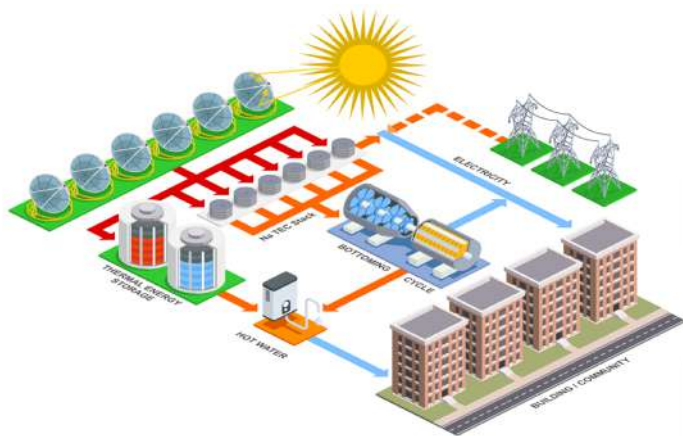


# Sodium Thermal Electrochemical Converter (Na-TEC) Power Block for Distributed CSP

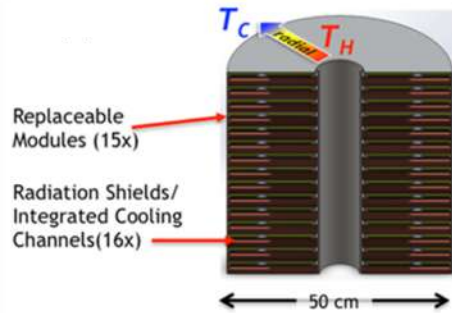
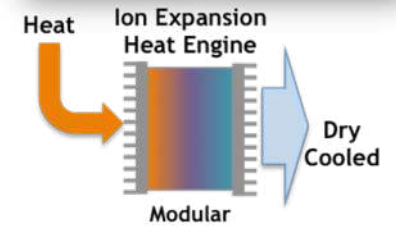


# Project Summary

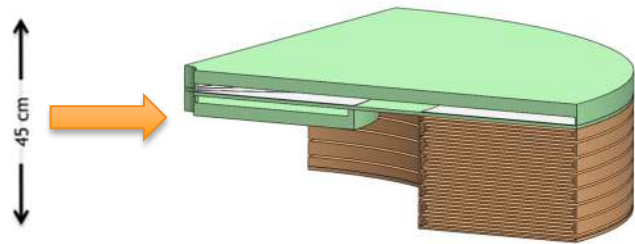
**Goal:** Develop a *dual-stage modular* sodium thermal electrochemical converter (Na-TEC) heat engine power block with an estimated efficiency ( $\eta_T$ ) of **51.3%**, which can be potentially integrated with either a *small-scale dish solar* or *large-scale heliostats and parabolic trough CSP*.

## Key Advantages

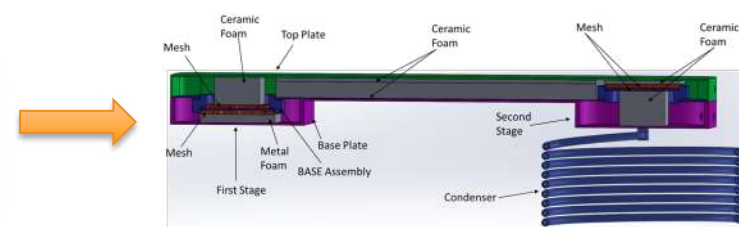
1. High second law efficiency (>90% of the Carnot limit)
2. High specific power (up to 0.2 kW/kg)
3. Closed system operation with no moving parts
4. Scalable to multiple power levels (100 W -10 kW)
5. Amenable to cogeneration using rejected heat



Year 1



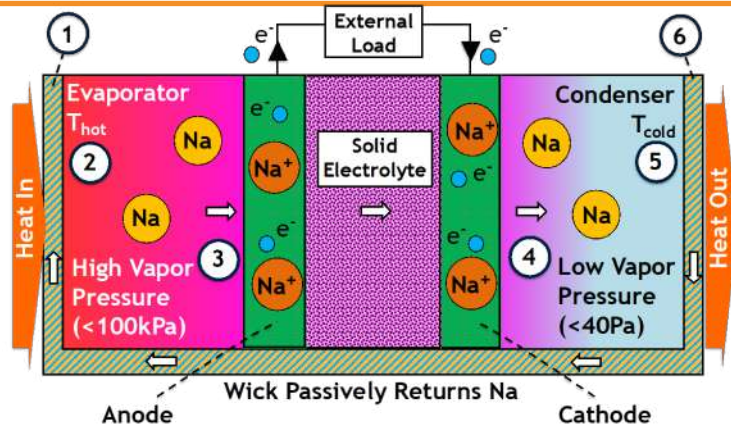
Year 2



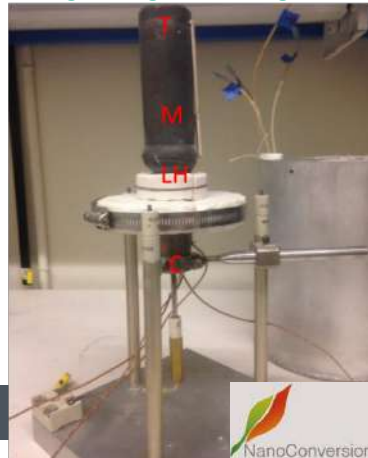
Year 3

# Operation of Na-TEC: Single- vs. Dual-stage

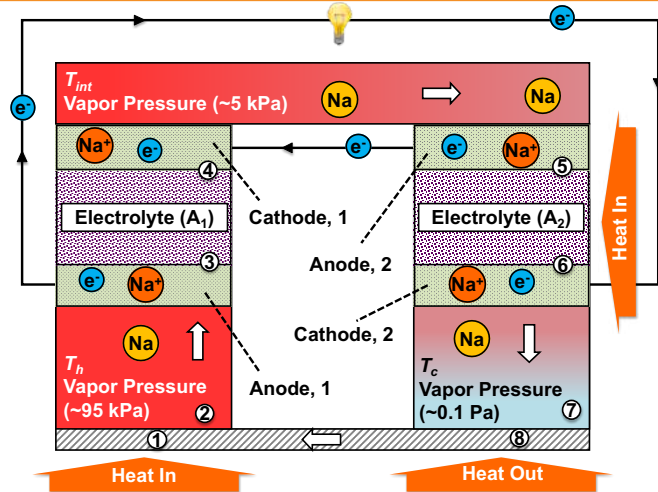
Single-stage



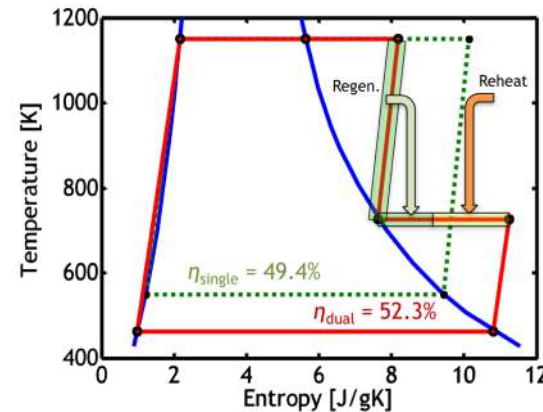
Single-stage Heat Engine



Dual-stage



The performance of the dual-stage device will be compared against a single-stage Na-TEC



Limia et al., J. Power Sources (2017)

# Key Technical Challenges and Solutions

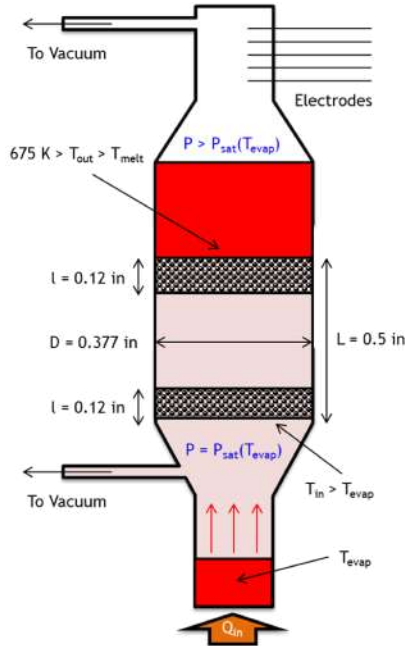
1. Beta''-Alumina Solid Electrolyte (BASE) fabrication
2. Metal to Ceramic joint

Partnered with Ionotec, Ltd. (United Kingdom)  
They have expertise in BASE fabrication and metal to Ceramic joint using thermocompression bonding process.



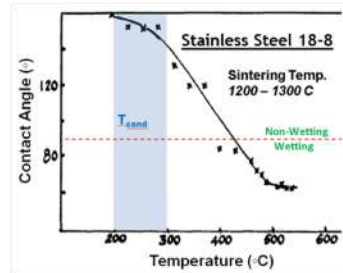
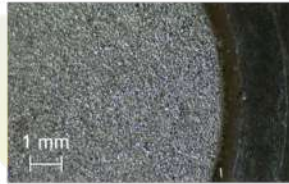
# Key Technical Challenges and Solutions (cont'd)

## 3. Passive pumping demonstration

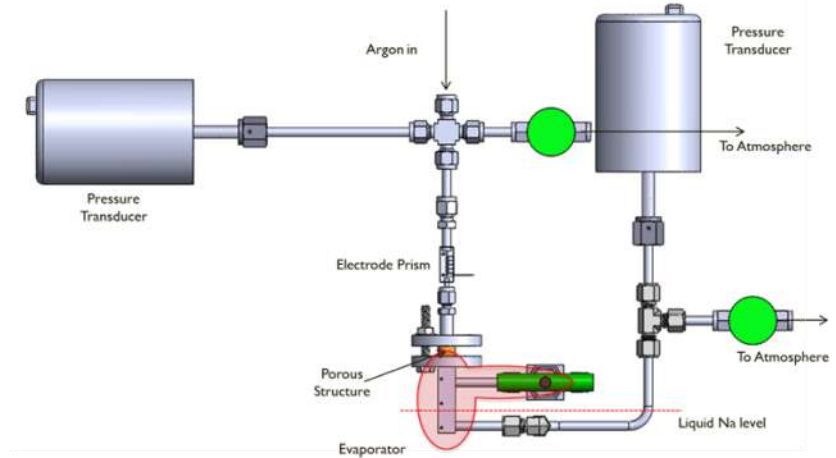


SS316 thermally pressed inside cylinder

$\epsilon = 0.25$   
 $0.1 \mu\text{m} < d_p < 4.15 \mu\text{m}$   
 0.5 in



Taylor & Ford, U.K. Atomic Energy Authority Report, 1955

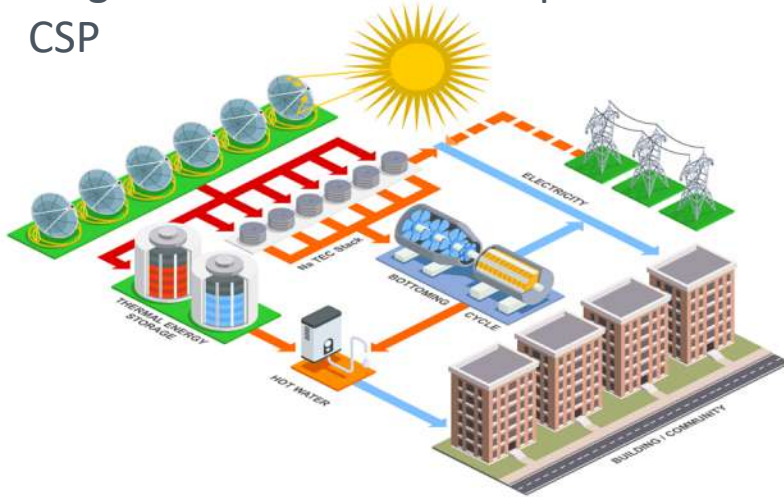


Test rig for demonstration

Experiments are currently in progress to demonstrate passive pumping concept

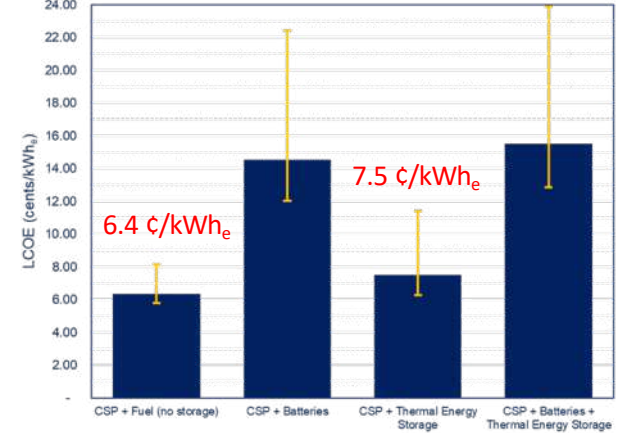
# Four Potential Impacts

- This power block can be deployed for both:
  - ✓ Small-scale dish solar (displacing dish Stirling)
  - ✓ Large-scale heliostats and parabolic trough CSP



- Cogeneration of heat and power: Suitable for CHP applications

- Lower costs (6 cents/kWh-target depending on the region, at an estimated cost of < \$900 for kW<sub>e</sub> unit



- This technology is well suited for dry air-cooling

# Project Team & Facilities

- Alexander Limia (Grad student)
- Jong Ha (Grad student)
- Abhishek K. Singh (Postdoctoral Fellow)
- Peter A. Kottke (Sr. Research Engineer)
- Andrey Gunawan (Research Engineer II)
- Andrei G. Fedorov (Co-PI)
- Seung Woo Lee (Co-PI)
- Shannon K. Yee (PI)
- Scalable Thermal Energy Engineering  
Laboratory
- Heat Lab ([heat.gatech.edu](http://heat.gatech.edu))



# Additional slides

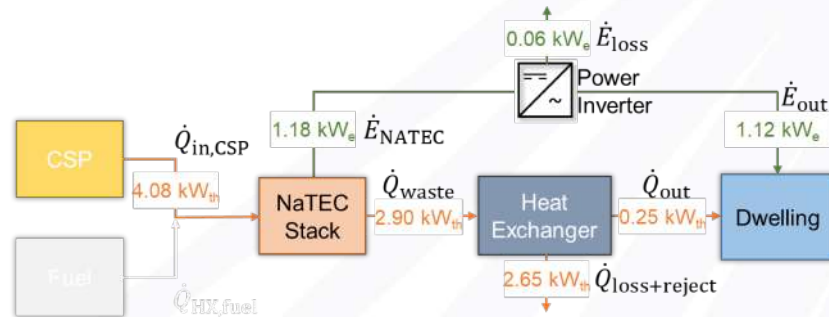
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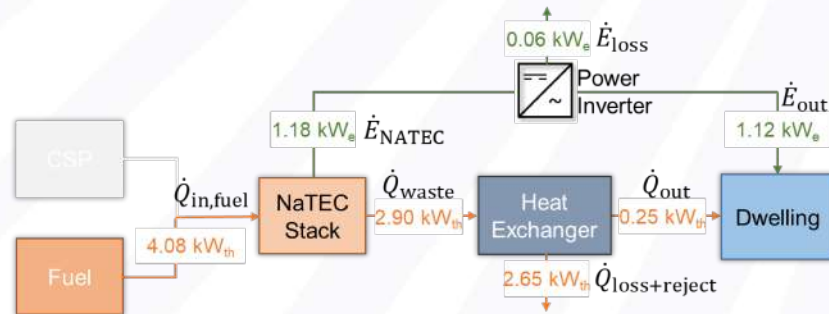
# Scenario 1: CSP + Na-TEC + Fuel

$\eta \sim 34\%$

On Sun



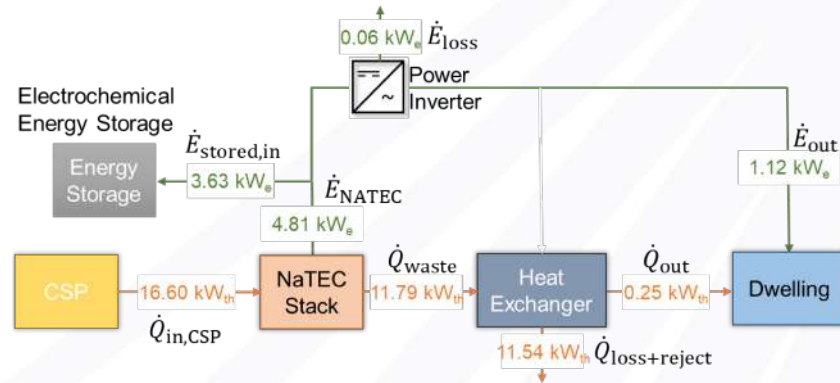
Off Sun



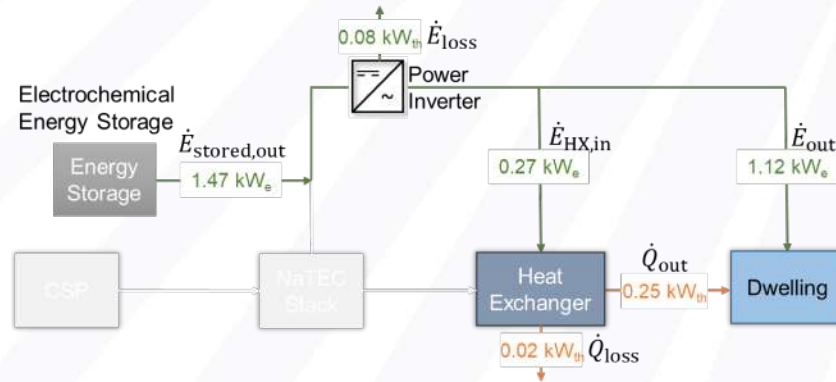
# Scenario 2: CSP + Na-TEC + Batteries

$\eta \sim 25\%$

On Sun



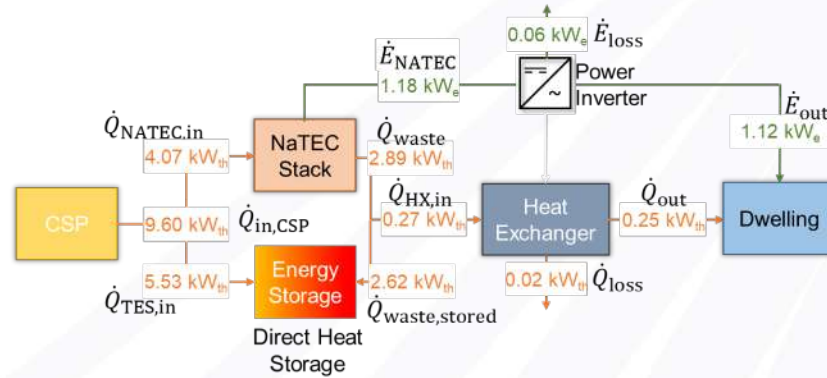
Off Sun



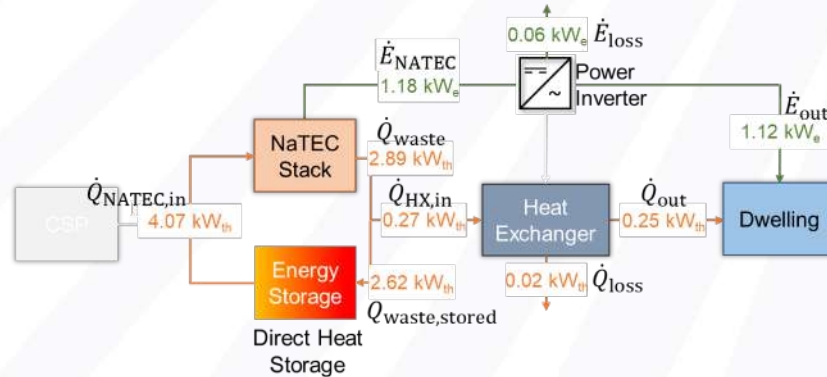
# Scenario 3: CSP + Na-TEC + Direct Heat Storage

$\eta \sim 43\%$

On Sun



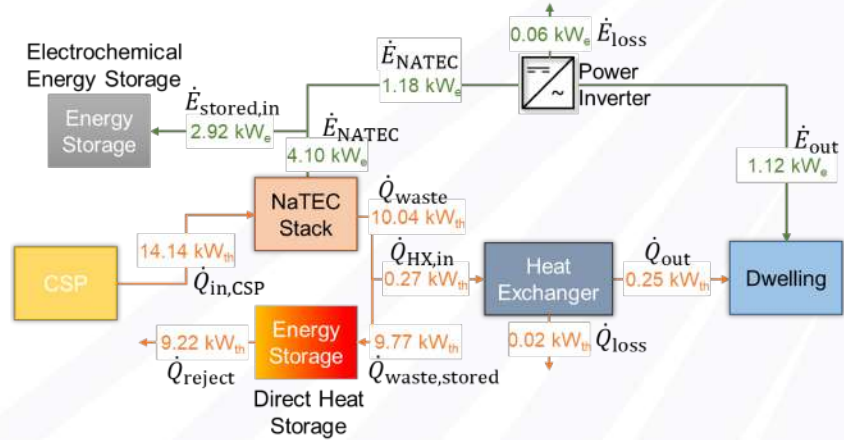
Off Sun



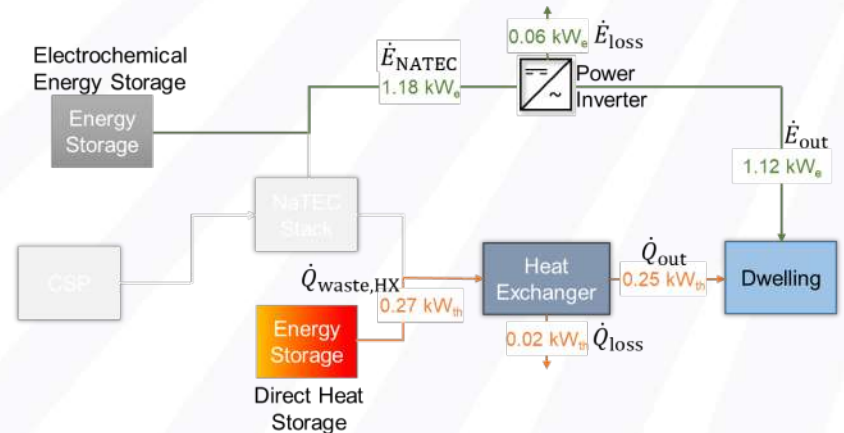
# Scenario 4: CSP + Na-TEC + Hybrid Storages

$\eta \sim 29\%$

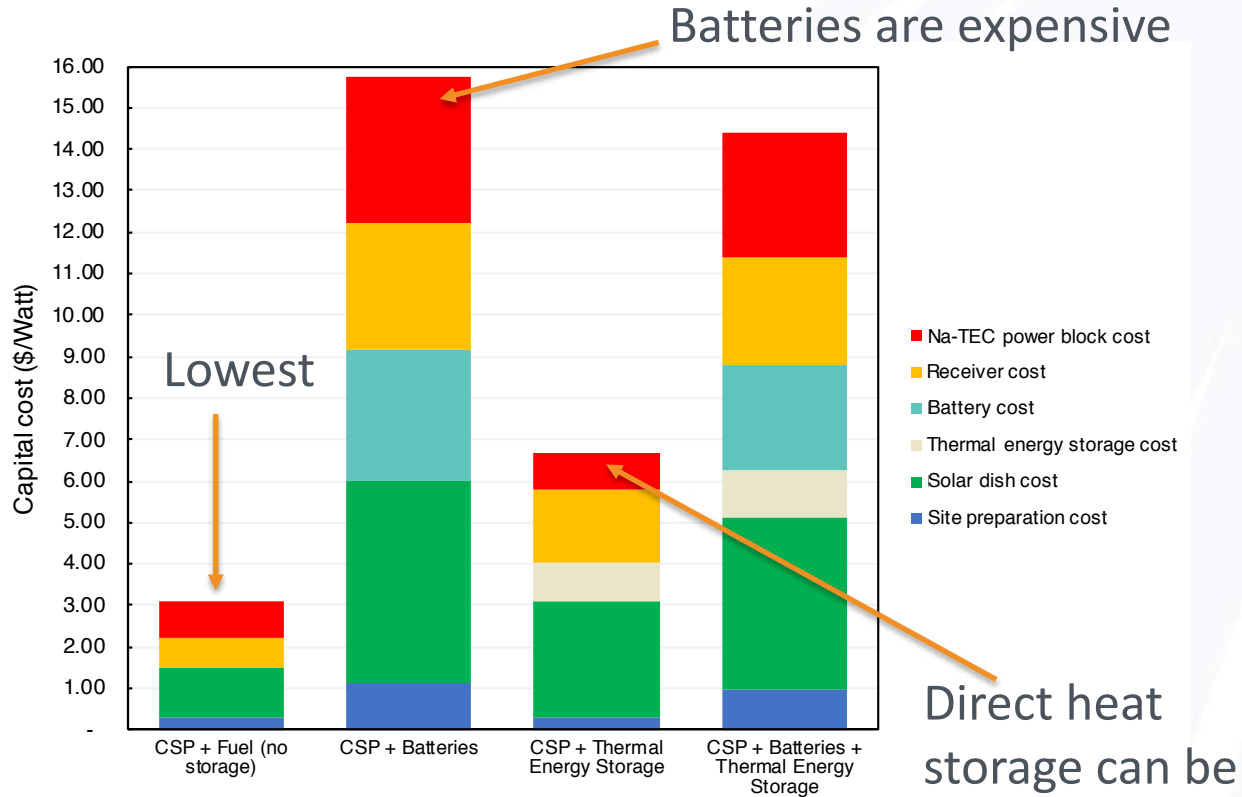
On Sun



Off Sun

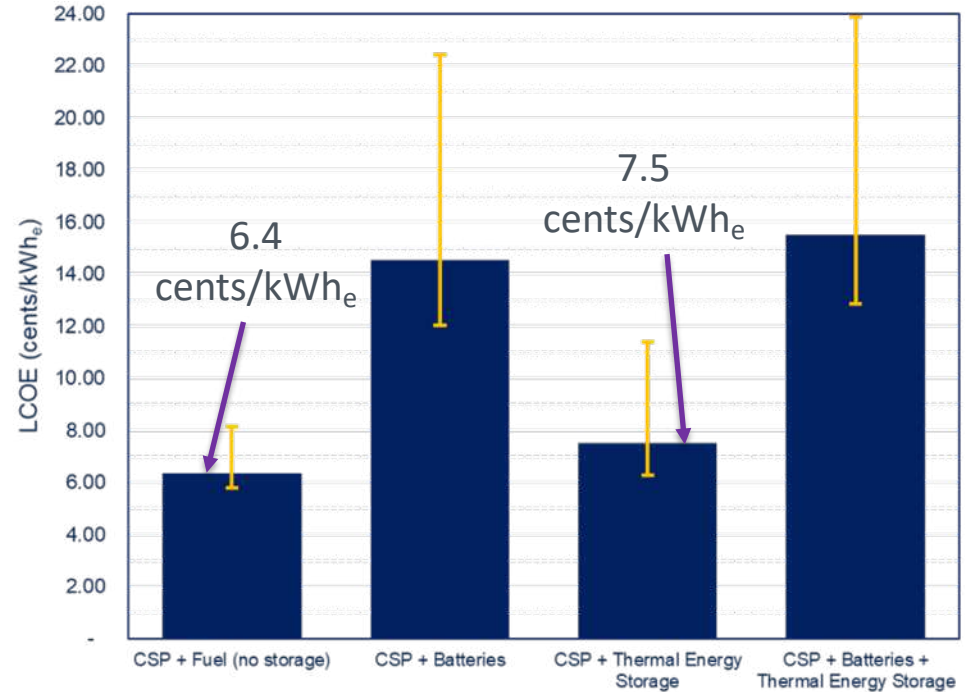


# Capital Cost of CSP–Na-TEC Systems in Four Scenarios



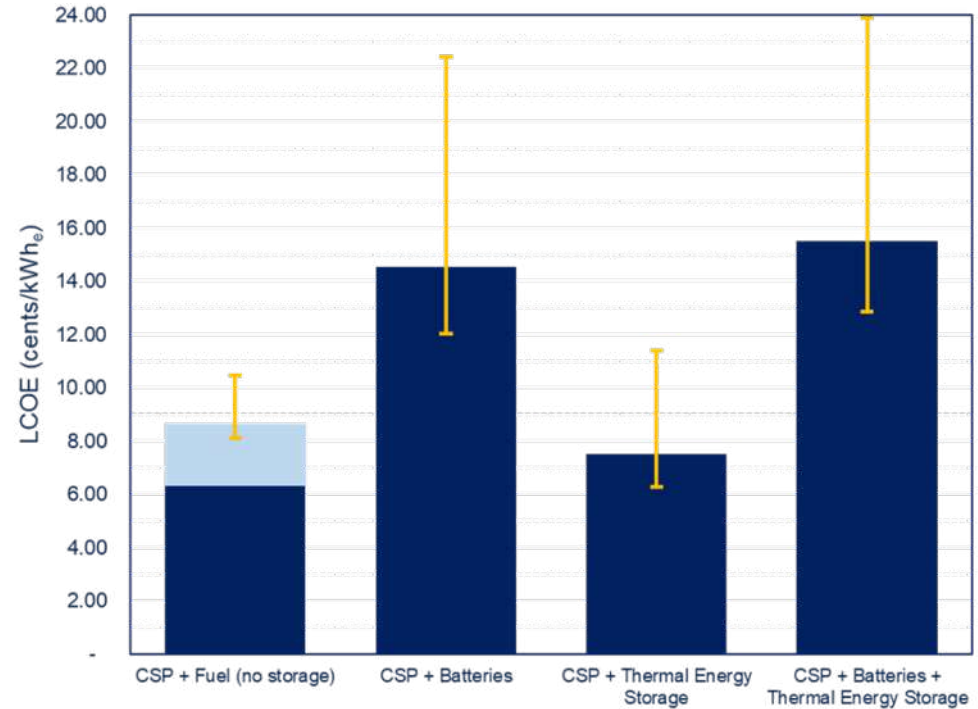
# LCOE Comparison

- LCOE comparison of 4 considered scenarios
- Current fuel price – 1 cents/kWh
- Discount rate variability – 3 to 10%
- Fuel is having lowest LCOE but direct heat storage is also prices competitive



# LCOE Comparison – including future fuel price

- LCOE comparison of 4 considered scenarios
- Current fuel price – 1 cents/kWh
- Discount rate variability – 3 to 10%
- Fuel is having lowest LCOE but direct heat storage is also prices competitive



For future fuel prices – similar LCOE between the scenarios of using fuel and direct heat storage