

New Diesel Feedstocks and Future Fuels

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Outline



1. First and Second Generation Biodiesel
2. Feedstocks for FAME-Based Biodiesel
3. Second Generation Biodiesel - BTL
4. Specifications
5. “XTL” Fuels
6. Ethanol in Diesel
7. Fuel for HCCI, or “Low Temperature Combustion”
8. Conclusions

First and Second Generation Biodiesel



- Today's Fatty Acid Methyl Ester (FAME) diesel fuel blends are considered first generation biodiesel
 - Variation in Feedstocks
 - Specifications
- Second Generation Biodiesel based on Fischer-Tropsch type fuels, via high pressure hydrogenation of fatty acids, or thermolysis
 - Choren Energy "Sun Diesel"
 - Neste NexBTL
 - Changing World Technologies

Feedstocks for FAME-Based Biodiesel



- Chrysler Group, in cooperation with Next Energy, Bosch, Delphi, Biodiesel Energy Industries, TACOM, DoE, WSU, and MSU is evaluating the impact of feedstock type on various biodiesel parameters.
- Feedstocks can include:
 - Rapeseed, Canola
 - Soy
 - Palm Oil
 - Sunflower Seed
 - Jatropha
 - Tallow
- Feedstock can impact:
 - Stability
 - Cetane
 - Cold flow properties
 - NOx emissions
 - Boiling range
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Next Generation Biodiesel -- BTL



- Biomass to Liquids via Gasification and Fischer-Tropsch
 - Feedstock can be forest waste, purpose-grown crops, municipal waste
 - Low to zero sulfur, aromatics
 - High cetane
 - Lubricity, cold flow need adjustment
 - Example – Choren Energy
- High Pressure Hydrogenation of Fatty Acids
 - Saturate double bonds
 - De-esterification
 - Low or zero sulfur, aromatics
 - High cetane
 - Cold flow, lubricity?
 - Example -- Neste NexBTL
- **Thermolysis**
 - Feedstock can be anything from turkey processing waste to auto shredder residue
 - More questions than answers about product properties

Specifications



- FAME-Based Biodiesel
 - Specifications are in place in Europe and U.S. for 100% Biodiesel as a blendstock
 - The U.S. specification needs improvements -- Work is underway
 - There is no recognized specification for B20, which is a major EPEAT fuel
 - Developing data for support of a strong B20 specification is a major focus of the Next Energy program
 - Specifications should be performance-based. e.g. Iodine number is a surrogate for stability, but can exclude some feedstocks. True measures of stability are preferred
 - Second Generation Biodiesels should meet existing commercial specifications

“XTL Fuels”



- Generally are fuels based on conversion of carbon to syn-gas and Fischer-Tropsch
 - GTL
 - CTL
 - BTL
 - Should meet existing commercial diesel fuel specifications
 - High cetane
 - Low or near zero aromatics, sulfur
 - Lubricity and cold flow concerns
 - High CapEx

Ethanol in Diesel



- The blending of ethanol in diesel fuel, “E-Diesel” has been explored
 - Concerns have been expressed regarding the low flashpoints of these blends. Current diesel product has not been developed in anticipation of fuel with flashpoints below ASTM standards
 - Fuel economy, peak power, lubricity, and wear/corrosion issues need to be examined
 - There is no consensus specification for “E-Diesel”

Fuels for HCCI and “Low Temperature Combustion”



- Viable HCCI and “Low Temperature Combustion” systems have yet to be clearly defined
 - Definition of an appropriate fuel ahead of definition of the combustion regime may not be a good use of resources
 - Viable deployment of advanced combustion regimes demands that they operate on currently available fuels

Conclusions



- The Chrysler Group supports the use of alternative and renewable feedstocks for diesel fuel
- There is an urgent need for a specification for FAME-Based B20
- Further R&D is needed to reduce the processing cost for GTL, CTL, BTL and other processes
- Attempts to “optimize” HCCL fuel may be premature
- Safety issues around E-Diesel may limit its application