### Consent Order of Dismissal, Section III.7 Z-Area Saltstone Disposal Facility Permit General Condition B.5.a-h Information

Permit Condition	Requirement	Estimated	Updated Value	Comments
B.5 a)	Cumulative process volume of salt waste disposed to date	Not Applicable	6,279 kgals Vault 4, Cells B, D, E, F, H, J, K, L	
b)	Process volume of saltstone grout disposed and vault location (cell identity) for the reporting period	Not Applicable	0.0 x 10 <sup>3</sup> kgals	The Saltstone Production and Disposal Facilities were in a maintenance outage during the Second Quarter, Calendar Year 2012.
c)	Cumulative process volume of saltstone grout disposed to date	Not Applicable	1.1 x 10 <sup>4</sup> kgals Vault 4, Cells B, D, E, F, H, J, K, L	
d)	Remaining vault volume	Not Applicable	9.3 x 10 <sup>2</sup> kgals Vault 4	
e)	Curies disposed and vault location for the reporting period	0 kCi	0 kCi	The Saltstone Production and Disposal Facilities were in a maintenance outage during the Second Quarter, Calendar Year 2012.
f)	Cumulative inventory of curies disposed to date	390 kCi Vault 1 Cells A, B, C Vault 4, All Cells	390 kCi Vault 1 Cells A, B, C Vault 4, All Cells	
g)	Curies of highly radioactive radionuclides disposed and vault location for the reporting period	0 kCi	0 kCi	The Saltstone Production and Disposal Facilities were in a maintenance outage during the Second Quarter, Calendar Year 2012.
h)	Cumulative inventory of highly radioactive radionuclides disposed to date	390 kCi Vault 1 Cells A, B, C Vault 4,	390 kCi Vault 1 Cells A, B, C Vault 4,	
1		All Cells	All Cells	

SRR-ESH-2012-00078 Revision 1 November 28, 2012 Page 1 of 6

## Consent Order of Dismissal, Section III.7 (1) Chemical and Radiological Composition of Salt Waste

Water [H <sub>2</sub> O] N/A N/A   Solvated lons N/A N/A   Aluminate [Al(OH) <sub>4</sub> ] N/A N/A   Carbonate [CO <sub>3</sub> <sup>2-</sup> ] N/A N/A   Chloride [Cl <sup>-</sup> ] N/A N/A   Fluoride [F <sup>-</sup> ] N/A N/A   Hydroxide [OH <sup>-</sup> ] N/A N/A   Nitrate [NO <sub>3</sub> <sup>-</sup> ] N/A N/A   Nitrite [NO <sub>2</sub> <sup>-</sup> ] N/A N/A	g/L)
Solvated Ions N/A N/A   Aluminate [Al(OH) <sub>4</sub> ] N/A N/A   Carbonate [CO <sub>3</sub> <sup>2-</sup> ] N/A N/A   Chloride [Cl <sup>-</sup> ] N/A N/A   Fluoride [F <sup>-</sup> ] N/A N/A   Hydroxide [OH <sup>-</sup> ] N/A N/A   Nitrate [NO <sub>3</sub> <sup>-</sup> ] N/A N/A   Nitrite [NO <sub>2</sub> <sup>-</sup> ] N/A N/A	
Aluminate [Al(OH)4] N/A N/A   Carbonate [CO32-] N/A N/A   Chloride [Cl] N/A N/A   Fluoride [F-] N/A N/A   Hydroxide [OH-] N/A N/A   Nitrate [NO3-] N/A N/A   Nitrite [NO2-] N/A N/A	
Carbonate [CO <sub>3</sub> <sup>2-</sup> ] N/A N/A   Chloride [Cl <sup>-</sup> ] N/A N/A   Fluoride [F <sup>-</sup> ] N/A N/A   Hydroxide [OH <sup>-</sup> ] N/A N/A   Nitrate [NO <sub>3</sub> <sup>-</sup> ] N/A N/A   Nitrite [NO <sub>2</sub> <sup>-</sup> ] N/A N/A	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
Fluoride [F¯] N/A N/A   Hydroxide [OH¯] N/A N/A   Nitrate [NO₃¯] N/A N/A   Nitrite [NO₂¯] N/A N/A	
Hydroxide [OH⁻] N/A N/A   Nitrate [NO₃⁻] N/A N/A   Nitrite [NO₂⁻] N/A N/A	
Nitrate [NO <sub>3</sub> <sup>-</sup> ] N/A N/A   Nitrite [NO <sub>2</sub> <sup>-</sup> ] N/A N/A	
Nitrite [NO <sub>2</sub> <sup>-</sup> ] N/A N/A	
Sulfate [SO <sub>4</sub> <sup>2-</sup> ] N/A N/A	
RCRA Hazardous Metals	
Arsenic [As] N/A N/A	
Barium [Ba] N/A N/A	
Cadmium [Cd] N/A N/A	
Chromium [Cr] N/A N/A	
Lead [Pb] N/A N/A	
Mercury [Hg] N/A N/A	
Selenium [Se] N/A N/A	
Silver [Ag] N/A N/A	
Other Metals	
Aluminum [Al] N/A N/A	
Boron [B] N/A N/A	
Cobalt [Co] N/A N/A	
Copper [Cu] N/A N/A	
Iron [Fe] N/A N/A	
Lithium [Li] N/A N/A	
Manganese [Mg] N/A N/A	
Molybdenum [Mo] N/A N/A	
Nickel [Ni] N/A N/A	
Sodium [Na] N/A N/A	
Strontium [Sr] N/A N/A	
Zinc [Zn] N/A N/A	
Organic Compounds	
Tetraphenylborate $[B(C_6H_5)^4]$ N/A N/A	
Total Organic Carbon N/A N/A	
Total Insoluble Solids	
Total Insoluble Solids N/A N/A	

## Consent Order of Dismissal, Section III.7 (1) Chemical and Radiological Composition of Salt Waste (continued)

Radionuclide	Estimated Concentration (pCi/mL)	Updated Concentration (pCi/mL)
H-3	N/A	N/A
C-14	N/A	N/A
Co-60	N/A	N/A
Ni-59	N/A	N/A
Ni-63	N/A	N/A
Se-79	N/A	N/A
Sr-90	N/A	N/A
Y-90	N/A	N/A
Tc-99	N/A	N/A
Ru-106	N/A	N/A
Rh-106	N/A	N/A
Sb-125	N/A	N/A
Te-125m	N/A	N/A
I-129	N/A	N/A
Cs-134	N/A	N/A
Cs-137	N/A	N/A
Ba-137m	N/A	N/A
Ce-144	N/A	N/A
Pr-144	N/A	N/A
Pm-147	N/A	N/A
Eu-154	N/A	N/A
Np-237 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Pu-238 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Pu-239 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Pu-240 ( $\alpha$ ) ( $t_{1/2}$ ) > 5 yr	N/A	N/A
Pu-241	N/A	N/A
Pu-242 ( $\alpha$ ) ( $t_{1/2}$ ) > 5 yr	N/A	N/A
Am-241 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Am-242m	N/A	N/A
Cm-242 (a)	N/A	N/A
Cm-244 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Cm-245 ( $\alpha$ ) ( $t_{1/2}$ ) > 5 yr	N/A	N/A
Total Transuranic Alpha Emitters with (t <sub>1/2</sub> ) > 5 years	N/A	N/A

### Consent Order of Dismissal, Section III.7 (2) Formulation of Grout Used to Treat and Solidify the Salt Waste

The grout formulation is defined by the proportions of dry premix components (Type II Portland cement, Class F flyash, and Grade 120/100 slag) and the ratio of the water content in the salt waste to dry premix. Small quantities of admixtures are added as required for the purposes of set retardant and anti-foam. These have an insignificant effect on the overall grout composition (0.2 wt% of the overall grout composition).

The formulation used for the reporting period is shown below:

#### **Saltstone Dry Premix Composition**

Component	Weight %
Type II Portland cement	N/A
Class F flyash	N/A
Grade 120/100 slag	N/A

#### Water to Premix Ratio (by weight) -0.60

The water to premix ratio reflects the pounds of free water added to the process for each pound of dry premix fed to the saltstone mixer averaged for the quarter.

Utilizing this grout formulation leads to an overall grout composition as shown below:

#### **Overall Grout Composition**

(Due to rounding, numbers may not add to 100%)

Component	Weight %
Salt Waste	N/A
Type II Portland cement	N/A
Grade 120/100 slag	N/A
Class F flyash	N/A

## Consent Order of Dismissal, Section III.7 (3) Chemical and Radiological Composition of Saltstone

Chemical Name	Estimated	Updated
	Concentration (mg/L)	Concentration (mg/L)
Major Constituent		
Water [H₂O]	N/A	N/A
Portland (II) Cement	N/A	N/A
Class F Flyash	N/A	N/A
Grade 100/120 Slag	N/A	N/A
Solvated Ions		
Aluminate [Al(OH) <sub>4</sub> ]	N/A	N/A
Carbonate [CO <sub>3</sub> <sup>2</sup> -]	N/A	N/A
Chloride [Cl <sup>-</sup> ]	N/A	N/A
Fluoride [F <sup>-</sup> ]	N/A	N/A
Hydroxide [OH <sup>-</sup> ]	N/A	N/A
Nitrate [NO₃⁻]	N/A	N/A
Nitrite [NO <sub>2</sub> -]	N/A	N/A
Sulfate [SO <sub>4</sub> <sup>2</sup> ]	N/A	N/A
RCRA Hazardous Metals		
Arsenic [As]	N/A	N/A
Barium [Ba]	N/A	N/A
Cadmium [Cd]	N/A	N/A
Chromium [Cr]	N/A	N/A
Lead [Pb]	N/A	N/A
Mercury [Hg]	N/A	N/A
Selenium [Se]	N/A	N/A
Silver [Ag]	N/A	N/A
Other Metals		
Aluminum [Al]	N/A	N/A
Boron [B]	N/A	N/A
Cobalt [Co]	N/A	N/A
Copper [Cu]	N/A	N/A
Iron [Fe]	N/A	N/A
Lithium [Li]	N/A	N/A
Manganese [Mg]	N/A	N/A
Molybdenum [Mo]	N/A	N/A
Nickel [Ni]	N/A	N/A
Sodium [Na]	N/A	N/A
Strontium [Sr]	N/A	N/A
Zinc [Zn]	N/A	N/A
Organic Compounds		
Tetraphenylborate [B(C <sub>6</sub> H <sub>5</sub> ) <sup>4-</sup> ]	N/A	N/A
Total Organic Carbon	N/A	N/A
Total Insoluble Solids		
Total Insoluble Solids	N/A	N/A

## <u>Consent Order of Dismissal, Section III.7 (3)</u> <u>Chemical and Radiological Composition of Saltstone (continued)</u>

<u>Radionuclide</u>	<u>Estimated</u>	<u>Updated</u>
	Concentration (pCi/mL)	Concentration
		(pCi/mL)
H-3	N/A	N/A
C-14	N/A	N/A
Co-60	N/A	N/A
Ni-59	N/A	N/A
Ni-63	N/A	N/A
Se-79	N/A	N/A
Sr-90	N/A	N/A
Y-90	N/A	N/A
Tc-99	N/A	N/A
Ru-106	N/A	N/A
Rh-106	N/A	N/A
Sb-125	N/A	N/A
Te-125m	N/A	N/A
I-129	N/A	N/A
Cs-134	N/A	N/A
Cs-137	N/A	N/A
Ba-137m	N/A	N/A
Ce-144	N/A	N/A
Pr-144	N/A	N/A
Pm-147	N/A	N/A
Eu-154	N/A	N/A
Np-237 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Pu-238 ( $\alpha$ ) ( $t_{1/2}$ ) > 5 yr	N/A	N/A
Pu-239 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Pu-240 ( $\alpha$ ) ( $t_{1/2}$ ) > 5 yr	N/A	N/A
Pu-241	N/A	N/A
Pu-242 ( $\alpha$ ) ( $t_{1/2}$ ) > 5 yr	N/A	N/A
Am-241 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Am-242m	N/A	N/A
Cm-242 (a)	N/A	N/A
Cm-244 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Cm-245 ( $\alpha$ ) $(t_{1/2}) > 5 \text{ yr}$	N/A	N/A
Total Transuranic Alpha Emitters with (t <sub>1/2</sub> ) > 5		
years	N/A	N/A