

High speed 3D capture for Configuration Management

DOE SBIR Phase II

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Advanced Methods for Manufacturing Workshop

DOE

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Nuclear power plant configuration management requires a new solution

- **Modern configuration management requires as-built information**

- Accurate, up-to-date
- Cost-effective



Nuclear facilities have high density of components & tight tolerances

Existing solutions are too costly & slow.

- Existing approaches (3D laser scanners) require extensive setups and post-processing
 - 1000s of scans per facility
 - Manual registration to plant coordinate system
 - Separate imagery for component ID
- New tablet scanners are limited
 - Short range operation, indoor only
 - Slow acquisition
 - Poor resolution
 - But less expensive (\$5 – 10K + software)

TetraVue's 3D camera technology promises automate registration without setups
- Imagery & coordinate information from a single sensor

Megapixels, 30 m range, low power

TetraVue

Phase II objectives are to demonstrate practicality of high resolution 3D video for cost-effective configuration management

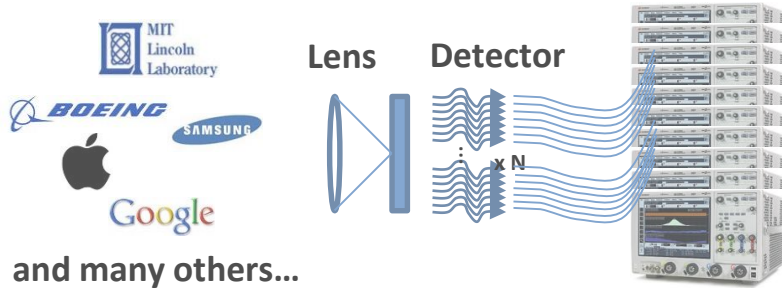
- 1" accuracy to plant system [ultimate goal is 2-4X better for critical dimensions]
 - Eye-safe (class 1M) Class 1
 - Max Range 20 – 30 m
 - Near real-time 3D models of complex structures
 - 10 - 40°C operation
 - Demonstrate 1 person operation/handling
- **Improve hardware**
 - Improve camera performance by 3X over Phase I
 - Make eye-safe & portable
 - Build handheld, single person operation 3D camera prototype
 - **Improve registration**
 - Show near-real-time, accurate model generation



End-to-end demonstration: incorporate 3D model into common CM software in < 4X the capture time

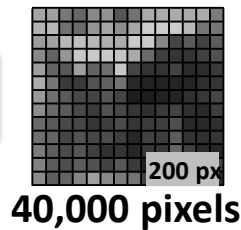
Optical time-of-flight (oTOF) makes megapixel 3D imaging a reality

TRADITIONAL Electronic TOF



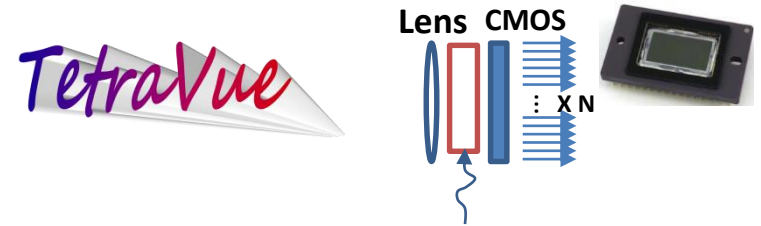
2M GHz oscilloscopes

~10 – 40 kpx



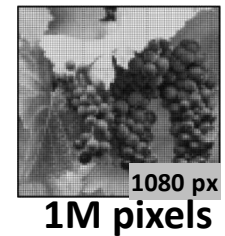
NEW APPROACH

Optical TOF



1 optical system + 1 CMOS sensor

2Mpx



Think
different

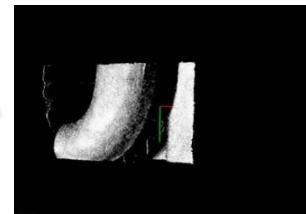
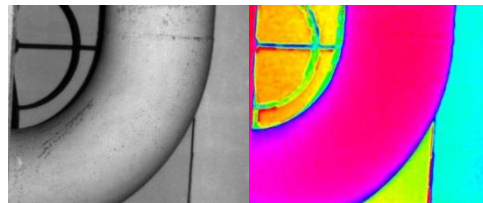
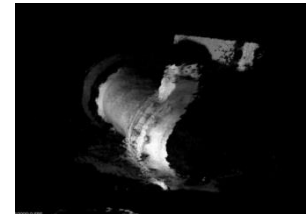
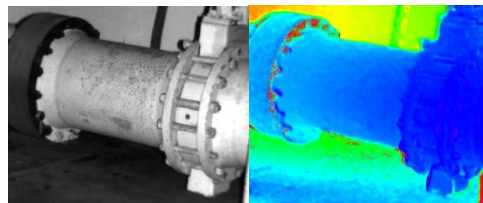
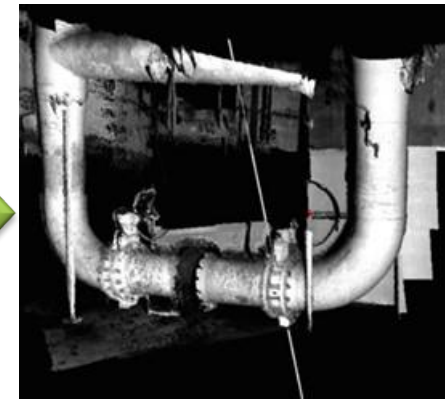
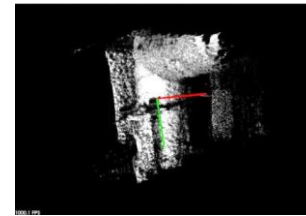
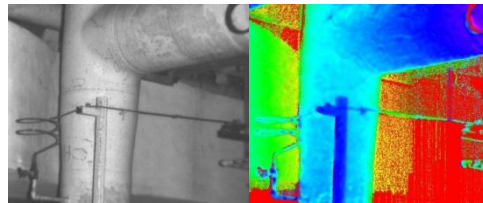
TetraVue

High resolution 3D video can be registered to create high resolution 3D point clouds and models of complex areas

Simultaneous Intensity & range maps at 10 fps

Generation of 3D object frames

Final 3D model



TetraVue Prototype
3D camera at site



TetraVue

3D CAMERA PROTOTYPE

Handheld

Camcorder-like operation

TetraVue

Phase II improved 3D capture hardware

NSF/ Phase I



Phase II

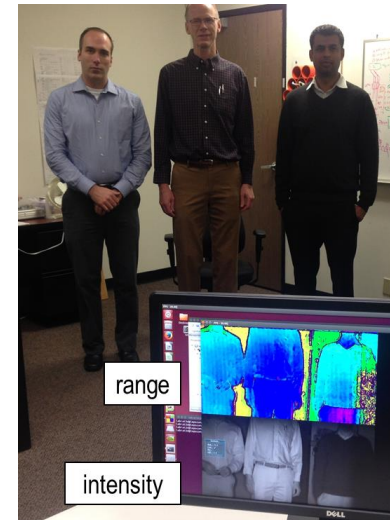


	Old prototype	Phase II prototype	α prototype
Increased FOV	14° x 11°	24° x 12°	39° x 22°
Eyesafety	Class 4	Class 1	Class 1
Emission	Visible	IR	IR
Weight	60 lb	10 lb/25 lb	12 lb/12 lb
Operability	2 people	1 person, battery	remote

TetraVue

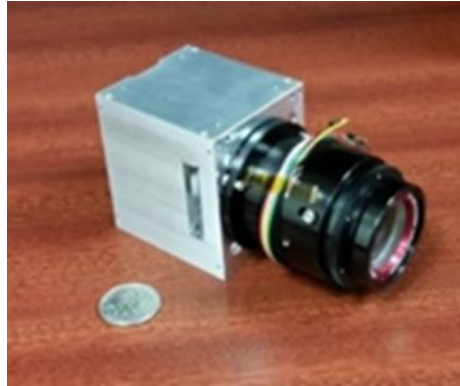
Phase II 3D camera is complete

- **Portable 3D camera**
 - **Handheld: 10 lb**
 - Optics & light slicer meet spec
 - Integrated diode illuminator
 - **Backpack: 25 lb**
 - Computer & battery
 - Power & timing electronics
- **Operation**
 - **Complete UI on handheld unit**
 - Motorized focus
 - Record on/off
 - Status
 - Range or Image viewing live
 - **Some noise reduction**
 - **Data pipeline on GPU**
 - Will be transitioned to FPGA



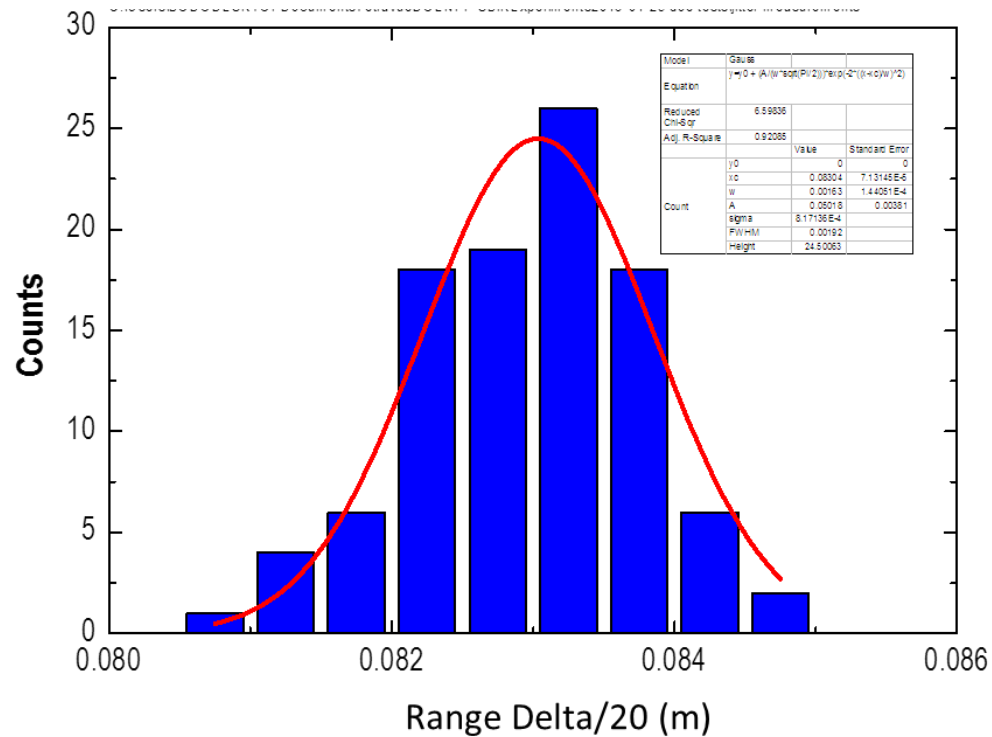
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Main focus was to miniaturize optics



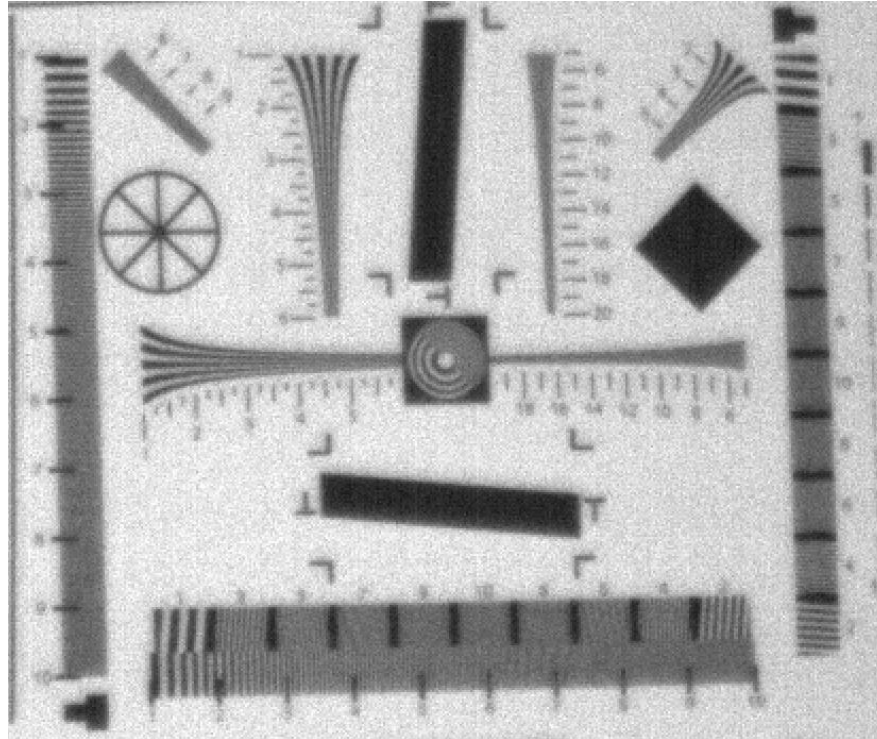
- Custom optical designs and components
- Improved alignment and assembly

Range jitter is < 2 cm RMS



- We have identified modification to electronics to reduce jitter by 50% (< 1 cm)
 - Implemented in α Prototype
- Can further correct to < 4 mm in post-processing

IR lens meets optical performance requirements



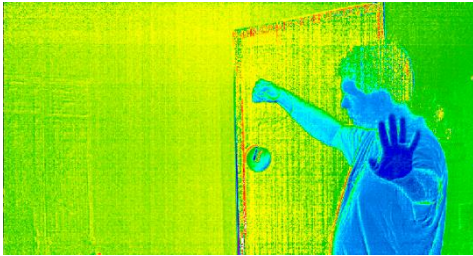
- IR sensors cause some degradation in optical acuity

Digital Pipeline has been improved and is low latency on a low-end GPU

TetraVue camera data



Intensity image



Range image

- Fully implemented, GPU based
- Current performance specification
 - Real-time
 - 30 fps
 - 250 ms total data latency (to range map)
- Also implemented
 - Basic filter options
 - Rudimentary GUI
 - 3D rendered view (at reduced FPS)

TetraVue

3D camera produces high res image + range map live

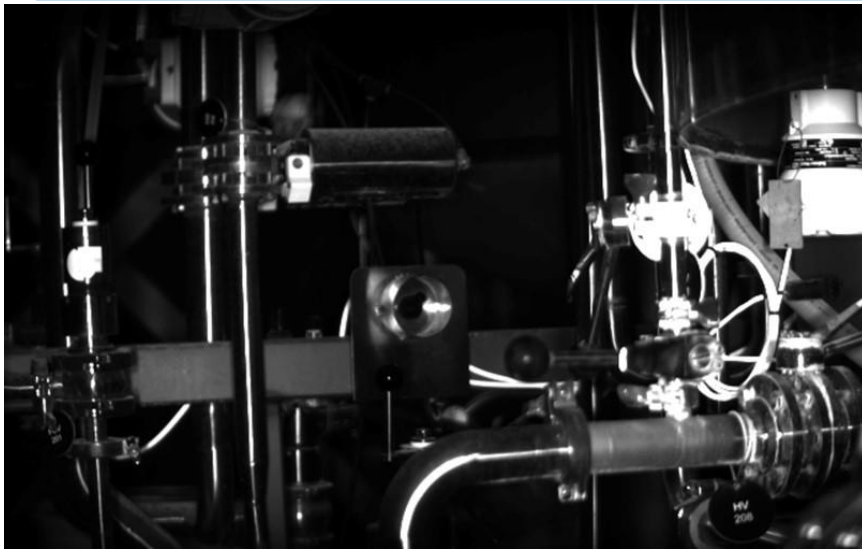
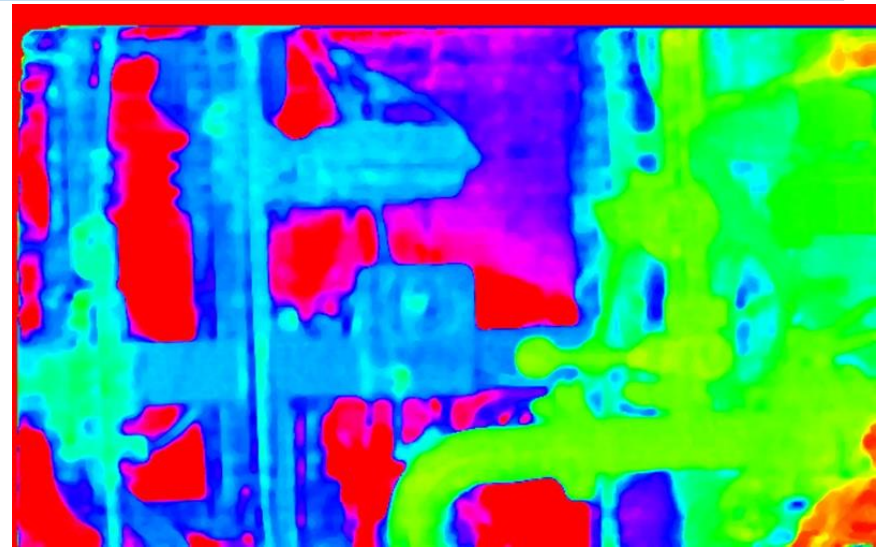
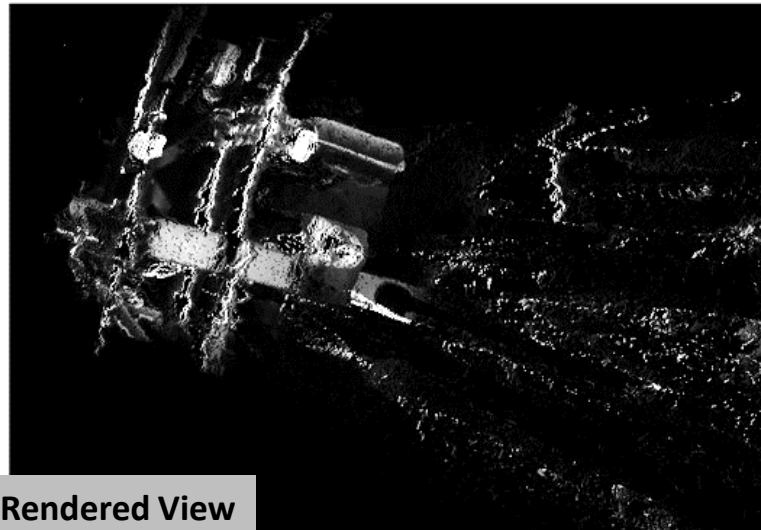


Image Map



Range Map



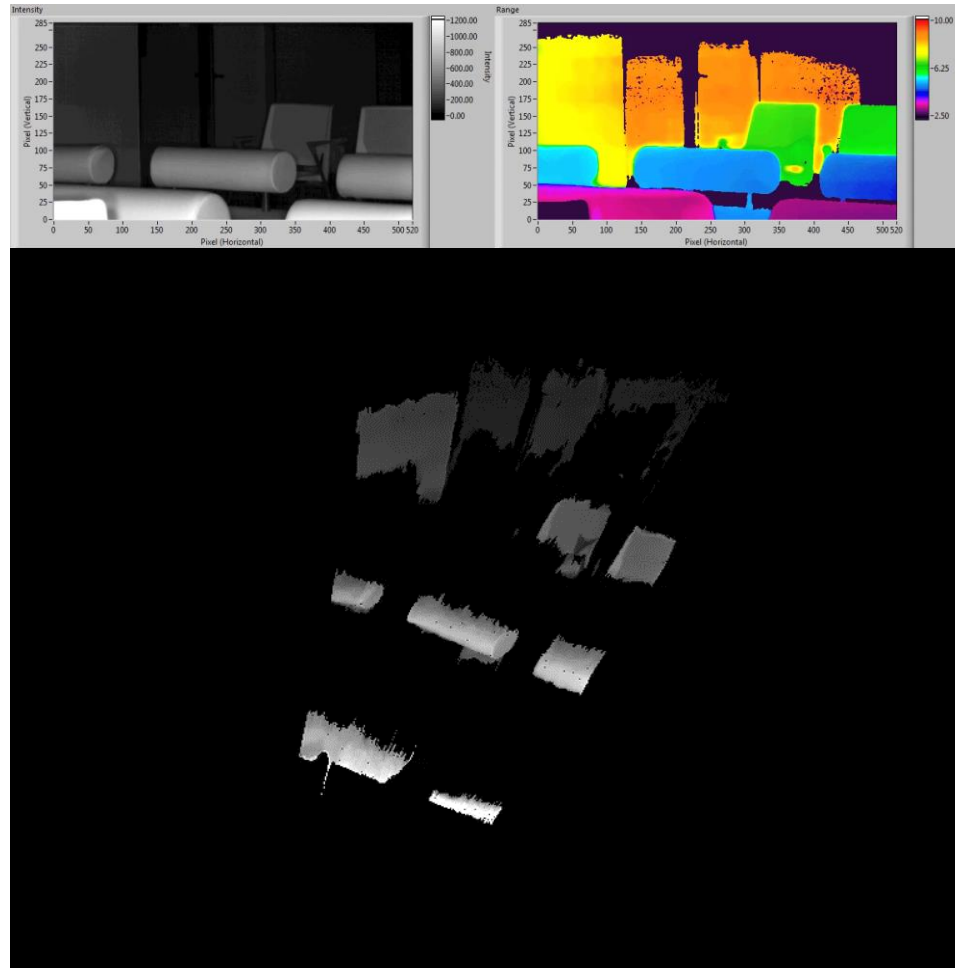
Rendered View

TetraVue

INTERIM TEST DATA

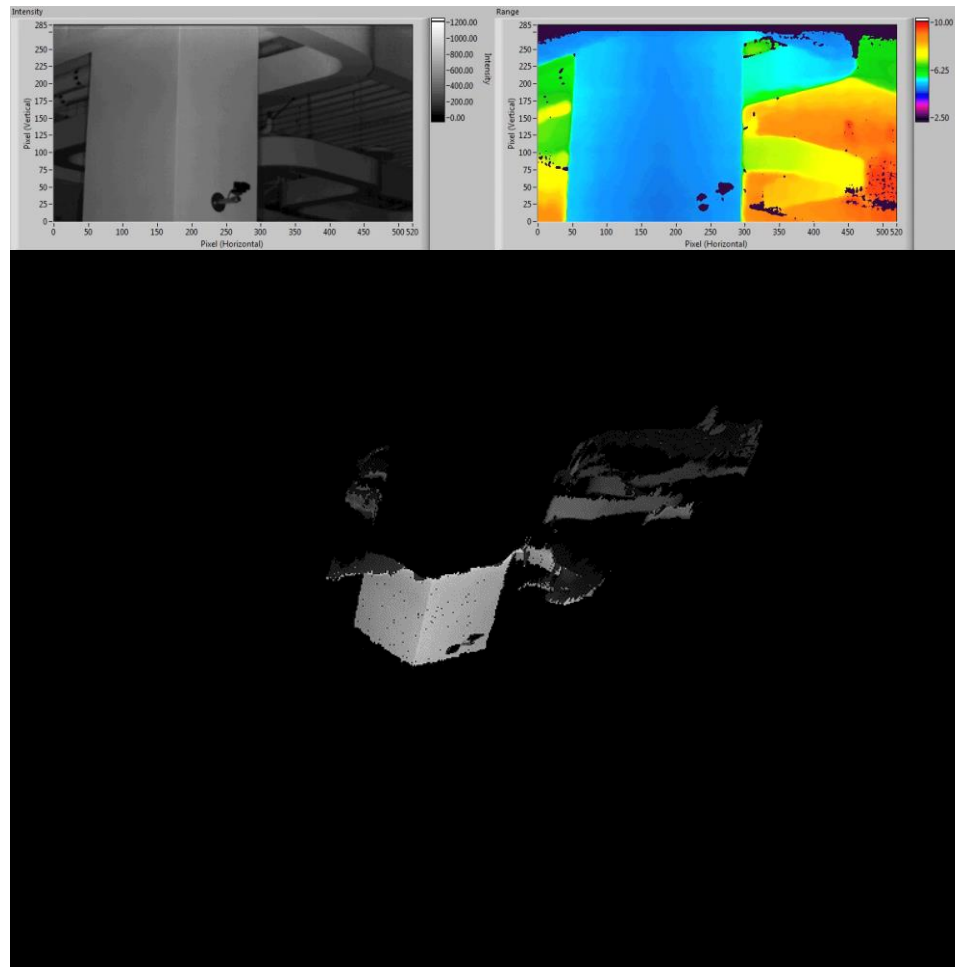
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Complex scenes can be recorded



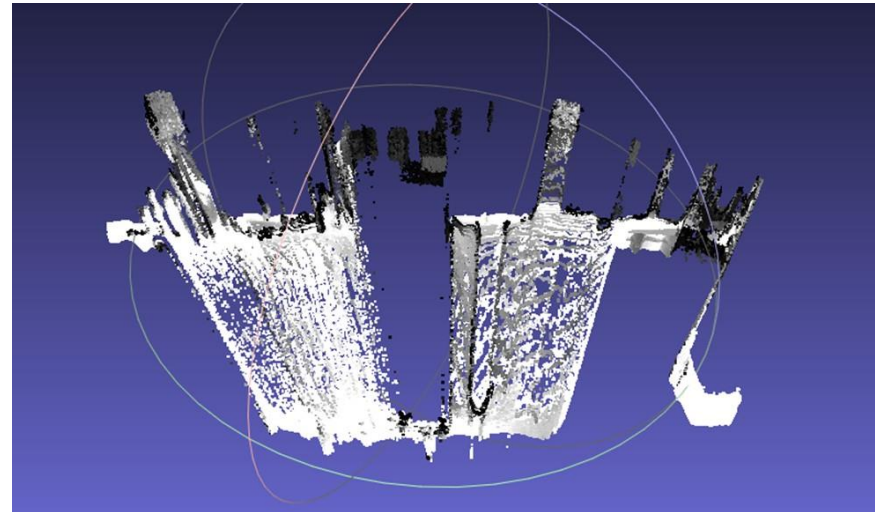
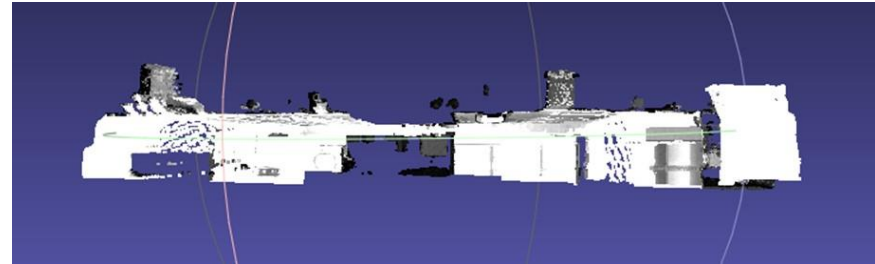
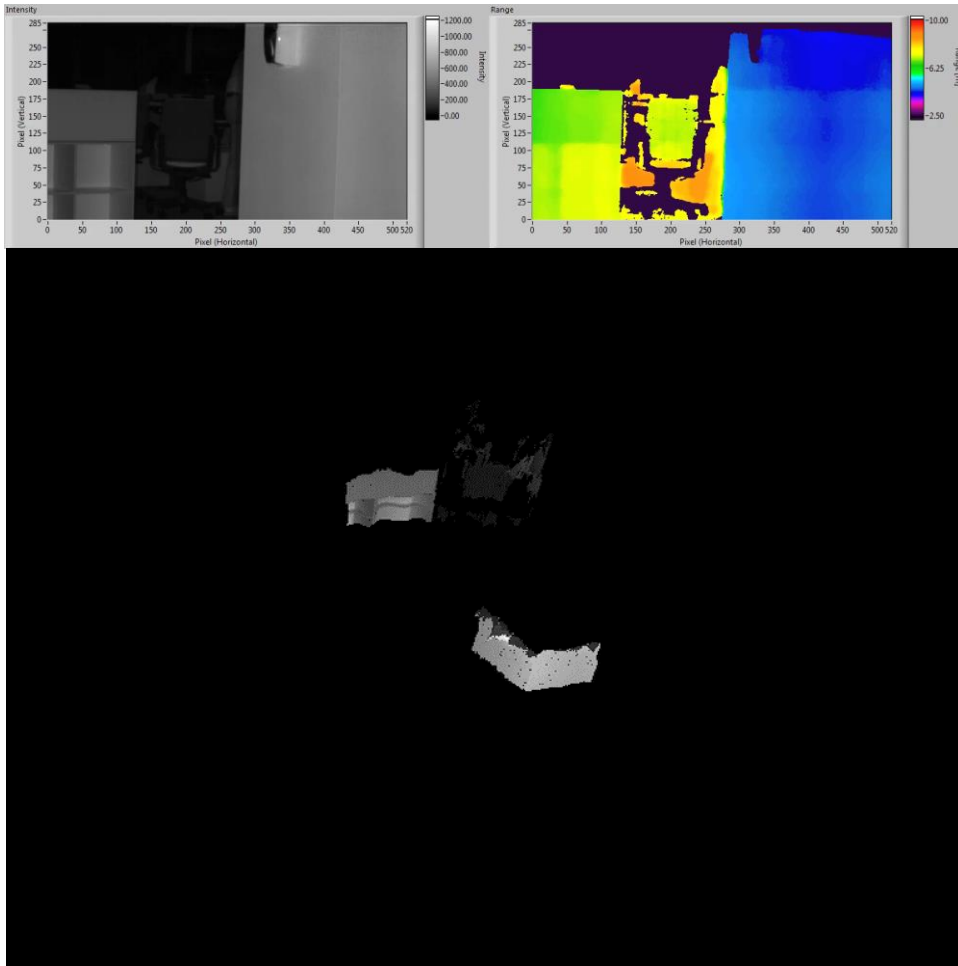
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Camera pans along structures



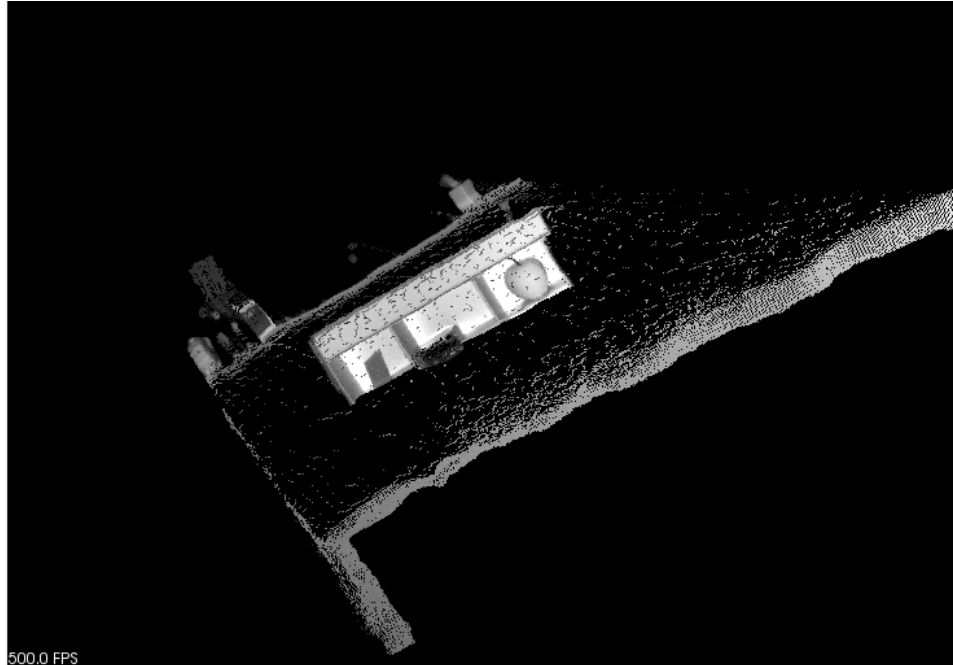
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Video stitched into a single point cloud



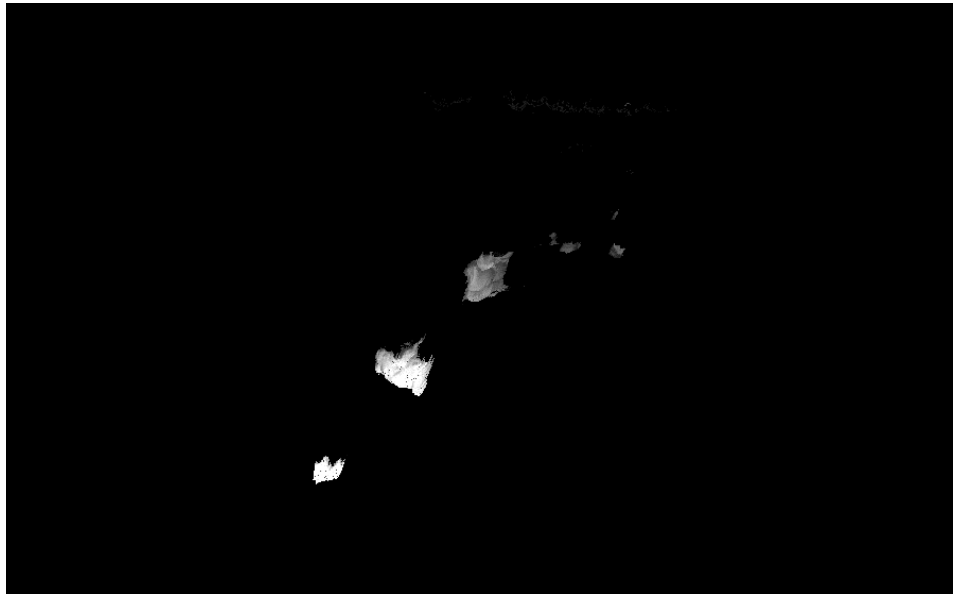
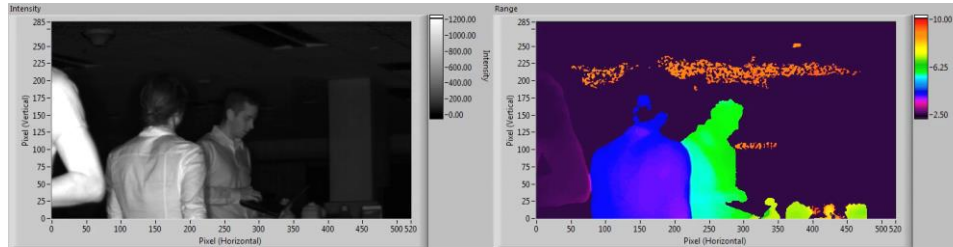
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Rendered view



TetraVue

Moving objects and structures can be tracked



TetraVue

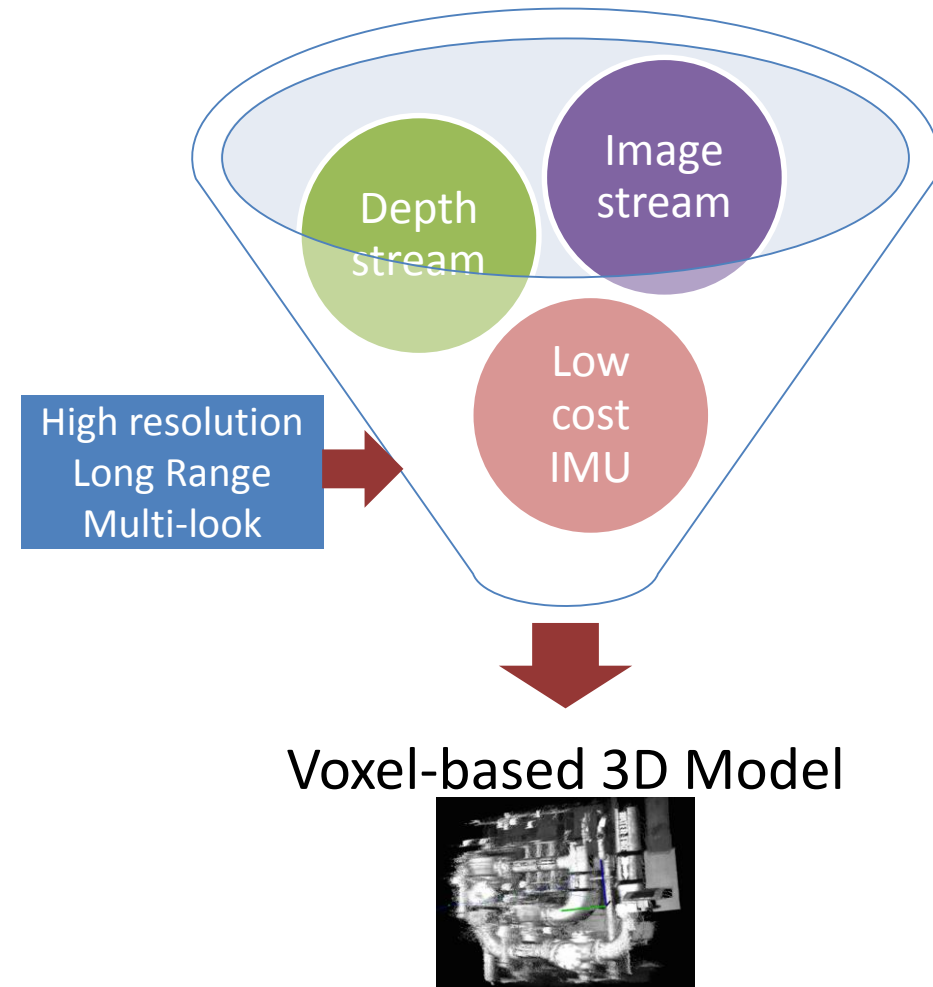
REGISTRATION

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TetraVue 3D registration solution approach combines multiple data to improve robustness

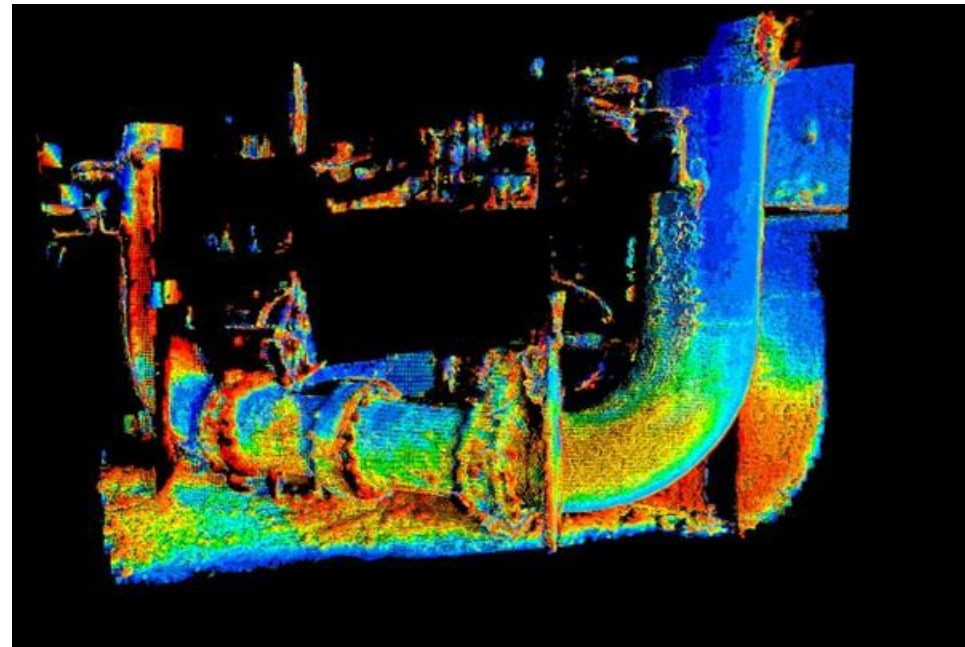
- **Desire to improve state-of-the-art by in accuracy, drift, and robustness**
 - Up to 10X
- **Current algorithms focus on 1 aspect of available data**
 - Imagery or depth
- **TetraVue intends to combine several**
 - Reduce drift
 - Improve robustness
 - Improve overall resolution & accuracy

Enhanced Registration Algorithm



Working with CSA to automate data import into Panomap CM software

- Can automatically register TetraVue point cloud to existing database/structures
 - Integrate data into plant coordinate system
- Provides for difference calculations between multiple scan or data sources
- Objective is to reduce time to access data for decision-makers



TetraVue

CSA

What is left?

- **Hardware**
 - **Testing and optimizing camera for more robust operation**
 - Temperature changes
 - Dark surfaces
- **Registration**
 - **Complete registration pipeline**
 - **Continue to work with potential COTS solutions**
 - **Complete testing of CM integration**
- **On-site demonstration**

Future

- CM and point clouds are just part of general push towards virtualization of asset management
 - Includes BIM and other initiatives
- Data acquisition is an oft-forgotten key
 - Must be robust, detailed, and cost-effective
- TetraVue has completed raising capital to productize its technology



DAQRI Augmented Reality



Magic Leap Augmented Reality