

U.S. Shale Revolution Generates Opportunity for Low-cost, Large-scale Supply of Hydrogen

Amgad Elgowainy, Energy Systems Division, Argonne National Laboratory

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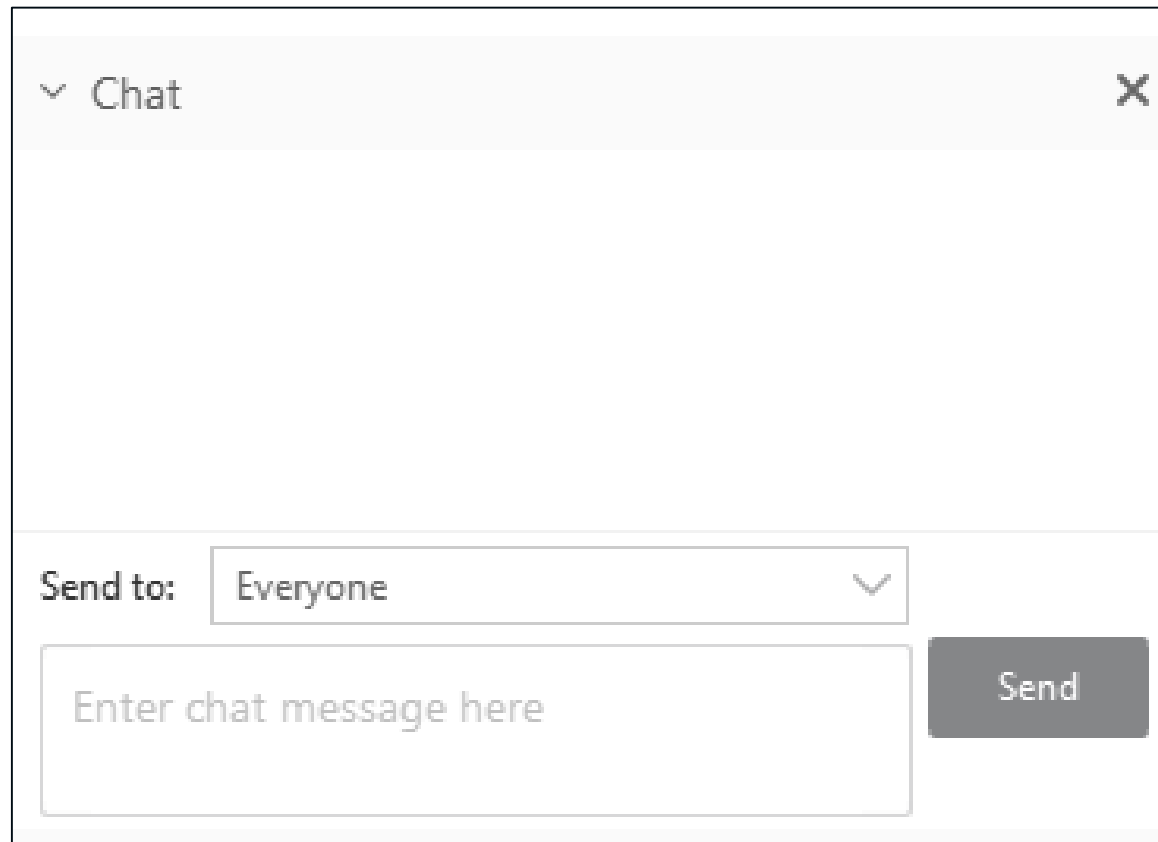
Fuel Cell Technologies Office Webinar

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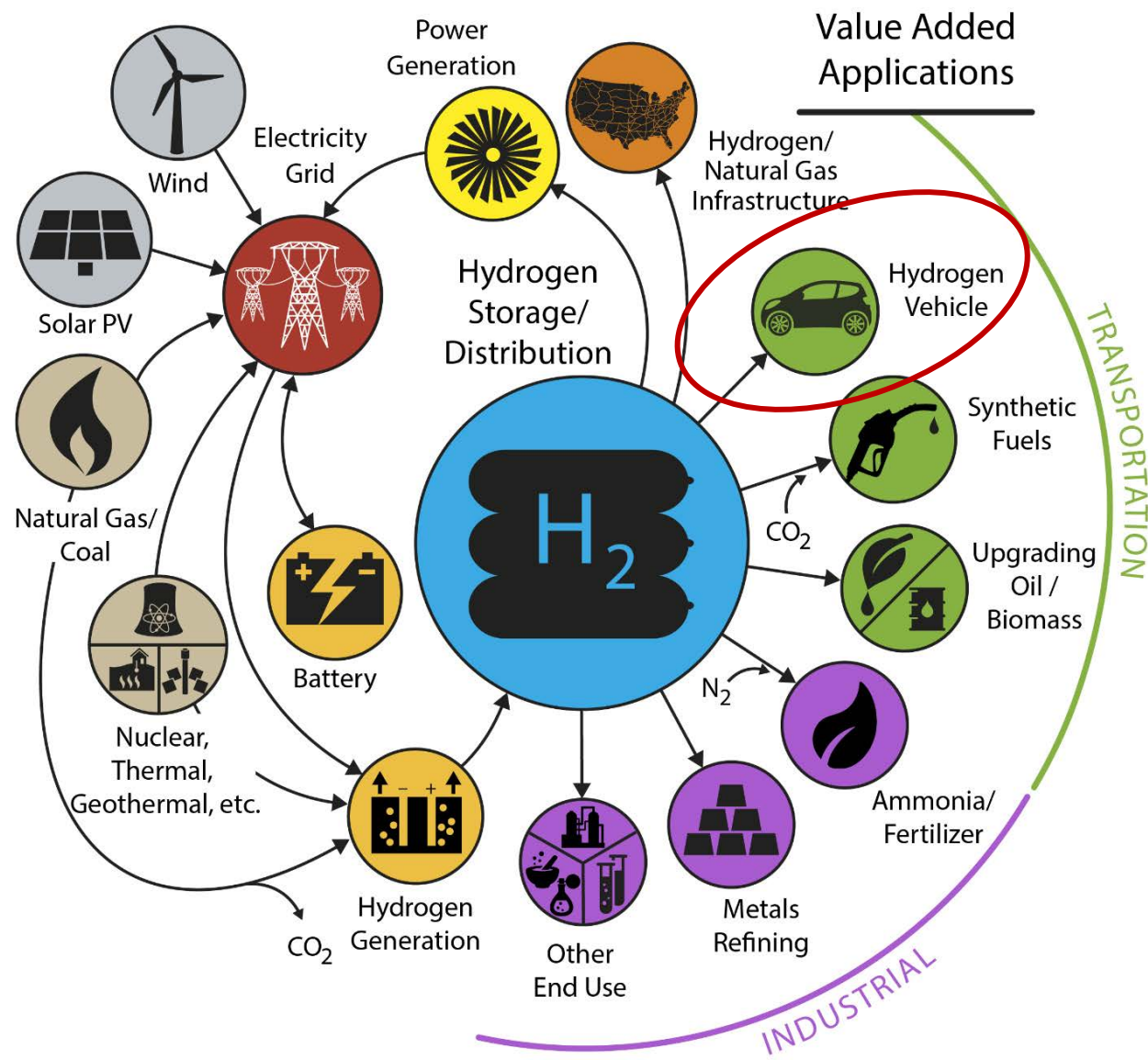
Question and Answer

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H₂ at Scale Energy System



The demand for hydrogen is expected to grow in the near-term with ramp up of FCEVs deployment

For more information on H₂@scale, please see: <https://energy.gov/eere/fuelcells/h2-scale>

*Illustrative example, not comprehensive

How much hydrogen does a FCEV need each day?



66 mi/kg_H₂



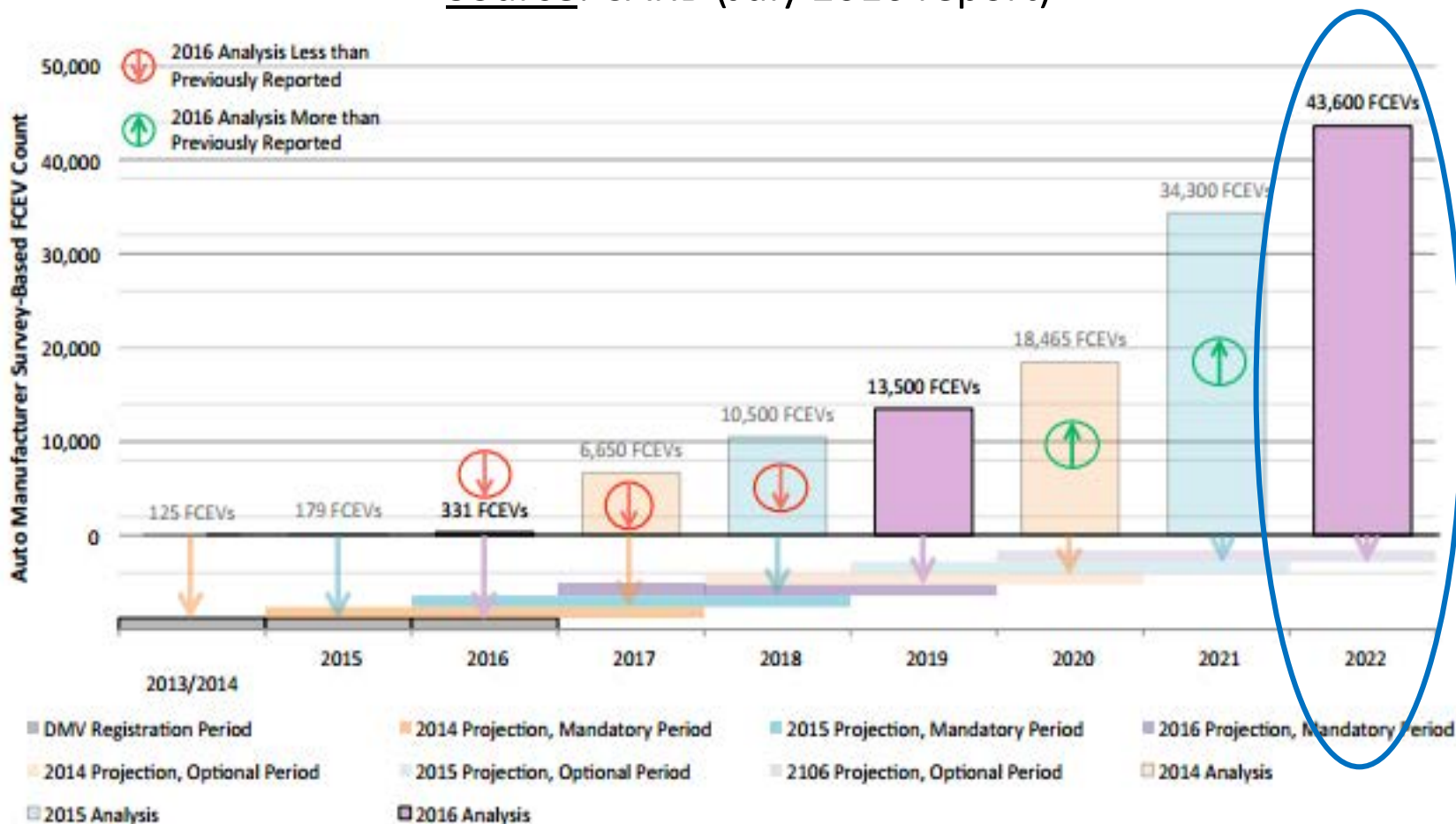
67 mi/kg_H₂

- Average annual driving distance in the U.S. ~ 12,000 – 13,000 mi
 - ✓ ~34 miles per day (DOT-FHWA) Source: www.fueleconomy.gov

Average FCEV needs ~0.5 kg of hydrogen per day

More than 40,000 fuel cell vehicles in CA within 5 years

Source: CARB (July 2016 report)



Equivalent to more than 20 TPD of hydrogen in CA alone by 2022

Important questions that beg for answers

- Where will hydrogen come from in the near-term?
(chicken and egg problem)
- How can we bridge today's production with future large scale hydrogen?
- Are there opportunities that can help the transition (incremental approach) as hydrogen demand grows over time?
- How can we enable energy security and US energy dominance with hydrogen?

Requirements of new hydrogen production sources

- Large scale production, high purity (>80%)
- Low capital investment (low risk), low-cost molecules (market competitiveness)
- Properly distributed where demand exists (or is growing)
- Low environmental impacts (i.e., air quality, satisfies state low-carbon fuel standards and potentially qualifies for credits)

Possible sources for hydrogen to satisfy growing demand in the near-term

1. Building new SMR hydrogen plants (central or on-site)
2. Utilizing excess capacity in existing merchant hydrogen plants
3. Exploring byproduct hydrogen from existing industrial operations

Option 1(a): Building New Central SMR Hydrogen Plants

- Scale: 20-200 TPD
- Requires large capital investment (100s million\$)
- Requires demand certainties and long-term contracts (low risk)
- Long lead time to operation (justification, permitting, engineering/design, construction, etc)

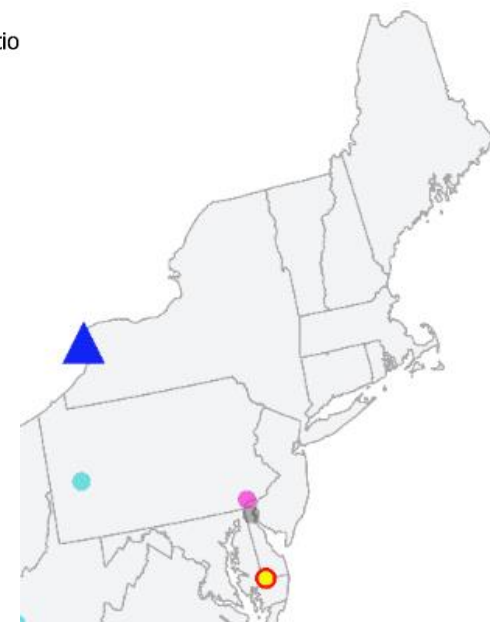
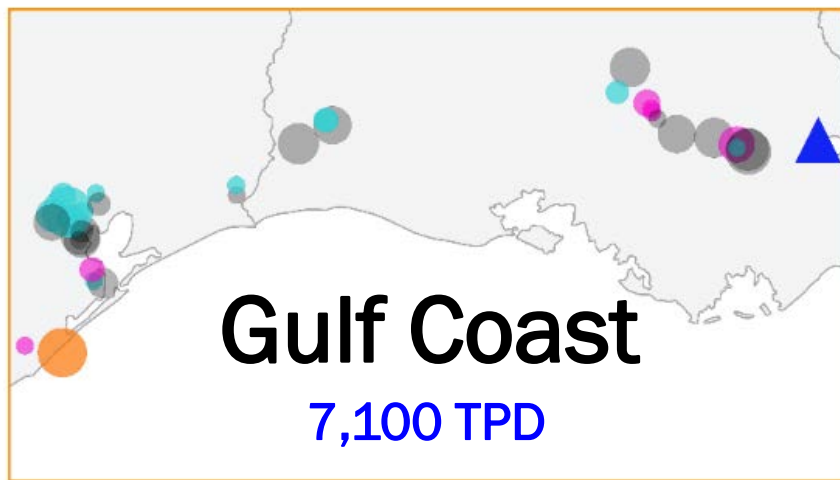
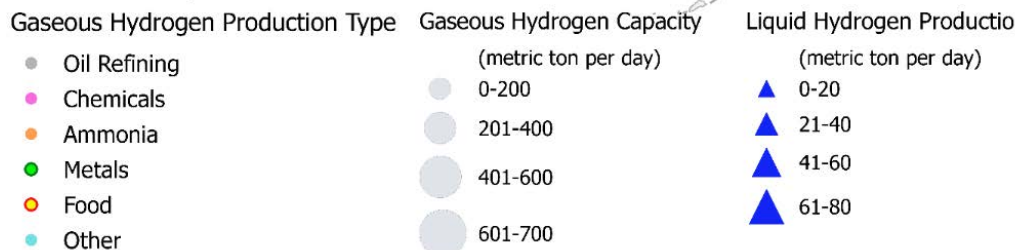
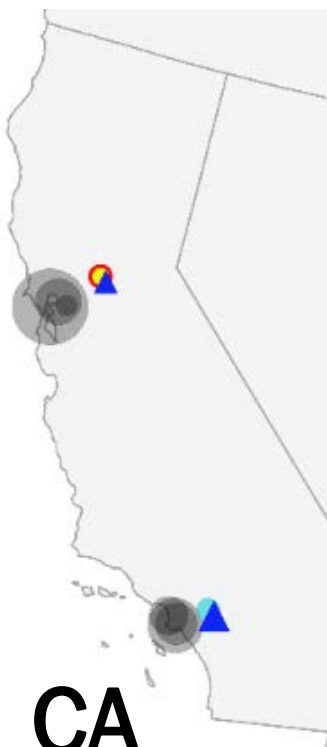
Not viable in the near-term

Option 1(b): Building New Onsite Hydrogen Plants (at the hydrogen fueling station)

- Scale: 0.5-2 TPD
- Shifts the burden and risk to hydrogen station operator
- Requires high utilization of production capacity from day 1
- Challenges with footprint, purification, and other complexity not relevant to the hydrogen station business

Not viable in the near-term

Option 2: Utilizing excess capacity in existing merchant hydrogen plants



North East
490 TPD

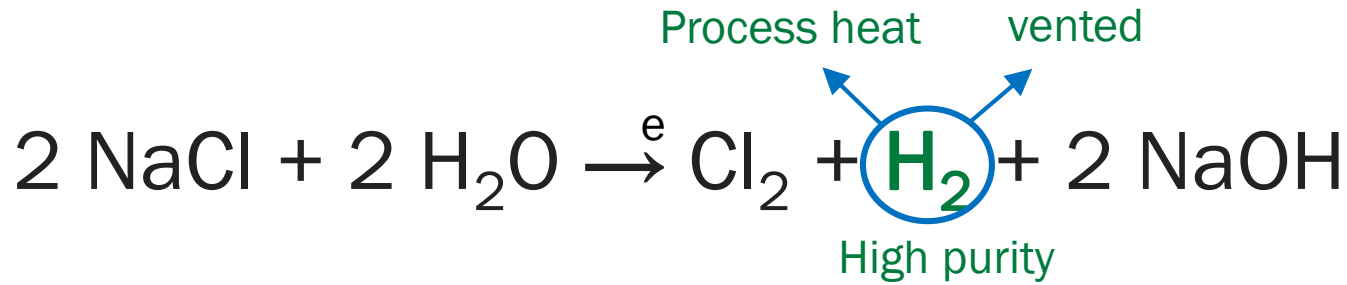
- Total U.S. merchant H₂ capacity ~ 13,000 TPD; 260 TPD LH₂
- Only 26 TPD in CA and 40 TPD in NY for (non-refinery) customers
 - With 10% excess non-refinery capacity → ~6.6 TPD or just 13,000 FCEVs

Limited potential in the near-term

Option 3: Exploring existing byproduct hydrogen from industrial operations

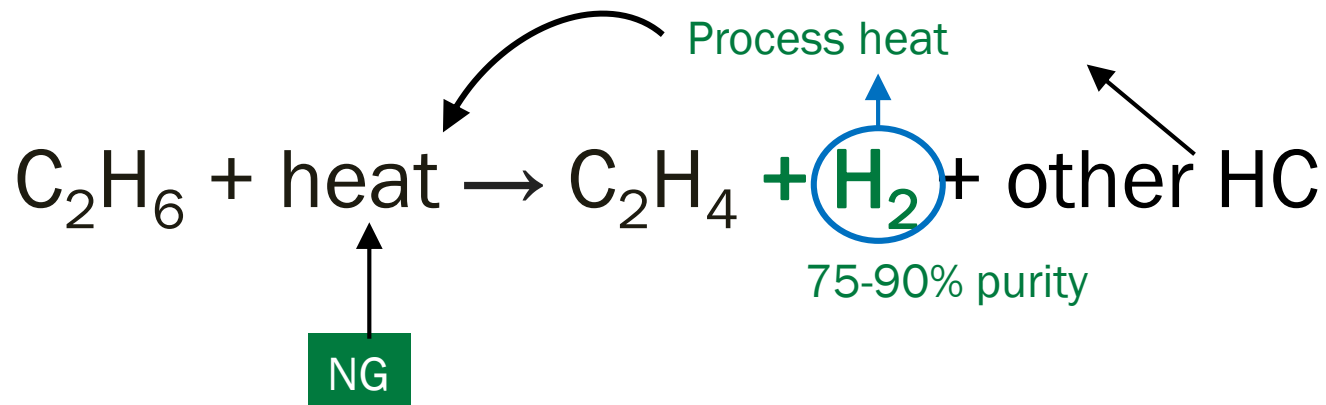
a. Chlorine Plants:

→ ~1000 TPD of H₂

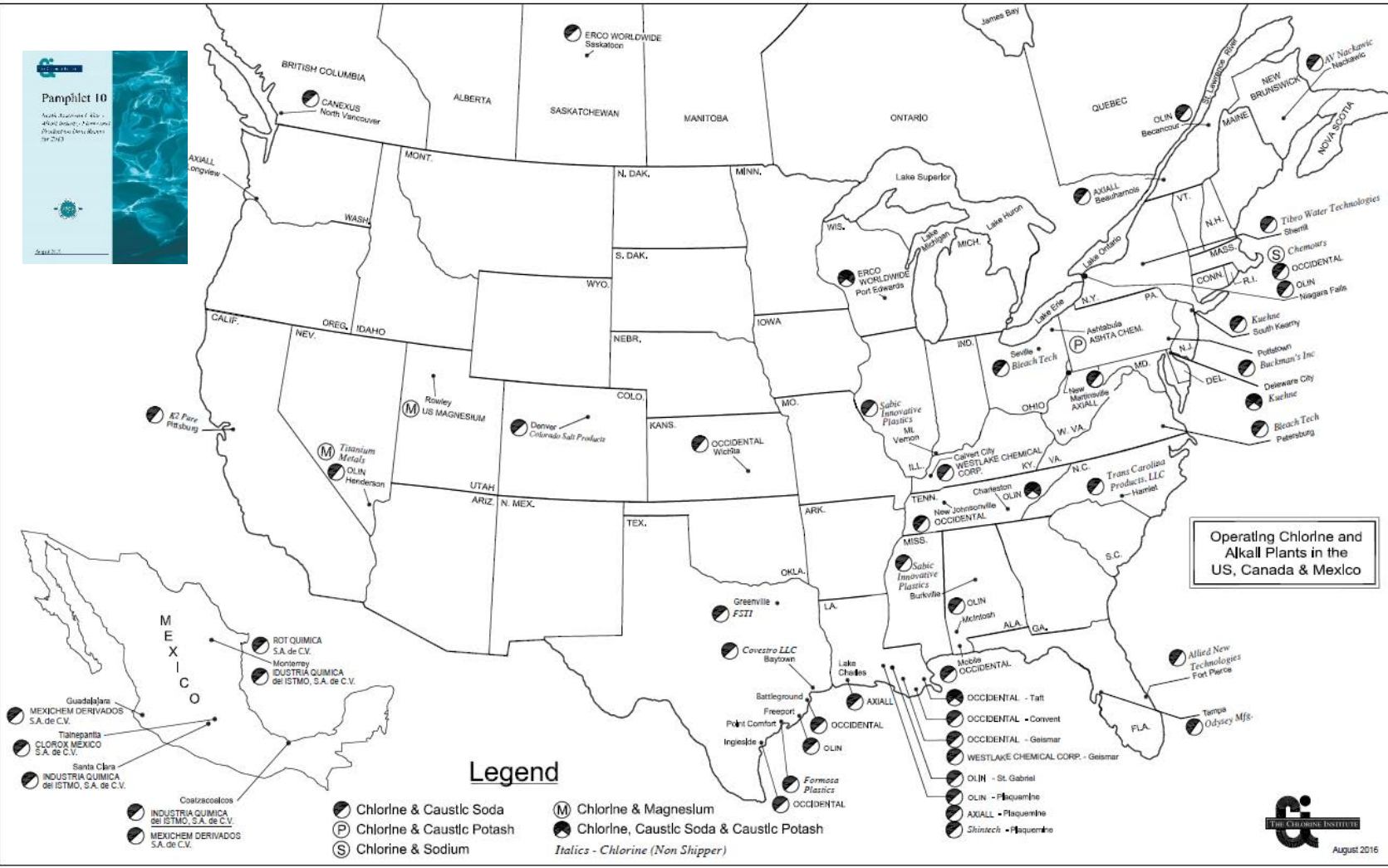


b. Cracker Plants:

→ more than 7,000 TPD of H₂

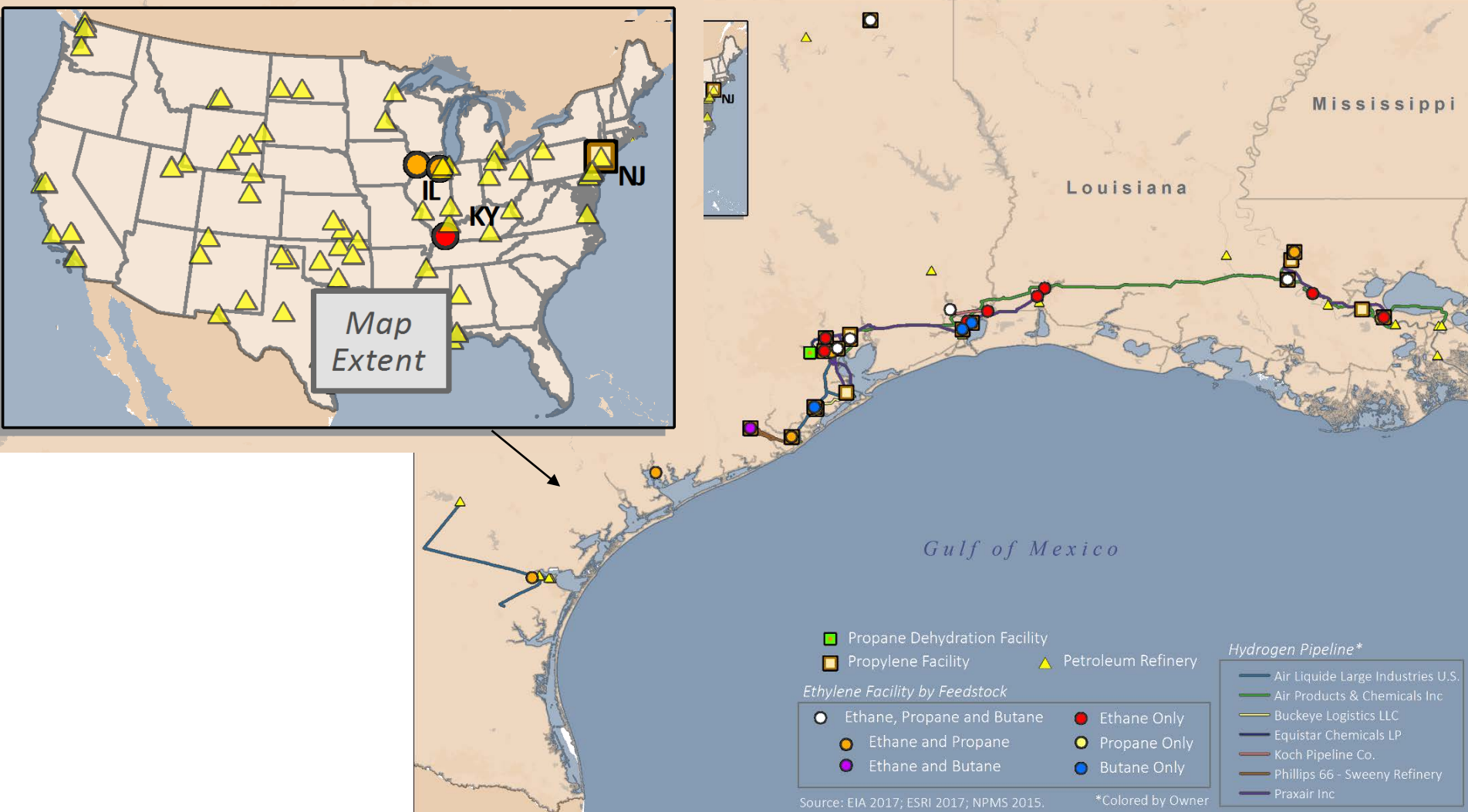


Option 3: Exploring existing byproduct hydrogen from industrial operations (chlorine plants)



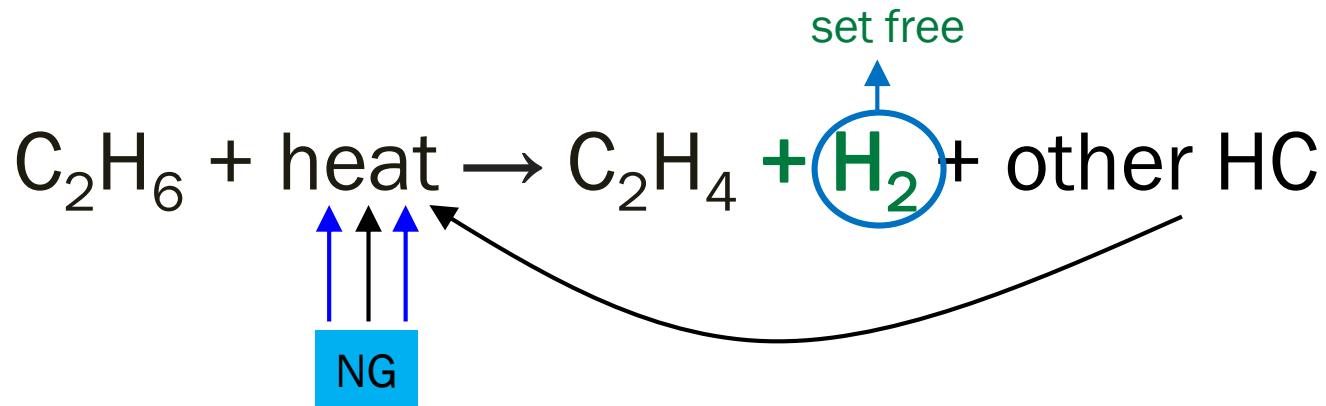
- 46 Chlorine production plants with ~13 million tonne/year chlorine capacity
- ✓ 0.35 million tonne H₂/year (~1,000 TPD of H₂)

Option 3: Exploring existing byproduct hydrogen from industrial operations (cracker plants)



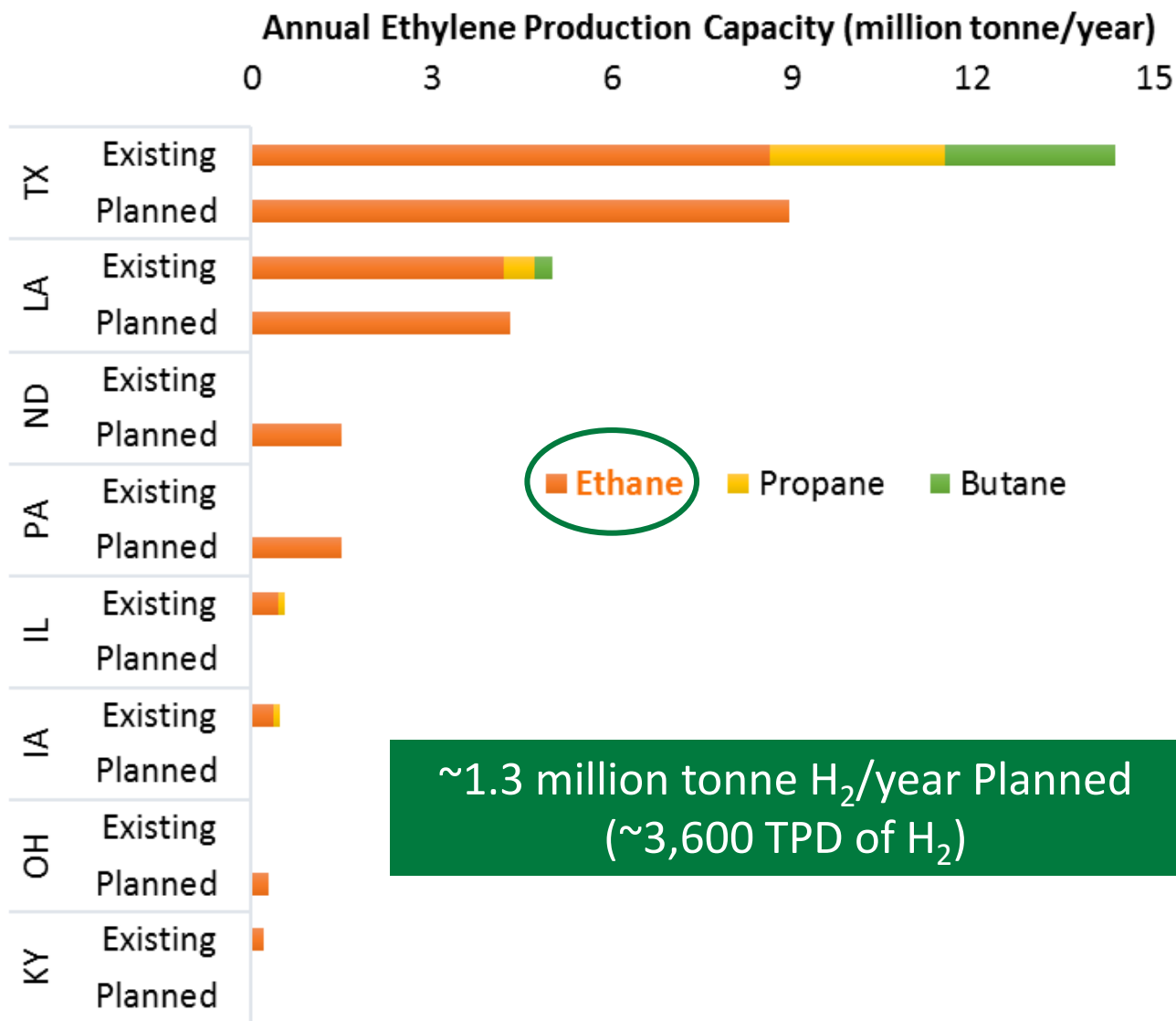
- 51 ethylene production plants with ~20 million tonne/year capacity
- ✓ 1.3 million tonne H₂/year (> 3,600 TPD of H₂)

Heating value of H₂ in the fuel gas to satisfy process heat can be replaced with NG

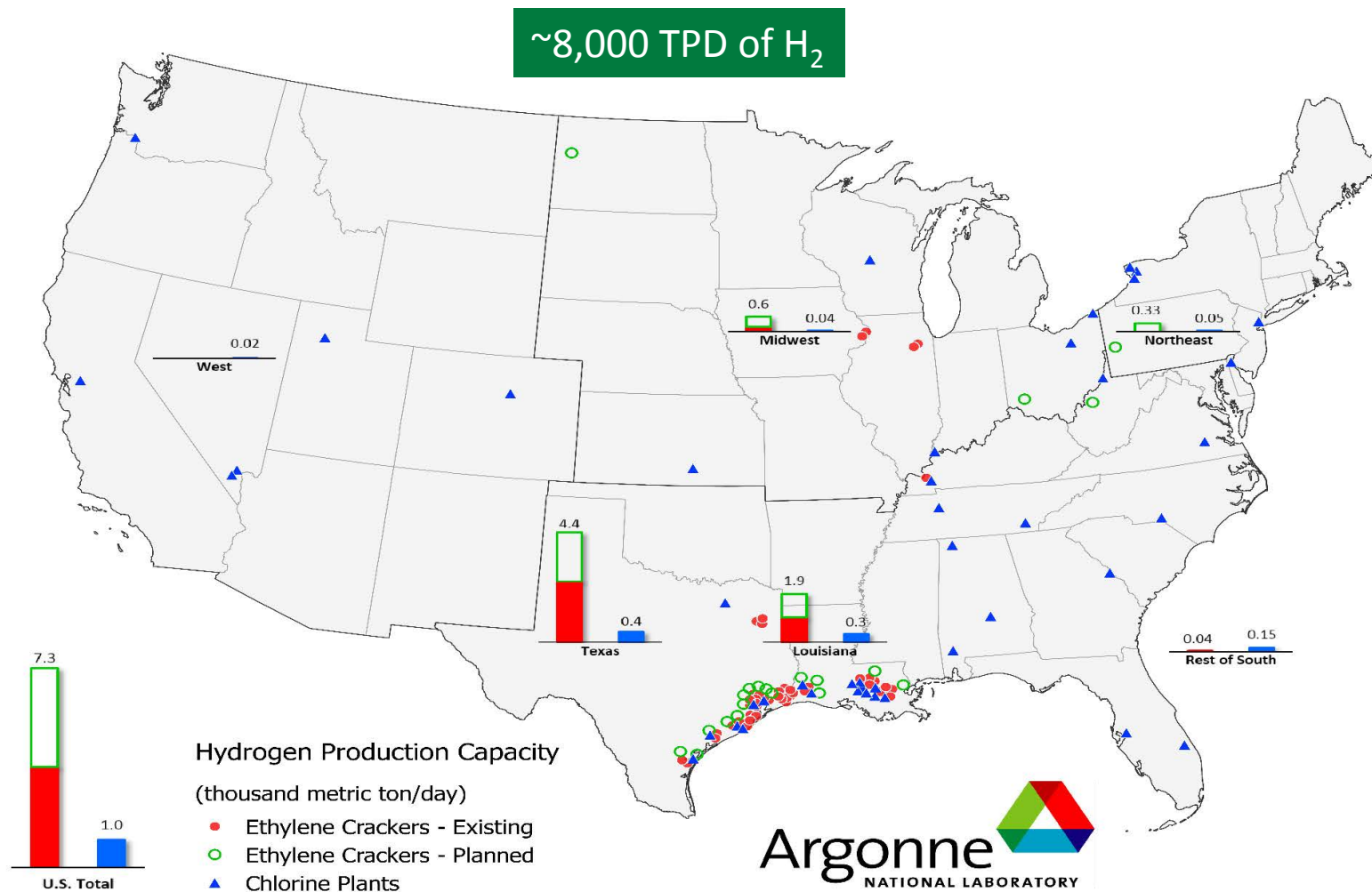


- Hydrogen burned for its Btu value can be replaced with supplemental NG
- 1mmBtu of NG ~ \$3-4
 - cost of displaced H₂ ~ \$0.3-\$0.4/kg_{H2}
- Cost of PSA purification is ~\$0.1-0.2/kg_{H2}
 - ✓ Cost of purified hydrogen ~ \$0.5-\$0.6/kg_{H2}
 - ✓ Cost of H₂ compression is additional

Significant cracker capacity addition (>50%) is planned by 2020 (due to low cost NG)



Option 3: Potential byproduct hydrogen from industrial operations



Can fuel 16M fuel cell electric vehicles

Hydrogen Produced from Crackers is Low Carbon Fuel

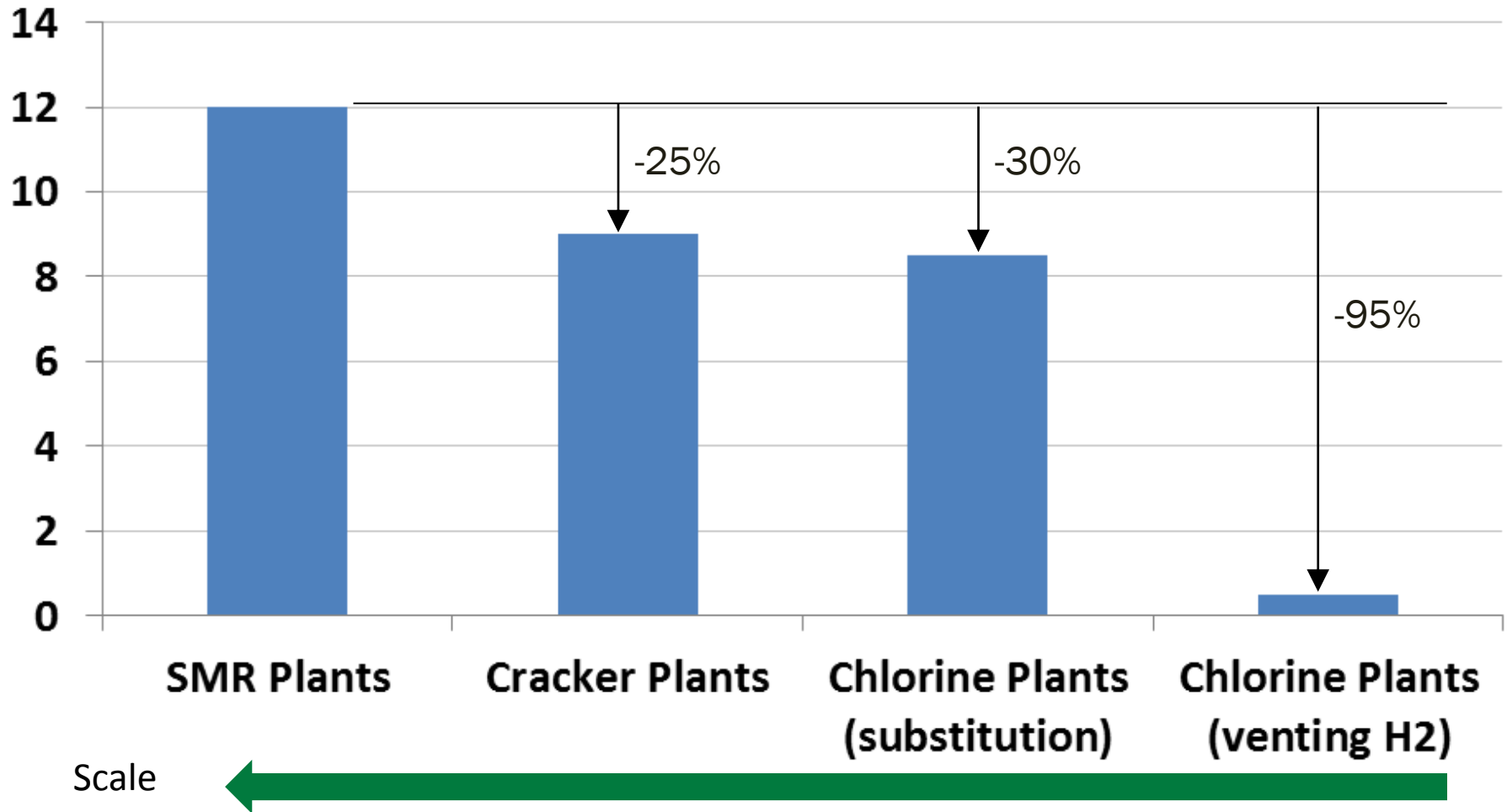
SMR: 1.4-1.5 Btu NG \rightarrow 1 Btu H₂

Crackers: 1 Btu NG \rightarrow 1 Btu H₂

- Lower GHG emissions than H₂ from SMR
 - ~30% less GHG than SMR H₂
 - Other LCA methods result in lower GHG emissions

Low GHG emissions of byproduct hydrogen

Well-to-Plant Gate GHG Emissions per kg_{H2} (kgCO_{2e})



Incentives in CA promote low-carbon hydrogen

Time Period	Transfers ¹ (number)	Total Volume ^{1 2} (credits-MTs)	Avg. Price ^{1 3} (\$ per Credit)
CY 2016	929	5,343,000	\$101
CY 2015	578	2,852,000	\$62
CY 2014	304	1,667,000	\$31

Source: https://www.arb.ca.gov/fuels/lcfs/credit/20170509_aprcreditreport.pdf



Source: Sam Wade, CARB presentation at CHBC 2016

Check points for byproduct H₂

- Large scale production, high purity (>80%)
 - Can motivate early-stage R&D to increase hydrogen use
- Low capital investment (low risk), low cost molecules (competitiveness)
- Properly distributed where demand exists or is growing
- Low adverse environmental impacts
 - ✓ Credits in CA may offset transportation cost from TX

Analysis Team at Argonne National Laboratory

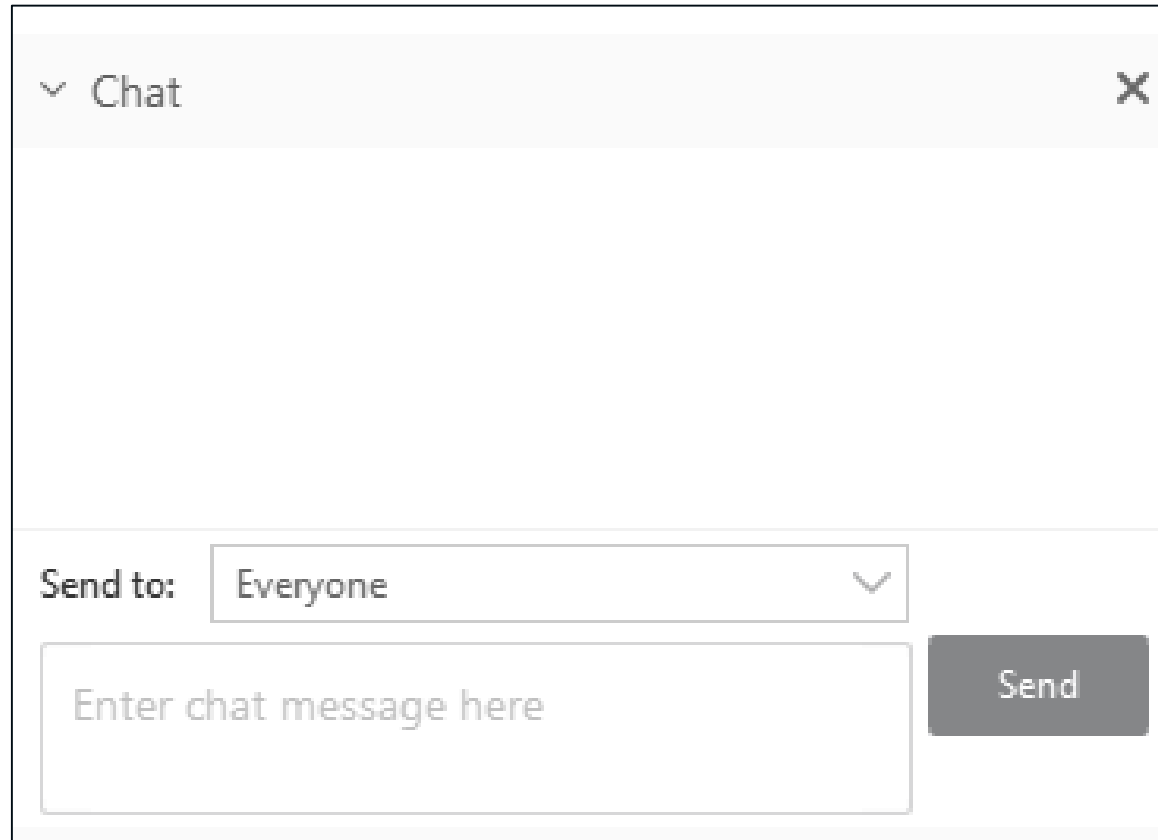
- D-Y Lee
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