

Corrosion-Resistant Non-Carbon Electrocatalyst Supports for PEMFC

Project ID # FC145

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Performance Period: 03/01/16 – 02/28/19

Budget: \$ 3,397,431 (cost-share: \$ 397,431)

Research Objectives:

- Conducting, doped, non-PGM metal oxides (electron conductivity > 0.2 S/cm)
- High surface area (> 70 m²/g)
- Corrosion resistant (DOE 2020 targets)
- High electrocatalyst performance (DOE 2020 targets)
- Exhibits SMSI with Pt



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Metal oxide	Stable potential window vs. SHE @ pH 0-1	Manifestation of SMSI	Possible dopants
TiO ₂ (4+, 60.5 pm)	-0.4 - 2.2 V	Yes	Nb (5+, 64 pm), Ta (5+, 64 pm), Mo (6+, 59 pm), W (6+, 60 pm)
Nb ₂ O ₅ (5+, 64 pm)	-0.2 - 2.2 V	Yes	Mo (6+, 59 pm), W (6+, 60 pm), Tc (7+, 56 pm), Re (7+, 53 pm)
Ta ₂ O ₅ (5+, 64 pm)	-0.7 - 2.2 V	Yes	Mo (6+, 59 pm), W (6+, 60 pm), Tc (7+, 56 pm), Re (7+, 53 pm)

Research objectives: 1st year milestones

Q1

- 2g Ta-doped TiO₂
- B.E.T. surface area >30 m²g⁻¹ ; Electronic conductivity > 0.2 S cm⁻¹

Q2

- 2g stable doped metal oxide
- B.E.T. surface area > 30 m² g⁻¹; Electronic conductivity >0.2 S cm⁻¹

Q3

- 2g TiO₂ using SSM
- B.E.T. surface area >50 m² g⁻¹; Particle size <70nm

Q4

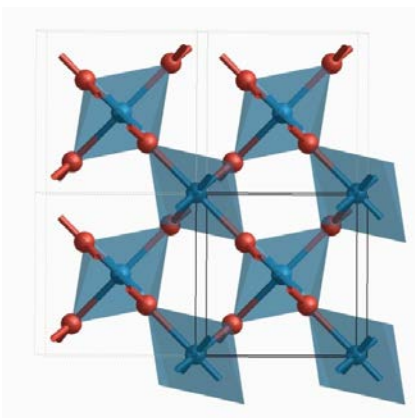
- 2g Ta-doped TiO₂ support using SSM
- B.E.T. area >50 m² g⁻¹; Particle size <70nm, conductivity > 0.2 S cm⁻¹

NO GO

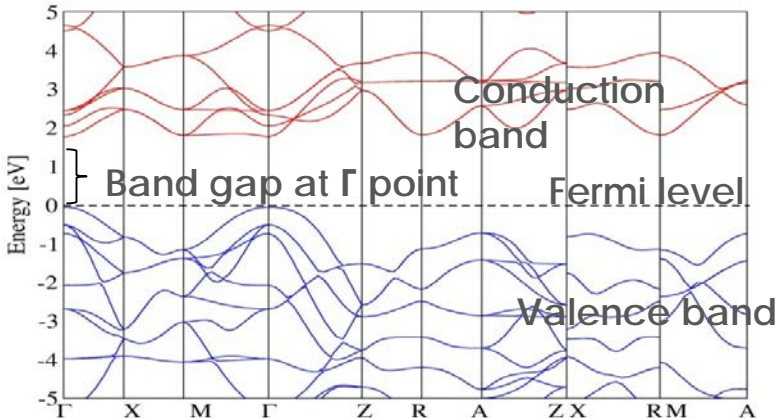
GO

Density Functional Theory - Doping of TiO₂ with Ta

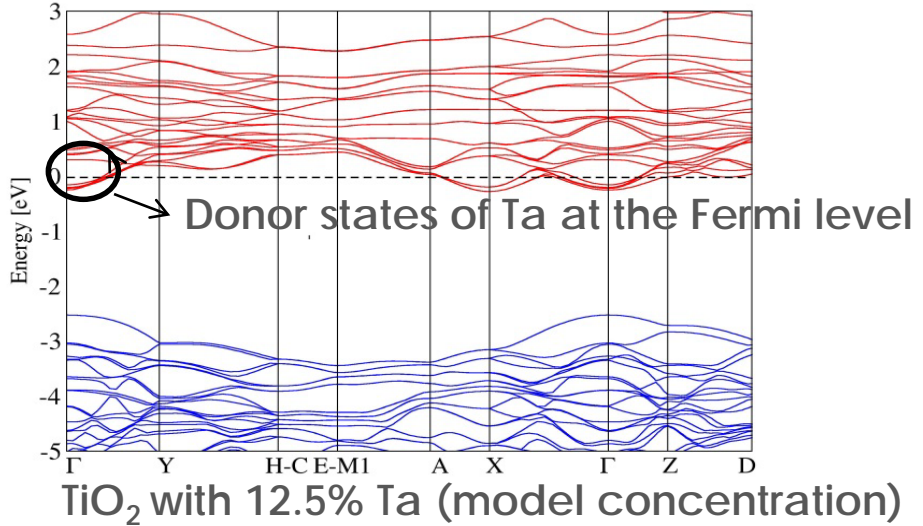
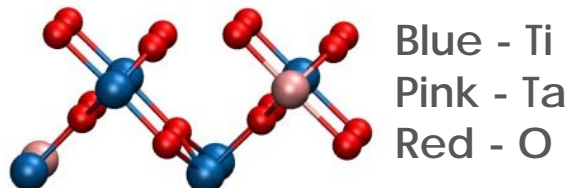
Change in the electronic structure of supports as a result of doping



DFT optimized structure of TiO₂ (PBEsol functional).
 Cell parameters
 $a=4.56, b=4.56, c=2.93 \text{ \AA}$
 red - oxygen, blue - Ti

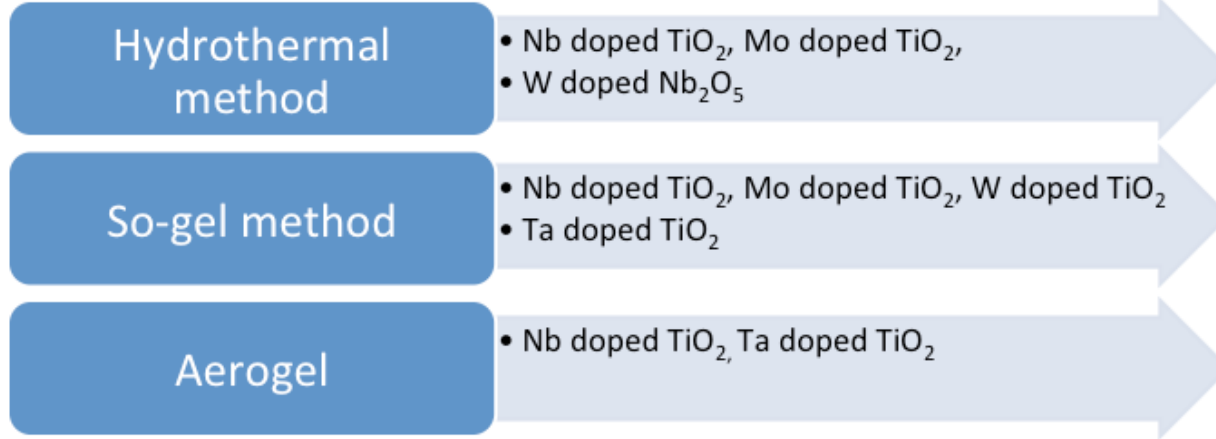


DFT calculated band structure of TiO₂. Top HSE06 level, bottom PBEsol level



TiO₂ is a semiconductor, while doping of Ta creates a *n*-type semiconductor with increased conductivity - leads to "metallization"

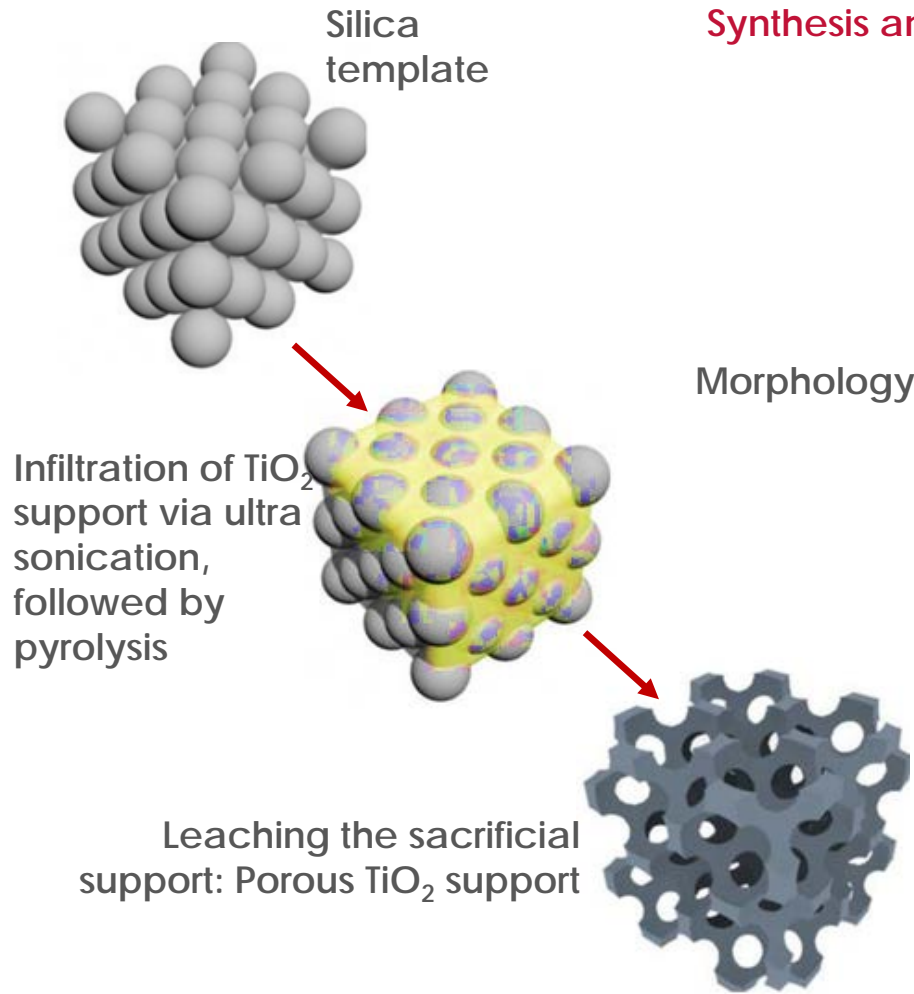
New Metal Oxides Supports Synthesis



- Doping levels of 20-50% mol/mol
- Characterization:
Electronic conductivity,
BET surface area and XRD
- Objective:
Achieve conductivity ≥ 0.2 S/cm
with BET surface area ≥ 30 m²/g

1st milestone: conductivity, 0.2 S/cm;
BET surface area 30 m²/g

Design Porous TiO₂ supports



Synthesis and characterization of high surface area TiO₂ supports

(i) Synthesis of TiO₂ support

sol-gel technique

alkoxides titanium as precursors

ii Sacrificial support method (Templating)

iii Characterization of TiO₂ support

Morphology: SEM, N₂-sorption BET surface area, pore size analysis

Composition: EDS, XPS, Elemental Mapping

Structure : XRD

electron conductivity (in-house test cell)



IIT: materials synthesis and characterization

- ✓ Synthesis and characterization of Ta doped TiO_2 and other doped metal oxides using wet chemistry
- ✓ Electrochemical evaluation of support and Pt/MO stability
- ✓ Investigation of SMSI in Pt/doped-metal-oxide systems
- ✓ Measurement of BoL ECSA and ORR activity of selected catalysts

University of New Mexico

- ✓ DFT calculations: conductivity and SMSI of relevant doped metal oxides
- ✓ Characterization of the doped metal oxides and derived catalysts
- ✓ High surface area support synthesis by SSM

Nissan North America Inc.: durability/performance testing

- ✓ Accelerated test protocols on materials provided by IIT
- ✓ Fabrication / testing of sub-scale and 50 cm^2 MEAs