NNSA is committed to accelerating efforts to remove plutonium from the state of South Carolina and establishing a long-term, sustainable mission for surplus plutonium disposition for decades to come.

**Mission:** To expedite the removal of plutonium from South Carolina and permanently dispose of weapons-grade plutonium declared excess to national security.

**Overview**

The Department of Energy is focused on meeting legal obligations to the state of South Carolina. Dilute and Dispose is a technically-proven, cost-effective approach that is currently being used to dispose of up to six metric tons of impure plutonium. NNSA proposes to use this process to permanently dispose of additional inventories of surplus plutonium. Savannah River Site, its infrastructure, and critically skilled workforce are key assets central to successful completion of this national security mission.

**Two-Pronged Approach**

NNSA’s proposed approach is to establish an enduring capability to downblend plutonium for permanent disposal as transuranic waste at the Waste Isolation Pilot Plant. This approach includes standing up new and enhanced capabilities in K Area at Savannah River Site to expand operations. These capabilities include:

**Near Term**
- Optimize the process currently used in the K Area Interim Surveillance glovebox
- Establish characterization, interim storage, and shipping capability within K Area
- Enhance personnel and material accessibility to the material access area

**Long-Term**
- Add three additional gloveboxes to expand downblend processing capacity, including supporting equipment and systems

**Driving Factors**

- **Legal Commitment to the state of South Carolina:** accelerate removal of plutonium from the state and meet legal requirements.
- **U.S. Policy:** meet commitment for permanent disposal of excess weapons-grade material.
- **Global Security:** ensure material cannot be used for nefarious purposes.
- **International Commitment:** demonstrate global leadership in stockpile reductions and lead the way in nuclear security.

**Dilute and Dispose Process**

1. Pu oxide can is placed in a glovebox
2. Puncture device vents the can prior to opening to relieve any pressure
3. Pipe cutter opens outer and inner can
4. Pu oxide is placed in new can along with dry adulterant to dilute Pu to less than 10 weight percent
5. Can is sealed and mechanically manipulated to blend contents
6. Can is removed from glovebox, assayed, and packaged into approved NRC licensed drum
7. Drum is certified for receipt at repository and placed in shipping container
8. Shipping containers are transported to repository by commercial truck

Pu: Plutonium
NRC: Nuclear Regulatory Commission

**K-Area at Savannah River Site**