

Retrospective Benefit-Cost Evaluation of U.S. DOE Vehicle Combustion Engine R&D Investments:

Impacts of a Cluster of Energy Technologies

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Contents

Sec	tion		Page		
Exe	ecutive	Summary	ES-1		
1.	. Introduction				
	1.1	Purpose of the Study and Background	1-1		
	1.2	Overview of the ACE R&D Sub-Program	1-2		
	1.3	Overview of the Report	1-3		
2.	Adva	nced Combustion Engine Technologies	2-1		
	2.1	Early History of Advanced Combustion Research	2-1		
	2.2	Laser and Optical Diagnostics	2-2		
	2.3	Combustion Modeling	2-5		
	2.4	Direct-Injection Diesel Engine	2-6		
3.	Benef	fit-Cost Evaluation Framework and Analysis	3-1		
	3.1	Overview of the Benefit-Cost Evaluation	3-1		
	3.2	Budget History of Advanced Combustion Engineering R&D	3-1		
	3.3	Estimation of Benefits	3-5		
		3.3.1 Economic Benefits	3-5		
		3.3.2 Environmental and Health Benefits	3-19		
		3.3.3 Energy Security Benefits			
		3.3.4 Knowledge Benefits			
	3.4	Economic Evaluation Analysis			
	3.5	Sensitivity Analysis			
	3.6	Comparison Studies			
4.	Sumn	nary of the Findings and Concluding Statement	4-1		
Ref	ference	² S	R-1		
Ap	pendix	A Legislative Background	A-1		
Ар	pendix	B Economic Rationale for Government Support of Combustion Research.	B-1		
Ap	- pendix	C Summary of the Co-Benefits Risk Assessment (COBRA) Model	C-1		
Ap	pendix	D Bibliometrics Methodology Used in the Knowledge Benefits Analysis	D-1		

Figures

Number		Page
Figure ES-1.	Total ACE R&D Plus CRF Research Budget (\$2008 millions)	ES-1
Figure 2-1.	Raman Energy Levels	2-3
Figure 2-2.	Advanced Laser Diagnostics of Combustion	2-5
Figure 2-3.	Diesel Fuel Ignition Technology	2-8
Figure 3-1.	Total ACE R&D Plus CRF Research Budgets (\$2008 millions)	3-5
Figure 3-2.	Trend in BTE over Time	3-6
Figure 3-3.	Trend in BTE over Time with Counterfactual Scenario	3-10
Figure 3-4.	Number of EERE-Attributed Advanced Combustion U.S. Patents Issued, 1975–2009.	3-23
Figure 3-5.	Organizations by Average Number of Subsequent Combustion Patent Families of Leading Companies Linked to Each of Their Earlier Combustion Patent Families (Leading Innovative Vehicle and Engine Companies and EERE Only)	3-25
Figure 3-6.	Organizations with the Largest Number of Patent Families Linked to Earlier EERE-Attributed Advanced Combustion Patents (All Organizations)	3-26
Figure 3-7.	A Network of Organizations Facilitates Combustion Knowledge Creation and Flow	3-31
Figure C-1.	COBRA Model Overview	C-1

Tables

Number		Page
Table ES-1.	Emissions from 1995 through 2007	ES-4
Table ES-2.	Total Economic and Health Benefits from Reduction in Diesel Fuel Consumption, 1995 through 2007	ES-6
Table ES-3.	Evaluation Metrics for Monetized Economic and Health Benefits	ES-6
Table 1-1.	Current Programs within EERE	1-1
Table 1-2.	Current Activity Areas within the VTP	1-2
Table 1-3.	Cluster of Research Areas within the ACE R&D Sub-Program	1-2
Table 3-1.	Annual Appropriations for the VTP, the ACE R&D Sub-Program, and the CRF (\$millions)	3-2
Table 3-2.	Cost Data Used in the Evaluation of Economic Benefits (\$millions)	3-4
Table 3-3.	Values of BTE Shown in Figure 3-2	3-7
Table 3-4.	Summary of EPA NO _x , PM, and SO _x Emission Regulations on Heavy-Duty Diesel Trucks.	3-8
Table 3-5.	Trends and Summary Statistics on Heavy-Duty Diesel Trucks	3-13
Table 3-6.	Regression Results from the Estimation of Equation (3.1)	3-14
Table 3-7.	Calculation of Decrease in Fuel Economy Absent the ACE R&D Sub-Program's Technologies	3-16
Table 3-8.	Reduced Fuel Consumption with the ACE R&D Sub-Program's Laser and Optical Diagnostics and Combustion Modeling Technologies (rounded)	3-17
Table 3-9.	Economic Benefits of Reduced Fuel Consumption from the ACE R&D Sub- Program's Research on Laser and Optical Diagnostics and Combustion Modeling Technologies (rounded)	3-18
Table 3-10.	Emissions from 1995 through 2007	3-19
Table 3-11.	Health Benefits from Reduced Environmental Emissions from the ACE R&D Sub- Program's Research on Laser and Optical Diagnostics and Combustion Modeling (rounded)	3-20
Table 3-12.	Illustration of Health Cost Calculations from the COBRA Model, Year 2000	3-21
Table 3-13.	EERE-Attributed Combustion Patent Families Linked to the Largest Number of Subsequent Patent Families of All Companies in All Application Areas	3-29
Table 3-14.	ACE R&D Sub-Program and CRF Costs and Economic Benefits Associated with the ACE R&D Sub-Program's Research in Laser and Optical Diagnostics and Combustion Modeling	3-33
Table 3-15.	Evaluation Metrics Calculated from the Cost and Benefit Data in Table 3-14	3-34
Table 3-16.	Sales of New Heavy-Duty Diesel Trucks	3-36

Table 3-17.	Economic Benefits of Reduced Fuel Consumption from the ACE R&D Sub-	
	Program's Research on Laser and Optical Diagnostics and Combustion Modeling	
	Under the Alternative Assumption that New Heavy-Duty Diesel Trucks Sold Each	
	Year Use a Proportionate Amount of Fuel Each Year and that Proportion Remains	
	Constant Over Time (rounded)	3-37
Table 3-18.	Evaluation Metrics Calculated from the Cost and Benefit Data in Table 3-17	3-38
Table 3-19.	Summary of Selected Benefit-to-Cost Studies Conducted by NIST for Comparison	3-39
Table B-1.	Factors Creating Barriers to Innovation that Lead to Technological Market Failure	B-2
Table C-1.	Health Endpoints Included in COBRA	C-3
Table D-1.	Vehicle and Engine Companies with the Most U.S. Patents Granted Since 1992	D-7

EXECUTIVE SUMMARY

Overview of the Study

The Vehicle Technologies Program (VTP) is one of 10 energy programs within the Department of Energy's (DOE) Office of Energy Efficiency and Renewable Energy (EERE). Advanced Combustion Engine R&D (ACE R&D) is one of eight sub-programs within the VTP. The ACE sub-program's R&D is conducted in cooperation with the DOE Combustion Research Facility (CRF). This report summarizes the findings from a retrospective study of the net benefits to society from investments by DOE (both EERE and cooperative CRF efforts) in laser diagnostic and optical engine technologies and combustion modeling for heavy-duty diesel engines.

The findings in this report came from a retrospective comparison of quantifiable public benefits to public costs. The benefits to society are associated with selected technologies within the ACE R&D sub-program focused on heavy-duty diesel engines, namely laser diagnostic and optical engine technologies and combustion modeling, including cooperative use of CRF resources. The public costs are the total research costs of the entire ACE R&D sub-program, including the research costs associated with the DOE's CRF.

Between 1986 and 2007, total research costs were \$931 million (expressed in 2008 inflation-adjusted dollars, \$2008). The annual ACE R&D plus CRF research budget is shown in Figure ES-1.



Figure ES-1. Total ACE R&D Plus CRF Research Budget (\$2008 millions)

Based on a conservative calculation of traditional economic evaluation metrics, applying a discount rate of 7% yields a present value of net benefits of \$23.1 billion, a benefit-to-cost ratio of 53 to 1, and an internal rate of return of 63%. These economic results indicate that DOE's investments in the ACE R&D sub-program and the CRF have been socially valuable.

Background

The Department of Energy Organization Act of 1977 (Public Law 95-91) created DOE for, among other purposes, carrying out the planning, coordination, support, and management of a balanced and comprehensive energy research and development program. DOE began active R&D on vehicle technologies, with early emphasis on electric vehicle technology, as authorized by Congress through the Electric and Hybrid Vehicle Research, Development, and Demonstration Act (Public Law 94-413) of 1976. As part of the DOE mission, the CRF at Sandia National Laboratories in Livermore, California, was formed in 1978 and began operations in 1981 with the intent of developing the most advanced possible diagnostic systems for combustion applications. Following a number of public programs focused on fuel efficiency and reducing emissions, DOE's energy efficiency and renewable energy activities were reorganized in 2001 into 10 energy programs—the VTP being one. The VTP encompasses eight broad sub-program areas, including ACE R&D.

Cluster of Technologies

The cluster of research areas in the ACE R&D sub-program is as follows:

- laser diagnostic and optical engine technologies;
- combustion modeling;
- emission control technologies; and
- solid state energy conversion.

This study focuses on two research areas from the larger ACE R&D cluster, selected in consultation with EERE scientists: (1) laser diagnostic and optical engine technologies (hereafter laser and optical diagnostics) and (2) combustion modeling, both focused on heavy-duty diesel engines. These two research areas are associated with technologies that have measurable milestones and outcomes directly tied to the ACE R&D sub-program's research. The selected technologies include the following:

- Laser Raman spectroscopy (LRS) uses a monochromatic light source (e.g., a laser) to probe a sample, and a detector measures the spectrum of frequencies contained in the light scattered in all directions from the sample. Molecules in the sample may either absorb radiation or contribute to the energy of scattered photons, resulting in a series of output frequencies that provide information about the molecules present.
- Laser Doppler velocimetry (LDV) measures the direction and speed of fluids (or other materials). Particle image velocimetry (PIV) is another diagnostic technique for measuring instantaneous velocity. Unlike LDV, PIV produces a two-dimensional vector field, while LDV measures velocity at a point.
- Mie scattering is an elastic scattering mechanism that occurs when light scatters off of particles with diameters on the same scale as the wavelength of light. The Mie scattering diagnostic is typically applied to particles in the 0.1–10 micron range. Fuel droplets exhibit Mie scattering when probed by lasers, and the scattered light can be collected by a detector to provide information about the spatial distribution of the droplets. Mie scattering is a useful phenomenon

in a variety of combustion experiments, including those that focus on air flow and fuel spray. Incylinder air flow can be observed and quantified in real time by scattering light off of particulates introduced into the air flow stream. Similarly, the distribution and evaporation of fuel droplets can be observed during diesel injection experiments. Information on spatial and temporal distribution is particularly useful for understanding and improving the dynamics of fuel injection.

- Rayleigh scattering is similar to Mie scattering, but it occurs with smaller particles and atoms or molecules in the gas phase. While Mie scattering occurs when the particle diameter is similar to the wavelength of incident light, Rayleigh scattering occurs when the particle diameter is much smaller than the wavelength of light.
- Laser-induced fluorescence (LIF) and tracer-based LIF are diagnostic tools that allow for the observation of light species such as the molecule OH and various molecular species that are common in combustion. Light species are particularly difficult to interrogate using other spectroscopic methods because very high energy (ultraviolet) sources are required for optical excitation. These species emit lower energy wavelengths that provide information about the vibrational-rotational states of molecules.
- Laser-induced incandescence (LII) is the emission of radiation that occurs when a laser beam interacts with soot or other particulate matter. This technique can be used in the laboratory to determine information about average properties of soot that forms as a combustion product. The temperature of particulate matter rises when it absorbs incident laser light, and the heat generated is then emitted as thermal radiation. At very high temperatures, the soot or other particulate matter matter may vaporize.
- Improvements to semiconductor diode lasers that operate at room temperature in the visible and near-infrared areas of the spectrum have contributed to advances in the ways in which laser absorption spectrometry (LAS) is applied to combustion research. LAS is based on the principle that different molecular species absorb light of different wavelengths. New laser diodes have expanded the range of species that can be monitored using LAS; for example, lasers that emit in the infrared region have enabled better detection of species, such as carbon monoxide, that absorb infrared wavelengths. Improvements to sensor technologies that detect and identify the species present in a sample have also furthered the usefulness of LAS to combustion analysis. Because real-time monitoring is possible using LAS, the technique is employed to analyze engine combustion gas flows.
- Combustion modeling allows researchers to conduct "experiments" much more quickly than they could in the laboratory. Such modeling has thus expedited the discovery of new combustion engine technologies. The KIVA modeling software simulates the fluid dynamics of combustion processes in internal combustion engines.

Categories of Benefits

This study identifies, documents, and validates four categories of public benefits from DOE's investments in the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling:

- economic benefits;
- environmental and health benefits;
- energy security benefits; and
- knowledge benefits.

Economic benefits are quantified in monetary terms, as are health benefits. Environmental benefits are quantified but not monetized. The other categories (energy security benefits and knowledge benefits) are described using quantitative, non-monetary measures and qualitative descriptors.

Economic Benefits

The economic benefits relate to the reduced fuel consumption in heavy-duty diesel trucks resulting from research in and the application of laser and optical diagnostics and combustion modeling.

Based on interview information from current and retired scientists at the CRF and from scientists at the three leading U.S. manufacturers of heavy-duty diesel engines (Caterpillar, Cummins, and Detroit Diesel), it was concluded that in the absence of DOE's investments in the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling, brake thermal efficiency (BTE; a measure of fuel efficiency) of new heavy-duty diesel engines would have been 4.5% lower than the actual BTE from 1995 through 2007.

ACE R&D research on laser and optical diagnostics and combustion modeling for heavy-duty diesel engines began in 1986 and continues today.

As a result of the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling, 17.6 billion gallons of diesel fuel have been saved in heavy-duty diesel truck use from 1995 through 2007. The monetary value of this reduced fuel consumption is \$34.5 billion (\$2008, undiscounted), which comes from a statistical analysis of the impact of a reduction in BTE and a reduction in miles per gallon (MPG) in heavy-duty diesel trucks.

Health and Environmental Benefits

Reduced diesel fuel consumption leads to reduced emissions, which in turn leads to reduced greenhouse gas and air pollutants such as carbon dioxide (CO_2), oxides of nitrogen (NO_x), particulate matter (PM), and sulfur oxides (SO_x).

Environmental benefits are quantified in terms of the reduced CO_2 associated with the 17.6 billion gallons of diesel fuel saved from 1995 through 2007, but not all of these greenhouse gas emissions are monetized. From 1995 through 2007, CO_2 emissions from heavy-duty diesel trucks have been reduced by 177.3 million metric tons as a result of DOE's investment in ACE R&D research in laser and optical diagnostics and combustion modeling. Reduced emissions of NO_x, PM, and SO_x are also associated with the 17.6 billion gallons of diesel fuel saved. Table ES-1 summarizes these reductions.

Pollutants	Reduced Emissions (millions of units)	
CO ₂	177.3 metric tons	
NO _x	0.063 tons	
PM	3.080 tons	
SO _x	0.096 tons	

Table ES-1.Emissions from 1995 through 2007

Health benefits associated with reduced diesel fuel consumption and reduced NO_x , PM, and SO_x emissions are quantified in monetary terms using the U.S. Environmental Protection Agency's (EPA's) Co-Benefits Risk Assessment (COBRA) model. From 1995 through 2007, the monetary value of the health impacts (e.g., increased mortality) from the reduced consumption of 17.6 billion gallons of diesel fuel was \$35.7 billion (\$2008, undiscounted).

Energy Security Benefits

Security benefits are discussed qualitatively in terms of reduced national dependence on imported oil resulting from the reduced fuel consumption in heavy-duty diesel trucks. A reduction of 17.6 billion gallons of diesel fuel from 1995 through 2007 is approximately equal to a reduction of 417.9 million barrels of imported crude oil; a reduction of 417.9 million barrels of imported crude oil approximately equal to a reduction of 1 percent of the total crude oil imported by the United States from 1995 through 2007.

Knowledge Benefits

Knowledge benefits feature the results of a bibliometric analysis conducted by Ruegg and Thomas (2010). The results show that DOE's investment in advanced combustion research generated a knowledge base that has helped form a foundation for more than a dozen important technologies, including fuel injection, homogeneous charge compression ignition, exhaust gas recirculation, and low-emissions diesel fuel. Although the influence of DOE's investment in advanced combustion research is seen primarily in combustion technologies (as intended by EERE), it also extends beyond combustion to materials analysis. EERE's advances in ion mobility spectrometry—a research tool used to improve understanding of incylinder combustion processes—appear to have underpinned subsequent developments in spectrometry for materials analysis used to detect substances such as narcotics and explosives.

Economic Evaluation Metrics

A statistical analysis of increased diesel fuel efficiency due to laser and optical diagnostics and combustion modeling, along with related decreased diesel fuel usage, shows that 17.6 billion gallons of diesel fuel have been saved from 1995 through 2007. These diesel fuel savings have a monetary value of \$34.5 billion (\$2008, undiscounted). Discussion with industry scientists suggests that these fuel savings are completely attributable to DOE's investments in the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling.

Health benefits, including reductions in mortality and the incidence of a variety of other health conditions, are associated with these diesel fuel savings. The monetary value of health benefits resulting from reduced diesel fuel consumption and the corresponding reduction in heavy-duty diesel engine emissions totals \$35.7 billion (\$2008, undiscounted) from 1995 through 2007.

Table ES-2 summarizes the total economic and health benefits associated with the 17.6 billion gallon reduction in diesel fuel consumption from 1995 through 2007.

5	
	Sum of Benefits
Categories of Monetized Benefits	(\$2008 rounded, undiscounted)
Economic benefits	\$34.5 billion
Health benefits	\$35.7 billion
Total economic and health benefits	\$70.2 billion

Table ES-2.Total Economic and Health Benefits from Reduction in Diesel Fuel Consumption,
1995 through 2007

A comparison of the present value of monetized economic and health benefits associated with laser and optical diagnostics and combustion modeling relative to the present value of the total \$931 million cost of EERE's investments in the cluster of ACE R&D sub-program research from 1986 through 2007, including related cooperative DOE Office of Science investments in the CRF, yields the evaluation metrics shown in Table ES-3. Net present value and the benefit-to-cost ratio are evaluated using 7% and 3% discount rates.

|--|

Evaluation Metric	Value
Net present value (discount rate 7%, base year 1986, \$2008)	\$23.1 billion
Net present value (discount rate 3%, base year 1986, \$2008)	\$42.6 billion
Benefit-to-cost ratio (discount rate 7%, base year 1986, \$2008)	53 to 1
Benefit-to-cost ratio (discount rate 3%, base year 1986, \$2008)	66 to 1
Internal rate of return	63%

These evaluation metrics are likely conservative for several reasons:

- The estimated benefits to society are from only the selected technologies within the cluster of ACE R&D technologies, but are compared to the total research costs for the entire ACE R&D sub-program.
- Benefits beyond 2007 continue to accrue but are not included in the figures above.

A sensitivity analysis of the economic benefits was performed using an alternative approach to calculate reduced fuel consumption associated with ACE's research. At a 7% discount rate, a NPV of \$17.8 billion and a 41 to 1 benefit-to-cost ratio is calculated, based on the sensitivity analysis; the internal rate of return is 50%. These economic evaluation metrics are comparable to those in Table ES-3.

1. INTRODUCTION

1.1 Purpose of the Study and Background

This retrospective study evaluates the public benefits of investments in the Advanced Combustion Engine R&D (ACE R&D) sub-program within EERE's Vehicle Technologies Program (VTP). The ACE R&D sub-program also worked cooperatively with the DOE Office of Science Combustion Research Facility (CRF). The benefits to society from the ACE R&D sub-program's research (including CRF) on laser diagnostics and optical engine technologies (hereafter laser and optical diagnostics) and combustion modeling are compared to the total sub-program's research costs, including research support costs of the CRF.

The Department of Energy Organization Act of 1977 created DOE for, among other purposes, carrying out the planning, coordination, support, and management of a balanced and comprehensive energy research and development program.^{1, 2}

Energy efficiency and renewable energy activities in DOE were reorganized in 2001 into 10 energy programs in EERE (see Table 1-1), of which the VTP is one. The VTP encompasses eight broad activity areas (see Table 1-2), including ACE R&D.

Biomass Program
Building Technologies Program
Federal Energy Management Program
Geothermal Technologies Program
Hydrogen and Fuel Cell Technologies Program
Industrial Technologies Program
Solar Energy Technologies Program
Vehicle Technologies Program
Wind and Hydropower Technologies Program
Weatherization and Intergovernmental Program
Source: EERE (2009a).

Table 1-1.Current Programs within EERE

¹ DOE began active R&D on vehicle technologies, with early emphasis on electric vehicle technology, as authorized by Congress through the Electric and Hybrid Vehicle Research, Development, and Demonstration Act (Public Law 94-413) of 1976. As part of the DOE mission, the Combustion Research Facility at Sandia National Laboratories, Livermore, California, was established in 1978 and began operations in 1981 with the intent of developing the most advanced possible diagnostic systems possible for combustion applications. A more detailed legislative history is found in Appendix A.

² The net benefits to society attributable to the ACE R&D sub-program (discussed below) can ultimately be traced to the foresight of the DOE Office of Basic Energy Sciences, which established the Combustion Research Facility and provided discoveries enabling the technologies used in the design of today's modern internal combustion engines (Eberhardt, January 20, 2010).

Sub-Program	Description
Hybrid and Vehicle Systems Technologies	Analysis and testing activities that provide support and guidance for many cutting-edge automotive and truck technologies now under development
Energy Storage Technologies	Critical enabling battery technologies for the development of advanced, fuel-efficient light- and heavy-duty vehicles
Power Electronics and Electrical Machines Technologies	Motors, inverters/converters, sensors, control systems, and other interface elements that are critical to hybrid electric and fuel cell vehicles
Advanced Combustion Engine R&D (ACE R&D)	Technologies that contribute to more efficient, advanced internal combustion engines in light-, medium-, and heavy-duty vehicles
Fuels and Lubricants Technologies	Fuel and lubricant options that are cost-competitive, enable high fuel economy, deliver lower emissions, and contribute to petroleum displacement
Materials Technologies	Lightweight, high-performance materials that can play an important role in improving the efficiency of transportation engines and vehicles
EPAct	Programs in support of the Energy Policy Act of 1992 (EPAct), which was passed to reduce our nation's reliance on foreign petroleum and improved air quality
Educational Activities	Collegiate programs that help encourage engineering and science students to pursue careers in the transportation sector

	Table 1-2.	Current Activity	Areas	within the	VTP
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Source: EERE (2009b).

1.2 Overview of the ACE R&D Sub-Program

The research areas in the ACE R&D sub-program are shown in Table 1-3. The application of laser and optical diagnostics and combustion modeling to heavy-duty diesel engines was selected from the larger ACE R&D research areas in consultation with scientists from EERE.

Table 1-3. Cluster of Research Areas within the ACE R&D Sub-Program

Laser Diagnostics and Optical Engine Technologies Combustion Modeling

Combustion and Emission Control

Solid State Energy Conversion

Source: ACE R&D sub-program staff.

Laser and optical diagnostics and combustion modeling are two research areas for which there are measurable milestones and outcomes (e.g., improvements in brake thermal efficiency and miles per gallon, as discussed in Section 3) that are directly associated with the ACE R&D sub-program's research.

The emphasis on heavy-duty diesel trucks reflects the fact that trucking is a vital industry to the U.S. economy and to national income. Trucks account for about 25% of the transportation industry's total revenues. Based on the Economic Census of 2002:

"[*T*]*he truck transportation industry consisted* [*in 2002*] *of more than 112,698 separate establishments, with total revenues of \$165 billion. These establishments employ 1,437,259 workers, who take home an annual payroll of \$47 billion." (NRC, 2008, p. 9)*

Trucks also account for nearly 58% of total highway transportation energy consumption; heavy-duty trucks account for nearly 24% of total highway transportation energy consumption (Davis et al., 2009, Table 2.7).

The number of heavy-duty diesel truck registrations has increased since 1970. In 1970, 905,000 heavyduty diesel trucks were registered and they were driven 35.1 billion miles; in 2007, the number of registered heavy-duty diesel trucks rose to 2.2 million and they were driven 145.0 billion miles.³

1.3 Overview of the Report

The remainder of this report is organized as follows:

- Section 2 provides an overview of laser and optical diagnostics and combustion modeling, the technologies selected for a more detailed benefit analysis within the ACE R&D sub-program. Section 2 begins with an early history of advanced combustion research at DOE's Sandia/Livermore research facility. Laser and optical diagnostics and combustion modeling are then discussed in detail, along with their application to direct-injection diesel engines.
- Section 3 provides the budget history of the VTP and the ACE R&D sub-program. These are the costs used in the benefit-cost evaluation. Section 3 also provides a detailed discussion of the estimation of economic benefits, environmental and health benefits, energy security benefits, and knowledge benefits. Economic benefits and health benefits are quantified in monetary terms and are used in the benefit-cost evaluation. The section concludes with a sensitivity analysis of the calculation of economic benefits.
- Section 4 concludes the report with a brief summary statement.

³ Between 1970 and 2007, the average annual percentage increase in trucks registrations was 2.5%; the average annual increase in miles driven was 3.9%.

2. ADVANCED COMBUSTION ENGINE TECHNOLOGIES

2.1 Early History of Advanced Combustion Research⁴

In 1956, Sandia Corporation established a research branch in Livermore, California (once referred to as Sandia/Livermore and now referred to as Sandia/California). Its early projects focused on advancements in nuclear weapons, and its programs were closely coordinated with Lawrence Livermore National Laboratory (LLNL). This focus continued throughout the Cold War.

Because of budgetary cut-backs in the early 1970s and the emergence of energy security as a national priority, Sandia National Laboratories (SNL) in Albuquerque, New Mexico, had diversified into broader areas of energy research. In late 1972, SNL received a research grant from the National Science Foundation to conduct a feasibility study related to harnessing solar energy, and Sandia/Livermore became involved in the project. As a result of the oil embargo and the energy crisis in 1973, and with the establishment of the Energy Research and Development Administration (ERDA),⁵ Sandia/Livermore gained responsibilities in the area of combustion research.⁶

During this time period, interest in creating a national combustion research center grew, championed by several scientists at Sandia/Livermore.⁷ In 1975, the Combustion Research Program within ERDA was established.⁸ It was recognized within ERDA at that time that "a major shift in national combustion research was necessary, not just a single new project at the principal-investigator level" (Carlisle et al., 2002, pp. 5–6).⁹ The purpose of the program was to help industry design and implement new technologies by experimentally validating computer modeling and simulations.¹⁰ Early on, the Combustion Research Program developed links with industrial firms that built and used combustion devices. These partners included General Motors, Ford, Chrysler, Cummins, Caterpillar, Babcock and Wilcox, Combustion Engineering, Bechtel, General Electric, and Westinghouse.¹¹ Other partners included, from time to time, Exxon, Unocal, and Chevron (Gunn, October 20, 2009).

The idea for a research center was based on the belief that combustion research in general had been hampered by the lack of detailed information about the combustion process, and to gain such information, state-of-the-art tools would be needed as enabling technologies.¹² Such tools were very expensive and

⁴ This section draws from telephone conversations with Marvin Gunn, former Manager of the Combustion Research Program at DOE, and William McLean, former Director of the Combustion Research Facility at Sandia/Livermore.

⁵ See Appendix A for a legislative history related to DOE.

⁶ In the early 1970s, Dan Hartley and Ron Hill at Sandia/Livermore created laser systems for analyzing gas flows, and this technology later became a backbone for on-site future combustion research.

⁷ These scientists were Hartley and Arlyn Blackwell (Carlisle et al., 2002).

⁸ E. Karl Bastress was commissioned to establish the program (Carlisle et al., 2002).

⁹ Organizationally, the combustion research program came under DOE's Energy Conservation and Utilization Technologies Division.

¹⁰ According to Gunn (October 20, 2009), this was the thesis of Bastress' program.

¹¹ According to Gunn (October 20, 2009), Volvo, Peugeot, Citron, and Fiat were involved with the combustion research program through the International Energy Agency.

¹² More specifically, Bastress recognized the need to apply laser-based diagnostics and computational modeling to further combustion research.

neither principal investigators nor individual engine companies could justify their expense.¹³ A site for the collaborative development and use of such technologies would be needed. In October 1975, ERDA agreed in principle with the concept of a Combustion Research Facility (CRF), and it appeared in President Carter's FY1978 budget at \$9.4 million (Carlisle et al., 2002).¹⁴ The DOE Office of Basic Energy Sciences established the CRF and provided the discoveries enabling the technologies used in the design of today's modern internal combustion engines (Eberhardt, January 20, 2010).

At the same time, the Office of Energy Research at the former Atomic Energy Commission began to focus on fundamental research in chemical sciences with application to energy conversion processes, principally combustion sciences. At the CRF, the Office of Energy Research had responsibility for basic research and for building, equipping, and operating the CRF as a DOE-designated User Facility. The Office of Energy Research cooperated with the DOE conservation office and the fossil energy office, encouraging their program to make use of the CRF's state-of-the-art capabilities. Thus, from early on, a spirit of cooperation, especially among the DOE's conservation and basic sciences programs, enabled CRF's work to focus on the often-elusive gap between basic research (usually carried out in scientific laboratories) and applied research (conducted in industry with full-scale devices).

2.2 Laser and Optical Diagnostics¹⁵

"The Combustion Research Facility ... [was] created with the intent of developing the most advanced diagnostic systems possible for combustion applications, with a special emphasis on combustion in engines. The formula for the program was... half of the research dedicated to fundamentals in diagnostics and combustion, half of the research dedicated to applications of those tools to problems in practical combustors." (Hartley and Dyer, 1985, p. 27)

Over time, scientists have developed a broad range of spectroscopic methods to probe the electronic structures of atoms and the vibrational and rotational structure of molecules by observing their interaction with electromagnetic radiation. Through various forms of spectroscopy, researchers have been able to identify the chemical species present at different stages of combustion. Raman spectroscopy was one such early tool.

Laser Raman spectroscopy (LRS) was an important early success of laser and optical diagnostics. In LRS, a monochromatic light source (e.g., a laser) is used to probe a sample, and a detector measures the spectrum of frequencies contained in the light scattered in all directions from the sample. As Figure 2-1 illustrates, molecules in the sample may either absorb radiation or contribute to the energy of scattered photons, resulting in a series of output frequencies that provide information about the molecules present.

¹³ This point was revisited by McLean (October 22, 2009) when discussing the attribution of the net social benefits measured in this study to DOE's research. See Section 3.

¹⁴ Hartley was the first director of the CRF. It was put into use in November 1980, and the ribbon cutting ceremony was on March 6, 1981. According to McLean (October 21, 2009), line-item funding was important. The CRF was a new "center of excellence" and at its genesis, it did not have credibility in combustion research. Line-item funding removed the possibility that university researchers would think that CRF's funding was at the expense of additional university research dollars. As McLean explained, as a center of excellence, the "tide would raise all boats."

¹⁵ This section has greatly benefitted from comments and suggestions by Dennis Siebers, Manager of the Engine Combustion Research Program at the CRF.

Figure 2-1. Raman Energy Levels



Source: http://en.wikipedia.org/wiki/Raman_spectroscopy.16

The advent of LRS allowed the application of Raman spectroscopy to new types of experiments, including many related to combustion research.¹⁷ LRS is one enabling technology for the ACE R&D subprogram within EERE's VTP, and the CRF led the way in optimizing this tool for visualizing the combustion process:

"[Sandia/Livermore] had developed a new optical capability, but it had never been optimized for use in combustion research. The approach, which used Raman spectroscopy, had been developed at Sandia to look at mixing processes in weapons components. The laser would be focused at a flame and then inelastically scattered off the flame gases. An analysis of the scattered beam would reveal the unstable momentary products of combustion that were released in a particular flame, giving clues about what happened at the flame front." (Carlisle et al., 2002, p. 6)

Also important for laser and optical diagnostics is laser Doppler velocimetry (LDV), a technique by which the direction and speed of fluids (or other materials) can be measured. Particle image velocimetry

¹⁶ Author: Moxfyre (http://commons.wikimedia.org/wiki/User:Moxfyre), based on work of User:Pavlina2.0 (http://en.wikipedia.org/wiki/User:Pavlina2.0). This file is licensed under the Creative Commons Attribution ShareAlike 3.0 License. In short: you are free to share and make derivative works of the file under the conditions that you appropriately attribute it, and that you distribute it only under a license identical to this one.

¹⁷ Several specific variations of LRS can be used to gather data on combustion processes. These include coherent anti-Stokes Raman spectroscopy (CARS), as well as spontaneous Raman spectroscopy (SRS). CARS benefits from high signal conversion efficiency, as well as a high degree of coherence (Eckbreth, 1996). The signal from CARS can be several orders of magnitude more intense than that from SRS. However, two lasers and a linear arrangement are required for CARS experiments, and such experimental setups may be cumbersome.

(PIV) is another diagnostic technique for measuring instantaneous velocity. PIV produces a twodimensional vector field, while LDV measures velocity at a point.

Mie scattering is an elastic scattering mechanism that occurs when light scatters off of particles with diameters on the same scale as the wavelength of light. The Mie scattering diagnostic is typically applied to particles in the 0.1- to10-micron range (Asanuma, 1996). Fuel droplets exhibit Mie scattering when probed by lasers, and the scattered light can be collected by a detector to provide information about the spatial distribution of the droplets. Mie scattering is a useful phenomenon in a variety of combustion experiments, including those that focus on air flow and fuel spray. In-cylinder air flow can be observed and quantified in real time by scattering light off of particulates introduced into the air flow stream.¹⁸ Similarly, the distribution and evaporation of fuel droplets can be observed during diesel injection experiments. Information on spatial and temporal distribution is particularly useful for understanding and improving the dynamics of fuel injection.

Rayleigh scattering (noted in Figure 2-1) is similar to Mie scattering, but it occurs with smaller particles and atoms or molecules in the gas phase. While Mie scattering occurs when the particle diameter is similar to the wavelength of incident light, Rayleigh scattering occurs when the particle diameter is much smaller than the wavelength of light.

A variety of spectroscopic techniques are used to probe the combustion process in the laboratory, and many were applied to engine combustion in the early 1980s. Laser-induced fluorescence (LIF) and tracerbased LIF are diagnostic tools that allow for the observation of light species such as the molecule OH and various molecular species that are common in combustion.¹⁹ Light species are particularly difficult to interrogate using other spectroscopic methods because very high energy (ultraviolet) sources are required for optical excitation. The energy difference between the ground and excited states of light species can be on the order of 10 electron volts (Forch et al., 1990). In LIF, a fixed-wavelength or tunable laser is used to interrogate species in a combustion chamber. These species emit lower energy wavelengths that provide information about the vibrational-rotational states of molecules. The emission spectrum from the molecules of interest is sometimes complicated by interference from other emission processes, such as combustion luminosity.

Laser-induced incandescence (LII) is the emission of radiation that occurs when a laser beam interacts with soot or other particulate matter (AIAA, 2009). This technique can be used in the laboratory to determine information about average properties of soot that forms as a combustion product. The temperature of particulate matter rises when it absorbs incident laser light, and the heat generated is then emitted as thermal radiation. At very high temperatures, the soot or other particulate matter may vaporize. Like all laboratory techniques, LII has limitations, including complications with high soot loadings and long path lengths. In either case, signal attenuation is likely (AIAA, 2009).

¹⁸ The velocity fields can be quantified via LDV and PIV.

¹⁹ An ideal tracer is a molecule that easily fluoresces that can be added to examine scalar mixing processes (e.g., how fast air and fuel mix).

Improvements to semiconductor diode lasers that operate at room temperature in the visible and nearinfrared areas of the spectrum have contributed to advances in the ways in which laser absorption spectrometry (LAS) is applied to combustion research (Allen, 1998). LAS is based on the principle that different molecular species absorb light of different wavelengths. New laser diodes have expanded the range of species that can be monitored using LAS; for example, lasers that emit in the infrared region have enabled better detection of species, such as carbon monoxide, that absorb infrared wavelengths (Hanson et al., 2002). Improvements to sensor technologies that detect and identify the species present in a sample have also furthered the usefulness of LAS to combustion analysis. Because real-time monitoring is possible using LAS, the technique is employed to analyze engine combustion gas flows (Mattison et al., 2007).

Figure 2-2 illustrates the use advanced laser diagnostics. Pictured is a modified single cylinder from a Cummins Engine test engine with the laser entering on an angle aligned with the fuel injection direction.²⁰



Figure 2-2. Advanced Laser Diagnostics of Combustion

Source: DOE (2009b).

2.3 Combustion Modeling

Over the years, a number of national laboratories and universities have been involved with the Combustion Research Program within the CRF for specific research purposes: Lawrence Livermore National Laboratory (LLNL) in the area of combustion chemistry; Lawrence Berkeley National Laboratory (LBNL) and University of California–Berkeley in the area of homogeneous charge engines and processes; Los Alamos National Laboratory (LANL) in the area of large-scale computer models;

²⁰ The laser could also enter from the top.

Purdue University in the area of heat and mass transfer; Princeton University in the area of direct fuel injection engines; the University of Wisconsin in the area of experimental engineering processes; the Massachusetts Institute of Technology (MIT) in the area of flame propagation; and others. Fluid mechanics in engines was studied at both Pennsylvania State University and Imperial College (London).

Combustion modeling allows researchers to conduct "experiments" much more quickly than they could in the laboratory. Such modeling has thus expedited the discovery of new combustion engine technologies. It is important to note, however, that modeling results are only helpful when verified by a subset of empirical data. It is the combination of advanced spectroscopic techniques (see Section 2.2) and increasing computational capability that has provided a basis for innovation with respect to advanced combustion engines in the VTP (Eberhardt, June 26, 2009).

In 1982, LANL developed the "KIVA" codes,²¹ which simulate the fluid dynamics of combustion processes in internal combustion engines. However, computers at that time were not fast enough to make the tool practical. In 1983, LANL began working with a small community of potential adopters of the KIVA technology and shared their codes with General Motors, Cummins Engine, and others. The software was released to the public in 1985, and throughout the development of the KIVA codes, government scientists worked closely with industrial partners and others in the user community (Amsden and Amsden, 1993). In fact, the CRF had dedicated laboratory space for visiting researchers from partner automotive companies who spent months at a time contributing to the project (Eberhardt, June 26, 2009).

Adoption of the latest version of the KIVA codes is widespread; users include Caterpillar, Cummins Engine, General Motors, Ford, and Chrysler (Amsden and Amsden, 1993). Some of the patents for vehicle technologies in the automotive industry specifically cite the KIVA codes as an enabler of the inventions. In addition, the code has broad applications beyond modeling combustion in vehicle engines, and it has been used for modeling gas turbines, incinerators, and waste heaters.

From an economic perspective, the KIVA codes are similar to a general purpose technology in that they leverage the application of laser and optical diagnostics. A general purpose technology has the characteristics of pervasiveness, an inherent potential for technological improvements, and innovational complexities that give rise to increasing returns to scale in research and development (R&D) (Bresnahan and Trajtenberg, 1995).

2.4 Direct-Injection Diesel Engine

Diesel engines are a type of combustion engine in which fuel ignites when compressed. Diesel engines are traditionally known for high efficiency but also for emitting high levels of oxides of nitrogen (NO_x) and particulate matter (PM). Modern diesel engines burn cleaner than their traditional counterparts as a result of advances in producing cleaner diesel fuels, modification of the air handling and combustion system resulting from improved understanding of diesel combustion, introduction of electronic control of

²¹ A "kiva" is a subterranean room used for religious purposes by the Pueblo people of the Los Alamos region (Eberhardt, June 26, 2009). The name of the codes reflects the geographic area where they were developed.

engine functions, major improvements in fuel injection equipment, and employment of various emission control techniques such as exhaust gas recirculation.

The basic design of the four-stroke combustion ignition engine is illustrated in Figure 2-3. In the first stroke, the piston moves away from the intake valve, drawing air into a cylinder. Next, the piston compresses the air, and fuel is injected at the end of this second stroke (when air is at maximum pressure and temperature). As ignition and combustion occurs, the piston is forced downward by the expanding gases, after which the piston swings upward on the fourth stroke, clearing post-combustion gases from the cylinder. The high efficiency of diesel engines is the result of high compression ratios, rapid combustion, and the ability to control engine load through the quantity of fuel injected (as opposed to controlling load by restricting the intake air flow, as is used in spark-ignition engines). The high temperatures associated with both the high compression ratios and the ignition properties of diesel fuel enable the fuel/air mixture to spontaneously ignite.

Although the basic design of the engine has not significantly changed over the past century, today's direct injection diesel engines have much lower emissions than the previous generation of indirect injection diesel engines. In older diesel engines, fuel and air were mixed in a pre-combustion chamber prior to injection into the cylinder. Because the mixing and injection steps were mechanically controlled, they could not always be optimized for specific engine conditions and often led to the release of uncombusted fuels. Modern, direct injection equipment is computer controlled and designed to deliver the optimal amount of fuel at the optimal time.²² Compared to older diesel engines, today's direct-injection diesel engines are characterized by higher efficiency (fuel economy), lower emissions (for some categories of pollutants), and higher power.

The major advantage of direct injection is increased efficiency, not reduced emissions. Early direct injection diesel engines injected the fuel when the piston was top dead center, and fuel burned very efficiently. However, at such peak flame temperatures, there are high emissions of NO_x and PM.²³ Emissions of these two classes of pollutants have been reduced by over 90% in modern direct-injection diesel engines, but still create a challenge in meeting U.S. emissions standards (DOE, 2008). NO_x and PM emissions can be reduced with the introduction of an aftertreatment technology, but the high cost of such technologies must be compared to other potential technologies for in-cylinder reductions of emissions before this technology is widely adopted (Nam, 2004).

²² The electronic control module communicates with various sensors in different parts of the engine that provide information on engine speed, piston position, and temperature.

²³ Direct injection reduced the total mass of PM emitted, but it increased the total number of smaller particles. As a result, they were kept in suspension longer by Brownian motion.



Figure 2-3. Diesel Fuel Ignition Technology

Source: U.S. DOE (2003).

Advances in engine technologies themselves have also occurred. These include high-pressure electronically controlled fuel injection, exhaust gas recirculation (EGR), and new combustion approaches such as homogeneous charge compression ignition (HCCI).²⁴

High-pressure electronically controlled fuel injection for heavy-duty diesel engines is a system in which standing high pressure exists in a common rail. The system uses fuel injectors that are controlled electronically to deliver fuel appropriate to changing engine demands and to optimize performance (Fort et al., 1980).

EGR is a technology used in both gasoline and diesel engines to reduce NO_x emissions by lowering the temperature in the combustion chamber. EGR involves recirculating a fraction of the exhaust back into the intake stream. In diesel engines, the exhaust replaces oxygen in the pre-combustion gas mixture. The exhaust is first cooled and compressed, allowing a larger volume of gas to be re-injected. Although EGR reduces NO_x emissions, it may also increase PM emissions. The goal is to reduce engine-out particulate emissions so as to reduce the demand on (or need for) aftertreatment (i.e., diesel particulate filters). Materials engineering may provide solutions for mitigating durability issues currently associated with EGR. Because exhaust chemistry varies with choice of fuel, EGR must also be optimized for different operating conditions (Lance and Sluder, 2009).

²⁴ DOE-funded research using laser and optical diagnostics and combustion modeling has directly addressed these three particular technologies and continues to contribute to the development of strategies today. Industry typically addresses nearer term research needs, while DOE and academic laboratories perform longer term research and address more fundamental issues. According to McLean (November 20, 2009), this complementary relationship has led to faster progress than industry could accomplish alone. One such example of enhanced progress is Dec's development of a new conceptual model for diesel combustion (Dec, 1997).

HCCI refers to a strategy employing chemical-kinetically controlled volumetric combustion of a mostly premixed charge. The strategy differs from conventional combustion-ignition engines by avoiding the rich burn during fuel injection, and from conventional spark-injection engines by avoiding flame propagation. As a result of this process, fuel efficiency increases and NO_x and PM emissions decrease.

The application of laser and optical diagnostics and combustion modeling has made significant contributions to the study and development of improved diesel combustion, EGR, and HCCI strategies. New fuel-injector technologies came out of advancements in electronics, but visualization diagnostics have provided important details for optimization of spray targeting, evaporation, mixing, ignition, and combustion.

DOE-funded research performed using laser and optical diagnostics and combustion modeling has contributed to spark injection engine improvements starting in the late 1970s, and research applicable to diesel engines began in the mid 1980s and continues today within EERE (Siebers, October 13, 2009). The major impact of this research on heavy-duty diesel engines began in the mid 1990s, and it too continues today. Resulting enhancement of the understanding of in-cylinder processes has contributed to improvements in both engine thermal efficiency and engine-out emissions.

In an effort to promote efficient combustion without reaching the peak flame temperatures and without reducing performance (i.e., fuel efficiency), research on injection rate shaping (i.e., the way in which the fuel is injected) was funded by DOE during the 1980s.²⁵ The goal of the technology is to shape the pressure rise by controlling the rate at which the fuel is injected. With fuel being injected optimally throughout the stroke process, more fuel reacts with oxygen and less nitrogen combines with oxygen to produce harmful NO_x emissions. By optimizing fuel injection, emissions are reduced without compromising engine performance.

In summary, improving engine efficiency and simultaneously meeting stringent new emissions regulations (discussed in Section 3.3.1 and summarized in Table 3-4) required significant new and detailed knowledge of diesel combustion processes. Without this understanding, engine designers would have been left with decades of "cut and try" approaches to arrive at the required improvements in engine design. Laser diagnostics and optical engine technologies allowed the combustion process in an operating diesel to be probed and measured in real time. The understanding developed with laser diagnostics and other optical methods has had two impacts. First it directly helped engine designers improve diesel designs by providing an accurate picture of how diesel combustion occurs and scales with a multitude of engine parameters. Second, the data and understanding allowed the validation of computer models for predicting diesel combustion. These models are now widely used by automotive and engine companies to design and optimize diesel engines. Together, these two impacts have led to greatly improved diesel engine designs and efficiency.

²⁵ The Arrhenius equation describes the temperature dependence of a chemical reaction. Above the Zeldovich temperature, the rate at which NO_x is produced during combustion increases exponentially, leading to increased emissions.

3. BENEFIT-COST EVALUATION FRAMEWORK AND ANALYSIS

3.1 Overview of the Benefit-Cost Evaluation

This is a retrospective benefit-cost evaluation analysis; only benefits and costs through 2007 are considered, although laser and optical diagnostics and combustion modeling will impact diesel fuel engine efficiency into the future.²⁶ As a result of this retrospective focus, and other assumptions discussed below, the findings presented herein are conservative.²⁷

The study identifies, documents, and validates four categories of benefits:

- economic benefits;
- environmental and health benefits;
- energy security benefits; and
- knowledge benefits.

Economic benefits for fuel reduction are quantified in monetary terms, as are the health benefits. Environmental emission reduction benefits are quantified but not monetized. The security and knowledge benefits are described using quantitative, non-monetary measures and qualitative descriptors.

Categories of benefits quantified in monetary terms, which are associated with research in and the application of laser and optical diagnostics and combustion modeling applied to heavy-duty diesel engines, are compared to the total research costs of the entire ACE R&D sub-program's research areas (see Table 1-3), including the research costs associated with the CRF. These comparisons are then calculated using traditional economic evaluation metrics.

3.2 Budget History of Advanced Combustion Engineering R&D

Table 3-1 shows the aggregate annual appropriation budgets for both the VTP and the ACE R&D subprogram. It also shows the annual DOE Office of Science budgets for the cross-cutting research programs that are related to combustion and that are within the CRF. Data are missing for several years. Approximations for these missing data are shown in italics, with explanations about the approximations in the Notes following the table. For reference purposes only, the VTP budget is reported in Column (2). In 2008, the ACE R&D sub-program budget was nearly 21% of the VTP budget.

The sum of the cost data for ACE R&D sub-program and for the CRF, by year, is used in the economic evaluation in Section 3.4 as the appropriate cost basis for research that led to advances in laser and optical diagnostics and combustion modeling related to heavy-duty diesel engines. There, all data are in inflation-adjusted (real) 2008 dollars (see Columns 7 and 8 of Table 3-1). The conversion of actual (nominal) costs to real costs is through the Gross Domestic Product (GDP) Implicit Price Deflator, shown in Column (5) with 2005 as the base year and in Column (6) with 2008 as the base year.

²⁶ Cost data for 2008 are available but were not used because benefit data needed for the economic evaluation (see Section 3.3) are only available through 2007.

²⁷ The methodology used in the economic evaluation follows the guidelines set forth in the draft *Guideline for Conducting EERE Retrospective Benefit-Cost Studies* (Ruegg and Jordan, 2009).

(1) Year	(2) VTP Budget	(3) ACE R&D	(4) CRF	(5) GDP Implicit	(6) GDP Implicit	(7) Inflation-	(8) Inflation-
		Sub-Program Budget	Budget ²⁸	Price Deflator (2005=100)	Price Deflator (2008=100)	Adjusted ACE R&D Sub- Program Budget (\$2008)	Adjusted CRF Budget (\$2008)
1976	\$12.540			35.489	32.714		
1977	\$28.425			37.751	34.799		
1978	\$63.798*			40.400	37.241		
1979	\$99.170			43.761	40.339		
1980	\$110.500			47.751	44.017		
1981	\$105.050			52.225	48.141		
1982	\$58.944			55.412	51.079		
1983	\$53.856			57.603	53.099		
1984	\$64.900			59.766	55.093		
1985	\$61.772			61.576	56.761		
1986	\$57.457	\$15.897**	\$3.250	62.937	58.016	\$27.402	\$5.602
1987	\$55.393	\$17.316**	\$3.540	64.764	59.700	\$29.005	\$5.930
1988	\$51.360	\$17.157**	\$3.508*	66.988	61.750	\$27.785	\$5.680
1989	\$54.330	\$16.998**	\$3.475	69.518	64.082	\$26.525	\$5.423
1990	\$68.394	\$17.257	\$3.719	72.201	66.555	\$25.929	\$5.588
1991	\$83.564	\$15.760	\$4.300	74.760	68.914	\$22.869	\$6.240
1992	\$109.282	\$16.657	\$4.390	76.533	70.548	\$23.611	\$6.223
1993	\$138.632	\$14.818	\$4.379	78.224	72.107	\$20.550	\$6.073
1994	\$177.249	\$12.949	\$4.171	79.872	73.626	\$17.587	\$5.665
1995	\$191.065	\$10.440	\$4.171	81.536	75.160	\$13.890	\$5.549
1996	\$174.288	\$16.524	\$4.714*	83.088	76.591	\$21.574	\$6.154
1997	\$172.457	\$19.263	\$5.256	84.555	77.943	\$24.714	\$6.743

Table 3-1.	Annual Appropriations for the VTP, the ACE R&D Sub-Program, and the CRF
	(\$millions)

(continued)

 ²⁸ Two years of CRF construction began in 1978, with early years of operation beginning in 1980 through 1985. The complete funding information for those years is unknown.

(1) Year	(2) VTP Budget	(3) ACE R&D Sub- Program Budget	(4) CRF Budget	(5) GDP Implicit Price Deflator (2005=100)	(6) GDP Implicit Price Deflator (2008=100)	(7) Inflation- Adjusted ACE R&D Sub-Program Budget (\$2008)	(8) Inflation- Adjusted CRF Budget (\$2008)
1998	\$189.972	\$18.318	\$5.161	85.511	78.824	\$23.239	\$6.547
1999	\$198.665	\$36.976	\$5.024	86.768	79.983	\$46.230	\$6.281
2000	\$228.756	\$46.750	\$4.736	88.647	81.715	\$57.211	\$5.796
2001	\$251.462	\$52.205	\$5.463	90.650	83.561	\$62.475	\$6.538
2002	\$181.352	\$47.160	\$5.377	92.118	84.915	\$55.538	\$6.332
2003	\$174.171	\$55.267	\$5.935	94.100	86.742	\$63.714	\$6.842
2004	\$172.395	\$52.736	\$5.892	96.770	89.203	\$59.119	\$6.605
2005	\$161.326	\$48.480	\$6.437	100	92.180	\$52.593	\$6.983
2006	\$178.351	\$40.594	\$6.251	103.257	95.183	\$42.649	\$6.567
2007	\$183.580	\$48.346	\$7.648	106.214	97.908	\$49.379	\$7.811
2008	\$208.359	\$43.443	\$6.755	108.483	100	\$43.443	\$6.755

Table 3-1.	Annual Appropriations for the VTP, the ACE R&D Sub-Program, and the CRF
	(\$millions) (cont.)

Notes:

When data are not available for a particular year/program, the cell is blank.

* denotes values that were constructed as the average for the juxtaposed years.

**denotes values that were constructed on the basis of the average ratio of the CRF budget to the ACE R&D sub-program budget for all available years.

Column (4) represents DOE Office of Science funding for cross-cutting research programs that are related to combustion and that are within the CRF.

Column (6) = Column (5) / (108.483 / 100).

Column (7) = Column (3) / (Column (6) / 100).

Column (8) = Column (4) / (Column (6) / 100).

Year 2008 shown to benchmark the GDP deflator in Column (6).

Sources:

Nominal budget data in Columns (2) – (4) provided by EERE.

GDP Implicit Price Deflator (2005=100) from U.S. DoC (2009).

The sum of the ACE R&D sub-program and CRF budgets overstates the costs of laser and optical diagnostics and combustion modeling research for several reasons. First, laser and optical diagnostics and combustion modeling are only two of the four research areas within the ACE R&D sub-program (see Table 1-3). In 1986 only about 33% of the ACE R&D's engine budget was focused on diesel engines for

light- and heavy-duty applications, but that percentage increased over time to about 80% by the mid-1990s and was even larger by 2007, with heavy-duty applications of interest in this report being about a third of the total.²⁹

Table 3-2 summarizes the specific costs that will be compared to the benefits attributable to laser and optical diagnostics and combustion modeling in Section 3.4. Specifically, the total of the ACE R&D sub-program research costs and the CRF research costs (hereafter, simply ACE R&D sub-program costs) are used in the benefit-cost evaluation calculations in Section 3.4. These costs began in 1986, the first year of available cost data for the ACE R&D sub-program and the CRF; more importantly, this is also the approximate date when laser and optical diagnostics and combustion modeling research started to be applied to heavy-duty diesel engines.

(1) Year	(2) ACE R&D Sub-Program (\$2008)	(3) CRF (\$2008)	(4) Total (\$2008)
1986	\$27.402	\$5.602	\$33.004
1987	\$29.005	\$5.930	\$34.935
1988	\$27.785	\$5.680	\$33.465
1989	\$26.525	\$5.423	\$31.948
1990	\$25.929	\$5.588	\$31.517
1991	\$22.869	\$6.240	\$29.109
1992	\$23.611	\$6.223	\$29.834
1993	\$20.550	\$6.073	\$26.623
1994	\$17.587	\$5.665	\$23.252
1995	\$13.890	\$5.549	\$19.439
1996	\$21.574	\$6.154	\$27.728
1997	\$24.714	\$6.743	\$31.457
1998	\$23.239	\$6.547	\$29.786
1999	\$46.230	\$6.281	\$52.511
2000	\$57.211	\$5.796	\$63.007
2001	\$62.475	\$6.538	\$69.013

Table 3-2.	Cost Data Used in the Evaluation of Economic Benefits (\$	millions)
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(continued)

²⁹ Siebers (October 13, 2009). McLean (October 22, 2009) agrees with this funding trend assessment. Beginning in the late-1990s, a significant portion of the ACE R&D budget was devoted to exhaust aftertreatment research.

(1) Year	(2) ACE R&D Sub-Program (\$2008)	(3) CRF (\$2008)	(4) Total (\$2008)
2002	\$55.538	\$6.332	\$61.870
2003	\$63.714	\$6.842	\$70.556
2004	\$59.119	\$6.605	\$65.724
2005	\$52.593	\$6.983	\$59.576
2006	\$42.649	\$6.567	\$49.216
2007	\$49.379	\$7.811	\$57.190

 Table 3-2.
 Cost Data Used in the Economic Evaluation (\$millions) (cont.)

Note: Column (4) = Column (2) + Column (3).

Source: Table 3-1.

Figure 3-1 is a graphical representation of the cost data in Table 3-2.



Figure 3-1. Total ACE R&D Plus CRF Research Budgets (\$2008 millions)

3.3 Estimation of Benefits

3.3.1 Economic Benefits

Economic benefits were quantified in terms of improved fuel efficiency of heavy-duty diesel trucks associated with laser and optical diagnostics and combustion modeling technologies.

One widely used measure of fuel efficiency is brake thermal efficiency (BTE), defined as the percent of fuel energy converted into work energy during the energy cycle.³⁰ Simply, the more efficient the combustion process, the greater the amount of fuel energy that is converted into energy, as opposed to being emitted as exhaust, and hence the greater the miles per gallon.

Figure 3-2 shows BTE for heavy-duty diesel trucks from 1960 to the present. Of particular importance in the figure are the increase in BTE from 1960 (the first year of available data) to 2002, along with the more rapid increase in BTE during the mid-1980s and 1990s, and the precipitous drop in BTE in 2002. The data that underlie Figure 3-2 are found in Table 3-3.



Figure 3-2. Trend in BTE over Time

Sources: Aneja et al. (2009) and Kalish (October 12, 2009).

$$\eta_{brake} = \frac{P}{\dot{m}_f Q_{hv}}$$

where

 $\eta_{brake} =$ brake thermal efficiency

P = engine power output measure, for example, on a dynamometer (in our unit system, this is horsepower) \dot{m}_c = mass flow rate of fuel into the engine (mass per unit of time)

 Q_{hv} = heating value of the fuel (the amount of energy per unit of mass).

The numerator is the power out of an engine and the denominator is the energy flowing into the engine in the form of chemical energy in the fuel.

(1) Year	(2) BTE	(1) Year (cont.)	(2) BTE (cont.)	(1) Year (cont.)	(2) BTE (cont.)
1960	0.340	1976	0.353	1992	0.403
1961	0.341	1977	0.356	1993	0.407
1962	0.341	1978	0.359	1994	0.411
1963	0.342	1979	0.361	1995	0.415
1964	0.342	1980	0.365	1996	0.418
1965	0.343	1981	0.367	1997	0.421
1966	0.343	1982	0.369	1998	0.425
1967	0.343	1983	0.371	1999	0.430
1968	0.343	1984	0.373	2000	0.435
1969	0.344	1985	0.375	2001	0.435
1970	0.345	1986	0.379	2002	0.400
1971	0.346	1987	0.383	2003	0.411
1972	0.347	1988	0.387	2004	0.413
1973	0.348	1989	0.391	2005	0.416
1974	0.349	1990	0.395	2006	0.419
1975	0.350	1991	0.399	2007	0.422

Table 3-3.Values of BTE Shown in Figure 3-2

Source: Aneja et al. (2009) and Kalish (2009). These sources report BTE values only for selected years due to the confidential nature of such data. Intervening years of data were interpolated and estimated (shown in italics) on the basis of extensive discussions with industry scientists from Cummins Engine and Detroit Diesel Corporation.

The trend in BTE in Figure 3-2 is important in the calculation of economic benefits below. In particular, changes in U.S. Environmental Protection Agency (EPA) regulations have influenced BTE over time. In the statistical analysis related to the calculation of economic benefits, that influence is held constant or controlled for in the relationship between BTE and related fuel savings.

The EPA applied its first emissions standards to heavy-duty diesel engines beginning with model year 1974, setting upper limits for NO_x , sulfur dioxide (SO_x) , and hydrocarbon emissions. Standards were first placed on PM for vehicles in model year 1988. In 2000, the EPA finalized the rules that require additional reductions in NO_x for newly manufactured highway diesel engines. The higher standard was intended to apply to heavy-duty diesel trucks beginning in model year 2004. In 1998, the EPA, the U.S. Department of Justice, and the California Air Resources Board settled a lawsuit over several manufacturers' installation of "defeat devices" in heavy-duty diesel trucks. These engine-performance enhancing devices also increased NO_x emissions during specific performance intervals, thereby evading proper emissions testing and violating the emissions standards passed in 1974. As part of the settlement (referred to as the

"consent decree"), these manufacturers agreed to meet the aforementioned 2004 standards 15 months early (in October of 2002) and to abandon the use of injection timing devices. As a result of this accelerated schedule, there was insufficient time for manufacturers to develop technologies that could both preserve engine efficiency and reduce emissions (Siebers, October 13, 2009; scientists at Cummins and Detroit Diesel). Fuel efficiency therefore decreased during this adjustment period, as research resources were shifted away from improved fuel efficiency to meet these emissions standards (Singh, 2000; Kalish, 2009).

Yet another new standard for NO_x and SO_x was implemented for heavy-duty diesel trucks for model year 2007, cutting emissions by about 90% from the originally scheduled model year 2004 threshold. Tighter emissions limits for PM were imposed in the same year. The regulations were imposed under the authority of the Clean Air Act and included a requirement to reduce sulfur content of diesel fuel by 97% (CRS, 2001; CATF, 2005).

Table 3-4 summarizes these periods of EPA regulations.

	Regulations	Regulations on Heavy-Duty Diesel Trucks			
(1) Year	(2) NO _x (g/hp-hr)	(3) PM (g/hp-hr)	(4) SO _x (ppm)		
1994	5.0	0.25	500		
1998	4.0	0.10	500		
2002	2.5	0.10	500		
2007	1.2	0.01	500		
2010	0.2	0.01	15		

Table 3-4.Summary of EPA NOx, PM, and SOx Emission
Regulations on Heavy-Duty Diesel Trucks

Note: NO_x and PM are measured as emissions per unit power demand. Emissions are measured in grams (g) and power demand is measured as horsepower (hp) per hour (hr). SO_x is measured as parts per million (ppm).

Source: Aneja et al. (2009), CATF (2005).

As previously discussed, increases in BTE are positively related to increases in miles per gallon and decreases in fuel consumption, all else remaining constant (Siebers, September 8, 2009).³¹ Thus, the time series of BTE in Figure 3-2 and Table 3-3 will be a portion of the primary data used in the calculation of economics benefits.

³¹ This relationship is about one to one. If the BTE of new engines increases from 0.40 to 0.44 in year *t*, which is a 10% increase, there will be a decrease of about 10% in the fuel consumption of new engines in year *t* and an increase of about 10% in miles per gallon of new engines in year *t*.
Based on data provided during extensive telephone interviews with a scientist at each of three companies, Caterpillar, Cummins Engine, and Detroit Diesel Corporation,³² which collectively account for about 75% of the heavy-duty diesel engines manufactured in the United States,³³ the consensus opinion from these experts is that:

- The impact of the ACE R&D sub-program's research on and application of laser and optical diagnostics and combustion modeling, which began in 1986, had a measurable impact on the BTE of heavy-duty diesel engines not later than 1995.^{34, 35, 36}
- Without the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling to heavy-duty diesel engines, BTE from 1995 through 2007 would have been 4.5% lower per year than shown in Figure 3-2.^{37, 38} This percentage is a critical datum in the calculation of economic benefits (below). Figure 3-3 illustrates this assumption.³⁹
- Without the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling, the U.S. diesel engine industry would not have been able to conduct the research necessary to duplicate the application of these technologies to heavy-duty diesel engines, even with the research assistance of universities. The industry could not have absorbed the requisite capital cost of R&D and could not have achieved the needed economies of scale in R&D to warrant the effort.⁴⁰

³⁹ All of the company scientists were of the opinion that a vertical drop in Figure 3-2 of 4.5% of the graphed value beginning in 1995 is the most appropriate characterization of the counterfactual scenario. None were of the opinion that BTE would, instead, drop gradually over time. In fact, one scientist drew on a rendition of Figure 3-2 his view of the counterfactual BTE diagram to emphasize his opinion about a vertical drop of 4.5% beginning in 1995.

³² Contacts were provided by Singh (September 9, 2009). It was agreed with each industry expert during his telephone interview that his name would not be reported in this study and that specific responses would not be attributed to his company. On the one hand, it could be argued that scientists at these companies, all of which have been funded by DOE in the past, might be less than objective when providing information related to this study. On the other hand, there are no other companies that have the insight necessary to provide the information needed in the calculation of benefits for this study (or that would be likely to participate in such a study).

³³ This information is based on market share information provided by one of these companies. Caterpillar is in the process of exiting the heavy-duty truck market, and as their market share declined in 2008 and 2009, the market share of Cummins and Detroit Diesel increased.

³⁴ This statement implies that there was a 10-year lag between laser and optical diagnostics and combustion modeling research relevant to heavy-duty diesel engines and its impact on newly manufactured engines. According to McLean (October 22, 2009), a 10-year lag was relevant then but not now. Today, primarily because of more powerful lasers and improved measurement tools, the lag between ACE R&D's research and its application in industry is much shorter, possibly a few years for incremental improvements in efficiency.

³⁵ The initial response by company scientists about the date or time period when laser and optical diagnostics and combustion modeling began to have an impact on the BTE of heavy-duty diesel engines was "mid-1990s." When queried about an exact impact date, 1995 was the year that was always given. Still, 1995 should be viewed as a point estimate.

³⁶ These starting dates for the relevant research, and hence for cost, came from Siebers (October 13, 2009) and McLean (October 22, 2009).

³⁷ Responses from all three company scientists were the same, 4–5%. The mean response was 4.5%. Ample interview time was spent with company scientists to ensure that each fully understood the counterfactual interview question about the post-1995 trend in BTE absent the ACE R&D sub-program's diagnostics and modeling research.

³⁸ Also mentioned by the industry scientists was that EERE's investments in the entire ACE R&D sub-program have increased the fuel efficiency of heavy-duty diesel engines by 5–10% since 1995. No analysis was done on this reported fuel savings.

⁴⁰ One industry interviewee emphasized the importance of the public/private partnership among the DOE laboratories, industries, and universities (participating through DOE funding). Absent this public/private partnership, many, if not most, of the advancements in heavy-duty engine efficiency would not have occurred. Relatedly, Aneja and Kayes (2009) and U.S. DOE (2006), using the pre-2002 data in Figure 3-2, projected that BTE would have continued to decline after 2002 if DOE funding had not continued. In fact, this scenario was presented by them at the 2009 Directions in Engine-Efficiency and Emissions Research conference.



Figure 3-3. Trend in BTE over Time with Counterfactual Scenario

Sources: Table 3-3 and interview information.

With reference to the *Guidelines for Conducting EERE Retrospective Benefit-Cost Studies* (Ruegg and Jordan, 2009), two critical elements of a benefit-cost evaluation are: A) the documentation of the next best alternative technology that would have existed without the studied technologies; and B) the degree of the attributable impact of public funding assignable to the benefits associated with the technology being studied compared to the next best alternative technology.

3.3.1.1 Next Best Alternative Technology

Absent the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling, the next best technology would be the state-of-the-art in diesel engine design and related BTE that existed prior to 1995. Thus, the next best alternative technology is represented in Figure 3-3 by the "BTE Absent ACE R&D Research on Diagnostics and Modeling" trend line from 1995 through 2007.

As discussed, the data underlying the counterfactual situation of an absence of the ACE R&D subprogram's research in and application of laser and optical diagnostics and combustion modeling came from interview information with scientists at Caterpillar, Cummins Engine, and Detroit Diesel Corporation.

3.3.1.2 Attribution

The measured increase in BTE of heavy-duty diesel engines from 1995 through 2007 is 100% attributable to ACE R&D sub program's research in and application of laser and optical diagnostics and combustion modeling. That is, in the absence of the ACE R&D sub-program's research, the U.S. diesel engine industry would not have been able to conduct the research necessary to duplicate the resultant technologies, even with the research assistance of universities.

This assumption of 100% attribution follows from three independent sources: 1) a documented argument used to justify the initial creation of the CRF, 2) insight from DOE scientists and industry experts about industry's research capabilities at that time, and 3) economic theory.

Regarding the argument used to justify the initial creation of the CRF, McLean (October 22, 2009) is of the opinion that the level of knowledge and complexity required to develop and implement laser and optical diagnostics and combustion modeling measurements was too costly for industry to have developed on its own. Even under the hypothetical assumption that industry could have funded such an endeavor, including the cost of the equipment, industry would still not have been able to achieve the synergies among scientists from various fields that were achieved at the DOE-funded CRF. According to McLean (October 22, 2009), the capital costs to replicate the knowledge from the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling were prohibitive from industry's perspective. And, as discussed in Section 2.1 with respect to the history of the CRF, the initial rationale for the facility was that companies could not incur the capital costs to learn detailed information about the combustion process (Carlisle et al., 2002).

Of course, the engine companies have contributed to improvements in BTE over time, but the measured increase in BTE above the counterfactual level posited herein is 100% attributable to ACE R&D sub-program's research.

Regarding the insights about industry capabilities from DOE scientists and industry experts, the discussion above in Section 3.3.1.1 explains that the next best technology would be the state-of-the-art in diesel engine design and related BTE that existed prior to 1995. The consensus opinion of scientists and industry experts interviewed was that BTE of heavy-duty truck engines from 1995 through 2007 was 4.5% lower than it would have been, absent DOE's involvement.

Finally, the assumption of 100% attribution follows from the theoretical discussion in Appendix B, Table B-1, regarding the economic rationale for government support of combustion research. One factor that creates barriers to innovation that lead to technological market failure is high capital costs to undertake the underlying R&D.

3.3.1.3 Statistical Measurements

A statistical approach was adopted for the calculation of the economic benefits associated with the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling. This statistical approach depends on the opinion of industry experts (discussed above) that in

the absence of the ACE R&D sub-program's diagnostics and modeling research, BTE from 1995 to the present would be 4.5% lower than actual BTE over that same period, as illustrated in Figure 3-3.

To calculate the statistical relationship between changes in BTE in year t (BTE_t) and changes in the fuel economy of heavy-duty diesel engines in year t measured by miles per gallon in year t (MPG_t) holding constant the influence of the EPA regulations in Table 3-4 on fuel economy, the following regression model was estimated:

$$MPG_{t} = \alpha + \beta_{1} BTE_{t} + \beta_{2} d_{94} + \beta_{3} d_{98} + \beta_{4} d_{02} + \varepsilon_{t}$$
(3.1)

where d_{94} , d_{98} , and d_{02} are binary variables equal to 1 for EPA regulation periods (see Table 3-4), and where ε_t is a normal and randomly distributed error term.⁴¹

Fundamental to quantifying the economic benefits attributable to the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling is the calculation of reduced fuel consumption per year from 1995 through 2007 on heavy-duty diesel engines. Table 3-5 shows diesel fuel consumption and fuel economy (miles per gallon [MPG]) over time. The data for MPG_t in equation (3.1) are in Column (5). These available data related to fuel economy, or MPG, are specific to all vintages of Class 7 and Class 8 heavy-duty diesel trucks registered, by year, not to only new ones.⁴² Because changes in BTE in year t will have an impact only on new heavy-duty diesel engines in trucks registered in year t, the estimated coefficient on BTE in equation (3.1) implicitly controls for the fact that available data on MPG are not vintage/class specific.⁴³

The regression results from the estimation of equation (3.1) using data from 1970 through 2007 are reported in Table 3-6.⁴⁴ The estimated coefficient on BTE is positive, as expected, and statistically significant at the 0.001 level or better. Also, the estimated coefficients on each of the binary variables, denoting various periods of EPA regulation, are negative, as expected. The estimated coefficient on d_{94} is not statistically significant at a conventional level (it is statistically significant at the 0.15 level), but the estimated coefficients on d_{98} and d_{02} are statistically significant at the 0.001 level or better.

⁴¹ A binary variable for 2007, d_{07} , was not included in the regression model. Rather, $d_{02} = 1$ for years 2002–2007 and 0 otherwise. As discussed below, data on MPG_t are available through 2007, thus d_{07} would equal 1 for only one year, 2007, and it would be 0 otherwise. As a result, if d_{07} was included as an additional regressor, β_1 would be identical to that estimated in a regression in which the data for 2007 were deleted.

⁴² Class 7 trucks are greater than 26,000 pounds, and Class 8 trucks are greater than 33,000 pounds (NRC, 2008).

⁴³ If this were not the case, and given the previously noted relationship between BTE and MPG being about one to one, β_1 from equation (3.1) would be approximately equal to 1, other factors held constant.

⁴⁴ Data prior to 1970 and for 2008 are not available in the *Transportation Energy Data Book, 28th Edition* (Davis et al., 2009).

(1)	(2)	(3)	(4)	(5)
Year	Registrations (thousands)	Vehicle Travel (million miles)	Fuel Consumption (million gallons)	Fuel Economy (MPG)
1970	905	35,134	7,348	4.781
1971	919	37,217	7,595	4.900
1972	961	40,706	8,120	5.013
1973	1,029	45,649	9,026	5.058
1974	1,085	45,966	9,080	5.062
1975	1,131	46,724	9,177	5.091
1976	1,225	49,680	9,703	5.120
1977	1,240	55,682	10,814	5.149
1978	1,342	62,992	12,165	5.178
1979	1,386	66,992	12,864	5.208
1980	1,417	68,678	13,037	5.268
1981	1,261	69,134	13,509	5.118
1982	1,265	70,765	13,583	5.210
1983	1,304	73,586	13,796	5.334
1984	1,340	77,377	14,188	5.454
1985	1,403	78,063	14,005	5.574
1986	1,408	81,038	14,475	5.598
1987	1,530	85,495	14,990	5.703
1988	1,667	88,551	15,224	5.817
1989	1,707	91,879	15,733	5.840
1990	1,709	94,341	16,133	5.848
1991	1,691	96,645	16,809	5.750
1992	1,675	99,510	17,216	5.780
1993	1,680	103,116	17,748	5.810
1994	1,681	108,932	18,653	5.840
1995	1,696	115,451	19,777	5.838
1996	1,747	118,899	20,192	5.888
1997	1,790	124,584	20,302	6.137

 Table 3-5.
 Trends and Summary Statistics on Heavy-Duty Diesel Trucks

(continued)

(1) Year	(2) Registrations (thousands)	(3) Vehicle Travel (million miles)	(4) Fuel Consumption (million gallons)	(5) Fuel Economy (miles per gallon)
1998	1,831	128,159	21,100	6.074
1999	2,029	132,384	24,537	5.395
2000	2,097	135,020	25,666	5.261
2001	2,154	136,584	25,512	5.354
2002	2,277	138,737	26,480	5.239
2003	1,908	140,160	23,815	5.885
2004	2,010	142,370	24,191	5.885
2005	2,087	144,028	27,689	5.202
2006	2,170	142,169	28,107	5.058
2007	2,221	145,008	28,515	5.085

 Table 3.5.
 Trends and Summary Statistics on Heavy-Duty Diesel Trucks (cont.)

Note: Fuel economy was reported to one significant digit. It was recalculated to three significant digits based on reported data for fuel consumption and miles of vehicle travel for this table and for use in the economic evaluation analysis.

Source: Davis et al. (2009), Table 5.2 as recommended by the ACE R&D staff.

(1) Variable	(2) Estimated Coefficient	(3) Standard Error	(4) t-value
BTE	0.153*	0.018	8.49
d ₉₄	-0.218	0.142	-1.54
d ₉₈	-0.564*	0.146	-3.86
d ₀₂	-0.661*	0.113	-5.86
constant	-0.283	0.666	-0.42
R^2	0.82		
D-W	1.91		
n	38		

Table 3-6.Regression Results from the Estimation of Equation (3.1)

Note: * = significant at the 0.01 level or greater.

Autocorrelation corrected using the Yule-Walker estimation method.

Source: Data on MPG_t from Table 3-5, Column (5); data on BTE_t from Table 3-3, Column (2), times 100.

These regression results show a positive correlation between BTE and MPG, holding constant periods of EPA regulation. The regression R^2 is 0.82, implying that 82% of the variation in MPG over time is explained by variation in BTE over time, or only 18% of the variation in MPG has not been explained by

the model in equation (3.1).⁴⁵ The estimated coefficient on BTE is 0.153. Based on this estimated coefficient, a one unit change in BTE is associated with a 0.153 unit change in MPG, holding constant periods of regulation. Thus:

$$\partial MPG/\partial BTE = 0.153$$
 (3.2)

Industry experts were of the opinion that in the absence of EERE's investments in the ACE R&D subprogram's research in laser and optical diagnostics and combustion modeling, BTE of heavy-duty truck engines from 1995 through 2007 would have been 4.5% lower than it actually was, as shown in Figure 3-3. Thus, BTE absent the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling equals BTE times (1 - 0.045) from 1995 through 2007.⁴⁶ The decrease in BTE resulting from the counterfactual absence of these technologies is therefore the difference between actual or observed BTE and BTE absent the ACE R&D sub program's research in laser and optical diagnostics and combustion modeling.

Based on the regression results in Table 3-6 (as interpreted in equation 3.2), the decrease in MPG that would have occurred under the counterfactual absence of the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling equals the decrease in actual BTE times 0.153.⁴⁷ The calculations for these counterfactual-decreased MPG values are shown in Table 3-7. All other relevant data for the following calculation of these fuel efficiency benefits are shown in Table 3-8.

The calculated data in Column (5) of Table 3-7 are critical to the calculated economic benefits attributable to ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling. The calculations follow directly from the bulleted assumptions stated above, especially the assumptions related to the next best alternative technology and attribution.

In Table 3-8, actual fuel consumption (Column (3)), and actual fuel economy (Column (4)) reflect fuel efficiency from heavy-duty diesel engines that embody the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling. Absent these technologies from 1995 through 2007, actual fuel economy (Column (4)) would be lower by the amount shown in Column (5). Lower fuel economy, or the miles per gallon that would have existed under the counterfactual situation of no laser and optical diagnostics and combustion modeling technologies, is in Column (6). Fuel consumption under the counterfactual situation (and under the implicit assumption that vehicle miles are independent of DOE research) is in Column (7). Therefore, reduced fuel consumption that can be fully attributable to the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling in heavy-duty diesel engines is in Column (8). Over the years 1995 through 2007, a total of 17,552 million gallons of diesel fuel have been saved.

⁴⁵ Factors not in the model that are positively related to MPG are truck weight, aerodynamic design of the truck, and improved tires. Data on these variables for heavy-duty diesel trucks were not readily available.

⁴⁶ This calculation underlies the "BTE Absent ACE R&D Research on Diagnostics and Modeling" curve in Figure 3-3.

⁴⁷ These calculations implicitly assume that the average relationship between BTE and MPG from 1970 through 2007 also holds for intra-year periods from1995 through 2007. To test this assumption empirically, equation (3.1) was re-estimated with three additional regressors, each constructed as the product of BTE_t times the relevant binary variable for each period of EPA regulation. As a group, the regulation period–specific coefficients on BTE were not statistically different than zero.

(1) Year	(2) BTE	(3) BTE Absent ACE R&D Sub-Program Technologies	(4) Decrease in BTE Absent ACE R&D Sub-Program Technologies	(5) Decrease in Fuel Economy Absent ACE R&D Sub-Program Technologies (MPG)
1995	41.5	39.633	1.867	0.286
1996	41.8	39.919	1.881	0.288
1997	42.1	40.206	1.894	0.290
1998	42.5	40.588	1.912	0.293
1999	43.0	41.065	1.935	0.296
2000	43.5	41.543	1.957	0.299
2001	43.5	41.543	1.957	0.299
2002	40.0	38.200	1.800	0.275
2003	41.1	39.251	1.849	0.283
2004	41.3	39.442	1.858	0.284
2005	41.6	39.728	1.872	0.286
2006	41.9	40.015	1.885	0.288
2007	42.2	40.301	1.899	0.291

Table 3-7.Calculation of Decrease in Fuel Economy Absent the ACE R&D Sub-Program's
Technologies

Notes:

Column (3) = Column (2) x (1 - 0.045).

Column (4) = Column (2) - Column (3).

Column $(5) = Column (4) \ge 0.153$.

Source: BTE data from Column (2) in Table 3-3, times 100.

(1) Year	(2) Vehicle Travel (million miles)	(3) Fuel Consumption (million gallons)	(4) Fuel Economy (MPG)	(5) Decrease in Fuel Economy Absent ACE R&D Sub- Program's Technologies (MPG)	(6) Fuel Economy Absent ACE R&D Sub- Program's Technologies (MPG)	(7) Fuel Consumption Absent ACE R&D Sub- Program's Technologies (million gallons)	(8) Reduced Fuel Consumption with ACE R&D Sub-Program's Technologies (million gallons)
1995	115,451	19,777	5.838	0.286	5.552	20,794	1,017
1996	118,899	20,192	5.888	0.288	5.600	21,232	1,040
1997	124,584	20,302	6.137	0.290	5.847	21,307	1,005
1998	128,159	21,100	6.074	0.293	5.781	22,169	1,069
1999	132,384	24,537	5.395	0.296	5.099	25,963	1,426
2000	135,020	25,666	5.261	0.299	4.962	27,211	1,545
2001	136,584	25,512	5.354	0.299	5.055	27,020	1,508
2002	138,737	26,480	5.239	0.275	4.964	27,949	1,469
2003	140,160	23,815	5.885	0.283	5.602	25,020	1,205
2004	142,370	24,191	5.885	0.284	5.601	25,419	1,228
2005	144,028	27,689	5.202	0.286	4.916	29,298	1,609
2006	142,169	28,107	5.058	0.288	4.770	29,805	1,698
2007	145,008	28,515	5.085	0.291	4.794	30,248	1,733
Total							17,552

Table 3-8.	Reduced Fuel Consumption with the ACE R&D Sub-Program's Laser and Optical
	Diagnostics and Combustion Modeling Technologies (rounded)

Notes:

Column (6) = Column (4) - Column (5).

Column (7) = Column (2) / Column (6).

Column (8) = Column (7) - Column (3).

Source: Column (5) from Column (5) in Table 3-7.

Table 3-9 summarizes the monetary value of the economic benefits associated with reduced fuel consumption, by year. Fuel savings in the table are valued in terms of the average annual market price of diesel fuel. From 1995 through 2007, these savings totaled \$34,496 million (\$2008).

	Technologi	es (rounded)			
(1) Year	(2) Reduced Fuel Consumption with ACE R&D Sub- Program's Technologies (million gallons)	(3) Average Retail Price Diesel Fuel (per gallon)	(4) Dollar Value of Reduced Fuel Consumption (millions \$)	(5) GDP Implicit Price Deflator (2008=100)	(6) Dollar Value of Reduced Fuel Consumption (millions \$2008)
1995	1,017	\$1.11	\$1,128.9	75.160	\$1,502.0
1996	1,040	\$1.24	\$1,289.6	76.591	\$1,683.7
1997	1,005	\$1.20	\$1,206.0	77.943	\$1,547.3
1998	1,069	\$1.04	\$1,111.8	78.824	\$1,410.7
1999	1,426	\$1.12	\$1,597.1	79.983	\$1,996.8
2000	1,545	\$1.49	\$2,302.1	81.715	\$2,817.2
2001	1,508	\$1.40	\$2,111.2	83.561	\$2,526.5
2002	1,469	\$1.32	\$1,939.1	84.915	\$2,283.6
2003	1,205	\$1.51	\$1,819.6	86.742	\$2,097.7
2004	1,228	\$1.81	\$2,222.7	89.203	\$2,491.7
2005	1,609	\$2.40	\$3,861.6	92.180	\$4,189.2
2006	1,698	\$2.71	\$4,601.6	95.183	\$4,834.5
2007	1,733	\$2.89	\$5,008.4	97.908	\$5,115.4
Total	17,552				\$34,496.4

Table 3-9.Economic Benefits of Reduced Fuel Consumption from the ACE R&D Sub-
Program's Research on Laser and Optical Diagnostics and Combustion Modeling
Technologies (rounded)

Notes:

 $Column (4) = Column (2) \times Column (3).$

Column (6) = Column (4) / (Column (5) / 100).

Sources: Column (2) from Column (8) in Table 3-8. Column (3) from EIA (2009).

3.3.2 Environmental and Health Benefits

The environmental benefits associated with the 17.6 billion gallons of diesel fuel saved between 1995 through 2007 are quantified in terms of reduced emissions of carbon dioxide (CO_2), but these greenhouse gas emission reductions are not monetized. From 1995 through 2007, the emission of CO_2 from heavy-duty diesel trucks was reduced by 177.3 million metric tons,⁴⁸ and this reduction is fully attributable to DOE's investment in the research in laser and optical diagnostics and combustion modeling.

The environmental benefits associated with the 17.6 billion gallons of diesel fuel saved are further quantified in terms of reduced emissions of NO_x , PM, and SO_x using EPA's Co-Benefits Risk Assessment (COBRA) model. Those reductions are shown in Table 3-10. A discussion of EPA's COBRA model is provided in Appendix C.

Pollutants	Reduced Emissions (millions of units)	
CO ₂	177.3 metric tons	
NO _x	0.063 tons	
PM	3.808 tons	
SO _x	0.096 tons	

Table 3-10.Emissions from 1995 through 2007

The COBRA model also produces monetary values of avoided health incidents associated with the emission reductions of NO_x , PM, and SO_x shown in Table 3-10. These monetary values are shown in Table 3-11 by year. The total health benefits associated with emission reductions from research in and the application of laser and optical diagnostics and combustion modeling are estimated to be \$35.7 billion (\$2008) from 1995 through 2007. This estimate (Column (6), Table 3-11) is approximately equal to the dollar value of reduced fuel consumption—\$34.5 billion (Column (6), Table 3-9).

Table 3-12 illustrates the monetary health benefits calculated by the COBRA model for the year 2000, the year of the greatest monetary health benefits from Table 3-11. In that year, avoided mortality accounted for 92% of total monetized health benefits.

⁴⁸ Based on EPA (2010), CO₂ emissions per gallon of diesel fuel = 10.1 kg.

Table 3-11.Health Benefits from Reduced Environmental Emissions from the ACE R&D Sub-
Program's Research on Laser and Optical Diagnostics and Combustion Modeling
(rounded)

(1) Year	(2) Reduced Fuel Consumption with ACE R&D Sub- Program's Technologies (million gallons)	(3) PM (g/hp-hr) per EPA Regulations	(4) NO _x (g/hp-hr) per EPA Regulations	(5) SO _x (ppm) per EPA Regulations	(6) Monetary Value of Health Impacts (millions \$2008)
1995	1,017	0.1	5.0	500	\$2,597.8
1996	1,040	0.1	5.0	500	\$2,681.1
1997	1,005	0.1	5.0	500	\$2,615.8
1998	1,069	0.1	4.0	500	\$2,435.4
1999	1,426	0.1	4.0	500	\$3,278.1
2000	1,545	0.1	4.0	500	\$3,675.1
2001	1,508	0.1	4.0	500	\$3,623.5
2002	1,469	0.1	2.5	500	\$2,735.7
2003	1,205	0.1	2.5	500	\$2,263.4
2004	1,228	0.1	2.5	500	\$2,327.9
2005	1,609	0.1	2.5	500	\$3,078.0
2006	1,698	0.1	2.5	500	\$3,279.0
2007	1,733	0.01	1.2	500	\$1,114.0
Total	17,552				\$35,704.8

Source: COBRA model; see Appendix C.

Column (2) from Column (2) in Table 3-9.

(1)	(2)	(3)
Category of Health Benefit	Incidence	Monetary Value of Health Impacts (millions \$2008)
Mortality	531	\$3,373.2
Infant Mortality	1	\$9.1
Chronic Bronchitis	357	\$158.2
Non-fatal Heart Attacks	836	\$91.9
Respiratory Hospital Admissions	125	\$1.7
Cardio-vascular Related Hospital Admissions	258	\$7.2
Acute Bronchitis	883	\$0.38
Upper Respiratory Symptoms	7,899	\$0.24
Lower Respiratory Symptoms	10,473	\$0.20
Asthma Emergency Room Visits	466	\$0.17
Minor Restricted Activity Days	438,832	\$26.8
Work Loss Days	74,012	\$6.0
Total		\$3,675.1

 Table 3-12.
 Illustration of Health Cost Calculations from the COBRA Model, Year 2000

Source: COBRA model.

3.3.3 Energy Security Benefits

Security benefits are not monetized, but they are quantified in terms of the reduction of our Nation's dependency on imported crude oil. As discussed above and shown in Table 3-11, the ACE R&D sub-program's research on and application of laser and optical diagnostics and combustion modeling resulted in a reduction of 17.6 billions of diesel fuel by heavy-duty diesel trucks from 1995 through 2007.

Approximately 10.31 gallons of diesel fuel are refined from a barrel of crude oil (DOE, 2010b). However, other petroleum products are produced from a barrel of crude oil, including gasoline, heavy fuel oil, liquefied petroleum gases, and other distillates. According to DOE (2010b), 42 gallons of crude oil (~1 barrel) yields 44 gallons of petroleum products. Thus, if one assumes that 1 gallon of imported crude oil corresponds to 1 gallon of avoided diesel fuel, then from 1995 through 2007, 17.6 billion gallons of imported crude oil have been saved, or 417.9 million barrels of imported crude oil have been avoided.

From 1995 through 2007, the United States imported about 43.08 billion barrels of crude oil (DOE, 2010a). A reduction of 417.9 million barrels (0.4179 billion barrels) is approximately equal to a reduction of 1 percent of the total crude oil imported by the United States over that period of time.

3.3.4 Knowledge Benefits⁴⁹

This section presents an overview of knowledge creation and dissemination for the research areas within the ACE R&D sub-program (see Section 1, Table 1-3), with a focus on results of a patent analysis. It points out knowledge flows pertaining to the diagnostic tools selected for detailed treatment in the benefit-cost analysis presented in this report, as well as contributions to a broader knowledge base. A summary of the methodology used for the patent analyses is summarized in Appendix D; the focus in this section is on findings.

Principal conclusions supported by the patent analysis are that EERE's investment in the ACE R&D subprogram generated a knowledge base that has provided a foundation for further innovation in heavy-duty engine performance, as well as further advances in spectrometry that have been applied in materials analysis. Evidence for these conclusions includes the following:

- Companies, universities, and DOE National Laboratories were funded by EERE to conduct advanced combustion research, resulting in knowledge captured in an estimated 109 EERE-attributed patent families (i.e., groups of patents based on the same invention), most of which originated since 1999. In comparison, 10 leading vehicle and engine companies were assigned a total of 22,103 patent families related to combustion technology. Thus, EERE's attributed patent set represents a relatively small fraction of total patenting in combustion technology (see Appendix D for a description of how the data sets were constructed).
- When the analysis was adjusted for EERE's comparatively small combustion patent portfolio by using averages instead of absolute numbers, and when the focus was on the period in which EERE-attributed patenting is concentrated, i.e., since 1999, the results reveal a strong influence of EERE's combustion patents on subsequent combustion patenting by others.
- Earlier EERE-attributed patents describing fuel injection techniques and more recent EEREattributed patents describing compression ignition engines and engine control technologies are linked extensively to subsequent combustion patents owned by the leading innovative vehicle and engine companies.
- Highly cited combustion patents of the leading companies describing HCCI engines, EGR, and fuel injection have extensive links to earlier EERE-attributed combustion patents.
- Taking into account all application areas and all those citing, the study identified more than a dozen high-impact EERE-attributed advanced combustion patents.
- The influence of EERE's advanced combustion research has extended beyond subsequent developments in combustion technology to include spectrometry used to analyze materials and to detect substances such as narcotics and explosives.
- Other knowledge outputs and outcomes of EERE's ACE R&D sub-program include publications; research tools; models and codes; test data; trained and experienced professionals; and a network among DOE-funded laboratories, companies, universities, and other organizations.

3.3.4.1 Trends in Combustion Patenting Attributed to EERE and to Others

The number of advanced combustion patents attributed to EERE and granted by the U.S. Patent and Trademark Office since 1975 is shown in Figure 3-4 by five-year periods. There was low patenting activity in the 1970s and 1980s, slightly more in the 1990s, and a dramatic increase since 1999. Indeed,

⁴⁹ This section, prepared by Rosalie Ruegg, TIA Consulting, Inc., and Patrick Thomas, 1790 Analytics, LLC, is based on a larger impact evaluation report coauthored by Ruegg and Thomas, entitled *Linkages from DOE's Vehicle Technologies R&D in Advanced Combustion to Higher-Efficiency, Cleaner-Burning Engines: A Bibliometric Study* (Ruegg and Thomas, 2010). For more details about the approach and findings, consult Appendix D and the larger source report by Ruegg and Thomas.

more EERE-attributed advanced combustion U.S. patents were granted in the five years between 2005 and 2009 than were granted in the previous 30 years. Of DOE's 109 advanced combustion patent families, 79% were filed in the last decade.



Figure 3-4. Number of EERE-Attributed Advanced Combustion U.S. Patents Issued, 1975–2009

It is instructive to place the recent increase in EERE-attributed advanced combustion patenting in a wider context. Compared with combustion patenting by others, the EERE-attributed combustion portfolio is small. For example, the 10 leading innovative vehicle and engine companies (as identified in Appendix D) filed a total of more than 2,000 combustion patent families in each five year period since 1979. This number increased during the 1990s, and peaked at over 5,000 patents between 1999 and 2003.

The size of the EERE-attributed patent portfolio in combustion (109) is quite small compared to the more than 22,000 combustion patent families filed since 1974 by the 10 leading innovative companies. Toyota, for example, has a portfolio containing 3,658 combustion patent families; Honda, 3,179; and Ford, 2,696. Thousands of these combustion patent families predate the recent period of increase in EERE-attributed advanced combustion patents. The data comparison suggests that EERE was a relatively recent entrant into a well-established technology area. This is not surprising given that vehicle and engine manufacturers have been making improvements to engines for many decades and patenting these improvements extensively.

Yet, there remained a lack of fundamental scientific understanding of the in-cylinder combustion processes, and this technical barrier impeded improvements in efficiency and emission reductions in heavy-duty diesel engines. Thus, EERE increased its activity in the ACE R&D sub-program with a focused research agenda and the use of special research facilities and tools to increase understanding of

in-cylinder combustion processes. This effort yielded a relatively small, but apparently potent, set of patents.

To compare EERE's influence with that of other actors in the backward tracing analysis (explained in Appendix D), the analysis needed to take into account and adjust for the comparatively small size and young age of EERE's patent portfolio. To overcome size and timing differences, the analysis was performed using the average (mean) number of linkages since 1999, rather than the absolute numbers of patents over the entire period.

3.3.4.2 EERE-Attributed Combustion Patents as a Knowledge Base for Combustion Innovation by Leading Companies

The purpose of the study's backward patent tracing analysis (Appendix D) was to assess if, and the extent to which, the 109 EERE-attributed combustion patent families have provided a knowledge base on which further combustion innovations by leading companies have built. To answer this question, the average number of combustion patent families of the leading companies that are linked to earlier EERE-attributed combustion patents is compared to the average number of linkages to earlier patent families of other organizations.

Based on citation averages and patent families filed since 1999, Figure 3-5 lists the leading companies and EERE in declining order of the influence of each of their combustion patent families on later patent families of these companies. EERE is in second place. Each of its combustion patents families filed since 1999 is linked to an average of 2.35 subsequent patent families owned by the leading companies. The average number of later patent families linked to DOE-attributed patents is second only to that of Nissan, whose combustion patent families filed since 1999 are each linked to an average of 2.67 later patent families of the leading companies. This comparison suggests that although EERE's patent portfolio in advanced combustion is very small compared to those of the leading companies, EERE-attributed patents appear to have had a notable influence on subsequent developments in combustion technology.⁵⁰ This finding is consistent with the fact that EERE's research was designed to overcome technical barriers impeding further improvements in combustion performance.

An analysis of the leading companies' combustion patent families showed that many of them have built extensively on earlier EERE-funded advanced combustion research. Caterpillar leads this group in terms of its links to the earlier EERE set, with 111 of its combustion patent families linked a total of 181 times to earlier EERE-attributed combustion patents. Ford, Daimler-Chrysler (now Chrysler), and General Motors are next in number of linkages to the earlier EERE set.⁵¹ Japanese auto companies follow in terms of the total number of links of their combustion patent families to earlier EERE-attributed combustion patent families to earlier EERE-attributed combustion families.

⁵⁰ Without the adjustment for relative size of patent portfolios and their different age profiles, different results are obtained. Absolute size of patent portfolios becomes the dominant factor. Results with and without the adjustments for portfolio size and time period covered are shown in detail in Ruegg and Thomas (2010).

⁵¹ It should be noted that few to none of the patents of the three companies with the most linkages to earlier EERE-attributed combustion patents (Caterpillar, DaimlerChrysler [now Chrysler], and Ford) are themselves attributable to EERE-funded combustion research.



Figure 3-5. Organizations by Average Number of Subsequent Combustion Patent Families of Leading Companies Linked to Each of Their Earlier Combustion Patent Families (Leading Innovative Vehicle and Engine Companies and EERE Only)

Note: Based on the average number of citations since 1999.

3.3.4.3 Extension of the Influence of EERE-Attributed Combustion Patent Families beyond the Area of Combustion

The results of tracing forward from the 109 EERE-attributed combustion patent families to all future patent families confirm that the strongest influence has been on subsequent developments in engine and combustion technologies, as intended by EERE. However, the results also reveal a broader influence—namely, on the analyses of the properties of materials. EERE-attributed combustion patents were found to be linked to the International Patent Classification categories of "Separation of Materials" and "Investigating Materials," in addition to multiple categories relating directly to engines and fuel supply. EERE-attributed combustion patents linked to the investigation of materials are mainly concerned with ion mobility spectrometry, a research tool advanced and used by EERE's combustion research to "see" the combustion process within the cylinder.

The organizations revealed by the forward tracing to have the largest number of their patent families linked to earlier EERE-attributed combustion patents are shown in Figure 3-6. This figure includes all patent families assigned to *all* organizations, not just the combustion patents of leading vehicle and engine companies, as were shown previously. It is dominated by the leading vehicle and engine companies included in the backward tracing, with Ford and Caterpillar at the top. However, there are additional companies involved in engine research that now also appear on the list, such as Cummins, Bosch, Honeywell, and Hitachi. The Cummins patents describe a variety of technologies related to combustion,

notably EGR and charge compression ignition engines. The Bosch patent is largely concerned with spark plugs and fuel injection techniques. Thus, the forward tracing reinforces that much of the impact of DOEattributed combustion patents has been on companies developing technologies related to engines in general and combustion in particular.

Figure 3-6 also provides additional evidence of an influence of EERE-attributed combustion patent portfolio beyond engine and combustion technologies and into materials analysis. Note that the forward tracing identified three organizations (Thermo Electron, Sionex, and Charles Stark Draper Laboratory) that have significant numbers of spectrometry patents linked back to Sandia patent US #5,789,745, a 1998 patent describing ion mobility spectrometry and attributed to EERE's funding of the ACE R&D sub-program's research.





3.3.4.4 Individual EERE-Attributed Combustion Patent Families with Strong Influence⁵²

The analysis so far has focused on results at the organizational level; however, results at the individual patent level deserve scrutiny as well. Individual EERE-attributed combustion patents are deemed to be particularly influential when they are (1) heavily cited by subsequent combustion patents of leading

⁵² As noted in Ruegg and Thomas (2010) and summarized in Appendix D, past research studies have shown a correlation between intensity of patent citations and measures of technological and scientific importance. Thus, heavy citing of a patent is interpreted as suggesting that it is particularly influential, despite the fact that not every citation is significant.

companies; (2) heavily cited by others, including those outside the field of combustion technologies; or (3) linked to subsequent high-impact patents assigned to others.

The backward tracing element of the study identified EERE-attributed combustion patent families that are linked to the largest numbers of subsequent combustion patent families owned by the leading vehicle and engine companies. The EERE patent family at the head of the list, US #4,924,828, issued in 1990, is based on research at LBNL on improved fuel injection techniques and is assigned to the University of California, the manager of the laboratory. It is linked to 110 subsequent combustion patent families owned by leading vehicle and engine companies, almost twice as many links as any other EERE-attributed combustion patent. It is one of three LBNL patent families in this group that describe improved fuel injection techniques, especially for diesel engines. The others are US #4,974,571 and US #4,926,818.

The backward tracing element also identified individual combustion patent families of the leading companies with the most citation links to EERE-attributed combustion patents. The patent family at the top of this list is patent US #7,484,494, issued in 2009 to General Motors, describing fuel injection for spark-ignited direct injection engines. It is linked to eight earlier EERE-attributed combustion patent families related to improved fuel injection. In addition, a number of patents assigned to Caterpillar are among those with the most citation links back to EERE's set. All very recent, the patents cover various advanced combustion engine techniques and are built on earlier EERE-attributed patent families. For example, the Caterpillar patent family represented by US #7,398,743, issued in 2008, describes a compression ignition device. It is linked to seven earlier EERE-attributed patent families, including families describing compression ignition engines.

The backward tracing also identified EERE-linked patents of the leading companies that had received intense citing by others.⁵³ The patent at the top of this list is a 2002 patent assigned to Ford that describes an engine control strategy, specifically a method for transitioning between HCCI and spark ignition operation. This Ford patent is linked to an earlier EERE combustion patent and in turn is cited by 42 patents, more than six times as many citations as expected given its age and technology area. Other high-impact patents of the leading companies that are linked back to the EERE combustion set include several concerned with EGR: for example, patents assigned to Toyota through its Hino Motors subsidiary (US #6,338,245), to Ford (US #6,095,127), to Daimler through its Detroit Diesel subsidiary (US #6,305,167), and to Caterpillar (US #6,609,374). These patents are linked to a variety of earlier EERE-attributed patents describing air intake and engine control, and are themselves linked to large numbers of subsequent patents. This evidence suggests that EERE-funded research within the ACE R&D sub-program has helped form part of the foundation for important technologies, such as HCCI and EGR technologies, taken forward by leading vehicle and engine companies.

⁵³ The degree of intensity of citing is measured by the use of Citation Index values, normalized measures derived by dividing the number of citations received by a patent by the mean number of citations received by peer patents from the same issue year and technology. The expected index value for an individual patent is 1. A value of 10, for example, means that the patent has been cited 10 times more than would be expected given its age and technology. Patents with high Citation Index values are often referred to as "high-impact patents" in the field of patent citation evaluation.

Shifting to a counterpart analysis for organizations not on the list of the 10 leading innovative vehicle and engine companies, another set of highly cited patents linked back to earlier EERE-attributed combustion patents was identified. These included combustion-related patents of other engine companies—most notably US #6,739,295, describing compression ignition, assigned to Hitachi, and US #6,561,157, describing engine multiple operating modes, assigned to Cummins; as well as several others assigned to Cummins and to Hitachi, all relating to engines. This analysis also identified highly cited patents outside the field of combustion, assigned to organizations totally outside the areas of engines and vehicles. These included four highly cited patents assigned to the National Research Council of Canada, all relating to mass spectrometry; two patents on ion mobility filter and detection assigned to Charles Stark Draper Laboratory, Inc.; and two patents on ion detection assigned to Thermo Electron Corporation. This finding provides further evidence of the wider importance of EERE's investment in research tools used to advance knowledge of in-cylinder combustion processes.

Taking into account all application areas and all those citing, the forward tracing element of the study also identified highly cited EERE-attributed combustion patents more broadly, defined using Citation Index values. The analysis found that EERE has funded not just one or two successful technologies, but more than a dozen highly cited combustion technologies. Among these are US #6,923,167, assigned to the University of California, describing the control and operation of HCCI engines; US #5789745, assigned to Sandia Corporation, describing ion mobility spectrometer; US #6035640, assigned to Ford Motor Company, describing a control method for turbocharged diesel engines having exhaust gas recirculation; and US #5746783, assigned to Lockheed Martin, describing a low emissions diesel fuel. Several Caterpillar patents are on the list, including US #6,769,635, describing fuel injection.

Table 3-13 lists EERE-attributed advanced combustion patents that are linked through two generations of citations to the largest number of all subsequent patent families.⁵⁴ This table separates linkages to the patents of the 10 leading innovative companies and linkages to patents of others, making it possible to identify those EERE-attributed patents with a large influence that extends beyond the combustion technologies developed by the 10 leading companies. For example, only about one-third of the patent families linked to the most-linked DOE patent (US #4,924,828, a patent from LBNL research describing fuel injection for diesel engines) are those owned by the 10 leading vehicle and engine companies. Similarly, only 40% of the patent families linked to EERE-attributed patent US #6,035,640—a Ford patent describing intake for turbocharged engines—are owned by the leading companies. Even more extreme is the pattern of linkage to Sandia patent US #5,789,745, describing ion mobility spectrometry, for which none of the linkages are to combustion families owned by leading vehicle and engine companies. Similarly, none of the 58 patent families linked to EERE-attributed patent US #5,451,781, an LLNL patent describing a mass spectrometer, are combustion patents owned by the leading vehicle and engine companies. Thus, the table helps identify applications of EERE-funded ACE R&D sub-program's research that extend beyond the leading companies and beyond combustion.

⁵⁴ These results are not adjusted using Citation Index measures, which are applicable to only a single generation of citations.

DOE Anchor	Issue Year	Total Linked	# Linked to Co Patents	ombustion of	Assignee	Title
Patent		Patents	Leading Companies	Others	-	
4,924,828	1990	339	110	229	University of California	Method and system for controlled combustion engines
5,789,745	1998	200	0	200	Sandia Corp.	Ion mobility spectrometer using frequency-domain separation
6,035,640	2000	165	66	99	Ford Motor Co.	Control method for turbocharged diesel engines having exhaust gas recirculation
6,116,026	2000	135	39	96	Daimler (Detroit Diesel)	Engine air intake manifold having built- in intercooler
4,974,571	1990	122	19	103	University of California	Pulsed jet combustion generator for non premixed charge engines
4,493,297	1985	121	12	109	Geo-Centers Inc.	Plasma jet ignition device
6,119,451	2000	111	12	99	University of California	Nitrogen oxide removal using diesel fuel and a catalyst
6,173,567	2001	87	27	60	University of Chicago	Method to reduce diesel engine exhaust emissions
6,055,808	2000	84	24	60	University of Chicago	Method and apparatus for reducing particulates and NO_x emissions from diesel engines utilizing oxygen enriched combustion air
4,926,818	1990	68	9	59	University of California	Pulsed jet combustion generator for premixed charge engines
5,746,783	1998	65	2	63	Lockheed Martin	Low emissions diesel fuel
5,451,781	1995	58	0	58	University of California	Mini ion trap mass spectrometer
5,671,716	1997	43	18	25	Ford Motor Co.	Fuel injection system and strategy
5,271,365	1993	41	10	31	DOE	Jet plume injection and combustion system for internal combustion engines
5,876,195	1999	40	0	40	University of California	Laser preheat enhanced ignition
6,199,519	2001	33	1	32	Sandia Corp	Free-piston engine
5,921,221	1999	30	2	28	Lockheed Martin/Ford	Method of controlling cyclic variation in engine combustion
6,843,231	2005	29	27	2	Caterpillar Inc.	Cylinder to cylinder balancing using intake valve actuation

Table 3-13.EERE-Attributed Combustion Patent Families Linked to the Largest Number of
Subsequent Patent Families of All Companies in All Application Areas

3.3.4.5 Publications

A set of 112 publications in advanced combustion topics was identified by searching DOE's Office of Scientific and Technical Information (OSTI) database by topic and sponsoring organization. Slightly more than half were technical reports, and the rest mostly conference publications. By topic, research tools accounted for 16% of these publications; HCCI engines, 14%; fuel-related publications, 23%, and fuel injection, 8%, among other topics treated.

A few of these publications had relatively high citation rates. Among these were LANL publications on the KIVA code, discussed in Section 2.3. Affiliations of those citing the KIVA code publications included Caterpillar, Ford, General Motors, NASA, and numerous domestic and foreign institutes and universities. The KIVA codes are also cited by a publication on modeling bio-spray for upper airways (of humans), as well as by those dealing with vaporization of gasoline in direct injection and HCCI engines, indicating multiple applications of the KIVA code.

Other highly cited publications included three on HCCI by LLNL researchers, including one with coauthors from Cummins Engine Company, the University of Wisconsin-Madison, and the University of California-Berkeley. Affiliations of those citing these publications included Caterpillar, Markel Engineering, Ford, General Motors, Volvo Powertrain, Shell, ExxonMobil, Jaguar Cars, other DOE researchers, and many domestic and foreign institutes and universities. Another highly cited publication was a conference publication by researchers from the National Renewable Energy Laboratory, along with other DOE coauthors and coauthors from West Virginia University, dealing with emissions from trucks using Fischer-Tropsch diesel fuel. Affiliations of those citing this publication included environmental and health offices in New York State, Canada, Sweden, Australia, and Taiwan; ExxonMobil, Shell, and BP; engineering and consulting companies; and a number of national institutes, research councils, and universities.

It should also be emphasized that considerable publishing on advanced combustion research by DOE researchers occurs in industry journals and special publications, such as those by the Society of Automotive Engineers (SAE), and many of these publications appear not to have been found by the search of the DOE OSTI database. For example, two recent SAE special collections—*Combustion and Flow Diagnostics and Fundamental Advances in Thermal and Fluid Sciences* and *Compression Ignition Combustion Processes*—include multiple publications by Sandia researchers and researchers in university combustion research centers funded by EERE. Reportedly, publishing by EERE combustion researchers in SAE and other industry journals provides a targeted path of knowledge flow direct to commercial users.⁵⁵

3.3.4.6 Other Knowledge Outputs and Outcomes

There are notable categories of DOE and EERE knowledge outputs and outcomes that are not well captured by patent and publication analyses. Among these are models and computer codes distributed

⁵⁵ A fuller analysis of EERE contributions in advanced combustion through SAE publications is provided in the larger report by Ruegg and Thomas (2010).

through software licensing agreements, databases of test data accessed electronically, and tacit knowledge that has not been codified, but remains embodied in researchers and other people.

The ACE R&D sub-program's research in advanced combustion has not only resulted in the training of researchers in the field, but also the fostering of a network among them across organizations. Networks of organizations and people enhance knowledge creation through collaborative research and the flow of knowledge. This network, depicted by Figure 3-7, has facilitated both knowledge creation and flow.

Universities have been strongly represented among the organizations funded by DOE's ACE R&D subprogram. Among them, the University of Wisconsin's Engine Research Center conducts combustion research and produces trained researchers and technologists in the field. The facility also coordinates a Diesel Emission Reduction Consortium, which fosters further collaborative activities among companies, EERE, and universities.



Figure 3-7. A Network of Organizations Facilitates Combustion Knowledge Creation and Flow

Industry partnerships among EERE and companies serve as another important element of the network. These partnerships link EERE's ACE R&D sub-program directly to companies who help to develop new combustion technologies and are positioned to apply the resulting innovations commercially to increase the performance of engines. Participating companies included companies from the automotive industry, the heavy equipment industry, and the oil and gas industry. Among them are General Motors, Ford, and Chrysler; as well as automotive companies headquartered in other countries, through an arrangement with the International Energy Agency. Partnering companies from the heavy truck and other heavy equipment industry have included Cummins, Caterpillar, Babcock and Wilcox, Makel Corporation, Detroit Diesel Corporation, and Engelhard. Companies from the oil and gas sector have included ExxonMobil, Marathon-Ashland, Shell, and others.

3.4 Economic Evaluation Analysis

Table 3-14 shows the annual costs of EERE's investments in the ACE R&D sub-program and related CRF research costs, and the calculated annual benefits associated with the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling. Costs are relevant from 1986 through 2007,⁵⁶ and benefits are relevant from 1995 through 2007. All values are in 2008 dollars. Benefits were truncated at the end of 2007 due to lack of mileage and fuel use data for 2008; these variables were not extrapolated to 2008 because the economy was in a recession, and thus, any choice of a base year for the extrapolation would have been speculative. However, benefits beyond 2007 will continue to accrue, although they are not considered in the economic analysis, thus adding to its conservativeness.

Three economic evaluation metrics are calculated using the data in Table 3-14: present value of net benefits (NB), benefit-to-cost ratio (B/C), and internal rate of return (i).

Mathematically:

$$NB = \sum \left[B_{1995} / (1+r)^{10} + \ldots + B_{2007} / (1+r)^{22} \right] - \sum \left[C_{1986} / (1+r)^{0} + \ldots + C_{2007} / (1+r)^{21} \right]$$
(3.3)

$$B/C = \sum \left[B_{1995} / (1+r)^{10} + \dots + B_{2007} / (1+r)^{22} \right] / \sum \left[C_{1986} / (1+r)^{0} + \dots + C_{2007} / (1+r)^{21} \right]$$
(3.4)

$$\sum \left[B_{1995} / (1+i)^{10} + \dots + B_{2007} / (1+i)^{22} \right] = \sum \left[C_{1986} / (1+i)^0 + \dots + C_{2007} / (1+i)^{21} \right]$$
(3.5)

where, in equations (3.3) through (3.5), B represents annual total economic benefits from Column (5) in Table 3-14 and C represents total research costs from column (4) in Table 3-14. In equations (3.3) and (3.4), r is the discount rate used to reference previous years' benefits and cost to the beginning of

⁵⁶ In concept, an additional cost category could be considered in an economic evaluation of EERE's investments in the ACE R&D sub-program's research in laser and optical diagnostics and combustion modeling. This additional cost category relates to the investment cost that industry incurred to pull in the developed technologies and apply them to manufacturing processes. The justification for this comes from three sources: (1) discussion with industry scientists involved in diesel engine combustion; (2) the documented fact that it was very common to have one or more scientists from industry in residence at the CRF and participating in the research, often on cylinders or engines brought to the CRF by visiting researchers and then left for the CRF to use (Carlisle et al., 2002); and (3) Gunn (November 6, 2009). These costs are assumed to be zero for lack of more specific information, although Gunn did speculate that in some years, industry's "donated" equipment could have had a value equal to as much as 5% of the CRF's annual budget.

1986.^{57, 58} In equation (3.5), i is the internal rate of return equal to that rate that equates the present value of benefits to the present value of costs.

		8		
(1) Year	(2) Costs: ACE R&D Sub-Program (millions \$2008)	(3) Costs: CRF (millions \$2008)	(4) Total Costs (millions \$2008)	(5) Total Economic Benefits (millions \$2008)
1986	\$27.402	\$5.602	\$33.004	_
1987	\$29.005	\$5.930	\$34.935	_
1988	\$27.785	\$5.680	\$33.465	_
1989	\$26.525	\$5.423	\$31.948	_
1990	\$25.929	\$5.588	\$31.517	_
1991	\$22.869	\$6.240	\$29.109	_
1992	\$23.611	\$6.223	\$29.834	_
1993	\$20.550	\$6.073	\$26.623	_
1994	\$17.587	\$5.665	\$23.252	_
1995	\$13.890	\$5.549	\$19.439	\$4,099.8
1996	\$21.574	\$6.154	\$27.728	\$4,364.8
1997	\$24.714	\$6.743	\$31.457	\$4,163.1
1998	\$23.239	\$6.547	\$29.786	\$3,846.1
1999	\$46.230	\$6.281	\$52.511	\$5,274.9
2000	\$57.211	\$5.796	\$63.007	\$6,492.3
2001	\$62.475	\$6.538	\$69.013	\$6,150.0
2002	\$55.538	\$6.332	\$61.870	\$5,019.3
2003	\$63.714	\$6.842	\$70.556	\$4,361.1
2004	\$59.119	\$6.605	\$65.724	\$4,819.6
2005	\$52.593	\$6.983	\$59.576	\$7,267.2
2006	\$42.649	\$6.567	\$49.216	\$8,113.5
2007	\$49.379	\$7.811	\$57.190	\$6,229.4
Total	\$793.59	\$137.17	\$930.76	\$70,201.1

Table 3-14.ACE R&D Sub-Program and CRF Costs and Economic Benefits Associated with
the ACE R&D Sub-Program's Research in Laser and Optical Diagnostics and
Combustion Modeling

Notes: Cost data available through 2008 in Table 3-1, but benefits data only available through 2007.

Column (5) = Column (6) in Table 3-9 + Column (6) in Table 3-11.

Sources: Tables 3-1, 3-9, and 3-11.

⁵⁷ Because all of the benefit and cost values are in 2008 dollars, a real, inflation-adjusted discount rate is appropriate.

⁵⁸ Following Ruegg and Jordan (2009), costs are assumed to be incurred at the beginning of each year, but benefits are assumed to be realized at the end of each year. Thus, the time period for the discounting of B is one year longer than for C.

Two alternative discount rates, r, are used in the economic evaluation.⁵⁹ The first equals the real, inflation-adjusted rate of 7% (OMB, 1992),⁶⁰ and the second equals the real, inflation-adjusted rate of 3% (OMB, 2003).

The values of the three economic evaluation metrics are provided in Table 3-15. The present value of net benefits is equal to \$23.1 billion (using a 7% discount rate), the benefit-to-cost ratio is 53 to 1, and the internal rate of return is 63%. The net economic benefits of DOE-funded research on laser and optical diagnostic technologies suggest that this use of public moneys has been socially valuable.

Metric	7% Discount Rate	3% Discount Rate	Internal Rate of Return
Present Value of Net Benefits (billions \$2008)	\$23.1	\$42.6	
Benefit-to-Cost Ratio	53 to 1	66 to 1	
Internal Rate of Return			63%

 Table 3-15.
 Evaluation Metrics Calculated from the Cost and Benefit Data in Table 3-14

⁵⁹ For federal economic evaluations, the Office of Management and Budget (OMB) issues directives on discounting and discount rates for different types of evaluations. Circular A-94, issued in 1992, directs the use of a 7% real discount rate for federal benefit-cost analysis. More recent guidance is provided by Circular A-4, issued in 2003, which pertains to benefit-cost analysis used as a tool for regulatory analysis. It notes that Circular A-94 stated that a real discount rate of 7% should be used in benefit-cost analysis as an estimate of the average before-tax rate of return to private capital in the U.S. economy. This rate is an approximation of the opportunity cost of capital. Commenting on the 7% real discount rate, OMB (2003, p. 33) observed: "The 7 percent [real] rate is an estimate of the average before-tax rate of return to private capital in the U.S. economy. It is a broad measure that reflects the returns to real estate and small business capital as well as corporate capital. It approximates the opportunity cost of capital, and it is the appropriate discount rate whenever the main effect of a regulation is to displace or alter the use of capital in the private sector." Circular A-4 further notes that that OMB found in a subsequent analysis that the average rate of return to capital remained near 7%. It also points out that Circular A-94 recommends using other discount rates to show the sensitivity of the estimates to the discount rate assumption, and notes that the average real rate of return on long-term government debt has averaged about 3%. It requires the use of both a 7% and a 3% real discount rate for a benefit-cost analysis conducted for regulatory purposes. When regulation primarily and directly affects private consumption (e.g., through higher consumer prices for goods and services), a lower discount rate is appropriate, and OMB suggests a 3% real rate of time preference. OMB revised Circular A-94 in 1992 after extensive internal review and public comment. Further, OMB (2003, p. 33) observed: "The pre-tax rates of return better measure society's gains from investment. Since the rates of return on capital are higher in some sectors of the economy than others, the government needs to be sensitive to possible impacts of regulatory policy on capital allocation." However, OMB (2003, p. 33) observed: "The effects of regulation do not always fall exclusively or primarily on the allocation of capital. When regulation primarily and directly affects private consumption (e.g., through higher consumer prices for goods and services), a lower discount rate is appropriate," and OMB suggests a 3% real rate of time preference. For the purpose of discounting constant dollar cash flows in this study, both rates are used—a 7% and a 3% real discount rate—even though the purpose is not regulatory as discussed in Ruegg and Jordan (2009).

⁶⁰ Fundamental to implementing the present value of net benefits or the benefit-to-cost ratio is a value for the discount rate, r. While the discount rate representing the opportunity cost for public funds could differ across a portfolio of public investments available to the DOE, the evaluation metrics in this study follow the guidelines set forth by OMB (1992) in *Circular A-94*, under the authority of the Budget and Accounting Act of 1921: "Constant-dollar benefit-cost analyses of proposed investments and regulations should report net present value and other outcomes determined using a real discount rate of 7 percent." The authority for *Circular A-94* is the Budget and Accounting Act of 1921.

3.5 Sensitivity Analysis

The quantitative economic evaluation analysis above, using regression estimates from equation (3.1), is based on three explicit assumptions. The first assumption relates to the next best alternative technology, the second assumption relates to attribution, and the third assumption relates to the interpretation of the regression results in Table 3-6. These assumptions are as follows:

- In the absence of the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling to heavy-duty diesel engines, BTE from 1995 through 2007 would have been 4.5% lower per year than it actually was over that time period.
- In the absence of the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling, the U.S. diesel engine industry would not have been able to conduct the research necessary to duplicate the research on or application of these technologies to heavy-duty diesel engines, even with the research assistance of universities.
- The statistical relationship between BTE and MPG from 1970 to 2007 in Table 3-6 applies, on average, to the intra-year statistical relationship between BTE and MPG from 1995 through 2007.⁶¹

The third assumption is reconsidered here based in part on data on sales of new heavy-duty diesel trucks shown in Table 3-16.

If the third assumption is replaced with the assumption that new heavy-duty diesel trucks sold each year consume a proportionate amount of fuel each year and that proportion remains constant over time. Specifically, as shown in Table 3-17 and in the Notes to the table, the analytical steps in the sensitivity analysis are first to calculate the percent of registered heavy-duty diesel trucks each year that are new, and then to calculate the amount of fuel consumed each year by the new, heavy-duty diesel trucks under the assumption that fuel consumption is proportional to the number of registered heavy-duty trucks. In the absence of the ACE R&D sub-program's technologies, fuel consumption in each year would have been higher because the implementation of laser and optical diagnostics and combustion modeling lowered the BTE by 4.5%.⁶²

It follows from this alternative analytical approach that the reduced fuel consumption associated with ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling technologies totals 15,119.9 million gallons; the dollar value of reduced fuel consumption is \$32.1 billion (\$2008). The dollar value of improved health benefits, from the COBRA model, is \$28.4 billion (\$2008), as shown in Column (7) of Table 3-17.⁶³

⁶¹ The regression in equation (3.1), with correction for autocorrelation, could not be estimated for the years 1996 through 2007 because of insufficient degrees of freedom.

⁶² The relationship between BTE and fuel efficiency is about one to one in new heavy-duty diesel trucks, as previously discussed.

⁶³ The dollar value of reduced fuel consumption and health benefits here is lower than in Table 3-11 because the fuel savings here increase over time and the present 1986 value of these larger current values is decreased.

(1) Year	(2) New Class 7 Trucks 26,001 to 33,000 lbs (thousands)	(3) New Class 8 Trucks 33,001 lbs and over (thousands)	(4) Total New Heavy-Duty Trucks (thousands)
1970	36	89	125
1975	23	83	106
1980	58	117	175
1981	51	100	151
1982	62	76	138
1983	59	82	141
1984	78	138	216
1985	97	134	231
1986	101	113	214
1987	103	131	234
1988	103	148	251
1989	93	145	238
1990	85	121	206
1991	73	99	172
1992	73	119	192
1993	81	158	239
1994	98	186	284
1995	107	201	308
1996	104	170	274
1997	114	179	293
1998	115	209	324
1999	130	262	392
2000	123	212	335
2001	92	140	232
2002	69	146	215
2003	67	142	209
2004	75	203	278
2005	89	253	342
2006	91	284	375
2007	70	151	221

 Table 3-16.
 Sales of New Heavy-Duty Diesel Trucks

Note: Sales through 1985 are domestic; sales after 1985 are domestic and import.

Source: Davis et al. (2009), Table 5.3.

Table 3-17.Economic Benefits of Reduced Fuel Consumption from the ACE R&D Sub-
Program's Research on Laser and Optical Diagnostics and Combustion Modeling
Under the Alternative Assumption that New Heavy-Duty Diesel Trucks Sold Each
Year Use a Proportionate Amount of Fuel Each Year and that Proportion Remains
Constant Over Time (rounded)

(1) Year	(2) Reduced Fuel Consumption with ACE R&D Sub- Program's Technologies (million gallons)	(3) Average Retail Price Diesel Fuel (per gallon)	(4) Dollar Value of Reduced Fuel Consumption (millions \$)	(5) GDP Implicit Price Deflator (2008=100)	(6) Dollar Value of Reduced Fuel Consumption (millions \$2008)	(7) Dollar Value of Health Impacts (millions \$2008)
1995	169.2	\$1.11	\$187.85	75.160	\$249.94	\$432.2
1996	318.5	\$1.24	\$394.89	76.591	\$515.59	\$821.1
1997	475.1	\$1.20	\$570.06	77.943	\$731.38	\$1,236.6
1998	651.0	\$1.04	\$677.03	78.824	\$858.91	\$1,483.1
1999	874.4	\$1.12	\$979.28	79.983	\$1,224.37	\$2,010.1
2000	1,067.6	\$1.49	\$1,590.67	81.715	\$1,946.61	\$2,539.5
2001	1,197.0	\$1.40	\$1,675.86	83.561	\$2,005.55	\$2,876.2
2002	1,314.9	\$1.32	\$1,735.61	84.915	\$2,043.94	\$2,448.7
2003	1,437.8	\$1.51	\$2,171.05	86.742	\$2,502.88	\$2,700.7
2004	1,595.4	\$1.81	\$2,887.74	89.203	\$3,237.27	\$3,024.4
2005	1,809.2	\$2.40	\$4,342.18	92.180	\$4,710.54	\$3,461.0
2006	2,038.1	\$2.71	\$5,523.29	95.183	\$5,802.81	\$3,935.8
2007	2,171.8	\$2.89	\$6,276.54	97.908	\$6,410.65	\$1,396.1
Total	15,119.9				\$32,240.44	\$28,365.5

Notes:

Column (2) was calculated by dividing Column (4) in Table 3-16 (total new heavy-duty diesel trucks) by Column (2) in Table 3-5 (registrations). For example, in 1995, 18.2% of registered heavy-duty diesel trucks were new (308/1,696 = 0.1816), and so forth. Fuel consumption in 1995 was 19,777 million gallons (Column (3) in Table 3-8), and 18.16% was used by new trucks. In the absence of the ACE R&D sub-program's technologies, fuel consumption by new trucks in 1995 would have been 3,760.8 million gallons ([19,777 x 0.1816] /(1 - 0.045)) rather than 3,591.6 million gallons (19,777 x 0.1816). Thus, in 1995 and in every subsequent year, vintage 1995 new trucks saved 169.2 million gallons, and so forth for years 1996 through 2007.

 $Column (4) = Column (2) \times Column (3).$

Column (6) = Column (4) / (Column (5) /100).

Source: Column (3) and Column (5) from Table 3-9.

The economic evaluation metrics corresponding to this sensitivity analysis are shown in Table 3-18. These alternative evaluation metrics complement those above and support the previous conclusions.⁶⁴

Metric	7% Discount Rate	3% Discount Rate	Internal Rate of Return
Present Value of Net Benefits (billions \$2008)	\$17.8	\$35.0	
Benefit-to-Cost Ratio	41 to 1	54 to 1	
Internal Rate of Return			50%

 Table 3-18.
 Evaluation Metrics Calculated from the Cost and Benefit Data in Table 3-17

3.6 Comparison Studies

One could make the argument that the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling are similar to an infrastructure technology, which has similar characteristics to a general purpose technology, meaning that their applicability to industry leverages industry's own R&D investments, resulting in improved engine fuel efficiency (Link and Tassey, 1993). These technologies have a quasi–public good characteristic, in that the application of these technologies to one engine manufacturer does not limit the effectiveness of the application to another. As such, the value of the evaluation metrics calculated in this study, although they are conservatively calculated, are of the same order of magnitude as those reported for public investments in similar infrastructure, quasi–public good technologies. For example, the National Institute of Standards and Technology (NIST) has conducted a number of evaluation studies of publicly funded infrastructure that has benefited industry in particular and society in general.⁶⁵ Table 3-19 briefly summarizes three such studies and reports the benefit-to-cost ratio calculated in each study.

⁶⁴ Two empirical issues that were beyond the scope of this sensitivity analysis are the fuel consumption difference between Class 7 and Class 8 trucks and the impact of imported trucks in Column (4) in Table 3-16. Scientists are Caterpillar, Cummings Engine, and Detroit Diesel were queried about the latter issue, but they did not know of any public-domain data that could be used to adjust sales in Table 3-16. Were such an adjustment possible, quantified net economic benefits would increase.

⁶⁵ Selected studies related to activities at NIST are summarized at http://www.nist.gov/director/planning/studies.htm.

Infrastructure Technology Area	astructure Description of the Technology nology Area			
Real-time control system (RCS) architecture	NIST has been involved in research on real-time control systems for automation and robotics since the mid-1970s. RCS architecture is an engineering methodology that can be used across a spectrum of industrial applications. RCS consists of establishing a set of integration rules, identifying information models and real-time software execution models to highlight critical components of the RCS problem domain, and selecting software engineering implementation techniques that are compatible with these models.	161 to 1		
Power and energy calibration services	There are three primary areas or outputs from NIST's power and energy calibration services: maintenance of the national standard for the watt-hour, research to lower the level of uncertainty association with watt-hour revenue meters, and general technical support to industry associated with measurement activities.	41 to 1		
Software error compensation research*	Software error compensation is a computer-based mathematical technique for increasing the accuracy of coordinated measuring machines used in industrial automated manufacturing systems.	85 to 1		

Table 3-19.	Summary of	Selected Ben	efit-to-Cost	t Studies	Conducted	by NIST	[for (Compari	son
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Note: * For this technology area, an internal rate of return of 99% was also calculated.

Sources: Link (1996), Link and Scott (1998).

4. SUMMARY OF THE FINDINGS AND CONCLUDING STATEMENT

This study shows that EERE's research investments in the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling, and supporting DOE investments in the CRF have been socially valuable. This conclusion follows from the calculation of three traditional economic evaluation metrics: present value of net benefits (\$23.1 billion, at a 7% discount rate), benefit-to-cost ratio (53 to 1, at a 7% discount rate), and the internal rate of return (63%).

These metrics are calculated on the basis of extant public-domain data and a set of operational assumptions, which are:

- In the absence of the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling to heavy-duty diesel engines, BTE from 1995 through 2007 would have been 4.5% lower per year than it actually was over that period of time.
- In the absence of the ACE R&D sub-program's research in and application of laser and optical diagnostics and combustion modeling, the U.S. diesel engine industry would not have been able to conduct the research necessary to duplicate these technologies to heavy-duty diesel engines, even with the research assistance of universities.
- The statistical relationship between BTE and MPG from 1970 to 2007 shown in Table 3-6 applies, on average, to the intra-year statistical relationship between BTE and MPG from 1995 through 2007.

The first assumption about BTE is based on interview data from scientists at each of three companies— Caterpillar, Cummins Engine, and Detroit Diesel. On the one hand, three scientists is a small sample from which to gather such a critical datum, although there was consistency among the three that the reduction in BTE would have been between 4 and 5% per year. On the other hand, these scientists have a unique insight to provide information about the effect of the ACE R&D sub-program's research.

The second assumption about attribution follows from three independent sources: a documented argument used to justify the initial creation of the CRF, insight from DOE scientists about industry's research capabilities, and economic theory.

The third assumption about the interpretation of the regression relationship between BTE and MPG results from limited data, although to the extent possible, the assumption was statistically verified in Section 3.3.1 through alternative specification tests.

Based on the findings of this study, one should not generalize about the net benefits from EERE's investments in other sub-programs within the VTP or within other energy programs.

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APPENDIX A

LEGISLATIVE BACKGROUND

"The [OPEC] Oil Embargo which began on October 19, 1973 sparked a fundamental reassessment of the nation's vulnerability to imported energy and also forced a reassessment of the role that energy R&D could play in helping secure the nation against hostile acts like the Oil Embargo." (Dooley, 2008, p. 9)

At the time of the Organization of the Petroleum Exporting Countries (OPEC) oil embargo, the U.S. infrastructure related to energy was the Atomic Energy Commission.^{1, 2} In response to the OPEC oil embargo, President Nixon launched Project Independence on November 7, 1973; the goal of the project was to achieve energy independence by 1980. In his State of the Union Address on January 30, 1974, President Nixon stated:

"Let it be our national goal: At the end of this decade, in the year 1980, the United States will not be dependent on any other country for the energy we need to provide our jobs, to heat our homes, and to keep our transportation moving." (Nixon, 1974)

On December 4, 1973, President Nixon created the Federal Energy Office in the Executive Office of the White House to allocate then scarce petroleum supplies to refiners and consumers (Fehner and Holl, 1994).

The Atomic Energy Commission laboratories, particularly Sandia National Laboratories (SNL), were asked to contribute to the effort of energy independence:³

"[through a] study on how the automobile could be made more efficient in its use of liquid fuel. ... [T]o get cleaner-burning and more fuel-efficient engines required better understanding of the combustion process inside the gasoline and diesel engines..."⁴ (Carlisle et al., 2002, p. 2)

On October 11, 1974, President Ford reestablished the Nixon emphasis on energy independence by signing the Energy Reorganization Act of 1974, Public Law 93-438. This Act built on the Federal Nonnuclear Energy Research and Development Act of 1974, which stated:

¹ The Atomic Energy Commission was created by the Atomic Energy Act of 1946, Public Law 585-79th Congress, to maintain control over atomic research and development. The Atomic Energy Act of 1954, Public Law 83-703, declared that "[a]tomic energy is capable of application for peaceful as well as military purposes," and thus the Atomic Energy Commission was given authority to regulate a commercial nuclear power industry (U.S. DOE, 2009a). This separation of focus between government and commercial use of the atom was the precursor to the Energy Reorganization Act of 1974.

² The OPEC oil embargo was not the first U.S. energy shortage. Some shortages were realized in the "great blackout" of 1965—a disruption of electric service in Ontario, Canada, and Connecticut, Massachusetts, New Hampshire, Rhode Island, Vermont, New York, and New Jersey in the United States, on November 9, 1965, due to human error—and several brownouts in 1971 (Fehner and Holl, 1994). President Nixon "warned that the United States could no longer take its energy supply for granted. Since 1967, Nixon observed, America's rate of energy consumption had outpaced the Nation's production of goods and services [and] he asked Congress to establish a department of natural resources to unify all important energy resource development programs" (Fehner and Holl, 1994, pp. 4–5).

³ The Commission Chairman at this time was Dixie Lee Ray.

⁴ It was realized at this time that reducing the weight of an automobile would also lead to fuel efficiency.

"The Congress declares the purpose of this Act to be to establish and vigorously conduct a comprehensive, national program of basic and applied research and development, including but not limited to demonstrations of practical applications, of all potentially beneficial energy sources and utilization technologies." (Energy Reorganization Act of 1974, Public Law 93-438)

The Energy Reorganization Act established the Nuclear Regulatory Commission to carry out the responsibilities of the abolished Atomic Energy Commission and the Energy Research and Development Administration (ERDA) to, among other things, encourage and conduct⁵

"research and development in energy conservation, which shall be directed toward the goals of reducing total energy consumption to the maximum extent practicable, and toward maximum possible improvement in the efficiency of energy use... and research and development in clean and renewable energy sources." (Energy Reorganization Act of 1974, Public Law 93-438)

On August 4, 1977, President Carter signed the Department of Energy Organization Act of 1977, Public Law 95-91, transferring the mission of ERDA to the newly formed Department of Energy (DOE). As stated in the Act, Congress finds that:

- the United States faces an increasing shortage of nonrenewable energy resources;
- this energy shortage and our increasing dependence on foreign energy supplies present a serious threat to the national security of the United States and to the health, safety and welfare of its citizens;
- a strong national energy program is needed to meet the present and future energy needs of the Nation consistent with overall national economic, environmental and social goals;
- responsibility for energy policy, regulation, and research, development and demonstration is fragmented in many departments and agencies and thus does not allow for the comprehensive, centralized focus necessary for effective coordination of energy supply and conservation programs; and
- formulation and implementation of a national energy program require the integration of major Federal energy functions into a single department in the executive branch.

By this Act, Congress declared that the establishment of such a department in the Executive Branch is in the public interest and will promote the general welfare by assuring coordinated and effective administration of Federal energy policy and programs. The DOE will, according to the Act:

"carry out the planning, coordination, support, and management of a balanced and comprehensive energy research and development program, including—(A) assessing the requirements for energy research and development; (B) developing priorities necessary to meet those requirements; (C) undertaking programs for the optimal development of the various forms of energy production and conservation; and (D) disseminating information resulting from such programs..." (Department of Energy Organization Act of 1977, Public Law 95-91)

⁵ According to James Eberhardt, Chief Scientist of the Vehicle Technologies Program of the Energy Efficiency and Renewable Energy Program of the Department of Energy (personal interview on June 26, 2009), this legislation gave statutory authority to the federal government to support combustion research. But, in a much broader sense, according to Eberhardt, that authority could be traced to the Manhattan Project and the research of J. Robert Oppenheimer.

The Office of Conservation and Solar Energy was created after the passage of the National Energy Conservation Policy Act of 1978, Public Law 95-619.

DOE was one of the major participants involved in President Clinton's establishment of the Partnership for a New Generation of Vehicles (PNGV) in 1993. Joining DOE in this partnership were seven other government agencies (the departments of Commerce, Defense, Interior, and Transportation; the National Science Foundation; the National Aeronautics and Space Administration; and the Environmental Protection Agency); national laboratories; and the Chrysler Corporation, the Ford Motor Company, and General Motors (through the United States Council for Automotive Research). The goals of the PNGV were:

"(1) to improve national manufacturing competitiveness, (2) to implement commercially viable technologies that increase the fuel efficiency and reduce the emissions from conventional vehicles, and (3) to develop technologies for a new class of vehicles with up to three times the fuel efficiency of 1994 midsize family sedans (80 mpg) while meeting emission standards and without sacrificing performance, affordability, utility, safety, or comfort." (NRC, 2001, p. 146)

The Bush Administration modified the PNGV program in 2001 and adopted a new focus through the creation of FreedomCAR in 2003. One emphasis of FreedomCAR was on hydrogen fuel cells (PNGV, 2009).

The counterpart to the PNGV for passenger vehicles was the 21st Century Truck Partnership, announced in April 2000. The goals of this government program were to improve fuel efficiency in long-haul trucks, increasing Class 7 and Class 8 highway truck fuel efficiency by 20%, from the current 42% thermal efficiency to 50% thermal efficiency by 2010 and 55% thermal efficiency by 2013; and to lower emission beyond the expected standard for 2010 (NRC, 2008).⁶ Initially, the 21st Century Truck Partnership was under the administrative authority of the U.S. Army Tank-Automotive Research and Development Command within the Department of Defense. But, in November 2002, authority over the Partnership passed to DOE, specifically to the VTP under EERE:

"[DOE was] assigned to lead the federal R&D component of this program because of the close alignment of the stated 21st Century Truck Program goals and research objectives with DOE's mission 'to foster a secure and reliable energy system that is environmentally and economically sustainable.'" (NRC, 2008, p. 9)

EERE was formed in 2001 when the Office of Conservation and Solar Energy was renamed and reorganized. EERE is currently organized into 10 energy programs. The VTP encompasses eight broad sub-program areas, ACE R&D being one. In the most general terms, the ACE R&D sub-program sponsors R&D to address technical barriers to the commercialization of higher efficiency internal combustion engines used in passenger and commercial vehicles (see DOE, 2003).

⁶ Class 7 and Class 8 trucks are referred to as heavy-duty trucks. Class 7 trucks are greater than 26,000 pounds and Class 8 trucks are greater than 33,000 pounds (NRC, 2008).

APPENDIX B

ECONOMIC RATIONALE FOR GOVERNMENT SUPPORT OF COMBUSTION RESEARCH

The theoretical basis for government's role in market activity is based on the concept of market failure. Market failure is typically attributed to market power, imperfect information, externalities, and public goods. The explicit application of market failure to justify government's role in innovation, and in R&D activity in particular, is a relatively recent phenomenon within public policy.¹

Market failure, technological or innovation market failure in particular, results from conditions that prevent organizations from fully realizing or appropriating the benefits created by their investments. To explain, consider a marketable technology to be produced through an R&D process where conditions prevent full appropriation of the benefits from technological advancement by the R&D-investing firm. Other firms in the market or in related markets will realize some of the profits from the innovation, and of course consumers will typically place a higher value on a product than the price paid for it. Then, because of such conditions, the R&D-investing firm will calculate that the marginal benefits it can receive from a unit investment in such R&D will be less than could be earned in the absence of the conditions, reducing the appropriated benefits of R&D below their potential, namely the full social benefits. Thus, the R&Dinvesting firm might underinvest in R&D, relative to what it would have chosen as its investment in the absence of the conditions. Stated another way, the R&D-investing firm might determine that its private rate of return is less than its private hurdle rate (i.e., the firm's minimum acceptable rate of return); therefore, it will not undertake socially valuable R&D.

There are a number of non–mutually exclusive factors that can explain why a firm will perceive that its expected rate of return will fall below its hurdle rate:

- 1. High technical risk (i.e., the outcomes of its R&D might not be technically sufficient to meet needs) might cause market failure, given that when the firm is successful, the private returns fall short of the social returns.
- 2. High technical risk can relate to high commercial or market risk, as well as to technical risk, when the requisite R&D is highly capital intensive. The investment could require too much capital for a firm—any firm—to feel comfortable with the outlay, and thus the firm will not make the investment, even though it would be better off if it had, and so would society.

¹ Many point in the United States to President George H.W. Bush's 1990 U.S. Technology Policy (Executive Office of the President, 1990) as that nation's first formal domestic technology policy statement. Albeit an important initial policy effort, it failed to articulate a foundation for the government's role in innovation and technology. Rather, it implicitly assumed that the government had a role and then set forth the general statement: "The goal of U.S. technology policy is to make the best use of technology in achieving the national goals of improved quality of life for all Americans, continued economic growth, and national security." (Executive Office of the President, 1990, p. 2) President William Clinton took a major step forward from the 1990 policy statement in his 1994 *Economic Report of the President* (Executive Office of the President, 1994) by articulating first principles about why government should be involved in the technological process: "The goal of technology policy is not to substitute the government's judgment for that of private industry in deciding which potential 'winners' to back. Rather, the point is to correct market failure ..." (Executive Office of the President, 1994, p. 191). President Clinton's 2000 *Economic Report of the President* elaborated on the concept of market failure as part of U.S. technology policy: "Rather than support technologies that have clear and immediate commercial potential (which would likely be developed by the private sector without government support), government should seek out new technologies that will create benefits with large spillovers to society at large." (Executive Office of the President, 2000, p. 99)

- 3. Many R&D projects are characterized by a lengthy time interval until a commercial product reaches the market.
- 4. It is not uncommon for the scope of potential markets to be broader than the scope of the individual firm's market strategies, so the firm will not perceive economic benefits from all potential market applications of the technology.
- 5. The evolving nature of markets requires investment in combinations of technologies that, if they existed, would reside in different industries that are not integrated. Because such conditions often transcend the R&D strategy of individual firms, such investments are not likely to be pursued.
- 6. A situation can exist when the nature of the technology is such that it is difficult to assign intellectual property rights.
- 7. Industry structure can raise the cost of market entry for applications of the technology.
- 8. Situations can exist where the complexity of a technology makes agreement with respect to product performance between buyers and sellers costly.

These eight factors (summarized in Table B-1), individually or in combination, create barriers to innovation, and thus lead to a private underinvestment in R&D because of the technological market failure.

Table B-1. Factors Creating Barriers to Innovation that Lead to Technological Market Failure

High technical risk associated with the underlying R&D High capital costs to undertake the underlying R&D

Long time to complete the R&D and commercialize the resulting technology

Underlying R&D spills over to multiple markets and is not appropriable

Market success of the technology depends on technologies in different industries

Property rights cannot be assigned to the underlying R&D

Resulting technology must be compatible and interoperable with other technologies

High risk of opportunistic behavior when sharing information about the technology

Sources: Link and Scott (1998, 2005, and In Press).

APPENDIX C

SUMMARY OF THE CO-BENEFITS RISK ASSESSMENT (COBRA) MODEL¹

The Co-Benefits Risk Assessment (COBRA) model provides estimates of health effect impacts and the economic value of these impacts resulting from emission changes. The COBRA model was developed by the U.S. Environmental Protection Agency (EPA) to be used as a screening tool that enables users to obtain a first-order approximation of benefits due to different air pollution mitigation policies.

At the core of the COBRA model is a source-receptor (S-R) matrix that translates changes in emissions to changes in particulate matter (PM) concentrations. The changes in ambient PM concentrations are then linked to changes in mortality risk and changes in health incidents that lead to health care costs and/or lost workdays. Figure C-1 provides an overview of the modeling steps.

Figure C-1. COBRA Model Overview



Source: EPA (2006).

C.1 Changes in Emission → Changes in Ambient PM Concentrations

The user provides changes (decreases) in emissions of pollutants ($PM_{2.5}$, SO_2 , NO_x) and identifies the economic sector from which the emissions are being reduced. These changes are in total tons of pollutants by sector for the U.S. economy for the chosen analysis year. The economic sectors chosen determine the underlying spatial distribution of emissions and hence the characteristics of the human population that is affected. ² For example, emissions reductions due to the use of geothermal technology are typically applied to coal plants in electric utilities. Reductions due to the use of wind technology are applied to coal, oil, and natural gas plants in electric utilities. Emissions reductions due to improved efficiency of diesel engines are applied to both highway diesel engines and off-highway non-road diesel engines.

The S-R matrix consists of fixed transfer coefficients that reflect the relationship between annual average $PM_{2.5}$ concentration values at a single receptor in each county (a hypothetical monitor located at the county centroid) and the contribution by $PM_{2.5}$ species to this concentration from each emission source. This matrix provides quick but rough estimates of the impact of emission changes on ambient $PM_{2.5}$

¹ This Appendix was prepared by Michael Gallaher, RTI International.

² The COBRA model has a variety of spatial capabilities. However, for this study there was limited information on the specific location of pollution reductions. Thus, a national analysis was conducted where the national distribution of emissions by fuel type, by sector (e.g., special distribution of national coal emissions in the electricity sector) was used to determine the emission location as input to the S-R matrix.

levels as compared to the detailed estimates provided by more sophisticated air quality models (EPA, 2006).

C.2 Changes in Ambient PM Concentrations → Changes in Health Effects

The model then translates the changes in ambient PM concentration to changes in incidence of human health effects using a range of health impact functions and estimated baseline incidence rates for each health endpoint. The data used to estimate baseline incidence rates, and the health impact functions used vary across the different health endpoints. To be consistent with prior EPA analyses, the health impact functions and the unit economic value used in COBRA are the same as the ones used for the Regulatory Impact Analysis of the Clean Air Interstate Rule (EPA, 2005).³

The model provides (in the form of a table or map) changes in the number of cases for each health effect between the baseline emissions scenario (included in the model) and the analysis scenario. The different health endpoints are included in Table C-1.

Each health effect is described briefly below. For additional detail on the epidemiological studies, functional forms, and coefficients used in COBRA, see Appendices C of the COBRA user's manual (EPA, 2006) and Abt (2009).

Mortality researchers have linked both short-term and long-term exposures to ambient levels of air pollution to increased risk of premature mortality. COBRA uses mortality risk estimates from an epidemiological study of the American Cancer Society cohort conducted by Pope et al. (2002). COBRA includes different mortality risk estimates for both adults and infants. Because of the high monetary value associated with prolonging life, mortality risk reduction is consistently the largest health endpoint valued in the study.

Chronic bronchitis is defined as a persistent wet cough and mucus in the lungs for at least 3 months for several consecutive years, and it affects approximate 5% of the population (Abt, 2009). A study by Abbey et al. (1995) found statistically significant relationships between PM2.5 and PM10 and chronic bronchitis.

Nonfatal heart attacks were linked by Peters et al. (2001) to PM exposure. Nonfatal heart attacks are modeled separately from hospital admissions because of their lasting impact on long-term health care costs and earning.

³ For a detailed discussion of studies used for health impact functions and unit values, see EPA (2005).

Health Effect	Description
Mortality	Number of deaths
Chronic Bronchitis	Cases of chronic bronchitis
Non-fatal Heart Attacks	Number of non-fatal heart attacks
Respiratory Hospital Admissions	Number of cardiopulmonary-, asthma-, or pneumonia-related hospitalizations
Cardio-vascular Related Hospital Admissions	Number of cardiovascular-related hospitalizations
Acute Bronchitis	Cases of acute bronchitis
Upper Respiratory Symptoms	Episodes of upper respiratory symptoms (runny or stuffy nose; wet cough; and burning, aching, or red eyes)
Lower Respiratory Symptoms	Episodes of lower respiratory symptoms: cough, chest pain, phlegm, or wheeze
Asthma Emergency Room Visits	Number of asthma-related emergency room visits
Minor Restricted Activity Days	Number of minor restricted activity days (days on which activity is reduced but not severely restricted; missing work or being confined to bed is too severe to be MRAD).
Work Loss Days	Number of work days lost due to illness

Table C-1.Health Endpoints Included in COBRA

Hospital admissions include two major categories: respiratory (such as pneumonia and asthma) and cardiovascular (such as heart failure, ischemic heart disease). Using detailed hospital admission and discharge records, Sheppard et al. (1999) investigated asthma hospital emissions associated with PM, carbon monoxide (CO), and ozone, and Moolgavkar (2000 and 2003) and Ito (2003) found a relationship between hospital admissions and PM. COBRA includes separate risk factors for hospital admissions for people aged 18 to 64 and aged 65 and older.

Acute bronchitis, defined as coughing, chest discomfort, slight fever, and extreme tiredness lasting for a number of days, was found by Dockery et al. (1996) to be related to sulfates, particulate acidity, and, to a lesser extent, PM. COBRA estimates the episodes of acute bronchitis in children aged 8 to 12 from pollution using the findings from Dockery et al.

Upper respiratory symptoms include episodes of upper respiratory symptoms (runny or stuffy nose; wet cough; and burning, aching or red eyes). Pope et al. (2002) found a relationship between PM and the incidence of a range of minor symptoms, including runny or stuffy nose; wet cough, and burning; aching or red eyes.

Lower respiratory symptoms in COBRA are based on Schwarz and Neas (2000) and focus primarily on children's exposure to pollution. Children were selected for the study based on indoor exposure to PM

and other pollutants resulting from parental smoking and gas stoves. Episodes of lower respiratory symptoms are coughing, chest pain, phlegm, or wheezing.

Asthma related emergency room visits are primarily associated with children under the age of 18. Norris et al. (1999) found significant associations between asthma ER visits and PM and CO. To avoid double counting, hospitalization costs (discussed above) do not include the cost of admission to the emergency room.

Minor restricted activity days (MRAD) in COBRA were based on research by Ostro and Rothschild (1989). MRADs include days on which activity is reduced but not severely restricted (e.g., missing work or being confined to bed is too severe to be an MRAD). They estimated the incidence of MRADs for a national sample of the adult working population, aged 18 to 65, in metropolitan areas. Because this study is based on a "convenience "sample of nonelderly individuals, the impacts may be underestimated because the elderly are likely to be more susceptible to PM-related MRADs).

Work loss days were estimated by Ostro (1987) to be related to PM levels. Based on an annual national survey of people aged 18 to 65, Ostro found that 2-week average PM levels were significantly linked to work loss days. However, the findings showed some variability across years.

C.3 Changes in Health Effects → Changes in Monetary Impacts

COBRA translates the health effects into changes in monetary impacts using estimated unit values of each health endpoint. The per-unit monetary values are described Appendix F of the COBRA user's manual (EPA, 2006). Estimation of the monetary unit values vary by the type of health effect. For example, reductions in the risk of premature mortality are monetized using value of statistical life (VSL) estimates. Other endpoints such as hospital admissions use cost of illness (COI) units that include the hospital costs and lost wages of the individual but do not capture the social (personal) value of pain and suffering.

C.4 Limitations

It should be noted that COBRA does not incorporate effects of many pollutants, such as carbon emissions or mercury. This has two potential implications. First, other pollutants may cause or exacerbate health endpoints that are not included in COBRA. This would imply that reducing incidences of such health points are not captured. Second, pollutants other than those included in COBRA may also cause a higher number of incidences of the health effects that are part of the model. This is also not captured in this analysis. Thus, the economic value of health effects obtained from COBRA may be interpreted as a conservative estimate of the health benefits from reducing emissions.

APPENDIX D

BIBLIOMETRICS METHODOLOGY USED IN THE KNOWLEDGE BENEFITS ANALYSIS¹

This appendix provides a brief treatment of the bibliometric methods of evaluation—particularly patent analysis—used to generate the findings described in Section 3.3.4 of this report. For additional information about these and other methods, please refer to *Linkages from DOE's Vehicle Technologies R&D in Advanced Combustion to Higher-Efficiency, Cleaner-Burning Engines: A Bibliometric Study* (Ruegg and Thomas, 2010).

Bibliometric methods of evaluation tend to be useful in historical tracing studies. Then can be used to provide objectively derived, quantitative measures of linkages from publication and patent outputs of the ACE R&D sub-program to other publications and patents outside the program. The related analyses can indicate that knowledge has been created, who created it, the extent to which it is being disseminated and used (or at least referenced) by others, and who is using or referencing it.

D.1 Why Patent Analysis?

When looking for connections between knowledge creation in a research program and commercialized technologies, patents are of particular interest because they are considered close to application. The use of patents as indicators of technology creation and patent citation analysis as indicative of technology diffusion reflects a central role of patents in the innovation system. Patent citation analysis has been used extensively in the study of technological change.

In patent analysis, a reference from a patent to a previous patent is regarded as recognition that some aspect of the earlier patent has had an impact on the development of the later patent. In the patent analysis presented in this report, the idea is that the technologies represented by patents that cite DOE-supported patents have built in some way on the patents attributable to research funded by DOE.

Patent citation analysis also has been employed in other studies, as it is here, to evaluate the impact of particular patents on technological developments. This approach is based on the idea that highly cited patents (i.e., patents cited by many later patents) tend to contain technological information of particular importance. Because they form the basis for many new innovations, they are cited frequently by later patents. Although it is not true to say that every highly cited patent is important, or that every infrequently cited patent is unimportant, research studies have shown a correlation between the rate of citations of a patent and its technological importance.²

¹ This appendix was prepared by Rosalie Ruegg, TIA Consulting Inc. and Patrick Thomas, 1790 Analytics LLC.

² For an account of the usefulness of patents and citations data as a window on the process of technological change and the "knowledge economy," and as a research tool for tracing links across inventions, see Jaffe and Trajtenberg (2005). For additional background on the use of patent citation analysis, including a summary of validation studies supporting its use, see, Breitzman and Mogee (1999).

D.2 "Prior Art"

A patent discloses to society how an invention is practiced, in return for the right during a limited period of time to exclude others from using the patented invention without the patent assignee's permission. The front page of a patent document contains a list of references to prior art. "Prior art" in patent law refers to all information that previously has been made available publicly such that it might be relevant to a patent's claim of originality, and hence, its validity. Prior art may be in the form of previous patents, or published items such as scientific papers, technical disclosures, or trade magazines.

Patent citation analysis centers on the links made by these prior art references between generations of patents and between patents and scientific papers. In basic terms, this type of analysis is based on the idea that the prior art referenced by patents has had some influence, however slight, on the development of these patents. The prior art is thus regarded as part of the foundation for the later invention.

In assessing the influence of individual patents and papers, citation analysis centers on the idea that highly cited patents/papers (i.e., patents/papers cited by many later patents) tend to contain scientific or technological information of particular interest or importance. As such, they form the basis for many new innovations and research efforts, and thus, are cited frequently by later patents.

D.3 Forward and Backward Patent Tracing

Two approaches to patent analysis were used in this study—forward tracing and backward tracing—paralleling the two perspectives of the broader historical tracing framework.

D.3.1 Forward Patent Tracing

The idea of forward tracing is to take a given body of research and trace the influence of this research on subsequent technological developments. In the context of the current analysis, forward tracing involves identifying all advanced combustion patents and papers resulting from research programs funded by DOE. The impact of these patents and papers on subsequent generations of technology is then evaluated. This tracing is not restricted to later combustion patents, because the influence of a body of research may extend beyond its immediate technology. Hence, the purpose of the forward tracing element of this project is to determine the impact of EERE-funded advanced combustion patents on the development of combustion technology and other technologies.

D.3.2 Backward Patent Tracing

The idea of backward tracing is to take a particular technology, product, or industry, and to trace back to identify the earlier technologies on which it has built. In the context of this project, the idea of backward patent tracing is to trace back to identify the earlier technologies on which the leading innovative vehicle and engine companies have built. To do this required first identifying the set of all combustion patents for those leading companies. By tracing backward from this set of combustion patents to earlier combustion patents attributed to EERE-funded advanced combustion R&D, it was possible to determine the extent to which later innovations built on earlier DOE-funded research. Further, comparing the extent of the

linkage of the total set back to earlier DOE-attributed patents versus the linkages back to other organizations indicates the relative importance of DOE in establishing a knowledge base on which other organizations built further innovations in engine combustion.

D.4 Extensions of the Patent Citation Analysis

The simplest form of patent tracing is based on a single generation of citation links between U.S. patents. Such a study identifies U.S. patents that cite, or are cited by, a given set of U.S. patents as prior art. This study extends the patent analysis in three ways, as discussed below.

D.4.1 Extension to Patents Citing Publications

This study extends the analysis to include patent citations of publications authored by DOE-funded researchers. The rationale for this extension is that DOE scientists may produce publications that are considered directly relevant to a technology's development. Adding prior art references to DOE-supported publications thus takes into account the influence of the research described in these publications on innovations captured in patents. (See Ruegg and Thomas, 2010, for the types of citation links examined in the study.)

D.4.2 Extension to Multiple Generations of Citation Links

This study extends the analysis by adding a second generation of citation links. This means that the study traces forward through two generations of citations, starting from DOE-attributed combustion patents, and backward through two generations starting from the patents of leading innovative vehicle and engine companies.

The idea behind adding this second generation of citations is that federal agencies such as DOE often support scientific research that is more basic than applied. It may take time, and multiple generations of research, for this basic research to be used in an applied technology, such as that described in a patent. The impact of the basic research may not therefore be reflected in a study based on referencing a single generation of prior art. Introducing a second generation of citations provides greater access to these indirect links between basic and applied research and technology development.

One potential problem with adding a second generation of citations should be acknowledged. This is a problem common to many networks, whether these networks consist of people, institutions, or scientific documents, as in this case. The problem is that, if one uses enough generations of links, eventually almost every node in the network will be linked. The most famous example of this is the idea that every person is within six links of any other person in the world. By the same logic, if one takes a starting set of patents and extends the network of prior art references far enough, eventually almost all patents will be linked to this starting set. Based on our previous experience, using two generations of citation links is appropriate for tracing studies such as this. However, adding additional generations may bring in too many patents with little connection to the starting set.

D.4.3 Extension beyond the U.S. Patent System

The report looked beyond the U.S. patent system to include patents from the European Patent Office (EPO) and patent applications filed with the World Intellectual Property Organization (WIPO). The analysis thus allowed for a wide variety of possible linkages between EERE's-funded ACE R&D sub-programs research and subsequent technological developments in and outside the United States.

D.5 Patent Data Sets for Analysis

The forward tracing part of the study starts from the set of combustion patents attributed to the DOE's ACE R&D sub-program's funding, while the backward tracing part starts from the set of combustion patents of the leading innovative vehicle and engine companies. Neither of these data sets existed; both had to be constructed for this study.

D.5.1 Identifying the Set of EERE-Attributable Combustion Patents for Forward Tracing

The set of EERE-attributable combustion patents was constructed through a five-step process:

- 1. Construct an initial database of DOE-attributable patents.
- 2. Filter the database to identify EERE-attributed patents related to advanced combustion.
- 3. Identify additional candidate EERE-attributed combustion patents based on document review.
- 4. Narrow the candidate patent list through EERE expert review.
- 5. Add international and U.S. continuation or divisional patents related to patents in the candidate list. These steps are described below.

Step 1: Construct an Initial Database of DOE-Attributable Patents

Identifying patents funded by government agencies is often more difficult than identifying patents funded by companies. When a company funds internal research, any patented inventions emerging from this research are likely to be assigned to the company itself. To construct a patent set for a company, one simply has to identify all patents assigned to the company, along with all of its subsidiaries, acquisitions, etc.

In contrast, a government agency such as DOE may fund research in a variety of organizations. For example, DOE operates a number of laboratories and research centers. Patents emerging from these laboratories and research centers may be assigned to DOE, or they may be assigned to the organization that manages the laboratories or research centers. For example, patents from SNL may be assigned to Lockheed Martin, while patents from LLNL may be assigned to the University of California.

A further complication is that DOE not only funds research in its own laboratories and research centers, it also funds research carried out by private companies and universities. If this research results in patented inventions, these patents are likely to be assigned to the company or university carrying out the research, rather than to DOE.

To identify patents resulting from EERE-funded advanced combustion research, the following data sources were used as a starting point to identify most of the population DOE-funded patents:

- **OSTI Database.** The first source used was a database provided by DOE's Office of Scientific and Technical Information (OSTI) for use in DOE-related projects. This database contains information on research grants provided by DOE since its inception. It also links these grants to the organizations or DOE centers carrying out the research, the sponsor organization within DOE, and the U.S. patents that resulted from these DOE grants.
- *Patents assigned to DOE*. A number of U.S. patents assigned to DOE were not in the OSTI database because they were issued since the latest version of that database. These patents were identified and added to the list of DOE-attributed patents.
- **Patents with DOE Government Interest.** A U.S. patent has on its front page a section entitled "Government Interest," which details the rights that the government has in a particular invention. For example, if a government agency funds research at a private company, the government may have certain rights to patents granted based on this research. All patents were identified that refer to "Department of Energy" or "DOE" in their Government Interest field, along with patents that refer to government contracts beginning with DE- or ENG-, since these abbreviations denote DOE grants. Patents in this set that were not already in the OSTI database or assigned to DOE were added to the list of DOE-attributed patents.

The DOE patent database constructed from these three sources contains a total of 19,642 U.S. patents issued between January 1976 and March 2009.

Step 2: Filter the Database to Identify EERE-Attributed Patents Related to Advanced Combustion

A patent filter was constructed and applied to search within the database generated in Step 1 to identify DOE-attributed patents related to advanced combustion. As a starting point for the filter, a set of U.S. Patent Office Classifications (POCs) and International Patent Classifications (IPCs) related to engine combustion were identified. The search was restricted to patents in these IPCs and POCs. Restricting the search by patent classification reduces the chance of including irrelevant patents using the same terms, especially the same acronyms. For example, EGR is not only used as an acronym for exhaust gas recirculation, it is also used for terms such as early growth response and enhanced gas recovery. Both broad IPCs and POCs related to combustion technology in general and specific IPCs and POCs related to combustion technology in general and specific IPCs and POCs related to combustion technology in the patent filter. DOE-attributed patents in the specific patent classifications were considered for inclusion in the analysis without any further keyword restriction. Patents in the broad classifications also had to use at least one of a set of keywords or phrases (e.g.,HCCI or compression ignition) to avoid including irrelevant patents.

For more details on the construction of the patent filter for forward tracing, including the IPCs, POCs, and keywords used, see Ruegg and Thomas (2010).

Step 3: Identify Additional Candidate EERE-Attributed Combustion Patents Based on Document Review

In addition to the EERE-attributed combustion patents identified by the patent filter described in Step 2, EERE-attributed combustion patents were also identified based on an analysis of DOE annual reports. These reports detail the history of EERE's funding in advanced combustion and identify a number of specific advanced combustion patents and patent filings as resulting from the ACE R&D sub-program's research. In some cases, these patents were identified by patent numbers in the reports, while in other cases, the identifying information was incomplete. Where the information was incomplete, these patents

were identified, where possible, by matching inventor names, titles, filing dates, and other data to the partial information provided in the DOE annual reports. Patents identified from the review of DOE documents were added to EERE-attributed combustion patent set created in Step 2. The resulting combined list was considered to be a candidate list, requiring validation by EERE experts in the field.

Step 4: Narrow the Candidate Patent List through EERE Expert Review

The list of candidate combustion patents identified using the patent filter and document review was sent to EERE for validation. EERE scientists and program managers—experts in the field—provided feedback as to which of the candidate patents should be included in the final set of EERE-attributed patents and which should be omitted. Many of the candidate patents omitted were concerned with exhaust gas treatment, because this was considered to be beyond the scope of the analysis, which focuses on incylinder combustion technologies. Some of the candidate patents identified on the basis of partial information found in DOE documents were omitted because of uncertainty regarding the degree of DOE attribution.

Based on the process to this point, a total of 119 U.S. combustion patents attributable to EERE's funding of advanced combustion research were identified.

Step 5: Add International and U.S. Continuation or Divisional Patents Related to Patents in the Candidate List

Finally, to take into account equivalents of each of these patents in the EPO and WIPO patent systems (i.e., patents filed in the EPO and WIPO patent systems that represent essentially the same invention as one covered by one of the 119 identified U.S. patents), those patent systems were also searched. In addition, the U.S. patent system was searched again for U.S. patents that are continuations, continuations-in-part, or divisionals of each of the 119 U.S. patents identified by the end of Step 4, again to take into account patents representing the same invention as one covered by one of those 119 patents. These additional patent searches yielded a total of 127 U.S. patents, 14 EPO patents, and 25 WIPO patents that are related to the initial 119 U.S. patents. (A list of these patents can be found in Appendix A of Ruegg and Thomas, 2010).

D.5.2 Identifying the Leading Innovative Vehicle and Engine Companies and Their Combustion Patents for Backward Tracing

To evaluate the impact of EERE's ACE R&D sub-program's research on combustion technologies produced by leading innovative vehicle and engine manufacturers, a list of such companies was constructed. Specifically, the 10 vehicle and engine companies with the largest number of U.S. patents granted since 1992, including patents assigned to all company subsidiaries and acquisitions, were identified.³ These companies are listed in Table D-1.

³ These companies are referred to hereafter as the leading vehicle and engine companies. This is based on patent portfolio size and is not a reflection of number of vehicles sold, revenues, profits, etc. A fuller description would be the leading patenting vehicle and engine companies, but this is a cumbersome description, so we have shortened it for simplicity throughout this appendix and the knowledge results section of the report.

Company	Number of
	U.S. Patents
Honda	10,210
Denso	8,699
Toyota	8,182
Ford	6,854
General Motors	6,333
Daimler	5,774
Delphi	4,670
Nissan	4,766
Caterpillar	3,768
Fiat	2,615

 Table D-1.
 Vehicle and Engine Companies with the Most U.S. Patents Granted Since 1992

One possible criticism of basing the list on U.S. patents is that it may skew the analysis towards U.S. companies. However, more than half of the companies in Table D-1 are non-U.S. based, with the three most prolific patenting companies being Japanese. This reflects the fact that large companies, irrespective of their location, tend to patent extensively in the United States, in order to protect their inventions in the very large U.S. market.

A patent filter was used to identify all U.S., EPO, and WIPO combustion patents assigned to each of the 10 companies in Table D-1. This filter was a modified version of the filter used in Step 2 of the forward tracing element of the study to identify DOE-attributed advanced combustion patents. The filter was modified because the backward tracing element of the study is designed to determine EERE's impact on all combustion technologies owned by leading companies, not just on specific advanced combustion technologies. For example, if an EERE-attributed patent describing an HCCI engine is cited by a subsequent Honda patent describing engine control, this link should be identified in the backward tracing, even if the Honda patent does not make a specific reference to a term such as HCCI.

Thus, the modified filter was broader than the one used for the forward tracing element of the study, having been modified to include all patents owned by the leading vehicle and engine companies that are classified in any of the broad or specific patent classifications or that use any of the keywords used in the forward-tracing filter. Again, patents were removed that used terms related to exhaust gas treatment (such as catalyst, particulate trap, and after-treatment) because patents describing these technologies were considered by EERE to be beyond the scope of the analysis. For more details on the construction of the modified patent filter for backward tracing, see Ruegg and Thomas (2010).

This process yielded a total of 18,091 U.S. patents, 4,358 EPO patents, and 1,556 WIPO patents that are related to combustion technology and are owned by the 10 leading engine and vehicle companies.

D.6 Constructing Patent Families Based on the "Priority Application"

As explained above, organizations often file for protection of their inventions across multiple patent systems, resulting in equivalent patents on a single invention. In addition, businesses often add supplementary material to a patent within a given patent system, resulting in continuations of a given patent. For example, a U.S. company may file to protect a given invention in the United States and also file for protection of this invention in other countries. Also, inventors may apply for a series of patents in the same country based on the same underlying invention. As a result, there may be multiple patent documents for the same invention, as demonstrated for the set of EERE-attributed combustion patents for the forward tracing part of the study.

To avoid counting the same invention multiple times, "patent families" were constructed based on the two sets of identified patents. A patent family contains all of the patents and patent continuations, continuations-in-part, or divisionals that result from the same original patent application (which is called the "priority document"). A patent family may include patents or patent applications from multiple countries, as well as multiple patents or patent applications from the same country.

To construct these patent families, the priority documents of the U.S., EPO, and WIPO patents and patent applications were matched to group them in the appropriate families. Fuzzy matching algorithms were used to achieve this, along with a small amount of manual matching, because priority documents have different number formats in different patent systems. It should be noted that the priority document does not necessarily need be a U.S., EPO, or WIPO application. For example, a Japanese patent application may result in U.S., EPO, and WIPO patents or patent applications, and these patents would be grouped in the same patent family because they share the same Japanese priority document.

This study entailed the construction of combustion patent families attributed to EERE, combustion patent families for the leading vehicle and engine companies, and also patent families for all of the patents linked through citations to EERE. As a result of this process, the DOE-attributed U.S., EPO, and WIPO advanced combustion patents and patent applications were grouped into 109 patent families. The set of all U.S., EPO, and WIPO combustion patents and patent applications owned by the leading vehicle and engine companies were grouped into 22,103 patent families.

D.7 Publication Coauthoring and Citation Analyses

Past similar studies suggest that analyses of publications may offer additional insights into the creation and dissemination of knowledge from EERE's ACE R&D sub-program. The volume of publications over time provides an indication of the extent of publications as a knowledge output. Coauthoring of publications in advanced combustion by EERE researchers with researchers from other organizations may indicate collaboration and links between EERE researchers and researchers involved in downstream technology development and commercialization. Citations of publications resulting from EERE advanced combustion research show paths of knowledge flow.

The publication citation search was facilitated by the use of a publication citation database and search engine. For a long time, the U.S.-based firm Thomson Scientific (formerly the Institute for Scientific

Information) was the principal entity facilitating publication citation analysis. But today, a growing number of publication citation databases and search tools, such as Scopus, CiteSeer, and Google Scholar, provide comprehensive coverage beyond the major journals, including, for example, conference proceedings, book chapters, dissertations, and research reports (Meho, 2007).⁴ For this study's publication-to-publication citation analysis, conference papers and research reports were prominent, and Google Scholar was used because it included these kinds of publication in its search capability. A comparison of alternative publication search tools rated Google Scholar among the best (Meho, 2007).

⁴ For a similar background on the use of paper citation analysis, see Chapter 3 of Thomas (1999).