

Sunshine to Petrol: Reimagining Transportation Fuels

Sandia National Laboratories

8 July 2017

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Drivers of Transportation Fuel R&D



The Problem

- **U.S. Petroleum Demand is 20.7 mb/d (2007).**
- **An additional 64 mb/d of petroleum – six times the current capacity of Saudi Arabia – will be needed in the U.S. by 2030.**
- **1 in 8 casualties in Iraq were protecting fuel convoys**

The Solution

- **Policy:**
 - **The Renewable Fuel Standard (RFS) and RFS2 of 2005 and 2007**
- **Targets:**
 - **36 bg/yr renewable fuels by 2022**
 - **15 bg/yr of corn ethanol by 2015**
 - **21 bg/yr from second and third generation cellulosic- or algae-based fuels**
- **Investments:**
 - **FY2008-FY20011: DOE/EERE/BETO, DOE/SC/OBER) \$1B in Bioenergy Research Centers, Algae Biofuels Consortia, and Industry-Led Biorefineries**
 - **FY2012: EERE/BETO \$195M (\$270M FY13 request); SC/OBER \$113M**
 - **USDA loan guarantee program.**

A Diversified Policy and R&D Portfolio in Needed

Potential Solutions

- **Natural Gas Reforming (GTL)**
- **Hybrid, Plug-in Hybrid, Electric Vehicles**
- **Biofuels**
- **Solar Fuels (H_2 , H_2 & CO)**



Technology Options

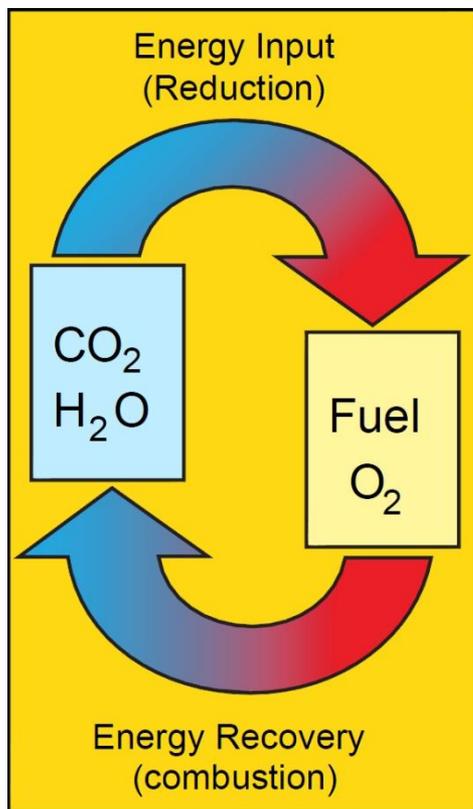
- **Solar Thermochemical**
- **Solar Electrolysis**
- **Photoelectrochemical (PEC)**
- **Photocatalysis**
- **Artificial Photosynthesis**

Solar ThermoChemical Fuels: Sunshine to Petrol (S2P)



Liquid hydrocarbons are the “Gold Standard” for transportation fuels.

S2P: Use the heat of the sun to “energize” CO_2 and H_2O into syngas, a precursor to hydrocarbon fuels.



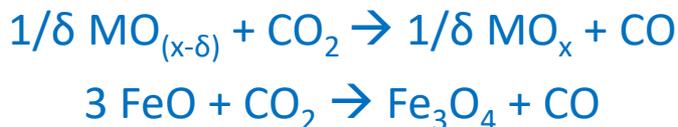
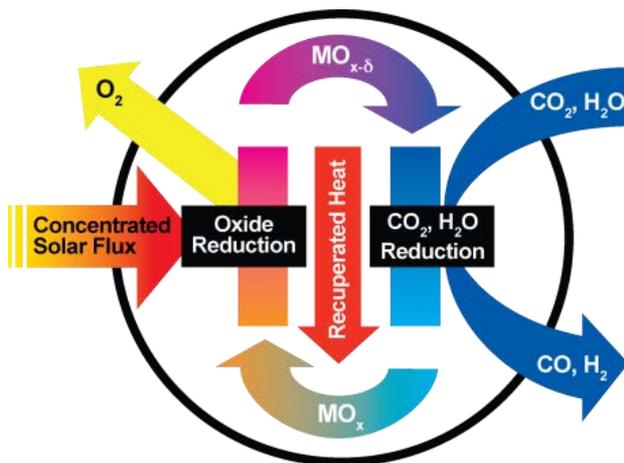
H₂O, CO₂ Splitting



Fischer-Tropsch



Our Solar Thermochemical Process is Conceptually Simple



R&D focus on:

- **Reactor/Engine**
 - Maximizing Energy usage (continuous operation, sensible energy recovery i.e. recuperation)
 - Interfacing Solar with chemistry
 - Minimal parasitic work input
 - Decoupling steps (products, conditions, rates)

- **Catalysts**
 - Thermodynamics
 - Kinetics
 - Durability

- **Systems**
 - Setting targets, process optimization, economics, life cycle impacts etc.

We envision new domestic industries in engines, catalysts, and fuels.

Sandia has invested nearly \$20M and built an interdisciplinary team.



Principal Investigator – James E. Miller
Project Manager – Tony Martino

Engines

- Solar Reactor - Rich Diver, Tim Moss, Scott Korey, Nathan Siegel
- Reactive Structures - Nathan Siegel, Terry Garino, Nelson Bell, Rich Diver, Brian Ehrhart
- Detailed Reactor Models - Roy Hogan, Ken Chen, Spencer Grange, Siri Khalsa, Darryl James (TTU), Luke Mayer (student)

Catalysts

- Reactive Materials Characterization & Development - Andrea Ambrosini, Eric Coker, Mark Rodriguez, Lindsey Evans, Stephanie Carroll, Tony Ohlhausen, William Chueh
- Bulk Transport & Surface Reactions - Gary Kellogg, Ivan Ermanoski, Taisuke Ohta, Randy Creighton
- Thermodynamics & Reaction Kinetics - Mark Allendorf, Tony McDaniel, Chris Wolverton (Northwestern University), Bryce Meredig (student), Heine Hansen (PD), Asegun Henry, Al Weimer (CU), Jon Scheffe (student)

Systems Analysis

- Terry Johnson, Chad Staiger, Christos Maravelias (U-WI), Carlos Henao (student), Jiyong Kim (PD), Daniel Dedrick

Over 20 conference proceedings, 80 conference presentations, 20 peer-reviewed journal articles, 4 book chapters, and 8 patents

The CR5 is our First Engine Prototype



Counter-Rotating-Ring Receiver/Reactor/Recuperator (CR5)

CO₂ SPLITTER

Heat from the sun provides energy to break down CO₂, releasing CO which can then be used to produce synthetic fuels

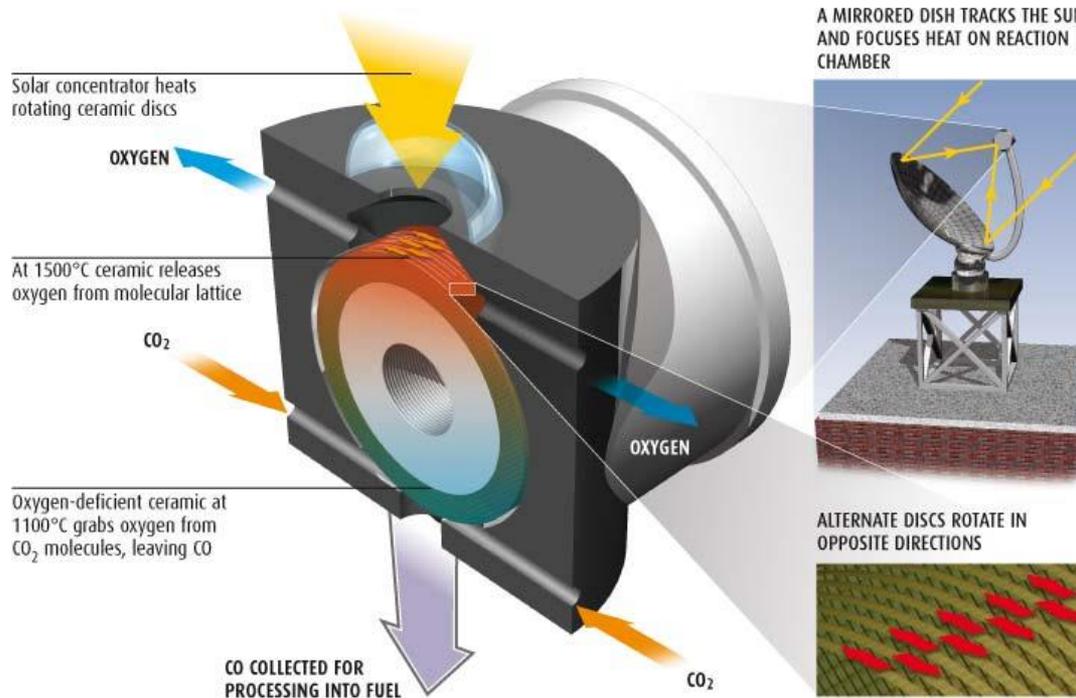
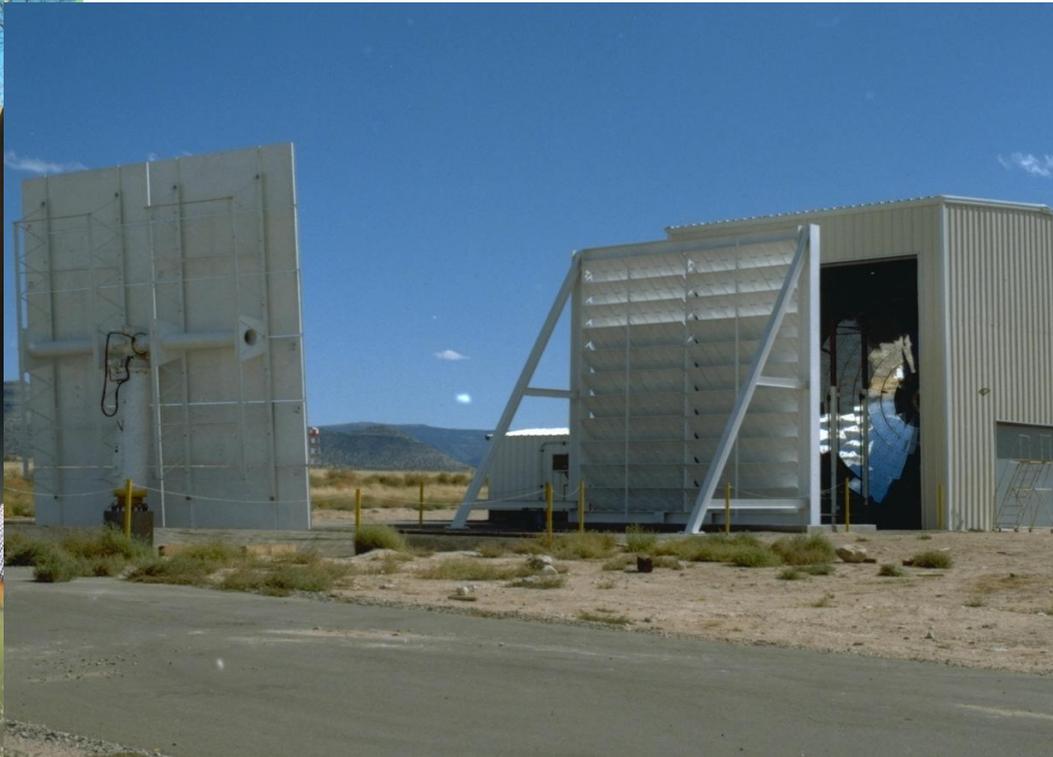


Figure Credit: Popular Science

“Reactorizing a Countercurrent Recuperator”

Continuous flow, Spatial separation of products, Thermal recuperation

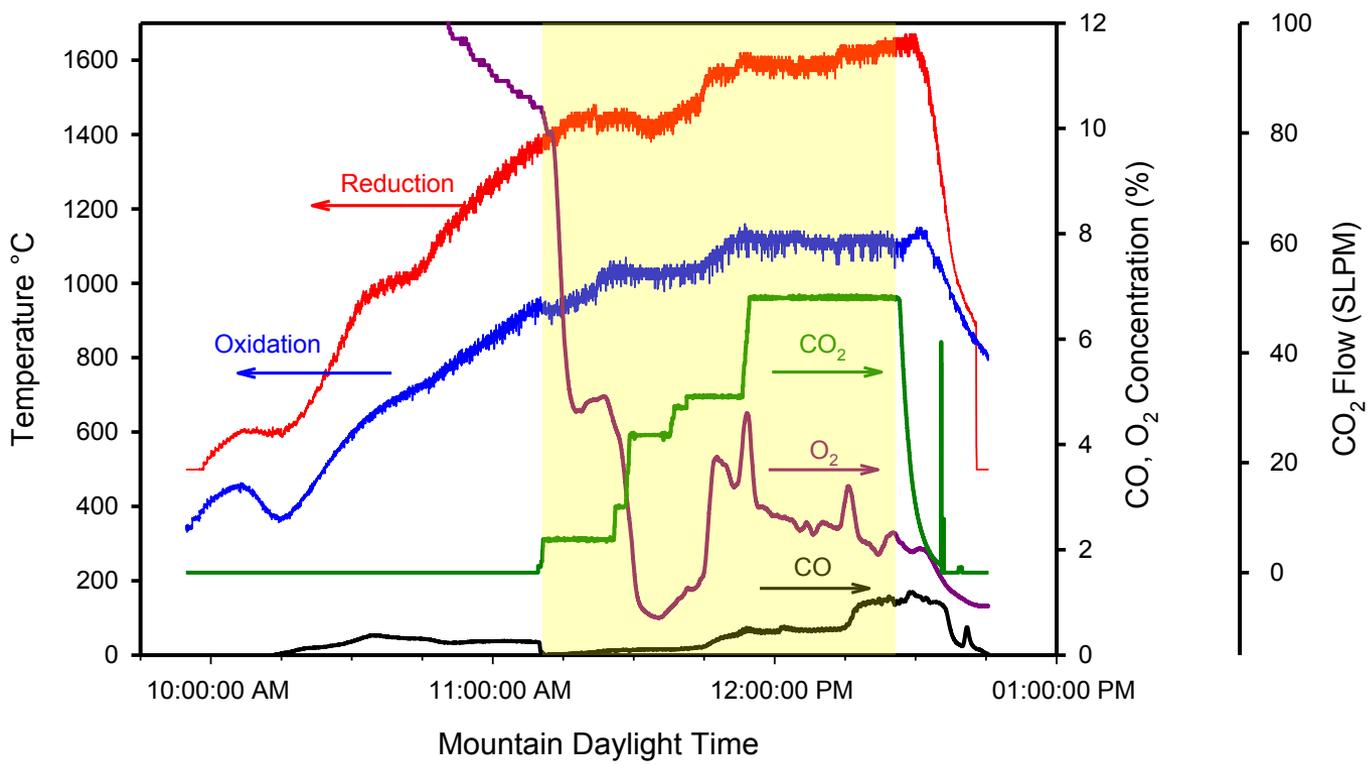
**S2P uses concentrated solar power
focused on a solar furnace.**



This 12-ring test set the standard for heat-to-chemical conversion efficiency.



August 1, 2011 Test Overview

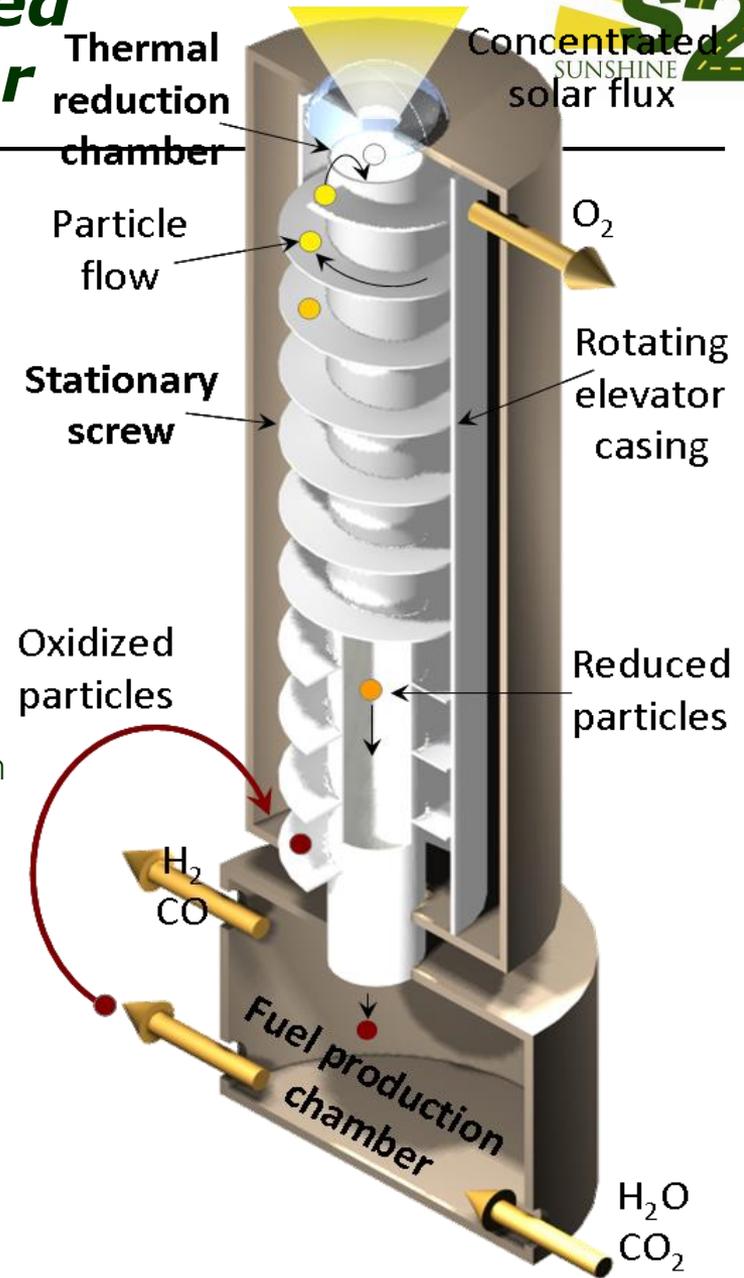


Generation 2: Packed Bed Particle Reactor

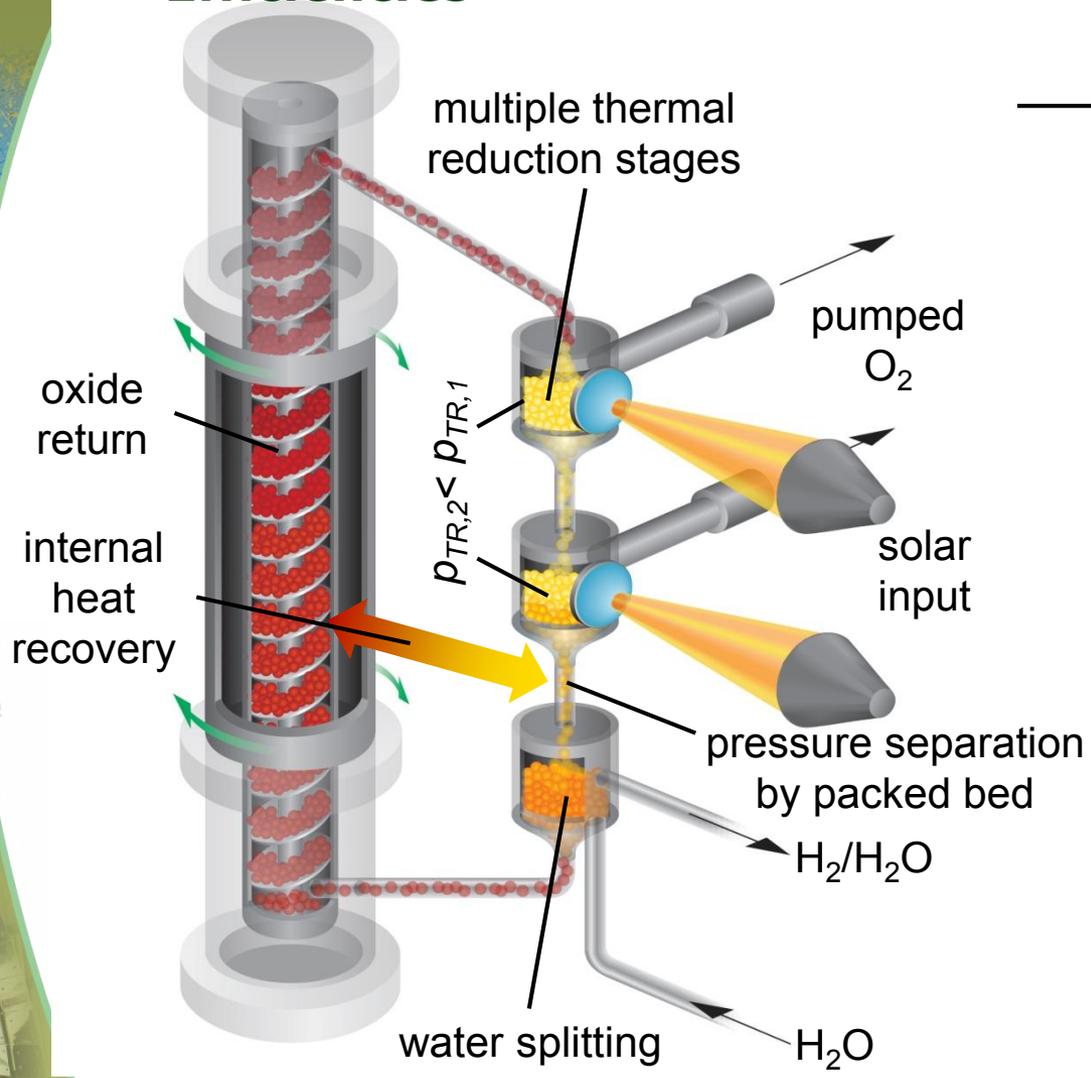


- **Direct solar absorption by the working material**
- **Sensible energy recovery between T_H and T_L**
- **Continuous on-sun operation**
- **Pressure, temperature and product separation**

- Pros:
 - Small reactive particles (~100mm)
 - Only particles are thermally cycled
 - Independent component optimization
 - Easy material replacement
- Cons:
 - Particle conveyance
 - Beam-down optics

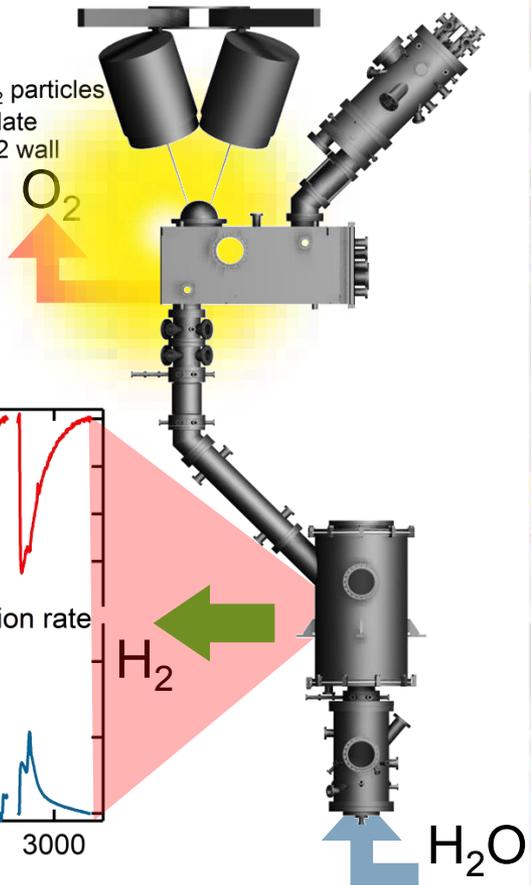
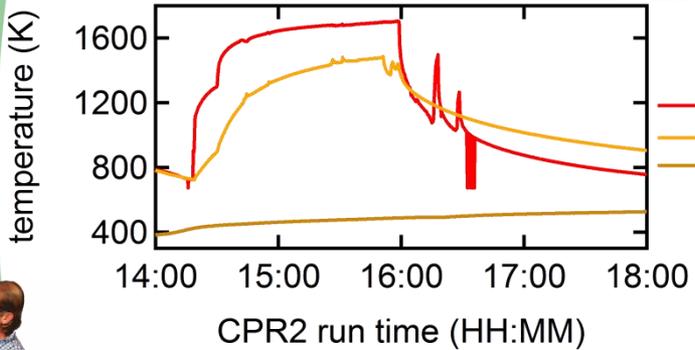
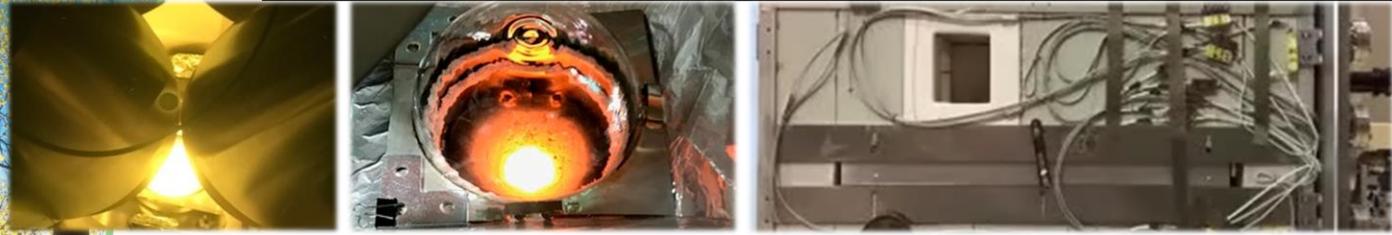


The Cascading Pressure Reactor Embodies the Packed Bed Reactor Design with Increased Efficiencies

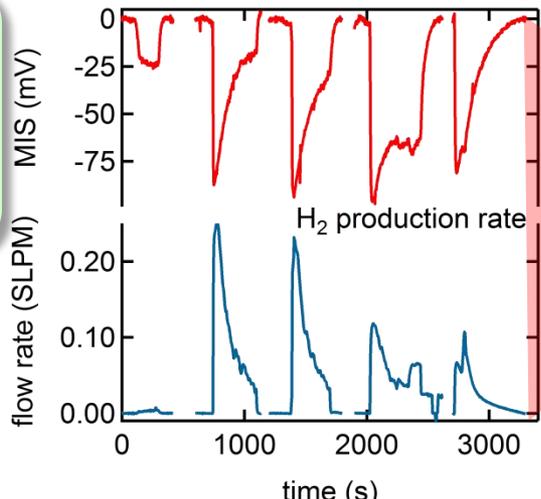


Incrementally pumping O_2 reduces the overall flow volume and velocity

We recently produced 2L of H₂ over 1 hour.



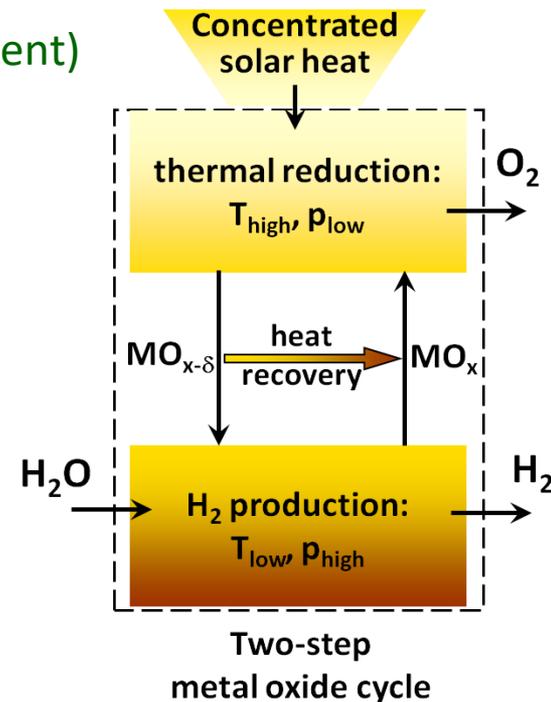
$T_R \sim 1700$ K
0.25 SLPM peak H₂ rate



Thermodynamics, kinetics, and stability are technological challenges for materials.



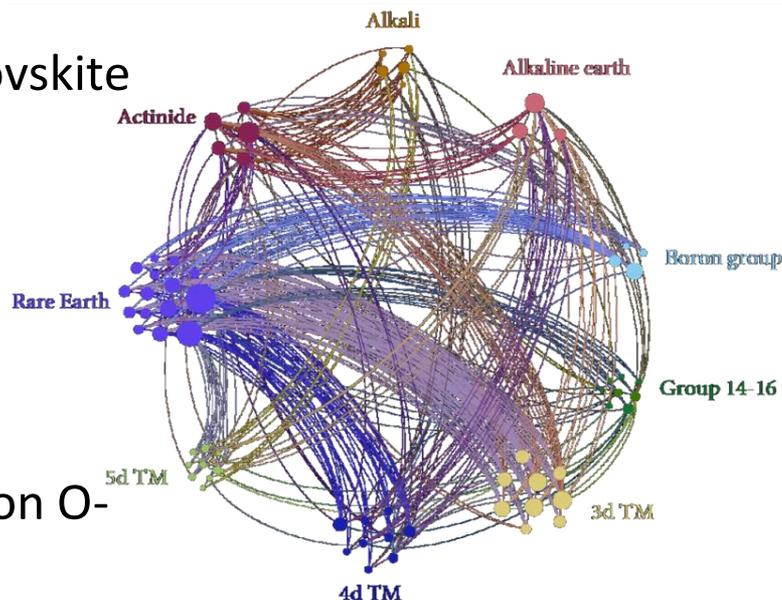
- Redox thermodynamics and kinetics.
 - Critical to reactor design and efficient operation
 - Large, reversible oxygen deficiency (reduction extent)
 - Fast redox rates and matched to solar flux
- Stability and long-term durability of redox active ceramic structures.
 - Cycle life ~ 300,000 cycles (10 year life)
 - heating rates (1000°C/min)
 - Compatibility with materials of construction
- Earth abundant and easy to manufacture.



Miller et. al, *Advanced Energy Materials* 2013, DOI:10.1002/aenm.201300469

Predictive simulations (DFT) help design new materials formulations.

- 5,329 cubic and distorted perovskite ABO_3 compounds.
- Initial screening based on:
 - thermodynamic stability
 - $E_{f,0} = 2.5-5.0$ eV
- Small (%) lattice expansion upon O-defect formation.
 - lattice softening \Rightarrow higher entropy
- Discard improbables.
 - Actinides, rare elements.



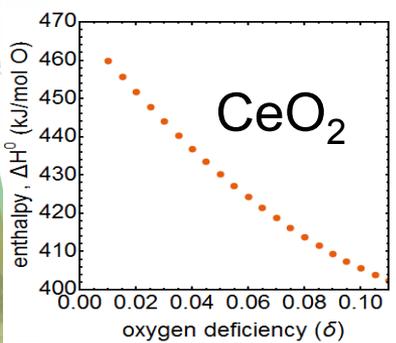
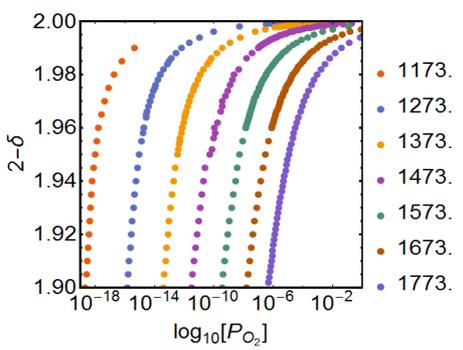
Evaluate the WS potential for remaining simple binary perovskites (~20)

| Formula | B-site |
|---------|--------|
| LaCoO3 | Co |
| CeCoO3 | Co |
| YCrO3 | Cr |
| CeCrO3 | Cr |
| LaCrO3 | Cr |
| YFeO3 | Fe |
| LaFeO3 | Fe |
| CeFeO3 | Fe |
| YMnO3 | Mn |
| LaMnO3 | Mn |
| CeMnO3 | Mn |
| NaMoO3 | Mo |
| SrSnO3 | Sn |
| BaSnO3 | Sn |
| CaVO3 | V |
| SrVO3 | V |
| YVO3 | V |
| CeVO3 | V |
| LaVO3 | V |

A. A. Emery, J. E. Saal, S. Kirklin, V. I. Hegde, C. Wolverton, *Chemistry of Materials*. **28**, 5621–5634 (2016).

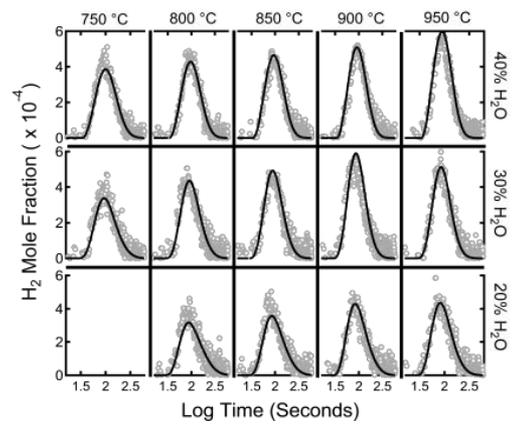
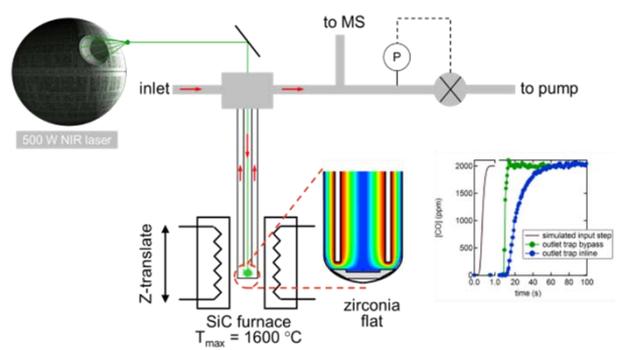
Characterization helps design new materials formulations.

Thermodynamics: TGA and others



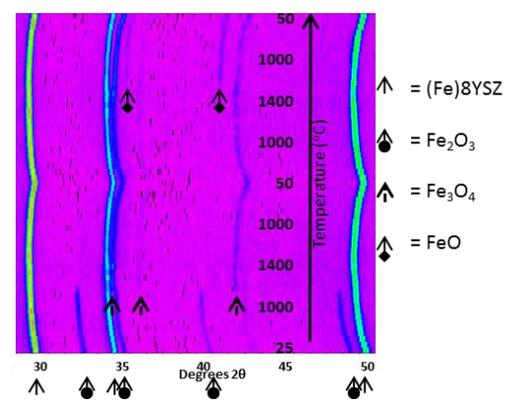
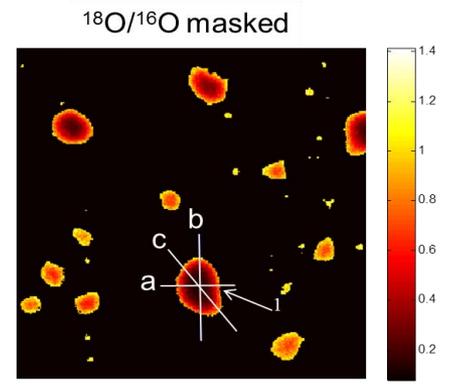
- Derive thermodynamic properties for material from P_{O_2} -T- δ relation

Kinetics: idealized flow reactor



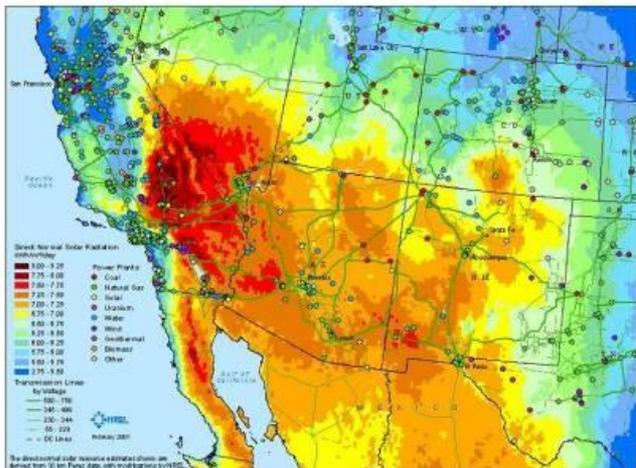
- Cycled under high radiative flux.

Structural: (i.e., HTXRD, ToF-SIMS)



- Great potential for operando X-ray scattering.

Solar Resources Analysis Shows the Promise of Scale and Requirement for High Efficiency Target



Filters applied (Resource analysis by NREL): Over-filtered

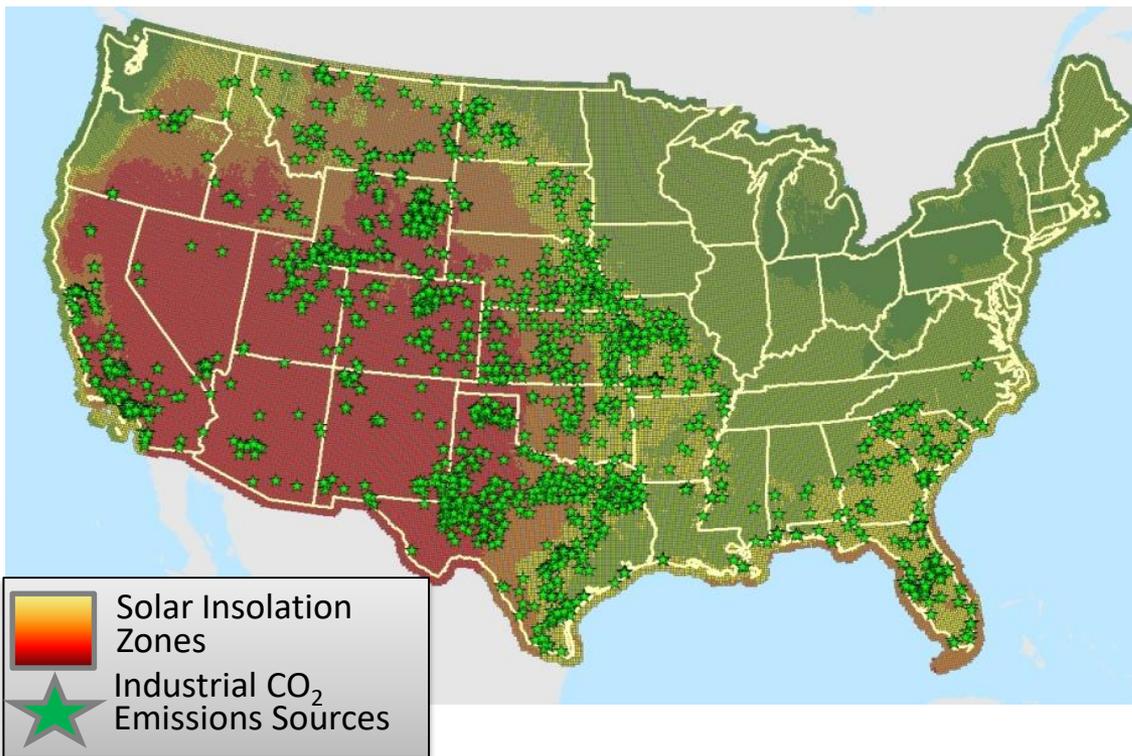
- Sites > 6.75 kwh/m²/day
- Exclude environmentally sensitive lands, major urban areas, etc.
- Remove land with slope > 1%.
- Assume 25% packing density
- Only contiguous areas > 10 km² (675 MW_{primary}) 10 km² = 10⁷ m² = 3.86 mi²

| State | Land Area (10 ⁹ m ²) | Solar Capacity (TW) | Fuel Capacity (GW) | Fuel Capacity (mb/d) |
|--------------|---|---------------------|--------------------|----------------------|
| AZ | 49.9 | 3.37 | 421 | 5.9 |
| CA | 17.7 | 1.20 | 150 | 2.1 |
| CO | 5.5 | 0.37 | 46 | 0.7 |
| NV | 14.5 | 0.98 | 122 | 1.7 |
| NM | 39.3 | 2.65 | 331 | 4.7 |
| TX | 3.0 | 0.20 | 25 | 0.4 |
| UT | 9.2 | 0.62 | 78 | 1.1 |
| Total | 139.2 | 9.39 | 1,174 | 16.6 |

- U.S. Petroleum Demand is 20.7 mb/d (2007)
- **12.5%** lifecycle efficiency could produce 16.6 mb/d (**80%** of total U.S. demand)
- NM alone could produce **23%** of U.S. demand
- **12.5%** of available land (17.4 × 10⁹ m²) could provide **10%** of U.S. demand

139 billion m² is 1.5% of total U.S. land

Numerous Large CO₂ Sources Exist



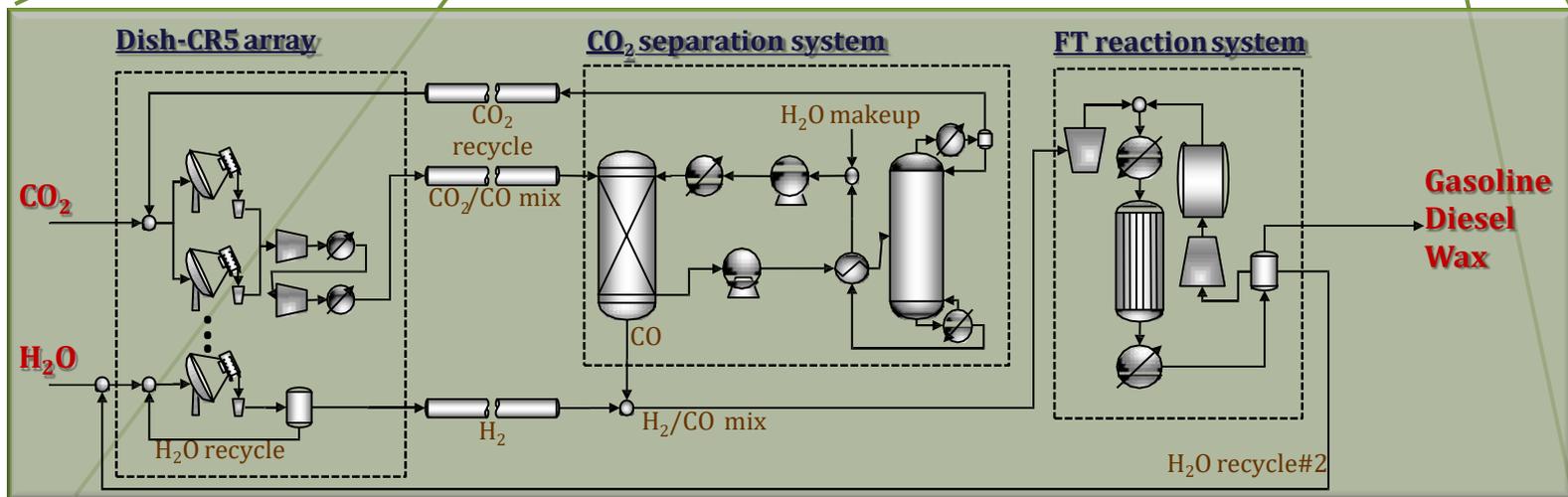
- Hundreds of large industrial CO₂ emissions sources exist in the United States in areas of high solar insolation.
- 4-Corners Power Plant: 15.6 Mt/y and San Juan 13.4 Mt/y
- At 81% utilization these two plants can supply fuel plants up to 9.8 GW (139 kb/d)
- ~**25 plants** of comparable size to 4-Corners could supply US CO₂ for **10%** of U.S. demand.

Substantial resources can be tapped.
Infrastructure exists for CO₂ transport.

We Investigated a Number of Pathways and Products including MeOH and FT.

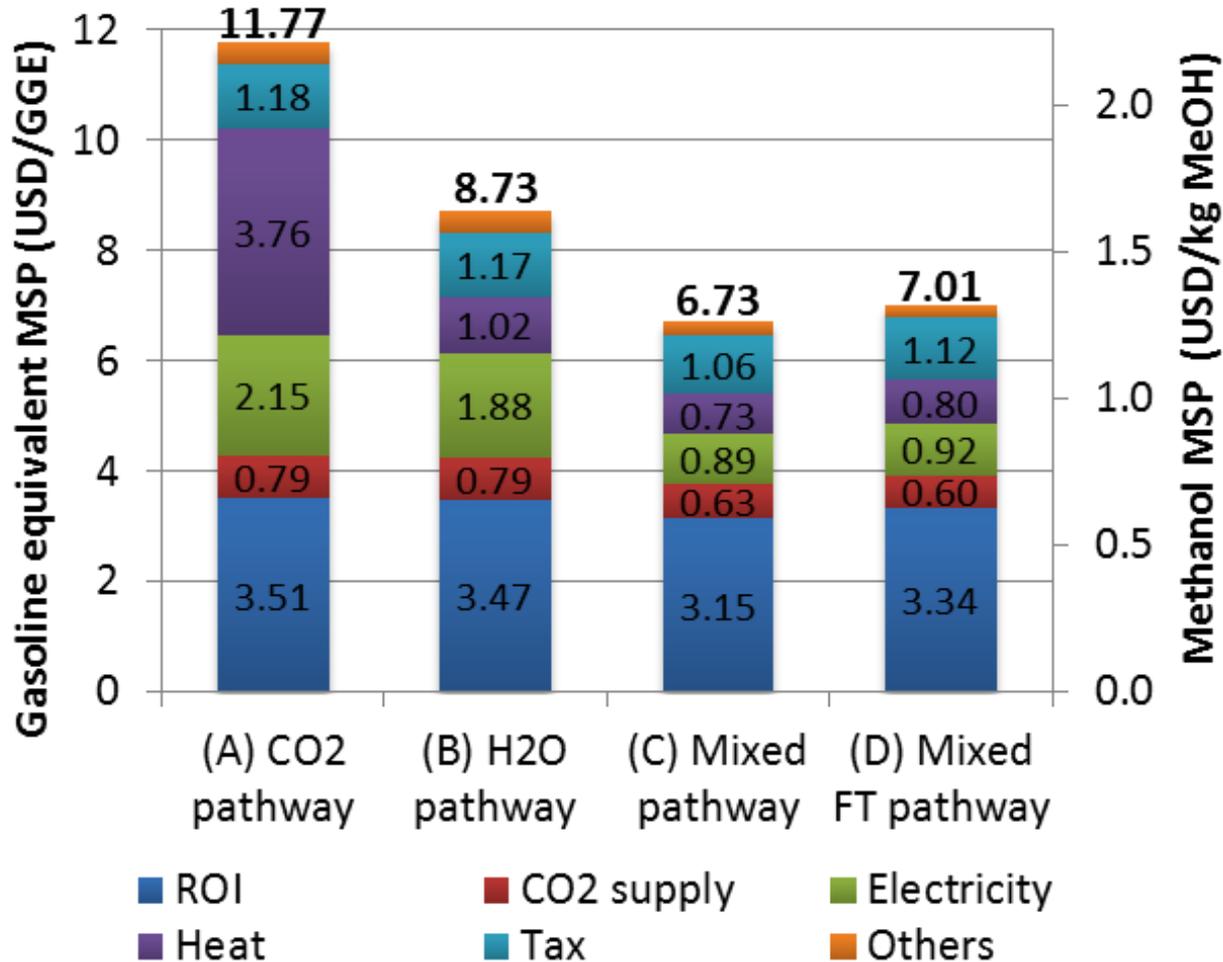


Mixed pathway to Fischer-Tropsch (FT) products



- Feed
CO₂: 352 kmol/hr
H₂O: 395 kmol/hr
- Product
Gasoline (C7)/Diesel (C14)/Wax (C25):
24/10/1 kmol/hr (333 kmol C/hr)

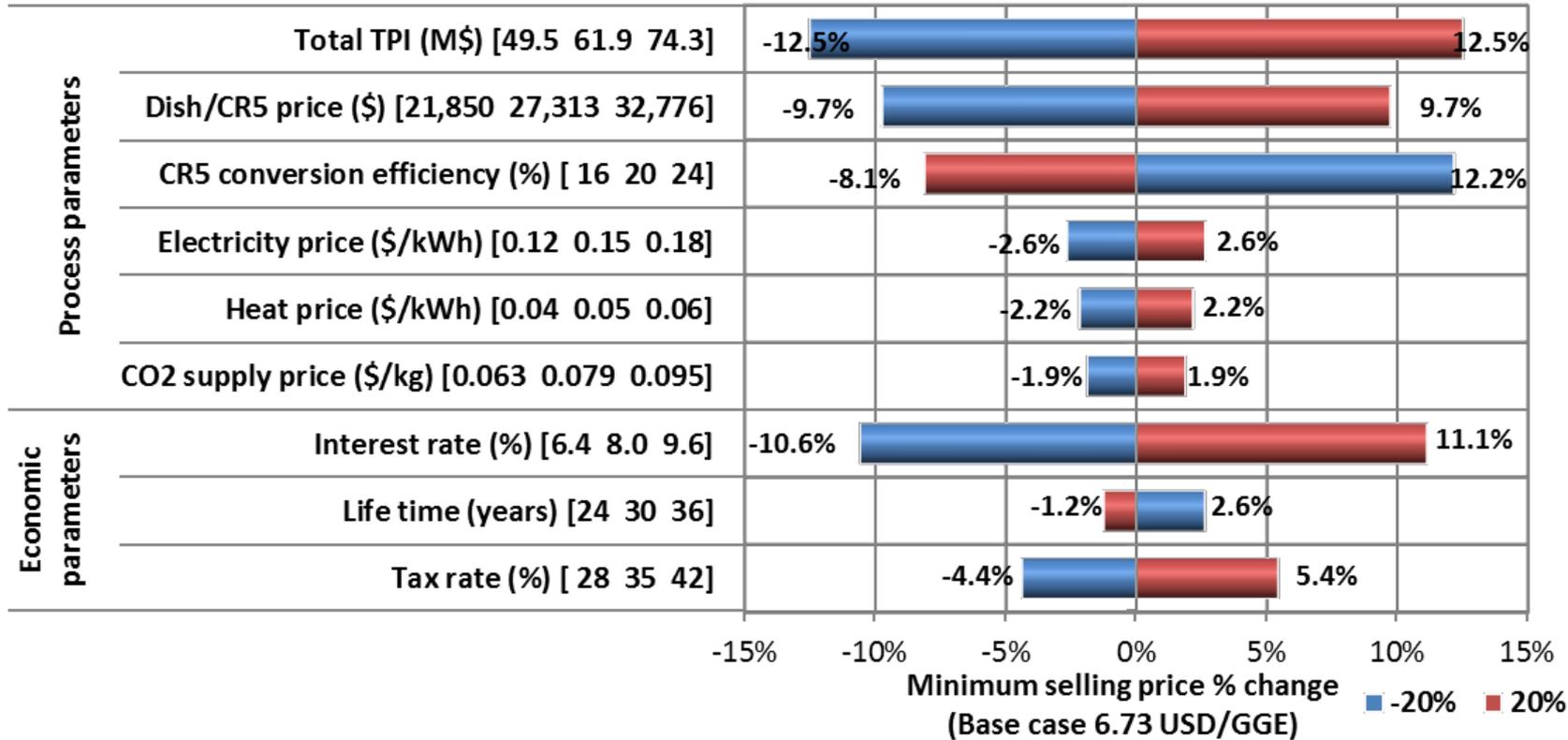
Economic Evaluation: Minimum Selling Price



Economic Evaluation: Sensitivity Analysis



Mixed pathway to MeOH



Technical Summary

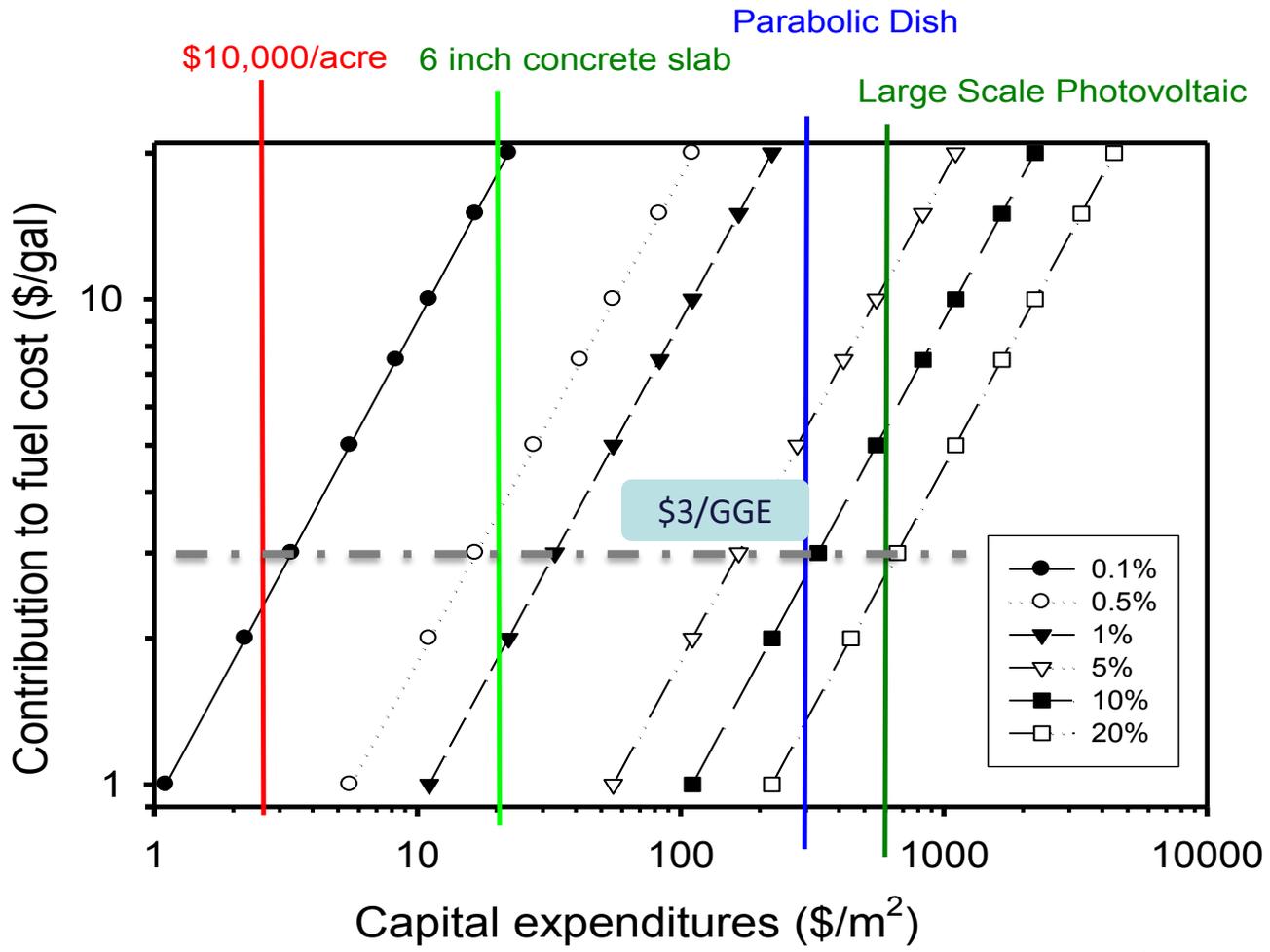


- **Efficiency is key for cost and scalability**
 - Sunlight is the high cost feedstock (capital to capture)
 - Adjacency to other technologies (e.g. solar electric, solar reforming) offers benefits
- **High utilization is essential to achieving high efficiency**
 - Recuperation, reduction extent, kinetics
 - Need for new materials with optimized thermodynamics, transport properties, structures, physical properties, and thermally efficient reactors
- **Three aspects to advancing materials**
 - Improved compositions (modification and discovery)
 - Structuring materials
 - Integrating materials and reactor design
- **Production and testing of Gen1 CR5 completed; Gen 2 packed bed reactor tested**
 - Efficiency > 0.8%, Scales to > 1.5 %
 - Full-days of continuous on-sun testing at powers up to 9 kW.
 - Applying lessons to Gen2 designs and Materials

**Thank You For
Your Attention**

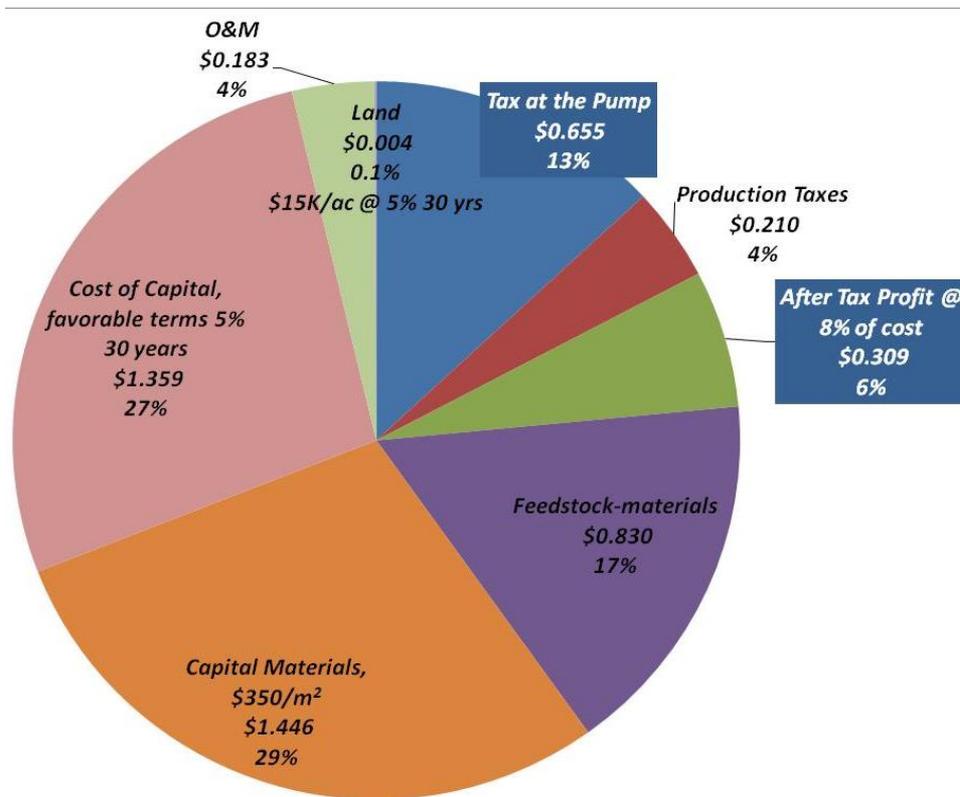


Efficiency → Costs: Collector Area



Assumptions: GGE = 36 kWh, Solar Resource = 2600 kWh/m²/yr,
Favorable Financing (5% interest, 30 years)

Cost Breakdown For \$5/GGE; S2P 12.5% LCE



- Costs for S2P are in the **ballpark of viability**
- Learning curve will reduce the most expensive contributions
- Very sensitive to the cost of capital recovery