

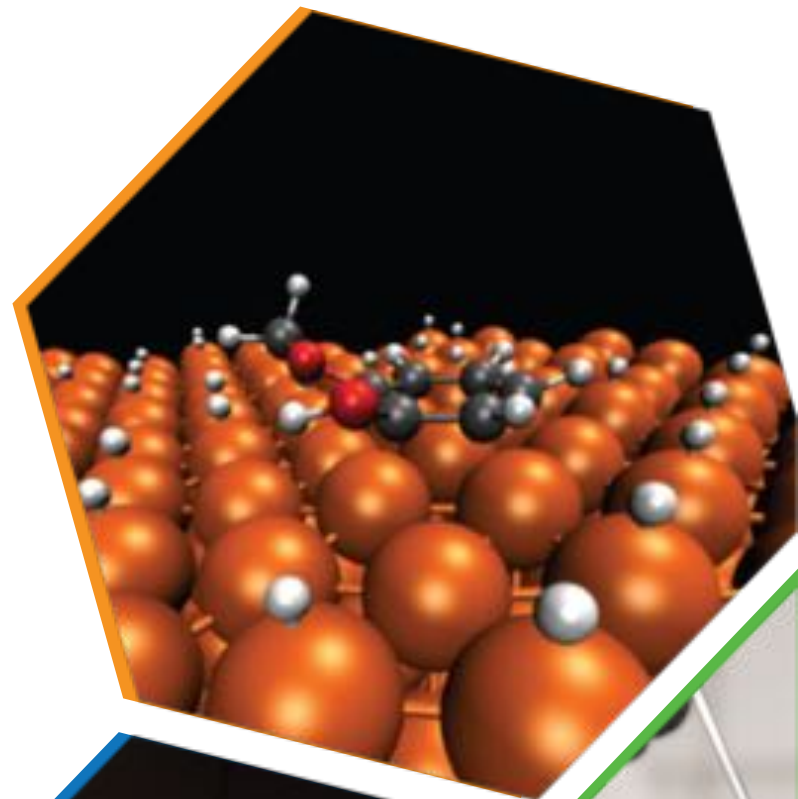


Advanced Catalyst Synthesis and Characterization (ACSC) Project

Thermochemical Conversion

Susan Habas (NREL), Theodore Krause (ANL), Kinga Unocic (ORNL)

March 5, 2019



ChemCatBio Foundation

Integrated and collaborative portfolio of catalytic technologies and enabling capabilities

Catalytic Technologies

Catalytic Upgrading of Biochemical Intermediates

(NREL, PNNL, ORNL, LANL, NREL*)

Catalytic Upgrading of Indirect Liquefaction Intermediates

(NREL, PNNL, ORNL)

Catalytic Fast Pyrolysis

(NREL, PNNL)

Electrocatalytic and Thermocatalytic CO₂ Utilization

(NREL, ORNL*)

Enabling Capabilities

Advanced Catalyst Synthesis and Characterization

(NREL, ANL, ORNL, SNL)

Catalyst Cost Model Development

(NREL, PNNL)

Consortium for Computational Physics and Chemistry

(ORNL, NREL, PNNL, ANL, NETL)

Catalyst Deactivation Mitigation for Biomass Conversion

(PNNL)

Industry Partnerships (Directed Funding)

Gevo (NREL)

ALD Nano/JM (NREL)

Vertimass (ORNL)

Opus12(NREL)

Visolis (PNNL)

Lanzatech (PNNL) - Fuel

Gevo (LANL)

Lanzatech (PNNL) - TPA

Sironix (LANL)

Cross-Cutting Support

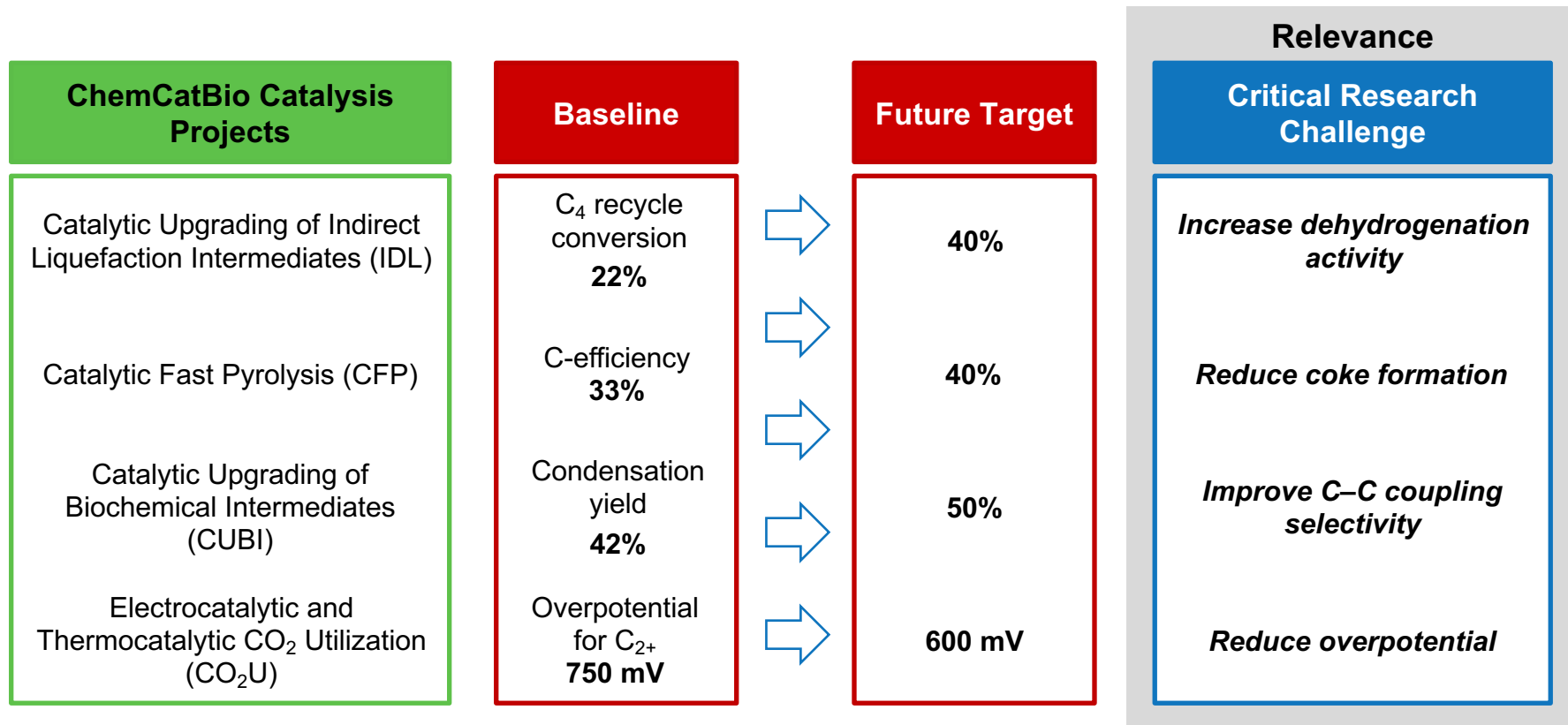
ChemCatBio Lead Team Support (NREL)

ChemCatBio DataHUB (NREL)

*FY19 Seed Project

ACSC Goal Statement

Project Goal: *Provide fundamental insight leading to actionable recommendations* for critical research challenges by leveraging world-class synthesis and characterization capabilities across multiple DOE National Laboratories



Project Outcome: *Accelerated catalyst and process development cycle* enabling demonstrated performance enhancements in half the time

Quad Chart Overview

Timeline

- Project start date: 10/1/2016
- Project end date: 9/30/2019
- Percent complete: 80%

Barriers addressed

- Ct-E. Improving Catalyst Lifetime
- Ct-F. Increasing the Yield from Catalytic Processes
- Ct-G. Decreasing the Time and Cost to Develop Novel Industrially Relevant Catalysts

	Total Costs Pre FY17	FY 17 Costs	FY 18 Costs	Total Planned Funding (FY 19- Project End Date)
DOE Funded	–	\$777 K	\$1.3 M	\$1.6 M
Project Cost Share				

Partners: National Laboratories: NREL (30%), ANL (34%), ORNL (34%), SNL (3%)

Universities: Purdue University, University of Kansas

Objective

Address critical research challenges central to the ChemCatBio catalysis projects by leveraging the unique synthesis expertise and advanced characterization capabilities across multiple DOE National Laboratories to shorten the catalyst and process development cycle by half

End of Project Goal

Synthesize rationally designed multi-metal modified zeolite catalysts based on insights from advanced characterization and computational modeling to tune the paraffin to olefin (P:O) ratio to enable targeted fuel properties between (1) a fuel product suited to aviation gasoline having a C₅₋₇ P:O ratio >7.0, and (2) a fuel product suited to automobile gasoline having a C₅₋₇ P:O ratio <4.0.

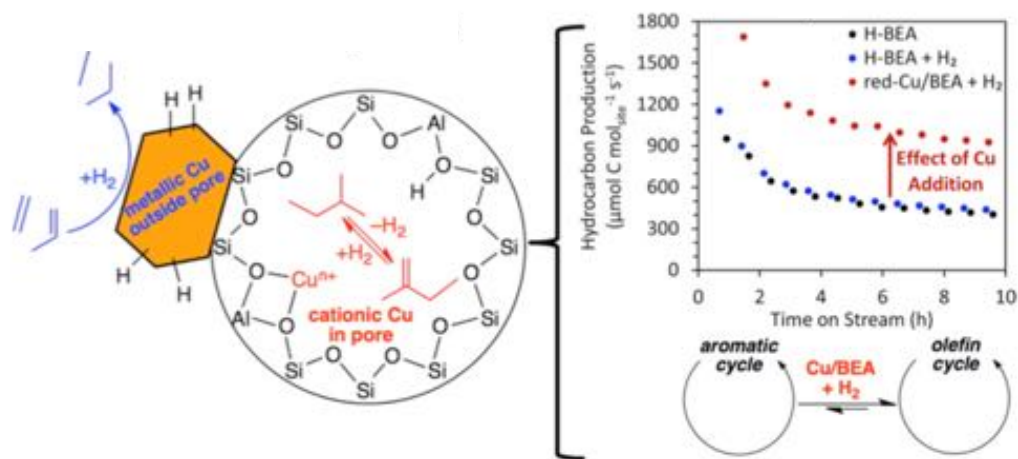
1. Project Overview – Based on Successful Collaboration

Cross-cutting enabling technologies supported by BETO in FY16

Consortium for
Computational Physics
and Chemistry
CCPC

Catalyst Cost Model
Project
CCM, Now CatCost

Project specific access
to Advanced Photon
Source
APS at ANL

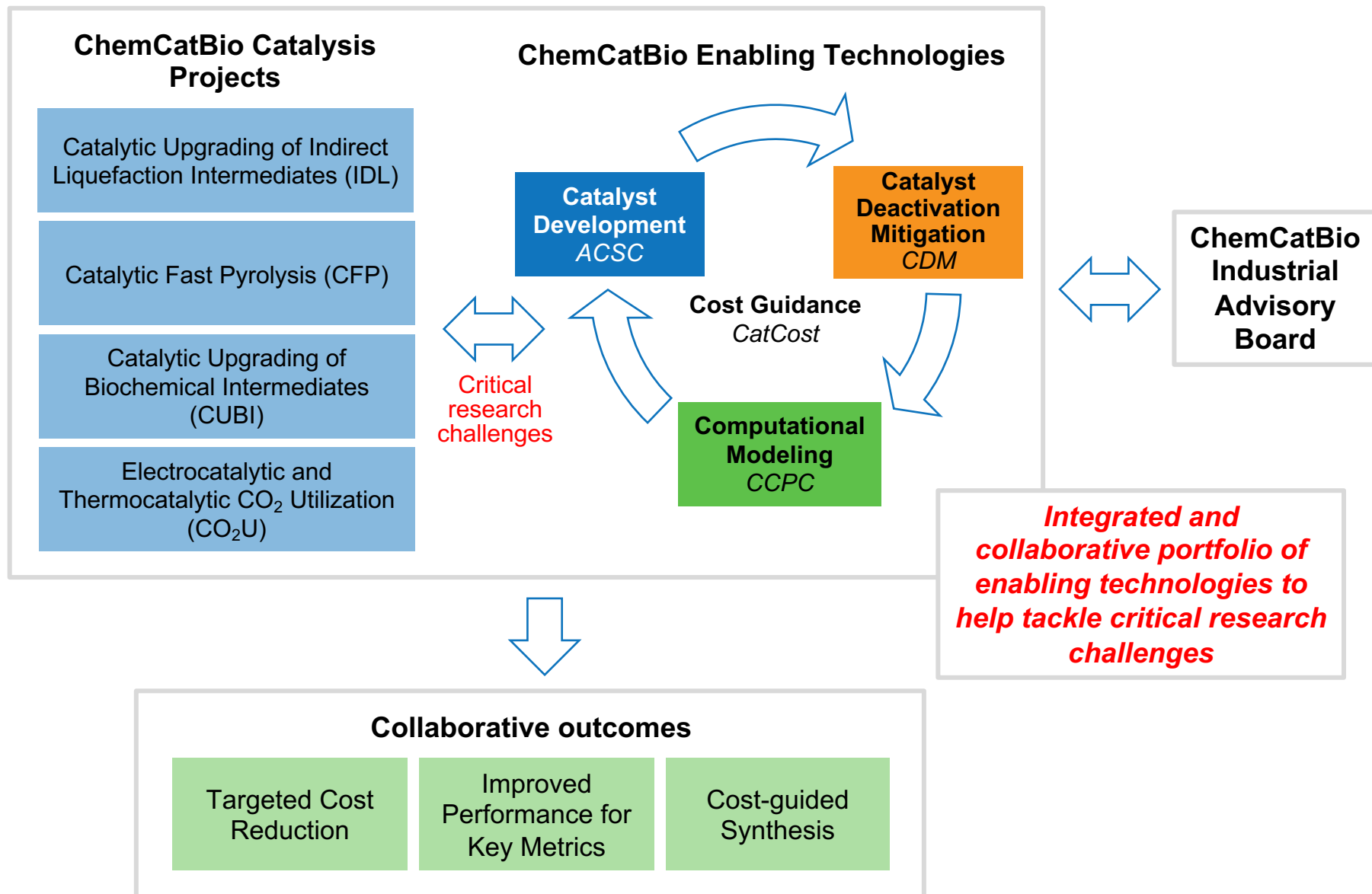


Schaidle et al. *ACS Catal.*, **2015**, 5, 1794

Advanced characterization
closely coupled with
experiment led to a reduction
in modeled MFSP of
\$1.06/GGE

**Highly successful collaboration identified a need for access to
advanced characterization across all projects**

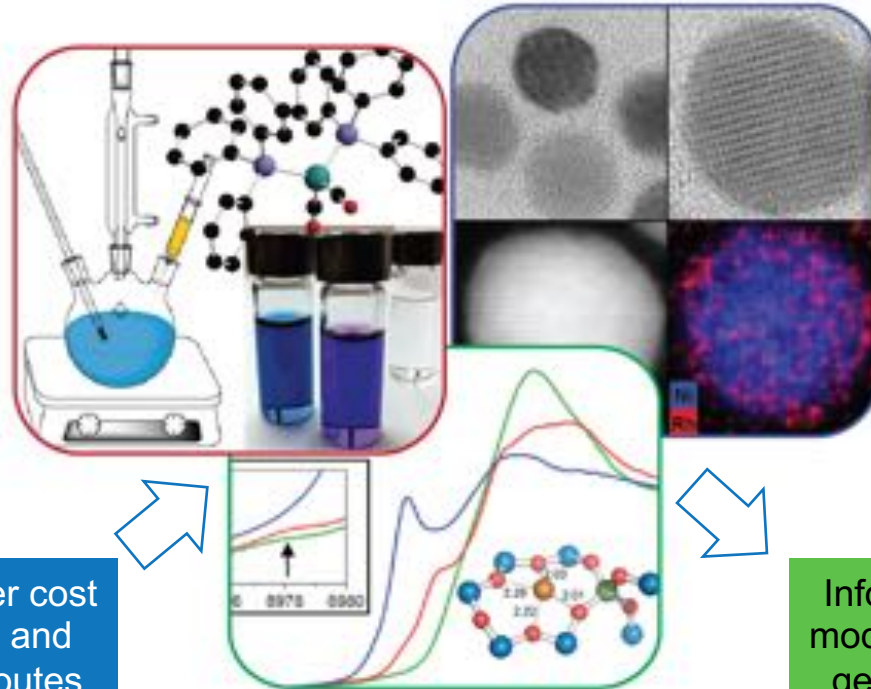
1. Project Overview – ACSC as an Enabling Technology



1. Project Overview – ACSC Provides Complementary Efforts

World-class synthesis and characterization capabilities provide insight into working catalysts

Dedicated synthetic effort for next-generation catalysts through innovative syntheses



Advanced *spatially resolved* imaging and characterization



Identify lower cost precursors and synthesis routes

CatCost

Inform computational models to predict next-generation catalysts



Advanced spectroscopic techniques for *bulk and surface* structural and chemical characterization



1. Project Overview – ACSC Capability Portfolio

Advanced Spectroscopic Characterization

- Overall coordination environment and oxidation states in working catalyst with *in-situ/operando* XAS at APS
- Surface composition, site occupancies and distributions by neutron scattering at SNS
- Surface composition and chemical state by *in-situ/operando* XPS at KU
- Active sites and surface species including coke by *in-situ/operando* DRIFTS and Raman
- Crystalline structure by *in-situ/operando* X-ray diffraction (XRD)

Advanced Spatially Resolved Imaging and Characterization

- Spatially-resolved structures and chemical composition by *in-situ/operando* sub-Ångström-resolution STEM imaging and spectroscopy at MCC and CNMS
- Topography and composition by scanning electron microscopy and spectroscopy
- Quantitative chemical composition by XPS mapping
- 3D elemental distribution by APT
- Pore structure by 3D X-ray tomography

Advanced Catalyst Synthesis

- Metal-modified oxides/zeolites with controlled atomic sites, nanostructures and mesostructures
- Metal carbides, nitrides, phosphides
- Nanoscale materials with controlled size, morphology, composition
- Controlled surface modification
- Metal organic frameworks with independently tunable acidity and pore size



A primary mission of the ACSC is the development and demonstration of new capabilities to meet the needs of the ChemCatBio catalysis projects

2. Approach – Project Management

ACSC Project Structure

Task 1: Advanced Spectroscopic Characterization

PI: Theodore Krause (ANL)

Task 2: Advanced Spatially Resolved Imaging and Characterization

PI: Kinga Unocic (ORNL)

Task 3: Advanced Catalyst Synthesis

Lead PI: Susan Habas (NREL)

Active Management

Monthly webinars and annual onsite meeting

Joint Milestones with ChemCatBio catalysis projects

Develop and demonstrate new capabilities

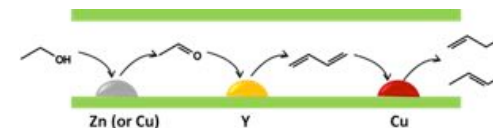
**FY18
Go/No-Go
Decision**

Identify capabilities to be integrated or removed

Annual Evaluation of New/Existing Capabilities

Neutron scattering characterization

Establish metal site occupancies and distributions

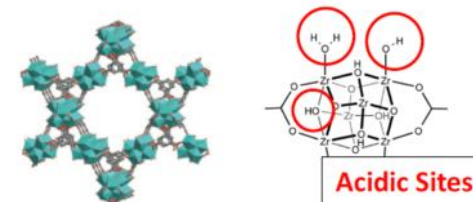


Target: Increase C₃₊ olefin selectivity from 87% to 92%

Spallation Neutron Source



Metal organic framework (MOF) catalyst synthesis



Tailor acid site characteristics and pore size to enhance C–C coupling



Sandia National Laboratories

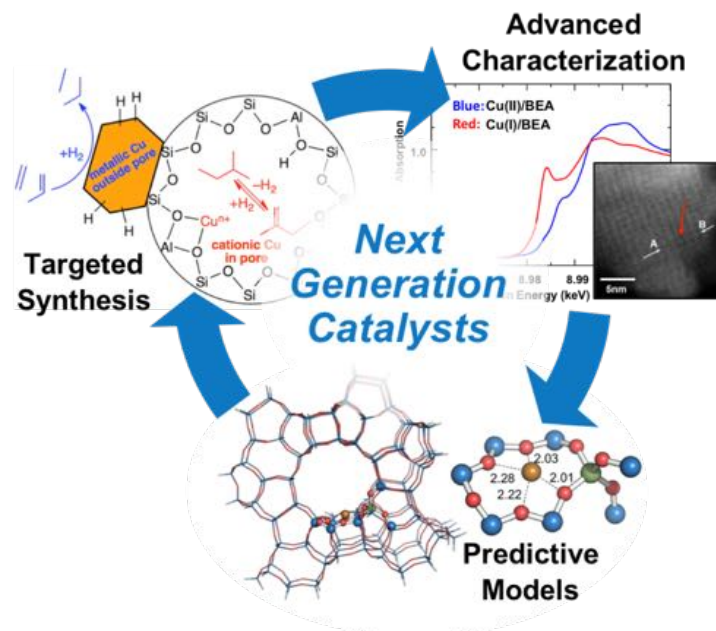
Sample handling: Designated liaisons for mature collaborations

Data management: ChemCatBio Datahub

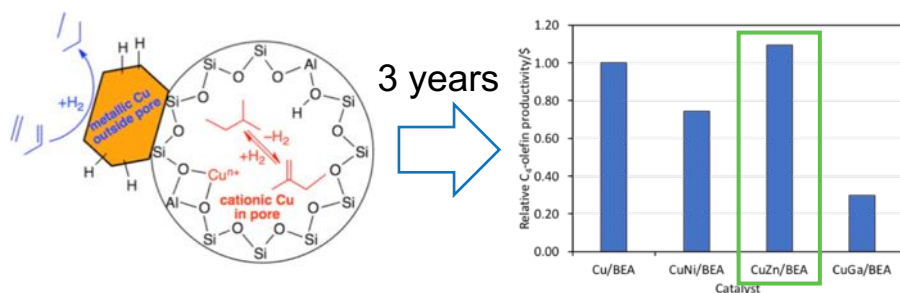
Based on current needs of ChemCatBio catalysis projects

2. Approach – Catalyst and Process Development Cycle

- **Identify** active site structures in *working catalysts* under realistic conditions
- **Inform** computational modeling to *predict active site structures* with enhanced performance
- **Develop** *next-generation catalysts* with predicted structures
- **Verify** *performance improvements* with ChemCatBio catalysis projects



Baseline: *Complete* Development Cycle



Successful FY18 Go/No-Go Decision

Challenge: Assessing *Accelerated* Development Cycle

- Leverage capabilities, expertise, and models for metal-modified zeolites
- Next-generation Cu-Zn/Y-BEA with increased C₃₊ olefin selectivity (87 to 92%)
- Target: 1.5 years

Success Factor: Provide fundamental insight leading to actionable recommendations and acceleration of the catalyst and process development cycle

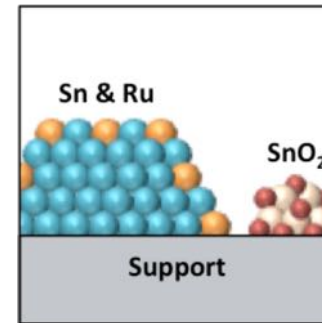
2. Approach – Supporting ChemCatBio

Catalysis projects

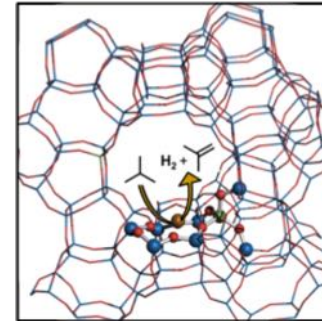
- Adapting and demonstrating **new capabilities** to meet specific needs of the catalysis projects
- Providing insight into working catalyst structure through focus on **operando/in-situ techniques**
- Handling complex chemistries by synthesizing **model catalyst systems** based on the working catalyst
- Developing **joint milestones** with the catalysis projects to foster frequent and consistent interaction

Foundational research

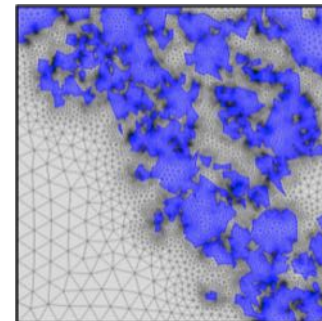
- Tackling **overarching research challenges** to enable rapid response to new critical research questions



Atomic-scale interface characterization



Metal-zeolite active site identification



Structure-stability relationship development

Balance overarching research challenges with specific needs of catalysis projects

3. Technical Accomplishments – Metal-Zeolite Active Sites (IDL)

Challenge: Identify active site for alkane dehydrogenation and enable tunable control paraffin to olefin ratio from DME

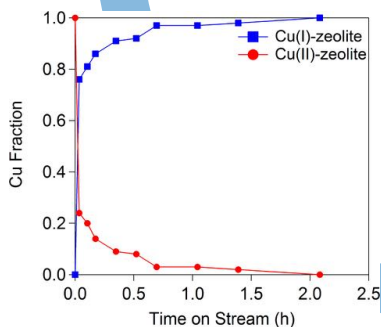
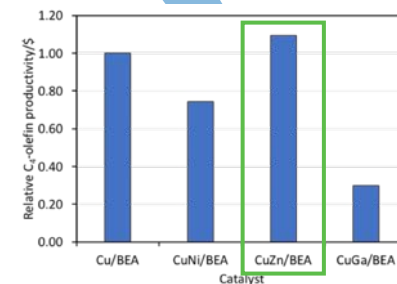
Outcome: Next-generation catalysts increased C₄ dehydrogenation > 2-fold, and bimetallic formulations tuned P:O ratio from 5.5 to 4.4

Catalyst	Active site
CuO/SiO ₂	CuO particles
Cu/SiO ₂	Cu(0) particles
H-BEA	Brønsted acid
ox-IE-Cu/BEA	Ionic Cu(II)-zeolite
red-IE-Cu/BEA	Ionic Cu(I)-zeolite

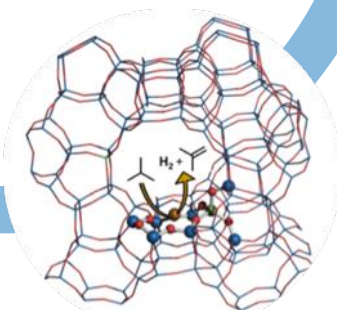
Synthesized catalysts with active sites in working catalyst

Outcome: Ga, Zn, Ni, Co identified as targets for next-generation catalysts to maximize dehydrogenation

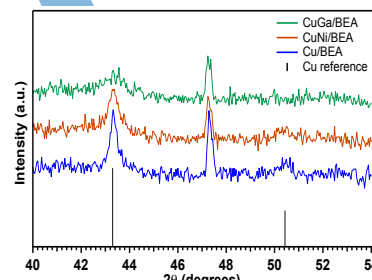
Verified cost-normalized performance improvements IDL, CatCost



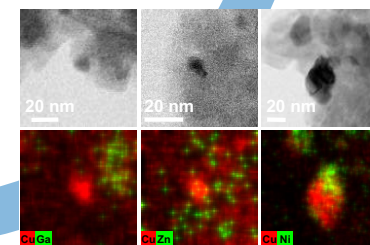
Identified Cu(I) as active site for dehydrogenation



Predictive model for dehydrogenation CCPC



Synthetic control of speciation in bimetallic catalysts



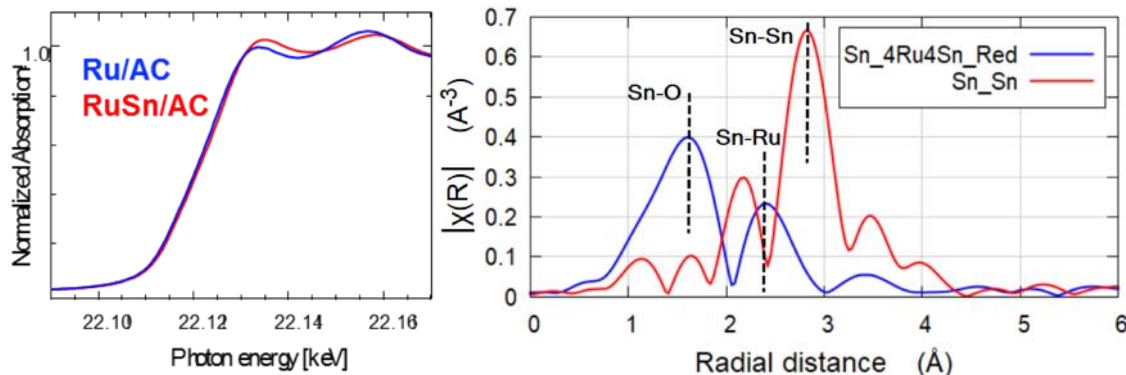
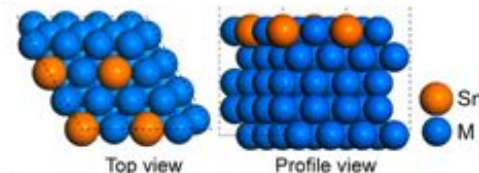
Determined speciation in working catalysts

Demonstrated utility of complete catalyst and process development cycle

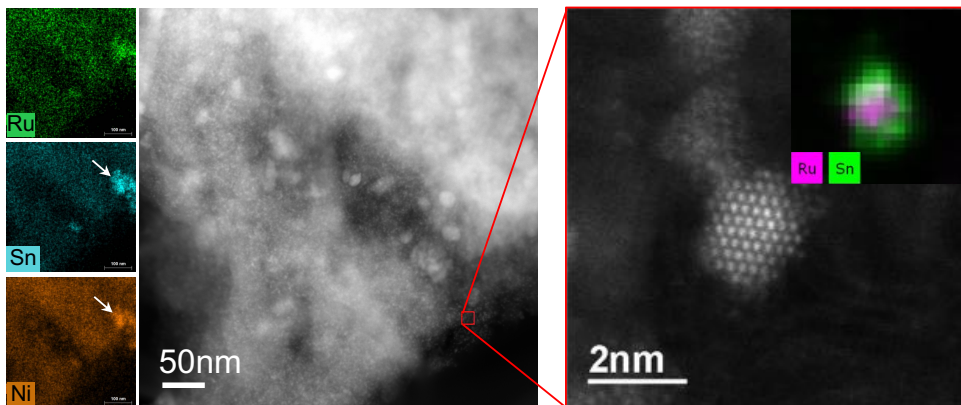
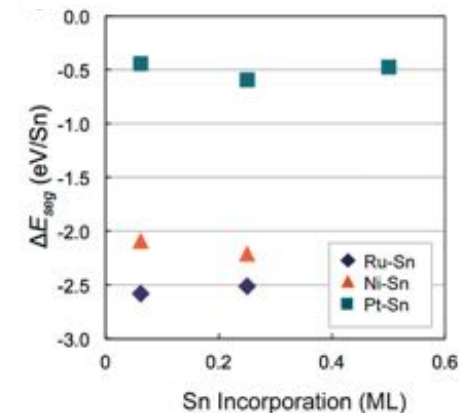
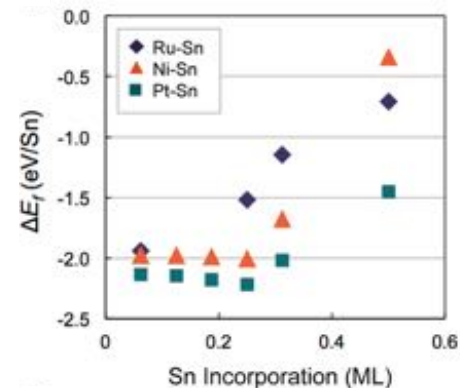
3. Technical Accomplishments – Atomic Scale Interfaces (CUBI)

Challenge: Increasing catalyst lifetime during aqueous phase succinic acid reduction to 1,4-butanediol

Structural model by CCPC to identify stable bimetallic configurations



Working catalyst contains metallic Ru and oxidic Sn

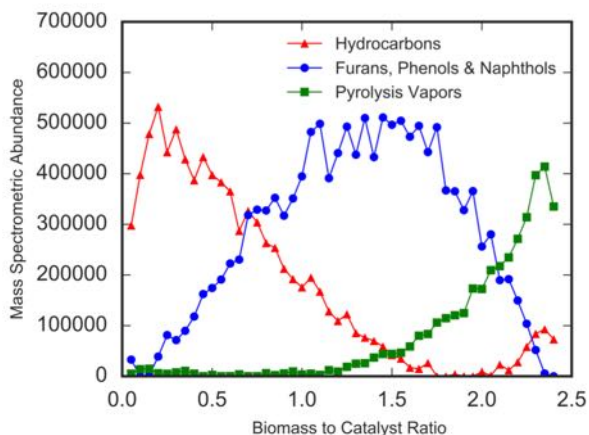


Co-localization of Ru and Sn with Ni-Sn formation from leaching leading to deactivation

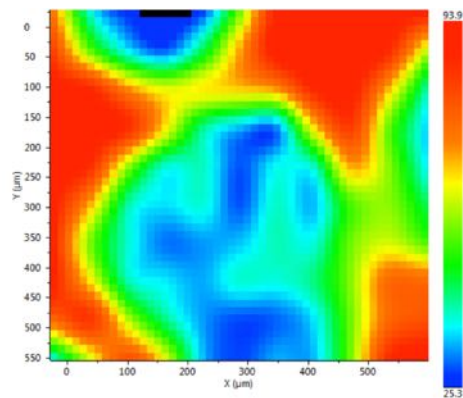
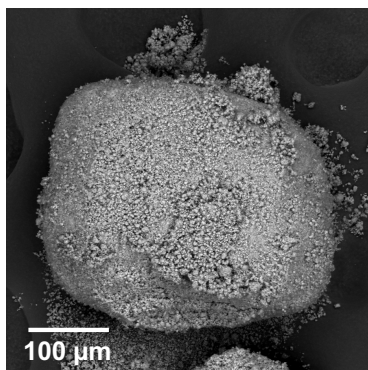
Outcome: Computationally-predicted targets based on working catalyst structure for increased catalyst lifetime

3. Technical Accomplishments – Structure-Stability Relationships (CFP)

Challenge: Determine what catalyst features can be modified to minimize carbon losses to coke (8.3 wt% of dry biomass) during *ex-situ* CFP

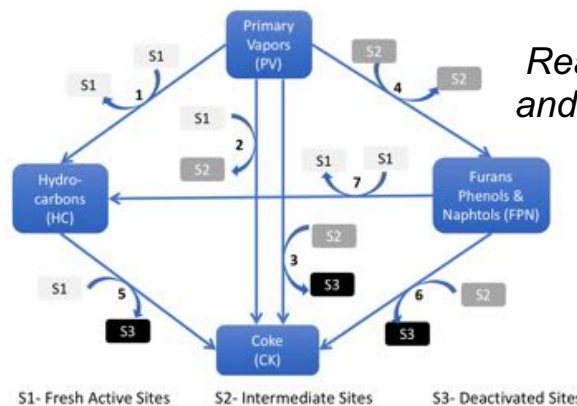
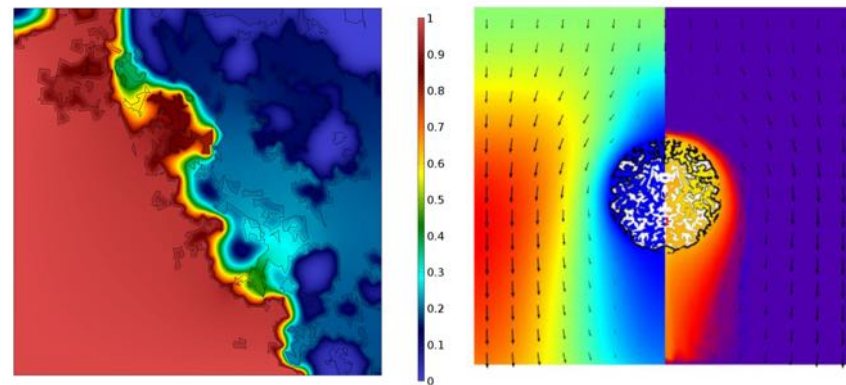


Zeolite deactivation correlated with coke formation



*Quantify coke formation over multiple length scales in **technical zeolites***

Intra- and extra-particle diffusion and convection models developed by CCPC



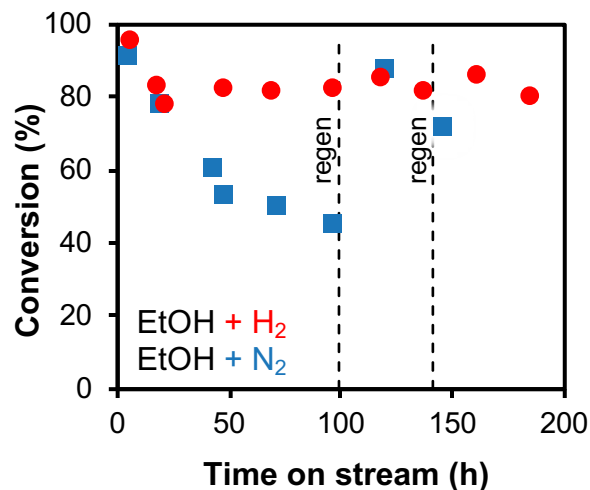
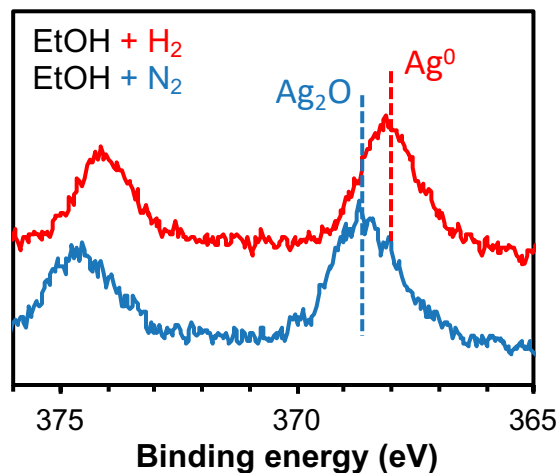
Reaction mechanism and kinetics for zeolite deactivation

Outcome: Computationally-predicted targets for process conditions and key catalyst features to minimize coke formation

3. Technical Accomplishments – Structure-Stability Relationships (IDL)

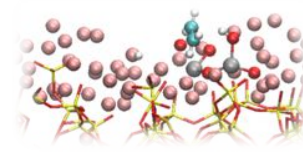
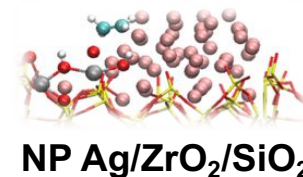
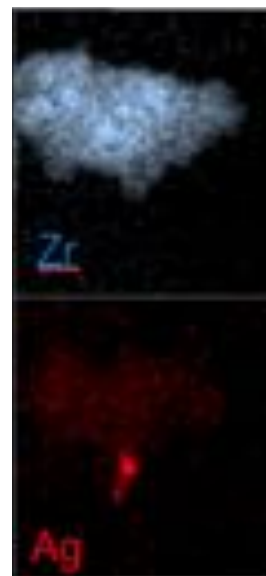
Challenge: Understanding the role of Ag in Ag/ZrO₂/SiO₂ to limit ethylene production and favor butadiene/butenes in ethanol to distillates process

Relationship between Ag oxidation state and selectivity identified using operando XPS



Co-fed H₂ forms reduced Ag, shifting products to butenes and improving catalyst lifetime

Combined experimental/computation (CCPC) work suggests reducing Ag size limits dehydration to form ethylene



Decreased dehydration

Outcome: Synthetic target identified requiring stabilization highly-dispersed Ag to minimize ethylene selectivity

4. Relevance – Bioenergy Industry

Direct interaction with industry

- Nearly **50% of industry collaborations** through current DFA projects are leveraging ACSC capabilities and expertise

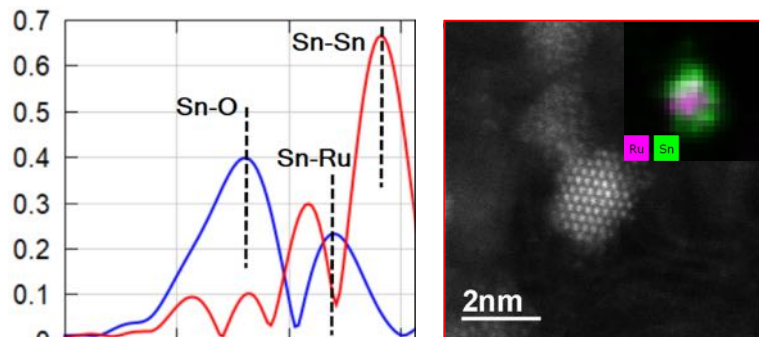


Feedback from Industrial Advisory Board

- ChemCatBio needs to be world-class in synthesis and characterization
- It is important to develop tools and expertise for broad overarching challenges

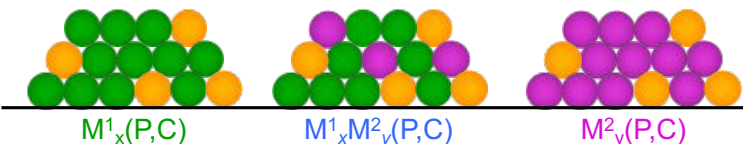
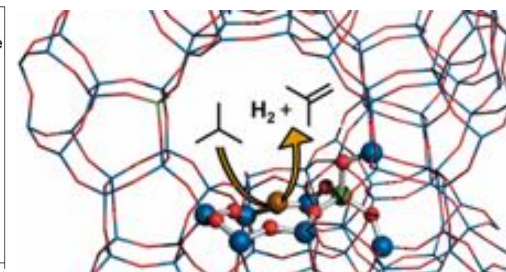
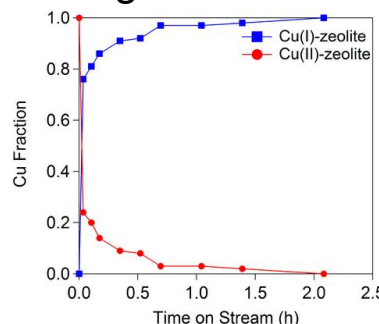


4. Relevance – Quotes from BETO MYP



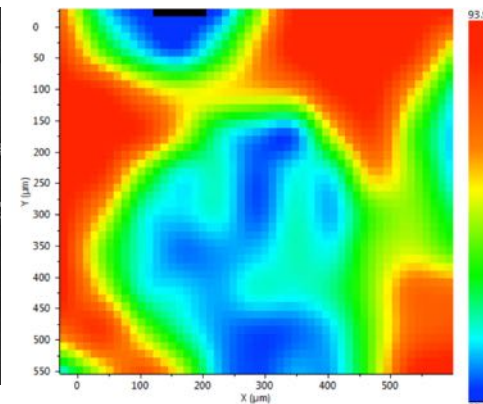
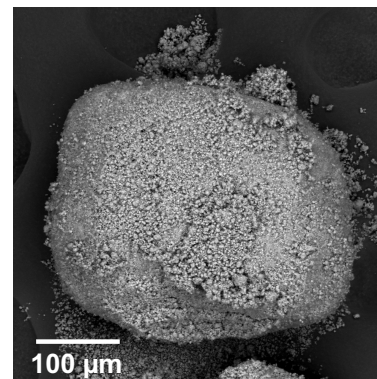
“Developing these processes should be coupled with efforts to obtain a better understanding of the causes of catalyst **poisoning and deactivation**”

“A better understanding of **catalytic active sites** and reaction mechanisms, across both low- and high temperature processes, can be obtained through advanced characterization techniques.”



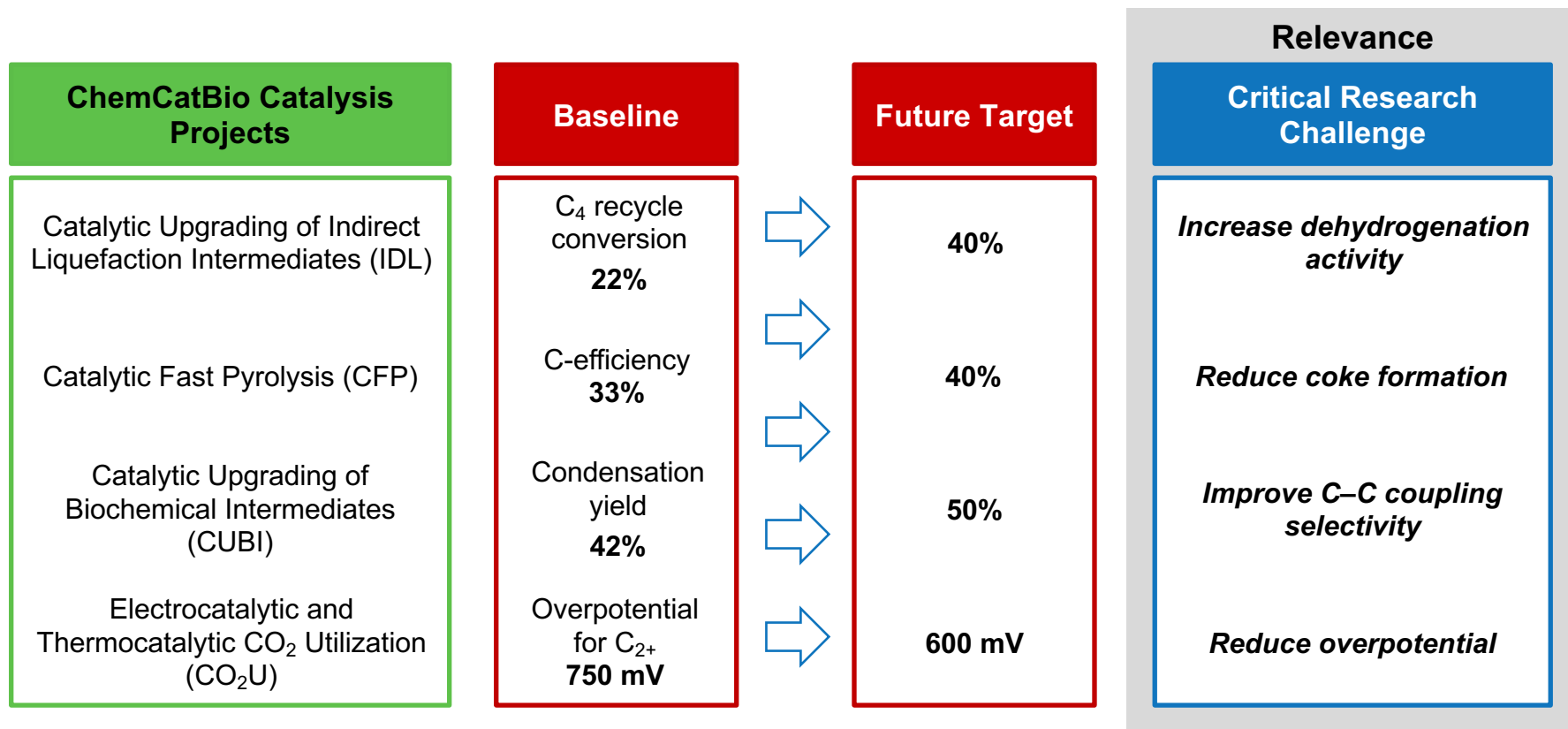
“Emerging technologies and processes may require the design and synthesis of **novel catalysts**.”

The ACSC directly supports the 2022 verification by working with the CFP project to make “direct improvements to catalyst performance that **minimize the loss of carbon**”



4. Relevance – ChemCatBio

The ACSC is working with all of the ChemCatBio catalysis projects to *provide fundamental insight leading to actionable recommendations* for critical research challenges

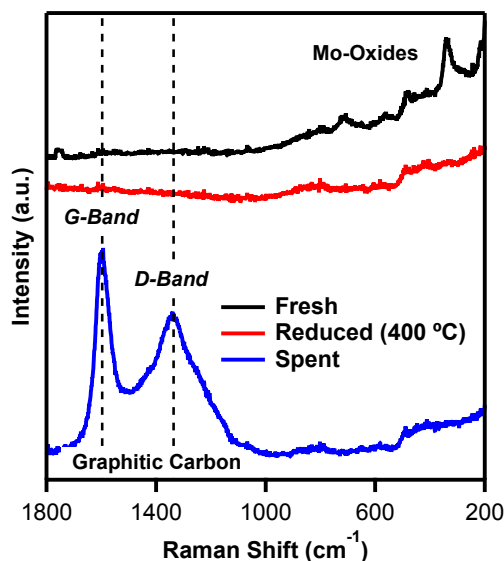


Engagement with the ChemCatBio catalysis projects *accelerates the catalyst and process development cycle* enabling demonstrated performance enhancements in half the time

5. Future Work – Structure Stability Relationship (CFP)

Challenge: Directly measure active sites during *ex-situ* CFP to gain insight into active site evolution and deactivation mechanism

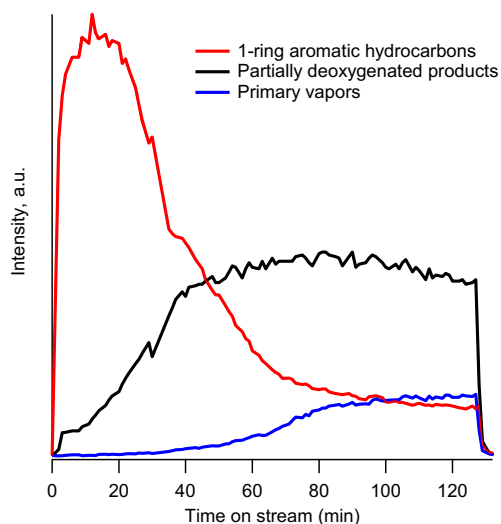
Surface carbon deposition leads to deactivation



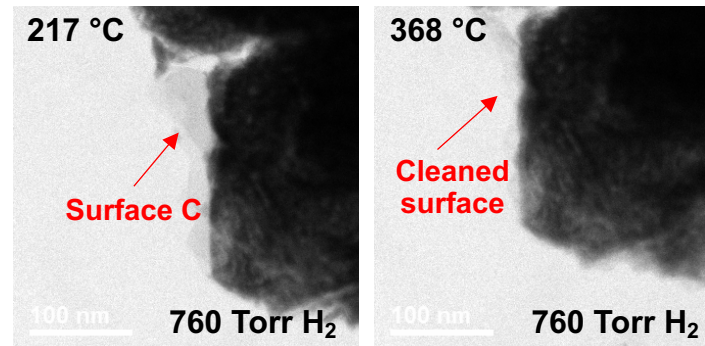
Apply expertise in *in-situ/operando* capability development to design/demonstrate analytical reactor system for active site quantification

Projected Outcome: Decrease metal carbide deactivation during CFP and develop effective regeneration procedures to meet cost targets

Regeneration requires costly and time-consuming *ex-situ* re-carburization

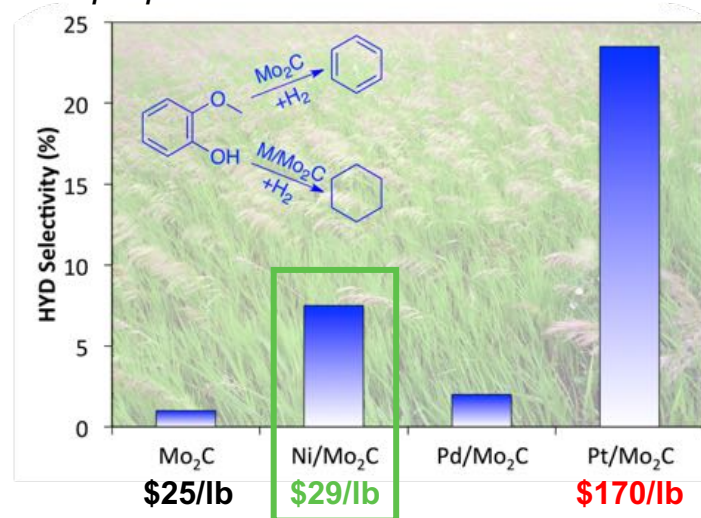


In-situ/operando characterization to develop regeneration strategies



Surface carbon removal as CO/CO₂

Synthetic methodologies to manipulate properties associated with deactivation

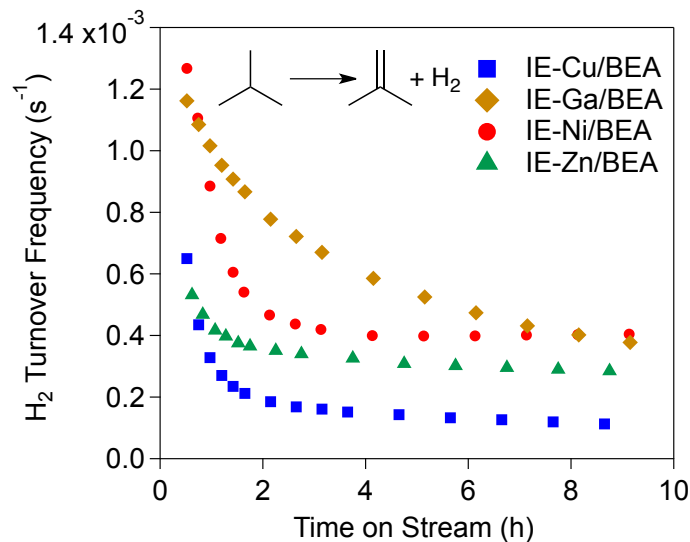


Metal modification to increase hydrogenation

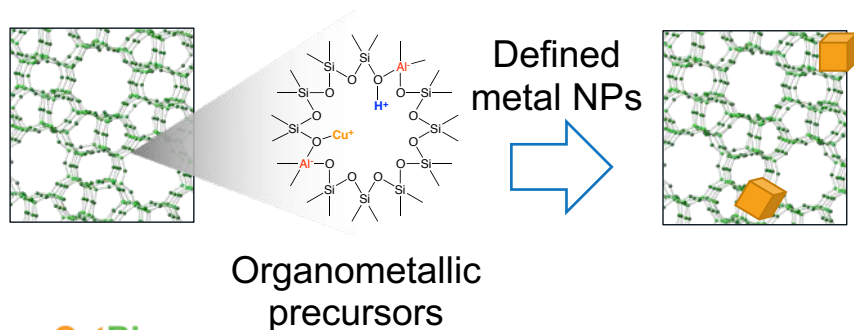
5. Future Work – Metal-Zeolite Active Sites (IDL)

End of 3-Year Goal: Rationally design bimetallic metal zeolite catalyst formulations with tailored dehydrogenation/hydrogenation activity

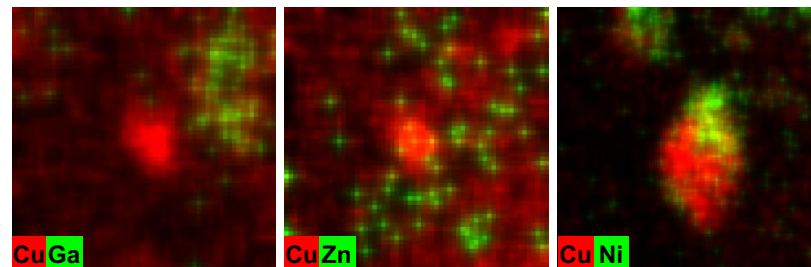
Identify precursors for key ionic species



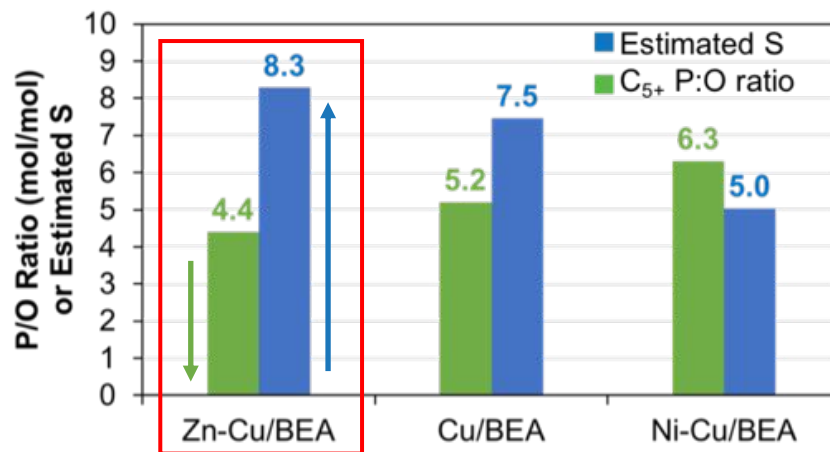
Synthetic strategies for tunable speciation



Advanced characterization to determine speciation in working catalyst



Control P:O ratio and fuel properties

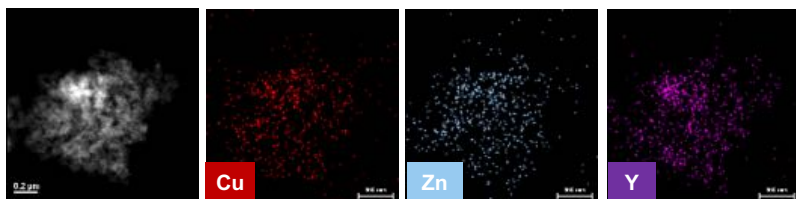


Projected Outcome: Enable targeted fuel properties between (1) aviation gasoline with C₅₋₇ P:O ratio >7.0, (2) automobile gasoline with C₅₋₇ P:O ratio <4.0

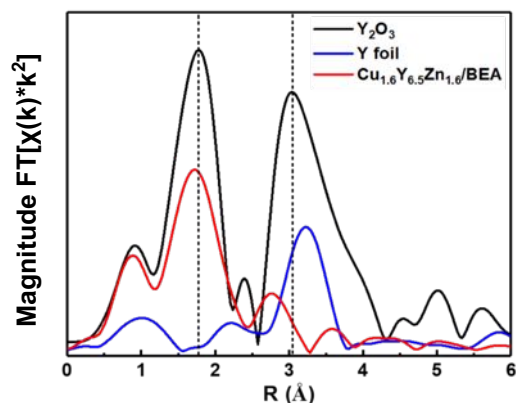
5. Future Work – Neutron Scattering (IDL)

Challenge: Can we rationally design next-generation catalyst for improved C_{3+} olefins production from ethanol?

Identify active sites with ACSC



STEM and EDS (ORNL)



EXAFS (ANL)

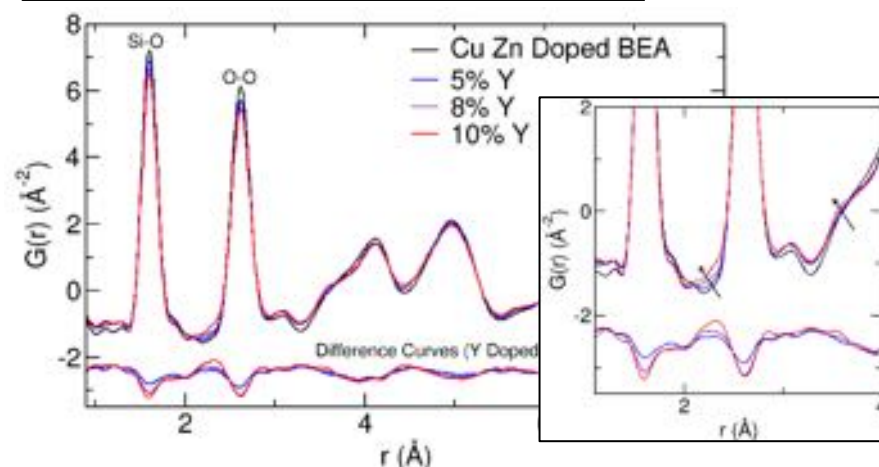
With ACSC (STEM and EXAFS):

- Cu, Zn and Y are atomically dispersed

Challenge: how to find out the local metal bonding environment?

Neutron Scattering

- Demonstrated unique capability to identify metal local bonding
- Sensitive to Light Atom: H, C, O
 - Unique for biomass catalysis



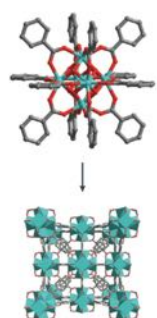
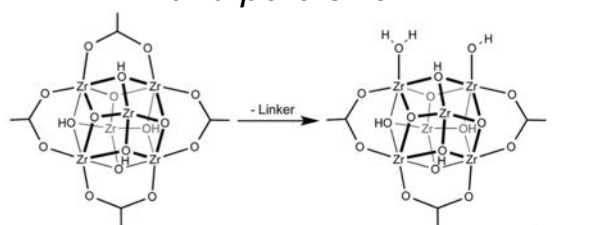
- Preliminary neutron pair distribution function (PDF) analysis shows sensitivity to metal sites
- Distinct local trends with increase in Y
- **Plan:** neutron scattering to further elucidate the structure of active metal sites

Projected Outcome: Enable the development of next-generation catalyst to increase C_{3+} olefin selectivity from 87% to 92%, increasing distillate yield and reducing MFSP.

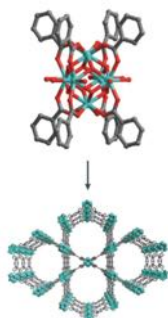
5. Future Work – Metal-Organic Framework Catalysis (CUBI)

Challenge: Can we independently control the pore size and acid site characteristics using MOFs to control C–C coupling reactions?

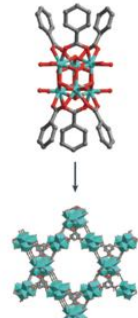
MOFs with tunable acid site concentrations and pore size



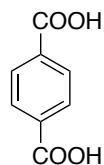
12-connected



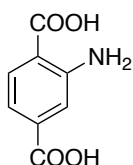
8-connected



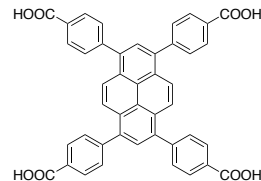
6-connected



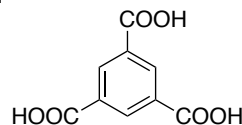
UiO-66
(7 Å or 9 Å pores)



UiO-66-NH₂

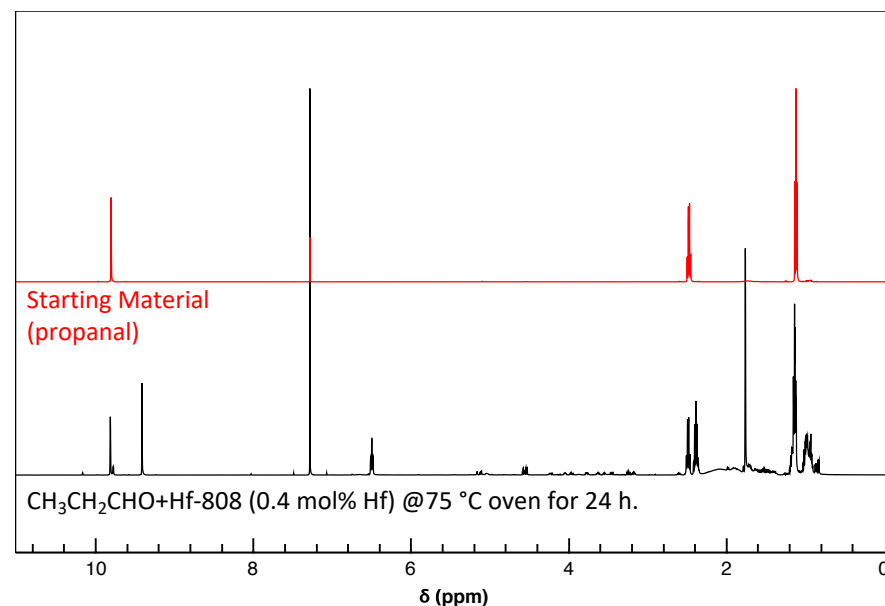
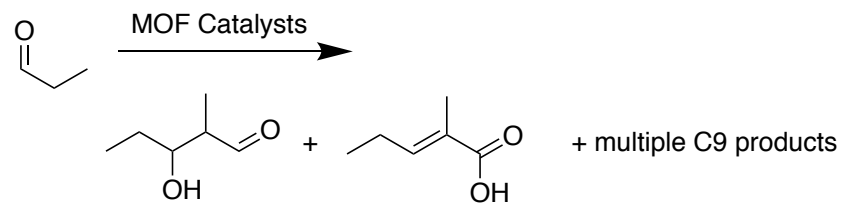


NU-1000
(30 Å and 15 Å pores)



MOF-808(Zr, Hf)
(17 Å pores)

*Zr-based MOFs are active for aldol reactions
Reactivity is related to the number of acid sites per Zr₆ node*



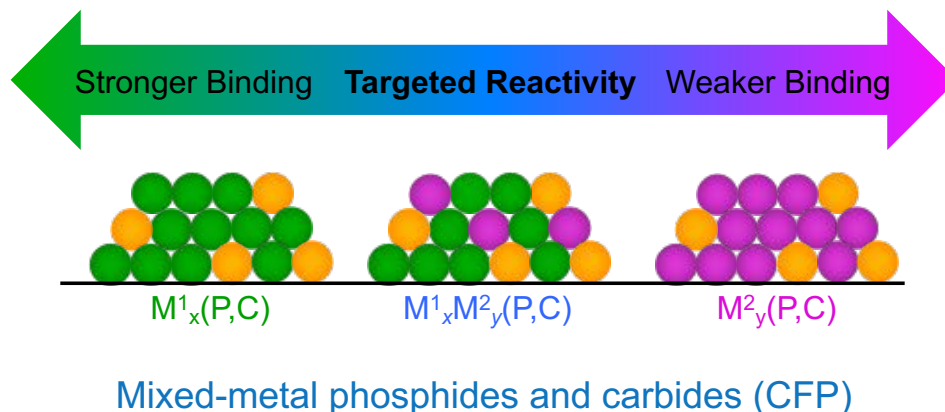
Projected Outcome: Improved selectivity and/or conversion for coupling reactions to produce at least 50 % 2-ethylhexanal (from current < 20%)

5. Future Work – Responding to New Project Needs

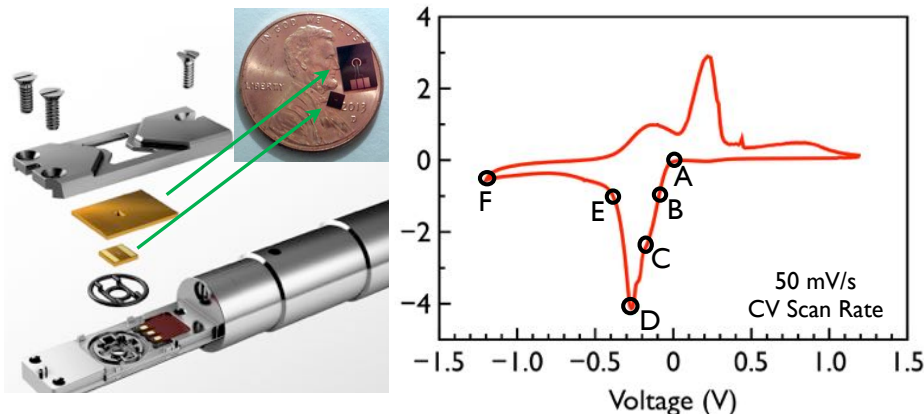
Electrochemical CO₂ Utilization

- Leverage capabilities and expertise
 - Existing ChemCatBio projects
 - National lab capabilities
 - Other EMNs
- Adapt and develop to meet needs of new projects

Tunable electrocatalyst systems

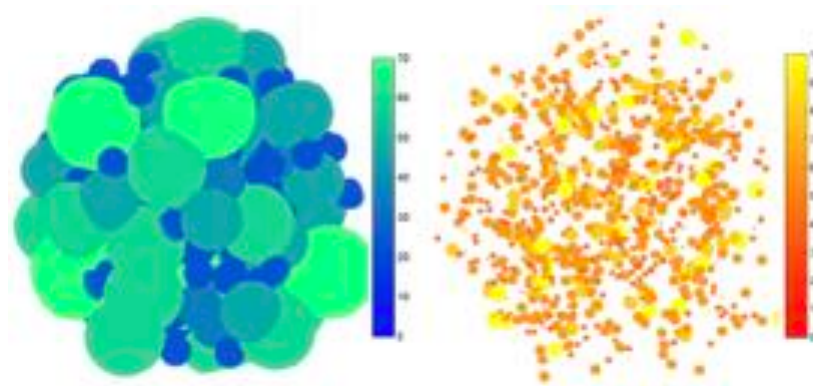


Structure of working electrocatalyst



Electrochemical STEM (ORNL)

3D organization of working electrodes

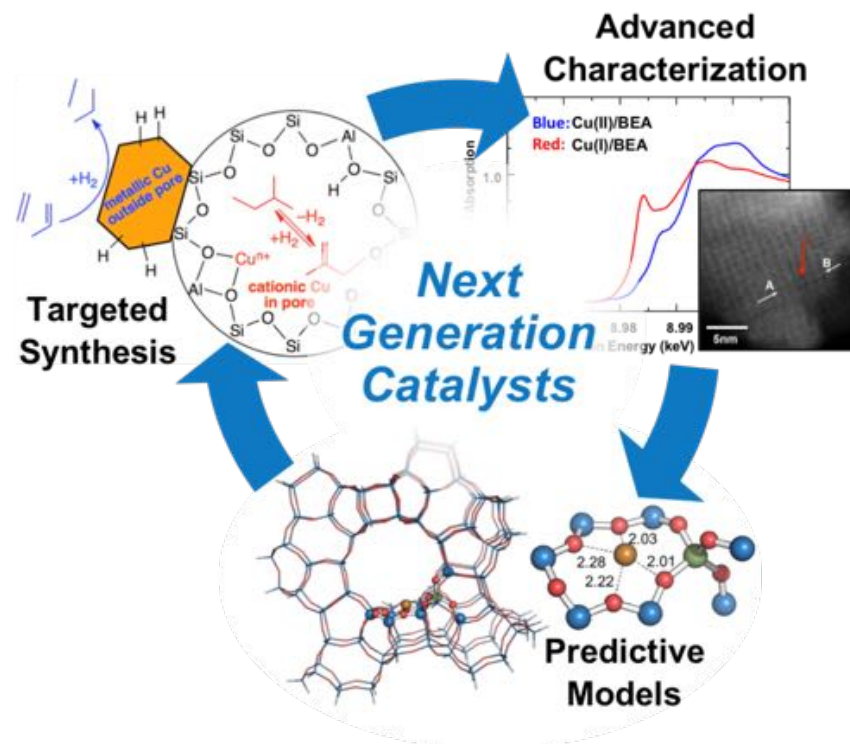


X-ray nanotomography (FCTO ElectroCat)

Summary

Project Goal: *Provide fundamental insight leading to actionable recommendations* for critical research challenges by leveraging world-class synthesis and characterization capabilities across multiple DOE National Laboratories

- Integrated and collaborative portfolio of enabling technologies to help answer *critical research questions*
- Tackling *overarching research challenges* to enable rapid response to new critical research questions
- Demonstrated utility of *complete catalyst and process development cycle* for DME to hydrocarbons pathway



Project Outcome: *Accelerated catalyst and process development cycle* enabling demonstrated performance enhancements in half the time

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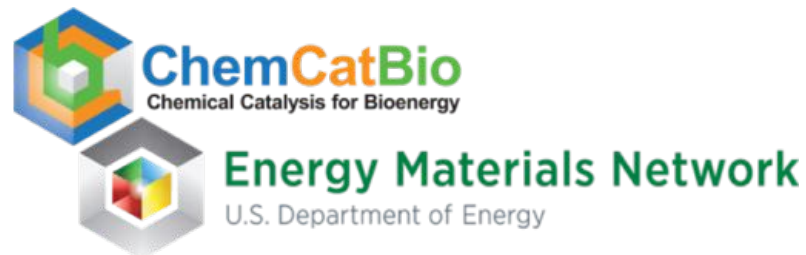
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CatCost



Supplementary Information



ChemCatBio
Chemical Catalysis for Bioenergy

Publications

- Getsoian, U. Das, J. Camacho-Bunquin, G. Zhang, J. R. Gallagher, B. Hu, S. Cheah, J. A. Schaidle, D. A. Ruddy, J. E. Hensley, T. R. Krause, L. A. Curtiss, J. T. Miller, A. S. Hock, "Organometallic Model Complexes Elucidate the Active Gallium Species in Alkane Dehydrogenation Catalysts Based on Ligand Effects in Ga K-edge XANES", *Catal. Sci. Technol.*, 2016, 6, 6339.
- F. G. Baddour, D. P. Nash, J. A. Schaidle, D. A. Ruddy, "Synthesis of α - MoC_{1-x} Nanoparticles with a Surface-Modified SBA-15 Hard Template: Determination of Structure–Function Relationships in Acetic Acid Deoxygenation", *Angew. Chem. Int. Ed.*, 2016, 55, 9026.
- J. A. Schaidle, S. E. Habas, F. G. Baddour, C. A. Farberow, D. A. Ruddy, J. E. Hensley, R. L. Brutchey, N. Malmstadt, and H. Robota, "Transitioning Rationally Designed Catalytic Materials to Real "Working" Catalysts Produced at Commercial Scale: Nanoparticle Materials", *Catalysis*, RSC Publishing, 2017, 29, 213, DOI: 10.1039/9781788010634-00213.
- C. A. Farberow, S. Cheah, S. Kim, J. T. Miller, J. R. Gallagher, J. E. Hensley, J. A. Schaidle, D. A. Ruddy, "Exploring Low-Temperature Dehydrogenation at Ionic Cu Sites in Beta Zeolite to Enable Alkane Recycle in Dimethyl Ether Homologation", *ACS Catal.*, 2017, 7, 3662.
- K. A. Unocic, D. A. Ruddy, T. R. Krause, S. Habas, "In situ S/TEM Reduction Reaction of Calcined Cu/BEA-zeolite Catalyst", *Microsc. Microanal.*, 2017, 23, 944.
- D. Vardon, A. Settle, V. Vorotnikov, M. Menart, T. Eaton, K. Unocic, K. Steirer, N. Cleveland, K. Moyer, W. Michener, G. Beckham, "Ru-Sn/AC for the Aqueous Phase Reduction of Succinic Acid to 1,4-Butanediol under Continuous Process Conditions", *ACS Catal.*, 2017, 7, 6207.
- K. A. Unocic, D. A. Ruddy, T. R. Krause, S. Habas, "In situ S/TEM Reduction Reaction of Calcined Cu/BEA-zeolite Catalyst", *Microsc. Microanal.* 23 (Suppl 1), 2017.
- F. G. Baddour, V. A. Witte, C. P. Nash, M. B. Griffin, D. A. Ruddy, J. A. Schaidle, "Late-Transition-Metal-Modified β - Mo_2C Catalysts for Enhanced Hydrogenation During Guaiacol Deoxygenation" *ACS Sus. Chem. Eng.*, 2017, 5, 11433.
- M. Zhou, L. Cheng, J.-S. Choi, B. Liu, L. A. Curtiss, R. S. Assary, "Ni-Doping Effects on Oxygen Removal from an Orthorhombic Mo_2C (001) Surface: A Density Functional Theory Study", *J. Phys. Chem. C*, 2018, 122, 1595.
- K. A. Unocic, H. M. Meyer III, F. S. Walden, N. L. Marthe, W. C. Bigelow, L. F. Allard, "Controlling Water Vapor in Gas -Cell Microscopy Experiments", *Microsc. Microanal.*, 2018, 24, Suppl. 1, 286-287.
- K. A. Unocic, J.S. Choi, D.A. Ruddy, C. Yang, J. Kropf, J. Miller, T.R. Krause and S. Habas, "In situ S/TEM Reduction Reaction of Ni- Mo_2C catalyst for Biomass Conversion", *Microsc. Microanal.*, 2018, 24, Suppl. 1, 322-323.

Presentations

- S. Habas, F. Baddour, D. Ruddy, C. Nash, J. Schaidle, “A Facile Route to Nanostructured Metal Phosphide Catalysts for Hydrodeoxygenation of Bio-oil Compounds”, Frontiers in Biorefining Meeting, St. Simons Island, GA, November 11, 2016.
- K. Unocic, T. Krause, S. Habas, “Accelerated Catalyst Development for Emerging Biomass Conversion Processes”, Physical Sciences Directorate 2017 Advisory Committee Meeting, Oak Ridge, TN, February 9, 2017.
- S. Habas, “Advances in Nanoscale Metal Phosphide and Carbide Catalysts for Biomass Conversion Applications”, University of Kansas Department of Chemical and Petroleum Engineering Seminar, Lawrence, KS, November 16, 2017.
- J.-S. Choi, “Developing Molybdenum Carbide Catalysts for Fast Pyrolysis Bio-oil Upgrading”, Invited Lecture at the Catalysis Society of Metropolitan New York Monthly Meeting, Somerset, New Jersey, February 21, 2018.
- S. Habas, F. Baddour, D. Ruddy, J. Schaidle, “Advances in Nanoscale Metal Carbide and Phosphide Catalysts for Biomass Conversion Processes”, Invited Presentation, 255th American Chemical Society National Meeting and Exposition, New Orleans, LA, March 21, 2018.
- T. Krause, C. Yang, A. J. Kropf, J. T. Miller, D. Ruddy, J. Schaidle, S. Cheah, K. A. Unocic, S. Habas, “Accelerating the Development of Catalysts for Biofuel Production Through the Application of X-ray Absorption Spectroscopy”, Invited Presentation, 255th American Chemical Society National Meeting and Exposition, New Orleans, LA, March 21, 2018.
- K. A. Unocic, J.-S. Choi, D. A. Ruddy, J. Schaidle, T. R. Krause, C. Mukarakate, M. Xu, S. Habas, In situ S/TEM Closed-Cell Gas Reactions of Catalysts: Capabilities and Opportunities”, Invited Presentation, 255th American Chemical Society National Meeting and Exposition, New Orleans, LA, March 21, 2018.
- J.-S. Choi, K. A. Unocic, Z. Wu, H. Wang, A. H. Zacher, S. E. Habas, “Durability of Molybdenum Carbide Catalysts in Reductive Upgrading of Fast Pyrolysis Bio-oil”, Invited Presentation, 255th ACS National Meeting and Exposition, New Orleans, LA, March 21, 2018.
- S. Habas, “Advances in Nanoscale Catalysts for Conversion of Biomass to Renewable Fuels”, University of Southern California Department of Chemistry Seminar, Los Angeles, CA, March 27, 2018.
- ACSC Team, “Accelerating the Catalyst Development Cycle: Integrating Predictive Computational Modeling, Tailored Materials Synthesis, and in situ Characterization Capabilities Through the ChemCatBio Consortium”, ChemCatBio Consortium Webinar, June 27, 2018.
- K. A. Unocic, “Controlling Water Vapor in Gas-Cell Microscopy Experiments”, Microscopy & Microanalysis 2018 Meeting, Baltimore, MD, August 5-9, 2018. (Invited)

Responses to Feedback from 2017 Peer Review

- Focus on the correct catalyst-process combinations (cannot work on everything); support BETO projects
 - Collaborate closely with ChemCatBio catalysis projects and enabling technologies to meet the needs of the program
 - Identify overarching challenges (e.g., atomic scale interfaces, metal-zeolite active sites, structure-stability relationships)
- Ability to obtain sufficient amounts of catalysts; partner with industry for catalyst manufacture
 - Catalyst development on 1-100 g scale
 - Early-stage investigation into the impact of scaling with CatCost
 - Collaboration with Engineering of Scale-up project (ADO)
 - Existing industrial partnerships for larger scale catalyst synthesis
- Offer characterization capabilities outside of ChemCatBio to facilitate development
 - DOE user facilities, focus on publications, ChemCatBio Directed Funding Assistance projects

Responses to Feedback from 2017 Peer Review

- Post-mortem analysis of commercial catalysts is critically important for industrial partners
 - Investigating commercially available zeolites and metal modified zeolites for the CFP project, as well as Cu/BEA prepared using industrial equipment for the IDL project.
- Not much emphasis on catalyst synthesis and preparation
 - Two critical roles: (1) As an integral part of advanced characterization effort (e.g., model catalyst materials to identify active sites), (2) targeted catalyst materials (e.g., metal carbides with controlled hydrogenation activity and extended lifetime)
- Develop relationship with the high-field mass spectrometry group in Florida. There is a lack of sophisticated techniques for organic compound identification in the program.
 - Primary focus on catalyst material characterization
 - Demonstrated *in-situ* Raman spectroscopy, TGA-DSC-FTIR, NMR

Acronyms and Abbreviations

ACSC	Advanced Synthesis and Characterization
ADO	Advanced Development and Optimization
ANL	Argonne National Laboratory
APS	Advanced Photon Source (ANL)
APT	Atom Probe Tomography
BETO	Bioenergy Technologies Office
CCM	Catalyst Cost Model Development
CCPC	Consortium for Computational Physics and Chemistry
CDM	Catalyst Deactivation Mitigation for Biomass Conversion
CFP	Catalytic Fast Pyrolysis
ChemCatBio	Chemical Catalysis for Bioenergy Consortium
CNMS	Center for Nanophase Materials Sciences (ORNL)
CO ₂ U	Electrocatalytic and Thermocatalytic CO ₂ Utilization
Cu/BEA	Cu-modified beta zeolite
CUBI	Catalytic Upgrading of Biochemical Intermediates
DME	Dimethyl ether
DOE	U.S. Department of Energy
DRIFTS	Diffuse Reflectance Infrared Fourier Transform Spectroscopy
EERE	Office of Energy Efficiency and Renewable Energy
EMN	Energy Materials Network
FCTO	Fuel Cell Technologies Office
GGE	Gallon gasoline equivalent
IDL	Catalytic Upgrading of Indirect Liquefaction Intermediates
LANL	Los Alamos National Laboratory
MCC	Materials Characterization Center (ORNL)
MFSP	Minimum fuel selling price
MYP	Multi-Year Plan
NETL	National Energy Technology Laboratory
NREL	National Renewable Energy Laboratory
ORNL	Oak Ridge National Laboratory
PNNL	Pacific Northwest National Laboratory
SNL	Sandia National Laboratory
SNS	Spallation Neutron Source (ORNL)
STEM	Scanning transmission electron microscopy
wt%	Percentage by weight
XAS	X-ray absorption spectroscopy
XPS	X-ray photoelectron spectroscopy
XRD	X-ray diffraction



ChemCatBio
Chemical Catalysis for Bioenergy

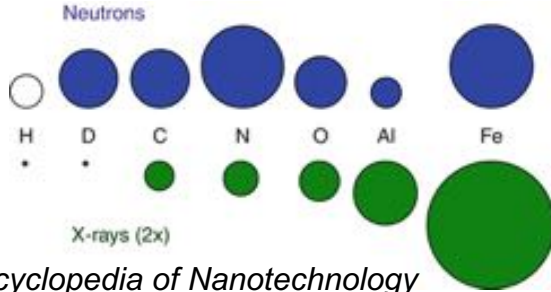
U.S. DEPARTMENT OF
ENERGY

Office of ENERGY EFFICIENCY
& RENEWABLE ENERGY

BIOENERGY TECHNOLOGIES OFFICE

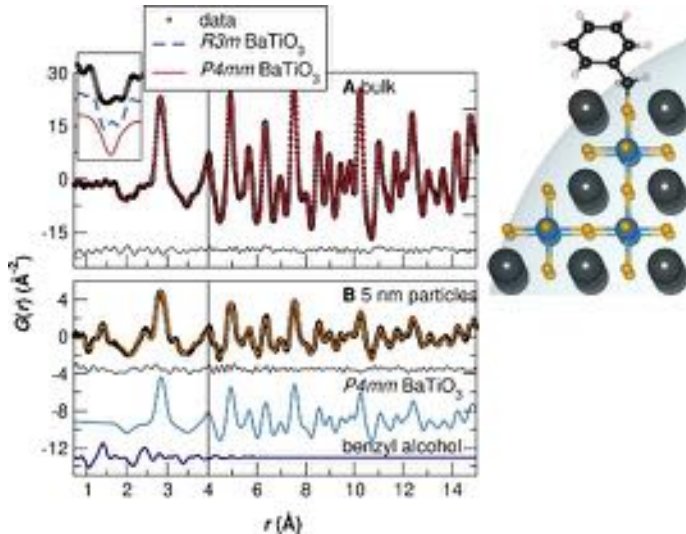
Neutron Advantages

Sensitive to Light Atom and Neighboring Atom Species



M. Laver, *Encyclopedia of Nanotechnology* (2012), 2437-2450.

Sensitive to Surface Species of Nano and Porous Materials



K. Page, Th. Proffen, M. Niederberger, and R. Seshadri, Probing local dipoles and ligand structure in BaTiO₃ nanoparticles, *Chem. Mater.* 22 (2010), 4386-4391.

Chemical Specificity through Isotope Substitution



J. E. Enderby, D.M. North, P. A. Egelstaff, Partial structure factors of liquid Cu-Sn *Phil. Mag.* 14 (1966) 131.

Also:

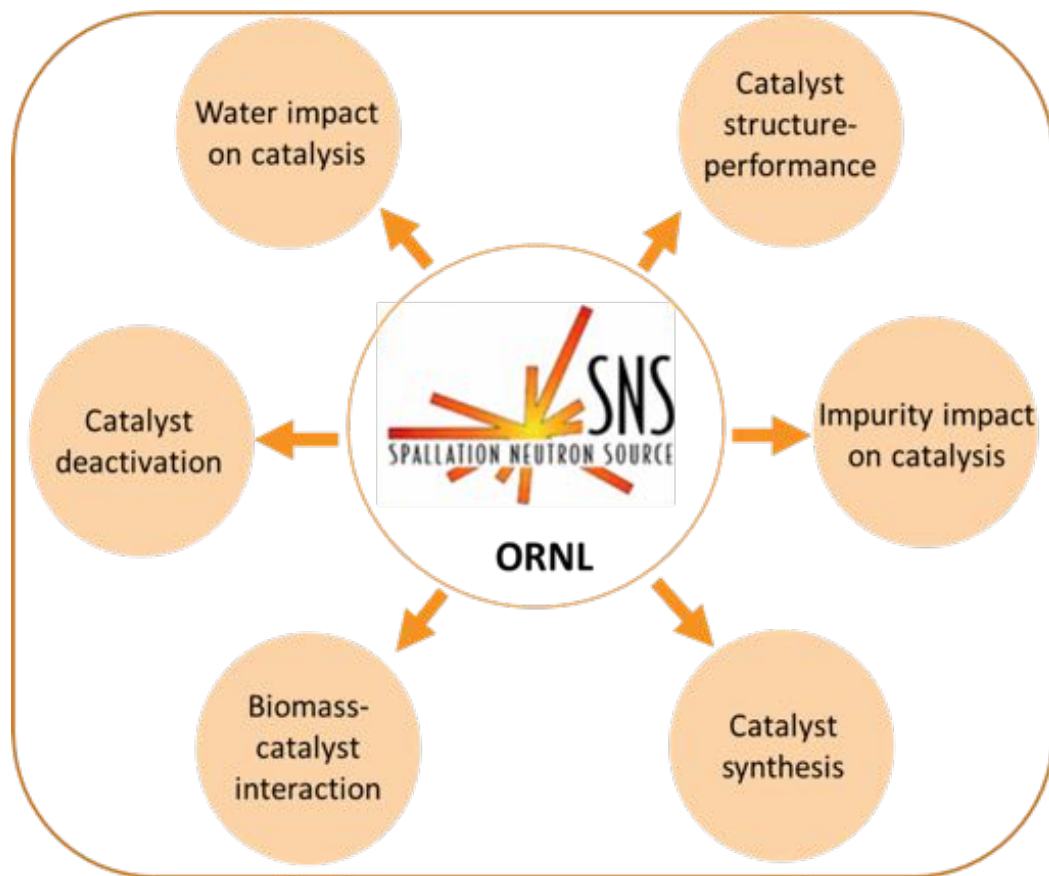
Nondestructive

Great Penetration of Sample Environments

Neutron scattering to address unique biomass catalysis challenges

Spallation Neutron Source (SNS) at ORNL

- One-of-a-kind research facility that provides the **most intense pulsed neutron beams** in the world, provides the **state-of-the-art experiment stations** to help address biomass catalysis challenges



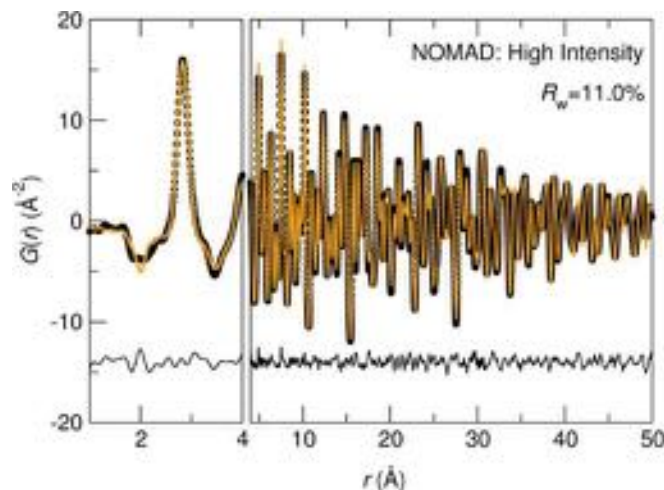
Unique for biomass catalysis:

- 1) **Sensitive to light atoms** (H, D, C, N, O) – great for biomass molecules detection
- 2) **Sensitive to neighboring atoms** (e.g., Ni-Co, Cu-Zn)
- 3) **Sensitive to surface species** on catalyst, useful to identify surface molecular structures
- 4) **Great penetration of sample environment**
 - *in situ/operando* analysis
- 5) **Nondestructive analysis**
 - suitable for beam sensitive samples (e.g., zeolites)

Neutrons (and X-rays) can help to understand heterogeneous materials from the atomic- to mesoscales, validating and advancing material concepts and models, also as a function of T, P, x, *etc.*

- **N/X PDF (NOMAD, X-ray counterparts):** Identity, phase fractions, and sizes/correlation length scales of amorphous, nanostructured, and crystalline species; study gas-solid components and their interfaces; relevant to adsorption processes, reactions, poisoning of catalytic surfaces, regeneration of catalysts, *etc.*
- **Neutron vibrational spectroscopy (VISION):** characterizes molecular vibrations in a wide range of crystalline and disordered materials over a broad energy range (> 5 to < 600 meV); identifying and quantifying chemical species and dynamic behaviors in solutions or solids, and at interfaces, including hydrogen bonding, molecules adsorbed on surfaces and porous materials, *etc.*
- **N/X Diffraction (POWGEN, NOMAD, X-ray counterparts):** Identity and phase fractions of crystalline components; cation and anion site ordering
- **N/X Small Angle Scattering:** characterize larger length-scale structural features, porosity and chemical inhomogeneity, particulate/agglomerate growth

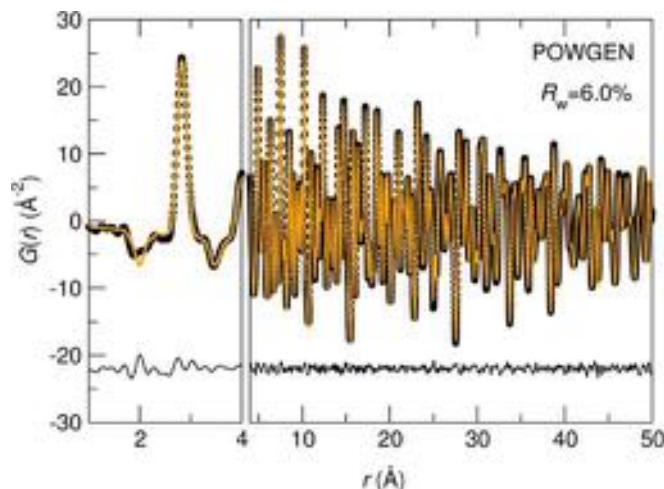
Pair Distribution Function (PDF) methods follow local atomic bonding configurations, intermediate structure, and correlation length scale- *regardless of a material's long range structure*



NOMAD data can be collected for **100 mg** of sample in a 3 mm quartz capillary in **~1 hour**.



high intensity diffraction and PDF for small samples and in situ studies on amorphous, nanostructured, and crystalline materials



POWGEN data can be collected for **~10 g** of sample in a 6 mm vanadium canister in **~3 hours**



high resolution diffraction and PDF of crystalline materials

Mail-in programs available on both instruments