



Home Innovation
RESEARCH LABS

Building America Webinar
Topic 9: High Performance
Space Conditioning Systems,
Part II
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Compact Buried Ducts

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Finding Innovation a Home

Presentation Overview

- What are compact buried ducts?
- Field data from the mixed-humid climate
- Test house in the hot-humid climate



Background

- **Installing ducts in conditioned space:**
 - Heating & cooling energy savings
 - A challenge for some house designs
- **Constructing an unvented attic:**
 - A viable approach
 - May not be cost-effective
- **Installing conventional attic ducts:**
 - Convenient
 - Not energy efficient



Buried Ducts

- **Buried ducts:**
 - Insulated ducts in a vented attic
 - Installed close to the ceiling
 - Covered with attic insulation
- **Benefits:**
 - Design flexibility
 - Can be an energy efficient alternative
- **Issues:**
 - Condensation in humid climates
 - Duct leakage
- **Current best practices:**
 - Encapsulate ducts (closed-cell spray foam)
 - Building America ZERH program exception



Compact Ducts

- **Compact duct layout:**
 - Minimizes duct surface area
 - Reduces duct pressure losses
 - May reduce installed cost
 - Further reduces energy losses where combined with buried ducts
- **Design considerations:**
 - Central returns
 - Transfer grilles
 - Supply registers
 - Noise control



2009 Mixed-Humid Project



Duct Design –

- Compact central return in conditioned space
- Bedroom transfer grilles
- Insulated R-8 attic supply ducts
- Encapsulated trunk and boots (not branches)

Duct Results –

- Rough-in: 1.0 CFM25/100SFcfa (25CFM25) attic ducts only before spray foam.
- Final: 85 CFM25 total, 0 outdoors.
- Monitoring: no condensation measured
- Reduced duct area: 70% less return, 28% less supply, 40% less overall



2012 Mixed-Humid Project



Duct Design –

- Compact central return chase
- Compact supply duct layout in attic
- Double R-8 branches, R-8 register boots
- Encapsulated trunk (not branches or boots)

Duct Results –

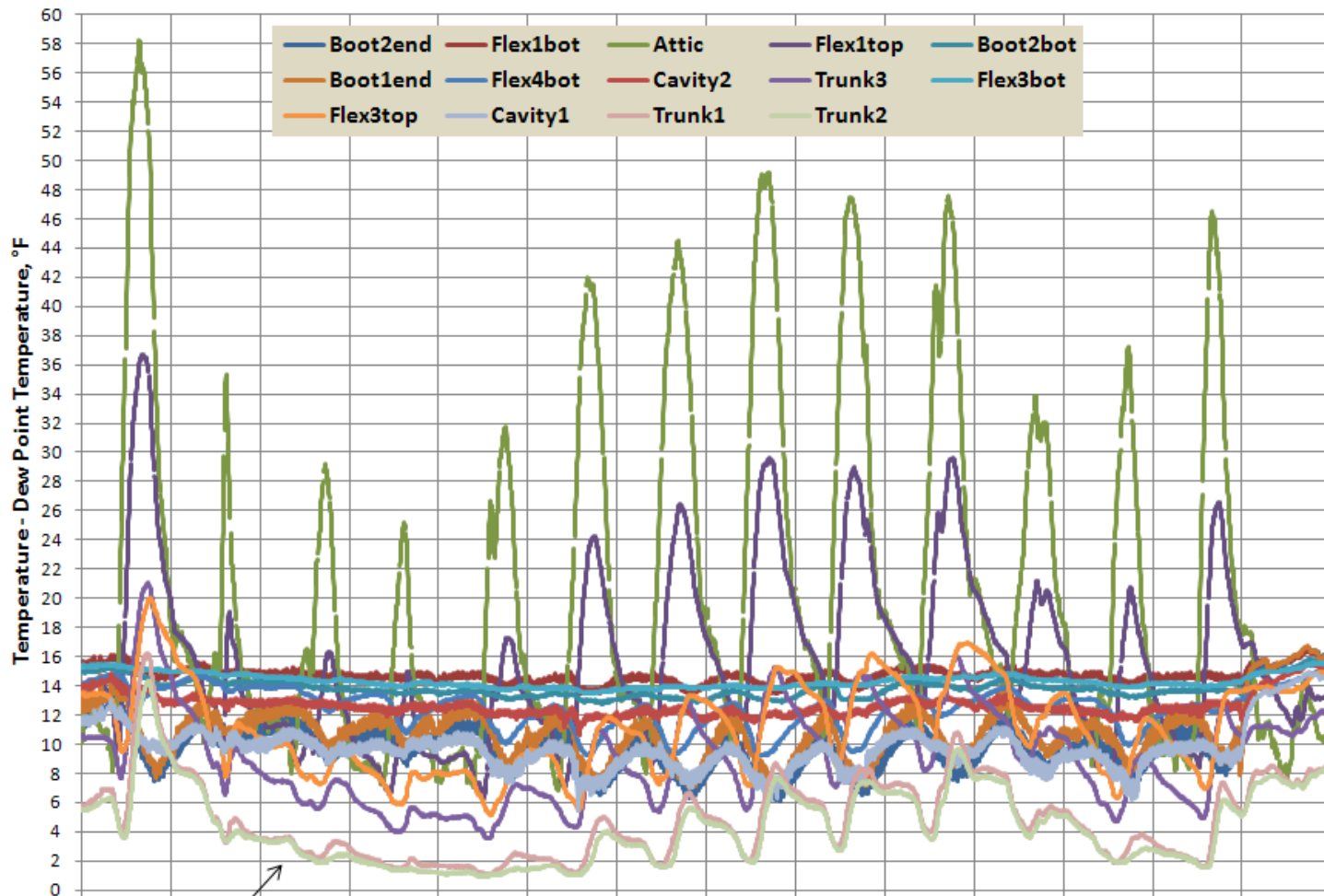
- Rough-in: 1.9 CFM25/100SFcfa (43 CFM25) (same after encapsulation)
- Final: 98 CFM25 outdoors (downstairs system 84 CFM25 outdoors)
- Monitoring: No condensation measured



Worst Case Condensation Potential

Plots the difference between the temperature and dew point.

Takeaway: no condensation observed at these 15 sensors.



locations Trunk1 & Trunk2

5-minute data, June 29 - July 12, 2013

2014-2015 Hot-Humid Project South Carolina Test House

Research Purpose

- Develop a buried duct system that performs effectively as ducts in conditioned space in mixed-humid and hot-humid climates.

Research Goals

- Develop a buried duct design that does not rely on encapsulation.
- Incorporate a compact duct layout for best performance.
- Develop HVAC design guidance for performing accurate heating and cooling load calculations.

Moisture Dynamics in Vented Attics

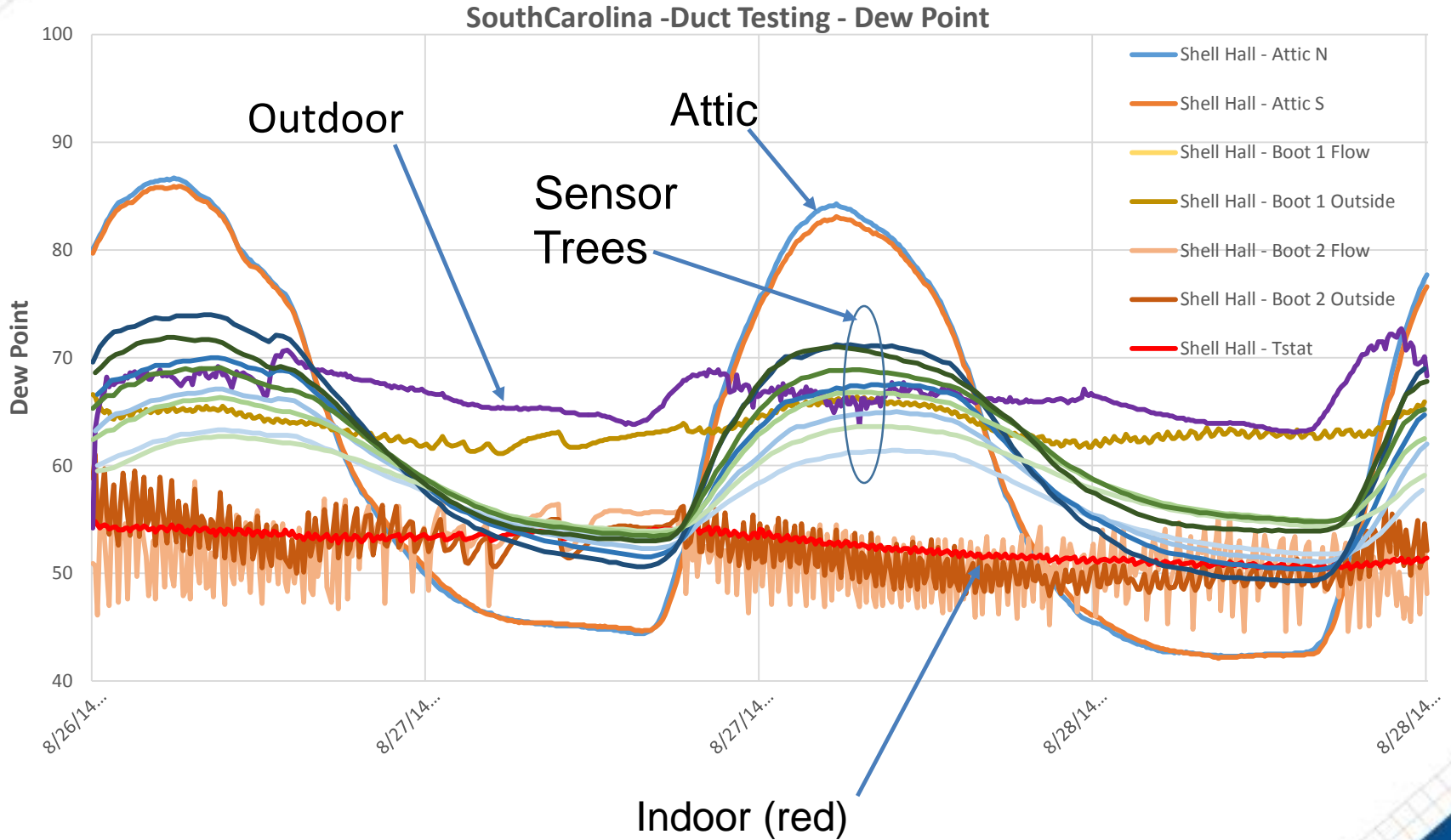
- **Research Objective:**
 - Determine minimum duct R-value to prevent condensation
- **Methods:**
 - Hygrothermal Modeling
 - Monitor moisture conditions at an existing house
 - Install and monitor a modified duct design at a test house



Monitored Data

Plots Attic Dew Point Temperatures

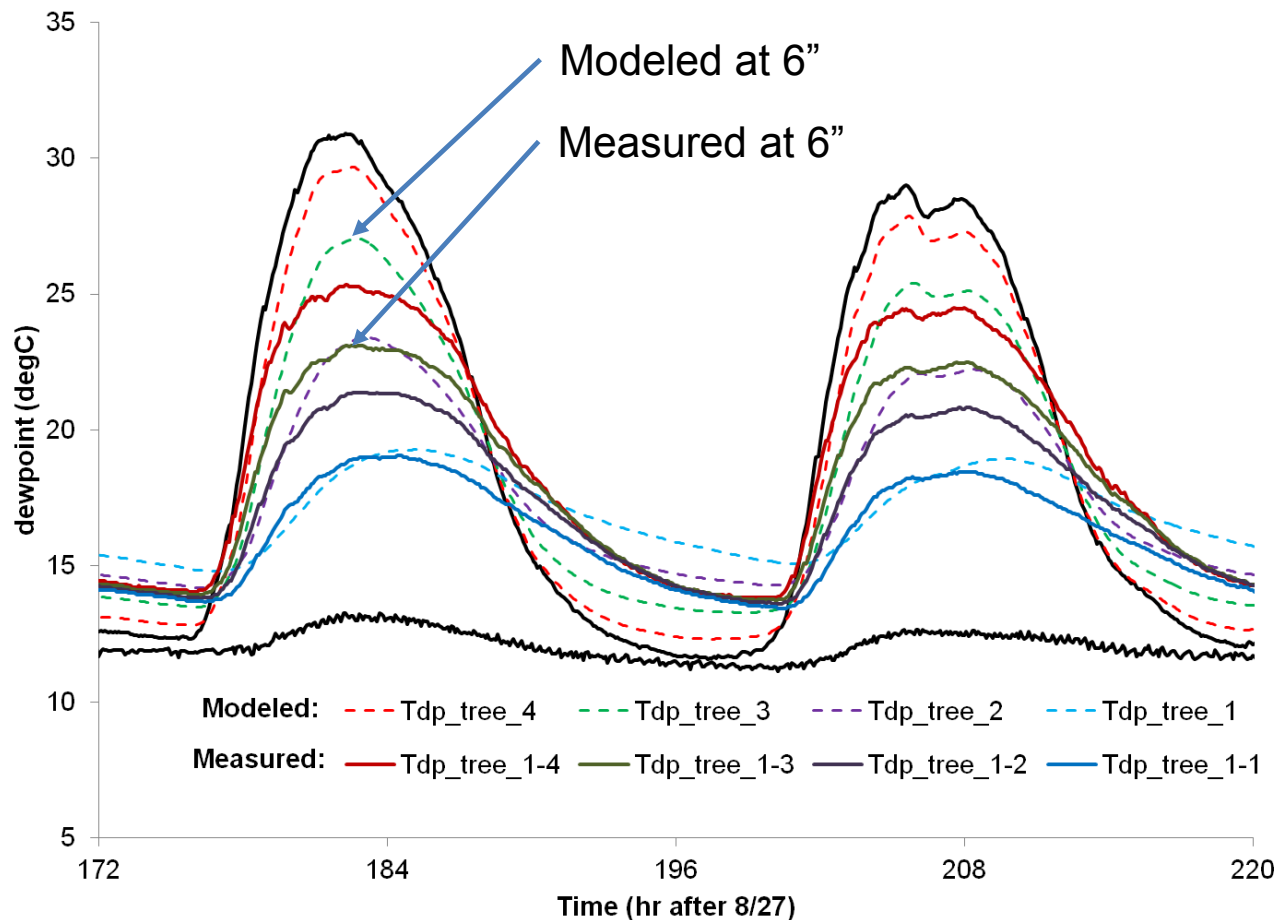
Takeaway: dew points within the attic are dynamic!



Preliminary Modeling Results

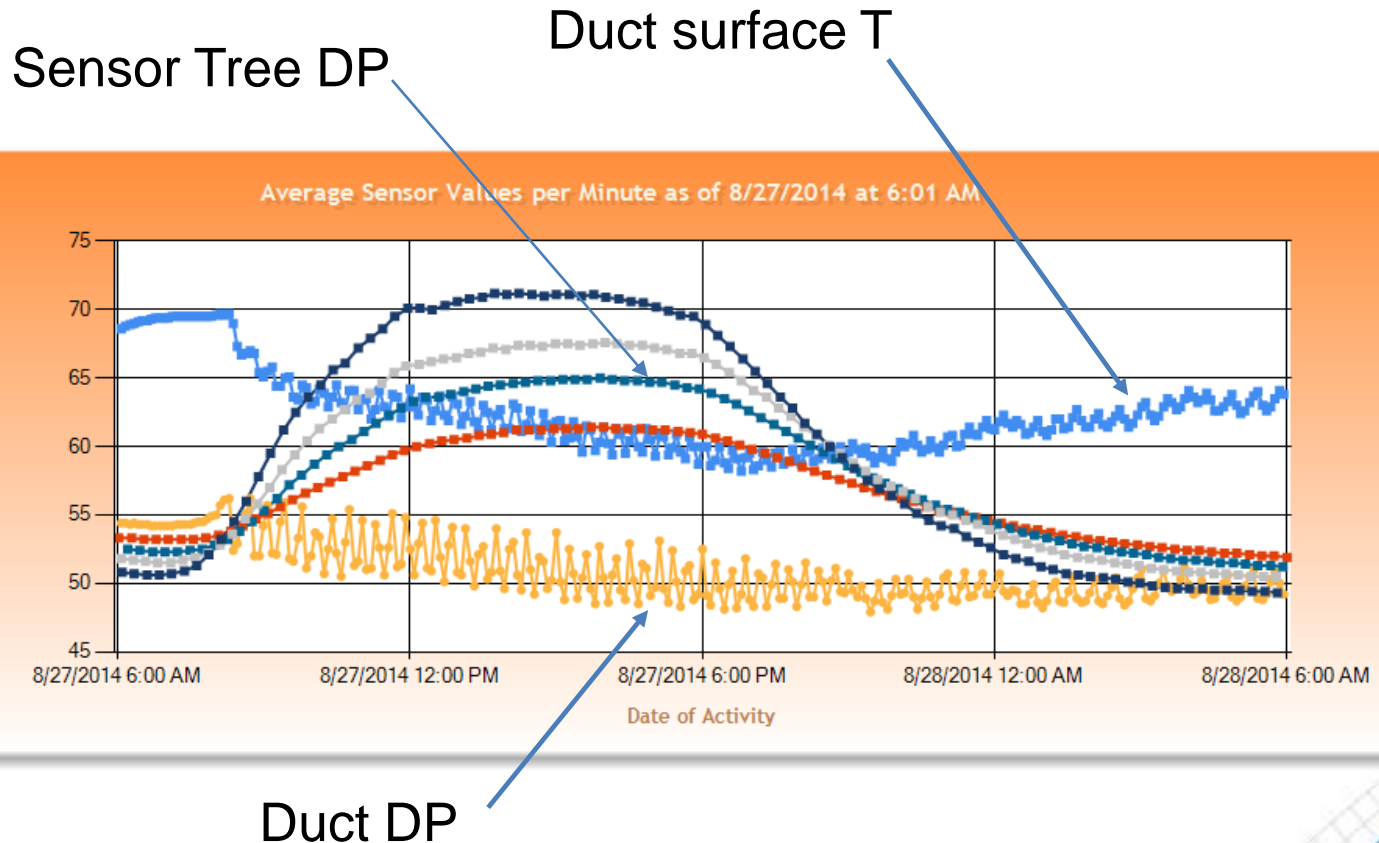
Plots sensor dew points – modeled & measured

Takeaway: Lower measured DPs during the day



Monitored Data

Plots sensor & duct dew points and duct temperature
Takeaway: the duct surface T is below the corresponding height sensor DP, but above the duct surface DP



SC Test House Duct Design

Compact duct layout

- Central return jump duct/transfer grilles
- Most supply registers near interior walls

Buried duct insulation

- R-8.7 duct-board trunk
- R-8 branches and boots (one R-12)
- Supplemental at flex connections

Duct tightness

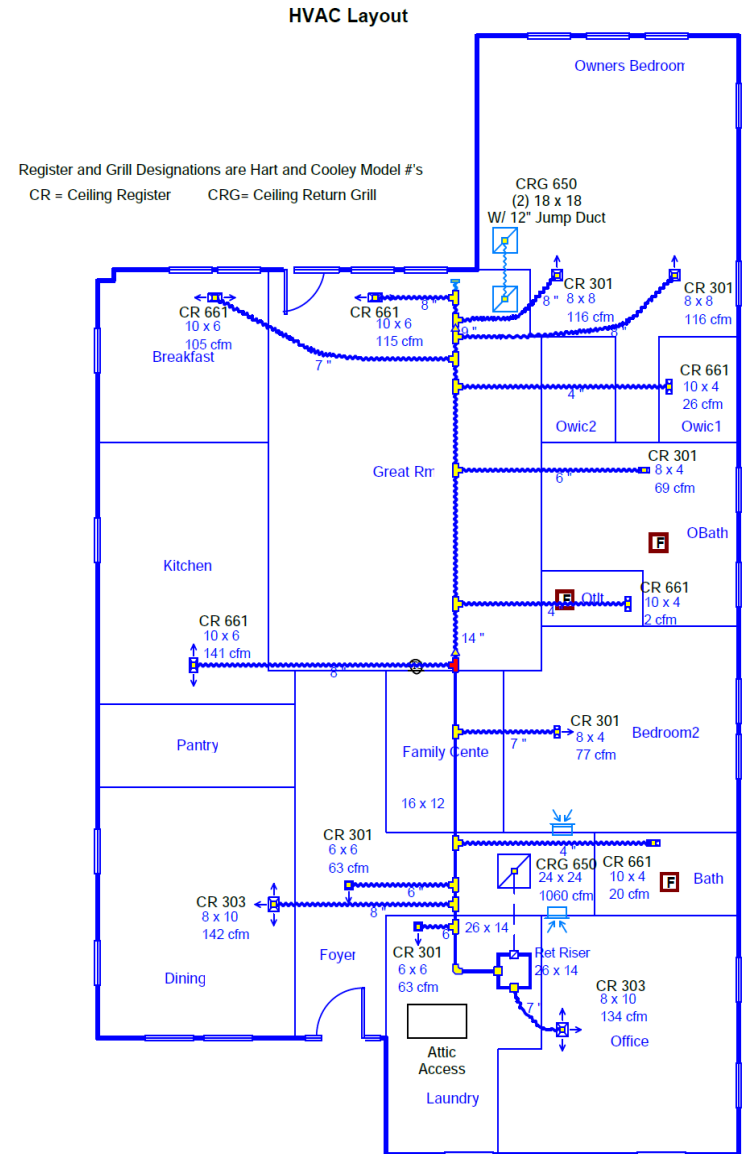
- Total target: 3 CFM25/100SFcfa
- Rough-in target: 1 CFM25/100SFcfa
- Seal using mastic and zip ties

Attic insulation (R-38)

- Mound R-30 over buried ducts

Monitoring

- Sensors to monitor condensation



Summary

The compact buried duct approach can be a practical alternative to ducts in conditioned space:

- Can be insulated to prevent condensation
- Can be sealed to within acceptable standards
- Can provide energy savings and comfort
- A compact duct layout can benefit any duct system
- Next Steps: monitor & evaluate the test house



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THANK YOU!

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