

SAND2017-5842 PE

# Hydrogen Safety, Risk Assessment, and Material Compatibility R&D

**Chris Moen**

Sandia National Laboratories

**H2@Scale Review Meeting**

Washington, DC

June 9, 2017

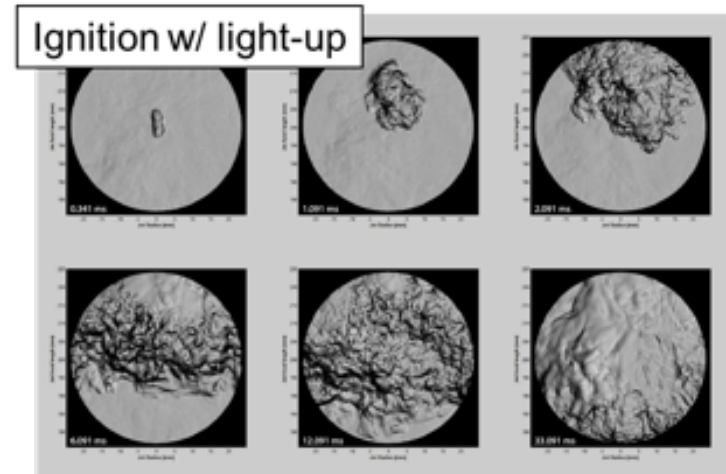
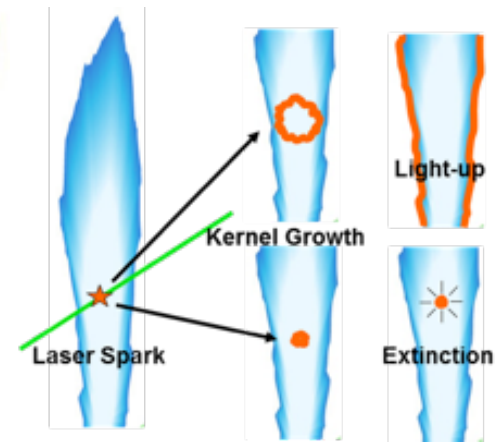
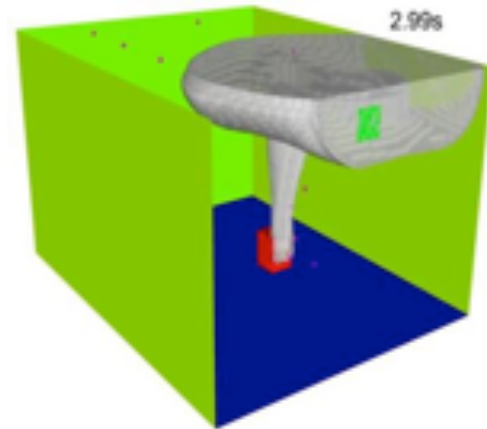
# Defensible safety standards for the built environment

## Goal

Facilitate the safe use of hydrogen technologies by understanding and mitigating risk

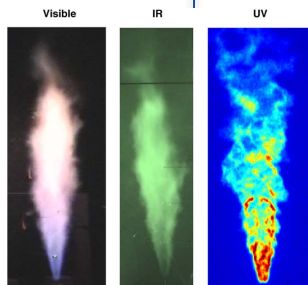
## Demonstrated Impact

- Enabling the deployment of refueling stations by developing science-based, risk-informed decision making processes for specification of safety distances.
- Sandia's analysis has enabled the indoor use of fuel cell powered vehicles.



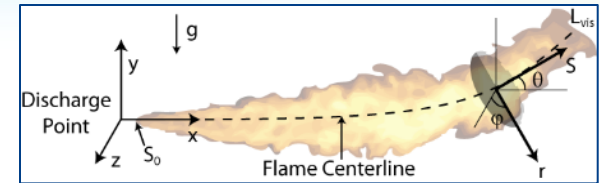
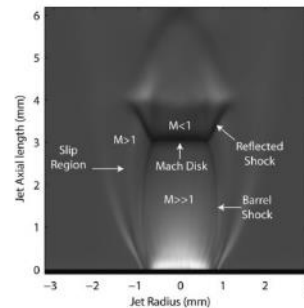
# Experimental observations and mathematical models

Radiative properties of H<sub>2</sub> flames quantified



Barrier walls for risk reduction

Ignition of under-expanded H<sub>2</sub> jets



Buoyant jet flame model with multi-source radiation

2005

2007

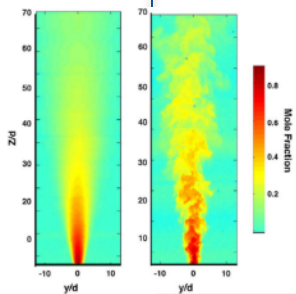
2009

2011

2013

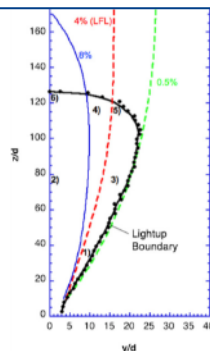
2015

2017

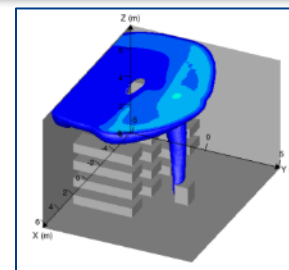


Advanced laser diagnostics applied to turbulent H<sub>2</sub> combustion

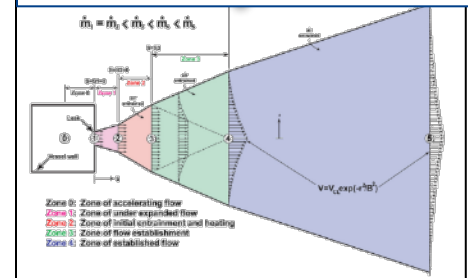
Ignition limits of turbulent H<sub>2</sub> flows



Experiment and simulation of indoor H<sub>2</sub> releases



Laboratory-scale characterization of LH<sub>2</sub> plumes and jets



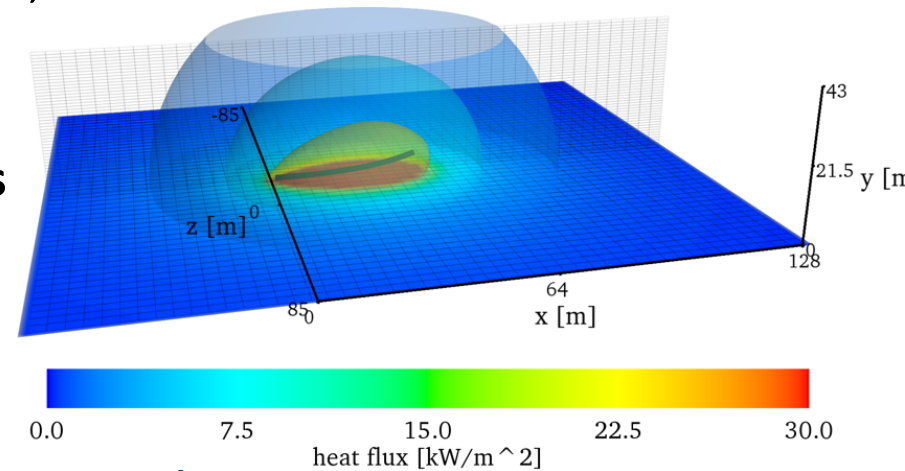
# Risk framework incorporates science basis for safety

## Hydrogen Behavior Models

**Validated mathematical models** to accurately predict hazards and harm from liquid releases, flames, etc.

## Quantitative Risk Assessment

**Develop integrated methods and algorithms** enabling consistent, traceable, and rigorous QRA (Quantitative Risk Assessment) for hydrogen facilities and vehicles

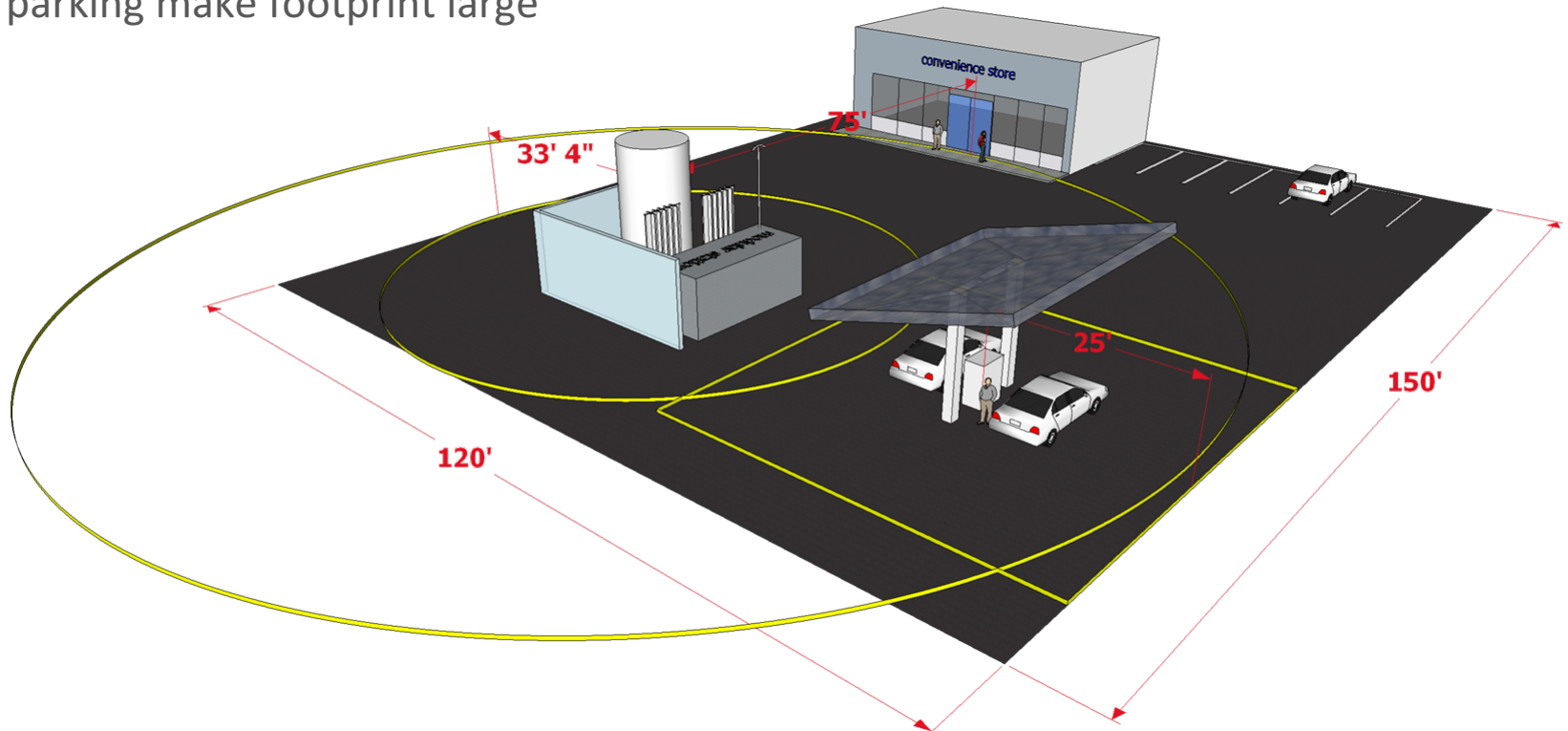


## Decision Support for Standards Development

**Provide physics models and risk calculations** to address real problems in hydrogen infrastructure and emerging technology

# Current separation distances for bulk liquefied hydrogen are based on consensus, not science

- Previous work by this group led to science-based, reduced, gaseous H<sub>2</sub> separation distances
- Higher energy density of liquid hydrogen over compressed H<sub>2</sub> makes it more economically favorable for larger fueling stations
- Even with credits for fire-rated barrier wall, 75 ft. offset to building intakes and parking make footprint large



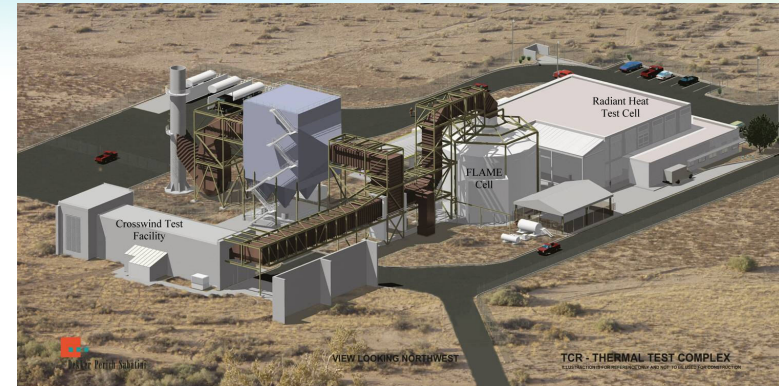
# Phenomena from large-scale liquid releases are not well understood

Need experiments to characterize:

- Pooling
- Evaporation from LH2 pools

Planning underway for experiments at Sandia (Albuquerque) facilities:

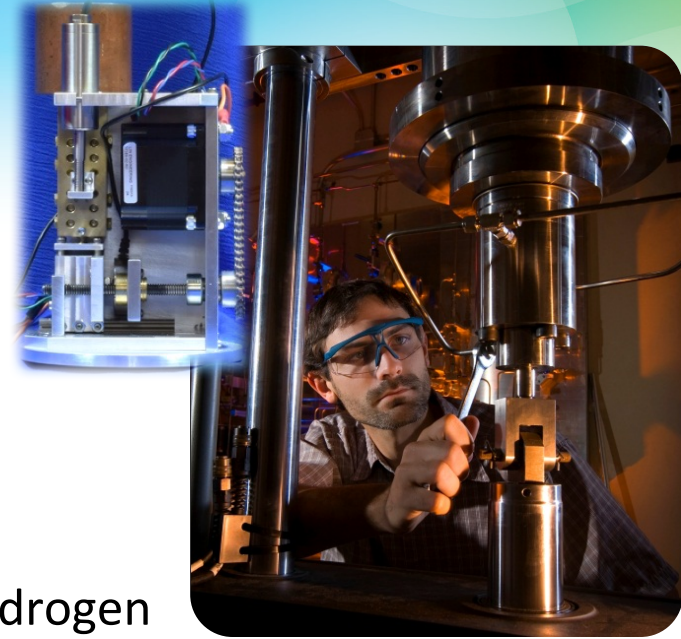
- Thermal test complex
  - Flame cell
    - Up to 3m diameter pool
    - 18.3 m dia. x 12.2 m high
    - Well characterized conditions for model validation
  - Crosswind test facility
    - Dispersion in controlled crosswind
    - Single-direction flow
    - Well-characterized ambient conditions
- Severe Accident Phenomena/Analysis (Surtsey)
  - 100 m<sup>3</sup> pressure vessel with 6 levels of instrumentation ports



# Leadership in materials and components for hydrogen service

## Goals

- Develop and characterize high-performance, hydrogen containment materials and structures to lower capital cost of hydrogen infrastructure, systems and components
- Understand fundamentals of hydrogen interactions with metals and polymers to enable materials selection and mitigation strategies for hydrogen-enhanced degradation



## Demonstrated Impact

- Enabled worldwide deployment of hydrogen and fuel cell systems by developing test methodologies for science-based standards

**SANDIA'S HYDROGEN PROGRAM**

TECHNICAL REFERENCE

Technical Reference for Hydrogen Compatibility Materials

A materials guide is a necessary resource to develop codes and standards for hydrogen service. This reference provides information on hydrogen compatibility, hydrogen transport, hydrogen storage, and hydrogen utilization. It also provides information on the identification of hydrogen-related materials, such as gas and liquid storage, hydrogen transport, and hydrogen utilization. It also provides information on the identification of hydrogen-related materials, such as gas and liquid storage, hydrogen transport, and hydrogen utilization.

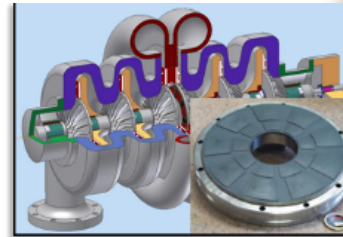
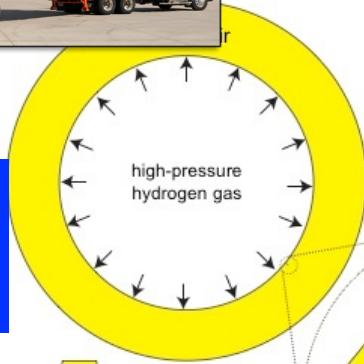
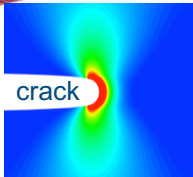
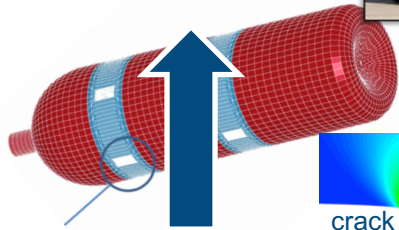
Sandia is conducting an extensive review of reports and journal publications to gather existing research data for inclusion in the Technical Reference for Hydrogen Compatibility Materials.

The following table of contents contains a listing of materials that are currently available and are being prepared for inclusion in the Technical Reference. Each material is listed with its Sandia number and a brief description. An asterisk (\*) indicates that the material is currently under review. This report (SAND2010-1111) will be revised as additional data becomes available.

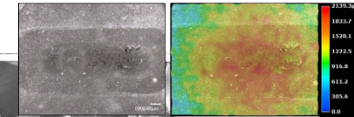
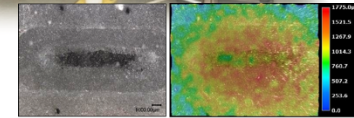
Table of Contents			
Designation	Review completed	Code	Revision date
Low Carbon Family Steels		ASME	(2008)
Low Alloy Family Steels		ASME	(2008)
Aluminum & Composite Steels		ASME	(2008)
Carbon Steels		ASME	(2008)
High Alloy Family Steels		ASME	(2008)
High Strength Steels		ASME	(2008)
Aluminum Steels		ASME	(2008)
Aluminum Steels		ASME	(2008)

# Foundational materials science for hydrogen systems engineering: *Atoms to Engineering* concept

ENGINEERING

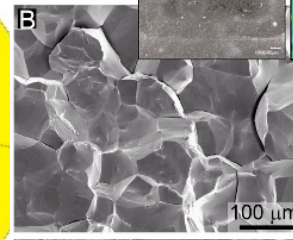
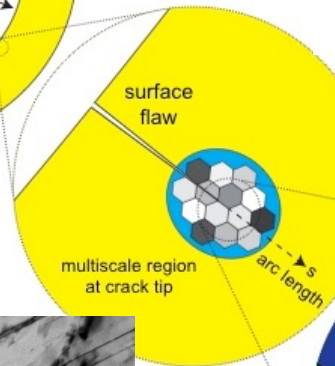
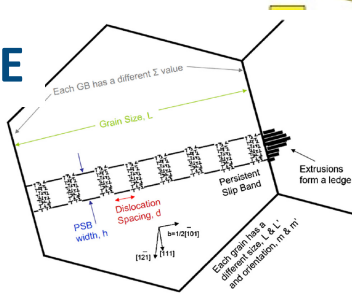


milli meters

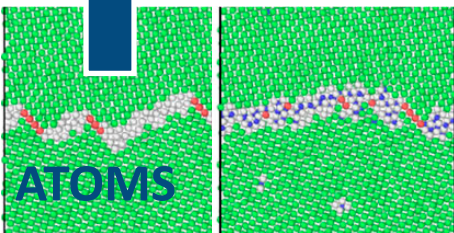
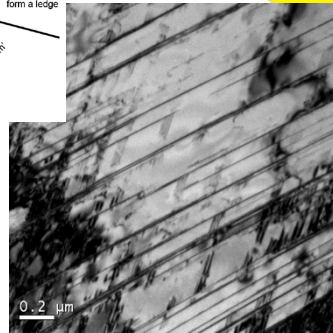
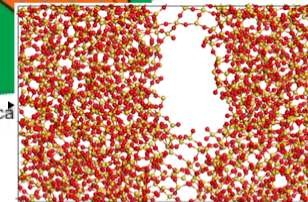
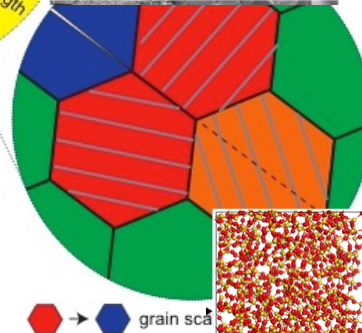


micro meters

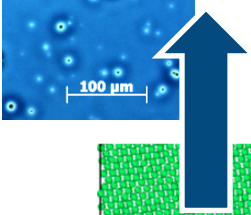
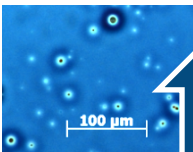
MICRO-STRUCTURE



nano meters



ATOMS



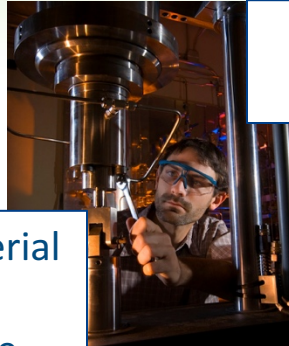


# Evaluation of *Materials Compatibility* enables hydrogen technology innovation

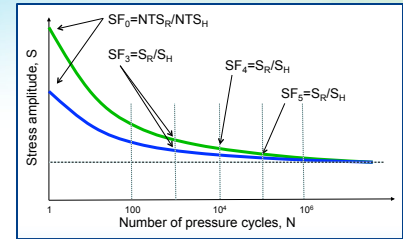
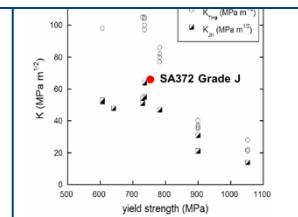
ASME article KD-10  
input on test  
methodology



Platform for material  
testing in GH<sub>2</sub>  
at high pressure



Critical assessment of  
statically loaded cracks



CSA CHMC1  
test methods and  
material qualification



2005

2007

2009

2011

2013

2015

2017


**SANDIA REPORT**  
SAND2008-1110  
Unlimited Release  
Revised March 2008

**Technical Reference on Hydrogen  
Compatibility of Materials**

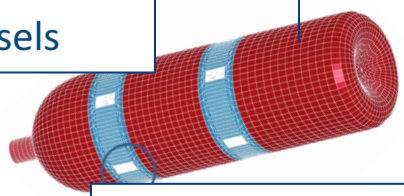
C. San Marchi  
B.P. Somersday

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Albuquerque, New Mexico 87185 and Livermore, California 94550

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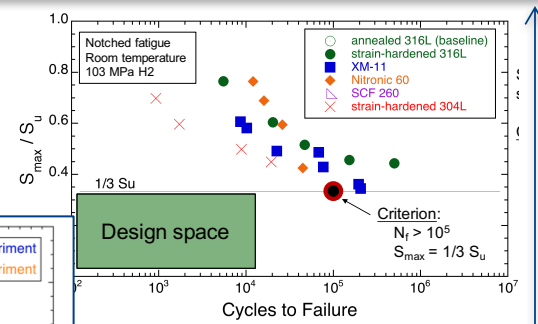
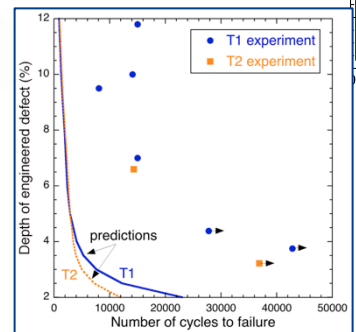


First qualification data  
for high-pressure  
ASME vessels



Full-scale tank  
testing  
CSA HPIT1  
SAE J2579

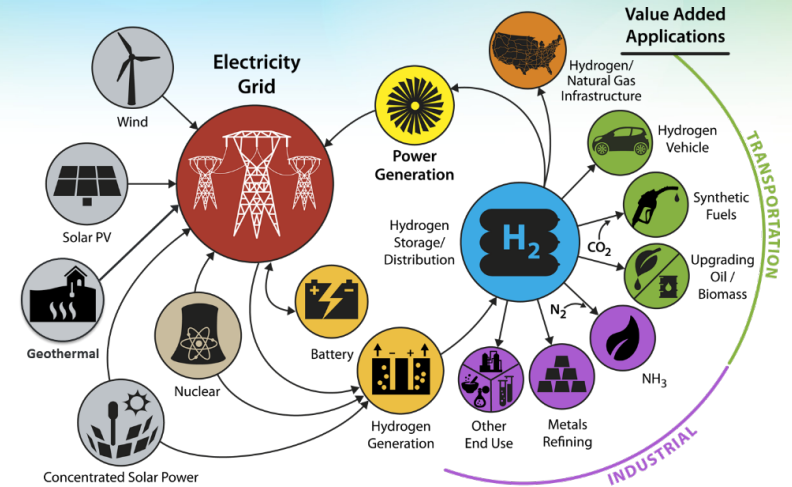
Technical Reference  
established



Platform for high-  
pressure GH<sub>2</sub> over  
temperature range  
(-40°C to +85°C)

# Safety, Codes and Standards needs for H<sub>2</sub>@Scale

- Protocols for distributed production and power systems integration
- Oxygen management in distributed systems
- Metrology at scale (metering for geologic storage and pipelines)
- Purity requirements and purification
- Gas segregation in mixed gas systems
- Leakage in geologic storage and pipeline systems
- Materials compatibility in existing infrastructure (PVC, cast iron, *etc.*)
- Combustion requirements (*e.g.*, burners)
- Safety requirements for underground storage at point of use
- Maritime standards for international shipping and transport over waterways
- Safety standards for conveyance of LH<sub>2</sub>

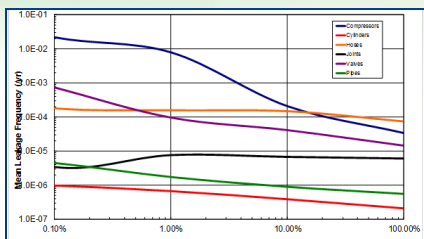


\*Illustrative example, not comprehensive  
Source: NREL

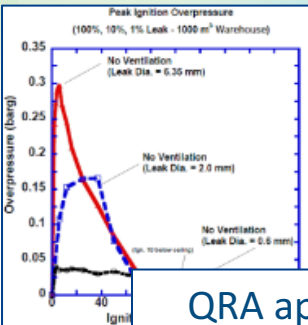


# BACKUP SLIDES

# Evolution of quantitative risk assessment in standards

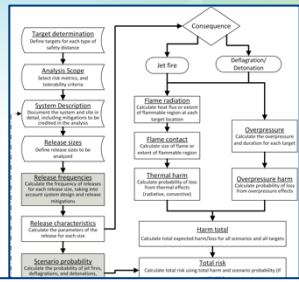


Established risk-informed processes for separation distances



QRA applied to indoor refueling to inform code revision

Performance-based system layout demonstrated



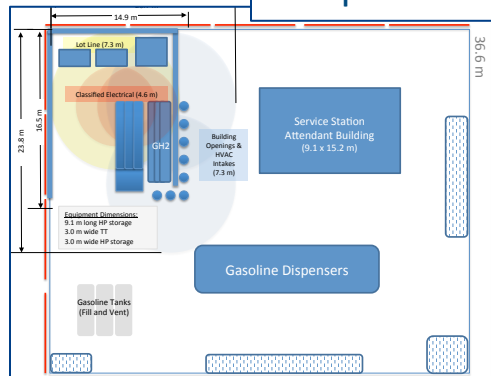
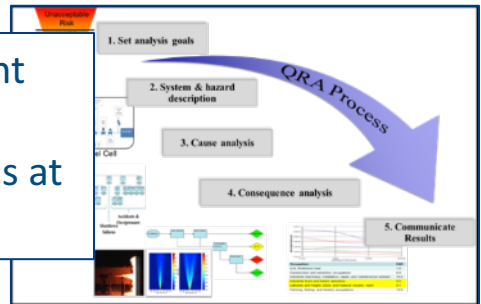
ISO TC197 WG24 incorporating QRA and behavior modeling

2005      2007      2009      2011      2013      2015      2017

QRA-informed separation distances in NFPA 2

20% station penetration potential due to QRA

Risk assessment proposed for hydrogen systems at ICHS



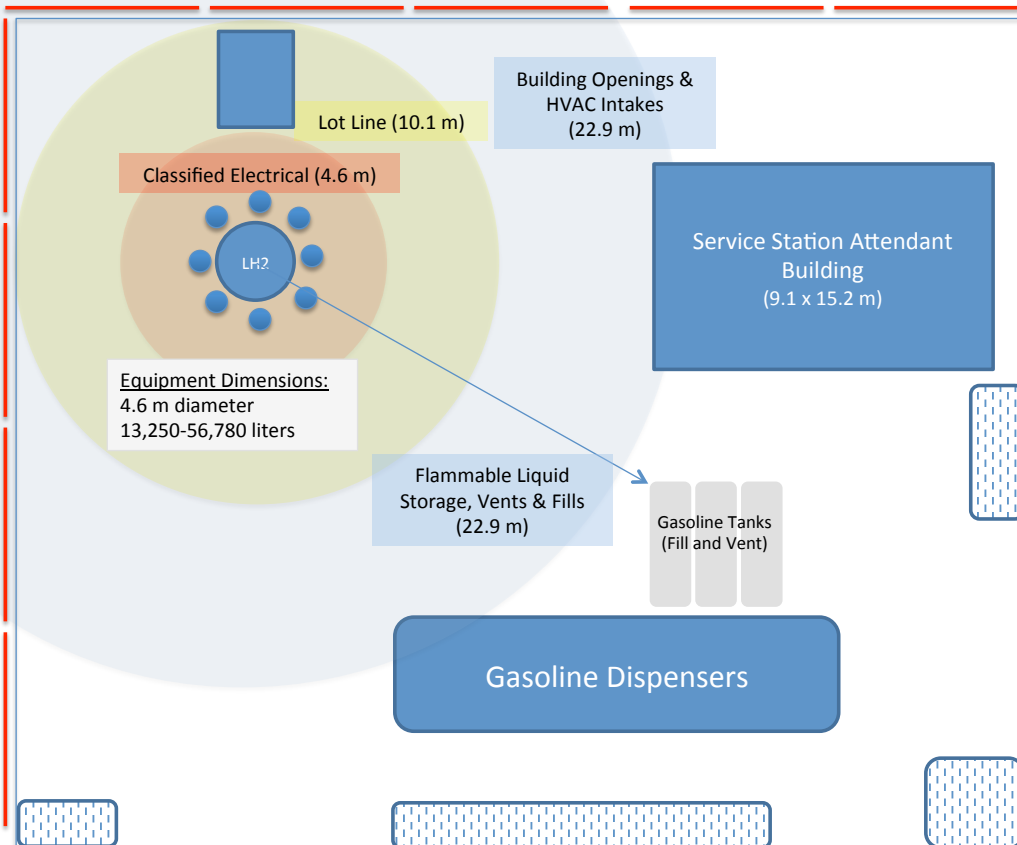
**HYRAM**  
HYDROGEN RISK ASSESSMENT MODELS

Scenario Ranking	Cut Sets	Importance Measure	PLL Corridor
10pct Release	Explosion	0.0000	0
1pct Release	Explosion	0.0000	0
10pct Release	Jet fire	0.0000	4
1pct Release	Jet fire	0.0000	0
100pct Release	Explosion	0.0000	0.00%
0.1pct Release	Explosion	0.0000	0.00%

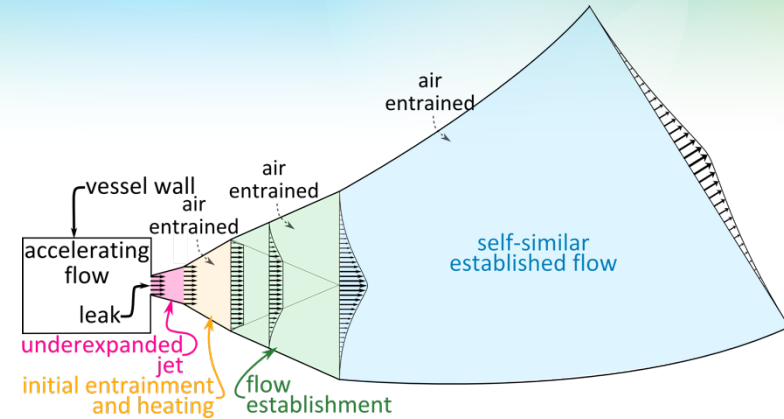
Public release of HyRAM

# Developing risk models for liquid hydrogen storage

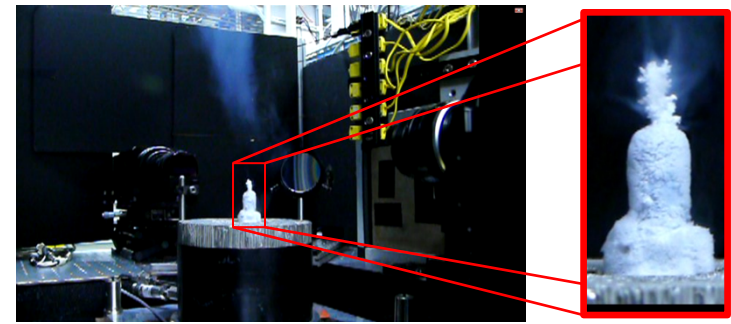
Temperature of LH<sub>2</sub> = 20K (-253°C)



LH<sub>2</sub> storage



Laboratory experiments and validated models of cryogenic hydrogen releases inform safety requirements for LH<sub>2</sub> storage



# International testing collaboration to develop common material qualification protocols

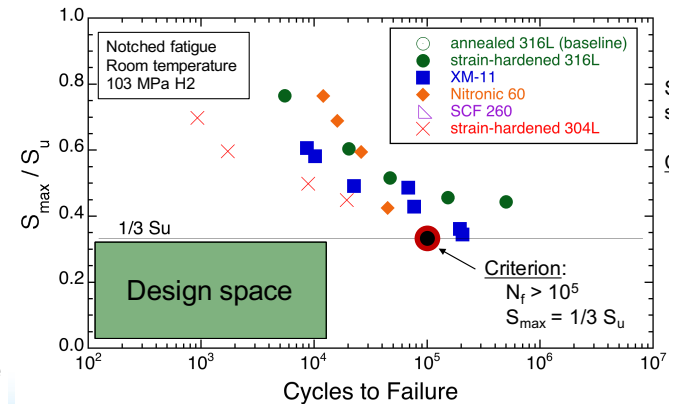
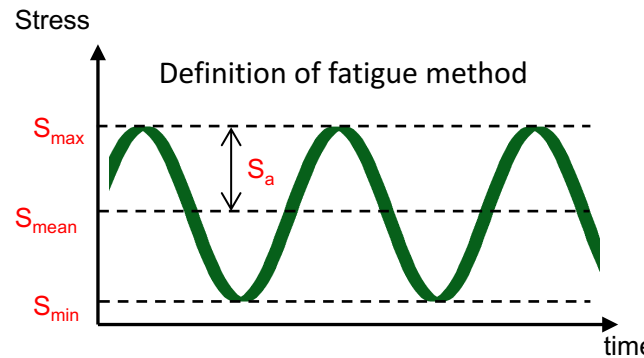
Develop international coordination



Harmonize preliminary test requirements



Identify consensus-based criteria



- Developing shared experience on capability deployment in Europe, Asia and North America for fatigue testing in high-pressure hydrogen (>700 bar) and low temperature ( $\leq 233\text{K}$ )
- Goals: (1) international consensus within SAE Fuel Cell Safety Task Force on materials test methods and performance metrics for FCEV fuel systems; and (2) proposal for Phase II of UN GTR no. 13a