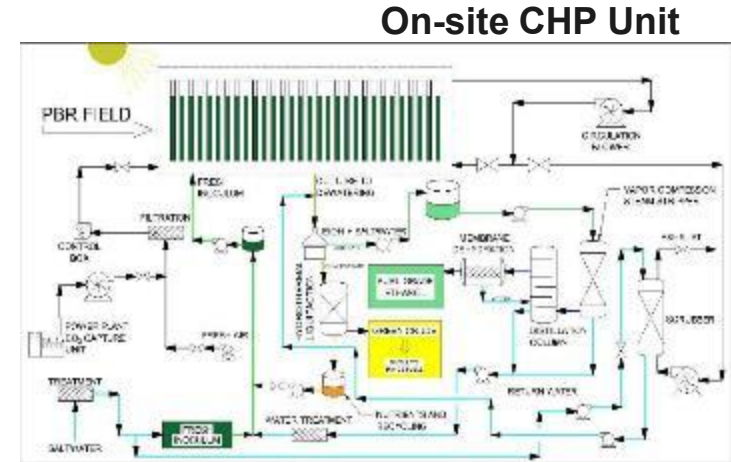


CO₂ Capture and Utilization: Not so easy

2010 E S & T paper*
 (Algenol-GaTech) had
 boundary at Algenol
 battery limits with
 “unburdened” pure CO₂
 available at that point.

90% Heat Exchange Efficiency
 1 wt % EtOH Feed
 Algenol Process Pathway
 GHGe: 15.6 g CO₂e/MJ_{EtOH} *
 83% GHGe Reduction vs. Gasoline



Coal Case

CO₂ capture emission**
 Adds **33** gCO₂e/MJ-EtOH

Extend the boundary

Natural Gas Case

CO₂ capture emission**
 Adds **20** gCO₂e/MJ-EtOH

CO₂ Supply from Coal Power Plant

Same Algenol Process Pathway

Total GHGe: **48.6** g CO₂e/MJ_{EtOH}

48% GHGe Reduction vs. Gasoline

Only meets lowest RFS credits

CO₂ Supply from Natural Gas Power Plant

Same Algenol Process Pathway

Total GHGe: **35.6** g CO₂e/MJ_{EtOH}

62% GHGe Reduction vs. Gasoline

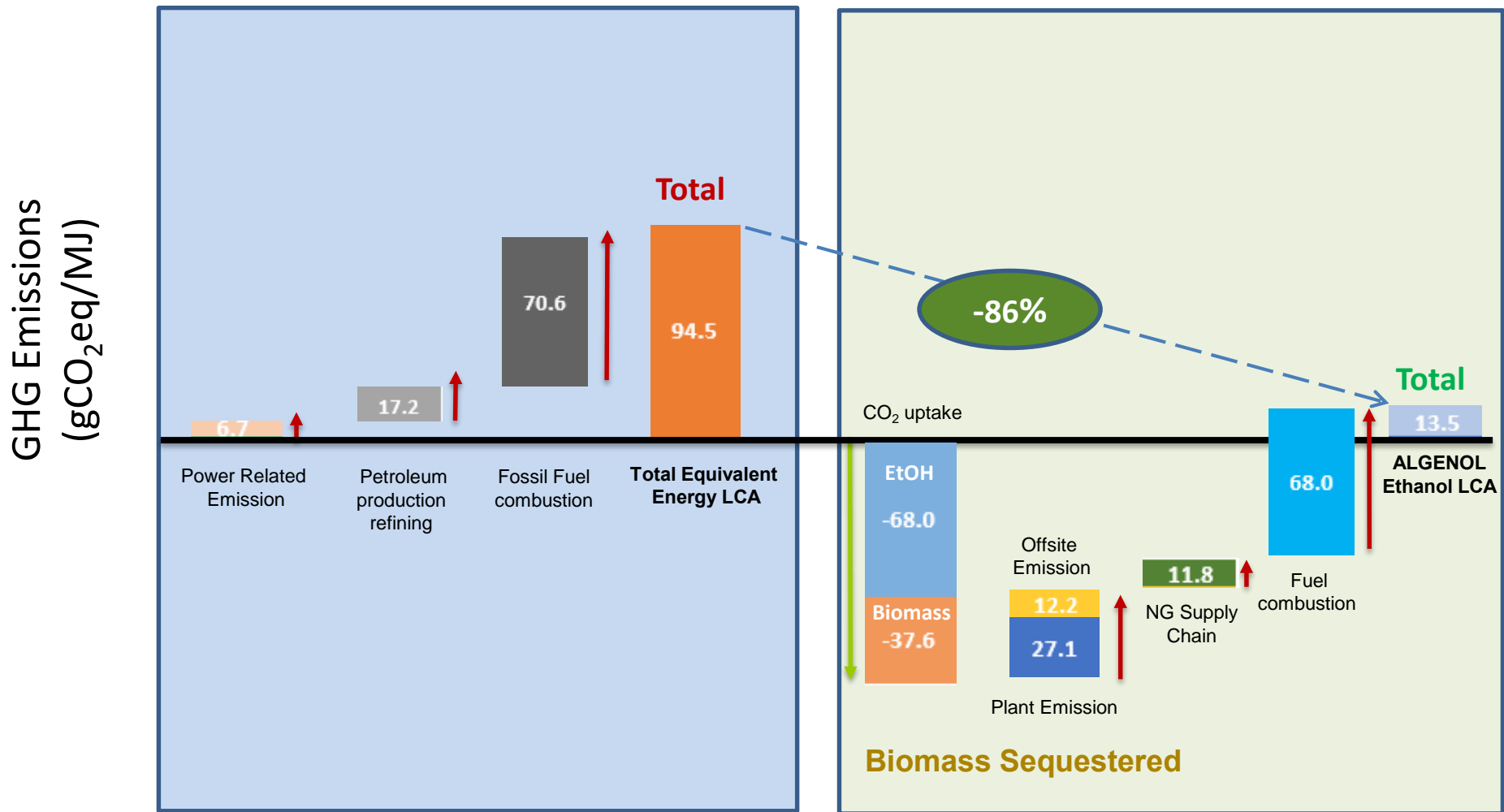
Advanced Biofuel: Close to EPA Pathway estimate

*D Luo, et al, Env. Sci. & Tech. **44**, 8670 (2010).

** R. Lively, et al, *Biofuels, Bioprod. Bioref.* **9**, 72 (2015)

Coal Flue Gas Transport with Power Generation

This scenario yields a GHG emissions of 86% compared to fossil fuel



Fossil Fuel

Algenol DIRECT TO ETHANOL®

CO₂ Delivery Systems – Life Cycle and Techno-Economic Analyses

Case #	CO ₂ Delivery System Description	GHG reduction (fossil fuel reference)*	Equivalent CO ₂ Cost \$/tonne CO ₂ **
1	Coal Flue Gas Transport and no Power Generation	24%	45
2	Coal Flue Gas Transport with Power Generation	86%	50
3	Coal Flue Gas with CC and no Power Generation	27%	60
4	NGCC Flue Gas with CC and No Power Generation	73%	70
5	CHP unit for CO ₂ no Refrigeration	74%	96
6	CHP unit for CO ₂ with Refrigeration	85%	50
7	NGCC Flue Gas with CC and Power Generation	88%	70
8	CHP System with CC and refrigeration vent absorber exhaust	82%	35
9	Pure CO ₂ (no burden) + NG Power generation**	83%	0
10	Pure CO ₂ (from Coal plant CC) + NG Power generation	48%	55
11	Pure CO ₂ (from NG plant CC) + NG Power generation	62%	65
12	Biomass (wood chips) CHP System and CO ₂ capture	113%	46
13	Biomass (wood chips) CHP System flue gas	106%	38

Example

*Reference***

Stand Alone Units

*GHG reduction includes total energy produced with a 1 MJ reference to fossil fuel (gasoline plus surplus electricity supplied to natural gas power plant).

**Techno-Economic Analyses (TEA) quoted as effective cost of CO₂ with respect to a reference Algenol plant with a 10% IRR and zero CO₂ cost (Case 9).

Note: For all these cases, spent biomass injected (sequestered).