



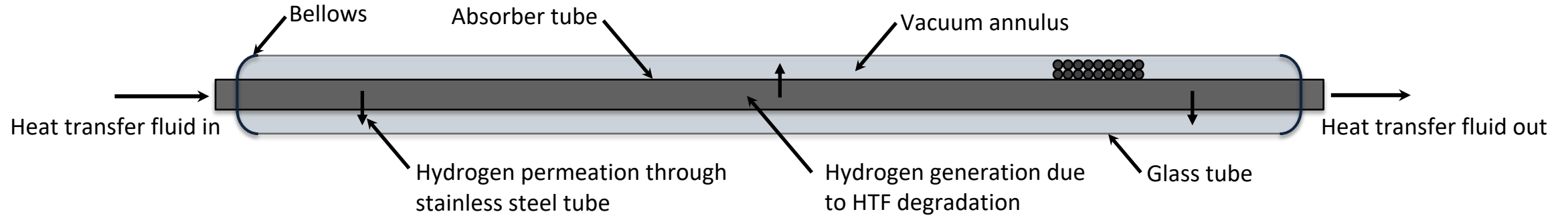
Full-Scale Hydrogen Mitigation Installation & Testing at Nevada Solar One

National Renewable Energy Laboratory
Acciona Solar Power, Inc.

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March 19, 2019

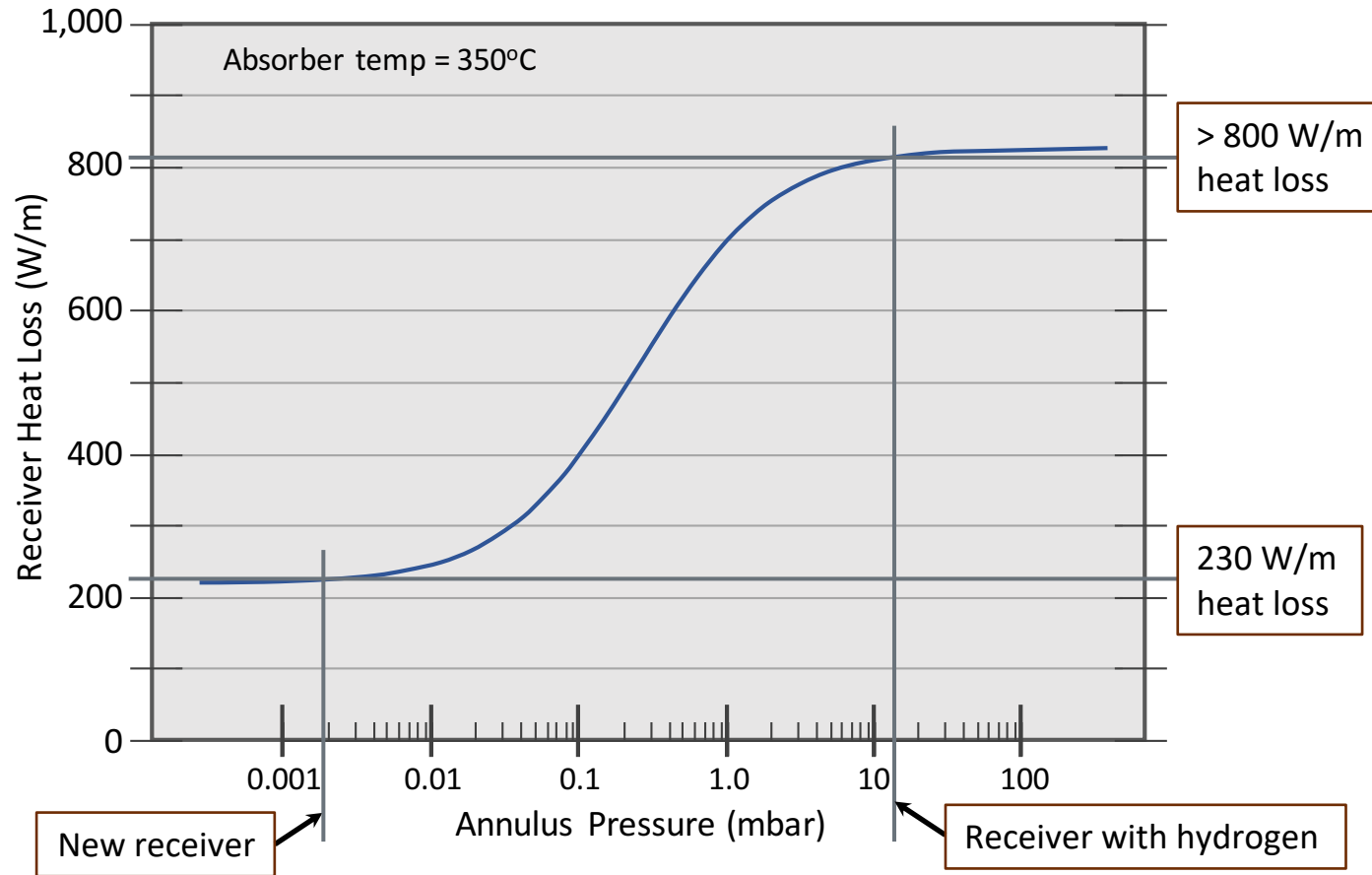
Project Challenge

Heat transfer fluid breakdown generates hydrogen buildup in receivers



Project Challenge

Receiver heat loss versus hydrogen pressure in annulus

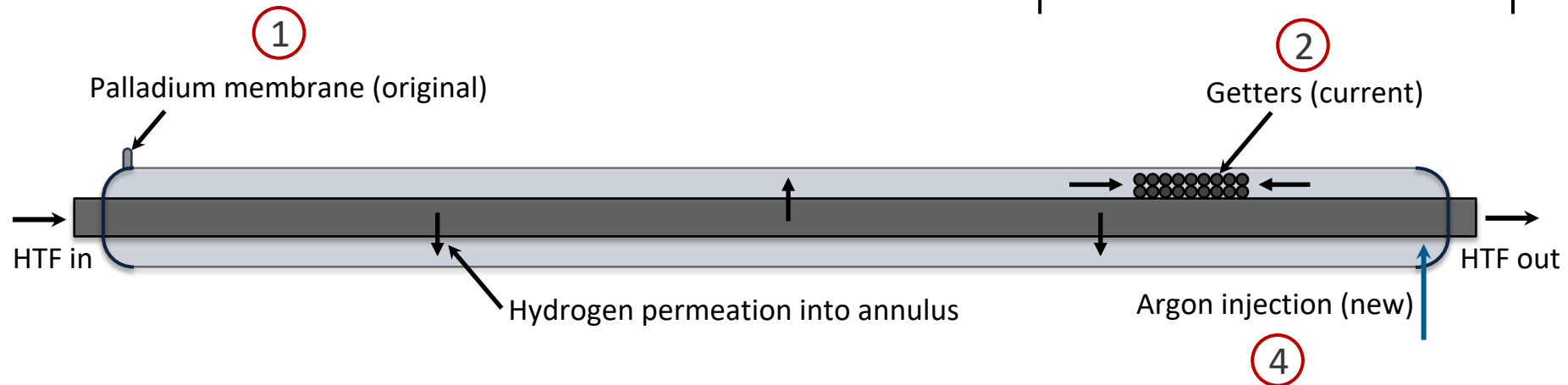
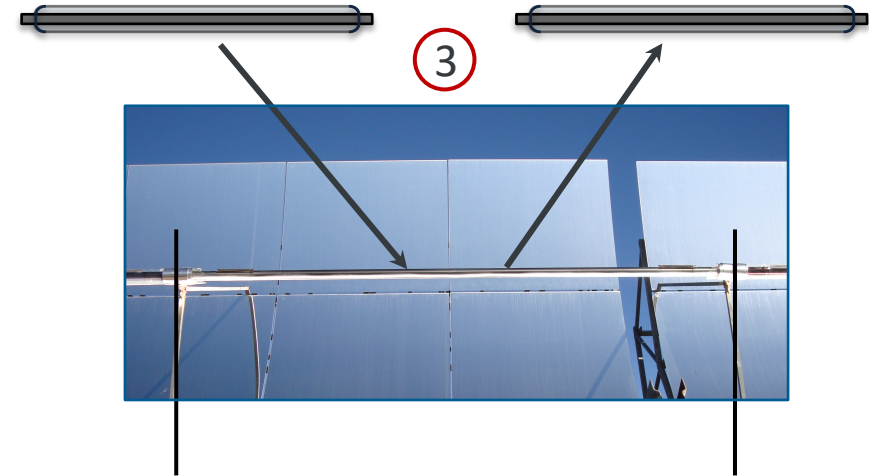


Nevada Solar One Collector Field



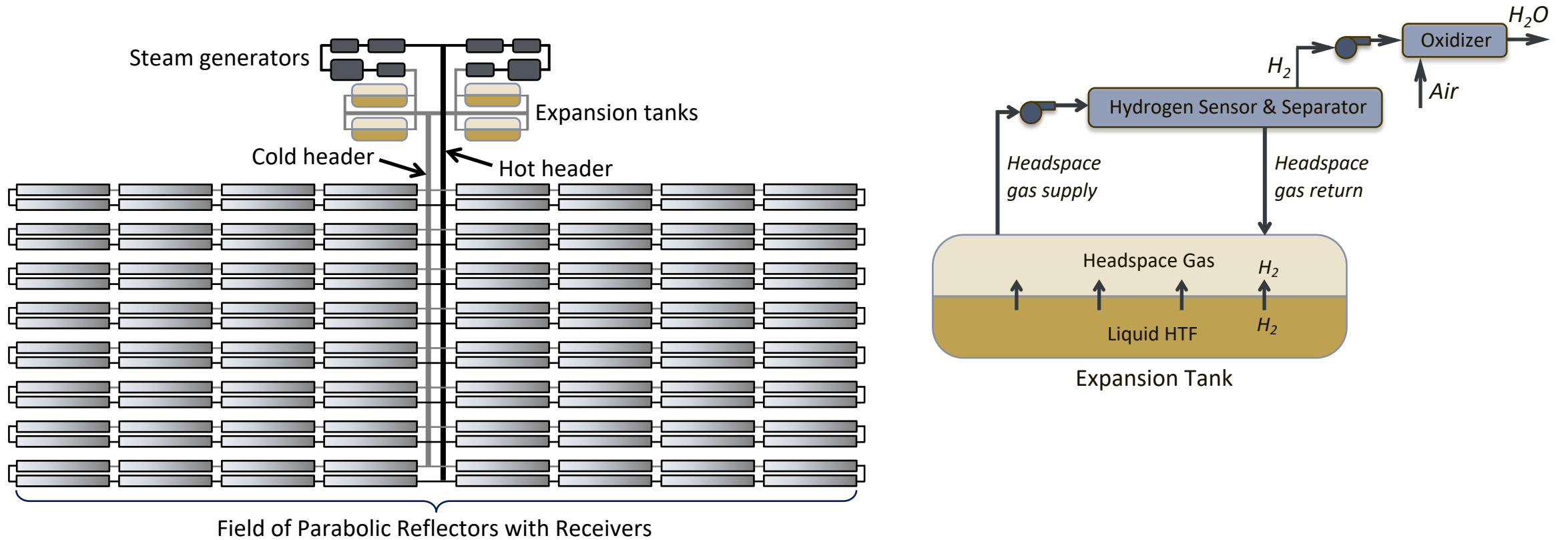
Previous & Current Solutions

1. Palladium membrane (original)
2. Getters (current)
3. Receiver replacement (current)
4. Argon injection (new)



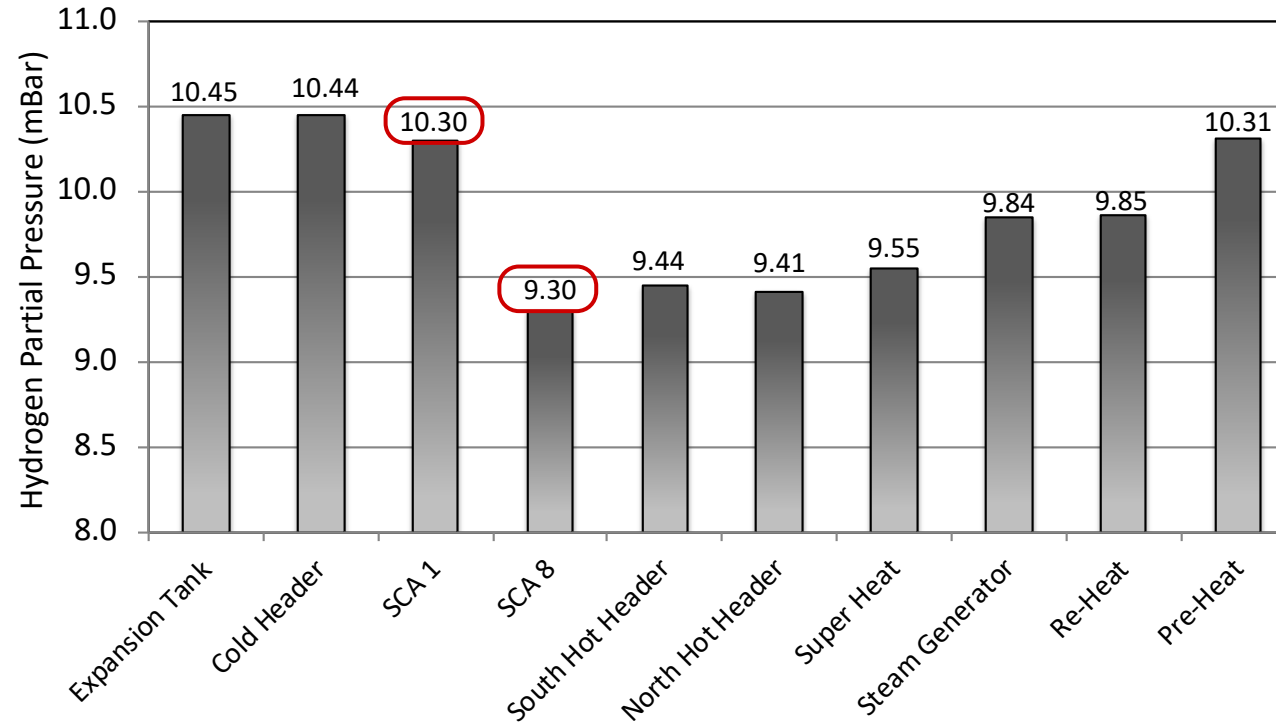
Mitigation Process Approach

Measure & extract hydrogen from the expansion tanks



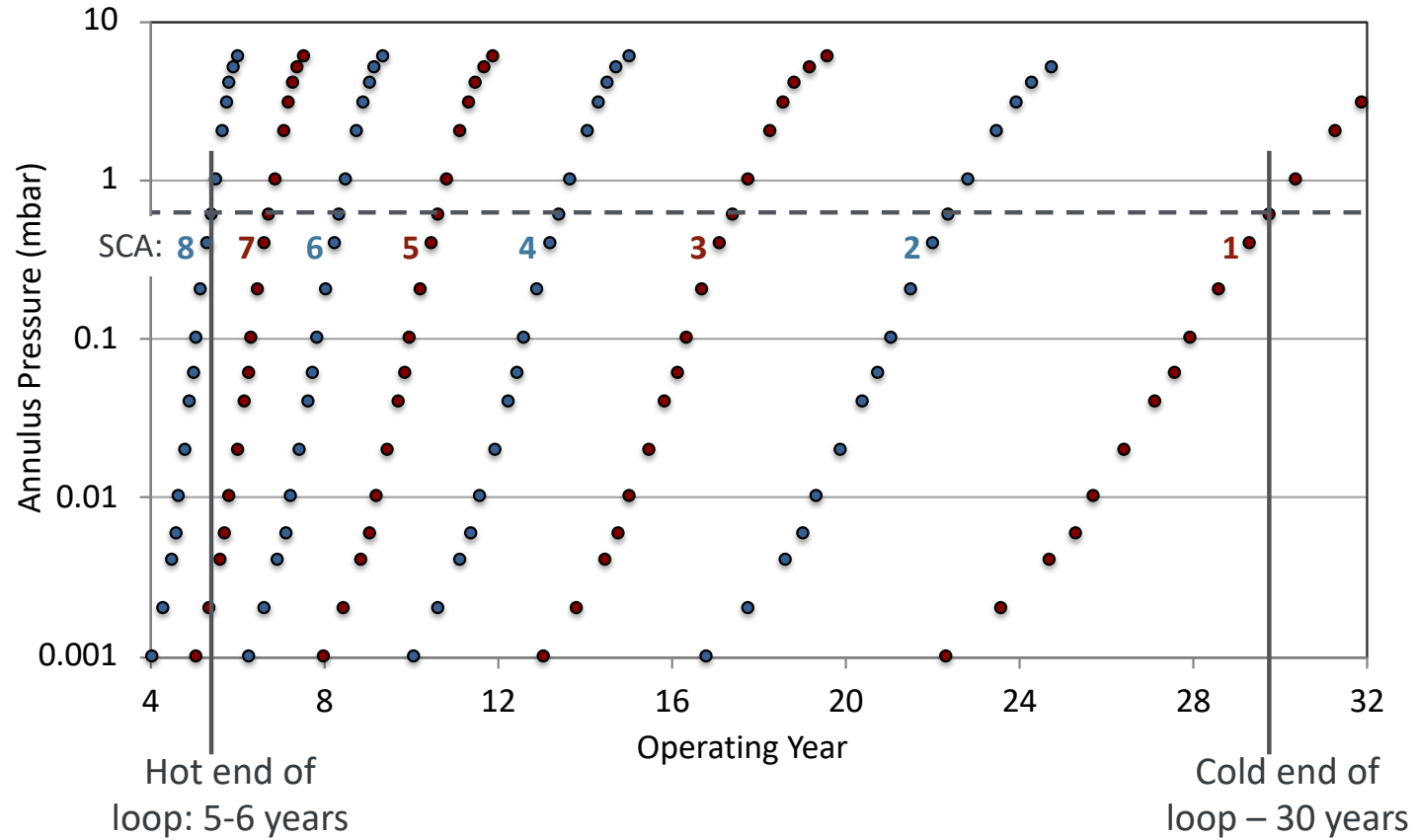
Mitigation Process Approach

Generation & Transport Modeling (no hydrogen extraction)



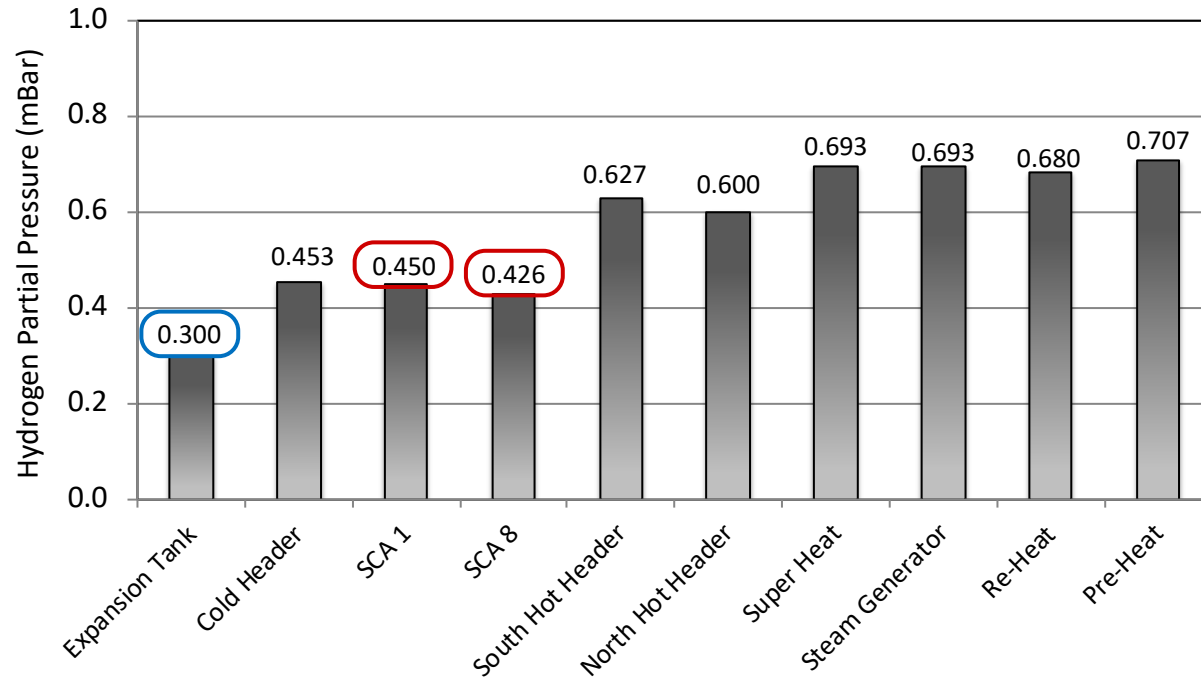
Mitigation Process Approach

Receiver Lifetime Modeling (Receiver hydrogen = 10 mbar)



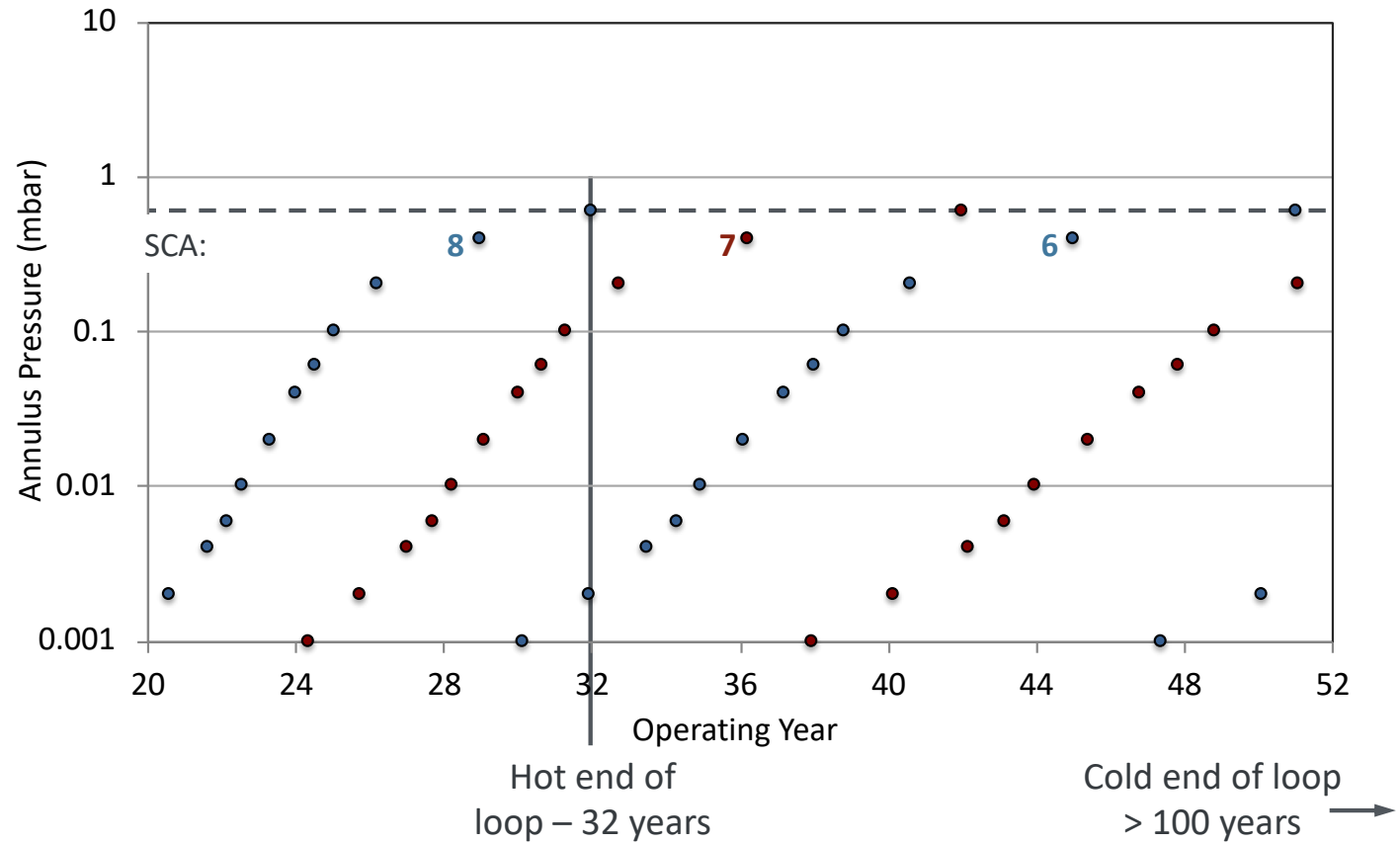
Mitigation Process Approach

Generation & Transport Modeling (with hydrogen extraction)



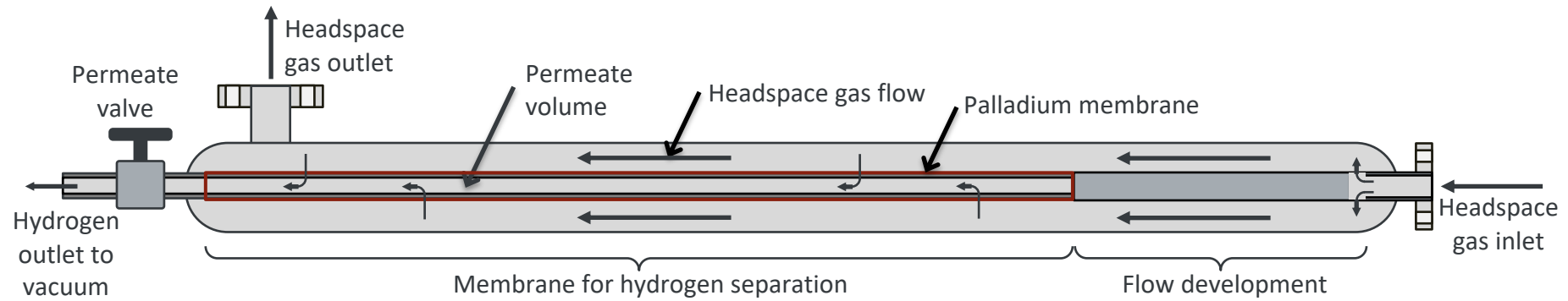
Mitigation Process Approach

Receiver Lifetime Modeling (Receiver hydrogen = 0.45 mbar)



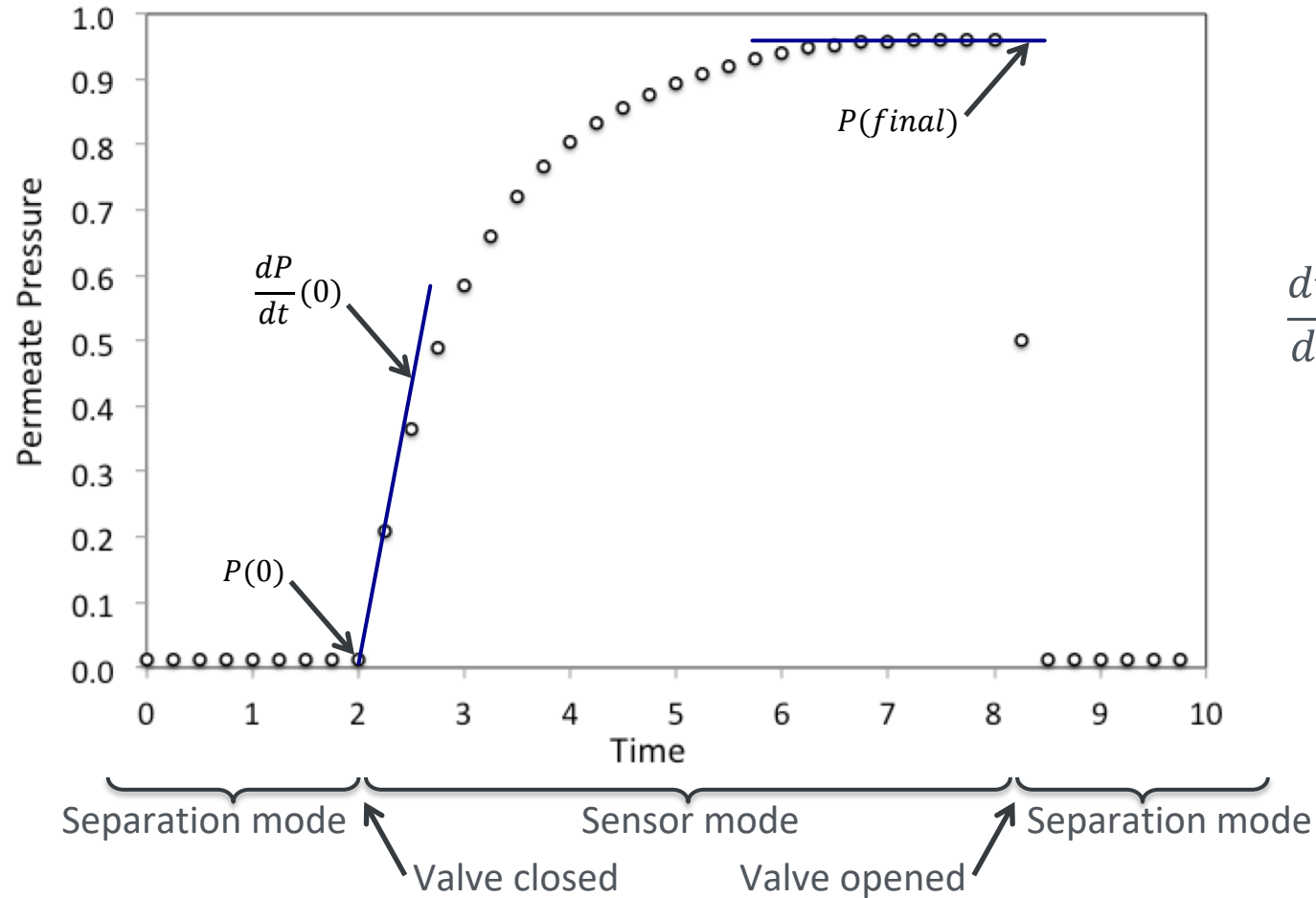
Mitigation Process Approach

Integrated Sensor/Separation Module Design



Mitigation Process Approach

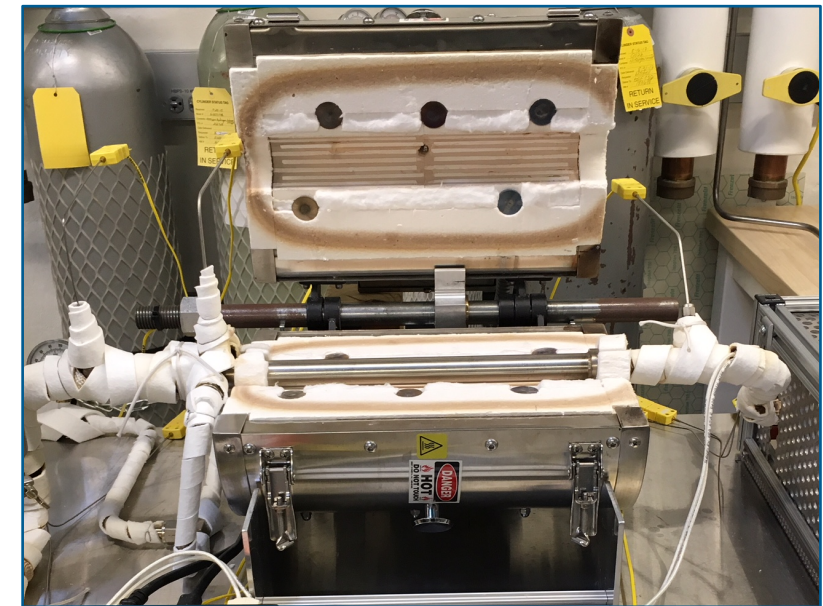
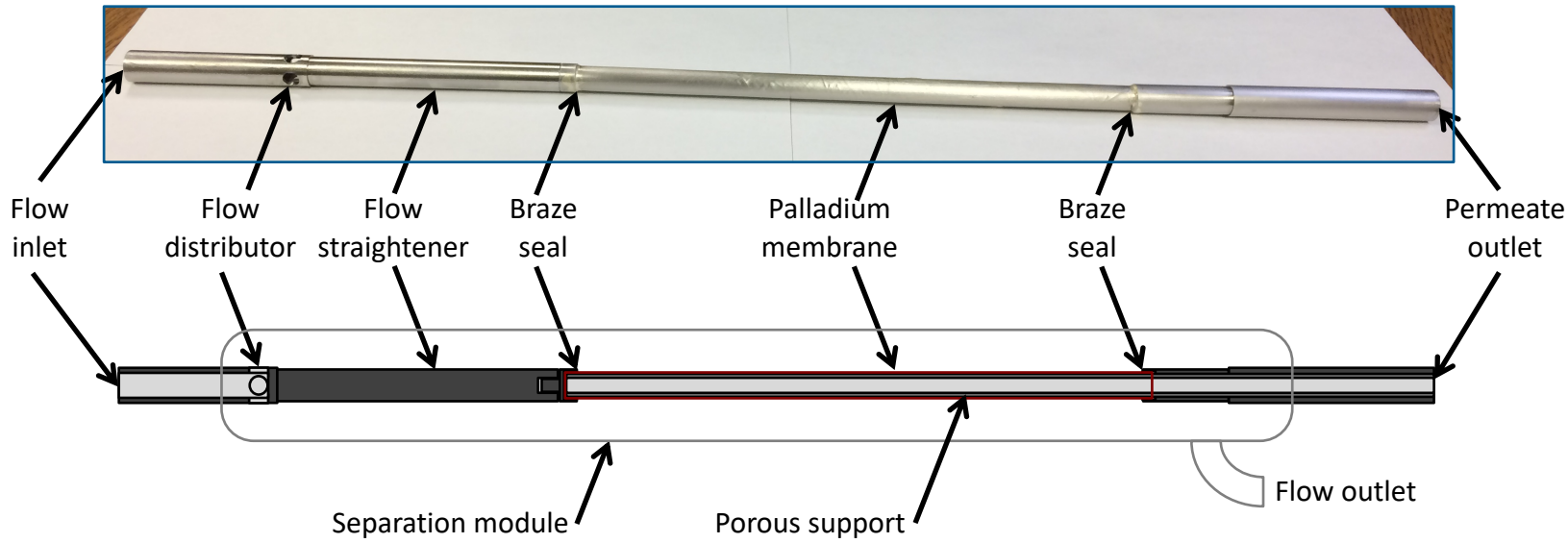
Integrated Sensor/Separation Module Operating Modes



$$\frac{dn}{dt}(0) = \frac{V_p}{RT_p} \frac{dP_p}{dt}(0)$$

Mitigation Process Approach

Integrated Sensor/Separation Module Testing

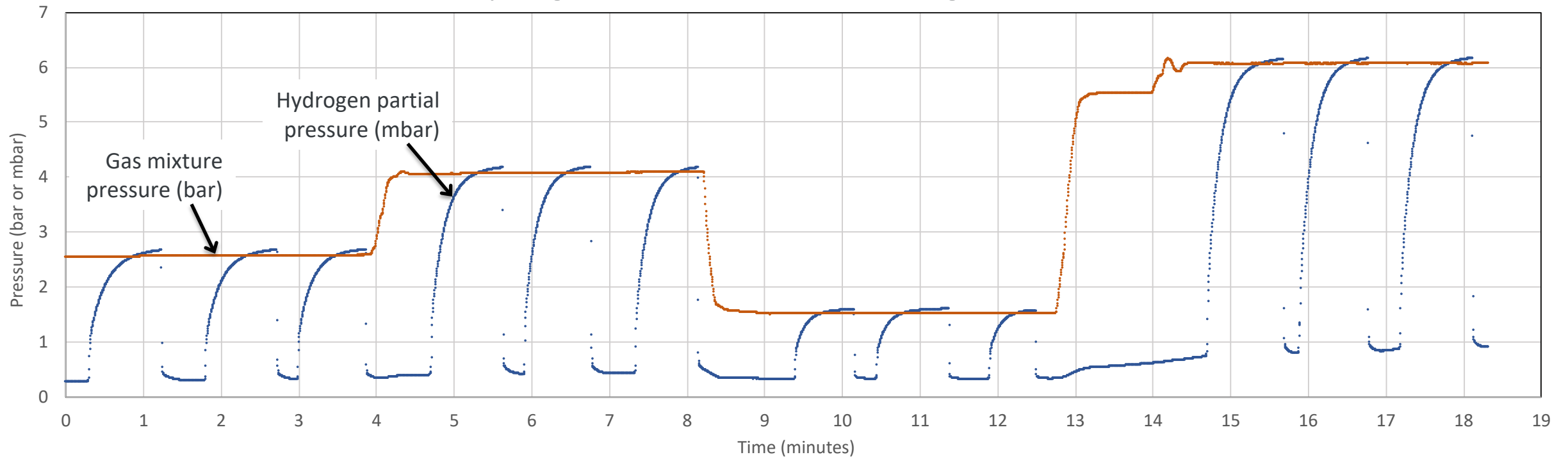


Mitigation Process Approach

Integrated Sensor/Separation Module Results

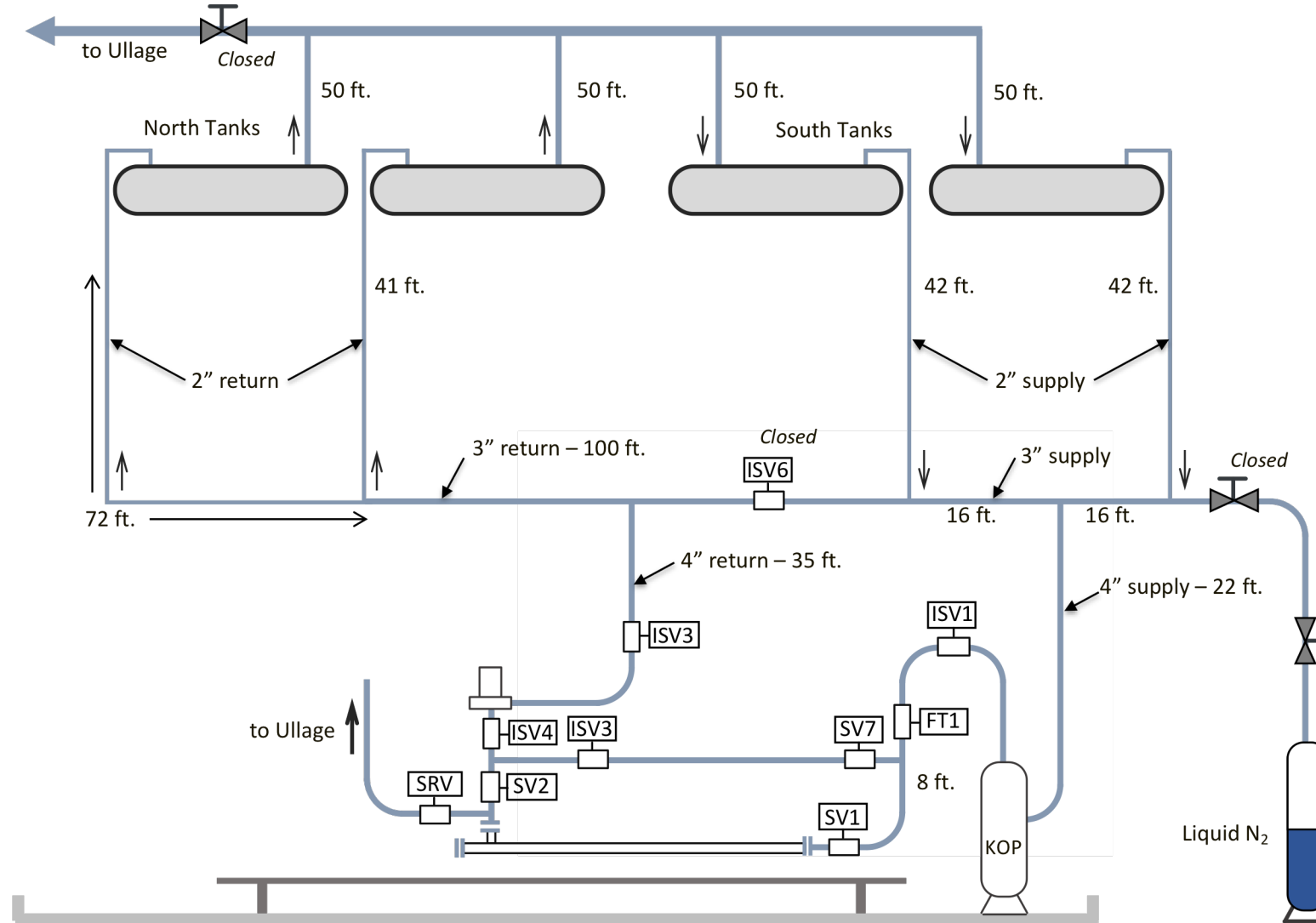
- Accuracy for integrated module is +/-10%.
- Real-time measurement takes 1 minute

Hydrogen concentration = 0.1% in gas mixture



Installation at Nevada Solar One

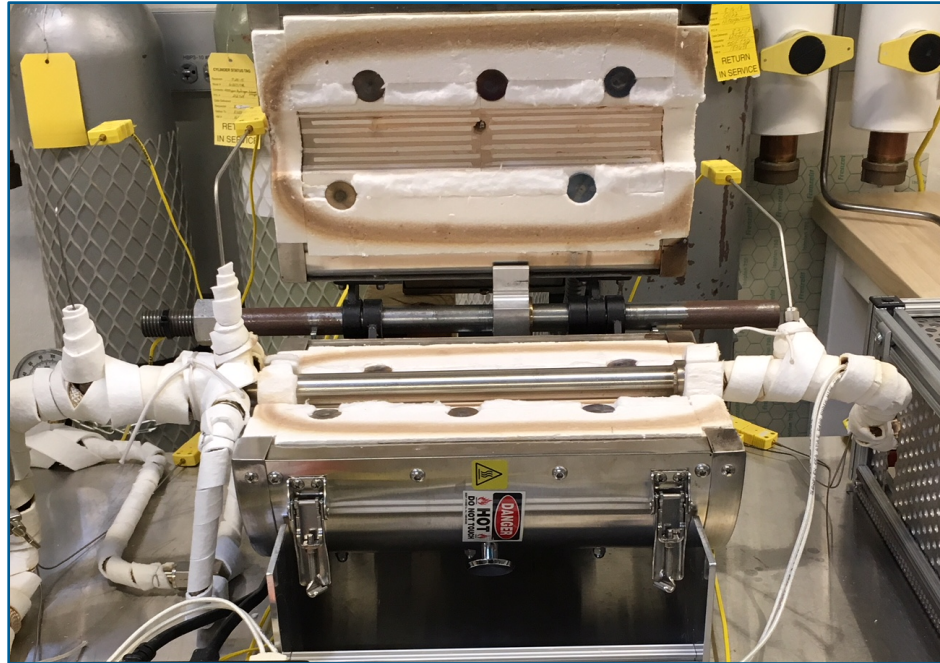
Process Layout



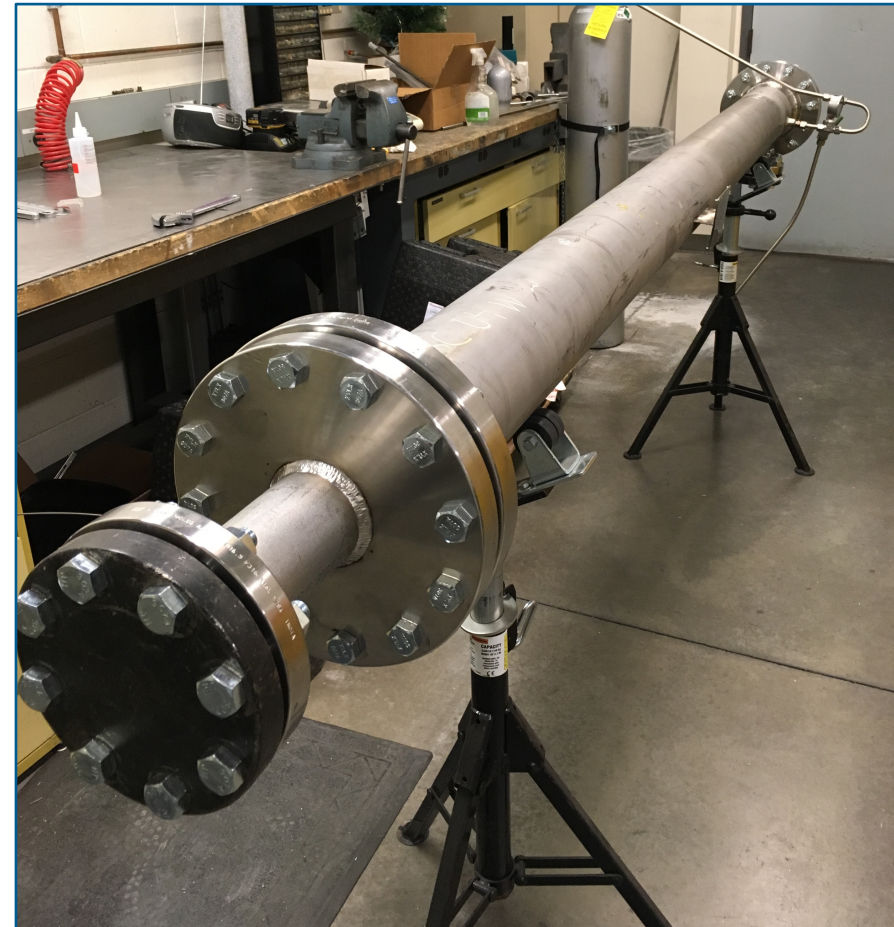
Installation at Nevada Solar One

Process Separation Module

Laboratory Module



NSO Module



Consequences for Parabolic Trough Power Plants Operating Worldwide

- Decreased thermal efficiency reduces electricity output by up to 15%.
- 70 power plants operating worldwide have total generating capacity of 5 GW.
- A 15% thermal efficiency loss corresponds to 750 MW of lost power generating capacity.
- This lost capacity equates to revenue loss of about \$200 million per year for these 70 power plants.