

Dynamic Catalyst Science and Data Analytics R&D

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Overviews

- About DOE/EERE/AMO
- Programmatic Interests in Chemical Manufacturing: Challenges and Opportunities
- Congressional Direction
- Dynamic Catalyst Science
- Meeting Questions
- Anticipated Meeting Outcomes

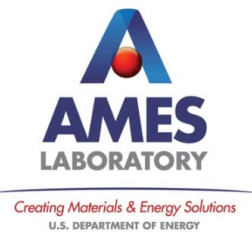
Acknowledgements and many thanks to:

Presenters:

- David West – SABIC
- Lars Grabow – University of Houston
- Rebecca Fushimi – Idaho National Laboratory
- A.J. Medford – Georgia Institute of Technology
- Jeff Weissman – Precision Combustion



Participants:



Office of Energy Efficiency and Renewable Energy











Sustainable TRANSPORTATION

Renewable ELECTRICITY GENERATION

Energy Saving HOMES, BUILDINGS, & MANUFACTURING



EERE Technologies Offices

 Fuel Cells	 Bioenergy	 Solar Energy	 Buildings	 Manufacturing
 Vehicles	 Wind Energy	 Water Power	 Geothermal	 Weatherization

AMO works collaboratively with other EERE Technology Offices, providing expertise to address manufacturing challenges and issues. Including:

- Vehicles program - Energy storage, materials
- Bioenergy program - DOE plastics
- Fuel Cells - H2@Scale initiative to increase production and use of hydrogen
- Fuel Cells, Vehicles, and Wind programs - carbon fiber and composite materials

AMO Vision and Mission

VISION: U.S. global leadership in sustainable and efficient manufacturing for a growing and competitive economy.

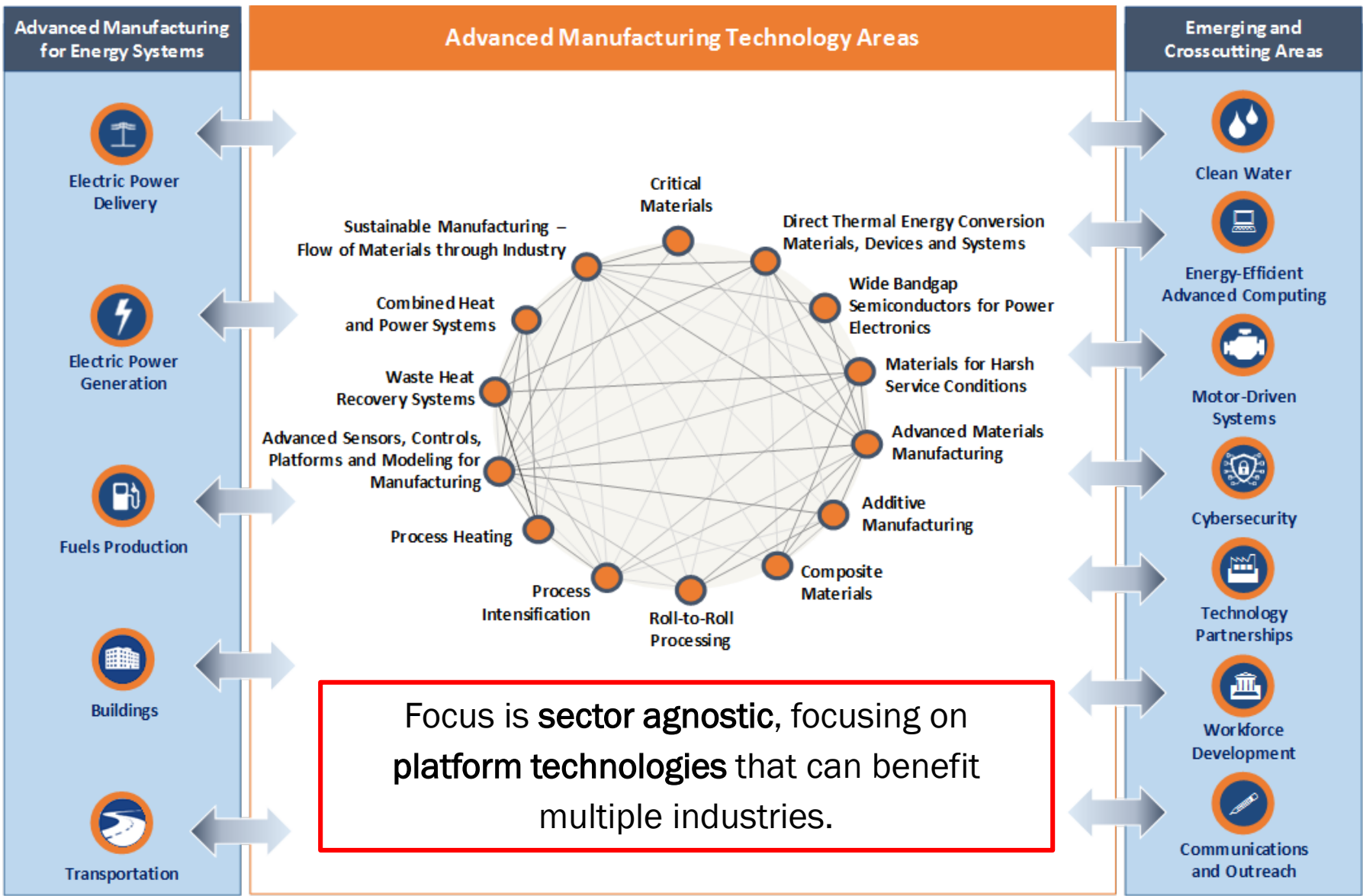
MISSION: Catalyze research, development and adoption of energy-related advanced manufacturing technologies and practices to drive U.S. economic competitiveness and energy productivity.



MULTI-YEAR PROGRAM PLAN:

- Describes the Office mission, vision, and goals
- Identifies the technology, outreach, and crosscutting activities the Office plans to focus on over the next five years.

AMO: A Broad R&D Portfolio



AMO: Three complementary strategies

R&D Projects: Bridging the innovation gap

Research and Development Projects to support innovative manufacturing processes and next-generation materials

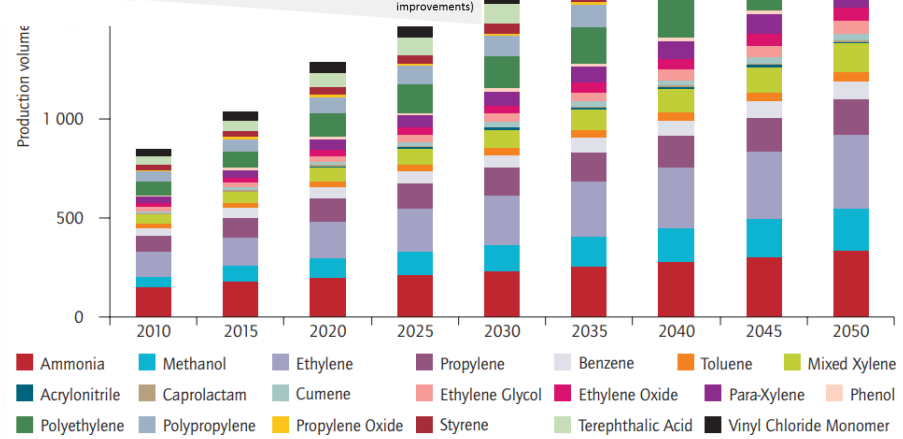
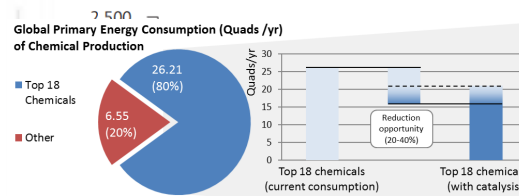
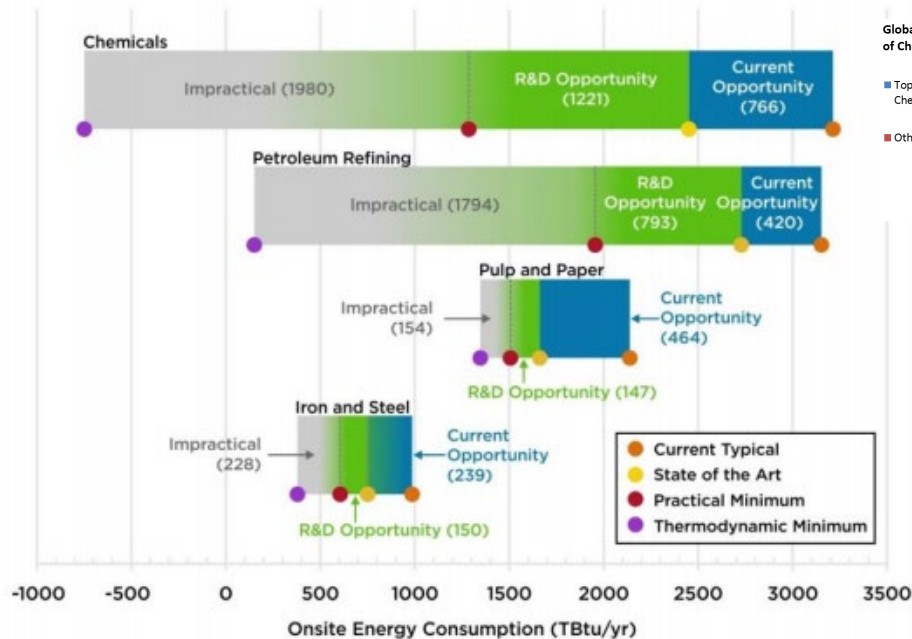
R&D Consortia: Public-Private consortia model

R&D Consortia offer affordable access to physical and virtual tools, and expertise, to foster innovation and adoption of promising technologies

Technical Partnerships: Direct engagement with Industry

Driving a culture of continuous improvement and wide scale adoption of proven technologies, such as CHP, to reduce energy use in the manufacturing sector

Opportunities in Advanced Chemical Manufacturing R&D; Energy Bandwidth Study and Technology Roadmaps



Why is this important now?

- Significant growth in production volume is expected within the chemical sector
- Energy bandwidth studies show potential for significant energy savings in chemical sector
- Advances in chemical industry has direct impacts toward U.S. global leadership, economic competitiveness, and energy dominance

What gaps or opportunities remain in AMO mission space?

- Bridging the gap between fundamental and applied catalysis research relies on stewarding greater level of enduring interagency/office and industry engagement

https://www.energy.gov/sites/prod/files/2015/08/f26/chemical_bandwidth_report.pdf

<https://www.americanchemistry.com/Catalysis-Roadmap/>

Catalytic Process and Chemical Manufacturing R&D

Programmatic priority:

Lower energy intensity/increase productivity for chemical manufacturing

- Target large volume, highest energy consuming chemicals including plastics/polymers and their precursors
- Develop alternative chemical pathways/innovative technologies

Key focus areas

- Innovative conversion technologies (anticipated workshop Spring 2020)
- **Dynamic catalyst science**

Congressional Direction

- Energy and Water Development and Related Agencies Appropriation Act, 2020
 - Energy Programs
 - Energy Efficiency and Renewable Energy
 - Advanced Manufacturing
 - » \$5,000,000 for dynamic catalyst science coupled with data analytics.

Opportunities in this space to define, foster,
and expand R&D efforts in this area

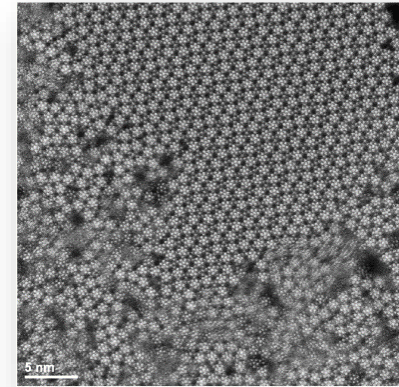
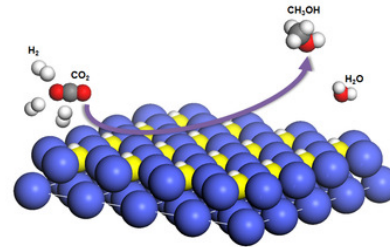
Dynamic Phenomena in Chemical Manufacturing

- Manufacturing processes today:
 - Centralized, large scale, designed for **steady-state**
 - *but change is inevitable...*
 - Feedstocks and market demands
 - Startup, shutdown, servicing interruptions
 - Degradation, deactivation and regeneration
 - Accidents, failures, upsets
- Manufacturing processes in the future could be:
 - Distributed, smaller scale, robust, flexible to changing operating conditions
 - Coupled with or driven by renewable energy systems
 - *Forced dynamic operation...*
 - Improved efficiency, productivity, economics



Challenges to Address for Industrial Catalysis

- Model Catalyst
 - Well-defined structure
 - **Detailed** kinetics
- Industrial Catalyst
 - Complex multicomponent systems
 - Ill-defined surface, amorphous phases
 - **Coarse**, global kinetics

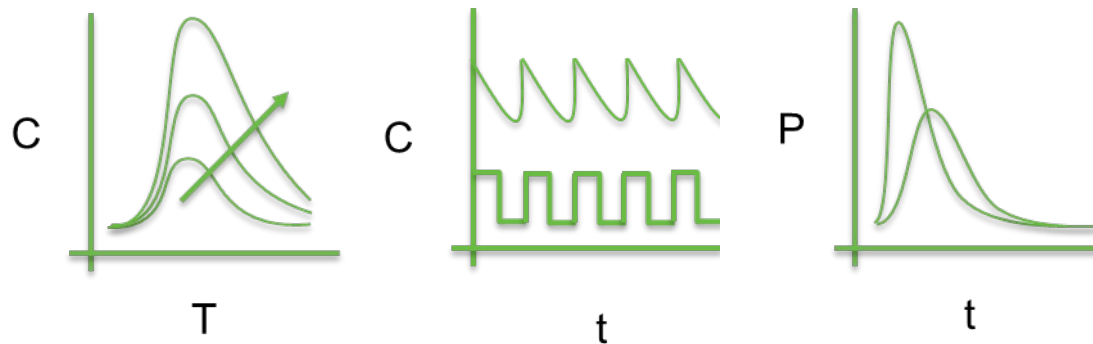


STEM image of [001] zone for M1 phase of MoVNbTe Oxide

Dynamic Catalyst Science

Advanced tools to understand complex industrial catalysts.

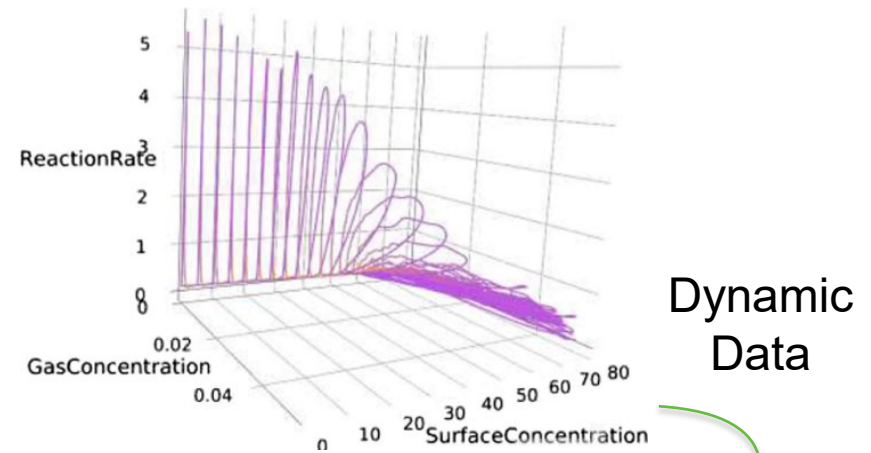
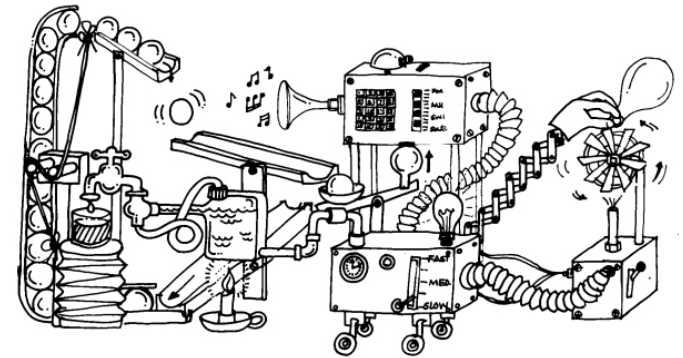
The use of **temperature**, **concentration** or **pressure** transients to perturb the state of a chemical system.



Response or relaxation indicates how the system works.

Challenges of Dynamic Catalyst Science

- Complex experimental design, maintenance and research execution
- Complex physical models, $\frac{\partial C}{\partial t}$
- Data science, data analytics
 - For time-dependent systems
 - Data → Information and Knowledge
 - Multiscale phenomena
 - Molecular event
 - Industrial process



New catalyst formulations,
guidance for process conditions

Questions to consider during the meeting

- Critical knowledge gaps in catalyst science to advance chemical manufacturing?
 - Today's most impactful tools, advantages and limitations?
 - Advanced capabilities essential for the future
 - high-performance computing (HPC), data analytics, structural/kinetic characterization *in operando*, multiscale modeling/simulation?
 - Unique opportunities for dynamic catalyst science?
 - Current limitations to integrate catalyst science, reaction engineering and process development?
- Key research opportunities in catalyst science that can impact *productivity* and *energy efficiency* in chemical manufacturing?
 - Chemical manufacturing opportunities on the horizon for the next 5, 20 years? What catalysis R&D is needed?

Anticipated outcomes of this roundtable

1.) Bringing together academia, industry, and NLS in this space

2.) Roundtable References:

- Presentations and Summary report will be available on the DOE AMO website – estimated end of April 2020
- Link will be distributed to attendees by email

3.) Next Steps:

- Summary report will be used to inform programmatic direction based on industry priorities
- Engage in follow-on discussions regarding collaborative opportunities



Thank You

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For additional information:

energy.gov/eere/amo/advanced-manufacturing-office

