PMC-ND

(1.08.09.13)

## U.S. DEPARTMENT OF ENERGY OFFICE OF ENERGY EFFICIENCY AND RENEWABLE ENERGY NEPA DETERMINATION



RECIPIENT: Arkema Inc.

STATE: PA

**PROJECT** TITLE:

Use of Cost-Effective Additives to Reduce Flammability in 2L Refrigerants

Funding Opportunity Announcement Number DE-FOA-0001632

Procurement Instrument Number NEPA Control Number CID Number DE-EE0008222

GFO-0008222-001

GO8222

Based on my review of the information concerning the proposed action, as NEPA Compliance Officer (authorized under DOE Order 451.1A), I have made the following determination:

## CX, EA, EIS APPENDIX AND NUMBER:

Description:

**A9 Information** gathering, analysis, and dissemination

Information gathering (including, but not limited to, literature surveys, inventories, site visits, and audits), data analysis (including, but not limited to, computer modeling), document preparation (including, but not limited to, conceptual design, feasibility studies, and analytical energy supply and demand studies), and information dissemination (including, but not limited to, document publication and distribution, and classroom training and informational programs), but not including site characterization or environmental monitoring. (See also B3.1 of appendix B to this subpart.)

**B3.6 Small-scale** research and development, and pilot projects

Siting, construction, modification, operation, and decommissioning of facilities for smallscale research and development projects; conventional laboratory operations (such as preparation of chemical standards and sample analysis); and small-scale pilot projects (generally less than 2 years) laboratory operations, frequently conducted to verify a concept before demonstration actions, provided that construction or modification would be within or contiguous to a previously disturbed or developed area (where active utilities and currently used roads are readily accessible). Not included in this category are demonstration actions, meaning actions that are undertaken at a scale to show whether a technology would be viable on a larger scale and suitable for commercial deployment.

## Rationale for determination:

The U.S. Department of Energy (DOE) is proposing to provide federal funding to Arkema Inc. to develop a new approach to reducing the overall flammability profile of Class 2L refrigerants by using additives to make them more difficult to ignite as well as lowering their burning velocity in order to reduce the probability and severity of an ignition event. Project work would occur at Arkema's R&D headquarters in King of Prussia, PA and TRANE laboratories in La Crosse, WI.

Project activities include the assessment and selection of additives, as well as the design, development, and laboratory and component testing of additive refrigerant formulations, including testing in unitary air-conditioning units within a laboratory environment. An assessment of the economic viability and value of using an additive would also be completed. All project work would be done in existing office space or a laboratory environment. No physical modifications or ground disturbing activities would be required and no change in the use of the facilities would result from project activities. No modifications to permits or new permits, additional licenses and/or authorizations would be necessary for proposed project activities. The project would involve the use and handling of various hazardous materials, including metals and industrial chemicals (refrigerants, lubricants, and gaseous and/or liquid additives). All such handling would occur in-lab with dedicated proper hazardous material handling and disposal practices to ensure the project activities that involve these materials would pose no risk to the public. All hazardous materials would be managed in accordance with federal, state, and local environmental regulations. Existing corporate health and safety policies and procedures would be followed, including employee training, proper protective equipment, engineering controls, monitoring, and internal assessments. Additional policies and procedures would be implemented as necessary as new health and safety risks are identified. DOE does not anticipate any impacts to resources of concern due to the proposed activities of the project.

Based on the review of the proposal, DOE has determined the proposal fits within the class of action(s) and the integral elements of Appendix B to Subpart D of 10 CFR 1021 outlined in the DOE categorical exclusion(s) selected above. DOE has also determined that: (1) there are no extraordinary circumstances (as defined by 10 CFR 1021.410 (2)) related to the proposal that may affect the significance of the environmental effects of the proposal; (2) the proposal has not been segmented to meet the definition of a categorical exclusion; and (3) the proposal is not connected to other actions with potentially significant impacts, related to other proposals with cumulatively significant actions, or an improper interim action. This proposal is categorically excluded from further NEPA review.

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DOE has made a final NEPA determination for this award

Insert the following language in the award:

If the Recipient intends to make changes to the scope or objective of this project, the Recipient is required to contact the Project Officer, identified in Block 15 of the Assistance Agreement before proceeding. The Recipient must receive notification of approval from the DOE Contracting Officer prior to commencing with work beyond that currently approved. If the Recipient moves forward with activities that are not authorized for Federal funding by the DOE Contracting Officer in advance of a final NEPA decision, the Recipient is doing so at risk of not receiving Federal funding and such costs may not be recognized as allowable cost share.

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