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# Facts

### about Savannah River National Laboratory

U.S. DEPARTMENT OF ENERGY • SAVANNAH RIVER SITE • AIKEN • SC

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### **SRNL Fast Facts**

- Located at the U.S. Department of Energy's Savannah River Site near Aiken, South Carolina
- Operated by Savannah River Nuclear Solutions
- "National Laboratory" for DOE Office of Environmental Management
- Applied research, development and deployment of practical, high-value and cost-effective nuclear materials management and technology solutions in the areas of national security, clean energy and environmental stewardship
- Supporting customers at SRS, DOE and other federal agencies nationally and internationally

### **Contact Information**

SRNL Office of Communications 803.725.4396



## Integrated Capability: Scaled Testing and Demonstration

### **Outcomes**

- Process Flowsheet Development: Ability to scale up and demonstrate new chemical and physical processes at approximately 1/10 scale
- Process Flowsheet Validation: Integration of multiple unit operations and examine effect of recycles
- Process Optimization And Troubleshooting: Ability to mock-up Operational Facilities processes and situations
- Equipment Selection and Validation: Ability to be able to test full-scale components (e.g., centrifugal contactors, slurry mixer pumps and filters) including process control strategies
- Materials of Construction: Examine corrosion and erosion at realistic scales

### **Core Competencies Necessary to this Capability**

- Flowsheet Modeling: Ability to integrate chemistry and engineering to be able to predict behaviors of units operations under routine and off-normal conditions
- Separation Science and Engineering: Forms the foundation of developing processes for field deployment
- Simulant Basis and Preparation: Major challenges include developing and defending the selection of non-radioactive simulants to ensure bound performance of actual matrices
- Mixing and Rheology: Fundamental understanding of the principles associated with fluid dynamics of Newtonian and non-Newtonian slurries at pilot scale
- Process Instrumentation and Control
- Mechanical Design Expertise for Dealing with Pilot Scale Experimental Setups: Flexibility needed to add additional instrumentation, make adjustments during runs while maintaining safe operation







### Foundations of the Capability

- · Waste Handling Infrastructure and Environmental Permitting
- Facility capable of supporting this scale of testing with chemical simulants including physical size, permitting capability, equipment to handle large tanks and totes of simulants and piping and electrical expertise
- Personnel familiar with assembly of experimental pilot scale equipment; machine shop

