

# Environmental Sciences Laboratory

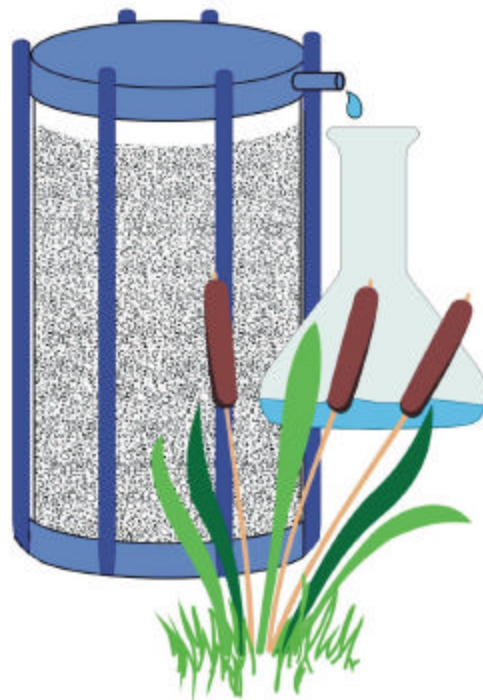
## Final Report

## Rejuvenating Permeable Reactive Barriers by Chemical Flushing

U.S. Environmental Protection Agency  
Region 8 Support

August 2004

Prepared for  
U.S. Department of Energy  
Grand Junction, Colorado



Work Performed Under DOE Contract No. DE-AC01-02GJ79491 for the U.S. Department of Energy  
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# **Final Report**

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Work Performed by S.M. Stoller Corporation under DOE Contract No. DE-AC01-02GJ79491  
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# Signature Page

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U.S. Environmental Protection Agency  
Region 8 Support

August 2004

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Appendix A Environmental Sciences Laboratory Notes

## Acronyms

AFO	amorphous ferric oxyhydroxide
Ca	calcium
CBD	citrate bicarbonate dithionite
CCD	citrate carbonate dithionite
yd <sup>3</sup>	cubic yards
°C	degrees Celsius
DOE	U.S. Department of Energy
DTPA	diethylenetriamine pentaacetic acid
EDTA	ethylenediaminetetraacetic
EPA	U.S. Environmental Protection Agency
ESL	Environmental Sciences Laboratory
Fe	iron
g	grams
g/mL	grams per milliliter
HCl	hydrochloric acid
in.	inch
L	liters
lb	pounds
μS/cm	microsiemens per centimeter
M	molar
mg	milligrams
mg/L	milligrams per liter
min	minutes
mL	milliliters
mL/min	milliliters per minute
mV	millivolts
μg/L	micrograms per liter
ORP	oxidation-reduction potential
pCi/L	picocuries per liter
PRB	permeable reactive barrier
U	uranium
UMTRA	Uranium Mill Tailings Remedial Action
ZVI	zero-valent iron

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## Executive Summary

A permeable reactive barrier (PRB) is an engineered zone of chemically reactive material placed in the flow path of contaminated ground water to stabilize or degrade contaminants as ground water moves through the zone. The most common reactive material employed in PRBs is zero-valent iron (ZVI). PRBs are rapidly becoming widely used means to remediate ground water.

Unfortunately, reactions of ZVI with contaminants, dissolved oxygen, and water molecules result in an increase in pH values that cause carbonate minerals to precipitate in the ZVI. Alkalinity decreases of as many as several hundred milligrams per liter (as calcium carbonate) from influent to effluent indicate that large volumes of carbonate minerals have precipitated in the PRBs. In addition to carbonate precipitation, oxidation causes the precipitation of iron oxide minerals. The buildup of carbonate and oxide minerals within the reactive zone could disrupt the performance of the PRB by causing (1) preferential pathways within the reactive zone, (2) ground water mounding and bypassing the PRB, and (3) a reduction in the reactivity of the media because of mineral deposition on the ZVI surfaces.

The U.S. Environmental Protection Agency funded this project to investigate chemical methods of rejuvenating ZVI-based PRBs. The work was conducted by Environmental Sciences Laboratory personnel at the U.S. Department of Energy office in Grand Junction, Colorado. A portion of this work was reported previously in *The Final Report: Phase II, Performance Evaluation of Permeable Reactive Barriers and Potential for Rejuvenation by Chemical Flushing* (DOE 2004). For completeness, the results of the PRB rejuvenation project are reported here in their entirety.

Bench-scale tests were conducted to evaluate the potential for rejuvenation of ZVI PRBs using chemical solvent flushing. We tested various solvents, including free acid ammonium oxalate, diethylenetriamine pentaacetic acid (DPTA), disodium EDTA, ethylenediaminetetraacetic acid (EDTA), hydroxylamine hydrochloride, sodium citrate, sodium dithionite, and tetrasodium EDTA, and the commercial products Lime Away, and Lime Out (designed to remove calcium and iron scale deposits). Some tests were conducted with combinations of these solvents and sometimes included bicarbonate or carbonate as a pH buffer. Rejuvenation agents are considered more favorable if they dissolved more calcite (a ZVI corrosion product that occludes porosity), less ZVI, and have low toxicity. The ability to dissolve amorphous ferric oxyhydroxide, hematite and magnetite was also considered favorable. Most of the individual solvents and combinations of solvents were able to dissolve some calcite, but they also dissolved some ZVI.

Of the solvents tested in batch mode, disodium EDTA and tetrasodium EDTA were considered to be the most suitable and were selected for preliminary column tests. The column test results indicate that EDTA was able to remove all the calcite deposited during ZVI corrosion and some of the calcite initially present in the column fill material. While some iron was also dissolved by EDTA, the change in the iron inventory was insignificant.

A portion of ZVI from the Monticello, Utah, PRB was treated with disodium EDTA to determine if the treatment would improve the ability of the ZVI to remove uranium. Unfortunately, the results were inconclusive because the ZVI in both the treated and untreated columns removed uranium at a fast rate. Longevity calculations made by Morrison (2003) assumed that the ZVI

would lose reactivity at a much higher rate than indicated by the column results. The data on the untreated column presented in this report suggest that the PRB continues to remove uranium at a high rate, implying that the previous calculations of longevity should be revisited.

This project was funded through an Interagency Agreement with the Environmental Protection Agency. DOE would like to thank Charles Sands and Robin M. Anderson from the Office of Emergency Response and Remediation, Response Decision Team for their support in this project. DOE would also like to acknowledge the efforts of Paul Mushovic, Richard Muza, and Jay Silvernale from the Office of Ecosystems Protection and Remediation, Region VIII, for their technical support and review of this document.

## 1.0 Introduction

A permeable reactive barrier (PRB) is a zone of chemically reactive material placed in the flow path of contaminated ground water to stabilize or degrade contaminants as ground water moves through the zone. The most common reactive material employed in PRBs is zero-valent iron (ZVI). PRBs are rapidly becoming a widely used means of remediating ground water. ZVI can treat both organic and inorganic contaminants including uranium.

Unfortunately, reactions of ZVI with contaminants, dissolved oxygen, and water molecules result in an increase in pH values that cause carbonate minerals to precipitate within the ZVI. Alkalinity decreases of as many as several hundred milligrams per liter (mg/L) (as calcium carbonate) from influent to effluent indicate that large volumes of carbonate minerals have precipitated in the PRBs. In addition to carbonate precipitation, oxidation causes the precipitation of iron oxide minerals. The buildup of carbonate and oxide minerals within the reactive zone could disrupt the performance of the PRB by causing (1) preferential pathways within the reactive zone, (2) ground water mounding and bypassing the PRB, and (3) a reduction in the reactivity of the media because of mineral deposition on the ZVI surfaces.

The U.S. Environmental Protection Agency (EPA) funded this project to investigate chemical methods of rejuvenating ZVI-based PRBs. The work was conducted by Environmental Sciences Laboratory (ESL) personnel at the U.S. Department of Energy (DOE) office in Grand Junction, Colorado. A portion of this work was reported previously in *The Final Report: Phase II, Performance Evaluation of Permeable Reactive Barriers and Potential for Rejuvenation by Chemical Flushing* (DOE 2004). For completeness, the results of the PRB rejuvenation project is reported here in its entirety. [Appendix A](#) contains copies of the ESL notes.

Ground water chemistry data for samples from the PRB at Monticello, Utah, show that reactivity has decreased and that carbonate minerals and iron oxide corrosion products have precipitated in the ZVI matrix (Morrison 2003). Other PRB sites have experienced similar decreases in reactivity and precipitation of corrosion products (e.g., Wilkin and Puls 2003). Data presented by DOE (2004) indicate that some reactive ZVI is still present in zones that have lost reactivity. If the corrosion products could be removed while leaving ZVI intact, the reactivity of the PRB may be improved. In the present study, preliminary laboratory tests were conducted to evaluate the efficiency of several solvents for rejuvenating ZVI-based PRBs. Batch tests using standard specimens of ZVI and corrosion products were performed to determine the amount of mineral dissolution after a specific time period. Subsequently, two solvents were used in column tests to determine rejuvenation efficiency under flow conditions.

### 1.1 Background on Permeable Reactive Barriers Used To Treat Ground Water for Uranium

More than 150 million tons of uranium mill tailings have been removed from 22 former uranium ore-processing sites in the United States. Remediation of ground water at these sites is mandated by Congress and was formerly conducted by the DOE Uranium Mill Tailings Remedial Action (UMTRA) Ground Water Project (NRC 1980) and now is being performed by the DOE Office of Legacy Management. EPA promulgated a ground water concentration limit of 30 picocuries per liter (pCi/L) (approximately 44 micrograms per liter [ $\mu\text{g/L}$ ]) for uranium (U) to ensure protection of human health and the environment near these sites (EPA 1995); this U concentration is also

being used as a ground water cleanup goal at a former uranium-ore processing site near Monticello, Utah. At many of these former ore processing sites, U has entered the ground water system and has contaminated more than 10 billion gallons of ground water (DOE 1996). Uranium ore processing outside the United States, particularly in Australia, Canada, South Africa, and Europe, has also resulted in significant ground water with U contamination. In addition to tailings sites, U has been reported in ground water at 12 of 18 major DOE facilities because of contamination from the weapons production cycle (Riley et al. 1992).

Cost-effective means of cleaning up ground water contaminated by U are needed. Ground water at some of the tailings sites is being extracted and treated ex situ, but costs for ex situ treatment are high and no site has yet been remediated to EPA's prescribed standards. PRBs to treat ground water contaminated by U are currently being tested at four sites (Monticello, Utah; Fry Canyon, Utah; Durango, Colorado; and Oak Ridge National Laboratory Y-12 Plant, Tennessee) as a low-cost alternative to pumping and treating ground water.

ZVI, a scrap-metal product that is available from the automotive industry, is being used as a reactive material in the PRBs at these four sites. Contact with ZVI causes U concentrations in ground water to decrease to a few micrograms per liter. Results of numerous laboratory experiments have confirmed the ability of ZVI to remove U from ground water. Because of the promising results of laboratory and field studies, project managers are expressing increasing interest in using ZVI to treat U contamination in ground water. Research is still needed, however, to understand the mechanisms of U uptake to support optimal designs for remediation systems and to make accurate predictions of the length of time that PRBs will remain effective.

## 1.2 Background on Monticello Permeable Reactive Barrier

This project is directly applicable to the Monticello, Utah, Mill Tailings National Priorities List site. An in situ PRB was installed hydraulically downgradient of the Monticello site in 1999; it is a funnel-and-gate system with a three-zone PRB (Morrison et al. 2002). The furthest upgradient zone (the pretreatment zone) has 13-percent ZVI by volume mixed with pea gravel. Downgradient from the pretreatment zone is a zone of 100-percent ZVI, followed by the third zone that contains 100-percent gravel and an air sparging unit (Figure 1).

## 2.0 Batch Test Results

Bench-scale tests were conducted to evaluate the potential for rejuvenation of ZVI PRBs using chemical solvent flushing. We tested various solvents, including free acid ammonium oxalate, diethylenetriamine pentaacetic acid (DPTA), disodium EDTA, ethylenediaminetetraacetic acid (EDTA), hydroxylamine hydrochloride, sodium citrate, sodium dithionite, and tetrasodium EDTA, and the commercial products Lime Away, and Lime Out (designed to remove calcium and iron scale deposits). Some tests were conducted with combinations of these solvents and sometimes included bicarbonate or carbonate as a pH buffer. Rejuvenation agents are considered more favorable if they dissolved more calcite (a ZVI corrosion product that occludes porosity), less ZVI, and have low toxicity. The ability to dissolve amorphous ferric oxyhydroxide, hematite and magnetite was also considered favorable. Most of the individual solvents and combinations of solvents were able to dissolve some calcite, but they also dissolved some ZVI.

Batch tests were conducted by combining a solid material ([Table 1](#)) with a solvent, agitating for a period of time, filtering, and then analyzing the filtrate for calcium (Ca) and iron (Fe). The amount of Ca or Fe removed was used as an indication of the amount of solid material that dissolved. Except where indicated otherwise, standard batch tests were conducted by combining 40 milliliters (mL) of the solvent with 0.5 gram (g) of a standard specimen of either powdered amorphous ferric oxyhydroxide (AFO), calcite, hematite, magnetite, or granular ZVI. Agitation was conducted in 50-mL glass Erlenmeyer flasks using an orbital motion in a temperature-controlled bath (Precision Model 25) at 25 °C. The mixtures were centrifuged, and the supernatant solution were analyzed for Ca and Fe by flame atomic absorption spectroscopy (DOE 2003; ESL Procedures AP[Ca-1] and AP[Fe-1]).

### 2.1.1 Sodium Acetate Buffer

Sodium acetate (NaOAc) adjusted to a pH value of 5 using glacial acetic acid (NaOAc buffer) is often used to remove calcite from clay samples in preparation for hydrometer tests (Jackson 1979). The NaOAc buffer is used because it can remove calcite without affecting the clay mineral composition.

NaOAc buffer (50 mL) was combined with 50 milligrams (mg) of powdered calcite in a 50-mL plastic centrifuge tube. Three additional tubes contained 2 grams (g) of the fresh (this report uses the term 'fresh' to indicate material that has not been used in a PRB) gravel/ZVI mixture used in the gravel/ZVI zone in the Monticello PRB and 50 mL of NaOAc buffer. The tubes were agitated end-over-end for various periods of time at room temperature. After agitation, they were centrifuged, decanted, preserved with nitric acid, and analyzed for Ca and Fe.

Gas was generated, and, consequently, an increase in pressure occurred during agitation in the tests with gravel/ZVI; a small amount of liquid was lost by leakage. The pressure increase was probably due to generation of hydrogen (H<sub>2</sub>) gas from ZVI corrosion. About 88 percent of the calcite was dissolved, indicating that NaOAc was effective at removing calcite from the mixture ([Table 2](#)). Calcium was also removed from the three gravel/ZVI samples in approximately equivalent amounts, suggesting that all the calcite in the samples was dissolved. As much as 301 mg of ZVI was also dissolved. For the sample that agitated for 39 hours, about 86 percent of the ZVI was dissolved based on 13 percent by volume ZVI in the gravel/ZVI; the density of the

ZVI was 2.4 grams per milliliter (g/mL), and the density of the gravel was 1.7 g/mL. Because NaOAc dissolves ZVI, it is not suitable as a chemical rejuvenation agent.

### 2.1.2 EDTA and DTPA

Ethylenediaminetetraacetic acid (EDTA) and diethylenetriamine pentaacetic acid (DTPA) are industrial organic chelating agents used in cleansers, vegetable oils, and pharmaceuticals; they are also used to decontaminate radioactive surfaces and to remove insoluble deposits of Ca. The use of EDTA and DTPA in many consumable items suggests low toxicity. Free acid EDTA with a formula  $C_{10}H_{16}O_8N_2$  (Fisher Scientific, BP118), tetrasodium EDTA with a formula of  $(NaOCOCH_2)_2NCH_2CH_2N(CH_2COONa)_2 \cdot H_2O$  (Baker Chemicals I693-7), disodium EDTA with a formula of  $C_{10}H_{14}N_2Na_2O_8 \cdot 2H_2O$  (Baker Chemicals, 4040-01), and DTPA with a formula  $C_{14}H_{23}N_3O_{10}$  (Acros Organics) were tested in this study as potential ZVI PRB rejuvenation agents. The 0.1 molar (M) solutions of EDTA, tetrasodium EDTA, disodium EDTA, and DTPA have pH values of about 2.8, 10.8, 5.3, and 2.5, respectively. All chemicals were reagent grade.

In one set of tests, 50 mL of 0.1 M tetrasodium EDTA was combined with 2 g of fresh gravel/ZVI samples and various amounts of concentrated hydrochloric acid (HCl) to adjust the pH value (Table 3; tests 1 through 3). The mixtures were agitated end-over-end for 9 hours, centrifuged, and decanted. Values of final pH ranged from 8.25 to 11.02. The amount of Ca removed from the samples was similar at all three pH values and was more than the amounts removed by NaOAc (Table 2). The amount of Fe removed from the gravel/ZVI mixtures increased significantly as pH decreased (Table 3; tests 1 through 3).

Another set of tests evaluated the ability of 0.1 M tetrasodium EDTA to dissolve powdered calcite, hematite, magnetite, and ZVI from standard specimens. The tetrasodium EDTA was moderately effective at dissolving calcite, but it did not dissolve much of the Fe minerals (Table 3; tests 4 through 7). In another set of tests, the effect of the tetrasodium EDTA concentration on dissolution of a mixture of calcite and ZVI was examined. Lowering the tetrasodium EDTA concentration from 0.1 to 0.025 M caused a decrease in the dissolution of both calcite and ZVI (Table 3; tests 7 through 10). The combined results indicate that tetrasodium EDTA in a solution with a high pH value may be beneficial for ZVI PRB rejuvenation because it can remove large amounts of calcite while leaving most of the ZVI intact.

Table 4 displays the results of the dissolution of standard test specimens by free acid EDTA. A 0.1 M solution of free acid EDTA was oversaturated, as indicated visually by the occurrence of residual powder and by low electrical conductivity values of the solutions. Values of electrical conductivity in the free acid EDTA solutions ranged from 227 to 662 microsiemens per centimeter ( $\mu S/cm$ ) (Table 4) compared to a range of 10,940 to 11,160  $\mu S/cm$  in a 0.1 M solution of disodium EDTA (Table 5). Thus, the free acid EDTA tests were conducted with a saturated solution. The saturated solution of free acid EDTA did not remove much calcite and would not be effective for PRB rejuvenation.

A 0.1 M solution of disodium EDTA was effective in removing at least 80 percent of the calcite (Table 5). There was a small amount of solution loss, and it is likely that all the calcite was actually dissolved. About 3 percent of the ZVI was dissolved by the disodium EDTA. The much higher removal of calcite compared to ZVI suggests that disodium EDTA may be effective in rejuvenating PRBs. Unfortunately, only a small amount of the Fe oxides was dissolved.

Similar to free acid EDTA, a 0.1 M solution of DTPA could not be made because its solubility is too low. A saturated solution of DTPA dissolved about 13 percent of the calcite and 3 percent of the ZVI (Table 6). The results suggest that DTPA is less efficient than disodium EDTA and tetrasodium EDTA for removing calcite.

### 2.1.3 Ammonium Oxalate

Ammonium oxalate  $[(\text{NH}_4)_2\text{C}_2\text{O}_4 \cdot \text{H}_2\text{O}]$  solution buffered with oxalic acid to a pH value of 3 is used to selectively remove amorphous, or poorly crystalline ferric oxides from soil samples (Smith and Mitchell 1987). The extractant is prepared by mixing 0.2 M ammonium oxalate solution with 0.2 M oxalic acid in the proportion 4:3 by volume.

Despite the low pH value, the buffered ammonium oxalate extractant was ineffective at removing calcite (Table 7). In the rejuvenation tests with iron-based materials, it was most effective in removing Fe from AFO and magnetite. In addition to its ineffectiveness at removing calcite, ammonium oxalate is one of the most toxic of the compounds tested. Ammonium oxalate is not suitable for ZVI PRB rejuvenation.

### 2.1.4 Buffered Sodium Dithionite and Sodium Citrate

Sodium dithionite ( $\text{Na}_2\text{S}_2\text{O}_4$ , also called sodium hydrosulfite) is commonly used with sodium citrate and sodium bicarbonate to selectively remove crystalline ferric iron from soil samples (Jackson 1979). This extractant is often referred to as citrate bicarbonate dithionite (CBD). Each constituent of the CBD extractant has a purpose in helping to dissolve ferric minerals; the citrate chelates Fe, dithionite chemically reduces ferric iron to ferrous iron, and bicarbonate buffers the pH. Citrate, by itself, is often used to chelate metals and is also used in many consumable products. Citrate and bicarbonate are nontoxic.

Injection of a dissolved form of sodium dithionite has also been used for remediating chromium contamination in ground water (Vermeul et al. 2002). As with CBD, sodium dithionite causes reduction of ferric iron to ferrous iron. In the subsurface, sodium dithionite decomposes rapidly to compounds with low toxicities.

Extraction of Fe and Ca was tested with mixtures containing sodium dithionite, sodium citrate, and/or sodium bicarbonate using the previously described standard procedure. Sodium dithionite, by itself, removed 6.8 mg Ca from the calcite sample (about 3 percent of the calcite) and 5.6 mg of Fe from the ZVI sample (Table 8; tests 1 through 5). It removed as much as 17.4 mg of Fe from AFO, 8.2 mg of Fe from magnetite, and 10.4 mg of Fe from hematite. Although the sodium dithionite was able to preserve the ZVI reasonably well, it was unable to dissolve a significant portion of calcite.

Sodium citrate, combined with sodium bicarbonate, extracted 10.0 mg of Ca from the calcite sample (about 5 percent of the calcite) and minimal Fe (Table 8; items 6 through 10). However, the dissolution of iron-based materials was highest for ZVI. These results suggest that sodium citrate may be useful in removing a small portion of calcite from a PRB but may dissolve some ZVI while leaving Fe corrosion products intact.

A solution of CBD (0.27 M sodium citrate, 0.11 M sodium bicarbonate, and 0.1 M sodium dithionite), mixed in the same proportions as used in Jackson (1979), was tested for extraction of calcite, Fe oxides, and ZVI (Table 8, items 11 through 15). CBD removed 8.4 mg of Ca from the

calcite sample (about 4 percent of the calcite). It also removed some of the ferric oxides, but the ZVI was least affected. The results with CBD are similar to those with dithionite alone, but more AFO was removed with CBD.

Results of some of the previous tests suggest that an increase in pH values in a CBD extractant may have a positive effect on calcite dissolution. Therefore, an extractant using citrate, carbonate, and dithionite (CCD) was designed that used carbonate (as potassium carbonate [K<sub>2</sub>CO<sub>3</sub>]) instead of bicarbonate to buffer pH. The pH value of CCD is 9.70 compared to 6.98 for CBD. Tests were conducted in the same manner as previous tests, and the results are presented in Table 8 (items 16 through 20). Less calcite was dissolved using CCD than with CBD; no other significant changes were apparent.

### 2.1.5 Sodium Dithionite and Tetrasodium EDTA

The CBD extractant previously discussed combines a chelating agent (citrate) with a chemical reductant (dithionite). The effects of using tetrasodium EDTA instead of citrate as the chelating agent were investigated. The same standard test procedure as described previously was used.

A solution containing low-strength 0.038 M tetrasodium EDTA and 0.025 M sodium dithionite was used. For additional control, tests were conducted simultaneously using only tetrasodium EDTA (Table 9). By comparing the Ca and Fe removal with tetrasodium EDTA alone (Table 9, tests 1 through 5) to tests with tetrasodium EDTA and dithionite (Table 9, tests 6 through 10), it was determined that the presence of dithionite had little effect on mineral dissolution.

Some of the previous test results suggest that the pH values of extractants composed of EDTA and dithionite may have an effect on the mineral dissolution capability. A titration of tetrasodium EDTA with a sodium dithionite solution was conducted to determine a solution composition that has a pH value greater than the 9.17 used in the previous tests. The selected high-strength solution contains 0.16 M tetrasodium EDTA and 0.057 M sodium dithionite and has a pH value of 9.69 (Table 10; tests 6 through 10). Tests were conducted with this high-strength mixture in the same manner as described for the low-strength tetrasodium EDTA and sodium dithionite solution.

Table 10 presents the results of the high-strength sodium dithionite and tetrasodium EDTA solution tests and the tests with 0.1 M tetrasodium EDTA. The test solutions containing sodium dithionite (Table 10; tests 6 through 10) dissolved essentially the same amounts of calcite as 0.1 M tetrasodium EDTA alone (Table 10; tests 1 through 5). Slightly more iron oxide minerals were dissolved by the high-strength solution than by the low-strength solution (compare data in Table 10 to data in Table 9). However, the results of the high-strength mixture do not represent a significant improvement over the low-strength mixture.

### 2.1.6 Hydroxylamine Hydrochloride

Hydroxylamine hydrochloride (NH<sub>2</sub>OH • HCl) mixed with acetic acid (CH<sub>3</sub>COOH) has been used as an extractant to selectively remove iron and manganese oxides from soil samples (Landa 1982). The solution used for the tests in this study was made by combining 1 M hydroxylamine hydrochloride solution with 25 percent (by volume) concentrated glacial acetic acid, the same as used by Landa (1982). The tests were conducted using the previously described standard batch test method.



The pH value of the hydroxylamine hydrochloride solution is 1.48. The solution removed 224.8 mg of Ca from the calcite sample, which is essentially total dissolution (Table 11). Unfortunately, this extractant also dissolved 86.4 mg of Fe from the ZVI sample (about 17 percent of the sample). The ferric oxides were relatively unaffected, bringing into question the use of this extractant for selective removal of ferric oxides. Hydroxylamine hydrochloride is more toxic than most of the other extractants tested.

### 2.1.7 Lime Away and Lime Out

Lime Away (Reckitt Benckiser, Inc., Parsippany, New Jersey) and Lime Out (Iron Out, Ft. Wayne, Indiana) are commercial cleansers designed to remove calcium and iron scale in the home. These products were used full strength as purchased at a retail hardware store. The composition of these products is unknown. The pH values of Lime Away and Lime Out are 1.34 and 1.12, respectively. The tests were conducted using the previously described standard batch method.

Both products removed a significant amount of calcite (Table 12). The powdered calcite effervesced when contacted by both Lime Away and Lime Out, indicating the outgassing of carbon dioxide caused by the low pH. A small amount of material was spilled during the rapid effervescence, and the Ca values in Table 12 are probably low; it appeared that all the calcite dissolved. Lime Away was also able to dissolve a small amount of AFO. Both products dissolved a small amount of ZVI. Because of their ability to dissolve a large quantity of calcite while dissolving only a small amount of ZVI, these products may be suitable for PRB rejuvenation.

### 2.1.8 Summary of Batch Rejuvenation Tests

All results reported in this section were conducted using the same test method. This method consists of orbital agitation of a 40-mL sample in a 50-mL glass volumetric Erlenmeyer flask in temperature controlled bath at 25 °C for 2 hours. Figure 1 presents a summary of the results of these tests that had the same methodology. Extractants that remove large amounts of calcite and small amounts of ZVI are considered most favorable for rejuvenating a ZVI PRB. Removal of large amounts of AFO, hematite, and magnetite is also considered beneficial.

Hydroxylamine hydrochloride, disodium EDTA, DTPA, Lime Away, and Lime Out were the most effective extractants tested for the removal of calcite. Unfortunately, these same extractants also dissolved slightly more ZVI than other extractants; hydroxylamine hydrochloride removed the most ZVI. Tetrasodium EDTA removed some calcite while leaving the ZVI relatively intact. Therefore, disodium EDTA and tetrasodium EDTA were selected for preliminary column tests. Unfortunately, tetrasodium EDTA was relatively ineffective in removing ferric oxides. Disodium EDTA was also used in column tests to determine its ability to improve the reactivity of ZVI for uranium removal.

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## 3.0 Column Test Results

Preliminary column tests were conducted to better evaluate the effectiveness of disodium EDTA and tetrasodium EDTA as extractants to rejuvenate ZVI PRBs.

### 3.1.1 Column Test 1, Ca and Fe Removal by Tetrasodium EDTA

This test was designed to determine if tetrasodium EDTA could effectively remove Ca from the Monticello PRB gravel/ZVI mixture.

#### 3.1.1.1 Methods

This test was conducted in a 2-inch (in.)-diameter clear acrylic column packed with a fresh gravel/ZVI mixture (the same material that was emplaced in the gravel/ZVI zone of the Monticello PRB). The gravel/ZVI is a mixture of 2,500 pounds (lb) of -4 +20 Peerless ZVI to 9 cubic yards (yd<sup>3</sup>) of 3/8-in. pea gravel. Dry weight of the gravel/ZVI in the column was 1,602.5 g. A peristaltic pump was used to flow influent solution from the bottom to the top of the column.

Influent to the column was synthesized to be similar in major ion composition to the ground water collected from well R1-M3, located immediately hydraulically upgradient of the Monticello PRB. [Table 13](#) presents the compositions of the R1-M3 ground water and the synthesized column influent water. Influent solution was stored in a 20-liter (L) plastic carboy feed tank that was constantly stirred with a magnetic stir bar. Gaseous carbon dioxide (CO<sub>2</sub>) flowing into the feed tank through a gas diffuser stone was used to control influent pH and alkalinity values. Flow rates for CO<sub>2</sub> ranged from 0 to 20 milliliters per minute (mL/min).

A programmable fraction collector was used to collect samples for analysis. Calcium and Fe concentrations were determined by atomic absorption on samples preserved with nitric acid. Alkalinity was measured by titration with sulfuric acid. Inline probes measured pH and oxidation-reduction potential (ORP) values, and data were fed to an automated data collection system.

#### 3.1.1.2 Results

Synthetic ground water flowed through the column at 0.7 mL/min for about 12 days. During that time, the mean influent and effluent pH values were about 6.8 and 7.5, respectively ([Figure 2](#)). The mean ORP values were about +180 and less than -400 millivolts (mV), respectively. The Ca inventory in the column solids increased by about 1 g because of Ca-mineral precipitation ([Figure 3](#)). The Ca inventory was determined from the difference in influent and effluent Ca concentrations. There was no significant change in the Fe inventory during the flow of EDTA-free water ([Figure 3](#)).

After about 12 days (32 pore volumes), the influent was changed to 0.1 M tetrasodium EDTA and the flow rate was increased to 10 mL/min for about 5 pore volumes before switching back to synthetic ground water. During EDTA treatment, the pH value in the column effluent increased to about 11.5, similar to the EDTA influent value of about 11 (Figure 3). Calcium and Fe concentrations in the effluent EDTA solution increased to maximum values of 2,000 and 2,520 mg/L, respectively (Figure 2).

Although the concentration of Fe in the effluent increased substantially during EDTA injection, the inventory of Fe decreased only slightly (Figure 3). In contrast, all the Ca precipitated from the influent water and an additional 1.2 g (total of 2.2 g) was removed by the EDTA solution (Figure 3). The additional Ca was present in calcium carbonate minerals in the gravel. These results are encouraging for the use of tetrasodium EDTA as a rejuvenation agent.

### **3.1.2 Column Test 2, Ca and Fe Removal by Disodium EDTA**

This test was designed to determine if disodium EDTA could effectively remove Ca from the Monticello PRB gravel/ZVI mixture.

#### **3.1.2.1 Methods**

Column test 2 was conducted using the same apparatus and methods as column test 1 (see previous section). The test was conducted in a 2-in.-diameter clear acrylic column packed with a fresh gravel/ZVI mixture (the same material that was used in the gravel/ZVI zone of the Monticello PRB). The gravel/ZVI is a mixture of 2,500 lb of -4 +20 Peerless ZVI to 9 yd<sup>3</sup> of 3/8-in. pea gravel. Dry weight of the gravel/ZVI in the column was 1,537.6 g. A peristaltic pump was used to flow influent solution from the bottom to the top of the column.

Influent to the column was synthesized to be similar in major ion composition to the ground water collected from well R1-M3, located immediately hydraulically upgradient of the Monticello PRB. Table 13 presents the compositions of the R1-M3 ground water and the synthesized column influent water. Influent solution was stored in a 20-L plastic carboy feed tank that was constantly stirred with a magnetic stir bar. Gaseous CO<sub>2</sub> flowing into the feed tank through a gas diffuser stone was used to control influent pH and alkalinity values. Flow rates for CO<sub>2</sub> ranged from 0 to 20 mL/min.

A programmable fraction collector was used to collect samples for analysis. Calcium and Fe concentrations were determined by atomic absorption on samples preserved with nitric acid. Alkalinity was measured by titration with sulfuric acid. Inline probes measured pH and ORP values, and data were fed to an automated data collection system.

#### **3.1.2.2 Results**

Synthetic ground water flowed through the column at 0.7 mL/min for about 7 days. During that time, the mean influent and effluent pH values were about 6.7 and 7.2, respectively (Figure 4). The mean ORP values were about +180 and less than -400 mV, respectively. The Ca inventory in the column solids increased by about 300 mg because of Ca-mineral precipitation (Figure 4). The Ca inventory was determined from the difference in influent and effluent Ca concentrations. There was no significant change in the Fe inventory during the flow of EDTA-free water (Figure 4).

After about 7 days (19 pore volumes), the influent was changed to 0.1 M disodium EDTA, and the flow rate was increased to 10 mL/min for about 5 pore volumes before switching back to synthetic ground water. The pH value in the column effluent decreased to about 5.3, similar to the EDTA influent value of about 5.1 (Figure 4). Calcium and Fe concentrations in the effluent EDTA solution increased to maximum values of 1,300 and 4,400 mg/L, respectively.

Interestingly, the maximum effluent Ca concentration (1,300 mg/L) in the disodium EDTA column test was significantly less than the maximum effluent Ca concentration (2,000 mg/L) in the tetrasodium EDTA column test despite the greater effectiveness of the disodium form to dissolve calcite in the batch tests (Figure 1).

Although the concentration of Fe in the effluent increased substantially during EDTA injection, the inventory of Fe decreased only slightly (Figure 4). In contrast, all the Ca precipitated from the influent water and an additional 14,00 mg (a total of 1,700 mg) was removed by the EDTA solution (Figure 4). The additional Ca was present in calcium carbonate minerals in the gravel. These results are encouraging for the use of disodium EDTA as a rejuvenation agent.

### **3.1.3 Column Tests 3 and 4, Uranium Reactivity of a Column Treated With EDTA**

These tests were designed to determine if the addition of disodium EDTA could improve the reactivity of ZVI for uranium removal. Two columns, one treated and one not, were run in parallel to evaluate the effectiveness of the treatment.

#### **3.1.3.1 Methods**

Column tests 3 and 4 were conducted in small (15-mm long, 22-mL volume) glass columns packed with a ZVI sample (sample PE-11-5, from about 6 in. from the contact with the gravel/ZVI zone) collected by coring the Monticello PRB in August 2003. The ZVI has been resident in the ground and reacting with ground water since 1999. A peristaltic pump was used to flow influent solution from the bottom to the top of the columns.

Column 3 was treated with 120 mL of 0.1 M disodium EDTA. The EDTA was flowed through the column at 3 mL/min. After this treatment, U-spiked synthesized ground water was flowed initially at 1.2 mL/min (residence time of about 13 min) through both columns in parallel. Because both columns removed U to less than detection, the flow rate was increased to 3.6 mL/min (residence time of about 4 min); about 90 percent of the test used a flow rate of 3.6 mL/min. The synthesized ground water had a major ion composition similar to ground water obtained from well R1-M3, located immediately hydraulically upgradient of the Monticello PRB. In contrast to column tests 1 and 3, this test used synthesized R1-M3 water that was spiked with about 1 mg/L U. Table 13 presents the compositions of the R1-M3 ground water and the synthesized column influent water (without the U).

A programmable fraction collector was used to collect samples for analysis. Calcium and Fe concentrations were determined by atomic absorption on samples preserved with nitric acid. Uranium concentrations were determined by kinetic phosphorescence analysis (DOE 2003; ESL Procedure AP[U-2]).

### 3.1.3.2 Results

Figure 5 presents the results of the uranium removal column tests. During EDTA treatment, 478 mg of calcite was removed from the ZVI sample in column 3. Most of the effluent U concentration were less than 10 µg/L, considerably less than the influent concentration of 1,000 µg/L. Despite the relatively short residence time of 4 min in contact with the ZVI, both columns removed more than 99 percent of the U for more than 300 pore volumes. The differences observed between the treated and untreated columns were insignificant. The U removal efficiency in the untreated column is too high to evaluate the effects of the EDTA treatment properly and, thus, the results are inconclusive. It is interesting, however, that the U removal rates in this sample from the PRB are still very high, suggesting that the PRB longevity may exceed the values estimated by Morrison (2003).

## 4.0 Conclusions and Recommendations

This report presents data from a preliminary evaluation of ZVI rejuvenation using various chemical solvents. Suitable rejuvenation agents were defined by the high ability to dissolve calcite (a ZVI corrosion product that occludes porosity), low dissolution of ZVI, and low toxicity; the ability to dissolve AFO, hematite, and magnetite was also considered favorable. Most of the solvents and combinations were able to dissolve some calcite, but most also dissolved some ZVI. Column test results indicate that both tetrasodium EDTA (pH about 11) and disodium EDTA (pH about 7) were able to remove all the calcite deposited during ZVI corrosion and some of the calcite initially present in the column fill material. While some ZVI was also dissolved by EDTA, the change in the Fe inventory was insignificant. Dissolved EDTA has minimal negative effects on human health. The results indicate that EDTA may be an effective chemical agent for PRB rejuvenation. A field pilot study is recommended to determine if rejuvenation with EDTA can improve PRB performance.

End of current text



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Table 1. Standard Materials Used in Batch Tests

Name	Vendor	Description
Calcite Powder	Aldrich	Reagent grade. Calcite only. <sup>a</sup>
AFO	Noah Industries	AFO slurry dried at room temperature.
Hematite	Fisher Scientific I-116-3	Reagent grade. Hematite only. <sup>a</sup>
Magnetite	American Chemical Enterprises A-310	Reagent grade. Magnetite only. <sup>a</sup>
ZVI	Fisher 40 Mesh	Reagent grade ZVI. Sieved to about 40 mesh.
Gravel/ZVI	ZVI = Peerless -8 +20	Mixture used in Monticello gravel/ZVI zone.

<sup>a</sup>The mineralogy of these materials was identified by X-ray diffraction analysis.

Table 2. Batch Tests Using 50 mL of Sodium Acetate Buffer

Gravel/ZVI <sup>a</sup> (g)	Calcite Powder (mg)	Shake Time (hours)	Ca Removed (mg)	Fe Removed (mg)	Final pH
0	50	14	17.6 <sup>b</sup>	0.1	5.01
2	0	14	5.1	132.5	5.10
2	0	20	4.6	163.5	5.14
2	0	39	3.8	301.0	5.36

<sup>a</sup>Fresh gravel/ZVI material used in the Monticello PRB.

<sup>b</sup>20 mg of Ca is equivalent to 100 percent removal of the calcite.

Table 3. Batch Tests Using 50 mL of Tetrasodium EDTA

Test	Solids	Tetrasodium EDTA Concentration	Concentration HCl ( $\mu$ L)	Shake Time (hours)	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	2 g gravel/ ZVI <sup>a</sup>	0.1 M	0	9	10.85	11.02	7.3	4.2
2	2 g gravel/ ZVI <sup>a</sup>	0.1 M	270	9	9.05	9.70	12.1	49.5
3	2 g gravel/ ZVI <sup>a</sup>	0.1 M	550	9	6.88	8.25	7.1	58.3
4	1 g Calcite	0.1 M	0	7.5	10.85	11.11	191	0.0
5	1 g ZVI <sup>b</sup>	0.1 M	0	7.5	10.85	11.13	0.1	4.0
6	1 g Hematite	0.1 M	0	7.5	10.85	10.76	0.1	0.1
7	1 g Magnetite	0.1 M	0	7.5	10.85	10.85	0.8	0.2
8	1 g Calcite + 1 g ZVI <sup>b</sup>	0.1 M	0	28	10.85	11.11	172.5	0.3
9	1 g Calcite + 1 g ZVI <sup>b</sup>	0.05 M	0	28	nm <sup>c</sup>	11.06	98.5	0.2
10	1 g Calcite + 1 g ZVI <sup>b</sup>	0.025 M	0	28	nm	10.90	46	0.1

<sup>a</sup>Fresh gravel/ZVI material, same as used at Monticello.

<sup>b</sup>-6 + 10 mesh Peerless ZVI.

<sup>c</sup>nm = not measured.

Table 4. Batch Tests Using Free Acid EDTA

Test	Solids <sup>b</sup>	Final Electrical Conductivity ( $\mu\text{S/cm}$ )	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	227	2.94	4.49	1.4	1.0
2	Hematite	584	2.94	2.88	0.0	0.1
3	Magnetite	595	2.94	2.90	0.3	0.3
4	Fisher 40 Mesh ZVI	662	2.94	2.80	0.0	2.9
5	Calcite	454	2.94	6.68	8.0 <sup>d</sup>	0.0

<sup>a</sup> Tests conducted with 40 mL of saturated free acid EDTA and 0.5 g of solids; 2-hour agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

<sup>c</sup>  $\mu\text{S/cm}$  = microsiemens per centimeter.

<sup>d</sup> 200 mg of Ca is equivalent to 100 percent removal of the calcite.

Table 5. Batch Tests Using Disodium EDTA

Test	Solids <sup>b</sup>	Final Electrical Conductivity ( $\mu\text{S/cm}$ )	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	11,120	5.04	5.32	3.5	2.4
2	Hematite	10,940	5.04	5.12	0.1	0.1
3	Magnetite	10,960	5.04	5.13	0.4	0.3
4	Fisher 40 Mesh ZVI	11,040	5.04	5.30	0.1	16.4
5	Calcite	11,160	5.04	6.20	159.2 <sup>d</sup>	0.0

<sup>a</sup> Tests conducted with 40 mL of 0.1 M disodium EDTA and 0.5 g of solids; 2-hour agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

<sup>c</sup>  $\mu\text{S/cm}$  = microsiemens per centimeter.

<sup>d</sup> 200 mg of Ca is equivalent to 100 percent removal of the calcite.

Table 6. Batch Tests Using DTPA

Test	Solids <sup>b</sup>	Final Electrical Conductivity ( $\mu\text{S/cm}$ )	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	2,170	2.27	2.39	2.5	3.8
2	Hematite	2,780	2.27	2.28	0.1	0.2
3	Magnetite	2,760	2.27	2.27	0.3	0.6
4	Fisher 40 Mesh ZVI	2,580	2.27	2.31	0.1	14.1
5	Calcite	1,774	2.27	5.79	66.4 <sup>d</sup>	0.0

<sup>a</sup> Tests conducted with 40 mL of saturated DTPA and 0.5 g of solids; 2-hour agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

<sup>c</sup>  $\mu\text{S/cm}$  = microsiemens per centimeter.

<sup>d</sup> 200 mg of Ca is equivalent to 100 percent removal of the calcite.

Table 7. Batch Tests Using 0.2 M Ammonium Oxalate

Test	Solids <sup>b</sup>	Start Electrical Conductivity ( $\mu\text{S}/\text{cm}$ ) <sup>c</sup>	Final Electrical Conductivity ( $\mu\text{S}/\text{cm}$ )	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	20,300	20,100	3.00	3.18	0.0	15.8
2	Hematite	20,300	20,100	3.00	3.05	0.0	0.8
3	Magnetite	20,300	20,100	3.00	3.13	0.0	13.8
4	Fisher 40 Mesh ZVI	20,300	20,200	3.00	3.12	0.0	3.9
5	Calcite	20,300	20,200	3.00	3.14	0.0	0.0

<sup>a</sup> Tests conducted with 40 mL of 0.2 M ammonium oxalate buffered to a pH 3 value with 0.2 M oxalic acid and 0.5 g of solids; 2-h agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

<sup>c</sup>  $\mu\text{S}/\text{cm}$  = microsiemens per centimeter.

Table 8. Batch Tests Using Citrate Bicarbonate Dithionite-Type Solutions

Test	Solids <sup>b</sup>	Solvent <sup>c</sup>	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	D	4.53	5.85	0.8	17.4
2	Hematite	D	4.53	4.83	0.0	10.4
3	Magnetite	D	4.53	4.11	0.1	8.2
4	Fisher 40 Mesh ZVI	D	4.53	3.75	0.0	5.6
5	Calcite	D	4.53	4.22	6.8	0.0
6	AFO	CB	8.16	8.49	2.5	0.1
7	Hematite	CB	8.16	8.41	0.1	0.0
8	Magnetite	CB	8.16	8.44	0.7	0.1
9	Fisher 40 Mesh ZVI	CB	8.16	8.57	0.1	2.7
10	Calcite	CB	8.16	8.68	10.0	0.0
11	AFO	CBD	6.98	7.44	2.5	42.0
12	Hematite	CBD	6.98	7.19	0.1	16.2
13	Magnetite	CBD	6.98	7.08	0.5	9.4
14	Fisher 40 Mesh ZVI	CBD	6.98	7.08	0.1	6.0
15	Calcite	CBD	6.98	7.13	8.4	0.0
16	AFO	CCD	9.70	8.58	1.5	15.1
17	Hematite	CCD	9.70	8.56	0.1	2.8
18	Magnetite	CCD	9.70	8.63	0.2	3.0
19	Fisher 40 Mesh ZVI	CCD	9.70	8.83	0.0	4.0
20	Calcite	CCD	9.70	8.44	1.0	0.0

<sup>a</sup> Tests conducted with 40 mL of solution, 0.5 g of solids, and 2-h agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

<sup>c</sup> D = 0.1 M sodium dithionite; CB = 0.27 M sodium citrate with 0.11 M sodium bicarbonate; CBD = same as CB but with 0.1 M sodium dithionite; and CCD = 0.27 M sodium citrate with 0.11 M potassium carbonate and 0.1 M sodium dithionite.

Table 9. Batch Tests Using Low-Strength Sodium Dithionite and Tetrasodium EDTA

Test	Solids <sup>b</sup>	Solvent <sup>c</sup>	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	E	10.93	10.61	2.1	0.4
2	Hematite	E	10.93	10.79	0.1	0.0
3	Magnetite	E	10.93	10.82	0.3	0.0
4	Fisher 40 Mesh ZVI	E	10.93	10.88	0.1	1.0
5	Calcite	E	10.93	10.92	11.5	0.0
6	AFO	ED	9.17	9.30	1.7	0.5
7	Hematite	ED	9.17	9.25	0.1	0.0
8	Magnetite	ED	9.17	9.28	0.2	0.1
9	Fisher 40 Mesh ZVI	ED	9.17	9.37	0.0	4.3
10	Calcite	ED	9.17	9.36	9.0	0.0

<sup>a</sup> Tests conducted with 40 mL of solution, 0.5 g of solids, and 2-h agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

<sup>c</sup> E = 0.05 M tetrasodium EDTA; ED = 0.038 M tetrasodium EDTA with 0.025 M sodium dithionite.

Table 10. Batch Tests Using High-Strength Sodium Dithionite and Tetrasodium EDTA

Test	Solids <sup>b</sup>	Solvent <sup>c</sup>	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	E	10.95	10.66	2.4	0.4
2	Hematite	E	10.95	10.80	0.1	0.0
3	Magnetite	E	10.95	10.85	0.4	0.1
4	Fisher 40 Mesh ZVI	E	10.95	10.97	0.1	1.1
5	Calcite	E	10.95	10.88	10.1	0.0
6	AFO	ED	9.69	9.21	1.5	6.7
7	Hematite	ED	9.69	9.19	0.1	4.8
8	Magnetite	ED	9.69	9.16	0.3	4.7
9	Fisher 40 Mesh ZVI	ED	9.69	9.16	0.1	4.2
10	Calcite	ED	9.69	9.20	7.3	0.0

<sup>a</sup> Tests conducted with 40 mL of solution, 0.5 g of solids, and 2-h agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

<sup>c</sup> E = 0.1 M tetrasodium EDTA; ED = 0.16 M tetrasodium EDTA with 0.057 M sodium dithionite.

Table 11. Batch Tests Using Hydroxylamine Hydrochloride

Test	Solids <sup>b</sup>	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	1.48	1.52	1.9	7.4
2	Hematite	1.48	1.32	0.0	0.1
3	Magnetite	1.48	1.33	0.1	0.5
4	Fisher 40 Mesh ZVI	1.48	2.20	0.0	86.4
5	Calcite	1.48	2.67	224.8	0.1

<sup>a</sup> Tests conducted with 40 mL of solution, 0.5 g of solids, and 2-h agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

Table 12. Batch Tests Using Lime Away and Lime Out

Test	Solids <sup>b</sup>	Solvent	Start pH	Final pH	Ca Removed (mg)	Fe Removed (mg)
1	AFO	Lime Away	1.34	1.47	2.9	16.4
2	Hematite	Lime Away	1.34	1.40	0.1	0.7
3	Magnetite	Lime Away	1.34	1.39	0.4	1.4
4	Fisher 40 Mesh ZVI	Lime Away	1.34	1.37	0.1	24.0
5	Calcite	Lime Away	1.34	1.37	131.2	0.3
6	AFO	Lime Out	1.12	1.25	1.2	1.5
7	Hematite	Lime Out	1.12	1.22	0.9	0.4
8	Magnetite	Lime Out	1.12	1.23	1.0	0.4
9	Fisher 40 Mesh ZVI	Lime Out	1.12	1.24	1.9	15.2
10	Calcite	Lime Out	1.12	1.27	146.8	0.2

<sup>a</sup> Tests conducted with 40 mL of full-strength Lime Away or Lime Out and 0.5 g of solids; 2-h agitation at 25 °C.

<sup>b</sup> Descriptions are provided in Table 1.

Table 13. Composition of Well R1-M3 Ground Water (sampled January 14, 2003) and Synthesized Ground Water Used in Column Tests

Constituent	Units	Actual Concentration	Synthesized Concentration
Na	mg/L	111.00	150.60
K	mg/L	11.3 <sup>a</sup>	11.22 <sup>a</sup>
Ca	mg/L	213.00 <sup>a</sup>	222.88 <sup>a</sup>
Mg	mg/L	52.80	53.28
SO <sub>4</sub>	mg/L	677.00	655.21
Cl	mg/L	76.60	76.09
TIC <sup>b</sup>	mg/L	76.00 <sup>c</sup>	78.57
pH	s.u.	6.65	6.65 <sup>d</sup>
Alkalinity	mg/L as CaCO <sub>3</sub>	317.00	279 <sup>d</sup>

<sup>a</sup> Corrected from DOE 2004

<sup>b</sup> Total inorganic carbon.

<sup>c</sup> Estimated from alkalinity.

<sup>d</sup> Varies with CO<sub>2</sub> flow.

End of current text



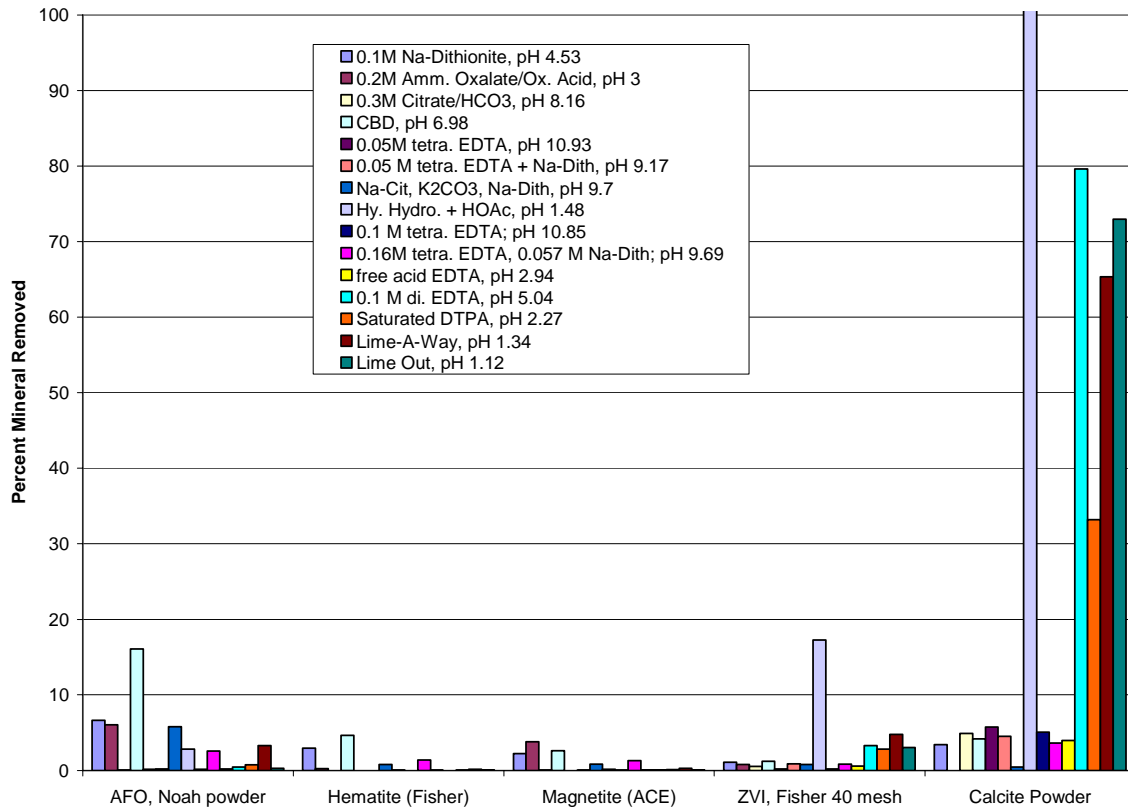


Figure 1. Results of Batch Tests

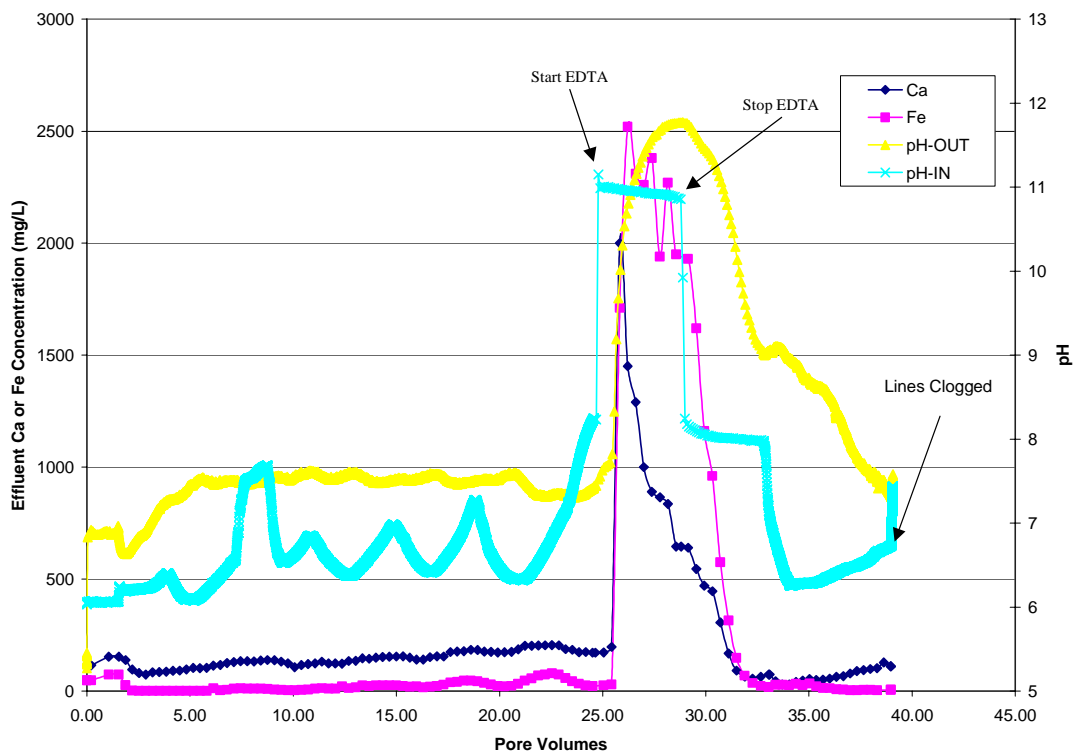


Figure 2. Results of Column 1: Tetrasodium EDTA

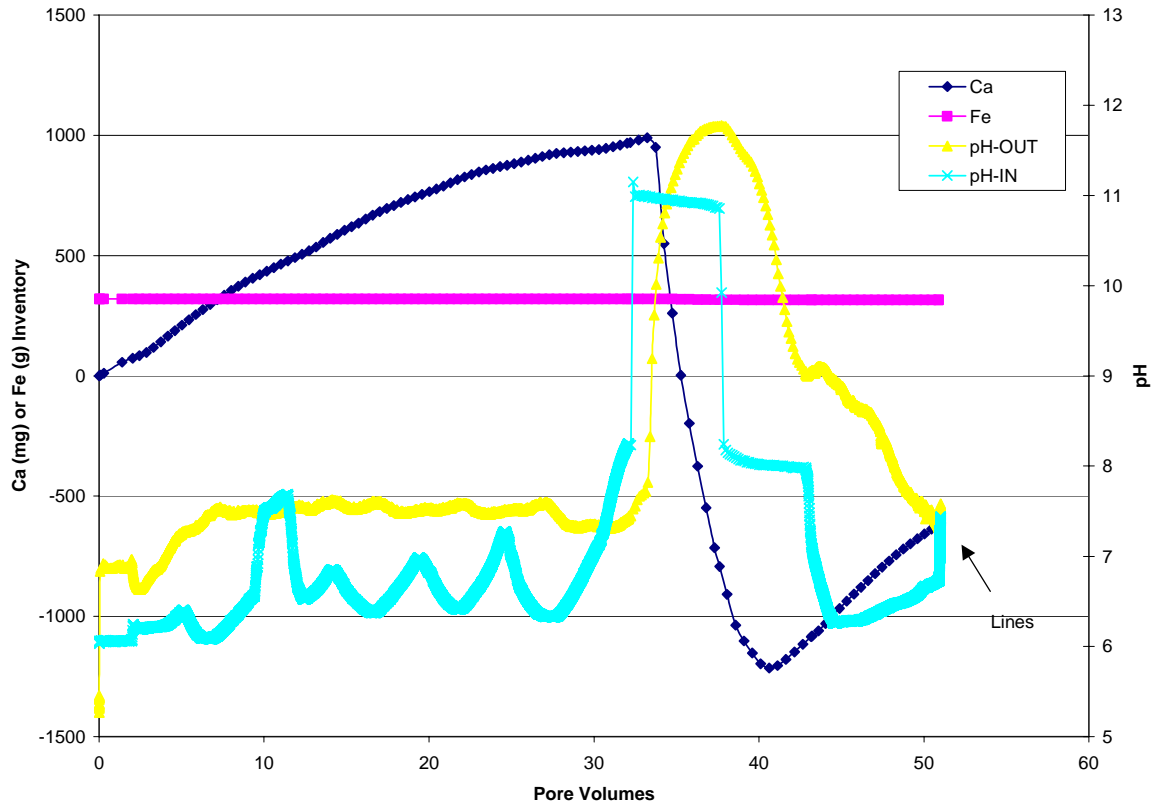


Figure 3. Chemical Inventory in Column Test 1

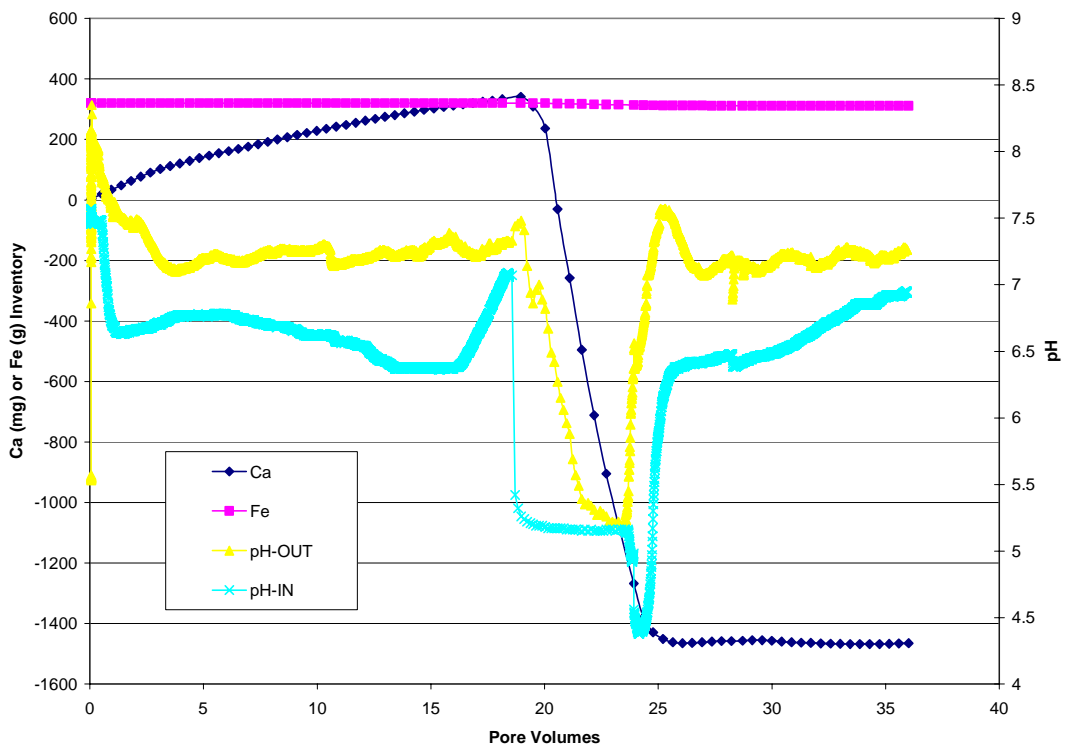


Figure 4. Chemical Inventory in Column Test 2: Disodium EDTA

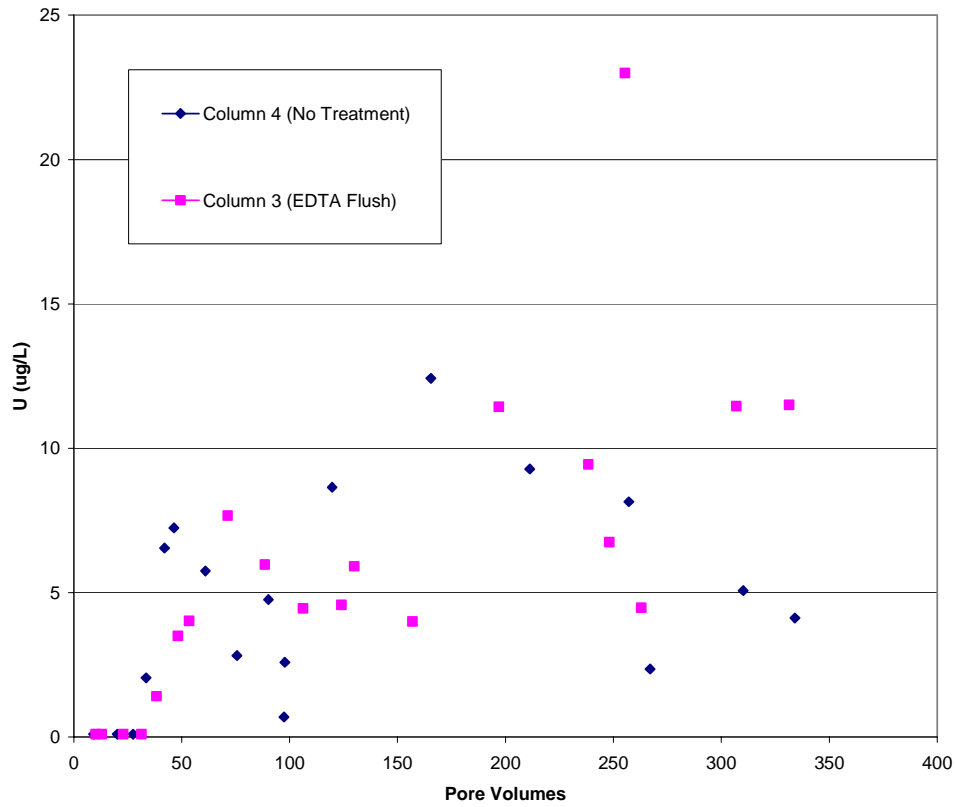


Figure 5. Effluent Uranium in Column Tests 3 and 4. Column 3 was flushed with disodium EDTA.

## **Appendix A**

### **Environmental Sciences Laboratory Notes**

End of current text

Monticello P&T Rejuvenation

MPERT01-09-01

1	2	3	4	5	6	7	8	9	10	11	12	13	
4/20/03	Pack a 2" diameter column with fresh ZVI gravel mix like that used in the ZVI/gravel zone @ P&T well in Monticello. It is a mix of 250 lbs iron to 9 cubic yards of gravel. Net weight of fill is 1602.5g												
	Prepare 20L RIM3 synthetic water by adding chemical solids to MilliQ water												
	1L (g)	20L (g)											
	NaHCO <sub>3</sub>	0.55	11.0										
	CaSO <sub>4</sub> ·2H <sub>2</sub> O	0.775	15.45	320g ZVI (assuming 20% by weight)									
	MgSO <sub>4</sub> ·7H <sub>2</sub> O	0.54	10.8										
	CaCl <sub>2</sub> ·2H <sub>2</sub> O	0.1576	3.15										
	K <sub>2</sub> SO <sub>4</sub>	0.025	0.5										
1600	Place carbonyl on stir plate. Intrain CO <sub>2</sub> @ 60cc/min. Monitor pH data												
	log file initial pH = 6.89												
1050	CO <sub>2</sub> flow ↓ to 20ml/min												
	pH and ORP probes calibrated prior to monitoring. pH used 7 and 10 buffer.												
	ORP used 1 and +250.												
5/1/03 0745	Check pH of source tank. pH = 5.908. DC CO <sub>2</sub> flow. alk = 279 mg/L as CaCO <sub>3</sub>												
0850	pH now @ 5.94												
	Note that data logger channels are:												
				1	ORP inlet								
				2	ORP outlet								
				3	pH inlet								
				4	pH outlet								
	file: APR 30_03 is monitoring 20L source tank of influent & CO <sub>2</sub> treated pH only												
	Slope-intercept for ORP probe calibration (from factory) = intercept - 589.76, slope 222.6												

Monticello Pelt Rejuvenation

MPERT 01-09-02

1	2	3	4	5	6	7	8	9	10	11	12	13
5/1/03	0845	Start flow to column @ 4ml/min										
	1125	First outflow. Collect in 50ml cont tube. That is 129 minutes till first programmed collect on fraction collector.										
		Fraction collector is set @ 234 minute drain, 6 minute collect.										
		Note outflow pH has not increased as expected.										
	1440	Change pump heads to pipe 10. Flow set @ 0.7ml/minute will reprogram frac collector to 35 minute collect, 205 minute drain, 176 minutes left on drain.										
		Flow changed @ [redacted] on data logger pH in 6.071 pH out 6.904										
	1130	* Slow start to outflow sensors @ 11:30 [redacted] May 01-03										
	1150	start drain to beaker.										
	1339	first collect on fraction collector 6" = 24ml rate = 4ml/min FV = 512 ml (128 minutes x 4ml/minute)										
	1535	Start Co <sub>2</sub> flow @ 10 ml/min [redacted]										
5/2/03	0847	pH inlet at 6.23. Turned off CO <sub>2</sub> gas (although it was barely flowing if at all) [redacted] May 01-03										
	0852	Stopped data logger, started new file								pH in Intercept = 13.5801 Slope = -3.7123		
	0930	[redacted] file (with time column) Lost all data from 0852 - 0930 No data on next file									pH out Intercept = 13.1649 Slope = -3.7520	









MPERT 01-09-06

	1	2	3	4	5	6	7	8	9	10	11	12	13
5/13/03	1655	(33.583 file time)	Calibration running well, will leave Cal @ 10ml/min.										
5/14/03	0723	Completed Tube 96.	File time = 43.083										
	1123	complete tube 97	file time = 52.083										
	acidify tubes 79-92 (neutralized @ time of collection) to return Fe, Cu, use 0.5ml conc HNO <sub>3</sub>												
	add addl HNO <sub>3</sub> to tubes 74-78 (pH was ~7 prior to addition) all now pH ~2												
	1502	Stop file collect until 11-03 file time 55:15.0. Restart MAY14-03 please check time of 1502 during 15098 collect (30 minutes left to collect)											

$C_a$  (source tank) = 219 mg/L (measured)  
 = 223 mg/L (calculated)

MPERT 01-09-07

Column Rejuvenation (ml) (ml/min)

Flow/Tube	Vol (ml)	Cum Vol	Rate	• FV = 512	Color	$C_a$ (mg/L)	$F_c$ (mg/L)	9	10	11	12	13
1st outflow	25	25	4	0.05	Red	115	47.5					
drain	516	541	4	1.06								
RSV 001	24	565	4	1.10	Red	153	72.6					
drain	224	789	4	1.54								
drain	18	807	0.7	1.58								
drain	102	909	0.7	1.78								
RSV 002	23	932	0.7	1.82	Red	139	26.0					
drain	144	1076	0.7	2.10								
RSV 003	23	1099	0.7	2.15	clear	96	1.48					
drain	144	1243	0.7	2.43								
RSV 004	23	1266	0.7	2.47		80	0.91					
drain	144	1410	0.7	2.75								
RSV 005	23	1433	0.7	2.80		74	0.52					
drain	144	1577	0.7	3.08								
RSV 006	23	1600	0.7	3.13		84	0.43					
drain	144	1744	0.7	3.41								
RSV 007	23	1767	0.7	3.45		85	0.21					
drain	144	1911	0.7	3.73								
RSV 008	23	1934	0.7	3.78		87	0.23					
drain	144	2078	0.7	4.06								
RSV 009	23	2101	0.7	4.10		90	0.78					
drain	144	2245	0.7	4.38								
RSV 010	23	2268	0.7	4.43		91	0.99					
drain	144	2412	0.7	4.71								
RSV 011	23	2435	0.7	4.76		97	0.10					
drain	144	2579	0.7	5.04								
RSV 012	23	2602	0.7	5.08		103	0.12					
drain	144	2746	0.7	5.36								
RSV 013	23	2769	0.7	5.41		102	0.42					
drain	144	2913	0.7	5.69								
RSV 014	23	2936	0.7	5.73	✓	104	0.85					



③

MPERT01-09-09

Column Repurcation

Outflow/Tube	Vol (ml)	Cum Vol (ml)	Rate (min)	TV (512)	Color	Ca (mg/L)	Fe (mg/L)	9	10	11	12	13
RJV 030	23	5609	0.7	10.96	pale yellow	124	10.0					
drain	144	5753	0.7	11.24								
RJV 031	22	5775	0.6	11.28	↓	131	12.4					
drain	144	5919	0.7	11.56								
RJV 032	23	5942	0.7	11.61	↓	123	10.5					
drain	144	6086	0.7	11.89								
RJV 033	23	6109	0.7	11.93	↓	123	10.5					
drain	144	6253	0.7	12.21								
RJV 034	16	6269	0.5	12.24	rust fleas	122	21.1					
drain	144	6413	0.7	12.53								
RJV 035	24	6437	0.7	12.57	pale yellow	134	12.6					
drain	144	6581	0.7	12.85								
RJV 036	26	6607	0.7	12.90	↓	135	16.5					
drain	144	6751	0.7	13.19								
RJV 037	17	6768	0.5	13.22	rust fleas	146	25.4					
drain	144	6912	0.7	13.50								
RJV 038	16	6928	0.5	13.53	↓	144	22.3					
drain	144	7072	0.7	13.81								
RJV 039	24	7096	0.7	13.86	↓	149	25.4					
drain	144	7240	0.7	14.14								
RJV 040	23	7263	0.7	14.19	↓	152	25.2					
drain	144	7407	0.7	14.47								
RJV 041	21	7428	0.6	14.51	↓	153	25.2					
drain	144	7572	0.7	14.79								
RJV 042	23	7595	0.7	14.83	↓	154	25.2					
drain	144	7739	0.7	15.12								
RJV 043	24	7763	0.7	15.16	↓	155	22.3					
drain	144	7907	0.7	15.44								
RJV 044	24	7931	0.7	15.49	↓	149	19.0					
drain	144	8075	0.7	15.77								
RJV 045	15	8090	0.4	15.80	rust fleas	140	20.4					

(4)

MPERT01-09-10

Column Regeneration Log

outlet/line	Val (ml)	cum total (ml/min)	RV (1=512)	Color	La (mg/L)	Fe (mg/L)	9	10	11	12	13
drain	144	8234	0.7	16.08	clear						
RJV 046	17	8251	0.5	16.12		140	16.1				
drain	144	8395	0.7	16.40							
RJV 047	22	8417	0.6	16.44		151	18.9				
drain	144	8561	0.7	16.72							
RJV 048	24	8585	0.7	16.77		155	22.3				
drain	<del>144</del> 144	8729	0.7	17.05							
RJV 049	<del>144</del> 25	8754	0.7	17.10		154	28.2				
drain	144	8898	0.7	17.38	↓						
RJV 050	23	8921	0.7	17.42		174 <del>270</del>	38.0				
drain	144	9065	0.7	17.71							
RJV 051	21	9086	0.6	17.75		177	40.8				
drain	144	9230	0.7	18.03							
RJV 052	22	9252	0.6	18.07		178	46.5				
drain	144	9396	0.7	18.35							
RJV 053	23	9419	0.7	18.40		184	46.5				
drain	144	9563	0.7	18.68							
RJV 054	23	9586	0.7	18.72		183	42.8				
drain	144	9730	0.7	19.00							
RJV 055	25	9755	0.7	19.05		176	36.6				
drain	144	9899	0.7	19.33							
RJV 056	23	9922	0.7	19.38		175	28.9				
drain	144	10066	0.7	19.66							
RJV 057	17	10083	0.5	19.69		172	21.5				
drain	144	10227	0.7	19.97							
RJV 058	22	10249	0.6	20.02		173	20.5				
drain	144	10393	0.7	20.30							
RJV 059	22	10415	0.6	20.34		175	22.7				
drain	144	10559	0.7	20.62							
RJV 060	24	10583	0.7	20.67		186	32.0				
drain	144	10727	0.7	20.95	↓						

⑤

Column Repurcation

late

MPERT01-09-11

sample tube	Vol (ml)	Sum Vol (ml)	Time (min)	PV (1=512)	Color	Ca (mg/L)	Fe (mg/L)	10	11	12	13
RJV 061	28	10755	0.8	21.01	clear	202	46.6				
drain	144	10899	0.7	21.29							
RJV 062	25	10924	0.7	21.34		202	56.6				
drain	144	11068	0.7	21.62							
RJV 063	24	11092	0.7	21.66		203	69.0				
drain	144	11236	0.7	21.95							
RJV 064	20	11256	0.6	21.98		204	73.2				
drain	144	11400	0.7	22.27							
RJV 065	23	11423	0.7	22.31		205	79.2				
drain	144	11567	0.7	22.59							
RJV 066	24	11591	0.7	22.64		204	73.6				
drain	144	11735	0.7	22.92							
RJV 067	25	11760	0.7	22.97		187	57.4				
drain	144	11904	0.7	23.25							
RJV 068	21	11925	0.6	23.29		184	42.4				
drain	144	12069	0.7	23.57							
RJV 069	23	12092	0.7	23.62		173	33.0				
drain	144	12236	0.7	23.90							
RJV 070	21	12257	0.6	23.94		174	24.6				
drain	144	12401	0.7	24.22							
RJV 071	23	12424	0.7	24.27		171	21.6				
drain	73	12497	0.7	24.41							
drain	180	12677	10.0	24.76		172	25.4				
RJV 072	20	12697	10.0	24.80		172	25.4				
drain	180	12877	10.0	25.15							
RJV 073	19	12896	9.5	25.19		197	29.1				
drain	180	13076	10.0	25.54							
RJV 074	19	13095	9.5	25.58	high red green	2000	1710				
drain	180	13275	10.0	25.93	brack						
RJV 075	20	13295	10.0	25.97	runoff (up) 1450	2520					
drain	180	13475	10.0	26.32							

only 105 min, Δ to EDTA, 10ml

max 18" filter time

2" 25.333+ @ 08:39

25.667+ @ 08:59

clumpy white ppt e bottom

clump 26.333+ @ 9:09



Column Regeneration Rate

MPERT01-09-12

outflow/tube	Vol (mL)	Sum Vol (mL)	Time (min)	RV (1=512)	Color	Ca (mg/L)	Cl (mg/L)	9	10	11	12	13
RJV 076 1	20	13495	10.0	26.36	Regen	1290	2310					
drain 2	180	13675	10.0	26.71						clump white ppt.		
RJV 077 3	20	13695	10.0	26.75		1000	2260					
drain 4	180	13875	10.0	27.10						clump white ppt.		
RJV 078 5	19	13894	9.5	27.14		890	2380					
drain 6	180	14074	10.0	27.49						clump white ppt.		
RJV 079 7	19	14093	9.5	27.53	cloudy orange	865	1940					
drain 8	180	14273	10.0	27.88	rust ppt					ClO59 - 27.607 + full time 5/6 acid in tubes		
RJV 080 9	20	14293	10.0	27.92		835	2270			change ORP outlet probe cloudy orange		
drain 10	180	14473	10.0	28.27								
RJV 081 11	19	14492	9.5	28.30		645	1950			ClO59 - 28223		
drain 12	180	14672	10.0	28.66						change back to R1M3 @ 6" left on drain file 028.58		
RJV 082 13	19	14691	9.5	28.69		640	1930					
drain 14	180	14871	10.0	29.04								
RJV 083 15	20	14891	10.0	29.08		545	1620					
drain 16	180	15071	10.0	29.44								
RJV 084 17	19	15090	9.5	29.47		470	1160					
drain 18	180	15270	10.0	29.82								
RJV 085 19	19	15289	9.5	29.86		446	960					
drain 20	180	15469	10.0	30.21								
RJV 086 21	20	15489	10.0	30.25		306	575					
drain 22	180	15669	10.0	30.60								
RJV 087 23	19	15688	9.5	30.64	clearing	168	315					
drain 24	180	15868	10.0	30.99	peel orange							
RJV 088 25	19	15887	9.5	31.03		91	128					
drain 26	180	16067	10.0	31.38								
RJV 089 27	16	16083	8.0	31.41		645	08					
drain 28	180	16263	10.0	31.76								
RJV 090 29	19	16282	9.5	31.80		55.9	35.5					
drain 30	180	16462	10.0	32.15								
LOV 091 31	19	16481	9.5	32.19	clear	63.5	22.8					



8  
MPERT01-09-14

*Column Regeneration Rate*

cellflow/line	Val (me)	Cum Vol (me)	me/min	FV(1-5%)	Color	Ca (mg/L)	Fe (mg/L)						
RJV 107	15	19178	0.4	37.46	clear	98.5	4.75						
drain	82	19260	0.4	37.62									
RJV 108	15	19275	0.4	37.65	↓	102.0	3.40						
drain	82	19357	0.4	37.81	↓								
RJV 109	28	19385	0.8	37.86	rust ppt	127.5	33.5						
drain	164	19549	0.8	38.18									
RJV 110	16	19565	0.4	38.21		110.0	4.45						
drain	82	19647	0.4	38.37									
RJV 111	3	19650	0.09	38.38		110.0	5.93						
drain	18	19668	0.09	38.41									
RJV 112	3	19671	0.09	38.42									
drain	18	19689	0.09	38.46									
RJV 113	2	19691	0.06	38.46									
drain	12	19707	0.06	38.48									
RJV 114	1	19704	0.03	38.48									
drain	6	19710	0.03	38.50									
RJV 115	1	19711	0.03										
drain	6	19717	0.03	38.51									
RJV 116	1	19718	0.03										
drain	6	19724	0.03	38.52									
RJV 117	1	19725	0.03										
drain	6	19731	0.03	38.53									
RJV 118	1	19732	0.03										
drain	6	19738	0.03	38.54									
RJV 119	1	19739	0.03										
drain	6	19745	0.03	38.56									
RJV 120	<1												
drain	-												
RJV 121	<1												
drain	-												
RJV 122	<1												

shut down - Column tubing plugged.

Rejuvenation Batch Tests  
MPERT 01-10-01

1	2	3	4	5	6	7	8	9	10	11	12	13	
5/4/2/03	074	19.41	MADE 500 ml of NaOAc BUFFER (JACKSON recipe) 41 g NaOAc and 18.5 ml glacial Ac. Acid in 500 ml										
			20:00 pH of NaOAc BUFFER = 4.95 (should be 5 - close enough)										
			TESTING to see if NaOAc BUFFER removes calcite from ZVI w/o removing Fe										
			TUBE #	Calcite (g)	Calcite Powdered	HOAc	STOP Time	STOP Time	SHAKE (HR)	Ca mg/L	Fe mg/L	Final pH	
			RJV-B1	1	0	50 mg	50 ml	2016 4/2/03	4/3/03 10:22	~14	352*	1.01	5.01
			RJV-B2	2	2.0	0			4/3/03 10:22	~14	102	2650	5.10
			RJV-B3	3	2.0	0			4/3/03 16:54	~20	92	3270	5.14
			RJV-B4	4	2.0	0			4/4/03 11:38	~39	76	6020	5.86
5/4/3/03			TUBES # 2,3,4 (those w/ gran ZVI) had pressured up and leaked slightly Removed #1, and 2. Centrifuged @ 3820 RPM for 22 min. Decanted 115 ml and added 100 ml conc HOAc Appears to be a small amount of powder in Tube 1 (why didn't it pressure up?) Must be H <sub>2</sub> that is causing P buildup.										
			pH of conc. Glacial Acetic Acid = 0.25. Does not freeze when powdered calcite added										
			16:54 Tubes 3 and 4 pressured up and leaked - released pressure Centrifuged tube 3 20 min @ 3820 RPM. Pressured (after decanting) with 100 ml HOAc										
			17:31 Made EDTA solution 100 mg EDTA in 50 ml DI. Looks like it dissolved immediately. pH = 10.57. Added 100 mg powdered CaCO <sub>3</sub> . Placed on stir bar (7.37. Cloudy (ie CaCO <sub>3</sub> has not dissolved))										
5/4/4/03			11:38 Tube #4 had pressured up and leaked again. Centrifuged Tube #4, EDTA + CaCO <sub>3</sub> , and HOAc + Calcite 20 min @ 3820 RPM										
RJV-B5			<del>EDTA + Calcite: then no undissolved powder. EDTA pH = 10.57</del>										
RJV-B6			HOAc + Calcite: " " " " " HOAc pH = 0.28 Ca = 50 mg/L Fe = 1.01										



MPERT 01-10-03

1	2	3	4	5	6	7	8	9	10	11	12	13	
4/7/03	1640	Removed RTV B7 - B9 from shaker					Centrifuged 20 min at 3780 RPM						
		No prescreening (ie no leach, no swelling steps)											
5/18/03	0725	Prepared new leach tests:											
		0.1M EDTA	Material (g each)		START TIME	STOP TIME	START TIME (hr)	FINAL pH	Ca (mg/L)	Fe (mg/L)			
		50 mL	Calcic Powder		0742	0756	7.5	11.11	5820	0.36			
			ZVI -6 +10 (mont)					11.13	1.67	80			
			Fe (solid) + Zn (solid)					10.76	2.38	1.21			
		50 mL	MAGNETITE ACE					10.85	15.4	4.88			
ALL TUBES had residual solids after treatment.													
		15/16 D/C Samples from shaker. Centrifuged 3780 RPM 22 mins											
		0.1 M NaOAc	FW = 82.03 (ALDRICH 241245)				8.2 g/L	made 1L		pH = 7.32			
5/9/03		Analyzed Ca and Fe											
5/10/03	0735	(different concentrations) made new batches with EDTA + 1 g Calcic powder + 1 g ZVI -6 +10 (mont). End over cup											
		50 mL	1 g Calcic	1 g ZVI	START TIME	STOP TIME	START TIME (hr)	FINAL pH	Ca (mg/L)	Fe (mg/L)			
		0.1M EDTA			0800	0815	2.5	11.11	5450	5.20			
		0.05M EDTA						11.06	1970	4.10			
		0.025M EDTA						10.90	930	2.50			
		0.1M NaOAc						9.64	10.7	0.69			
		* pH 7.32 (no NaOAc)											
5/11/03	1215	D/C shaker. Centrifuged 10 min @ 3780 RPM											



## Phase II - Rejuvenation Extractions

MPERT 01-10-04 RT

1	2	3	4	5	6	7	8	9	10	11	12	13
9/30/03	Set up Precision Model 25 Temperature controlled shaker bath.											
	Using 50 ml. glass volumetric flasks Bath will hold up to 16 flasks.											
	Powdered NOAH AFO (dried) in mortar/pestle. This (dried NOAH AFO) was made											
	9/18/03 BY DRYING NOAH AFO slurry on bread pans. made solution of											
	0.2M Ammonium oxalate and 0.2M oxalic acid. Mixed these											
	together (see ESL Proc.) to yield pH 3 (400 mL Am-ox + 300 mL Ox Acid).											
	Call this Amm. Oxalate-pH 3. Set temperature bath to 25°C (distilled											
	H <sub>2</sub> O) - SAYS not to use DEIONIZED H <sub>2</sub> O. EDTA solution was made 5/7/03											
	from Baker EDTA Tetra sodium salt. pH = 10.71, cond = 18,970 $\mu$ S/cm											
Flask	Sample NO. (Name)	Liquid (40ml)	Solid (g)	pH initial	pH final	Cond initial	Cond final	Ca mg/L	Fe mg/L	Eff. Color	Shake Time	Temp
1	RE <sup>2</sup> 1	0.1M EDTA	NOAH AFO powder	10.74	5.85	18,970	16,130	21.0	434	clear	2 hr	25
2	2	↓	Hematite powder	4.53	4.83	15,600	15,960	0.40	260	lt pink		
3	3	↓	Magnetite powder		4.11		15,960	2.12	204	clear		
4	4	↓	Fisher 40 mesh ZVI		3.75		15,910	0.26	140	clear		
5	5	↓	Calcite powder		4.22		16,070	170	0.50	clear		
6	6	0.2M Amm. Oxalate pH 3 (in dark)	NOAH AFO powder	3	3.18	20,300	20,100	20.1	394	green/yl.		
7	7	↓	Hematite powder		3.05		20,100	0.31	197.344	pink		
8	8	↓	Magnetite powder		3.13		20,100	0.45	197.344	lt. green		
9	9	↓	Fisher 40 mesh ZVI		3.12		20,200	0.18	98	"		
10	10	↓	Calcite powder		3.14		20,200	0.50	0.48	clear		
STARTED 10/1/03 @ 0644				* Shaker bath freezes them in the dark								
STOPPED 10/1/03 @ 0844				Shaken at 60 RPM								
Solid materials												
(1) NOAH AFO powder - see above												
(2) Hematite powder - Fisher Fe <sub>2</sub> O <sub>3</sub> Ferric Oxide Red-Anhydrous I116-3, XRD confirmed hematite.												
(3) Magnetite powder - BCF A-310, magnetic brown oxide Black, XRD confirmed as magnetite												
(4) Fisher 40 mesh ZVI - Fisher Iron metal, Fil size about 40 mesh, IS7-500												
(5) Calcite powder - Aldrich 23,921-6 CaCO <sub>3</sub> confirmed as calcite by XRD												
Made 0.1M Sodium Dithionite (cond = 15,650 $\mu$ S/cm, pH = 4.53)												





Rejuvenation  
TESTS

MPERT 01-10-06

1	2	3	4	5	6	7	8	9	10	11	12	13
10/2/03												
0813 Prepared 0.3M Na-citrate (pH=8.40); 1M NaHCO <sub>3</sub> (pH=7.95)												
Mixture of 200ml 0.3M Na-citrate + 200ml 1M NaHCO <sub>3</sub> (pH=8.16)												
Mixture of 200ml 0.3M Na-citrate + 25ml 1M NaHCO <sub>3</sub> + 3.917g Na <sub>2</sub> S <sub>2</sub> O <sub>8</sub> (pH=6.98)												
Fizzes when distilled H <sub>2</sub> O added (0.1M solution)												
Flasks	Sample No.	Liquid (Volume)	Ratio	Solid*	pH <sup>o</sup>	pH <sup>o</sup>	Ca (mg/L)	Fe (mg/L)	Time (min)	Control Temp.		
1	RE-11	0.3M Na-citrate + 1M NaHCO <sub>3</sub> (5ml)	(40:60)	NOAH AFO Powder	8.40	8.49	63.0	0.58		25°C		
2	-12			Hematite Powder		8.41	2.08	0.58				
3	-13			Magnetite Powder		8.44	16.4	1.45				
4	-14			Fisher 40 mesh ZnO		8.57	1.44	68				
5	-15			Calcite Powder		8.68	246.5	0.15				
6	-16	Same as RE-11 - 15 but + 3.917g Na <sub>2</sub> S <sub>2</sub> O <sub>8</sub>		NOAH AFO Powder	6.98	7.44	62.8	1050				
7	-17			Hematite Powder		7.19	2.41	405				
8	-18			magnetite powder		7.08	13.0	235				
9	-19			Fisher 40 mesh ZnO		7.08	1.49	150				
10	-20			Calcite Powder		7.13	209	0.40				
* See previous den chart for product designations												
0841 Start shaking in T-controlled bath @ 2 RPM												
10221 Stopped shaker. Decanted into 50ml plastic centrifuge tubes. Centrifuged 20min @ 350 RPM												
24	RE-16	AFO w/ dithionite turned brown (Fe being reduced); however, hematite RE-2 does not appear to have been reduced.										

MPERT 01-10-07

1	2	3	4	5	6	7	8	9	10	11	12	13
10/3/03												
1	Made	0.05 M EDTA	TETRASodium salt	solution	(20.81 g/L)					pH=10.92		
2	Made	mixture of 0.05M EDTA 50%	and 0.1M Na. Dithion. 50%							pH= 9.7		
3												
4												
5												
6												
7												
8												
9	FLASK	Sample No.	Liquid (mL)	Solids*	Fe	Ca	Fe	shake	Controlled			
10	1	RE-21	0.05M EDTA (Tetra)	NOAH AFD Powder	10.93	10.61	52.5	11.2	2	85°C		
11	2	-22		Hematite Powder		10.79	1.88	0.66				
12	3	-23		MAGNETIC Powder		10.82	7.9	1.22				
13	4	-24		Fisher 40 ZVI			1.45	24.0				
14	5	-25		CALCIK Powder		10.92	288	0.14				
15	6	-26	200 mL 0.05 EDTA + 60 mL 0.1 M Na-DITH	NOAH AFD Powder	9.17	9.50	4.3	12.5				
16	7	-27		Hematite Powder		9.25	1.76	0.64				
17	8	-28		Magnetic Powder		9.28	5.8	1.45				
18	9	-29		Fisher 40 ZVI		9.37	1.16	107.5				
19	10	-30		Calcik Powder		9.38	226	<0.1				
20	STARTED shaking (60 RPM) @ 7:04 10/16/03. Stopped @ 9:04 (2HE). A Control @ 3500 RPM, 20 min Decanted											
21												
22												
23	10/09/03	0839	Titration	of 0.1M EDTA (Tetra)	w/ 0.1M Na Dithionite	(start w/ 200 mL of EDTA)						
24	Add	Na DTH										
25	(mL)	pH		Add.	Cum	pH	Add	Cum	pH			
26	0	10.74		5	20	10.13	10	90	9.36			
27	1	10.70		10	30	9.97	10	100	9.28			
28	2	10.60		10	40	9.84	10	110	9.20			
29	2	10.53		10	50	9.73	20	130	9.02			
30	5	10.36		10	60	9.63	20	150	8.83			
31	5	10.24		10	70	9.54	20	170	8.59			
				16	80	9.45	20	190	8.26			
							10	200	8.07			

M PERT- 01-10-08

1	2	3	4	5	6	7	8	9	10	11	12	13
10/6/03	Made	200 ml 0.05 EDTA (Tetra-Na) + 65 ml 0.1M Na-Dithionite (pH=9.17)										
		This solution is based on the titration (see M PERT-01-10-07) to achieve approx. pH 9. The thought is that since EDTA (pH 10.93) is effective at removing Ca but also removes some Fe; perhaps by adding a reductant (Na-Dith) the proportion of Fe corrosion would be reduced.										
10/7/03	Made	solutions for next tests:										
	Soln 10-7-1	1M Hydroxylamine Hydrochloride in 25% Acetic acid (see Landa 1982) pH=1.48										
	Soln 10-7-2	200 ml 0.3M Na Citrate, 25 ml 1M K <sub>2</sub> CO <sub>3</sub> , 3.917g Na-Dithionite pH (before Na Dith) = 11.0 pH (after Na Dith) = 9.70										
										Start shaker @ 15:35	10/7/03	
										Stop shaker @ 17:35	10/7/03	
Sample	Liquid (40 ml)	Solid*										
Flask	NO				pH <sup>e</sup>	p	Ca (mg/L)	Fe (mg/L)	Shake Time	Controlled T°C		
1	RE-31	200 ml 0.3M Na Citrate 25 ml 1M K <sub>2</sub> CO <sub>3</sub> 3.917g Na-Dithionite	NaOH AFO Powder	9.70	8.58	36.6	378	2 hr	25			
2	-32		Hematite Powder		8.56	1.46	69					
3	-33		Magnetite Powder		8.63	4.38	75					
4	-34		Fisher 40 mesh ZrO		8.55	0.85	100					
5	-35		Calcite Powder		8.44	23.4	0.75					
6	-36	1M Hydroxylamine Hydrochloride in 25% Acetic Acid	NaOH AFO Powder	1.48	1.52	46.8	185					
7	-37		Hematite Powder		1.32	0.96	2.51					
8	-38		Magnetite Powder		1.33	3.37	13.3					
9	-39		Fisher 40 mesh ZrO		2.20	0.33	2160					
10	-40		Calcite Powder		2.67	5620	1.33					
												formed - nearly controlled

MPERT-01-10-09

FLASK	Sample No	Liquid (40ml)	Solid*	pH <sup>i</sup>	pH <sup>f</sup>	Ca mg/L	Fe mg/L	SHAKE Time	Control
1	RE-41	0.1M EDTA (100ml)	NOAH AFO Powder	10.95	10.66	59.5	10.8	2hr	1.0g
2	-42		Hematite Powder		10.80	2.15	0.53		
3	-43		Magnetite Powder		10.85	9.0	1.76		
4	-44		Fisher 40 mesh ZVI		10.97	1.6	26.6		
5	-45		Calcite Powder		10.88	253	0.34		
6	-46	0.16M EDTA (100ml) 0.057M DITH.	NOAH AFO Powder	9.69	9.21	37	167		
7	-47		Hematite Powder		9.19	2.04	121		
8	-48		Magnetite Powder		9.16	8.7	118		
9	-49		Fisher 40 mesh ZVI		9.16	1.9	106		
10	-50		Calcite Powder		9.20	182	0.53		
26	Started shaker		12:41	10/9/03					
30	Stopped		14:41	10/9/03					

10-9-03

Results to date suggest that EDTA is good at removing calcite but not good at removing Fe-oxide corrosion products. Na-Citrate + Dithionite appears to be good at removing Fe oxides. High pH appears to minimize ZVI removal.

Therefore we will try mixing Na-Citrate EDTA and Dithionite.

10:03 Start with 200 mL EDTA (1M) pH = 10.85

Added 4g Na-Dith, pH = 9.13

Added 100 mL EDTA (1M), pH = 10

Added 100 mL EDTA (0.1M), pH = 9.58

Added 1g EDTA

Added 9g EDTA, pH = 9.69

Solution Composition:

400 mL EDTA, 41.62g = 16.648g

10g = 26.648g EDTA

26.648g = 66.2g x 100 = 0.16M EDTA

4g DITH x 100 = 0.057M DITH

5-13-04 Rejuvenation Column Test (#2)

MPERT01-12-01

1	2	3	4	5	6	7	8	9	10	11	12	13
1	0700	Starting set up for a rejuvenation column test.										
3	1310	Calibration of electrodes Logon Pro file = MAY13_04 (Folder = Rejuvenation Column 2)										
5	Time #	TYPE	MANF	ESL #	Intercept	Slope	CALIB SLOPE	STANDARD PH 4 CHECK	PH 7 CHECK	PH 10 CHECK	ZOBELL ORP mV	
6	13:16	pH gel	Orion	F9107	13.9249	-3.8460	4.7	3.95	7.00	10.14	-	*As per Verner
7	"	pH gel	Orion	F9107	12.9392	-3.7980	4.7	4.08	6.99	10.04	-	
8	15:36	ORP	Col-P	A05990-SS	-389.76*	222.6*	-	-	-	-	194	
9	"	ORP		CUS901-ORP	-389.76*	222.6*	-	-	-	-	189	
13	5/24/04	Pack a 2" diameter column with fresh ZVI/gravel mix like that used in the ZVI/gravel zone @ P&T well in Monticello. It is a mix of 2500 lbs - 4/10 ZVI to 9 yd <sup>3</sup> gravel. Net weight of fill = 1537.6g										
17	5/25/04	Prepare 20L KIMB synthetic water using the following										
19	50g/L	NaHCO <sub>3</sub>	220 mL									
20	1.5g/L	CaSO <sub>4</sub> ·2H <sub>2</sub> O	10300 mL									
21	200g/L	MgSO <sub>4</sub> ·H <sub>2</sub> O	54 mL									
22	92.7g/L	CaCl <sub>2</sub> ·2H <sub>2</sub> O	5 mL									
23	100g/L	K <sub>2</sub> SO <sub>4</sub>	34 mL									
24	Millig H <sub>2</sub> O		938 mL									
25			20,000 mL									
27	0945	Start air (via aquarium pump/stone) and CO <sub>2</sub> (via tank/aquarium stone). CO <sub>2</sub> @ 10cc/min. initial pH = 8.63. Start mag stir bar.										
30	1000	fill inlet tubing.										
31	1010	start flow to column @ 0.7 ml/min using size 16 masterflex pump head, start logging point 1										

Note: Error in making solution. Switched auto of pH gel. Calib: H<sub>2</sub>O with 100g/L K<sub>2</sub>SO<sub>4</sub>. Result was + amt. Ca in solution and 9 K in soln. See pg 8 for notes

MPERT01-12-02

2

	1	2	3	4	5	6	7	8	9	10	11	12	13
5/25/04	file name = May25_04a. Collect 12 points/hr. Set collect time @ 336 hrs (2 weeks)												
	pH and ORP probes checked prior to start.												
		intercept	slope	pH7	pH10	calculated							
	pH1	13.9249	-38460	7.07	10.13								
	pH2	12.9397	-3.7984	7.06	10.10								
	ORP1	-389.76	222.6			213							
	ORP2	-389.76	222.6			189							
1045	note pH checked in source tank = 7, pH @ pH1 = 8.60 (line 9). will monitor - pH should drop when CO <sub>2</sub> entrained H <sub>2</sub> O fills tubing and reaches pH1 probe.												
1420	pH is gradually dropping line 52 7.68 Columns ~ 1/2 full												
1540	↑ CO <sub>2</sub> flow to 20ml/min pH is still ↑ (line 68) 7.66												
1800	Program drain 206 fraction collector #518618, file #2. Drain x 205", collect x 35".												
	Will collect 1st outflow in cent tube then start frac. collector and use the 205" drain time to fill outflow tubing. (Drain is 1st cycle in program)												
1807	line 97 pH still ↑ @ 7.60. ↑ CO <sub>2</sub> flow to 30ml/min												
1928	just outflow line 113 pH = 7.57 ORP = 159.13												
	9.8 hrs 18 minutes to fill = 558 minutes x 0.7 ml/min = 390.6 ml = 1 PV												
	Measure 35" = 24.5 ml = 0.7 ml/min												
2003	Start fraction collector line 120 pH = 7.53 ORP 159.68												

MPERT01-12-03

3

1	2	3	4	5	6	7	8	9	10	11	12	13
5/26/04 0710	Arrive to find leak @ connector to fraction collector. Water on counter. Tighten connection and check all others. No samples (10) collected over night. at 0730 3rd collection started. Not enough water in tubing to make sample #3.											
	Moved tubing around lines 256, 257. leak was @ bad coupling to frac collector. Replace. No leaks @ present											
1100	Seems to be running well. Add 200ul cone HNO <sub>3</sub> to each collection tube											
1250	↓ CO <sub>2</sub> flow to 10ml/min pH=7.09 Line 322. Changed CO <sub>2</sub> diffuser (with the air diffuser) @ 1030. Feat diffuser seems to work better.											
1615	All appears to be running well line 362											
								in	pH	ORP		
							out	7.52	-148.47			
							in	6.69	153.43			
5/27/04 0930	Column appears to be running well. CO <sub>2</sub> flow @ 10ml/min. Line 549											
	parameters											
								pH	ORP			
							in	6.69	163.48			
							out	7.32	-212.59			
	Transfer collected samples to cent tubes to prevent loss/perturbation.											
	Column has run well all day. Samples 1-10 + source analyzed for Ca, Fe											
5/28/04 0755	Column appears to be running well CO <sub>2</sub> flow @ 10ml/min											
	parameters											
								pH	ORP			
							in	6.77	156.14			
							out	7.22	-328.08			
	rust colored staining @ bottom of column											
	outflow is pale orange											

MPERT01-12-04

4

5/31/04	0920	2100	Check Column. Appears to be running well with one unexplained occurrence. Tube 17 was full to overflowing. Clean ~10 ml from frac collector tray. Subsequent tubes are filled appropriately.										
			line 1864 parameters	pH	ORP								
				in	6.37	192.83		155.250	hrs.				
				out	7.22	-389.76							
			↓ CO <sub>2</sub> flow slightly ↑ ~ 8 ml/min.										
			Source tank contains ~13L										
6/1/04	0730		Column running well. Discovers explanation of A Val in tube 17. Shell collector malfunction. Tube 17 was filled to overflow with collector #37. Arrival last night to tend column was collected in collector. Tubes were emptied, tube for next collection in supposed correct slot. Tubes 38, 39 in wrong position, lost to secondary containment. Tube 40 back on track. Well monitor throughout day.										
			line 1990 parameters	pH	ORP								
				in	6.38	192.83							
				out	7.33	-389.76							
			↓ CO <sub>2</sub> flow to ~5 ml/min.										
			Rusted area at bottom of column has intensified in color, but not increased in area or changed shape.										
			Col. Running well. line 2034 parameters	pH	ORP								
				in	6.38	190.92							
				out	7.34	-389.76							
			DC CO <sub>2</sub> flow										





MPERT01-12-06

6

1	2	3	4	5	6	7	8	9	10	11	12	13
6/2/2004	1347 cont.	Crystals formed in bottom of test tubes in tubes 50-55, white, angular										
1715	line 2390 parameters		pH	ORP		Time	199.083	Start of tube 56				
			in	4.96	200.16							
			out	6.31	-276.72							
		Elevate outlet end of probe holders to allow EDTA to completely flush										
		will leave CO <sub>2</sub> flow @ ~10ml/min. Tube 56 will probably be short.										
	1805	Col running well. inlet pH is still low. will make any changes in Amr.										
6/3/04	0530	Col running well. pH has gradually ↑ on influent										
		line 2863 parameters @ 213.500 hrs			pH	ORP						
			in	6.29	155.06							
			out	7.55	-297.92							
		~10L in source tank, CO <sub>2</sub> @ 10ml/min										
		* "rusted" area @ bottom of column (opposite inlet) has lightened significantly										
		sample tubes are changed in color. When transferred to cent. tubes, changing										
		clear										
6/4/04	0530	Col running well. pH grad ↑ on influent										
		CO <sub>2</sub> @ 10ml/min										
		line 2856 parameters @ 237.917			pH	ORP						
			in	6.47	171.09							
			out	7.19	-322.01							

MPERT01-12-07 7

1	2	3	4	5	6	7	8	9	10	11	12	13
6/5/04	DC flow to column for probe check. Data Logger continues to run. Remove probes and place in cal solns.											
0949	@line 2878	time 235.750										
				in	pH 6.48	ORP 177.36						end of tube 66 collect.
				out	7.21	-370.74						
	DC flow is @ end of tube 66 collect.											
	place precision standards @ line 2879 (pH1, ORP1)											
	first data on all 4 @ line 2880 @ 239.917 time											
		Std 7	Std 4									
	pH1	7.01	4.07		ORP1	197.72						
	pH2	7.02	4.08		ORP2	183.04						
	switch buffer solns @ line 2882											
10:24	restart flow to column pump off 35" will adjust drain val accordingly											
6/7/04	0915 Column running well. Co <sub>2</sub> c ~10ml/min											
0850	@line 3726	time 310.417										
				in	pH 6.93	ORP 143.37						
				out	7.27	-389.76						
0957	D/C flow to column, D/C data logger											
	line 3744 @ 311.917											
				in	pH 6.94	ORP 148.10						
				out	7.26	-389.76						

MPERT01-12-08

8

1	2	3	4	5	6	7	8	9	10	11	12	13
6/14/2004	Discovered error in RIM3 solution preparation resulting in low Ca in source tank											
	Direct amounts of 92.72g/L CaCl <sub>2</sub> ·2H <sub>2</sub> O and 100g/L K <sub>2</sub> SO <sub>4</sub> were used. Amounts were switched in recipe:											
	1.7 mL/L (instead of 0.25 mL/L) of 100g/L K <sub>2</sub> SO <sub>4</sub> used resulting in											
	76.3 mg/L (instead of 11.22 mg/L) K											
	93.7 mg/L (instead of 13.78 mg/L) SO <sub>4</sub>											
	680% of desired K concentration from K <sub>2</sub> SO <sub>4</sub>											
	0.25 mL/L (instead of 1.7 mL/L) of 92.72g/L CaCl <sub>2</sub> ·2H <sub>2</sub> O used resulting in											
	6.3162 mg/L (instead of 42.95 mg/L) Ca											
	11.1898 mg/L (instead of 76.09 mg/L) Cl											
	14.71% of desired Ca concentration from CaCl <sub>2</sub> ·2H <sub>2</sub> O											



MPERT01-12-09

outflow/tube	Vol (ml)	cum Vol (ml)	Rate (ml/min)	pV 1=391	Color	Ca (mg/L)	E (mg/L)	9	10	11	12	13
1st outflow	24	24	0.7	0.06	orange	55.5	768	STBTS	measured Ca	measured Ca	measured Ca	measured Ca
drain	0								measured Ca	measured Ca	measured Ca	measured Ca
RC2-2	0								measured Ca	measured Ca	measured Ca	measured Ca
drain	0	* filling tubing							measured Ca	measured Ca	measured Ca	measured Ca
RC2-3	0								measured Ca	measured Ca	measured Ca	measured Ca
drain	0								measured Ca	measured Ca	measured Ca	measured Ca
RC2-4	12	36		0.09	clear	76.0	0.44					
drain	144	180		0.46								
RC2-5	24	204		0.52		74.0	0.39					
drain	144	348		0.89								
RC2-6	24	372		0.95		73.0	0.40					
drain	144	516		1.32								
RC2-7	24	540		1.38		72.0	0.50					
drain	144	684		1.75								
RC2-8	24	708		1.81		75.0	0.56					
drain	144	852		2.18								
RC2-9	24	876		2.24		80.0	0.98					
drain	144	1020		2.61								
RC2-10	24	1044		2.67		88.0	2.16					
drain	144	1188		3.04								
RC2-11	24	1212		3.10		102.0	3.63					
	144	1356		3.47								
RC2-12	24	1380		3.53		106.5	5.13					
	144	1524		3.90								
RC2-13	24	1548		3.96		106.5	6.60					
	144	1692		4.33								
RC2-14	24	1716		4.39		106.0	7.42					
	144	1860		4.76								
RC2-15	24	1884		4.82		108.0	8.96					
	144	2028		5.19								
RC2-16	24	2052	↓	5.25		111.5	9.06					

STBTS measured Ca source tank = 153 mg/L  
 calculated = 223 mg/L  
 measured Ca source tank = 0 mg/L  
 \* filling tubing. Small leak (<50ml)



MPERT01-12-11

Outflow/Inlet	Vol (ml)	Cum Vol (ml)	Rate (ml/min)	AVI=391	Color	Ca (mg/L)	Fe (mg/L)			10	11	12	13
RC2-32	25	4740	0.7	12.12		119.5	21.8						
	144	4884		12.49									
RC2-33	25	4909		12.55		122.0	24.4						
	144	5053		12.92									
RC2-34	24	5077		12.98		125.5	26.1						
	144	5221		13.35									
RC2-35	25	5246		13.42		125.5	25.7						
	144	5390	↓	13.79									
RC2-36	27	5417	0.8	13.85		124.5	27.1						
	144	5561	0.7	14.22									
RC2-37	Rest (24)	5585		14.28		—	—						
	144	5729		14.65									
RC2-38	Rest (24)	5753		14.71		—	—						
	144	5897		15.08									
RC2-39	Rest (24)	5921		15.14		—	—						
	144	6065		15.51									
RC2-40	24	6089		15.57		130.5	39.4						
	144	6233	↓	15.94									
RC2-41	24	6257		16.00		137.5	42.0						
	144	6401		16.37									
RC2-42	26	6427		16.44		134.5	39.8						
	144	6571		16.81									
RC2-43	25	6596		16.87		132.0	36.4						
	144	6740		17.24									
RC2-44	25	6765		17.30		132.0	35.2						
	144	6909		17.67									
RC2-45	25	6934		17.73		132.5	34.6						
	144	7078		18.10									
RC2-46	25	7103		18.17		134.5	34.8						
	144	7247		18.54									
RC2-47	25	7272	10	18.95	18.95	153.0	42.8	switch to EDTA @ 10ml/min 18' drain/2' collect clean					



MPERT01-12-12

Outflow/Inlet	Vol (ml)	CumVol	Rate (ml/min)	VI = 391	Ca (mg/L)	Fe (mg/L)	Comments	10	11	12	13
Mean	188	7599		19.43							
RC2-48	27	7626		19.50	345	945	yellow				
	188	7814		19.98							
RC2-49	26	7840		20.05	1270	4300	yellow/green				
	188	8028		20.53		4410					
RC2-50	20	8048		20.58	1085	4300	yellow/green, lots of air bubbles ↓ vol, few				
	188	8236		21.00		4220	white crystals				
RC2-51	18	8254		21.11	1130	3705	yellow/green				
	188	8442		21.59		3930					
RC2-52	16	8458		21.63	1030	4410	yellow/green				
	188	8646		22.11		3820					
RC2-53	28	8674		22.18	920	4220	yellow/green				
	188	8862		22.66							
RC2-54	21	8883		22.72	810	3560	yellow/green				
	188	9071		23.20							
RC2-55	28	9099		23.27	740	3080	yellow/green				
	99/144	9342		23.89							
RC2-56	10	9352		23.92	662	4730	outflow = 0.1" EOH then 205" RIM3 switch to 205" drain/35" collects				
	144	9496		24.29			yellow/green = crystals (50)				
RC2-57	25	9521		24.35	454	3010	dark orange (5)				
	144	9665		24.72							
RC2-58	25	9690		24.78	291	2200	stagnant yellow/black/yellow/orange notes dark				
	144	9834		25.15							
RC2-59	25	9859		25.21	224	1400	" " " " " notes dark 59				
	144	10003		25.58							
RC2-60	25	10028		26.65	175.5	865	large yellow/black/yellow colors light				
	144	10172		26.02							
RC2-61	25	10197		26.08	154	494	large yellow to orange				
	144	10341		26.45							
RC2-62	20	10361		26.51	144.5	302	large yellow				
	144	10511		26.88							





Col. Tests 3 &amp; 4 EPA

MPERT01-13-01

1	2	3	4	5	6	7	8	9	10	11	12	13
6/14/2004	Prepare 2 columns for testing using 15mm diameter columns. Each has pret. @ inlet and none @ outlet.											
	Col 3 = 41.33g net wgt. Mont PE 11-5. grab samples to fill column											
	Col 4 = 42.23g net wgt. Mont PE 11-5 grab samples to fill column											
	Pump setup w/ pump 13 head and tubing. Outflow to fraction collector.											
	Prepare 0.25L 0.1M EDTA, disodium salt dehydrate											
	Prepare 1L RIM3 synthetic water using freshly prepared standards											
	Prepare 2L RIM3 synthetic water spiked with 1mg/L U. 10,000 mg/L U Std (1000ul) used for spike. As above, fresh standards used.											
	Measure parameters on all 3 solutions											
		0.1M EDTA	RIM3	RIM3 1mg/L U (1)	RIM3 1mg/L U (2)	RIM3 1mg/L U (3)	RIM3 1mg/L U (4)					
	pH	5.07	7.86	7.87 (2)	7.91 (2)	8.04 (4)	7.97 (4)					
	ORP (mV)	168.2	123	126	127	133	129					
	Cond (µS)	11390	1891	1896	1885	<del>1884</del> 1884	1905					
	alk (mg/L)	280	230	230	235	215	220					
	Ca (mg/L)	0.35	189.5	187.5	181.0	189.0						
	U (mg/L)	<0.1	<0.1	941.7	993.5	967.2	1031.4					

MPERT01-13-02

1	2	3	4	5	6	7	8	9	10	11	12	13
6/15/2004	Start flow of 0.1M EDTA disodium salt to col. 3 @ 3ml/min. Collect 12 ea 10ml splits. Total 120 ml EDTA through column.											
0759	start flow @ 3ml/min											
0804	1st outflow (4.5" @ 3ml/min) = PV = 13.5ml											
0844	end EDTA, stop flow to column.											
0848	start flow of RIM3 to Col 4 @ 1.2ml/min											
0900	1st outflow (12" x 1.2 ml/min) = PV = 14.4ml stop pumps.											
Reprogram frac collector for RIM3 flow to both columns for 10ml collect.												
0902	start flow of RIM3 to both columns @ 1.2ml/minute. Collect 5ea 10ml splits for total of 50ml outflow of RIM3											
0946	end flow of RIM3 to both columns @ 1.2ml/min. Reset frac collectors, increase pump speed to 2.4ml/min											
0947	start flow of RIM3 w/ 1mg/L U @ 2.4ml/min. start frac collectors. 8.34 minute collect @ 2.4ml/min for 20ml split. tubes 6 → 31											
1350	↑ rate to 3.6ml/min, collect time 5.56" = 20ml split tubes 32 → 37											
1430	maintain rate, ↑ collect time to 6.95" = 25ml split tubes 38 →											
1600	prepare RIM3 = 1mg/L U. Batch 2 ck parameters. Start using @ start of tube 55											
1750	reset frac collector w/ 44 acidified tubes (0.2ml conc HNO <sub>3</sub> ) note: all tubes have been acidified prior to collection of sample.											

MPert01-13-03

	1	2	3	4	5	6	7	8	9	10	11	12	13
6/15/04	1230	Columns running well.											
	2013	STAN D/C. Both columns.											
6/16/04	0715	Send samples. Col 3 samples 3-66, 67, 74 and 83 required 100ul additional conc HNO <sub>3</sub> . Soln was pale yellow in tubes, pH $\approx$ 4.											
		Column 4 outflow was decreased. Check column and tubing. Insert needle into inlet and outlet of column. Flow appears increased.											
	300	Will restart column & use 14 heads @ 6ml/min. Prepare new batch R1M3 @ 1mg/L U											
	700	Finally restart columns & use 13 heads @ 3.6 ml/min. Unable to make tight plumbing connections & use 16 head (only 1 sup. 14 head available)											
		Set fraction collector to collect every <sup>30s</sup> <del>15s</del> <sup>30s</sup> sample. Now set @											
		14.2 minutes drain $\approx$ (250ml) then 7 minutes collect ( $\approx$ 25 ml)											
		New batch R1M3 @ 1mg/L U checked (made 4L water). Will switch to that @ tube #											
		First collect on new protocol is tube 85 collected											
	1820	Columns not running. Unable to program one of the frac colle											
6/17/04	0700	Call Bilsone frac collector.											
	0800	Bilsone - diagnose problem & drain. frac collectors running well now will restart column.											
	0830	Start 14 <sup>th</sup> drain, 7 <sup>th</sup> collect @ 3.6 ml/min. first tube off = 86											

Mouttrills EPA Columns 3 &amp; 4

MPERT01-13-04

	1	2	3	4	5	6	7	8	9	10	11	12	13
6/17/04	1005	switch to RIM3 batch 3 (4L) source tank. Columns appear to be running well.											
		Switched inlet tubing between columns to check reason for ↓ outflow from Col 4. pumphead 1 (left) now supplying Col 4. 2 (right) Col 3.											
		in addition, probed both top and bottom of Col 4 with 21ga needle through inlet and outlet. will watch for change in outflow (at end tube 87)											
	1015	Col 3 outflow ↓. will probe with needle. (drain p tube 90)											
	1230	Col 3 outflow good til tube 95, ↓ 95, 96. Probe again with needle. flow ↑											
	1330	Col 3 short flow on tube 99, probe = needle flow ↑											
	1500	Col 3 short flow tubes 106, 107, 108, probe = needle during drain after 108. flow ↑											
	1700	Reset frac collector to start. Start RIM3 batch 4 for overnight run											
6/18/04	0728	both columns had plugged overnight. D/c pump											
		Col 3 had essentially 0 flow (0.3 ml/min) since tube 122 (≈ 2200) samples 121 → 150 not retained. 76% in tube = conc = 4 ng/L (6/17/04)											
		Col 4 had essentially zero flow (0.3/7 min) since tube 143 (0530) and severely reduced flow (0.6/7 min) since tube 127 (2400) samples 127 → 150 not retained.											

Monticello EPA Col 3 &amp; 4

MPRT01-13-05

	1	2	3	4	5	6	7	8	9	10	11	12	13
6/18/04	1	Check pump for flow - both heads = 3.6 mL/min											
	2	probe inlets and outlets of each column. Appears flow restored.											
	3												
	4	Note: if columns had been running well, ~3300 mL would have been											
	5	used from source tank. Only 1500 mL used.											
	6												
	7	0930 Restart flow to columns @ tube 151 drain first x 17" then 7 min collect											
	8	1500 D/C columns after tubes 165											
	9												
	10												
	11												
	12												
	13												
	14												
	15												
	16												
	17												
	18												
	19												
	20												
	21												
	22												
	23												
	24												
	25												
	26												
	27												
	28												
	29												
	30												
	31												



Column 3 EDTA Monticello EPA

MPERT01-13-06

	Vol (ml)	Cum Vol (ml)	Rate (ml/min)	PV=13.5	Ca (mg/L)	Mg (mg/L)	Comments	11	12	13
3-E1	10	10	3.0		1895.0	5920	clear pale yellow			
E2	10	20			1905.0	5780	" " "			
E3	10	30			1650.0	5520				
E4	10	40			1530.0	5200	Dark greenish/brownish black			
E5	10	50			1410.0	5180				
E6	10	60			1370.0	5280				
E7	10	70			1385	5380				
E8	10	80			1315	5180				
E9	10	90			1315	5220				
E10	10	100			1335	5220				
E11	10	110			1335	5540				
E12	10	120			1295	5260				
13										
14										
15										
16										
17										
18										
19										
20										
21										
22										
23										
24										
25										
26										
27										
28										
29										
30										
31										

0.1M EDTA sodium salt, dehydrate

0.35 0.07

Note: crystals noted in bottom of centrifuge tubes 6/18/04 - date samples analyzed for Ca

MPT01-13-07

Mondulcello EPA Col 3 RIM3

	Vol (ml)	Cum Vol (ml)	Flow Rate (ml/min)	Set Time (min)	Source Tank	PT (1=13.5)	Ca (mg/L)	dL (mg/L)	Comments	12	13
3-1	8.5		1.2	8.34	RIM3		760		clear amber		
2	8.5						302		clear med. yellow		
3	8.5						207		clear light yellow		
4	8.5						174		clear pale yellow		
5	8.5						161		" " "		
6	19		2.4		RIM3EU				clear light yellow		
7	19								clear pale yellow		
8	19								" " "		
9	19								" " "		
10	19							<0.01	" " "		
11	19								clear very pale yellow		
12	19								" " "		
13	19								" " "		
14	19								clear		
15	19										
16	19										
17	19										
18	19										
19	19							<0.01			
20	19										
21	19										
22	19										
23	19										
24	19										
25	19										
26	19							<0.01			
27	19								(Vol. through column, sample lost to frac collector, operator error 5ml collect		
28	19										
29	19										
30	19										
31	19		2.4	8.34				1.41			



MERT01-13-09

3

Col 3 RIM 3 Mont EPA

	Vol (ml)	Cum Vol (ml)	Rate (ml/min)	Time	Source Tank	N <sub>2</sub> = 13.5	Ca (mg/L)	Cl (mg/L)	Comments	12	13
3-63	24		3.6	6.95	RIM3EU						
64	24										
65	24										
66	24										
67	24								pale yellow, 100 ul add H <sub>2</sub> O <sub>2</sub>		
68	24								" " " "		
69	24										
70	24						4.45				
71	24										
72	24										
73	24										
74	24								pale yellow, 100 ul add HNO <sub>3</sub>		
75	24										
76	24										
77	24										
78	24										
79	24										
80	24						4.58				
81	24										
82	24										
83	24										
84	24								pale yellow, 100 ul add HNO <sub>3</sub>		
drain	48			14			5.91		stage 1700 6/15/04		
drain	24			7					restant 1700 6/16/04		
drain	48			14							
86	24			7							
drain	48			14							
87	24			7							
drain	48			14							
88	24			7							
drain	48			14							

MPERT01-13-10

4

Monterello EPA Cul 3 RIM3EU

	Vol (ml)	Comp Vol (ml)	Set Rate (ml/m)	Collect Time	Source tanks A(1-13)	Dist (mg/L)	Dist (mg/L)	10	11	12	13
3-89	19		3.6	7	RIM3EU						
drain	34			14							
90	15			7			4.00				
drain	36.5			14							
91	23			7							
	46			14							
92	23			7							
	46			14							
93	23			7							
	42			14							
94	19			7							
	30			14							
95	11			7							
	18.5			14							
96	7.5			7							
	30.5			14							
97	23			7							
	46			14							
98	23			7							
	31			14							
99	8			7							
	31			14							
100	23			7			11.44				
	46			14							
101	23			7							
	46			14							
102	23			7							
	46			14							
103	23			7							
	46			14							
104	23			7							

W PERT 01-13-11

5

Monticello EPA Cal 3 RIM3-U

	Vol (ml)	Cum Vol (ml)	Flow Rate (ml/min)	Retention Time (min)	Source	AV (1-13.5)	Ca (mg/L)	Cl (mg/L)	10	11	12	13
drain <sup>1</sup>	45		3.6	14	RIM3-U							
3-105 <sup>2</sup>	22			7								
drain <sup>3</sup>	33			14								
106 <sup>4</sup>	11			7								
	20			14								
107 <sup>6</sup>	9			7								
	17			14								
108 <sup>8</sup>	8			7								
	30			14								
109 <sup>10</sup>	22			7								
	44			14								
110 <sup>12</sup>	22			7				9.44				
	44			14								
111 <sup>14</sup>	22			7								
	44			14								
112 <sup>16</sup>	22			7								
	36			14				6.75				
113 <sup>18</sup>	14			7								
	22			14								
114 <sup>20</sup>	8			7								
	13			14								
115 <sup>22</sup>	5			7								
	9			14								
116 <sup>24</sup>	4			7								
	7			14								
117 <sup>26</sup>	3			7								
	6			14								
118 <sup>28</sup>	3			7								
	5.5			14								
119 <sup>30</sup>	2.5			7								
	5			14								

23.0 Note about samples U\*confirmed



Monticello EPA Col3 RIM3EU

	Vol (ml)	Flow (ml)	Flow Rate (ml/min)	Collection Time	Source	pV (=135)	Ca (mg/L) • U (mg/L) <sup>20</sup>	11	12	13
chain 1	0.6		3.6	14	RIM3EU					
3-136 2	0.3			7						
3	0.6			14						
137 4	0.3			7						
5	0.6			14						
138 6	0.3			7						
7	0.6			14						
139 8	0.3			7						
9	0.6			14						
140 10	0.3			7						
11	0.6			14						
141 12	0.3			7						
13	0.6			14						
142 14	0.3			7						
15	0.6			14						
143 16	0.3			7						
17	0.6			14						
144 18	0.3			7						
19	0.6			14						
145 20	0.3			7						
21	0.6			14						
146 22	0.3			7						
23	0.6			14						
147 24	0.3			7						
25	0.6			14						
148 26	0.3			7						
27	0.6			14						
149 28	0.3			7						
29	0.6			14						
150 30	0.3			7						
31	0.6			14						





Mont EPA Column 4 RIM3

MERT01-13-15

	Vol (ml)	Cum Vol (ml)	Set Rate (min)	Set Time (min)	Source Tank	AV (=14.4)	Ca (mg/L)	Cl (ug/L)	Comments	12	13
4-1	9		1.2	8.34	RIM3		1540		Clear very pale brown		
2	9		1.2	8.34			715		Clear		
3	9		1.2	8.34			479		"		
4	9		1.2	8.34			406		"		
5	9		1.2	8.34			376		"		
6	17.5		2.4	8.34	RIM3-LL				Clear pale yellow		
7	17.5		2.4	8.34					Clear very pale yellow		
8	17.5		2.4	8.34					Clear		
9	17.5		2.4	8.34					"		
10	17.5		2.4	8.34					"		
11	17.5		2.4	8.34					"		
12	17.5		2.4	8.34					"		
13	17.5		2.4	8.34				<0.01			
14	17.5		2.4	8.34							
15	17.5		2.4	8.34							
16	17.5		2.4	8.34							
17	17.5		2.4	8.34							
18	17.5		2.4	8.34							
19	17.5		2.4	8.34							
20	17.5		2.4	8.34				<0.01			
21	17.5		2.4	8.34							
22	17.5		2.4	8.34							
23	17.5		2.4	8.34							
24	17.5		2.4	8.34							
25	17.5		2.4	8.34							
26	17.5		2.4	8.34				<0.01			
27	17.5		2.4	8.34							
28	17.5		2.4	8.34							
29	17.5		2.4	8.34							
30	17.5		2.4	8.34							
31	17.5		2.4	8.34				2.05			

MPERT01-13-16

Mont. EPA Column 4 RIM3

(2)

	Vol (ml)	Pump Vol (ml)	Rate (ml/min)	Set Time (min)	Source Tank	AV (1=14.4)	Le (mg/L)	dL (mg/L)	Comments	12	13
4-32	17.5		3.6	5.56	RIM3EW						
33	17.5										
34	17.5										
35	17.5										
36	17.5										
37	17.5										
38	21			6.95				6.54			
39	21										
40	21										
41	21										
42	21										
43	21										
44	21										
45	21										
46	21										
47	21										
48	21										
49	21										
50	21										
51	21								5.75		
52	21										
53	21										
54	21										
55	21										
56	21										
57	21										
58	21										
59	21										
60	21										
61	21										
62	21								2.82		













MARTO-13-22

8

## Monticello EPA Column 4 RIM3

	Vol (ml)	Rum Volume	Flow (ml/min)	Time (min)	Source	oPV (1=14.4)	Ca (mg/L)	dL (mg/L)	Comments	12	13
4-151	23		3.6	7	RIM3EU						
	46			14				2.35			
152	23			7							
	46			14							
153	23			7							
	46			14							
154	23			7							
	46			14							
155	23			7							
	46			14							
156	23			7							
	46			14							
157	23			7							
	46			14							
158	23			7							
	46			14							
159	23			7							
	46			14							
160	23			7				5.07			
	46			14							
161	23			7							
	46			14							
162	23			7							
	46			14							
163	23			7							
	46			14							
164	23			7							
	46			14							
165	23			7				4.12			
off				off							

Procedure for Column Tests 3 and 4 for EPA Region VIII  
PRB Rejuvenation Project  
Revision 1

Column tests to be conducted week of June 14, 2004

Sarah, Following is a brief outline of the tests. Please contact me if you have any questions or if you need help (Brandon should be available this week). The purpose of these tests is to determine if EDTA treatment improves U-uptake rates. From the previous column (Column 2) we determined that disodium EDTA was capable of removing calcite from ZVI.

Use OMNI 22 mL columns. Collect in fraction collector.

Use sample(s) PE 11-5, 11-6 and/or 11-7 (if you use more than one sample, be sure to blend them) for the tests. This is ZVI sampled from the August 2003 coring of the Monticello PRB. It was selected because it has some of the highest Ca concentrations (i.e. it should contain the most calcite). It has no rad component and because it is from the ZVI zone, it will not require magnetic separation.

Fill 2 columns (Columns 3 and 4) with the ZVI. Determine mass of ZVI in each. Make a solution (at least 120 mL) of 0.1 M disodium EDTA (pH should be about 5). Flow this solution through column 3 at 3 mL/min. It will take about 40 min to complete. Collect samples every 10 mL (total of 12 samples). Preserve in acid (about 1-2% HNO<sub>3</sub>) and analyze these for Ca. Analyze source tank for pH, ORP, conductivity, alkalinity, U and Ca.

Make up a solution (about 1 liter should be sufficient) of synthetic R1M3 (no U). Run 50 mL of this solution through each column at 1.2 mL/min (residence time about 10 min). This should take about 42 min. Collect samples every 10 mL, preserve, and analyze for Ca and U. Analyze source tank for pH, ORP, conductivity, alkalinity, U and Ca.

Spike R1M3 with 1 mg/L U. Run 400 mL (about 33 pore volumes) of this solution through each column at 2.4 mL/min (residence time about 5 min). This should take about 3 hr. Collect samples every 20 mL (total of 20 samples), preserve, and analyze for U. Analyze source tank for pH, ORP, conductivity, alkalinity, U and Ca.

Continue to run 400 mL (about 33 pore volumes) of the U-spiked solution through each column at 1.2 mL/min (residence time about 10 min) or another specified rate dependent on the results. This should take about 6 hr. Collect samples every 20 mL (total of 20 samples), preserve, and analyze for U. Analyze source tank for pH, ORP, conductivity, alkalinity, U and Ca.



WORK SUBMITTAL TO ENVIRONMENTAL SCIENCES LABORATORY

Submittal Date 6/14/2004 Date Required 6/18/2004  
Submitted By Stan Marison Signature Stan Marison leg son  
Formal ESL Report? Yes  No   
Data Report Only? Yes  No   
Electronic Data Deliverable? Yes  No   
Project: EPA-PRB-Phase II Charge No. 113401105  
Analysis Type (check one): Kd  Leaching   
Expedited Site Characterization  Other (Specify)   
Column

Sample Numbers PE 11-5, Columns 3:4

Analytes Cu, Fe, U, pH, ORP, Cond, alkalinity

Solution Composition

See attached recipe ① 0.1M EDTA disodium salt dehydrate  
② RIMB ③ RIMB spiked 2 mg/L U

Comments (attach procedure if needed)

6/14/2004 See attached procedure  
See attached recipe for synthetic RIMB

Procedure for Column Tests 3 and 4 for EPA Region VIII  
PRB Rejuvenation Project  
Revision I

Column tests to be conducted week of June 14, 2004

Sarah, Following is a brief outline of the tests. Please contact me if you have any questions or if you need help (Brandon should be available this week). The purpose of these tests is to determine if EDTA treatment improves U-uptake rates. From the previous column (Column 2) we determined that disodium EDTA was capable of removing calcite from ZVI.

Use OMNI 22 mL columns. Collect in fraction collector.

Use sample(s) PE 11-5, 11-6 and/or 11-7 (if you use more than one sample, be sure to blend them) for the tests. This is ZVI sampled from the August 2003 coring of the Monticello PRB. It was selected because it has some of the highest Ca concentrations (i.e. it should contain the most calcite). It has no rad component and because it is from the ZVI zone, it will not require magnetic separation.

Fill 2 columns (Columns 3 and 4) with the ZVI. Determine mass of ZVI in each. Make a solution (at least 120 mL) of 0.1 M disodium EDTA (pH should be about 5). Flow this solution through column 3 at 3 mL/min. It will take about 40 min to complete. Collect samples every 10 mL (total of 12 samples). Preserve in acid (about 1-2% HNO<sub>3</sub>) and analyze these for Ca. Analyze source tank for pH, ORP, conductivity, alkalinity, U and Ca.

Make up a solution (about 1 liter should be sufficient) of synthetic R1M3 (no U). Run 50 mL of this solution through each column at 1.2 mL/min (residence time about 10 min). This should take about 42 min. Collect samples every 10 mL, preserve, and analyze for Ca and U. Analyze source tank for pH, ORP, conductivity, alkalinity, U and Ca.

Spike R1M3 with 1 mg/L U. Run 400 mL (about 33 pore volumes) of this solution through each column at 2.4 mL/min (residence time about 5 min). This should take about 3 hr. Collect samples every 20 mL (total of 20 samples), preserve, and analyze for U. Analyze source tank for pH, ORP, conductivity, alkalinity, U and Ca.

Continue to run 400 mL (about 33 pore volumes) of the U-spiked solution through each column at 1.2 mL/min (residence time about 10 min) or another specified rate dependent on the results. This should take about 6 hr. Collect samples every 20 mL (total of 20 samples), preserve, and analyze for U. Analyze source tank for pH, ORP, conductivity, alkalinity, U and Ca.



WORK SUBMITTAL TO ENVIRONMENTAL SCIENCES LABORATORY

Submittal Date 5/13/2004 Date Required \_\_\_\_\_  
Submitted By Stan Morrison Signature Stan Morrison leg sm  
Formal ESL Report? Yes  No   
Data Report Only? Yes  No   
Electronic Data Deliverable? Yes  No   
Project: EPA ARB - PHASE II Charge No. 113401105  
Analysis Type (check one): Kd  Leaching   
Expedited Site Characterization  Other (Specify)

Regeneration column test (Cse #2)  
Sample Numbers 2 gravel mix

Analytes C, Fe

Solution Composition  
RIMB - see attached recipe

Comments (attach procedure if needed)  
Use Oubit Vernier data logger  
Set. frac collector to 35 minute collects  
205 minute drains

