



# Lignin valorization to chemicals

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National Renewable Energy Laboratory  
National Bioenergy Center



# Lignin from 2G biorefineries will be quite abundant



**ABENGOA BIOENERGY**



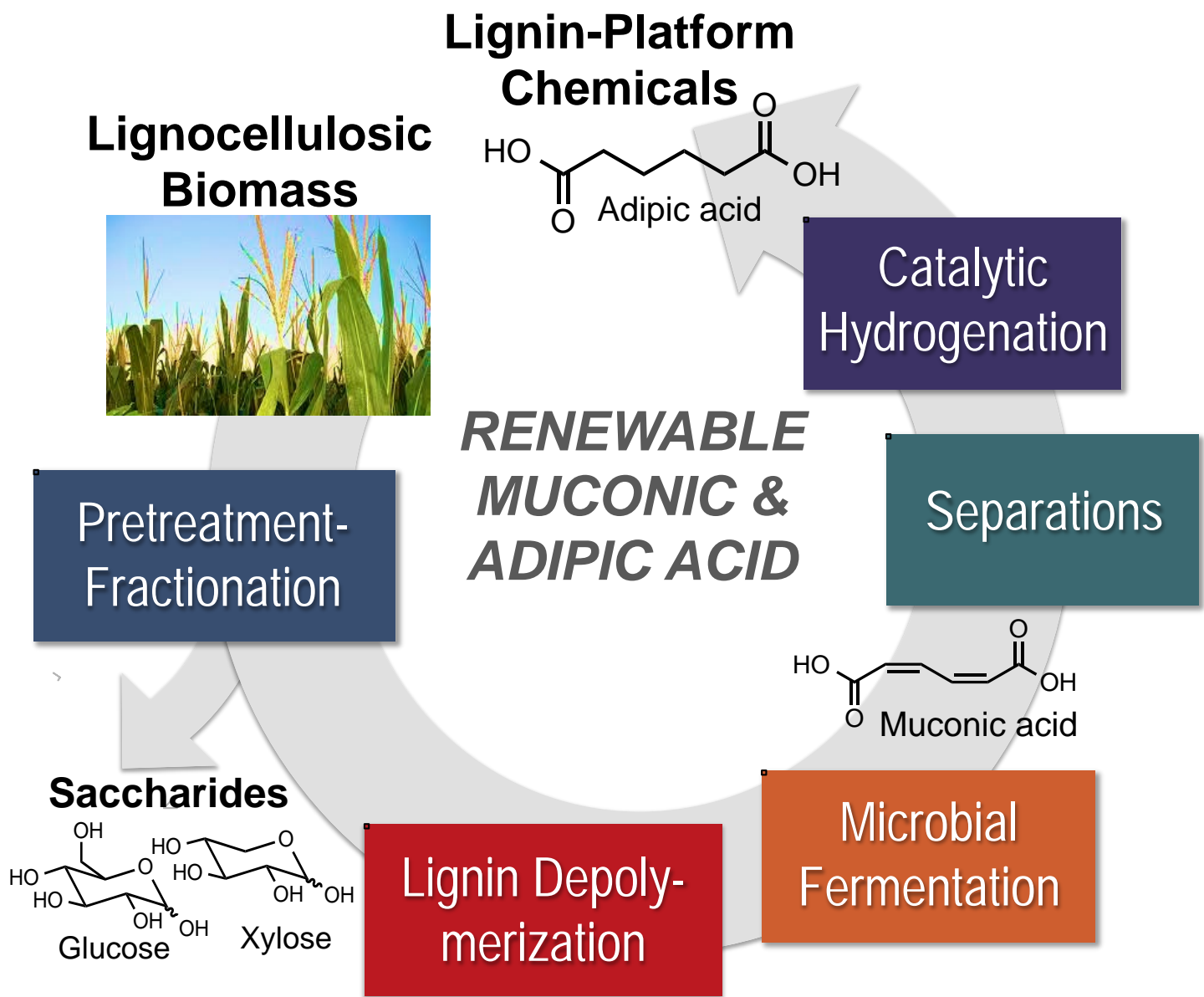
At a high capacity factor, each plant could process up to 400 tons/day of lignin



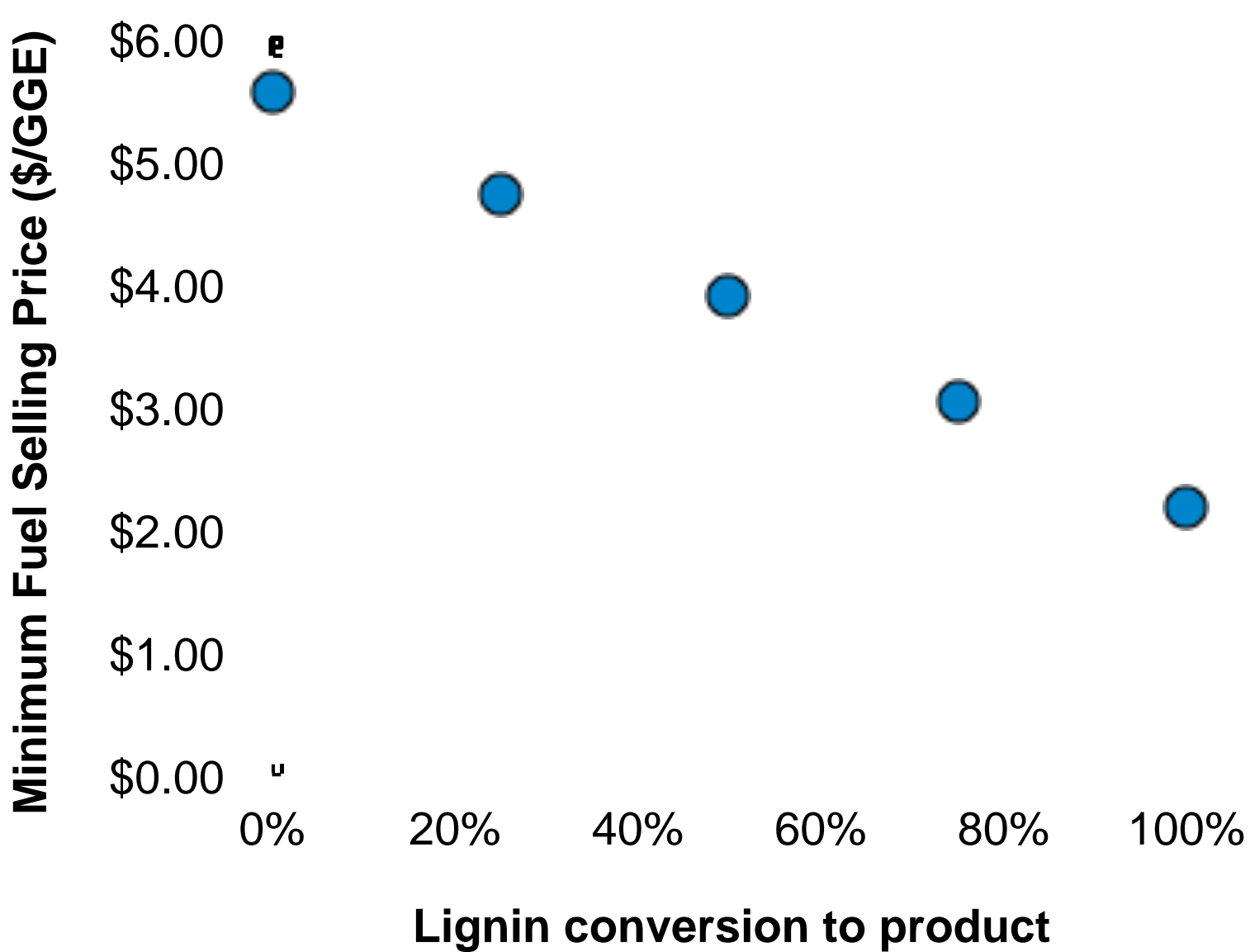
# Lignin can offer economic and sustainability value to biorefineries



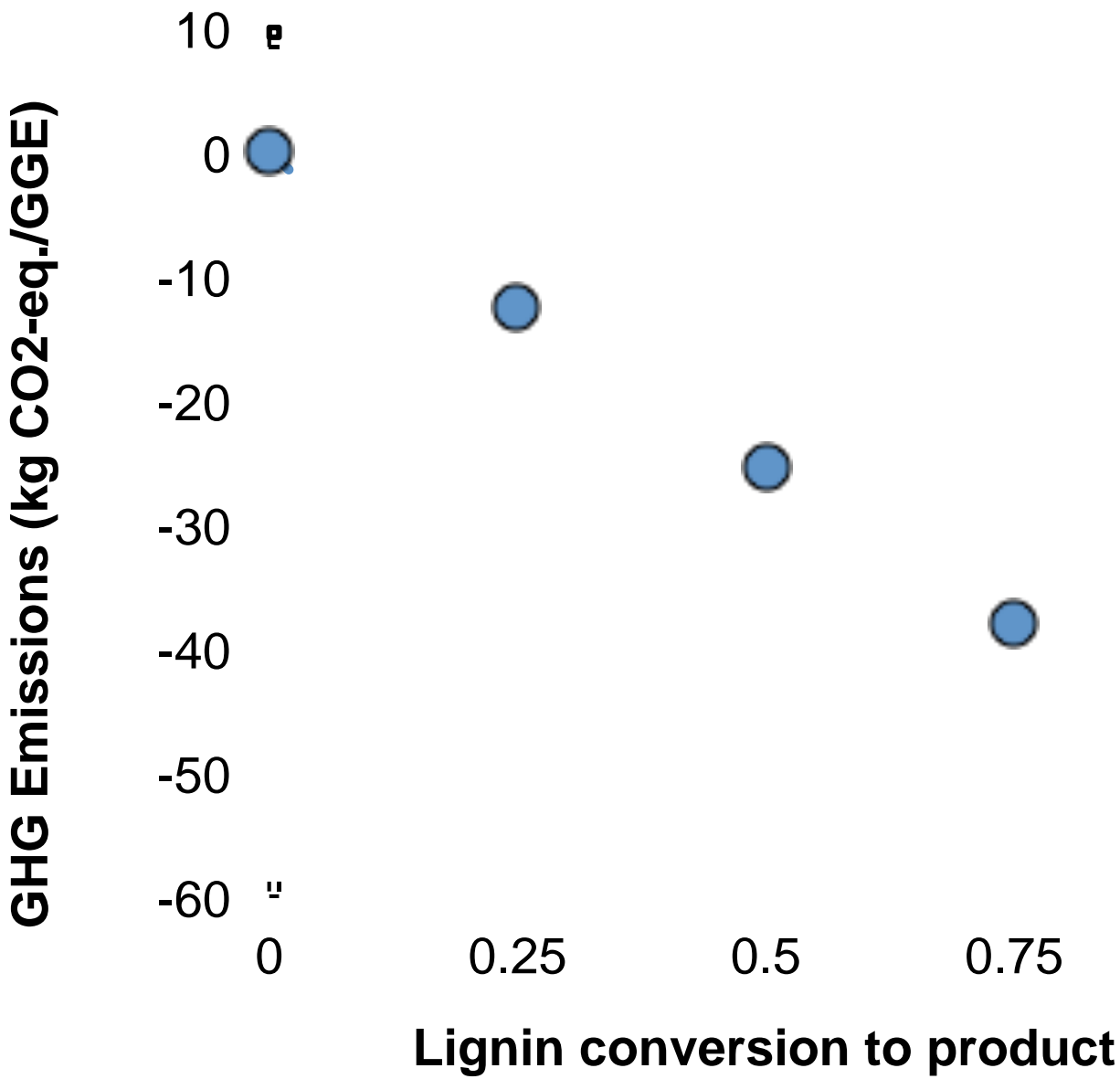
**Process Design and Economics for the Conversion of Lignocellulosic Biomass to Hydrocarbons:**  
Dilute-Acid and Enzymatic Deconstruction of Biomass to Sugars and Biological Conversion of Sugars to Hydrocarbons



R. Davis, M.J. Bidy, *et al.*, 2013



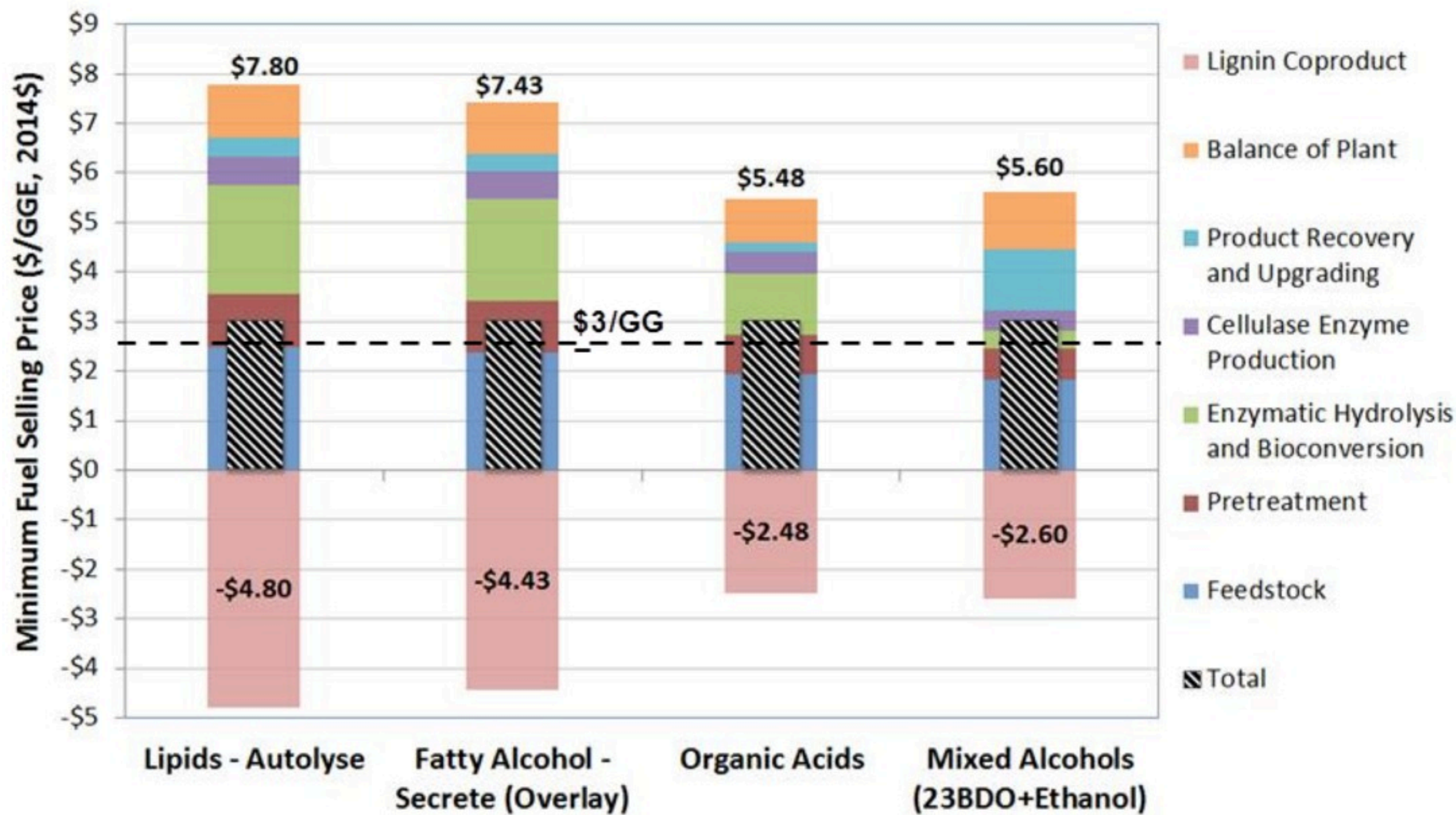
Vardon *et al.*, *EES* 2015





# Lignin valorization is essential for biochemical conversion

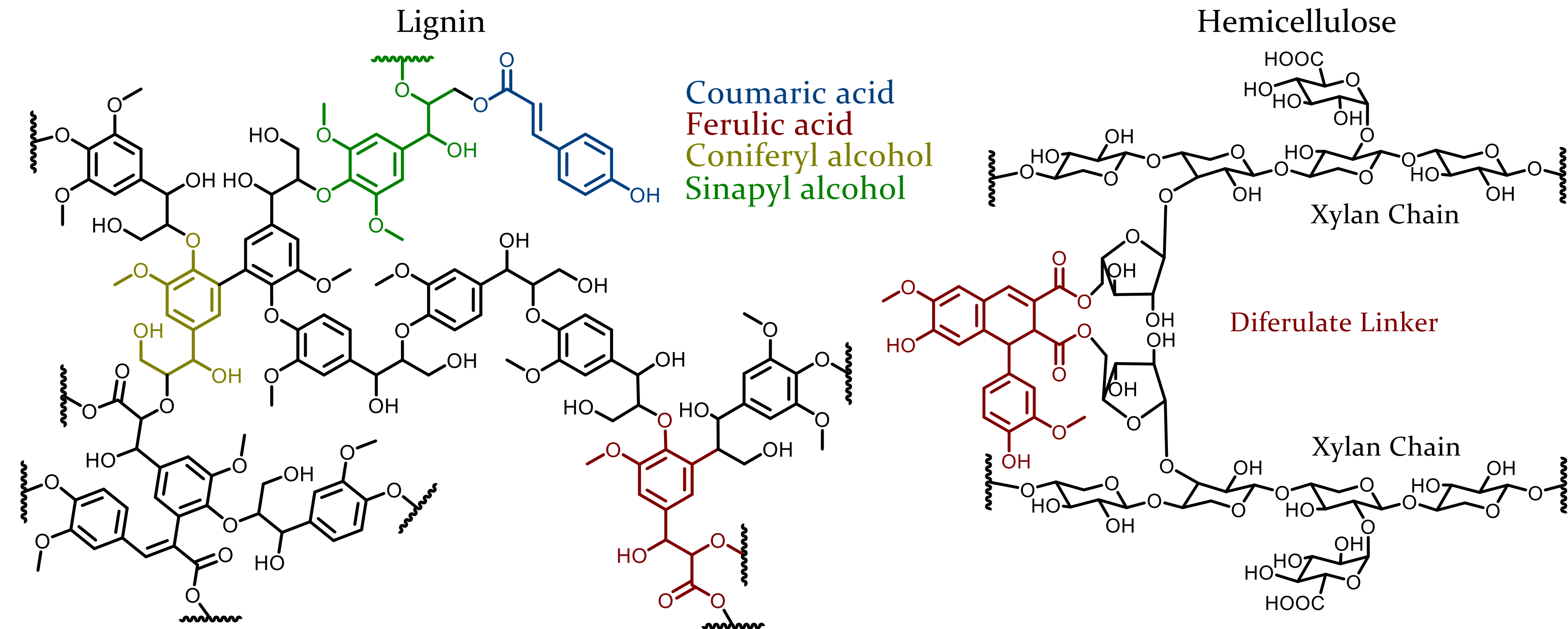
R. Davis,  
M.J. Biddy,  
*et al.*, 2013



Metric	Lipids	Fatty Alcohols	Organic Acids	BDO + EtOH
MFSP (\$/GGE, 2014\$) —Prior to coproducts	\$7.80	\$7.43	\$5.48	\$5.60
Fuel C efficiency from biomass (%)	20%	21%	25%	27%
Fuel yield (GGE/ton)	34.2	35.7	43.5	46.5
TCI (\$MM) —Prior to coproducts	\$640	\$628	\$520	\$527
Fuel-carbon chain length	~9–20	~16–20	11	~8–18
Carbon efficiency through lignin-to-coproduct train required to achieve \$3/GGE (C in adipic acid vs C available in residual biomass)	59%	56%	40%	46%

# Native lignin structure (monocot)

Image from E.M. Anderson *et al.*,  
*ACS SusChemEng* 2016



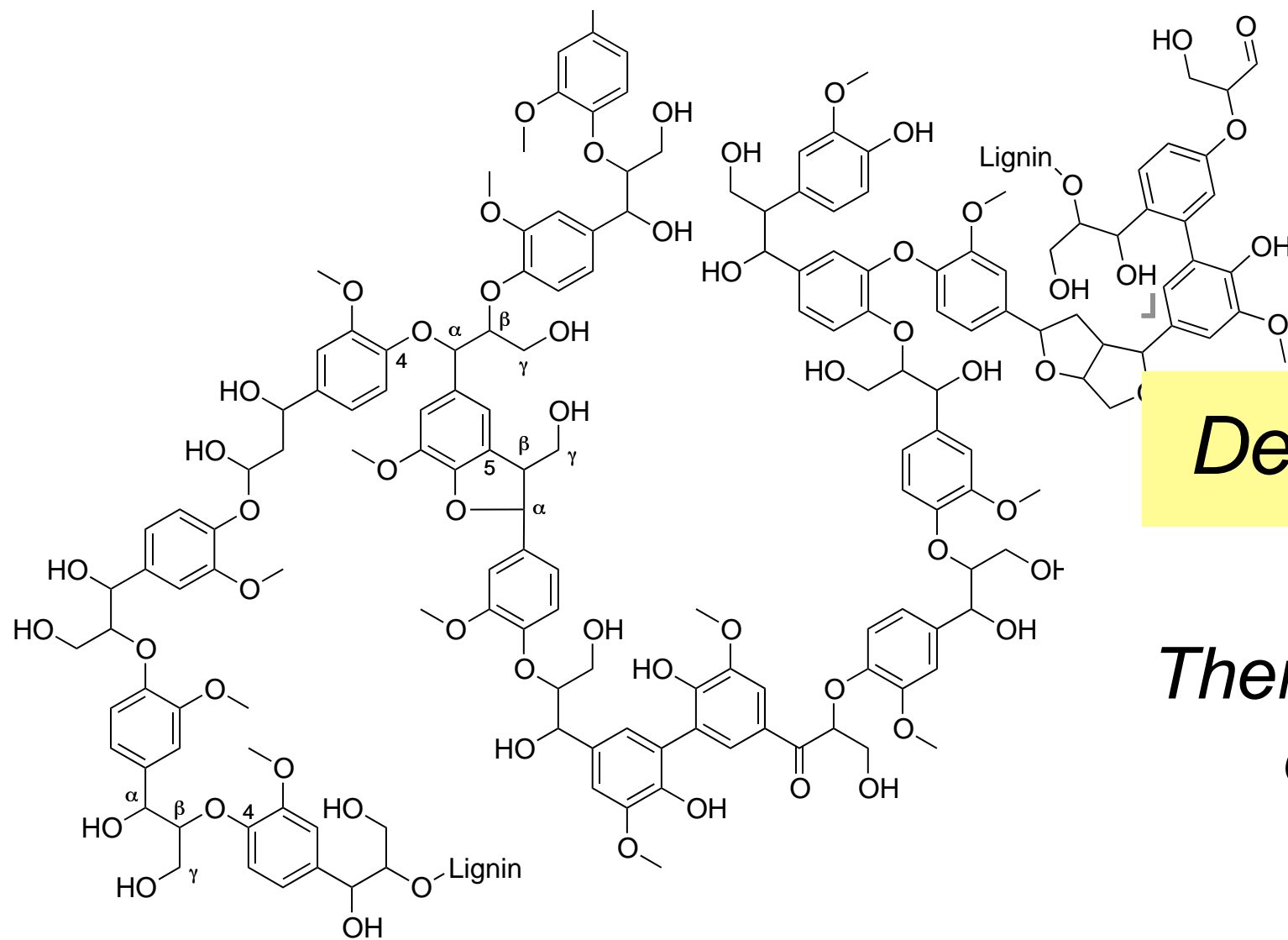
## Multiple bond types, multiple monomer types

- Common polysaccharide-centric treatments break labile C-O linkages and form more recalcitrant C-C linked structures
- More than a century of research in lignin depolymerization



# Heterogeneity is the main barrier for lignin upgrading to chemicals

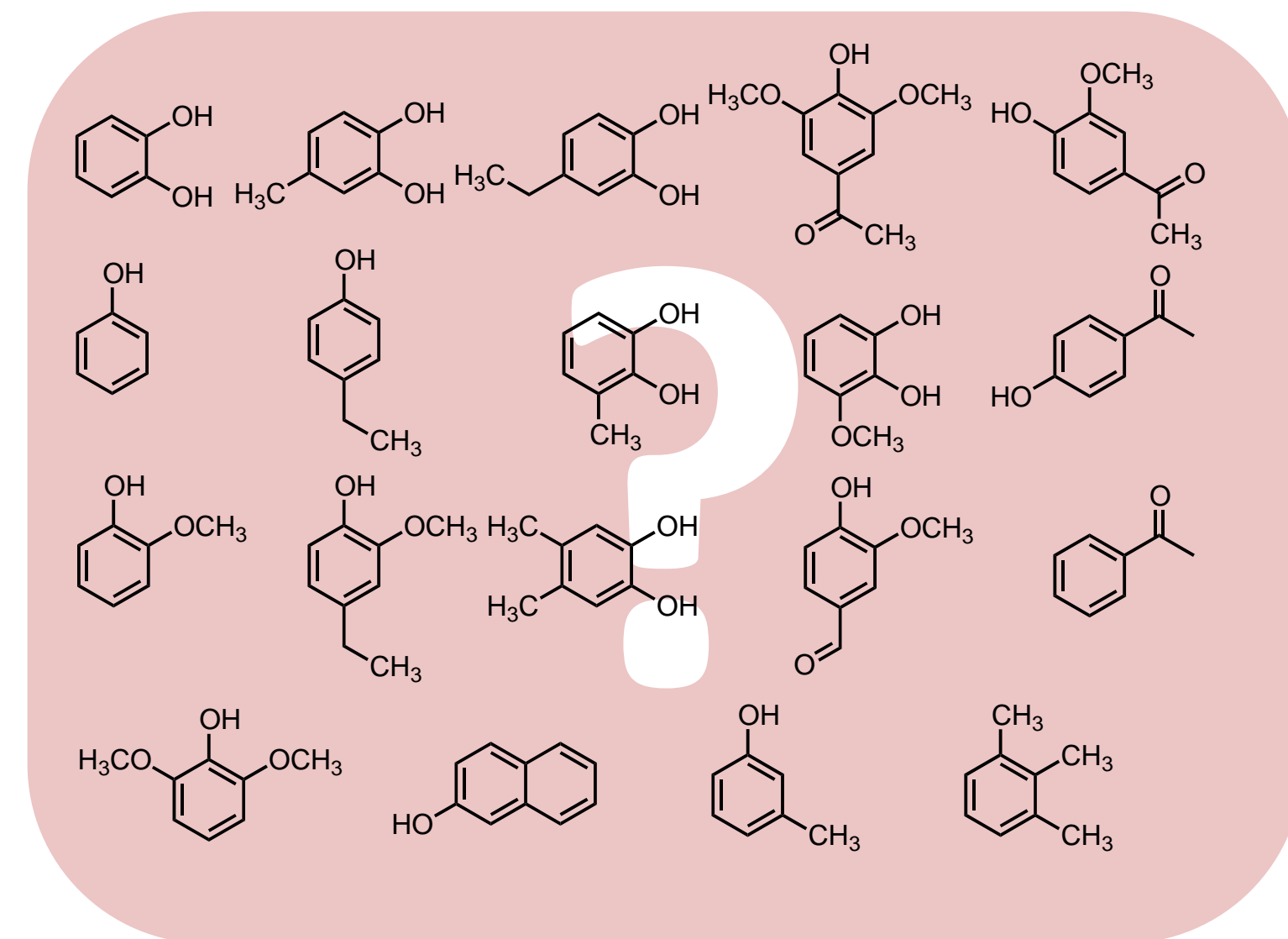
## Lignin's Alkyl Aromatic Structure



*Deconstruction*

*Thermal, catalytic,  
enzymatic*

## Depolymerization Product Slate



There is a world of difference between a valuable mixture of chemicals and a mixture of valuable chemicals (Art Power)

- Overcoming lignin heterogeneity is the key problem in lignin valorization to chemicals

# Emerging routes to overcome lignin heterogeneity: Engineering plants

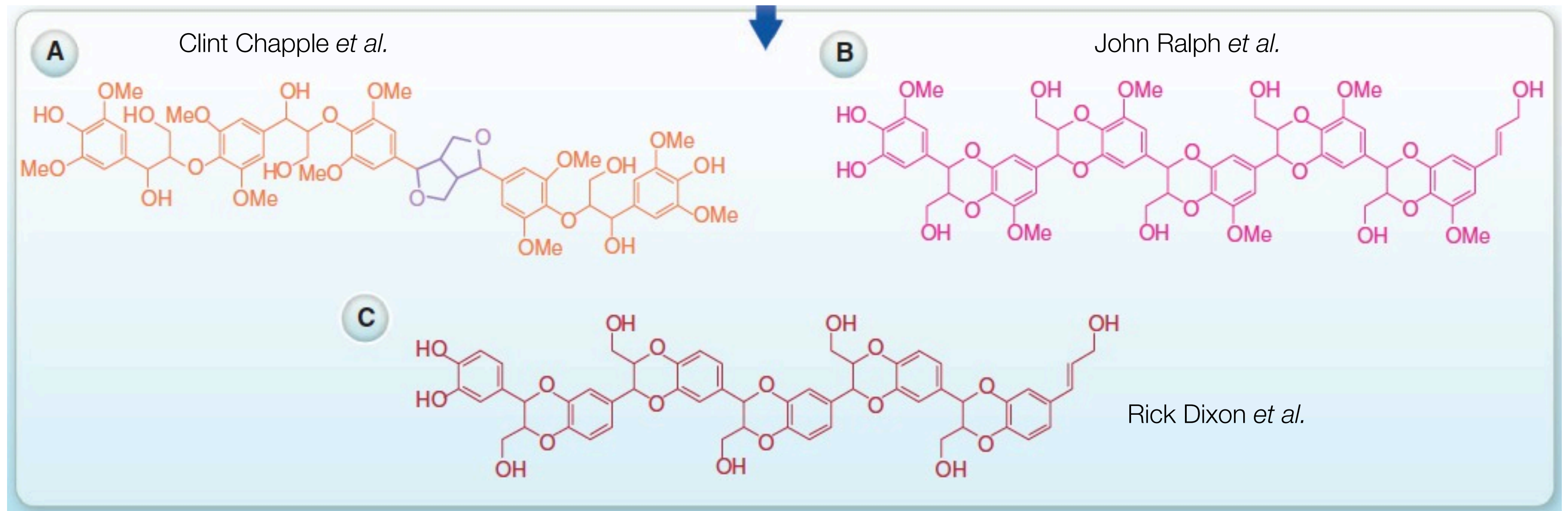
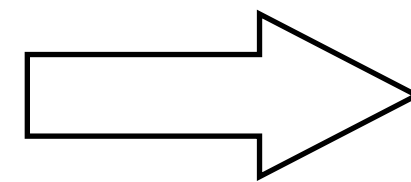


Image from Ragauskus *et al. Science* 2014



Lignin biosynthesis is plastic and can be successfully manipulated

- The C-lignin discovery highlights that native lignin polymers remain to be discovered
- Work in model systems can be transitioned to energy crops via emerging genome editing



# Emerging routes to overcome lignin heterogeneity: Plant diversity

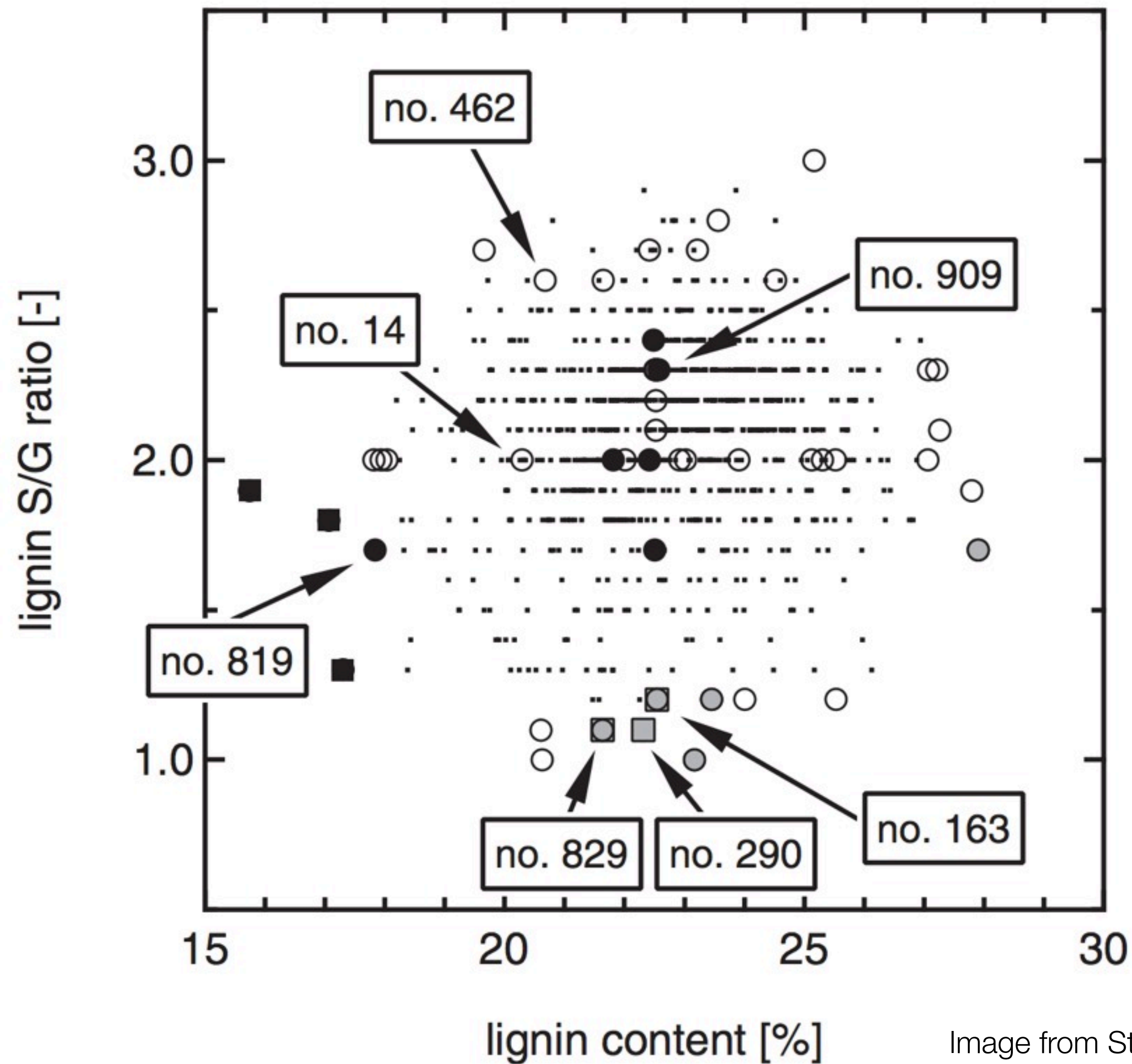


Image from Studer *et al. PNAS* 2011

Lignin in many species can be quite diverse

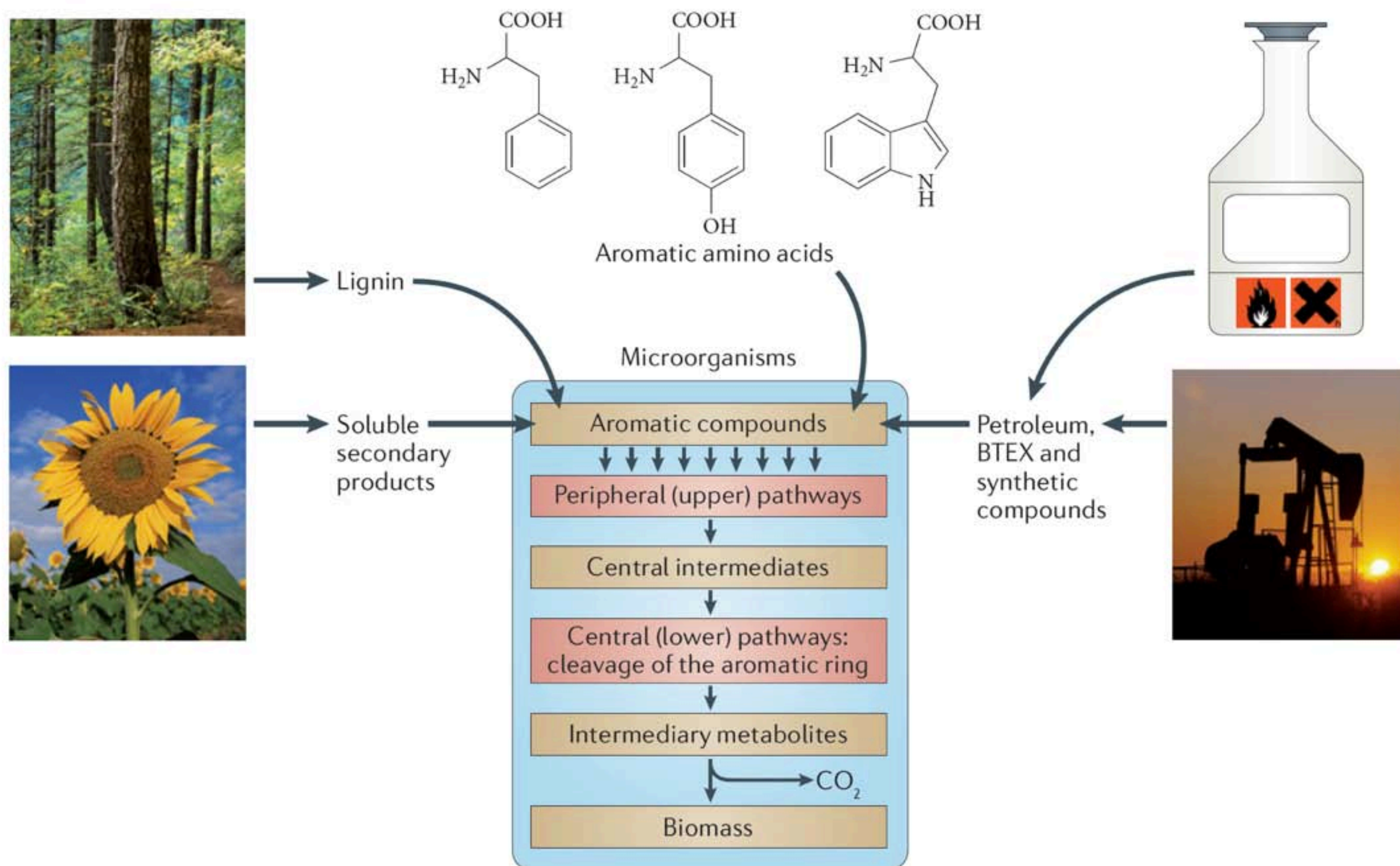


# Emerging routes to overcome lignin heterogeneity: Biological funneling

## Microbial degradation of aromatic compounds — from one strategy to four

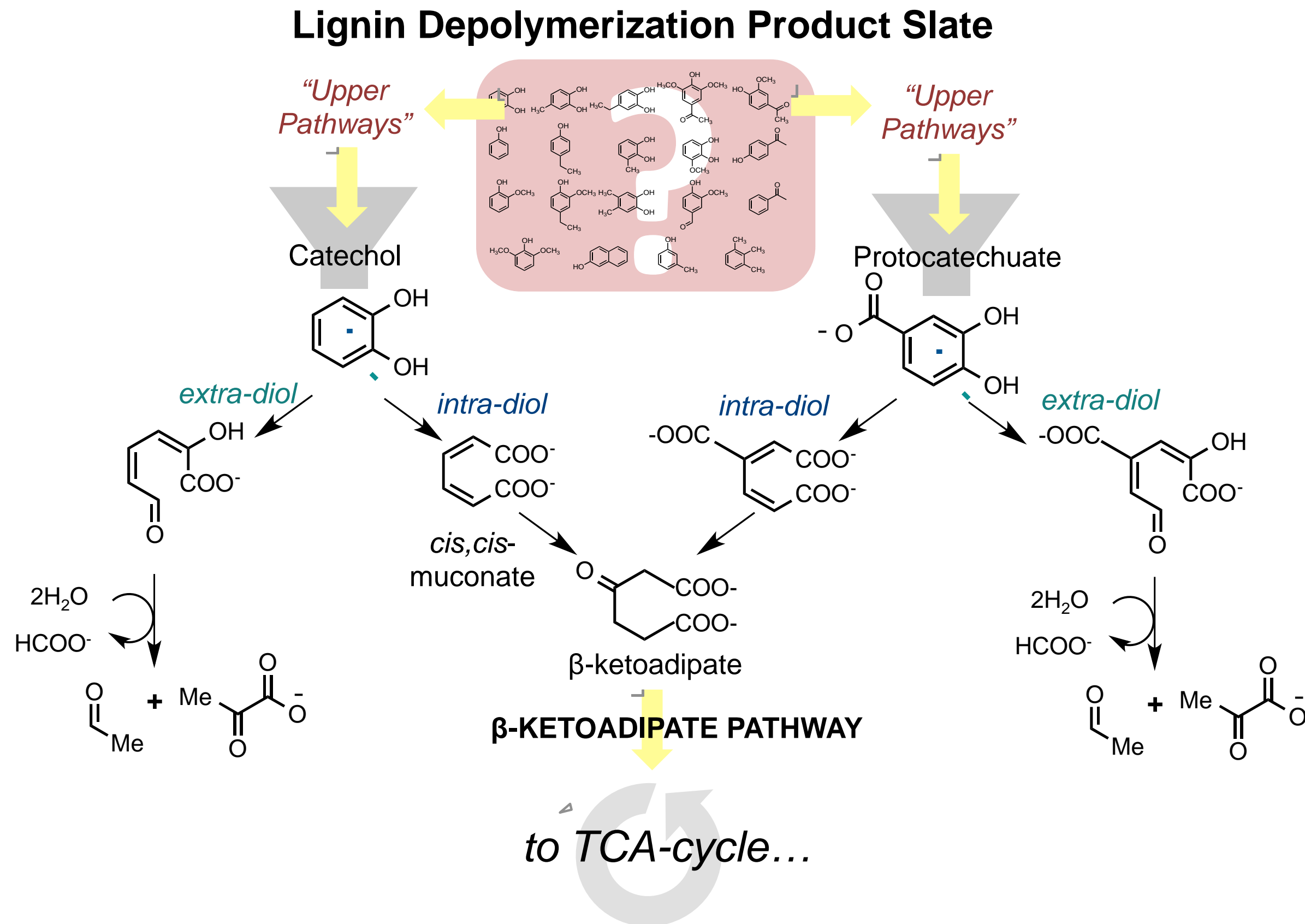
Georg Fuchs\*, Matthias Boll† and Johann Heider§

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# Biological funneling enables metabolism of heterogeneous aromatics

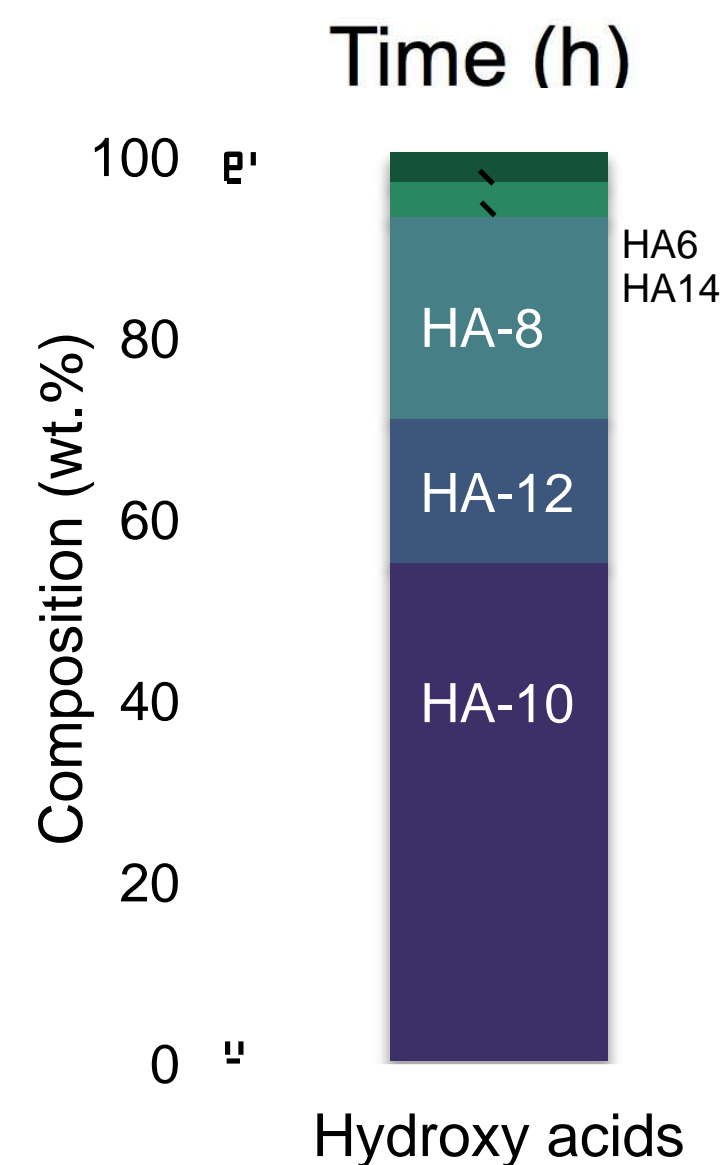
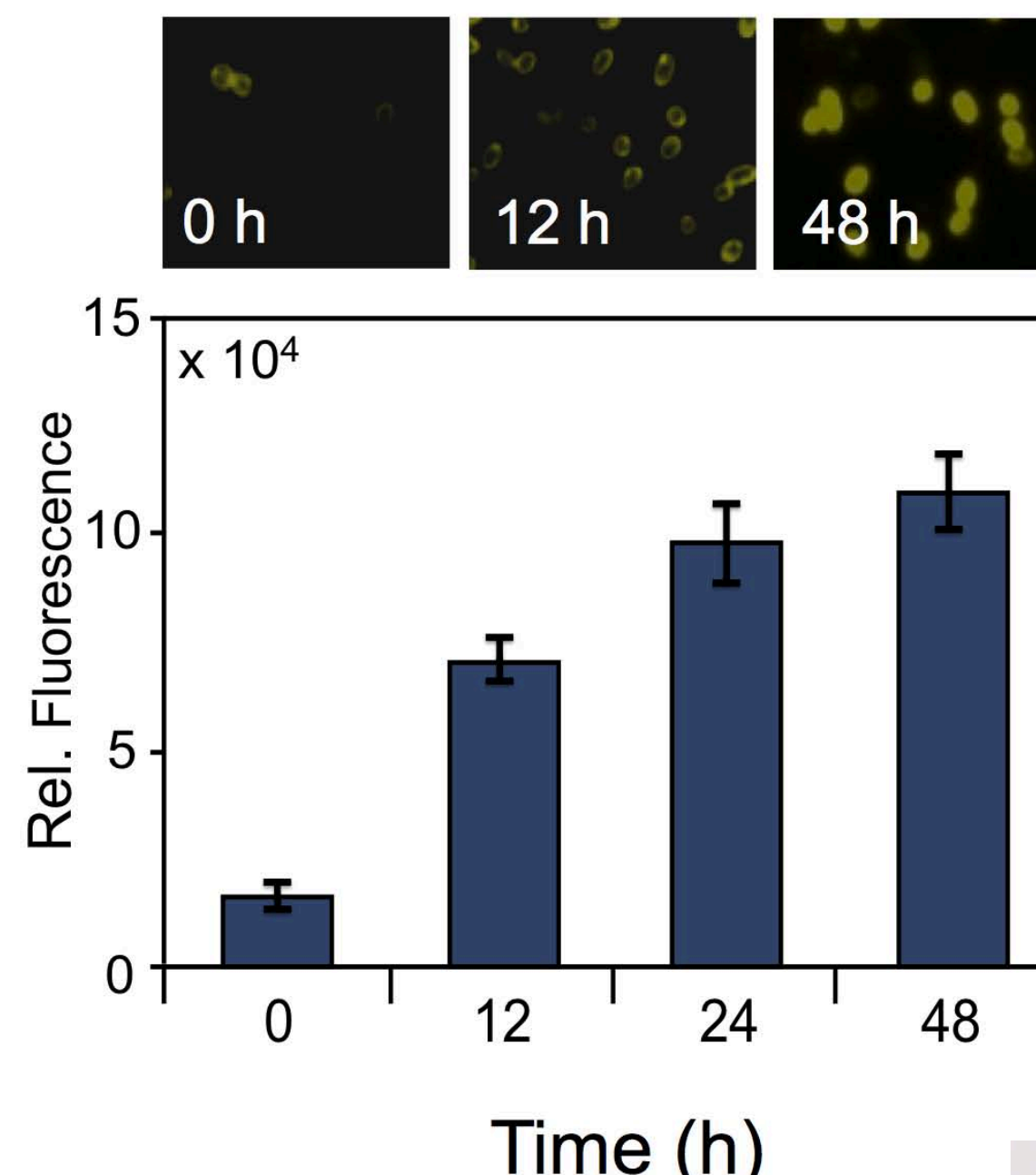
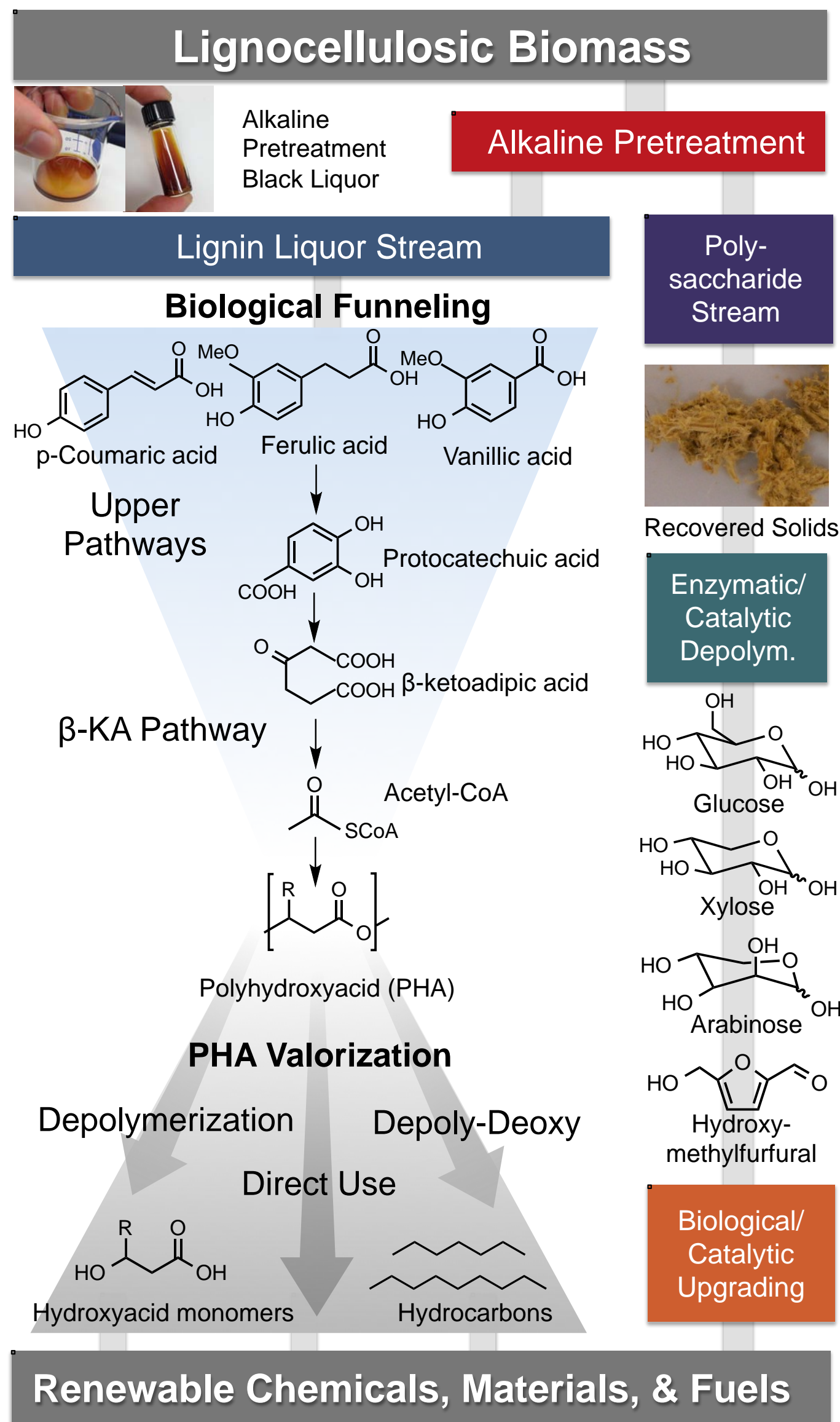


Microbes can funnel lignin-derived aromatics to central metabolism

Significant body of work going into process development around this concept to optimize biocatalysts, biological cultivation processes, separations, and chemical catalysis

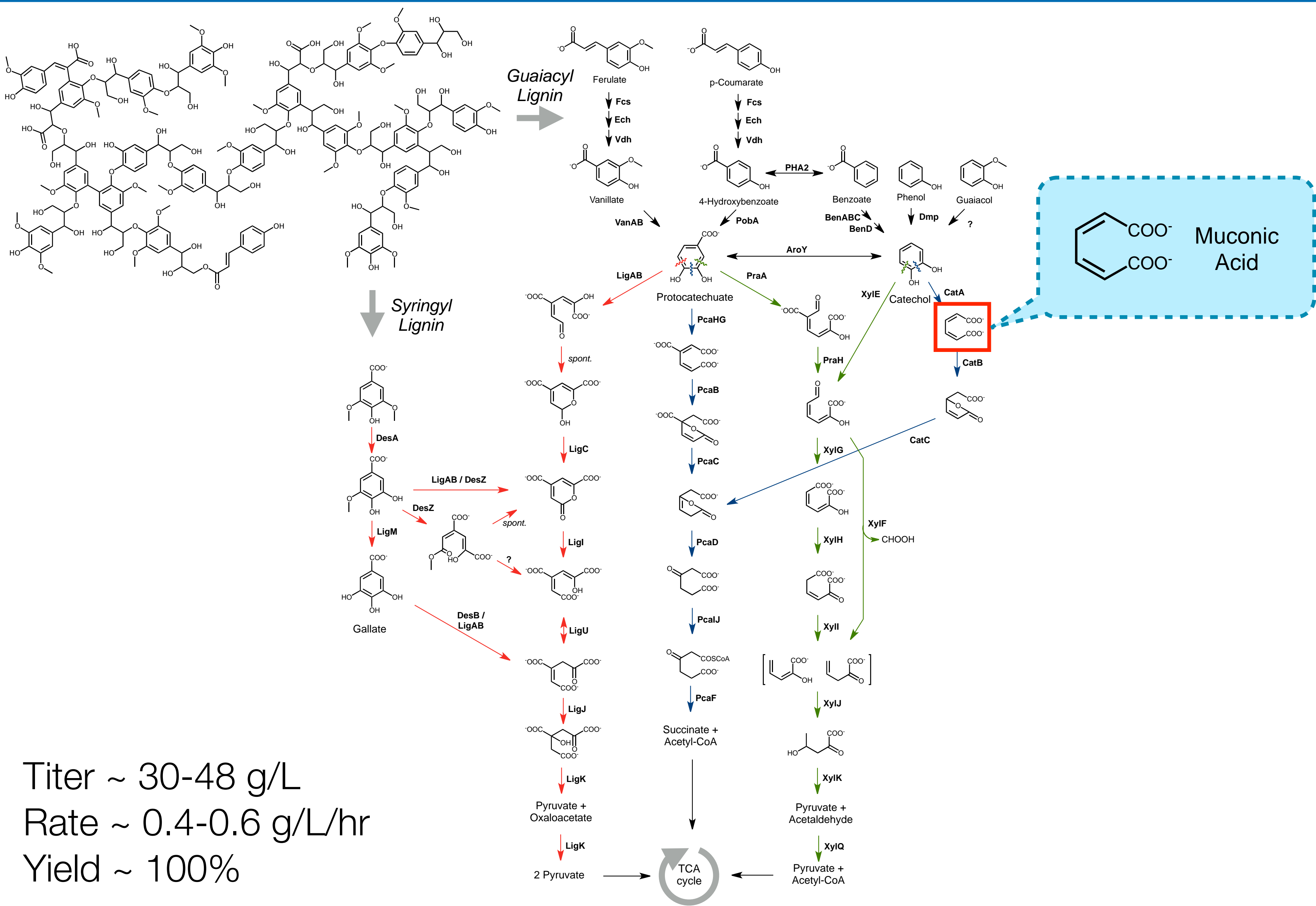


# Biopolymer production from lignin



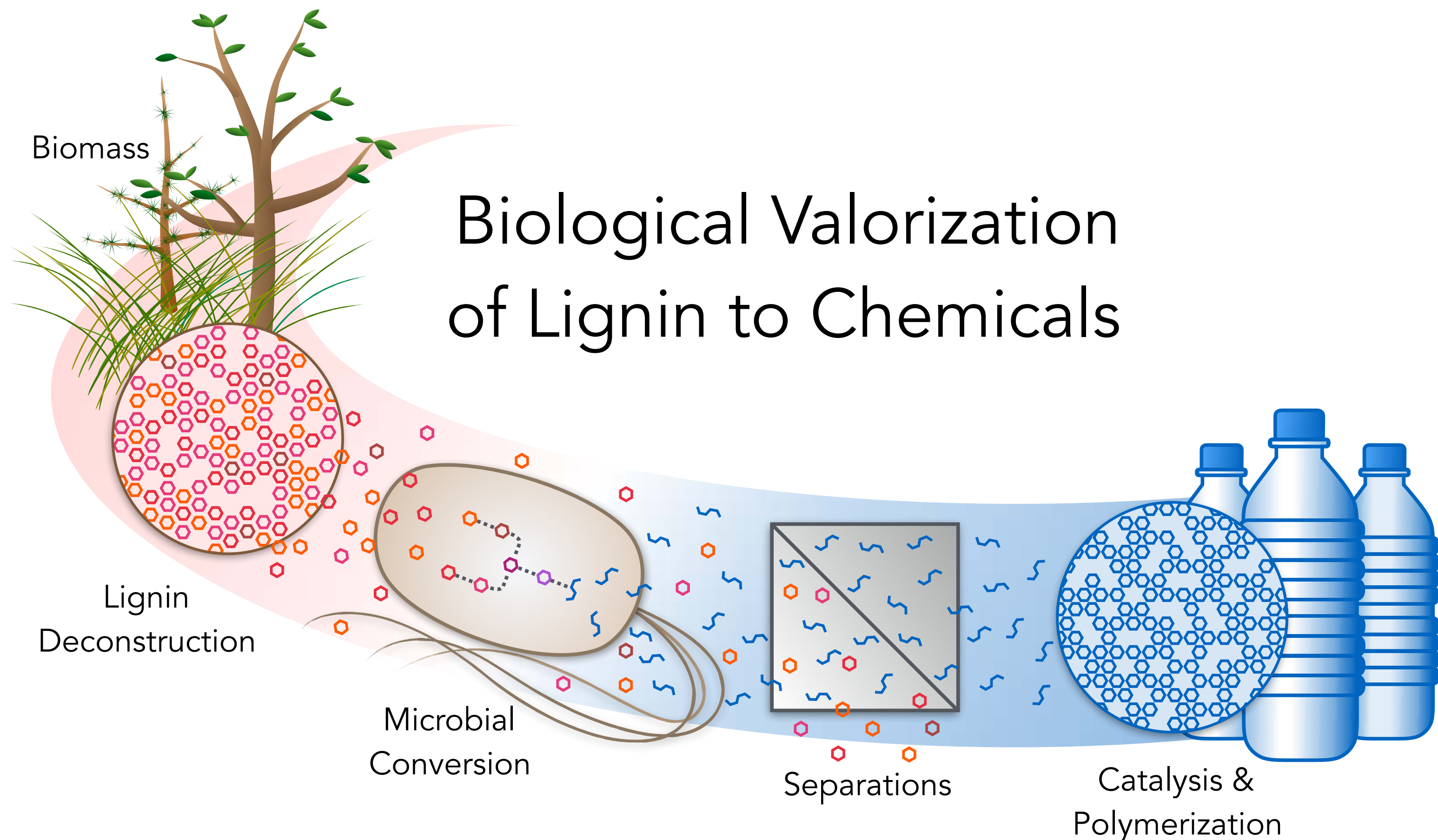


# Atom-efficient intermediates from lignin



Titer ~ 30-48 g/L  
Rate ~ 0.4-0.6 g/L/hr  
Yield ~ 100%





Biological funneling (along with other emerging techniques) may enable a solution to overcome lignin heterogeneity

- Significant opportunity in co-designing *in planta* lignin with biological and catalytic conversion
- Emerging 2G biorefineries offer space for new lignin valorization processes



# Conference announcement!

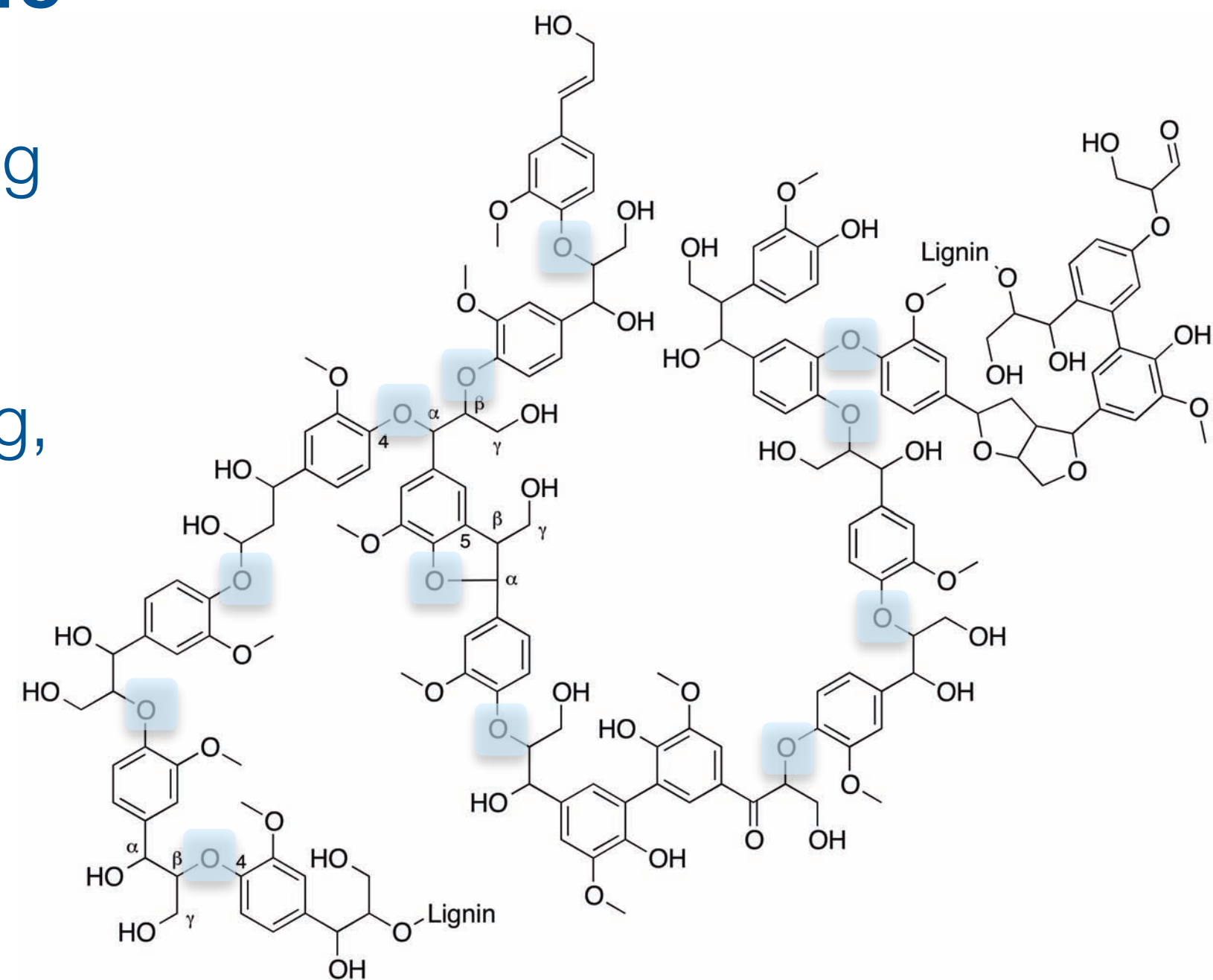
## Gordon Research Conferences

### For your calendars!

The inaugural **Lignin Gordon Research Conference** will be held in the **August 5-10, 2018**

The goal of this proposed GRC on lignin is to bring together leading researchers, postdocs, and students involved in multiple aspects of lignin including its characterization, *in planta* engineering, depolymerization and upgrading, and material science.

Interaction and discussion between plant researchers, chemists, engineers, and material scientists working on this recalcitrant polymer is critical to move the field forward.





# Acknowledgements



Thank you for your attention!



## Collaborators:

- **John McGeehan**, Portsmouth 
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- **Rick Dixon, Fang Chen**, UNT
- **Sam Purvine, Erika Zink**, EMSL
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- **Jen DuBois**, Montana State

