Pre-Commercial Scale-Up of a Gas-Fired Absorption Heat Pump

Stone Mountain Technologies Inc.
Michael Garrabrant, PE, President of SMTI
mgarrabrant@stonemtntechnologies.com
Pre-Commercial Scale-Up of a Gas-Fired Absorption Heat Pump

Stone Mountain Technologies, Inc
- Michael Garrabrant, PI
  - Absorption Heat Pump Innovation and R&D
  - Gas Appliance Design & Volume Manufacturing Expertise

OEM Commercialization Partner
- Leading Global HVAC Manufacturer, Product Engineering, Volume Manufacturing, Marketing and Sales Distribution

Gas Technology Institute
- Paul Glanville, R&D Manager
  - Gas Appliance R&D, Innovation, Natural Gas Industry Representation
  - HVAC-Water Heating Field Test Expertise
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Ultra-High Efficiency Gas Heating Appliance
*Breaks 100% Efficiency Barrier*

- **Saves Money**
  Homeowners in Cool-Cold Climates spend $1,500-$2,500 per year to heat their home and water. GAHPs reduce the cost of space and water heating by 30-50%.

- **Maintains High Level of Comfort Gas Customers Demand**
  Everyone wants a Warm, Comfortable Home and Long Hot Showers

- **Reduces Carbon Footprint by Lowering CO₂ Emissions**
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Reduce the Operating Cost, Energy Usage and CO₂ Emissions of Heating by 30-50% by Operating With an **AFUE of 140%**

While Providing Improved Comfort with **4:1 modulation**

Outperform Cold Climate-Electric HP Technologies

**Cost per Delivered Therm: Space Heating**

Natural Gas: $1.20/therm  Electric: $0.12/kW-hr
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- 30-50% reduction in space and water heating energy use when compared to conventional technologies (furnace, boilers, water heaters)
- Work well in cold climates – still provide warm temperatures gas customers demand
- Out-perform electric heat pumps (including CC-EHPs) for space heating in cool-cold climates (both operating cost & emissions)
- Simple thermodynamic cycle, scalable heat exchangers that are compatible with automated manufacturing methods (low cost)
- Simple payback of 2-5 years depending on technology being replaced, climate zone

Mature SMTI’s GAHP from TRL-7 to pre-production ready

- Design for manufacturing of all components/systems
- Demonstrate compliance with relevant ANSI standards
- Manufacturing and assembly process specifications/costs
- Assessment of component and system reliability
- Field demonstration with customer/key stakeholder feedback
- Techno-economic analysis
- Market Study
Thank You

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Michael Garrabrant, PE, President
mgarrabrant@stonemtntechnologies.com

Dr. Christopher Keinath, Director Engineering
ckeinath@stonemtntechnologies.com