



U.S. DEPARTMENT OF
ENERGY

Nuclear Energy

**Office Of Nuclear Energy
Sensors and Instrumentation
Annual Review Meeting**

**Enhanced Micro-Pocket Fission Detector
(MPFD) for High Temperature Reactors
Troy Unruh
Idaho National Laboratory
Nuclear Energy Enabling Technologies**

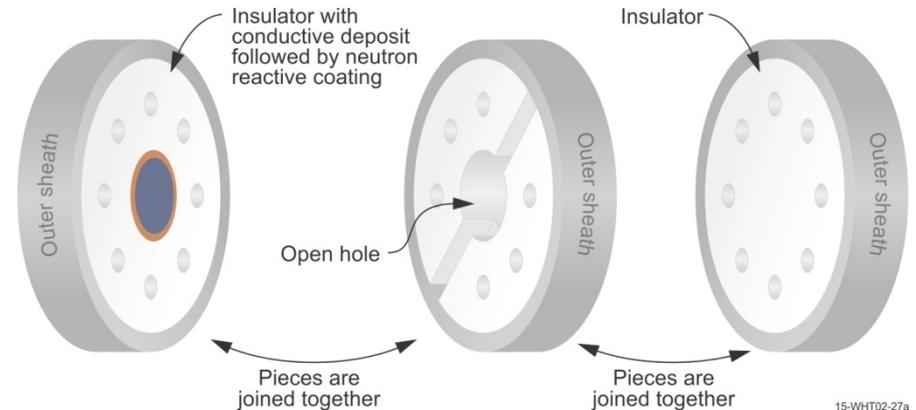
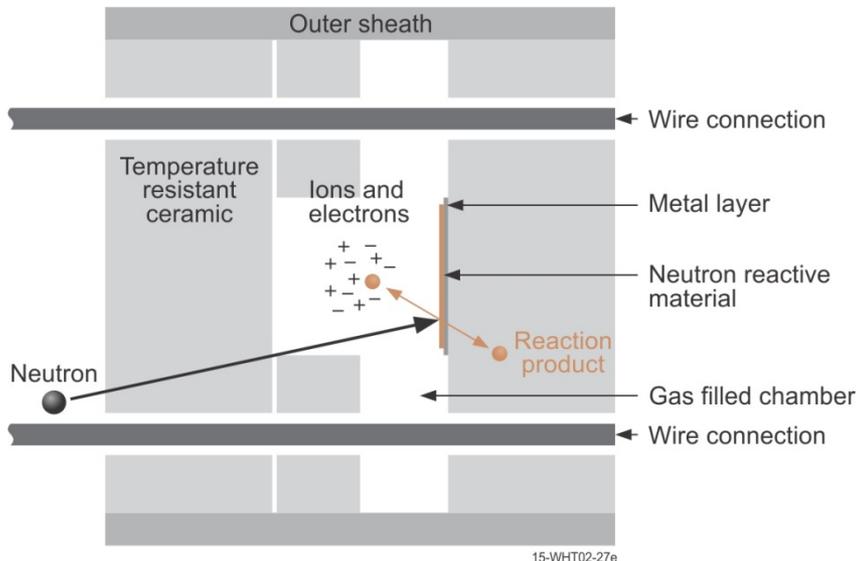
October 12-13, 2016



Project Overview

■ Goal, and Objectives

- Develop and test high temperature capable (to 800 °C) Micro-Pocket Fission Detectors (HT MPFDs), which are compact fission chambers capable of simultaneously measuring thermal neutron flux, fast neutron flux and temperature within a single package.



Micro-Pocket Fission Detector Theory of Operation

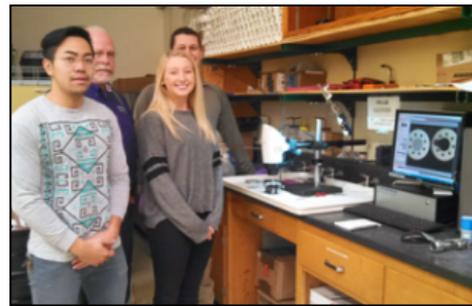
Micro-Pocket Fission Detector Diagram



Project Overview

■ NEET Participants

- Troy Unruh and HTTL Staff; Idaho National Laboratory
- Douglas McGregor, Michael Reichenberger and Sarah Stevenson and SMARTLab Staff; Kansas State University
- Jean-François Villard and CEA Instrumentation Staff; Commissariat a l'energie atomique





Project Overview

Schedule

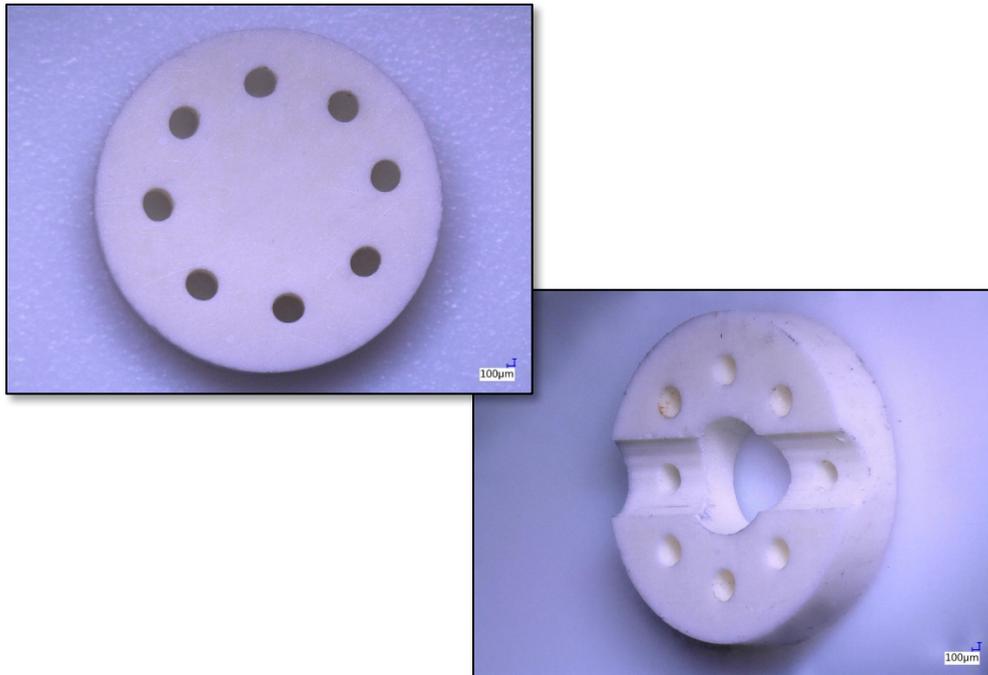
Tasks	Milestones and Deliverables		
	Year 1	Year 2	Year 3
Task 1: MPFD Design Optimization and Material Procurement (INL/KSU/CEA) <ul style="list-style-type: none"> • Use prior results and refine design for 800 °C • Procure candidate materials for enhanced design • Issue letter report 			
Task 2: Prototype Fabrication (INL/KSU) <ul style="list-style-type: none"> • Use prior results and refine construction for 800 °C • Issue letter report 			
Task 3: Prototype Laboratory and Analytical Evaluations (INL/KSU/CEA) <ul style="list-style-type: none"> • Test in high temperature furnaces, autoclaves, etc. • Develop analysis models for irradiation • Issue letter report 			
Task 4: Prototype Irradiation Testing (INL/KSU) <ul style="list-style-type: none"> • Test in irradiation facilities • Compare against analysis models • Issue letter report 			
Task 5: Prototype Design Improvement and Material Procurement (INL/KSU/CEA) <ul style="list-style-type: none"> • Refine design based on evaluations as needed • Update analysis models as needed • Procure new materials as needed • Issue letter report 			
Task 6: Improved Prototype Laboratory and Analytical Evaluations and Irradiation Testing (INL/KSU/CEA) <ul style="list-style-type: none"> • Repeat prior evaluations to demonstrate improvement • Compare and contrast evaluations and analysis models • Issue letter report 			
Task 7: Reporting and Project Management <ul style="list-style-type: none"> • Annual Report (All) • Annual Report (All) • Final Report (All) 			



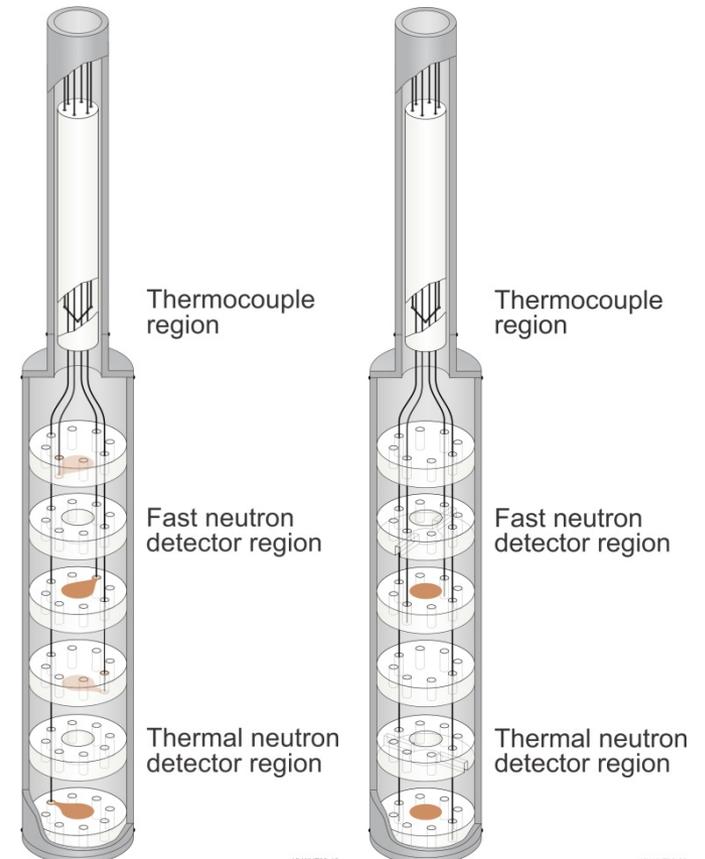
Accomplishments

FY16 Milestones, Deliverables and Outcomes

- Design improvements
 - Parallel plate to parallel wire design
 - Smooth and machined alumina



Smooth MPFD alumina (left) and machined alumina (right)



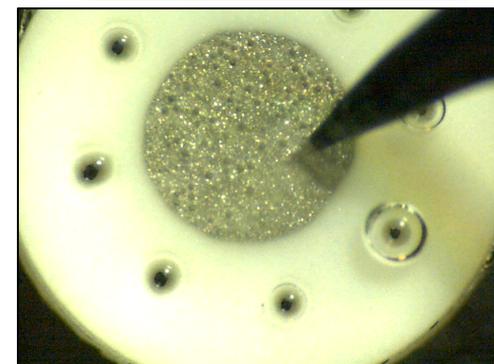
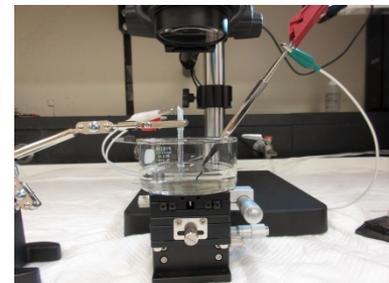
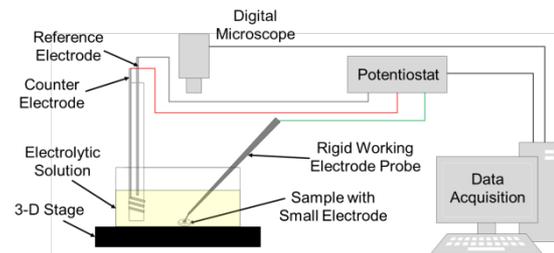
Parallel plate design (left) and parallel wire design (right)



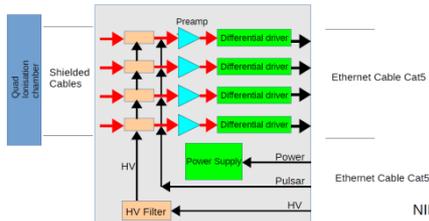
Accomplishments

■ FY16 Milestones, Deliverables and Outcomes

- Received HT MPFD components from KSU for assembly (M3), 3/31/2016
- Revise electroplating and amplifier development at KSU (M4), 8/12/2016



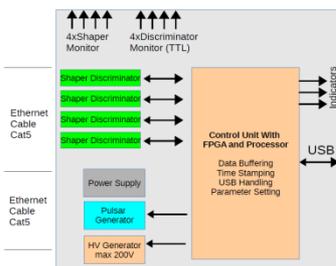
Humidity Resistant Preamp Box



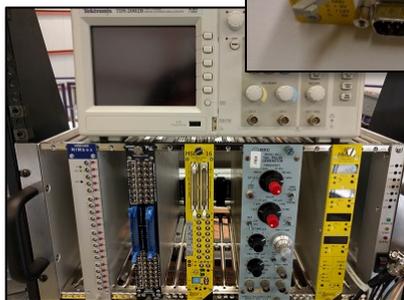
Ethernet Cable Cat5

Ethernet Cable Cat5

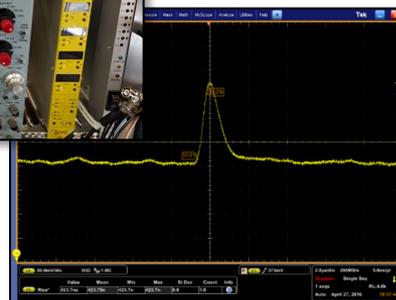
NIM Format Processing Module



MPFD electronics layout



MPFD electronics testing



MPFD electrodeposition equipment



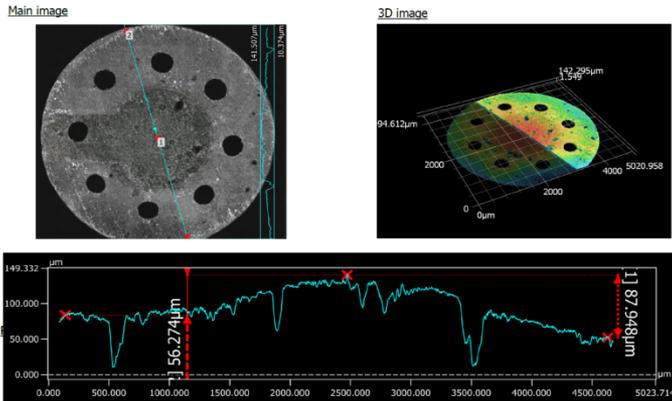
Accomplishments

FY16 Milestones, Deliverables and Outcomes

- Fission material characterizations underway
 - Idaho State University (ISU) MS student (funded by TREAT IRP)
 - Alpha counting
 - Back-to-back fission chamber comparisons
 - 3D confocal laser scanner
 - ISU reactor measurements



MPFD fission deposit characterization in ISU laboratory



3D laser scans of MPFD (non-fissile) surface roughness

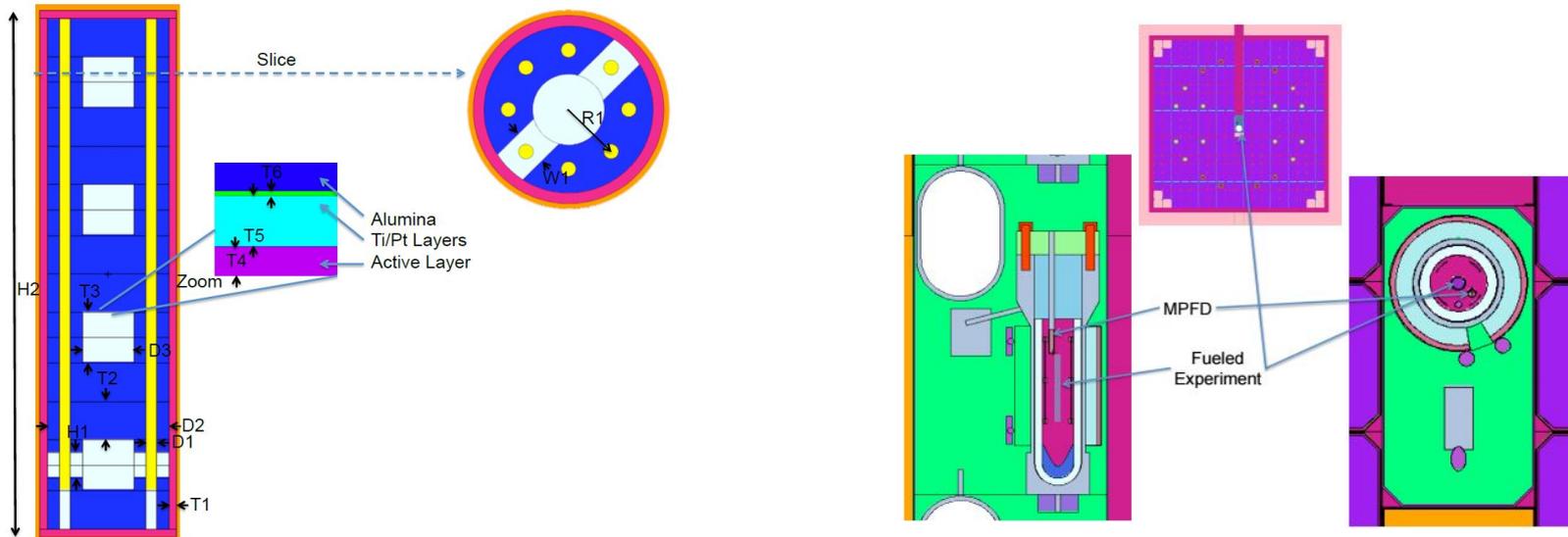
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			Profiles			Ra	Rz	RSm
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Polished		2368.545um 2680.6um 1000 0 0um				0.535	4.555	166.098
Rough		2372.749um 161.368um 1000 0 0um				3.906	36.033	671.998



Accomplishments

■ FY16 Milestones, Deliverables and Outcomes

- MCNP model developed for ATF-3 deployment (ATF-3 funded)
 - Explicitly model MPFD response
 - Determine optimal MPFD location in test



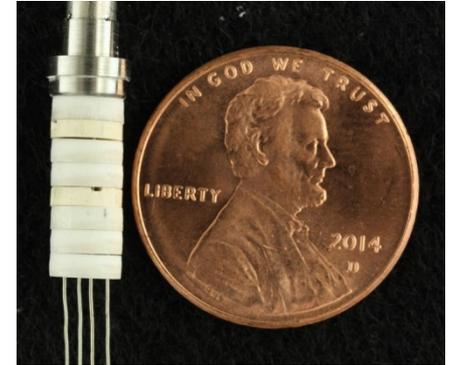
MCNP Transient MPFD model (left) and location in experiment (right)



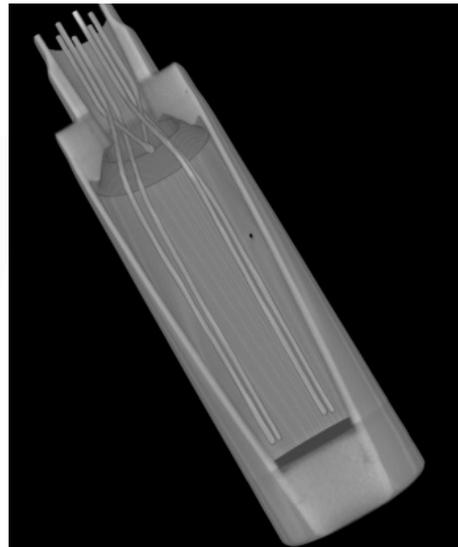
Accomplishments

■ FY16 Milestones, Deliverables and Outcomes

- Assembled HT MPFD at INL (M2), 7/31/2016
 - X-ray and 3D CT analysis



MPFD components prior to final assembly



X-ray (left) and 3D CT (right) images of MPFD showing wire connections



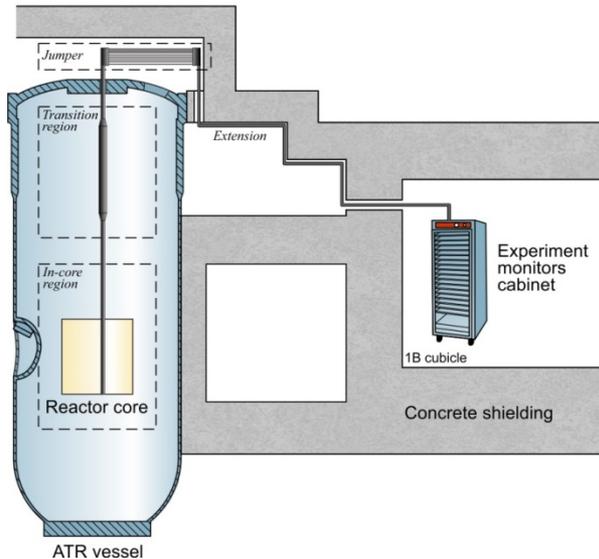
Micro-focus 3D CT scan of MPFD



Crosscutting Accomplishments

■ Advanced Gas Reactor (AGR) Deployment

- AGR-5/6/7 Irradiation in ATR (funded by AGR)
 - HT MPFD with Type N thermocouple
 - Irradiation for entire test (~3 years)
 - Irradiated with other advanced sensors
 - Electronics cabinet at ATR



ATR instrumentation layout for AGR 5/6/7



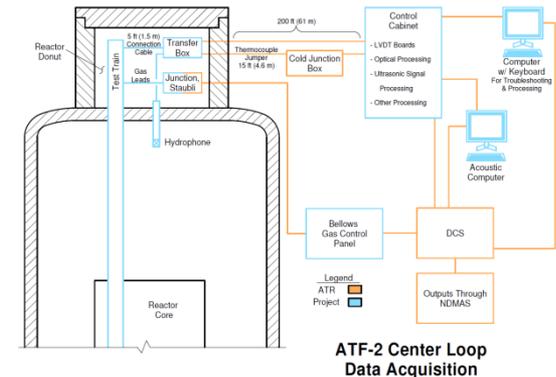
Electronics Cabinet for AGR 5/6/7



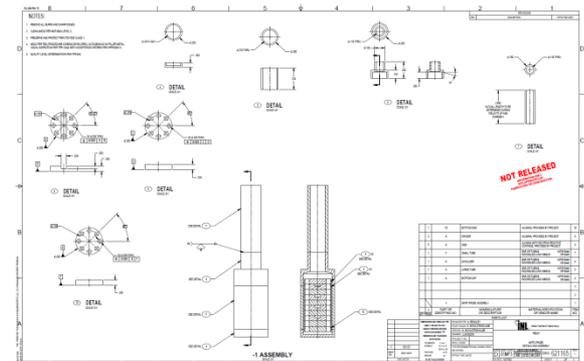
Crosscutting Accomplishments

Accident Tolerant Fuel (ATF) Deployments

- **ATF-2 Sensor Qualification Test in ATR Irradiation**
 - HT MPFD (Irradiation funded by ATF-2)
 - Irradiation for one ATR cycle
 - Irradiated with other advanced sensors
- **ATF-3 multi-Static Environment Rodlet Transient Test Apparatus (multi-SERTTA) Irradiation**
 - TREAT-designed MPFD (Irradiation funded by ATF-3)
 - Irradiation for low power calibration and high power transient
 - Four fission chambers to capture transient
 - No thermocouple



ATF-2 Data Acquisition layout



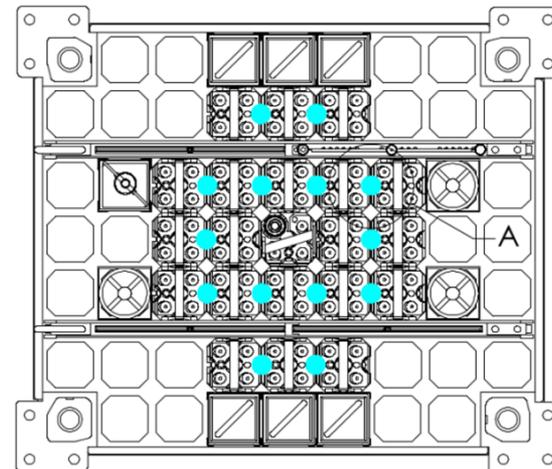
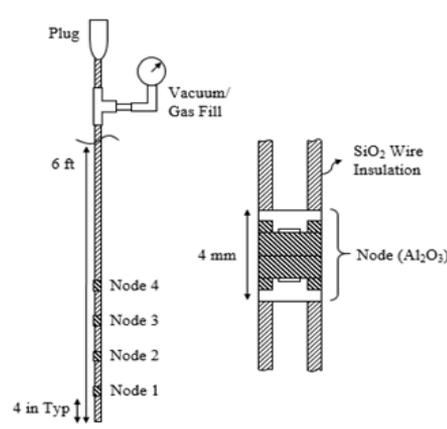
ATF-3 MPFD drawings



Crosscutting Accomplishments

■ Nuclear Energy Advanced Modeling and Simulation (NEAMS) Deployment

- A Transient Reactor Physics Experiment with High-Fidelity, 3-D Flux Measurements for Validation and Verification
 - Kansas State University led: Dr. Jeremy Roberts
 - University of Wisconsin-Madison reactor
 - Specially designed MPFD wands deployed for steady state and transient response



MPFD wands (left) and locations in University of Wisconsin-Madison reactor (right)

Technology Impact

■ Advanced sensor for DOE-NE programs requiring real-time flux detection

- Flexibility (variable sensitivities, lifetimes and detector responses)
- Neutron sensitive (BOTH fast and thermal)
- Temperature sensitive with integral high-temperature thermocouple
- Compact size
- Radiation resistant
- High temperature and pressure resistant
- High accuracy, high resolution
- Fast response
- Long lifetime

■ State-of-the-art sensor positions U.S. for leadership in irradiation testing

- Minimizes flux perturbation associated with typical real-time in-core sensors
- Eliminate uncertainty with transient correction factors
- Higher fidelity data for modeling and simulation of materials and fuels¹
- Permits 3D modeling and triangulation of data for validation¹

[1] J. Roberts, et al. , "FY15 NEUP: A Transient Reactor Physics Experiment with High-Fidelity, 3-D Flux Measurements for Validation and Verification"

Conclusion

- **Compact, multi-purpose advanced neutron detector is essential for supporting accelerating data collection from various irradiation testing programs**
- **HT MPFD will be deployed by several DOE-NE irradiation testing programs in FY17 and beyond**
- **FY16 HT MPFD milestones completed successfully and on schedule**