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**WindFloat Pacific OSW Demo Project**—Alla Weinstein, Principle Power, Inc.

**Hywind Maine**—Trine Ingebjørg Ulla, Statoil

**New England Aqua Ventus I**—Habib Dagher, University of Maine

**Virginia Offshore Wind Technology Advancement Project**—John Larson, Dominion
GOWind Demonstration Project

EE0006103
### Problem Statement
Reduction of offshore wind LCOE by enabling placement of larger capacity, more efficient turbines in areas of superior wind resource with known hurricane risk.

### Impact of Project
Opens more USCS to development, industry to supply chain stimulation & export potential for derived technology & ‘know-how’

### This project aligns with the following DOE Program objectives and priorities

- **Optimize Wind Plant Performance**: Reduce Wind Plant Levelized Cost of Energy (LCOE)
- **Accelerate Technology Transfer**: Lead the way for new high-tech U.S. industries
- **Mitigate Market Barriers**: Reduce market barriers to preserve or expand access to quality wind resources
- **Advanced Grid Integration**: Provide access to high wind resource areas, and provide cost effective dispatch of wind energy onto the grid
- **Testing Infrastructure**: Enhance and sustain the world-class wind testing facilities at Universities and national laboratories to support mission-critical activities
- **Modeling & Analysis**: Conduct wind techno-economic and life-cycle assessments to help program focus its technology development priorities and identify key drivers and hurdles for wind energy technology commercialization

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Rio Grande/GOWind Demonstrator

Location: Cameron County, Texas, ~ 5 miles off coast of South Padre Island, Texas

Project Size: 18 MW

Turbine: 3 x 6MW PMDD

Hub Height: 110 m AMSL

Wind Resource: 9.0 – 9.5 m/s @ 100 m

NCF: 54%

Water Depth: 55 – 90 feet

Foundation: Lattice Jacket

Point of Interconnection: AEP’s South Padre-4 138kV substation
Technical Approach

• Sub-structure evaluation
  • Coupled load analysis with 6MW PMDD turbine
  • Incorporate lower cost plated transition piece – broadens fabrication market

• Addressing
  • Reconciliation of API & IEC codes and design specifications integrated turbine / foundation analysis.
  • Vessel strategy – modifying approach in order to avoid costly heavy-lift, via utilization of retrofitted vessels already in the Gulf of Mexico.
Technical Approach

- **Wind Measurement Plan**
  - Low cost options to optimize site-specific layout.
  - Enables project to achieve increased energy yield and lower LCOE.
  - Utilized Sgurr’s second generation scanning LiDAR, Galion, to capture wind measurements offshore.
  - 7 Months data acquired.
  - Combination provides:
    - More accurate wind resource measurement at discrete locations at significantly less cost than a permanent met-mast

- **First offshore deployment of Tethersonde**
Technical Approach-Data Acquisition

- Site Permitting Plan
  - Buoy deployment of Acoustic Thermographic Offshore Monitoring.
  - Airflown continuous high-resolution imagery addressing avian and near surface aquatic species presence at the wind farm development area.
  - Produces accurate objective/verifiable avian measurements via combination of ATOM, High-Res imagery and NEXRAD analysis.
  - More accurate & eliminates human error from visual avian counts.
Technical Approach - Permitting

- Desktop Studies (Wind Resource, GRID, Soils, Avian/Bat)
- GIS Mapping (Fatal Flaw Analysis)
- Early Statutory Consultation (USEWS, TPWD, DoD)

- Public Notice
  - Public Comment Period
  - Public Outreach

- Notice of Intent
  - Statutory Consultation
  - Public Outreach Mtgs.

- Permit Application (USACE)

- NEPA Decision

- Agreed Scoping Document

- Corps Application for Structures
- Corps Approval
- Record of Determination (ROD)
- Issue Final EIS
- Issue Draft EIS
- Review
  - Ongoing Consult. & Public Outreach

- Receipt of Permit
- Final Review
- 45-Day Approval
- Begin Construction Circa Q2 2016

- Start Avian Assessments Fall 2013

- Ongoing Aviation Assessments
Accomplishments and Progress

• Significant progress made in Budget Period 1
• Key achievements:
  • Developing the required 50% Front End Engineering Design (FEED) to support the economic and financing activity (Sub-Task 1 – Design & FEED);
  • Deploying the Acoustic Thermographic Offshore Monitoring System (ATOM), the Galion 2nd Generation Galion LiDAR, and the balloon-borne buoy-mounted measurement system, the “tethersonde” (Sub-Task 2 – Innovation)
  • Advancing the EA and EIS Permits with the U.S. Army Corps of Engineers, receiving approvals for buoy installations and geophysical, and obtaining Determinations of No Hazard for the 3 turbines from the Federal Aviation Administration (Sub-Task 3 – Permitting & Environmental);
  • Completed ERCOT screening study and executed Interconnection Study Agreement advancing the grid integration (Sub-Task 4 – Grid Integration)
  • Assembly of wide-ranging expressions of interest from financial institutions and business entities for equity and structured project finance as well as off-take opportunities. (Sub-Task 5 – LCOE & Economic Analysis).
Project Plan & Schedule

<table>
<thead>
<tr>
<th>Milestone</th>
<th>Date Expected</th>
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<tbody>
<tr>
<td>Project Consent</td>
<td>2014 - May</td>
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<tr>
<td>USACE Permit</td>
<td>2014 - July</td>
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<tr>
<td>DOE FONSI</td>
<td>2014 - September</td>
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<tr>
<td>SGIA (Interconnect Agreement)</td>
<td>2014 - December</td>
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<tr>
<td>100% FEED Completer</td>
<td>2015 - January</td>
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<tr>
<td>Appoint Main Contractors</td>
<td>2015 - February</td>
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<tr>
<td>Receive Final EIS</td>
<td>2015 - June</td>
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<tr>
<td>Financial Close</td>
<td>2016 - January</td>
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<tr>
<td>Start Onshore Installation</td>
<td>2016 - February</td>
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<tr>
<td>Start Offshore Installation</td>
<td>2016 - July</td>
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<tr>
<td>Offshore Installation Complete</td>
<td>2017 - January</td>
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<tr>
<td>Commercial Operations Date</td>
<td>2017 - April</td>
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</tbody>
</table>

Comments
- Project Initiation - February 2013.
- Planned completion - December 2017
- Project on schedule
Partners, Subcontractors, and Collaborators:
- Enterprize Energy
- ODE Ltd.
- Keppel-Amfels
- ASI / Iowa State University
- Sgurr Energy
- University of Texas, Austin & Brownsville
- Texas A&M University, College Station, Corpus Christi

Communications and Technology Transfer:
- Public EIS Scoping Meetings
- Development region presentations
- Stakeholder consultation in EIS process
- Industry presentations USA & Asia
Next Steps and Future Research

**FY14/ Next Steps:**
- Design work to 100% FEED Status
- Construction of atmospheric circulation model
- Issuance of Environmental Permit by USACE
- Execution of Standard Generator Interconnection Agreement
- Secure off-take either via traditional PPA or modified market structure
- Equipment contracting
- Project Financing

**Proposed future research:**
- **Engineering**
  - Blade durability
  - Monitor tethersonde and deploy offshore LiDAR
  - Fine tune jacket/transition piece based on updated metocean & geophysical work
- **Environment**
  - Continue avian, bat and marine mammal migration studies and record presence/absence on site
  - Prepare alternatives report
Fishermen’s Atlantic City Windfarm: Birthplace of Offshore Wind in the Americas

Stanley M. White, P.E.
Fishermen’s Atlantic City Windfarm, LLC
Stan.White@fishermensenergy.com
609-350-7455
March 24, 2014
Budget, Purpose, & Objectives

Problem Statement: Cost of energy from offshore wind needs to be driven down - The Project is an Advanced Technology Demonstration Project configured specifically to demonstrate technologies that promise to reduce the cost of energy when implemented at a commercial scale.

Impact of Project:
- Project identified optimal substructure
- Plans in place to build 5-turbine, 25 MW wind farm off of Atlantic City
- Plans in place to make the wind farm a virtual empirical laboratory to validate turbine performance, substructure performance, and various additional innovations
- Identified innovations that can reduce LCOE by 20%
- Wind farm location shares met-ocean characteristics with 51,000 square miles of ocean from MA to SC – suitable for 450,000 MW of OSW capacity.

Project aligns with the following DOE Program objectives and priorities:
- **Optimize Wind Plant Performance**: Reduce Wind Plant Levelized Cost of Energy (LCOE)
- **Mitigate Market Barriers**: Reduce market barriers to preserve or expand access to quality wind resources
- **Testing Infrastructure**: Enhance and sustain the world-class wind testing facilities at Universities and national laboratories to support mission-critical activities
- **Modeling & Analysis**: Conduct wind techno-economic and life-cycle assessments to help program focus its technology development priorities and identify key drivers and hurdles for wind energy technology commercialization

1 Budget/Cost-Share for Period of Performance FY2012 – FY2013
Technical Approach - Turbines

• Advanced Direct Drive

• 1st Generation of turbine purpose built for offshore duty

• XEMC Darwind XD-115-5MW turbine

• Yaw and independent blade pitch control

• Prototypes Operational 2 Years

• IEC Type Certified By DNV

• SOPO Task 1.1.7, Turbine Testing, plans complete (including using Clemson/DOE test facility in future budget periods)
Technical Approach – Support Structure

- Project investigated 2 support structure types for both Demonstration Project and utility scale Project
- Inward Battered Guide Structure (IBGS) won The Carbon Trust competition
- Design in 2012-2013 proved:
  - IBGS 27.3% lighter than monopile for Demo Project
  - IBGS 32.2% lighter than monopile for Utility Scale Project
  - Further innovations will likely further reduce weights and costs
Technical Approach – Wake Redirection

- Optimizes wind farm performance in contrast to optimizing individual turbines
- Modeled multiple alignment cases (0 and 25% shown above)
- Creates 10% more energy when prevailing wind aligned with array
- On an annual basis (all directions) indicates 1.5% increase in output
- Biggest impact may be in allowing turbine spacing to be tighter than typical 9 turbine diameters, without loss of production
Technical Approach – Construction Cost Estimating

- Core element of project was to determine most cost effective substructure
  - IBGS vs Monopile (the two finalists from earlier analysis)

- Methodology included:
  - Designs completed for both IBGS & Monopile for Demonstration and Utility Scale Projects (4 designs)
  - Formal solicitation for fabrication and installation & full comparative analysis

- Results were Conclusive (Table 1)

- Secondary Conclusions:
  - **IBGS** – Domestic fabrication, landward staging with traditional capacity cranes, no special ground capacity, offshore installation with locally available floating crane vessels
  - **Monopile** – Foreign fabrication, landward staging only with high capacity specialized cranes, 3000 psf ground capacity, offshore installation with specialized high capacity crane vessels

<table>
<thead>
<tr>
<th></th>
<th>Foundation</th>
<th>Demo. Project</th>
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<tbody>
<tr>
<td>Monopile</td>
<td>$53 million</td>
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<tr>
<td>IBGS</td>
<td>$42 million</td>
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</table>
Accomplishments and Progress

The Project successfully accomplished all but one task which has been in progress since FY2011 and it is anticipated to be completed by Q3FY2014

<table>
<thead>
<tr>
<th>Task 1 Design</th>
<th>Task 2 Installation, Operation and Maintenance</th>
<th>Task 3 Environmental and Permitting</th>
<th>Task 4 Interconnection</th>
<th>Task 5 Economic Analysis and LCOE</th>
<th>Task 6 Project Management and Reporting</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.1 Research and Development</td>
<td>2.1 Foundations</td>
<td>3.1 Permits and Permit Modifications</td>
<td>4.1 Interconnection Studies</td>
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<tr>
<td>1.1.1 Support Structure Design Basis</td>
<td>2.2 Cable</td>
<td>3.2 Avian Monitoring - System Development</td>
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<tr>
<td>1.1.2 Wind Turbine Design Basis</td>
<td>2.3 Turbines</td>
<td>3.3 Marine Mammal Monitoring - System Development</td>
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<tr>
<td>1.1.3 Electrical System Design Basis</td>
<td>2.4 Turbine Transport and Lift</td>
<td>3.4 Bat Deterrent</td>
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<td>1.1.4 Foundation Comparative Analysis</td>
<td>2.5 Substation</td>
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<tr>
<td>1.1.5 Foundation Design &amp; Certification</td>
<td>2.6 Operations and Maintenance</td>
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<td>1.1.6 Metocean Characterization</td>
<td>2.7 Finance, Preparation for Financial Close/Procurement</td>
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<td>1.1.7 Testing - Turbine Test Plan</td>
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<td>1.1.8 Wind Plant Design Criteria Evaluation</td>
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<td>1.1.9 Vibrohammer Feas. Study (Conditional on Monopile)</td>
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<td>1.1.10 Windplant Performance and Wakes</td>
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</tbody>
</table>

2.7.1 Procurement  
2.7.2 Financial Close  

4.2 Power Offtake/NJBPU OREC Approval 90+%
## Project Plan & Schedule

### Funding Opportunity Announcement (FOA) Number: DE-FOA-0000410

**U.S. Offshore Wind: Advanced Technology Demonstration Projects**

*Award Number*: DE-EE0005984

### Milestones & Deliverables (Original Plan)

<table>
<thead>
<tr>
<th>Task / Event</th>
<th>FY2012</th>
<th>FY2013</th>
<th>FY2014</th>
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<tbody>
<tr>
<td>1. Design Basis Support Structure, Turbine and Electrical System</td>
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<td>2. Foundation Comparative Analysis</td>
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<td>3. Foundation Design</td>
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<tr>
<td>4. Wind Plant Design Criteria</td>
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<td>5. Wind Plant Performance and Wakes</td>
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<tr>
<td>6. Environmental and Permitting (Study and Permits)</td>
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<tr>
<td>7. Installation and O&amp;M Planning (Including full solicitation budgets)</td>
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<tr>
<td>8. Marine Mammal and Avian system development</td>
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<td>9. Interconnection Studies</td>
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<tr>
<td>10. Refine LCOE</td>
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<tr>
<td><strong>Current work and future research</strong></td>
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<tr>
<td>1. BP1 Down Select Presentation and Work Plan BP2-BP5</td>
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<tr>
<td>2. Power Offtake (Legislative submission defense and approval)</td>
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### Comments
- Project for Budget Year 1 Complete
- Down Select to complete project to be announced in early May 2014
- Wind farm is nearly “Shovel Ready”, ready to initiate final EPC contracts in Q3 2014
- Sole remaining obstacle: Offtake agreement with NJBPU needs to be completed
### Partners, Subcontractors, and Collaborators:

- XEMC-Darwind: Turbine and tower supply
- Weeks Marine: Turbine, tower and support structure transport and install
- Marmon Utilities: Cable furnish and install (offshore and onshore)
- DCO Energy: Substation design and construct
- Mott MacDonald: Project Management
- Keystone Engineering: Support structure design

### Communications and Technology Transfer:

- AWEA 2013 Offshore Conference (Oct. 2013)
- Greenpower 2014 Conference (Feb 2014)
- AWC Conference (domestic supply chain ) (Jan 2013)
- Interim report to DOE staff (Oct. 2013)
- Obtained precedent-setting acknowledgement from New Jersey BPU that project created “net benefits” to the state of New Jersey (published results at [http://www.fishermensenergy.com/regulatory-process.php#docs](http://www.fishermensenergy.com/regulatory-process.php#docs))
- BOEM Workshop (Mar 2013)
- FACW Risk Management Workshop (Jul 2013)
- Bat Deterrent Workshop (Aug 2013)
- North East Bat Working Group (Jan 2014)
- Multiple interviews with publications
- Inspired multiple letters to publications and legislators
Next Steps and Future Research

**FY14/Current research:**
2. Obtain final power off-take approval Q3 2014 (last barrier)
3. Close financing, complete engineering and initiate procurement
4. Commence manufacturing of turbine to be tested at Clemson [formal name of facility]
5. Let contracts for all major packages
6. Finalize wake control plan, implementation plan and schedule

**Proposed future research (BP2- BP5):**
1. Empirical validation of substructure forces and performance
2. Empirical validation of turbine performance
3. Empirical validation of wake direction
4. Empirical validation of marine mammal acoustic net during construction
5. Empirical validation of avian detection during operations
6. Empirical validation of economic impact (costs and benefits)
Next Steps and Future Research

FY14/Current and proposed future research: Below is the planned schedule for BP2-BP5

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<td>Secure Offtake (OREC)</td>
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<td>Close on Financing</td>
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<td>3</td>
<td>Close on Major Vendor Agreements</td>
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<td>4</td>
<td>Complete Final Engineering</td>
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<td>5</td>
<td>Issue Notices to Proceed with Initial Deposits</td>
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<td>6</td>
<td>Fabrication and Manufacturing</td>
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<td>a. First Turbine (including transport to Clemson)</td>
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<td>b. Balance of Turbines</td>
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<td>c. Foundations</td>
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<td>7</td>
<td>Clemson Testing and Commissioning</td>
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<td>8</td>
<td>Landward Cable and Electrical Infrastructure</td>
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<td>9</td>
<td>Transport Major Components to NJ</td>
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<td>10</td>
<td>Offshore Construction</td>
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<td>11</td>
<td>Commissioning and Commercial Operation</td>
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<td>12</td>
<td>Conduct Post-Construction Monitoring and Research</td>
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Problem Statement: In order to unlock the 700+ GW of offshore wind potential in the Great Lakes, the challenges of ice and soil conditions must be resolved.

Impact of Project: Icebreaker will catalyze a new industry that creates thousands of jobs and helps to heal the environment.

This project aligns with the following DOE Program objectives and priorities:

- **Optimize Wind Plant Performance**: Reduce Wind Plant Levelized Cost of Energy (LCOE)
- **Accelerate Technology Transfer**: Lead the way for new high-tech U.S. industries
- **Mitigate Market Barriers**: Reduce market barriers to preserve or expand access to quality wind resources
- **Testing Infrastructure**: Enhance and sustain the world-class wind testing facilities at Universities and national laboratories to support mission-critical activities
- **Modeling & Analysis**: Conduct wind techno-economic and life-cycle assessments to help program focus its technology development priorities and identify key drivers and hurdles for wind energy technology commercialization

¹ Budget/Cost-Share for Period of Performance FY2012 – FY2013
Technical Approach

- Draw on European experience – adapt it for Lake Erie conditions
- Thoroughly assess the site with a special focus on ice loads
- Detailed design with coupled loads analysis and scale model testing
- Collaborate with regulators on siting
- Proactively engage key stakeholders and area residents
- Market-based power sales strategy
- Solicit commitments from European & local banks

Key Issues

- Engineering, permitting, public acceptance, power sales, supply chain
development

Unique Aspects

- Sell the power to the people who want to buy it
- Wind, wave, soil, and ice conditions common to the Great Lakes
Accomplishments and Progress

Engineering

✓ Preliminary design for an innovative monopile foundation suitable for Lake Erie’s soil and ice conditions

✓ Six innovations that lower LCOE by $0.0419 per kWh

✓ Patent application for foundation innovations
Accomplishments and Progress

Site Assessments

- Geotechnical analysis; soil samples & pressure tests
- 6 years of wind data
- Metocean analysis
- Ice formation and load characterization
- Avian & bat risk assessments
- Environmental Assessment
Permitting & Site Control

- Permit Applications Filed for all Federal and State approvals
- Endorsements from key stakeholder organizations
- Submerged lands lease from the State of Ohio
- Grid Interconnection Application Filed
Accomplishments and Progress

Power Sales, Finance, and Public Support

- Nearly 8,000 POWER Pledges Collected
- Over 100 public meetings in FY12-FY13
- Off-take commitments for 105% of power
- Finance commitments from 9 banks
- Cost share commitment from the State of Ohio
### Project Plan & Schedule

**Project Name:** Project Icebreaker

#### Milestones & Deliverables (Original Plan)

- **Q3 Milestone:** Turbine layout and energy production
- **Q3 Milestone:** Geotechnical sampling
- **Q4 Milestone:** PJM Interconnection application / feasibility study agreement
- **Q4 Milestone:** Foundation concept development, evaluation, and selection

#### Milestones & Deliverables (Actual)

- **Q2 Milestone:** Secure commitments for power off-take
- **Q2 Milestone:** Secure commitments for project debt

#### Current work and future research

- Complete planning for Budget Period 2

#### Comments

- **Initiation date:** February 15, 2013
- **Completion date:** May 14, 2014
- **Go/no-go Decision Points:** Foundation concept selection
Partners, Subcontractors, and Collaborators:
LEEDCo leveraged the DOE funded ice work of the University of Michigan and DNV GL.

Research Partners include:

Communications and Technology Transfer:
Research results are in preparation for publication and public dissemination.
Next Steps and Future Research

FY14/Current research: The current DOE funding program ends on May 14, 2014. LEEDCo is completing final planning for Budget Periods 2 – 5.

Proposed future research: Future research will test and validate the innovations that will lower the cost of energy for future utility scale offshore wind projects in the Great Lakes.
Wind Power Peer Review

WindFloat Pacific OSW Demo Project

Advanced Technology Demonstrations: Offshore Wind

Alla Weinstein
Principle Power, Inc.
allaw@principlepowerinc.com 425-430-7924
March 24, 2014
Total DOE Budget\(^1\): $4.00M

Total Cost-Share\(^1\): $2.39M

Problem Statement: Provide technical solution for installation of OSW in water depth > 40 meters that represents 2/3 of the US offshore wind resources.

Impact of Project: The WindFloat Pacific will demonstrate a cost-effective solution for deep water OSW applications. The 30 MW project will provide critical data relative to: wind resource assessment, environmental effects, permitting, engineering, manufacturing, installation, O&M and energy production.

This project aligns with the following DOE Program objectives and priorities

- **Optimize Wind Plant Performance:** Reduces Wind Plant Levelized Cost of Energy (LCOE)
- **Accelerate Technology Transfer:** Leads the way for new high-tech U.S. industries
- **Mitigate Market Barriers:** Demonstrates mitigation of market barriers – permitting, energy prices, and public acceptance
- **Advanced Grid Integration:** Provides access to high wind resource areas, and provide cost effective dispatch of wind energy onto the grid
- **Modeling & Analysis:** Demonstrates techno-economic and LCC modeling and analysis results that identify key drivers for wind commercialization of deep-water OSW.

\(^1\) Budget/Cost-Share for Period of Performance FY2012 – FY2013
Technical Approach

Task 1: 50% FEED
- Collect site-specific metocean data for design studies and numerical modeling
- Turbine and site-specific metocean data used to develop global sizing for the WindFloat design
- Use initial design with ABS to obtain an “Approval in Principle” for Class
- Initial design is ready to be completed FEED

Task 2: Installation, O&M
- Develop methodologies using WindFloat (WF1) prototype results
- Issue initial RFQs
- Obtain initial cost estimates

Task 3: Environmental and Permitting
- Early identification of potential issues, benefitting from WF-based case studies (PNNL: environmental protocols framework)
Task 4: Offshore Grid and Interconnection
   – Load studies and economic trade-offs analysis
   – PPA negotiations
   – Standard interconnection procedures

Task 5: LCOE Analysis
   – Using NREL’s expertise establish base case, WFP specific and commercial size project LCOE projections

Task 6: Project Management
   – Manage all sub-awardees
   – Timely delivery and submittal of reporting requirements
   – Assess and defined risks for the implementation phase

Task 7: Down-select reporting
   – Submit required reports on time
Accomplishments and Progress

Task 1: 50% FEED

– Metocean conditions at project site:
  • Significant wave conditions and strong winds
  • ~42% NCF
– Determined WF 6MW global sizing
– Received “Approval in Principle” from ABS

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Accomplishments and Progress
Accomplishments and Progress

Task 2: Installation, O&M

- Initial Installation and O&M plans developed using lessons learned from WF1
- Initial RFQ issued and costs identified
WF1: Jan 2014 Storm (Hs – 9m)
WF1: Jan 2014 Storm (Hs – 9m)
Accomplishments and Progress

Current means of Access

Planned means of Access

I can't find the 16 key on my radio, how do I call for help?
Accomplishments and Progress

**Task 3: Environmental and Permitting**
- Lease application deemed complete
- Received “Determination of No Competitive Interest” (DNCI) from BOEM for the project site

**Task 4: Offshore Grid and Interconnection**
- Developed preliminary plan and obtained initial costs
- Beach crossing location and plan established
Accomplishments and Progress

Task 5: LCOE Analysis
- NREL analysis project commercial WF project LCOE below DOE baseline
Accomplishments and Progress

Task 6: Project Management
- All sub-awardees were managed successfully with timely adjustments as was necessary
- All reporting requirements were met on time

Task 7: Down-select reporting
- Down-select package was submitted on time
# Project Plan & Schedule

<table>
<thead>
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## Project Timeline: Budget Period 1 February 15 – May 14, 2014

- Project completion: by end of December 2017

### FY2012

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### FY2014

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## Comments

Project Timeline: Budget Period 1 February 15 – May 14, 2014

- Project completion: by end of December 2017
Partners, Subcontractors, and Collaborators:

- Houston Offshore Engineering
- RPS Evans Hamilton
- Herrera Environmental Consulting
- American Bureau of Shipbuilding (ABS)
- DNV GL
- Forristall Ocean Engineering
- Siemens Wind Power
- PNNL
- NREL

Communications and Technology Transfer:

- Project widely communicated through conferences and press-releases
- Dedicated website:  [www.windfloatpacific.com](http://www.windfloatpacific.com)
- Filed lease data, including proposed site and environmental info, is public through BOEM
- Newly collected environmental data will be disseminated through Tethys
- Manufacturing and installation know-how will be developed through WFP
Next Steps and Future Research

FY14/Current research:
- Complete FEED
- Develop and submit COP to BOEM
- Conclude PPA negotiations
- Begin formal interconnection process
- Drive cost effectiveness in fab/installation philosophies
- Obtain final cost estimates
- Prepare overall project package for the Final Investment Decision

Proposed future research:
- Adaptive management protocols post deployment
- In-situ wake effects studies
- Manufacturing/Fabrication gap analysis
- O & M data collection and studies
- Lessons learned analysis
- Risk analysis vs measured and demonstrated risks
Hywind Maine
Floating Offshore Wind Project

Trine Ingebjørn Ulla
Statoil
triu@statoil.com Tel: +47 95157385
Problem Statement: Demonstrate a floating offshore wind pilot park - the next step towards developing industrial scale floating wind parks.

Impact of Project: 1) Demonstrate technical and commercial feasibility of floating offshore wind technology; 2) Demonstrate cost reductions.

This project aligns with the following DOE Program objectives and priorities:

- **Optimize Wind Plant Performance**: Reduce Wind Plant Levelized Cost of Energy (LCOE).
- **Accelerate Technology Transfer**: Lead the way for new high-tech U.S. industries.
- **Mitigate Market Barriers**: Reduce market barriers to preserve or expand access to quality wind resources.
- **Modeling & Analysis**: Conduct wind techno-economic and life-cycle assessments to help program focus its technology development priorities and identify key drivers and hurdles for wind energy technology commercialization.

---

Budget/Cost-Share for Period of Performance FY2012 – FY2013
Hywind Floating Concept

- Robust slender cylinder substructure design
- Design & dimensions optimized for mass production and installation
- Standardized mooring system with three mooring lines
- Standard offshore turbine
- Inshore assembly and pre-commissioning
Hywind Demo, Norway
- the world’s first full scale prototype

- In operation from September 2009
- Produced 36 GWh from start-up
- Net capacity factor 2011: 50%
- Experienced wind speed of 40 m/s and maximum wave height of 19 m
- Floater motions have no negative impact on turbine performance
- Concept verified
Commercialisation of Hywind
From Idea to Commercial deployment

- The technical concept is considered proven
- **Next step: Pilot park to demonstrate improvements and cost reductions**
- Commercial scale parks 500-1000 MW is the final objective
  → Goal: Cost competitive with bottom fixed in 2020’s
Hywind Maine project

Project description
- Four 3MW turbines park
- 12 nautical miles off the coast of Maine
- Water depth ~475 ft.
- 2-4 square miles lease area
- Submerged power cable to Boothbay

Key objectives
- Optimize design - larger turbine, lighter substructure with reduced draught
- Reduce CAPEX/MW by 60 - 70%
- Reduce substructure weight/MW by 35%
- Test additional complexity in load due to to wake effects and redesign
- Improve fabrication and installation efficiency
## Accomplishments and Progress

### 2012
- Lease: Determination of Non-Competitive Interest
- Environmental surveys incl. avian & bat
- Preparations for state and federal permitting
- Design studies
- Capability studies US/Maine supply chain
- Grid application

### 2013
- PPA Term sheet approval by Maine PUC, detailed negotiations with CMP
- NREL collaboration: Mooring, instrumentation, design and analysis, up-scaling, cost of energy, to be continued in 2014
- Geophysical and benthic survey undertaken
- Studies marine operations, installation, grid connection (substation upgrade and onshore cable)
- Grid Interconnection negotiations

---

Statoil will continue to develop the Hywind concept and to explore the US market.
Further Technology Development Steps

Improved Design

Industrial Fabrication

Industrial scale deployment

Proposed future research:
- NREL: Design and Analysis, Wake modelling, Concept resource assessment, Array cable study
- Cost of Energy improvements
Partners, subcontractors and collaborators

Communications and Technology Transfer:

- “Hywind. Deep offshore wind operational experience”, Key note address, Deep Wind, Trondheim, Jan. 2013,
- “Hywind opportunities in Maine”, presentation Fishermen’s Forum, Rockland Maine, Mar 1, 2013
- “Hywind Experience”, presentation Bilbao Energy Week, Bilbao, 17 Apr, 2013
## Project Plan & Schedule

### Summary

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<th>Task / Event</th>
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<tr>
<td>Agreement Number</td>
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</table>

### Project Name: Hywind Maine

- Environmental Studies
- Federal Permits
- Concept design of Substructure & Mooring system
- Offshore site surveys
- Grid application and grid feasibility study
- Marine operations concept study
- Market/Vendor Assessment/pre-qualification
- NREL studies BP1
- Reporting to DOE for BP1

### Current work and future research

- NREL Studies, extension BP1 (to be delivered by Q1 FY2015)

### Milestones & Deliverables (Actual)

- Q1 (Oct-Dec)
- Q2 (Jan-Mar)
- Q3 (Apr-Jun)
- Q4 (Jul-Sep)

### FY2014

- Q1 (Oct-Dec)
- Q2 (Jan-Mar)
- Q3 (Apr-Jun)
- Q4 (Jul-Sep)

### FY2013

- Q1 (Oct-Dec)
- Q2 (Jan-Mar)
- Q3 (Apr-Jun)
- Q4 (Jul-Sep)

### FY2012

- Q1 (Oct-Dec)
- Q2 (Jan-Mar)
- Q3 (Apr-Jun)
- Q4 (Jul-Sep)

### Notes

- Hywind Maine put on hold July 2013 and ended October 2013
- DOE Project and collaboration with NREL continued with extended scope
New England Aqua Ventus I
Using the University of Maine’s VolturnUS Technology

VolturnUS

Dr. Habib Dagher, P.E.
University of Maine
hd@maine.edu
207-581-2138
March 24, 2014
Project Site Map

LATITUDE AND LONGITUDE OF SITE

NORTHERN BOUNDARY

EASTERN BOUNDARY

SOUTHERN BOUNDARY

WESTERN BOUNDARY

MONHEGAN ISLAND

2.1 MILES

WEST TURBINE

EAST TURBINE

THREE NAUTICAL MILE LINE (COBE GROVE)
Budget, Purpose, & Objectives

Problem Statement:
Logistics and cost issues related to construction, deployment, and permitting slowing development of U.S. offshore wind farms.

Impact of Project:
- VolturnUS drives costs down by using the principles of modular concrete construction whereby for a farm, hundreds of similar precast components are produced, leading to true “industrialization” of the hulls.
- Eliminates the need for heavy offshore construction assets.
- The VolturnUS technology can generally be installed in water depths exceeding 120 ft. This allows the VolturnUS technology to harness nearly 75% of the US offshore wind resource.

This DOE Program objectives and priorities:
- Reduce the LCOE for offshore Wind
- Place innovative demonstration projects in service by 2017
- De-risk technologies so that larger commercial farms can be financed

Total DOE Budget¹: $4.00M
Total Cost-Share¹: $2.17M
**New England Considerations**

- Highly efficient modular concrete construction
- Limited cost-effective heavy steel fabrication capabilities.
- Limited or no access to large vessels/ floating cranes.
- Significant experience constructing concrete for heavy bridges

**Access to better wind resource**

- >50% gross Capacity Factors farther offshore
- > 9 m/s wind
Accomplishments and Progress

- Designed, built, deployed and tested VolturnUS 1:8.
- Successfully towed 30 miles to Castine.
- First grid-connected offshore wind turbine in the Americas.
Extreme Event on Nov. 1, 2013: 
Measurements vs Predictions

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VolturnUS 1:8
Base Sway acceleration

Base Heave acceleration

Tower Base Sway Acceleration

Tower Base Heave Acceleration

Data

FAST

Acceleration (g)

Time (s)
½ Scale Tower Testing

• Demonstrate full-scale composite tower fabrication methods and confirm quality through structural testing
• Verify tower design numerical prediction methods through component testing following DNV-OS-C501 (2010) Sec. 6 B103 p69
  – Bending natural frequency
  – Bending stiffness
  – Connection fatigue capacity
  – Torsional and Bending resistance (buckling controlled)
Site Characterization
Accomplishments and Progress

- 1:50 scale basin testing completed
- A private company “Maine Aqua Ventus I, GP, LLC” formed to oversee the financing, construction and operations of the pilot farm.
- Received a 20-year PPA from the Maine PUC.
- Plans for a 500-MW Aqua Ventus II project developed.
- Five patents pending.
- Best Paper Award by the Society of Naval Architects and Marine Engineering, 2014 Annual Symposium in Houston, Texas.
Accomplishments and Progress

- Obtained ABS “Approval in Principle”
- Lease in hand for the test site and a FONSI for a previous project.
- All permits and regulatory approvals by Spring 2015. The permitting process in Maine state waters has a 2-month turnaround.
- Surveyed undersea electrical lines and anchor locations
- Verified interconnect feasibility
- Developed a five-year comprehensive testing program.
## Project Plan & Schedule

### Project Has Met or Exceeded All Milestones

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<th>Track</th>
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## Schedule for BP2 – 5 & Follow-on 500 MW Farm

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<td>Preferred Construction (4 Graving Docks, Precast)</td>
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<td>Deployment</td>
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<td>Commissioning / Testing</td>
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<tr>
<td>Operations &amp; Maintenance</td>
<td>260d</td>
<td>08-Oct-2026</td>
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</table>
Collaborated with over 30 partners. Our world-leading team includes:

- **Iberdrola**, the largest wind developer in the world;
- **Emera**, a leading clean energy services company;
- **Technip**, a world leader in project management, engineering and offshore construction;
- **American Bureau of Shipping**, third-party review;
- **T.Y. Lin International** the most experienced prestressed concrete design firm in the world;
- **Ershigs**, the largest composite materials fabricator in the US;
- **UMaine, UMass, and Maine Maritime Academy**, with leading programs in advanced materials and offshore wind;
- **NREL**, coupled analyses and type certification;
- **AWS Truepower**, metocean data collection;
- **Cianbro** the largest private company in Maine, GC on the project;
- **Senergy** who has connected over 50% of all UK wind projects to the electricity network;
- **HDR and Kleinschmidt Associates** with expertise in permitting large energy projects;

- Over 200 tours, conferences, meetings, Presentations.
- Overwhelming (>90%) public support in Maine
- Research findings and event information can be found on MaineAquaVentus.com, DeepCwind.org, and on our Facebook page.
Next Steps and Future Research

FY14/Current research:
• In the next budget period, will complete the design and permitting to 100%.
• Construction will begin in Dec 2015
• The two-turbine project will be operational in 2017.
• Monitoring will continue for five years

Proposed future research:
1) Five-year monitoring program for pilot farm
2) Industrialization of fabrication for a 500MW farm
3) Active controls
4) Advanced materials durability (concrete and composites)
5) Test methods & standards for floating offshore wind.
Virginia Offshore Wind Technology Advancement Project

John Larson
Dominion
John.Larson@dom.com; 804-819-2902
March 24, 2014
Problem Statement:
- Offshore wind is significantly more costly than other forms of generation. The primary purpose of the Virginia Offshore Wind Technology Advancement Project (VOWTAP) is to advance the offshore wind industry in the U.S. by demonstrating innovative technologies and process solutions that will establish offshore wind as a cost-effective renewable energy resource.

Impact of Project:
- VOWTAP will reduce the cost and deployment timelines of future commercial offshore wind development through innovation and removal of market barriers.
- Because of the close proximity between the research lease site and the wind energy area, this project will directly inform commercial design, installation, and O&M.

This project aligns with the following DOE Program objectives and priorities:
- **Optimize Wind Plant Performance**: Reduce Wind Plant Levelized Cost of Energy (LCOE)
- **Mitigate Market Barriers**: Reduce market barriers to preserve or expand access to quality wind resources
- **Testing Infrastructure**: Enhance and sustain the world-class wind testing facilities at Universities and national laboratories to support mission-critical activities
- **Modeling & Analysis**: Conduct wind techno-economic and life-cycle assessments to help program focus its technology development priorities and identify key drivers and hurdles for wind energy technology commercialization

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1. *Budget/Cost-Share for Period of Performance FY2012 – FY2013*
Technical Approach

- 12 MW offshore wind facility located approximately 24 nautical miles off the coast of Virginia.

- The Project will consist of two Alstom Haliade™ 150-6 MW turbines mounted on inward battered guide structures (IBGS).

- Robust testing plan to validate VOWTAP innovations & dissemination plan to communicate the results.

- VOWTAP balances technology innovation with commercial readiness such that turbine operations can commence by 2017.
Accomplishments and Progress

Budget Period 1 Accomplishments (February 2013 through February 2014)

✓ 50% FEED completed
  • Site selected
  • Initial design complete
  • Preliminary test plan complete

✓ Initial vessel strategy identified and construction plan drafted

✓ Preliminary O&M plans complete

✓ Research Lease application submitted and a Determination of No Competitive Interest issued by BOEM

✓ Research Activities Plan and Site Assessment Plan submitted to BOEM, NEPA review underway

✓ PJM queue application submitted
## Project Plan & Schedule

### Summary

<table>
<thead>
<tr>
<th>Task / Event</th>
<th>WBS Number or Agreement Number</th>
<th>Project Number</th>
<th>Agreement Number</th>
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<td>Virginia Offshore Wind Technology Advancement Project</td>
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<td>Geotechnical surveys complete</td>
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### Legend

- **Light Blue**: Work completed
- **Dark Blue**: Active Task
- **Milestones & Deliverables (Original Plan)**
- **Milestones & Deliverables (Actual)**

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Q1 (Oct-Dec): October-December
Q2 (Jan-Mar): January-March
Q3 (Apr-Jun): April-June
Q4 (Jul-Sep): July-September
Partners, Subcontractors, and Collaborators: Alstom; Kellogg, Brown, and Root (KBR); Keystone Engineering, Inc.; the Virginia Department of Mines, Minerals and Energy (DMME); the National Renewable Energy Laboratory (NREL); the Virginia Coastal Energy Research Consortium (VCERC) represented by Virginia Polytechnic Institute and State University (Virginia Tech); Tetra Tech, Inc. (Tetra Tech); and Newport News Shipbuilding (NNS), a division of Huntington Ingalls Industries

Next Steps and Future Research

BP 2 Plans:
- Finalize 100% FEED
- Complete detailed construction and installation plan
- Prepare Request for Proposals for primary contracts
- Complete BOEM NEPA process
- Finalize PJM Interconnection process

<table>
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<tr>
<th>Project Development Major Tasks</th>
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<th>2014</th>
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<th>2016</th>
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<td>Environmental Studies</td>
<td>RAP &amp; NEPA Process</td>
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<td>SCC Process</td>
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