

Appendix F – Technical Readiness Assessment Methodology

The TRA is an assessment of how far technology development has proceeded. It is not a pass/fail exercise, and is not intended to provide a value judgment of the technology developers or the technology development program. A TRA can:

- Identify the gaps in testing, demonstration and knowledge of a technology’s current readiness level and the information and steps needed to reach the readiness level required for successful inclusion in the project;
- Identify at-risk technologies that need increased management attention or additional resources for technology development; and
- Increase the transparency of management decisions by identifying key technologies that have been demonstrated to work or by highlighting immature or unproven technologies that might result in increased project risk.

A TRA evaluates technology maturity using the Technology Readiness Level (TRL) scale that was pioneered by the National Aeronautics and Space Administration (NASA) in the 1980s. TRL indicates the maturity of a given technology, as defined in Table 1. Figure 1 provides a schematic of the meaning of the TRLs in the context of DOE EM projects. The TRL scale ranges from 1 (basic principles observed) through 9 (total system used successfully in project operations). TRL is not an indication of the quality of technology implementation in the design. However, technology testing results are critical in determining the TRL. Testing must be done in the proper environment and the technology tested must be of an appropriate scale and fidelity. TRL requirements and definitions regarding testing “scale,” “system fidelity,” and “environment” are provided in Tables 2 and 3.

Figure 1 Schematic of DOE Technology Readiness Levels

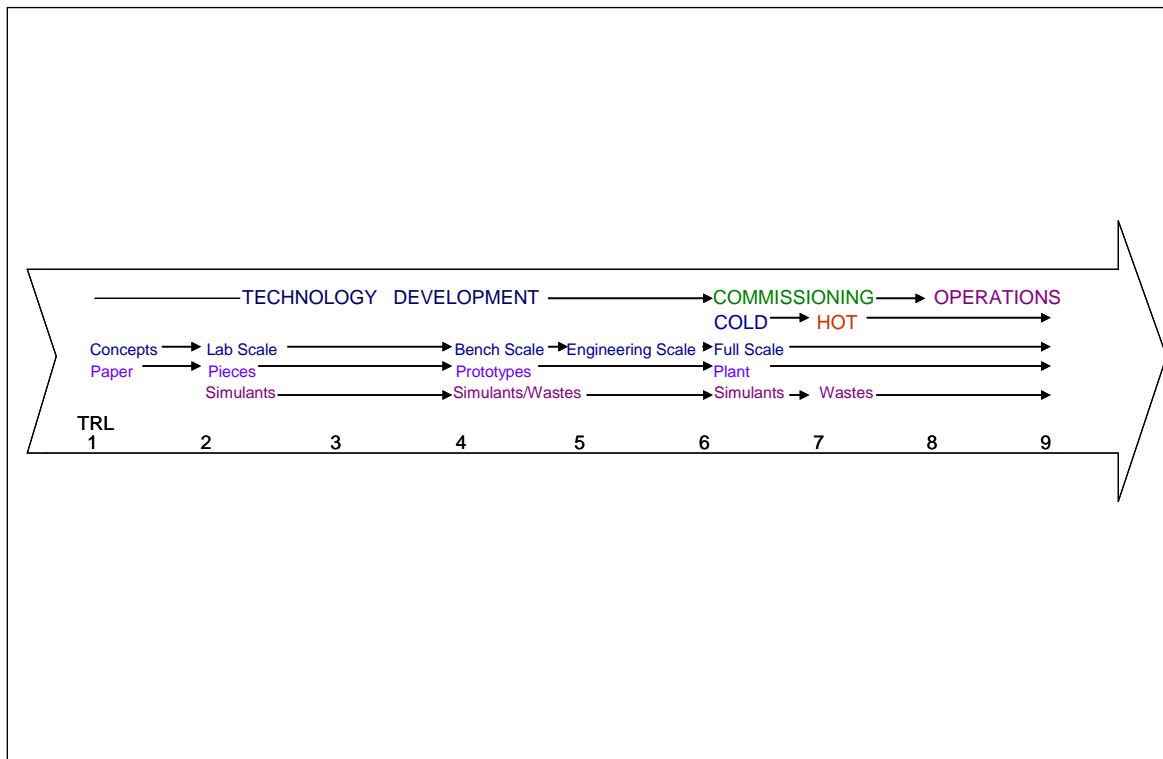


Table 1 Technology Readiness Levels

Relative Level of Technology Development	Technology Readiness Level	TRL Definition	Description
System Operations	TRL 9	Actual system operated over the full range of expected conditions.	The technology is in its final form and operated under the full range of operating conditions. Examples include using the actual system with the full range of wastes in hot operations.
System Commissioning	TRL 8	Actual system completed and qualified through test and demonstration.	The technology has been proven to work in its final form and under expected conditions. In almost all cases, this TRL represents the end of true system development. Examples include developmental testing and evaluation of the system with actual waste in hot commissioning. Supporting information includes operational procedures that are virtually complete. An ORR has been successfully completed prior to the start of hot testing.
	TRL 7	Full-scale, similar (prototypical) system demonstrated in relevant environment	This represents a major step up from TRL 6, requiring demonstration of an actual system prototype in a relevant environment. Examples include testing full-scale prototype in the field with a range of simulants in cold commissioning ¹ . Supporting information includes results from the full-scale testing and analysis of the differences between the test environment, and analysis of what the experimental results mean for the eventual operating system/environment. Final design is virtually complete.

Relative Level of Technology Development	Technology Readiness Level	TRL Definition	Description
Technology Demonstration	TRL 6	Engineering/pilot-scale, similar (prototypical) system validation in relevant environment	Engineering-scale models or prototypes are tested in a relevant environment. This represents a major step up in a technology's demonstrated readiness. Examples include testing an engineering scale prototypical system with a range of simulants. ¹ Supporting information includes results from the engineering scale testing and analysis of the differences between the engineering scale, prototypical system/environment, and analysis of what the experimental results mean for the eventual operating system/environment. TRL 6 begins true engineering development of the technology as an operational system. The major difference between TRL 5 and 6 is the step up from laboratory scale to engineering scale and the determination of scaling factors that will enable design of the operating system. The prototype should be capable of performing all the functions that will be required of the operational system. The operating environment for the testing should closely represent the actual operating environment.

Relative Level of Technology Development	Technology Readiness Level	TRL Definition	Description
	TRL 5	Laboratory scale, similar system validation in relevant environment	<p>The basic technological components are integrated so that the system configuration is similar to (matches) the final application in almost all respects. Examples include testing a high-fidelity, laboratory scale system in a simulated environment with a range of simulants¹ and actual waste². Supporting information includes results from the laboratory scale testing, analysis of the differences between the laboratory and eventual operating system/environment, and analysis of what the experimental results mean for the eventual operating system/environment. The major difference between TRL 4 and 5 is the increase in the fidelity of the system and environment to the actual application. The system tested is almost prototypical.</p>

Relative Level of Technology Development	Technology Readiness Level	TRL Definition	Description
	TRL 4	Component and/or system validation in laboratory environment	<p>The basic technological components are integrated to establish that the pieces will work together. This is relatively "low fidelity" compared with the eventual system. Examples include integration of ad hoc hardware in a laboratory and testing with a range of simulants¹ and small scale tests on actual waste². Supporting information includes the results of the integrated experiments and estimates of how the experimental components and experimental test results differ from the expected system performance goals. TRL 4-6 represent the bridge from scientific research to engineering. TRL 4 is the first step in determining whether the individual components will work together as a system. The laboratory system will probably be a mix of on hand equipment and a few special purpose components that may require special handling, calibration, or alignment to get them to function.</p>

Relative Level of Technology Development	Technology Readiness Level	TRL Definition	Description
<p>Research to Prove Feasibility</p>	<p>TRL 3</p>	<p>Analytical and experimental critical function and/or characteristic proof of concept</p>	<p>Active research and development (R&D) is initiated. This includes analytical studies and laboratory-scale studies to physically validate the analytical predictions of separate elements of the technology. Examples include components that are not yet integrated or representative tested with simulants.¹ Supporting information includes results of laboratory tests performed to measure parameters of interest and comparison to analytical predictions for critical subsystems. At TRL 3 the work has moved beyond the paper phase to experimental work that verifies that the concept works as expected on simulants. Components of the technology are validated, but there is no attempt to integrate the components into a complete system. Modeling and simulation may be used to complement physical experiments.</p>

Relative Level of Technology Development	Technology Readiness Level	TRL Definition	Description
	TRL 2	Technology concept and/or application formulated	<p>Once basic principles are observed, practical applications can be invented. Applications are speculative, and there may be no proof or detailed analysis to support the assumptions. Examples are still limited to analytic studies.</p> <p>Supporting information includes publications or other references that outline the application being considered and that provide analysis to support the concept. The step up from TRL 1 to TRL 2 moves the ideas from pure to applied research. Most of the work is analytical or paper studies with the emphasis on understanding the science better. Experimental work is designed to corroborate the basic scientific observations made during TRL 1 work.</p>
Basic Technology Research	TRL 1	Basic principles observed and reported	<p>This is the lowest level of technology readiness. Scientific research begins to be translated into applied R&D. Examples might include paper studies of a technology's basic properties or experimental work that consists mainly of observations of the physical world. Supporting Information includes published research or other references that identify the principles that underlie the technology.</p>

¹ Simulants should match relevant physical and chemical properties.

² Testing with as wide a range of actual waste as practicable; and consistent with waste availability, safety, ALARA, cost, and project risk is highly desirable