

Human Factors and Lighting for Underground Mining



Max J. Martell

Mining Engineer

Pittsburgh Mining Research Division

Human Factors Branch

Illumination Team



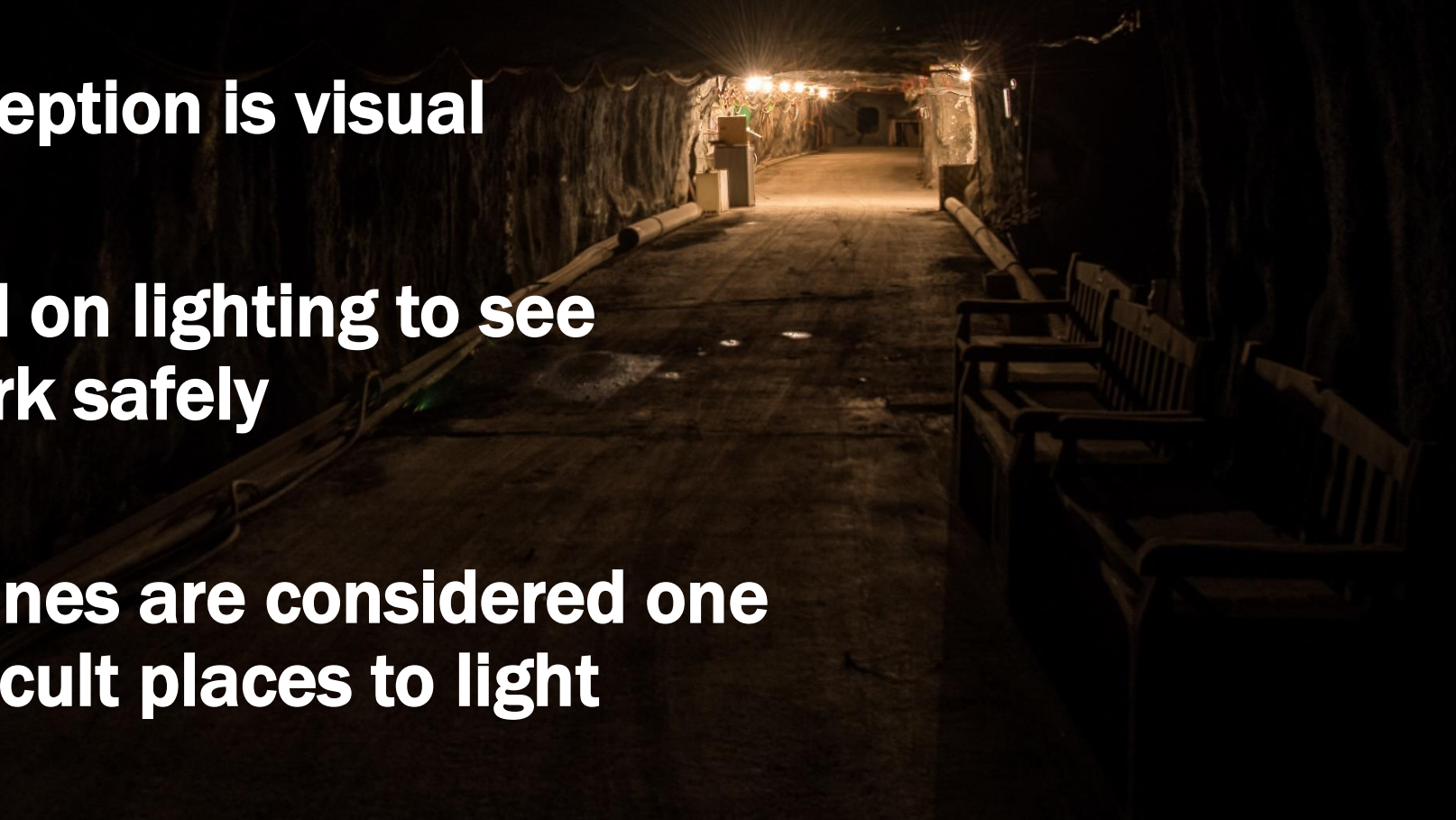
Why conduct lighting research?

It's fundamental for health & safety

80% of our perception is visual

Workers depend on lighting to see hazards and work safely

Underground mines are considered one of the most difficult places to light



Underground mines present unique challenges that need to be addressed

Low ceilings and very low reflectivity

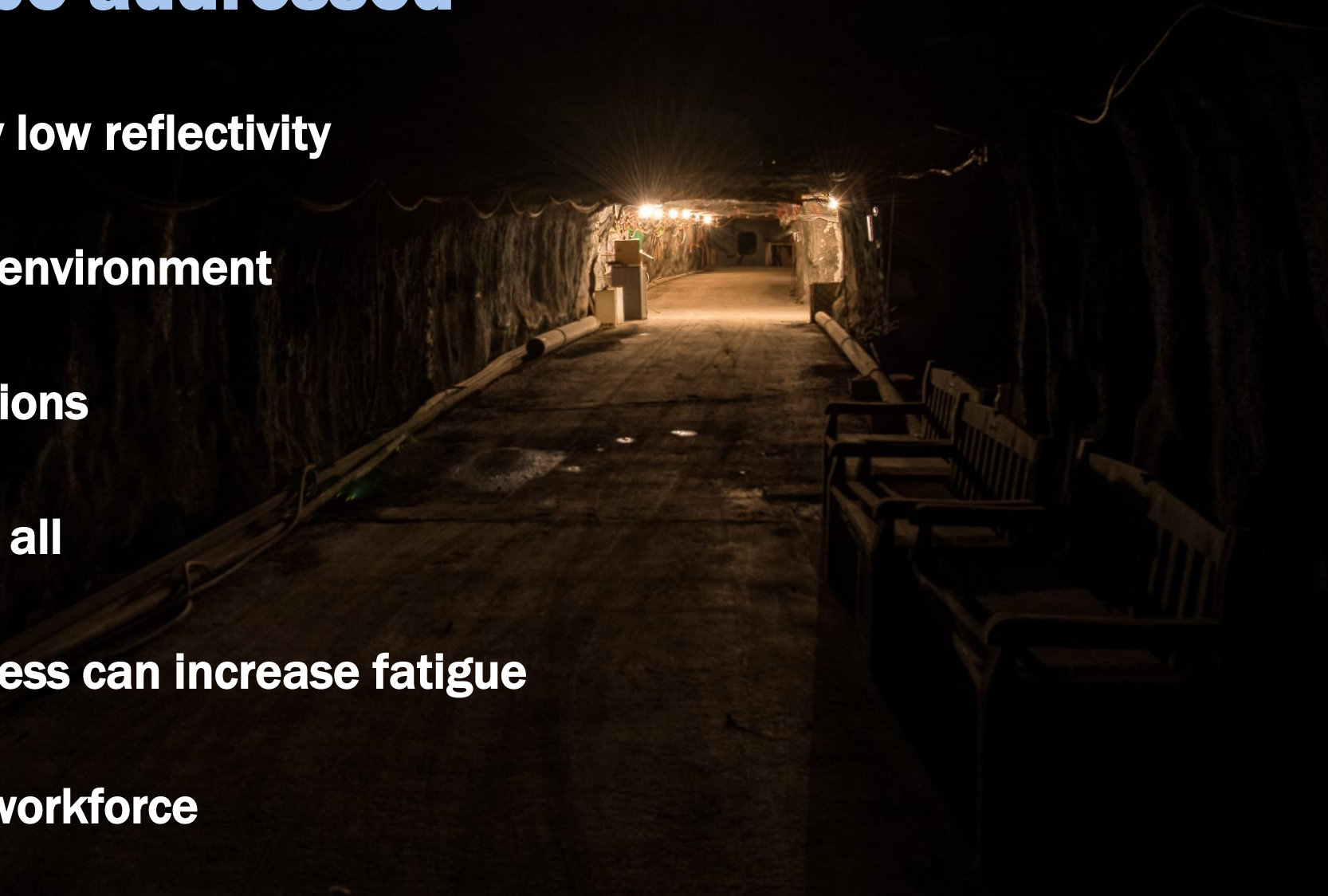
Constantly changing environment

Strict lighting regulations

Some areas not lit at all

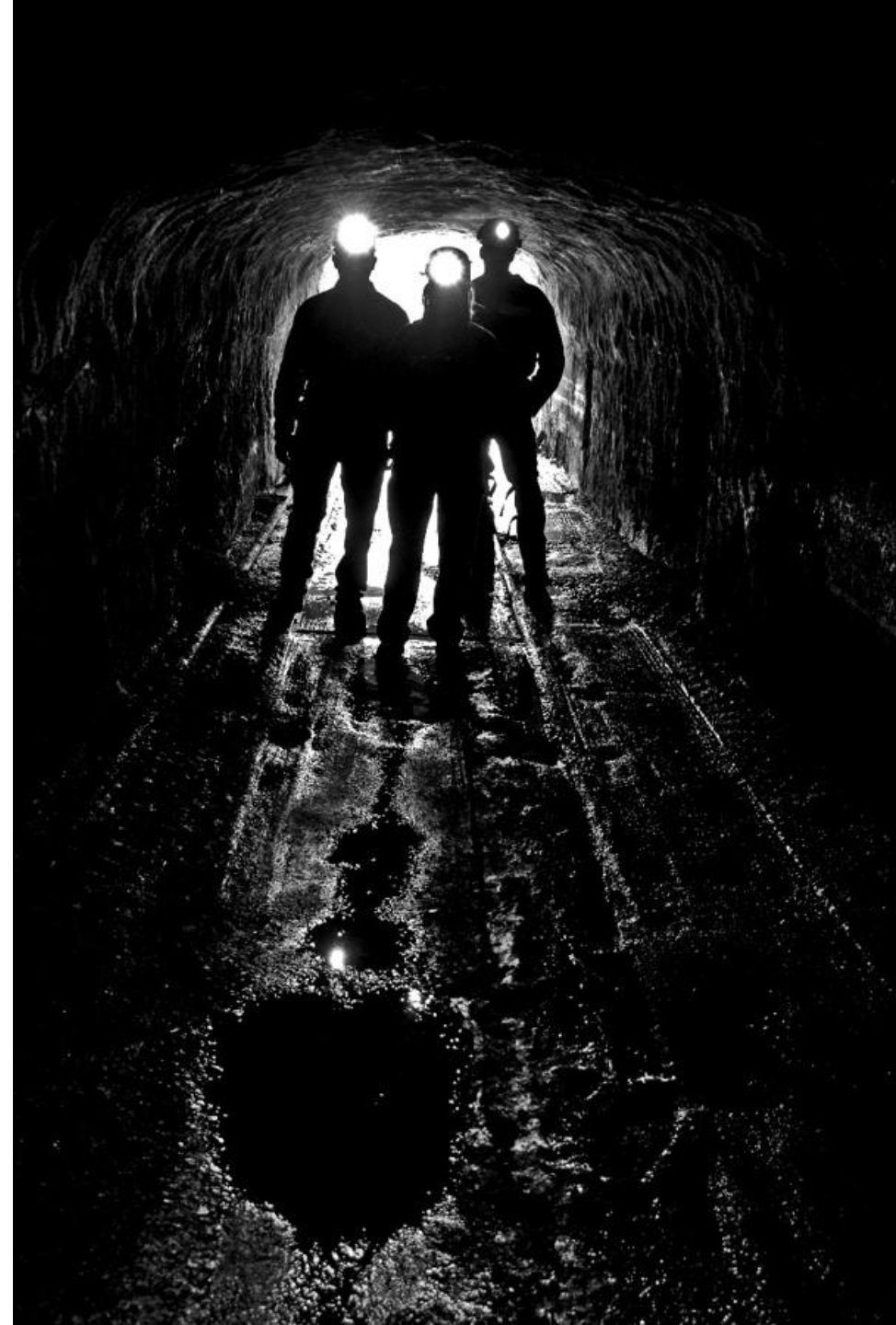
Shift work and darkness can increase fatigue

Aging of the mining workforce



Topics for discussion:

1. Visibility
 - a. Saturn light
 - b. NIOSH LED cap lamp
2. Visual cues
 - a. Escapeway markers
 - b. Lighted Lifeline
3. Light and fatigue



Roof bolter illumination

- One of the most dangerous machines to operate
- Drills bolts to secure roof
- Federal requirements for lighting

- Problems:
 - Excessive glare
 - Poor lighting of interior workspaces
 - Confined spaces difficult to illuminate
 - Hazardous environment requires explosion-proof lights



Saturn LED Area Light

- Reduces glare and improves hazard detection
- Replaces two existing CFLs
- Improvements:
 - 37% less glare
 - 112% increased reaction time
 - 2303% more floor illumination
 - 875% less weight
 - 675% less electrical power
 - 598% less volume



Saturn area light increases illumination while decreasing glare



Cap Lamps

- Problem:
 - Current cap lamps provide poor visibility
 - No peripheral vision from tunnel vision effect
 - Causes glare from spot beam



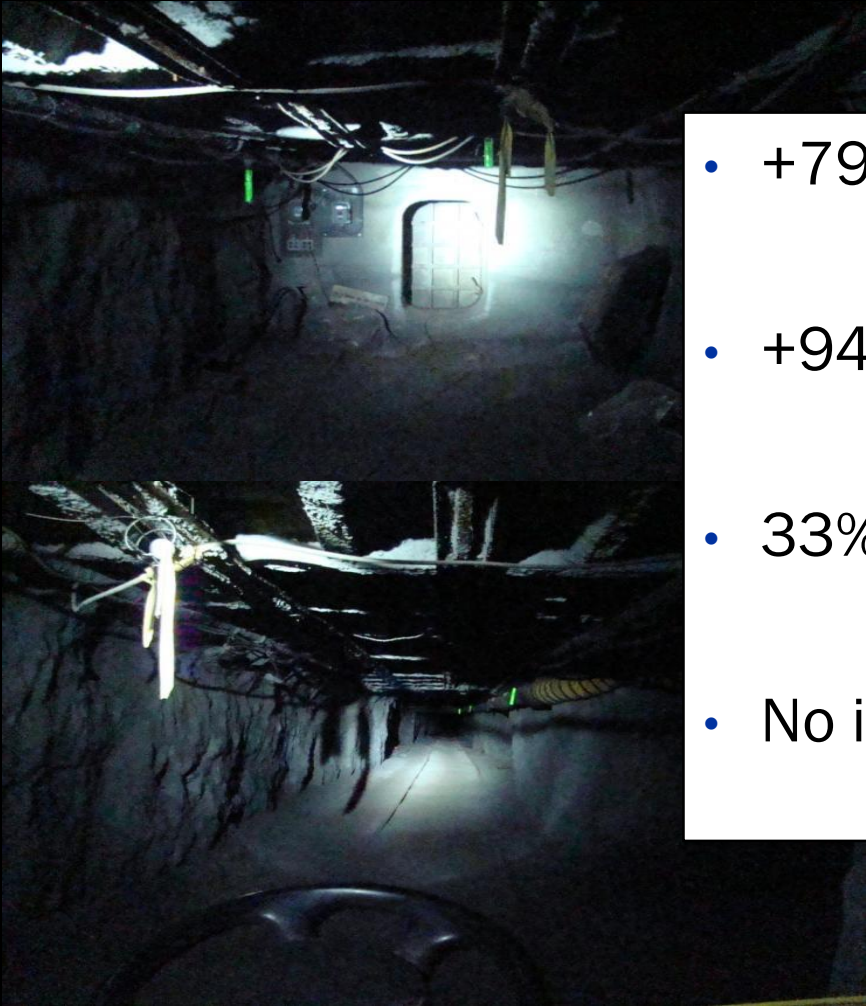
NIOSH LED Cap Lamp

- 3 angled LEDs with optics
- Programmable intensity & light pattern
- Uses less power
- Reduces glare and tunnel vision effect



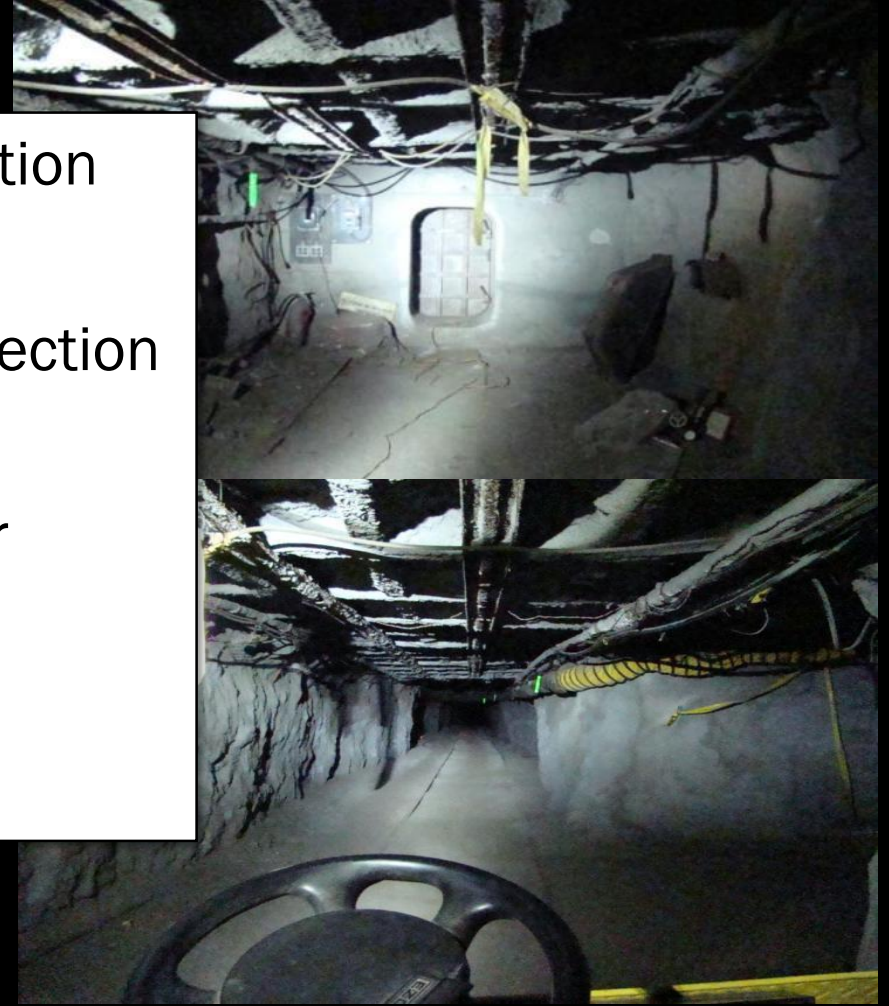
The NIOSH LED Cap Lamp improves visibility without causing glare

Traditional LED cap lamp



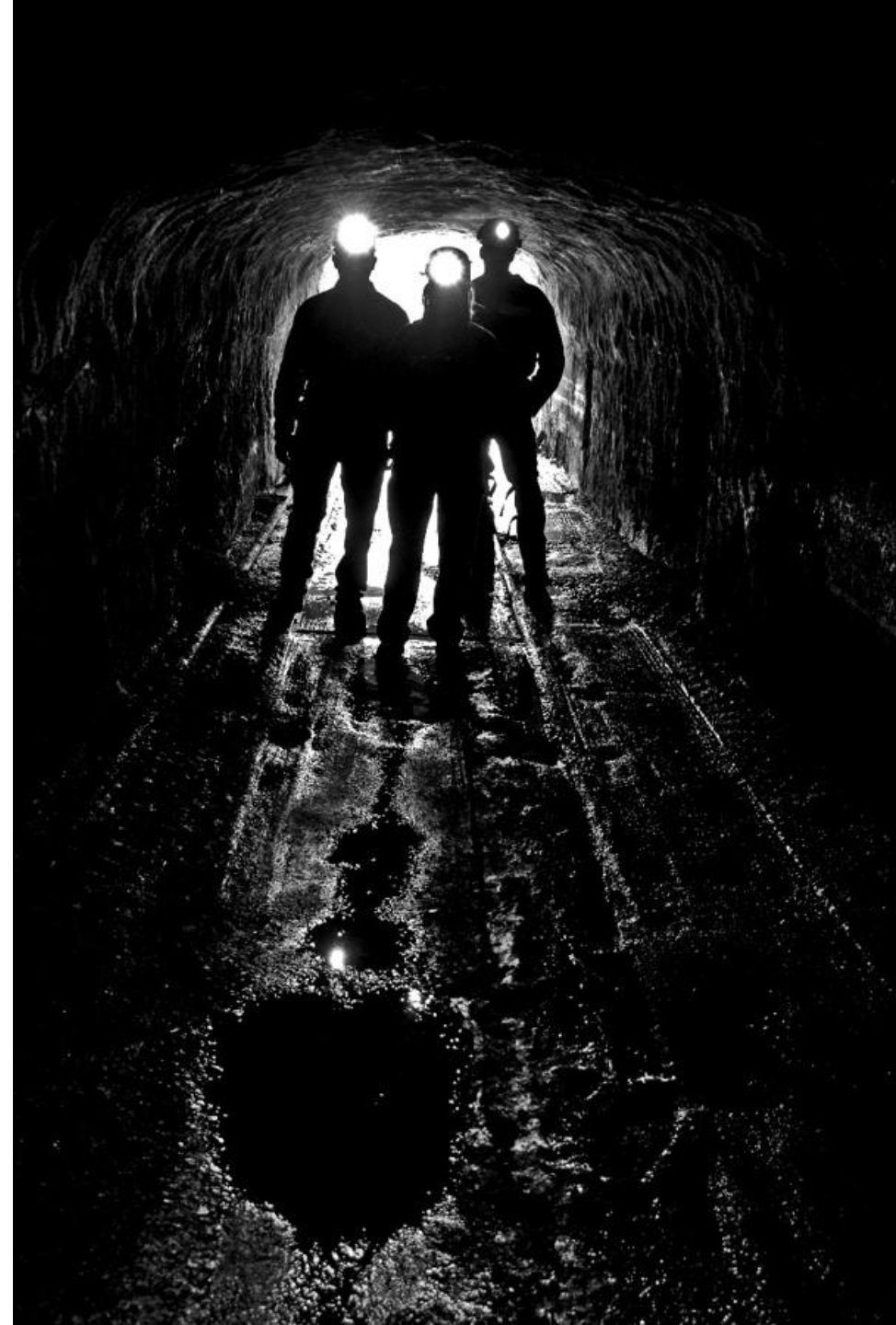
- +79% peripheral detection
- +94% floor hazard detection
- 33% to 50% less power
- No increase in glare

NIOSH LED cap lamp



Topics for discussion:

1. Visibility
 - a. Saturn light
 - b. NIOSH LED cap lamp
2. Visual cues
 - a. Escapeway markers
 - b. Lighted Lifeline
3. Light and fatigue



Escapeway markers: Passive beacons

- Federal law requires marking primary and secondary escapeways
- **Problems:**
 - No color code
 - Various colors, sizes, and shapes
 - Various retroreflective materials
- Tested red, green, and blue markers for detectability in smoke
- Tested FYG, white, yellow, and green markers for differentiation



Escapeway marker color is critical for visibility in smoke



Green Marker

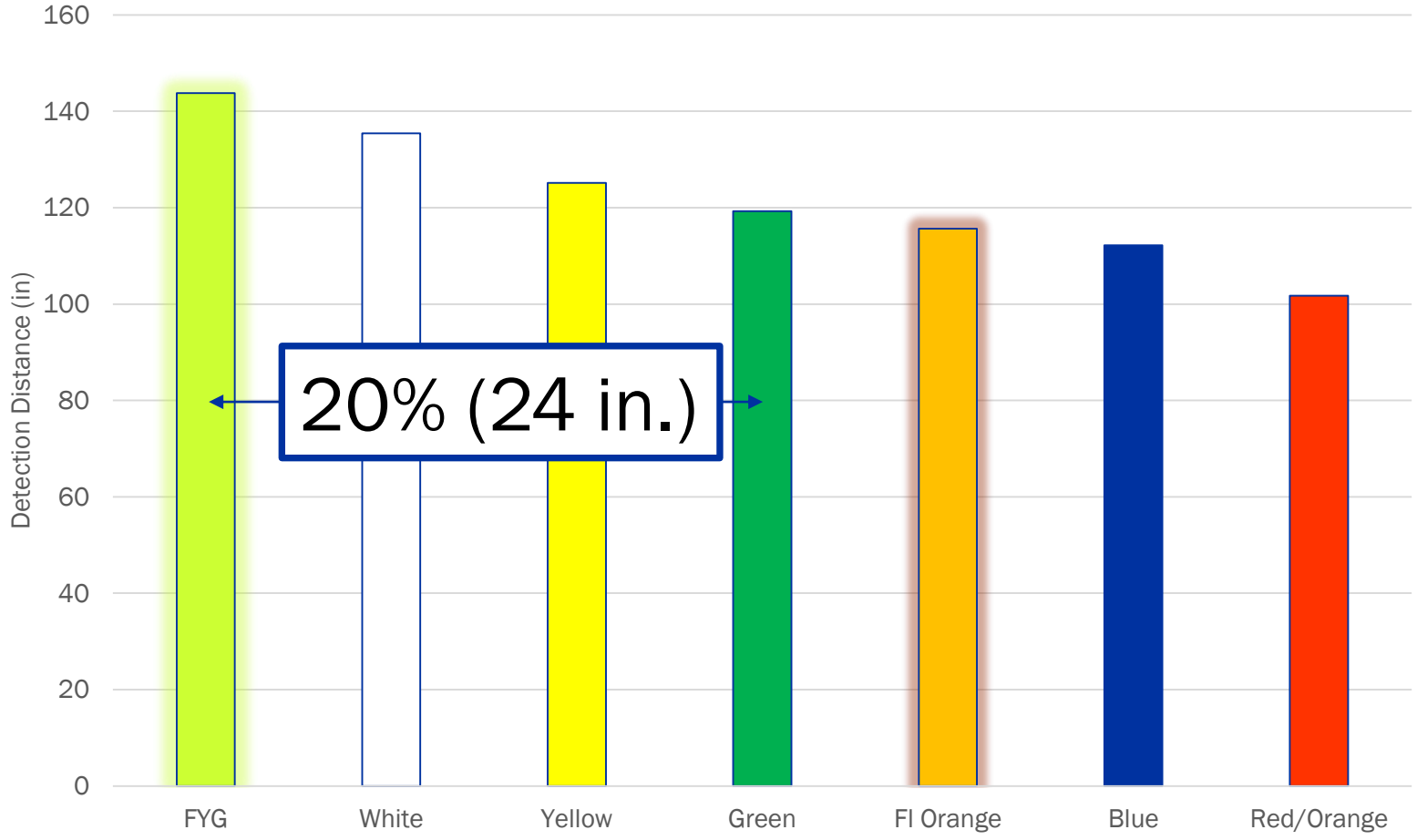


Red Marker



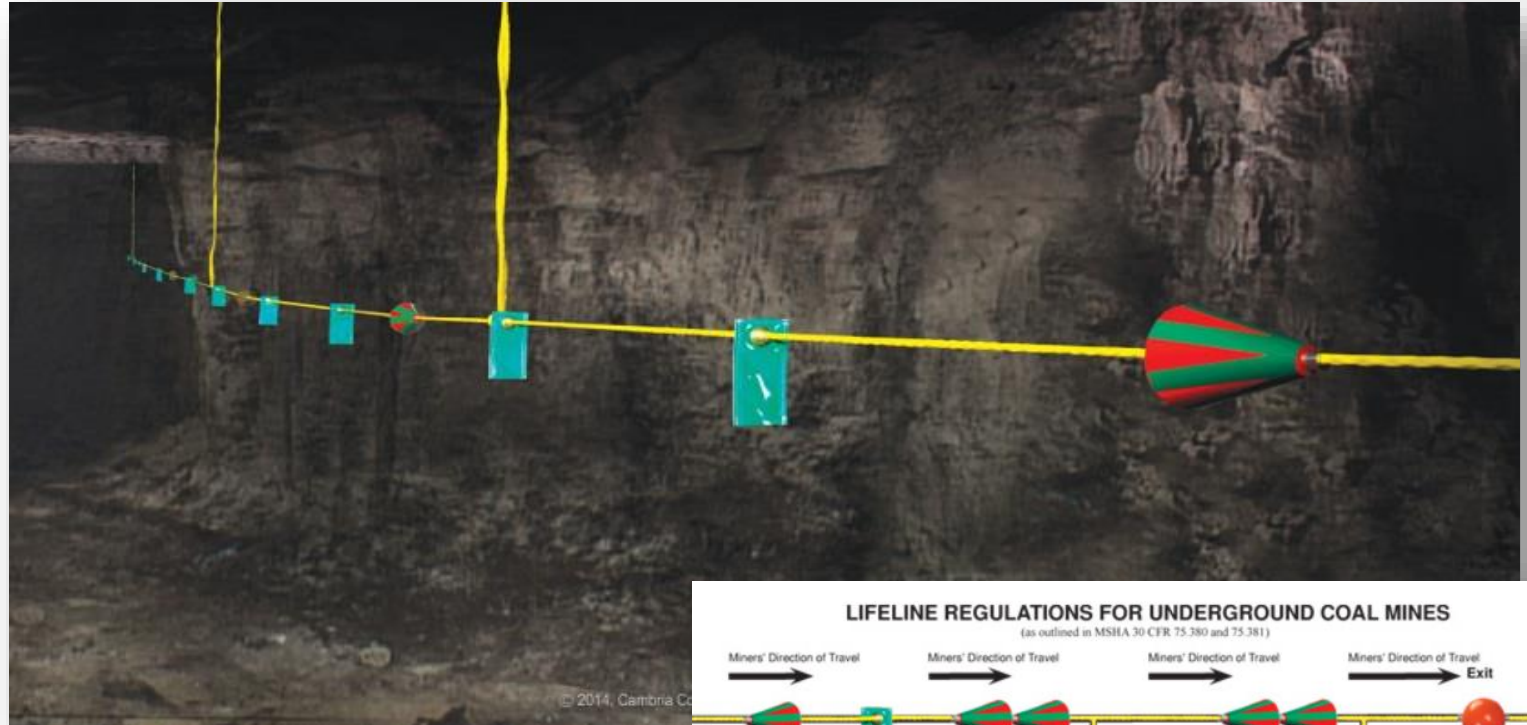
Blue Marker

Escapeway marker detection improved 20% for FYG vs. Green

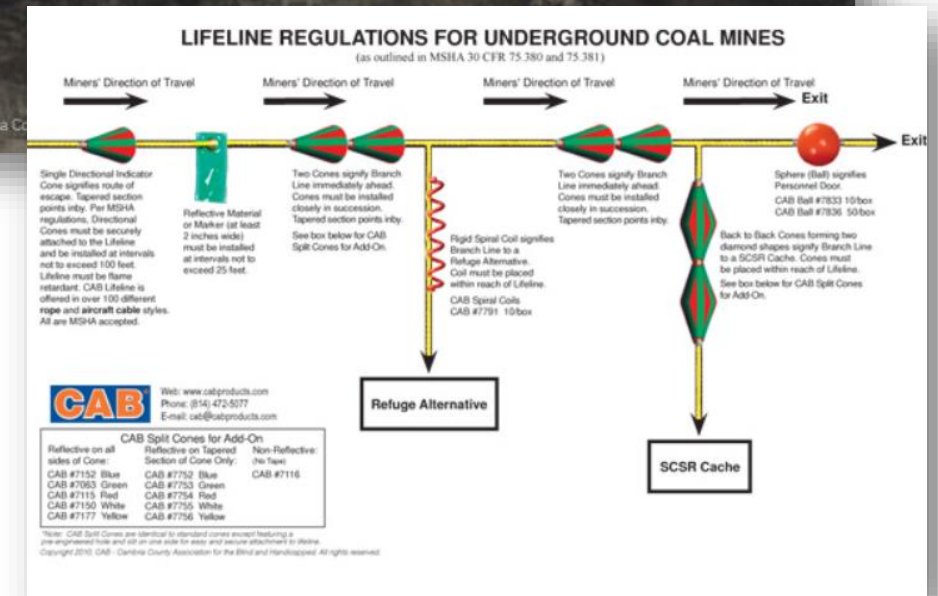


Lifelines for emergency self-escape

- Required by law for underground coal mines
- Tactile objects indicate:
 - Escape direction
 - Locations of safety resources

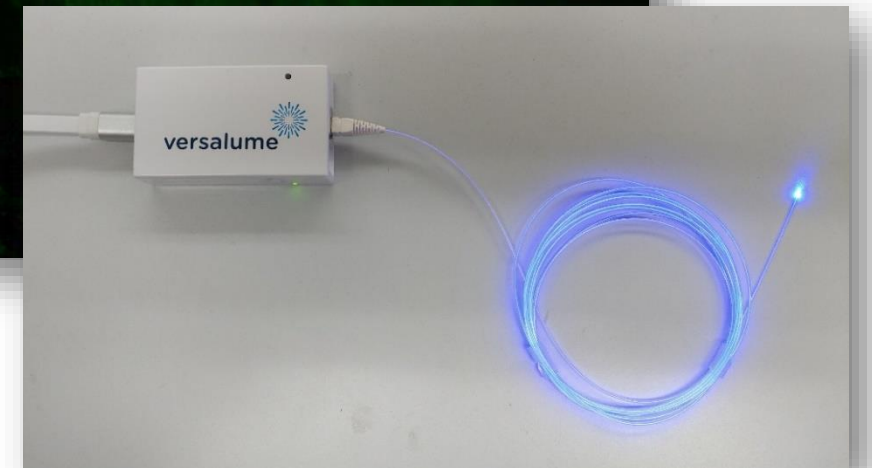


- Problem:
 - Mine disasters typically produce smoke
 - How can miners find the lifeline?

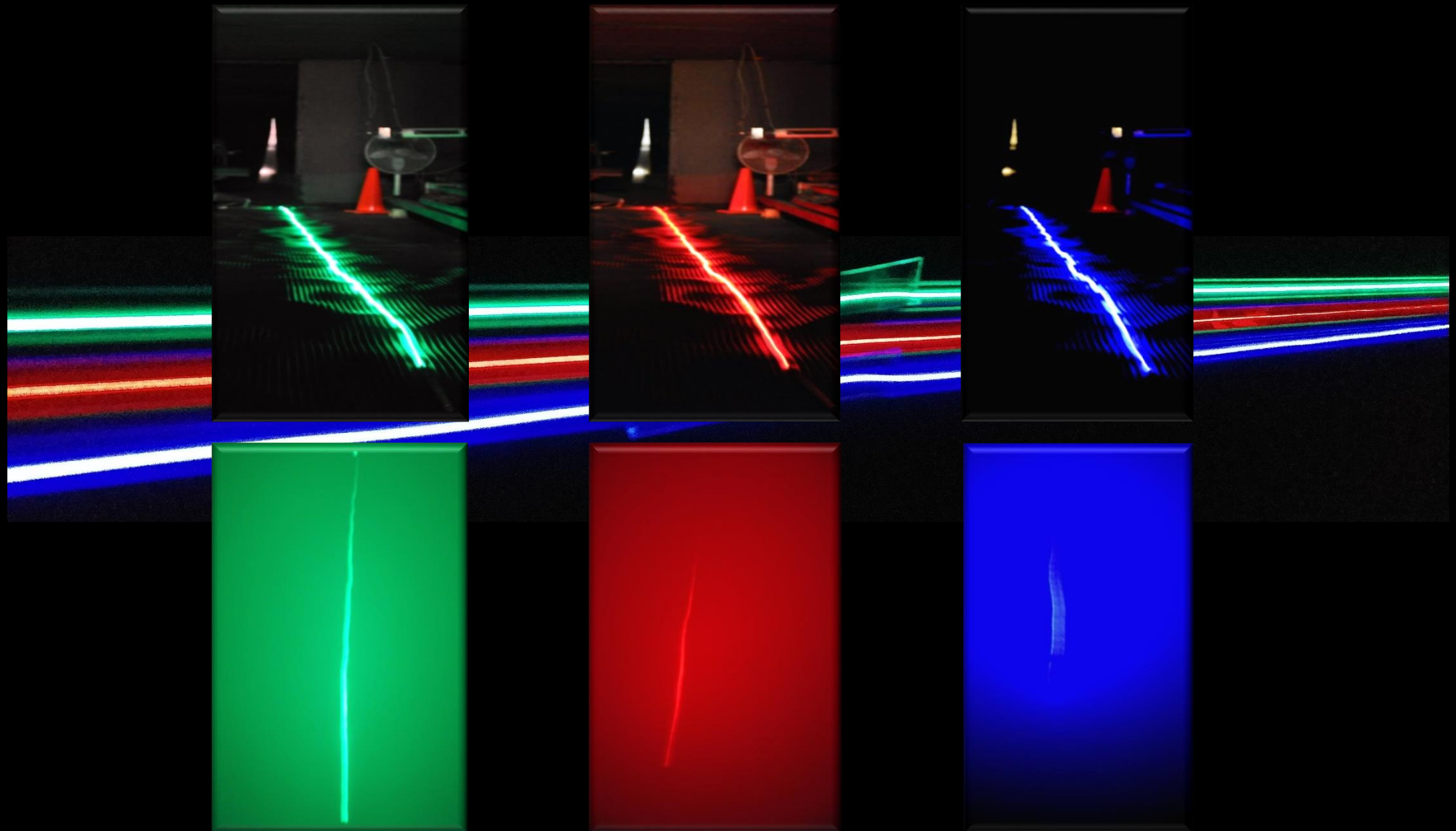


The Lighted Lifeline increases detectability in smoke for miner self-escape

- Fiber optic cable illuminated by lasers
- Greatly increases lifeline visibility in smoke
- Other potential uses:
 - Communications
 - Distributed sensing
 - Temperature
 - Sound
 - Strain

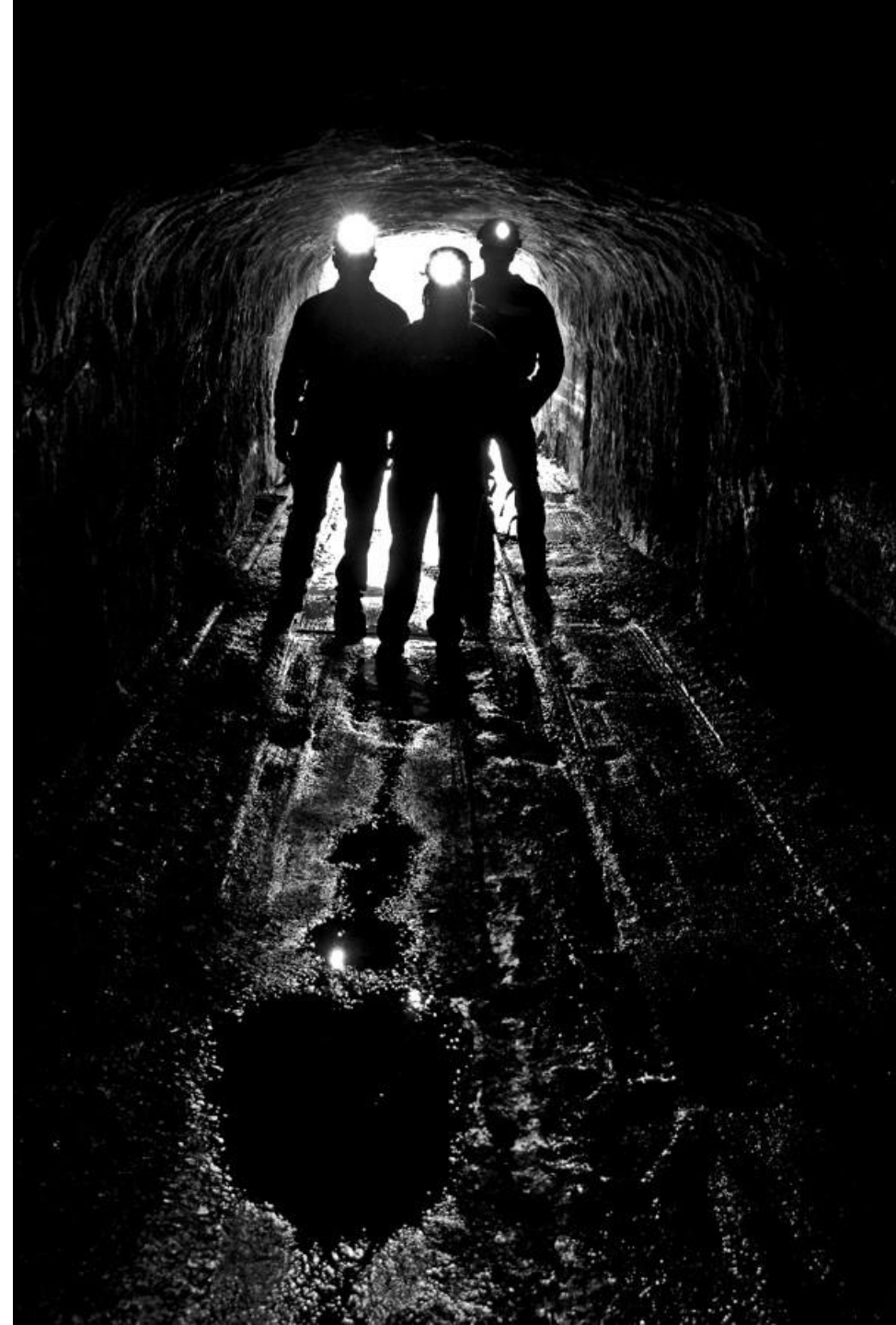


Lighted Lifeline colors for emergency self-escape in smoke



Topics for discussion:

1. Visibility
 - a. Saturn light
 - b. NIOSH LED cap lamp
2. Visual cues
 - a. Escapeway markers
 - b. Lighted Lifeline
3. Light and fatigue



Insufficient light can disrupt circadian rhythms and lead to fatigue

- Highly dependent on the day/night cycle of light
- Underground miners work in darkness for large portions of the day making them especially vulnerable
- Majority of miners shiftwork
- Some areas and machines use “yellow” light



Insufficient light has numerous impacts on safety, including:

- Decreased:
- alertness
 - productivity
 - reaction time
 - cognitive function

- Increased:
- accidents
 - health impacts
 - sensitivity to light
 - fatigue



Circadian disruption can lead to severe consequences for health

Short-term:

- Loss of sleep
- Weak immune system
- Depression

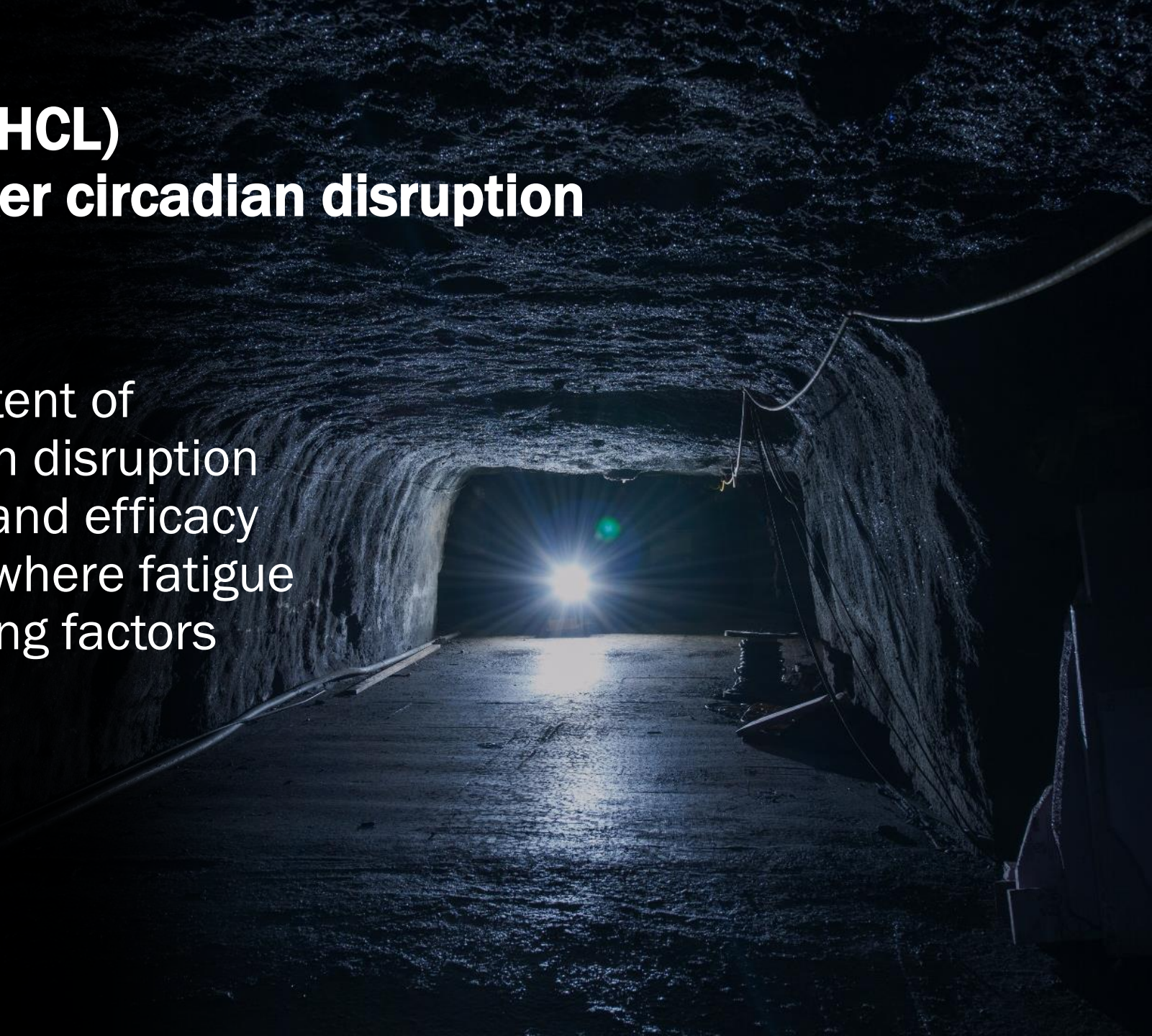
Long-term:

- Obesity
- Diabetes
- Cancer



NIOSH project
Human-centric lighting (HCL)
for mitigating mineworker circadian disruption

Objective: Determine the extent of mineworker circadian rhythm disruption and evaluate the feasibility and efficacy of HCL to reduce accidents where fatigue and alertness are contributing factors



Project challenges for underground mines

- Considered one of the most challenging places to light
- Coal mines require “approved” lighting
 - Intrinsically safe, XP housings, etc.
- Unlikely actigraphy devices would be “approved”
- Difficult data collection
- Hardhat & safety glasses limit retinal illumination
- Aging of the mining workforce



Lighting is fundamental for the health & safety of underground miners



NIOSH Mining Program
www.cdc.gov/niosh/mining