

Proposals for Non-PGM catalyst target and test protocols

June 16, 2014

FCTT (USCAR)

Shinichi Hirano (co-chair), Tarek Abdel-Baset, Balsu Lakshmanan, David Masten,
Mark Mehall, Jim Waldecker, Anusorn Kongkanand* and Patrick Pietrasz*

*OEM Contributor

Background

1. Non-PGM ORR catalyst is expected to be an opportunity to enable further cost reduction of fuel cell system beyond an achievement of the low PGM loading ORR catalyst.
2. Therefore, target should be to achieve equivalent performance (power density) of PGM ORR catalyst without using PGM materials rather than equivalent cost (cost neutral).
3. Target and test protocols of PGM ORR catalyst (Table 3 and 5) are applied except metrics with respect to PGM amount.
4. All targets are MEA based. No target is defined for RDE test, but RDE data can be reported for screening purpose.
5. No interim target is defined. Technical progress should be reported toward the target.

Target for Non-PGM Catalyst

1. MEA target (Table 3, FCTT Roadmap, June 2013) is equally applicable for the MEA with non-PGM catalyst.
2. In the Table 5, volumetric activity target of non-PGM catalyst ORR activity should be replaced by following ORR activity target (equivalent performance).

Metrics	Target*	Test Protocols
ORR activity target	$>0.044 \text{ A/cm}^2$ at $0.9V_{iR\text{-corrected}}$	Roadmap Table 5, footnote f

*Target is equivalent to advanced PGM catalyst mass activity performance $0.44 \text{ A/mg}_{\text{PGM}}$ at $0.1 \text{ mg}_{\text{PGM}}/\text{cm}^2$.

- No extrapolation
- Report fraction of two electron ORR
- Report the thickness of catalyst layer and Tafel slope

Durability Metric

Less than 30 mV loss at 0.8 A/cm² after 30 K cycles

0.6 V to 1.0 V cycle test protocols (FCTT Roadmap, Table A-1)

Table 3. Technical Targets for MEAs

Characteristic	Units	2020 Target	Protocols
Q/ ΔT_i	kW/ $^{\circ}\text{C}$	1.45	Footnote a*
Cost	\$/kW	14	
Durability with cycling	Hours	5,000	Footnote d, Table A-6 of Appendix A
Performance @0.8V	mA/cm ²	300	Footnote g*
	mW/cm ²	250	Footnote g*
Performance @rated power	mW/cm ²	1,000	Footnote e*
Robustness (cold operation)		0.7	Footnote i
Robustness (hot operation)		0.7	Footnote j
Robustness (cold transient)		0.7	Footnote k

* Footnote a, e and g should be updated.

Footnote updates in Table 3

Footnote a:

$Q/\Delta T_i = [\text{Stack power (90 kW)} \times (1.25 \text{ V} - \text{voltage at rated power}) / (\text{voltage at rated power})] / [\text{stack coolant out temp (}^\circ\text{C)} - \text{ambient temp (40}^\circ\text{C)}]$. Target assumes 90 kW stack gross power required for 80 kW net power, measured using the protocol for a polarization curve found in Table A-5 of Appendix A, **except stack coolant outlet temperature and pressures. Stack coolant outlet temperature is up to maximum operating temperature. Cathode and anode pressures are up to 250 kPa (absolute).**

Footnote g of Table 2 should be updated also.

Footnote e:

~~Need to meet or exceed at temperatures of 80°C up to peak temperature,~~ Measured using the polarization curve protocol found in Table A-5 of Appendix A, **except stack coolant outlet temperature and pressures. Stack coolant outlet temperature is up to maximum operating . Cathode and anode pressures are up to 250 kPa (absolute).**

Footnote g:

Target must be met at 150kPa~~g~~ outlet pressure. ...

Delete "g", pressure unit is absolute, not gauge