Z-Area Saltstone Disposal Facility Permit General Condition B.5.a-h Information and Consent Order of Dismissal, Section III.7

Permit	Requirement	Estimated Value	Updated Value	Comments
Condition	-		_	
B.5 a)	Cumulative process volume of salt	Not Applicable	8,770 kgals	Cumulative salt waste
	waste disposed to date		Vault 4,	disposed volume updated to
			Cells B, D, E, F, H, J, K, L	8,770 kgals from 8,767 kgals
			SDU 2, Cells 2A and 2B	previously reported. One
			SDU 5, Cell 5B	transfer inadvertently omitted
				in previous report.
b)	Process volume of saltstone grout	Not Applicable	9.9 x 10 ¹ kgals	Grout height recorded as 0.25
	disposed and vault/disposal unit		SDU 2, Cell 2A	feet before and after salt
	location (including cell identity) for the		$0.00 \times 10^{0} \text{ kgals}$	solution being disposed of in
	reporting period		SDU 2, Cell 2B	SDU 5, Cell 5B. Therefore,
			,	amount of grout disposed in
			$0.00 \times 10^{0} \text{ kgals}$	SDU 5, Cell 5B to small too record.
			SDU 5, Cell 5B	record.
c)	Cumulative process volume of saltstone	Not Applicable	1.5 x 10 ⁴ kgals	
	grout disposed to date		Vault 4, Cells B, D, E, F, H,	
			J, K, L SDU 2, Cells 2A and 2B	
			SDU 5, Cell 5B	
d)	Remaining vault/disposal unit volume	Not Applicable	9.3 x 10 ² kgals	Grout height recorded as 0.25
u)	Remaining vaun disposar unit volume	Not Applicable	Vault 4	feet before and after salt
				solution being disposed of in
			9.9 x 10 ¹ kgals	SDU 5, Cell 5B. Therefore,
			SDU 2	amount of grout disposed in
			4.9 x 10 ³ kgals	SDU 5, Cell 5B to small too
			SDU 5	record.
e)	Curies disposed and vault/disposal unit	0.357 kCi	0.539 kCi	
,	location for the reporting period	SDU 2, Cell 2A	SDU 2, Cell 2A	
		0.024 kCi	0.056 kCi	
		SDU 5, Cell 5B	SDU 5, Cell 5B	
f)	Cumulative inventory of curies	414 kCi	414 kCi	
	disposed to date	Vault 1, Cells A, B, C	Vault 1, Cells A, B, C	
		Vault 4, All Cells	Vault 4, All Cells	
		SDU 2, Cells 2A and 2B SDU 5, Cell 5B	SDU 2, Cells 2A and 2B SDU 5, Cell 5B	
g)	Curies of highly radioactive	0.357 kCi	0.539 kCi	
g)	radionuclides disposed and	SDU 2, Cell 2A	SDU 2, Cell 2A	
	vault/disposal unit location for the	52 5 2, 5611 2/1	22 0 2, 0011 211	
	reporting period	0.024 kCi	0.056 kCi	
		SDU 5, Cell 5B	SDU 5, Cell 5B	
h)	Cumulative inventory of highly	414 kCi	414 kCi	
	radioactive radionuclides disposed to	Vault 1, Cells A, B, C	Vault 1, Cells A, B, C	
	date	Vault 4, All Cells	Vault 4, All Cells	
		SDU 2, Cells 2A and 2B	SDU 2, Cells 2A and 2B	
		SDU 5, Cell 5B	SDU 5, Cell 5B	

Consent Order of Dismissal, Section III.7 (1) Chemical and Radiological Composition of Salt Waste

Chemical Name	Estimated	Updated
	Concentration (mg/L)	Concentration (mg/L)
Major Constituent		
Water [H ₂ O]	8.81E+05	8.87E+05
Solvated lons		
Aluminate [Al(OH) ₄]	1.43E+04	1.62E+04
Carbonate [CO ₃ ² -]	1.21E+04	1.31E+04
Chloride [Cl ⁻]	5.00E+02	1.71E+02
Fluoride [F ⁻]	5.00E+02	1.00E+02
Hydroxide [OH⁻]	3.29E+04	3.59E+04
Nitrate [NO ₃ -]	1.36E+05	1.43E+05
Nitrite [NO ₂ -]	2.13E+04	2.27E+04
Sulfate [SO ₄ ² -]	5.12E+03	5.44E+03
RCRA Hazardous Metals		
Arsenic [As]	1.04E+01	9.11E-02
Barium [Ba]	4.99E+01	1.16E+00
Cadmium [Cd]	1.32E+00	2.31E+00
Chromium [Cr]	3.43E+01	3.44E+01
Lead [Pb]	1.05E+00	2.26E-01
Mercury [Hg]	7.29E+01	6.30E+01
Selenium [Se]	2.08E-01	1.82E-01
Silver [Ag]	9.98E-01	2.24E+00
Other Metals		
Aluminum [Al]	4.05E+03	4.60E+03
Boron [B]	4.28E+01	4.20E+01
Cobalt [Co]	8.38E-01	8.28E-02
Copper [Cu]	2.59E+00	4.42E+01
Iron [Fe]	5.01E+00	1.05E+01
Lithium [Li]	1.01E+01	3.42E+01
Manganese [Mg]	9.12E-01	2.06E+00
Molybdenum [Mo]	7.81E+00	2.48E+01
Nickel [Ni]	2.53E+00	1.98E+01
Sodium [Na]	1.19E+05	1.25E+05
Strontium [Sr]	9.41E-02	2.46E+01
Zinc [Zn]	6.18E+00	7.62E+00
Organic Compounds		
Tetraphenylborate [B(C ₆ H ₅) ⁴⁻]	5.00E+00	5.00E+00
Total Organic Carbon	4.31E+02	2.75E+02
Total Insoluble Solids		
Total Insoluble Solids	0.00E+00	0.00E+00

Consent Order of Dismissal, Section III.7 (1) Chemical and Radiological Composition of Salt Waste (continued)

Radionuclide	Estimated	Updated
	Concentration (pCi/mL)	Concentration
		(pCi/mL)
H-3	6.07E+02	5.46E+02
C-14	4.70E+02	5.68E+02
Co-60	2.56E-01	3.16E-01
Ni-59	1.78E-01	2.40E-01
Ni-63	8.92E+00	1.20E+01
Se-79	3.28E+01	1.49E+01
Sr-90	1.93E+03	3.33E+03
Y-90	1.93E+03	3.33E+03
Tc-99	1.93E+04	1.65E+04
Ru-106	2.57E+00	4.02E+00
Rh-106	2.57E+00	4.02E+00
Sb-125	1.76E+01	1.41E+01
Te-125m	1.76E+01	1.41E+01
I-129	1.43E+01	1.18E+01
Cs-134	1.14E+02	1.41E+02
Cs-137	1.21E+06	1.79E+06
Ba-137m	1.14E+06	1.69E+06
Ce-144	4.87E-02	2.01E-02
Pr-144	4.87E-02	2.01E-02
Pm-147	4.47E+01	4.04E+01
Eu-154	7.70E-01	4.18E+00
Np-237 (α) $(t_{1/2}) > 5 \text{ yr}$	6.63E+01	1.17E+01
Pu-238 (α) $(t_{1/2}) > 5 \text{ yr}$	7.66E+02	9.35E+02
Pu-239 (α) ($t_{1/2}$) > 5 yr	7.33E+01	6.70E+01
Pu-240 (α) $(t_{1/2}) > 5 \text{ yr}$	7.33E+01	6.70E+01
Pu-241	2.89E+02	2.87E+02
Pu-242 (α) ($t_{1/2}$) > 5 yr	7.19E+01	6.33E+01
Am-241 (α) $(t_{1/2}) > 5$ yr	3.49E+00	1.16E+01
Am-242m	5.00E-02	2.41E-02
Cm-242 (a)	4.10E-02	1.98E-02
Cm-244 (α) $(t_{1/2}) > 5 \text{ yr}$	1.22E+01	2.72E+01
Cm-245 (α) ($t_{1/2}$) > 5 yr	3.60E-02	3.60E-02
Total Transuranic Alpha Emitters with (t _{1/2}) > 5 years	3.50E+02	5.27E+02

Consent Order of Dismissal, Section III.7 (2) Formulation of Grout Used to Treat and Solidify the Salt Waste

The grout formulation is defined by the proportions of dry premix components (Type II Portland cement, Class F flyash, and Grade 120/100 slag) and the ratio of the water content in the salt waste to dry premix. Small quantities of admixtures are added as required for the purposes of set retardant and anti-foam. These have an insignificant effect on the overall grout composition (0.2 wt% of the overall grout composition).

The formulation used for the reporting period is shown below:

Saltstone Dry Premix Composition

Component	Weight %
Type II Portland cement	10
Class F flyash	45
Grade 120/100 slag	45

Water to Premix Ratio (by weight) -0.59

The water to premix ratio reflects the pounds of free water added to the process for each pound of dry premix fed to the saltstone mixer averaged for the quarter.

Utilizing this grout formulation leads to an overall grout composition as shown below:

Overall Grout Composition

(Due to rounding, numbers may not add to 100%)

Component	Weight %
Salt Waste	45
Type II Portland cement	5.5
Grade 120/100 slag	25
Class F flyash	25

Consent Order of Dismissal, Section III.7 (3) Chemical and Radiological Composition of Saltstone

Chemical Name	Estimated	Updated
	Concentration (mg/L)	Concentration (mg/L)
Major Constituent		
Water [H₂O]	5.50E+05	5.54E+03
Portland (II) Cement	1.02E+05	9.41E+04
Class F Flyash	4.20E+05	4.28E+05
Grade 100/120 Slag	4.20E+05	4.28E+05
Solvated lons		
Aluminate [Al(OH) ₄]	8.91E+03	1.01E+04
Carbonate [CO ₃ ²⁻]	7.56E+03	8.19E+03
Chloride [Cl ⁻]	3.12E+02	1.07E+02
Fluoride [F ⁻]	3.12E+02	6.25E+01
Hydroxide [OH ⁻]	2.06E+04	2.24E+04
Nitrate [NO₃¯]	8.50E+04	8.94E+04
Nitrite [NO ₂ -]	1.33E+04	1.42E+04
Sulfate [SO ₄ ²⁻]	3.20E+03	3.40E+03
RCRA Hazardous Metals		
Arsenic [As]	6.50E+00	5.69E-02
Barium [Ba]	3.12E+01	7.25E-01
Cadmium [Cd]	8.25E-01	1.44E+00
Chromium [Cr]	2.14E+01	2.15E+01
Lead [Pb]	6.56E-01	1.41E-01
Mercury [Hg]	4.55E+01	3.94E+01
Selenium [Se]	1.30E-01	1.14E-01
Silver [Ag]	6.24E-01	1.40E+00
Other Metals		
Aluminum [Al]	2.53E+03	2.88E+03
Boron [B]	2.67E+01	2.63E+01
Cobalt [Co]	5.24E-01	5.18E-02
Copper [Cu]	1.62E+00	2.76E+01
Iron [Fe]	3.13E+00	6.56E+00
Lithium [Li]	6.31E+00	2.14E+01
Manganese [Mg]	5.70E-01	1.29E+00
Molybdenum [Mo]	4.88E+00	1.55E+01
Nickel [Ni]	1.58E+00	1.24E+01
Sodium [Na]	7.45E+04	7.82E+04
Strontium [Sr]	5.88E-02	1.54E+01
Zinc [Zn]	3.86E+00	4.76E+00
Organic Compounds		
Tetraphenylborate [B(C ₆ H ₅) ⁴⁻]	3.12E+00	3.13E+00
Total Organic Carbon	2.69E+02	1.72E+02
Total Insoluble Solids		
Total Insoluble Solids	0.00E+00	0.00E+00

<u>Consent Order of Dismissal, Section III.7 (3)</u> <u>Chemical and Radiological Composition of Saltstone (continued)</u>

Radionuclide	<u>Estimated</u>	<u>Updated</u>
	Concentration (pCi/mL)	<u>Concentration</u>
		(pCi/mL)
H-3	3.79E+02	3.41E+02
C-14	2.94E+02	3.55E+02
Co-60	1.60E-01	1.98E-01
Ni-59	1.11E-01	1.50E-01
Ni-63	5.57E+00	7.50E+00
Se-79	2.05E+01	9.31E+00
Sr-90	1.21E+03	2.08E+03
Y-90	1.21E+03	2.08E+03
Tc-99	1.21E+04	1.03E+04
Ru-106	1.61E+00	2.51E+00
Rh-106	1.61E+00	2.51E+00
Sb-125	1.10E+01	8.81E+00
Te-125m	1.10E+01	8.81E+00
I-129	8.93E+00	7.38E+00
Cs-134	7.12E+01	8.81E+01
Cs-137	7.56E+05	1.12E+06
Ba-137m	7.12E+05	1.06E+06
Ce-144	3.04E-02	1.25E-02
Pr-144	3.04E-02	1.25E-02
Pm-147	2.79E+01	2.53E+01
Eu-154	4.81E-01	2.61E+00
Np-237 (α) $(t_{1/2}) > 5 \text{ yr}$	4.14E+01	7.31E+00
Pu-238 (α) ($t_{1/2}$) > 5 yr	4.79E+02	5.84E+02
Pu-239 (α) $(t_{1/2}) > 5 \text{ yr}$	4.58E+01	4.19E+01
Pu-240 (α) ($t_{1/2}$) > 5 yr	4.58E+01	4.19E+01
Pu-241	1.81E+02	1.79E+02
Pu-242 (α) ($t_{1/2}$) > 5 yr	4.49E+01	3.96E+01
Am-241 (α) $(t_{1/2}) > 5 \text{ yr}$	2.18E+00	7.25E+00
Am-242m	3.12E-02	1.51E-02
Cm-242 (α)	2.56E-02	1.24E-02
Cm-244 (α) $(t_{1/2}) > 5 \text{ yr}$	7.62E+00	1.70E+01
Cm-245 (α) $(t_{1/2}) > 5 \text{ yr}$	2.25E-02	2.25E-02
Total Transuranic Alpha Emitters with (t _{1/2}) > 5 years	2.19E+02	3.29E+02