

# System Simulations of Hybrid Electric Vehicles with Focus on Emissions



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**Sponsor : Lee Slezak**  
**Vehicle Technologies Program**  
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# Background

## ➤ US fuel efficiency policy in 2009

- Average fuel economy standard of 35.5 mpg in 2016
- Nearly 10 miles per gallon better than the current average

## ➤ Hybrid electrical vehicles (HEVs) technology

- HEV with stoichiometric engines or lean-burn engines
- Challenges for emissions control in HEVs
  - Intermittent engine operation
  - A longer cold start at the beginning
  - Multiple cold starts during driving cycles
  - For diesel HEV, minimize fuel penalty without hurting emissions

## ➤ DOE Vehicle Systems Analysis Technical Team (VSATT)

- Powertrain System Analysis Toolkit (PSAT) developed at ANL
- ORNL is tasked with studying after-treatment options

# VSATT Modeling Team

- **ORNL team : Stuart Daw, Kalyan Chakravarthy, Zhiming Gao**
- **Testing data support: CLEERS, OEMs, National Labs (ORNL/PNNL)**
- **Our mission is to evaluate the technologies and performance characteristics of advanced automotive powertrain components and subsystems in an integrated vehicle systems context.**
  - **Transient engine model and engine maps**
  - **Diesel Oxidation Catalyst (DOC)**
  - **Diesel Particulate Filter (DPF)**
  - **Lean NOx Traps (LNT)**
  - **Selective Catalytic Reduction (SCR)**
  - **Three-Way Catalyst (TWC)**
  - **HEV & Plug-in HEV**

# HEV simulations are integrated with transient engine and aftertreatment models

## ➤ Vehicle simulation framework

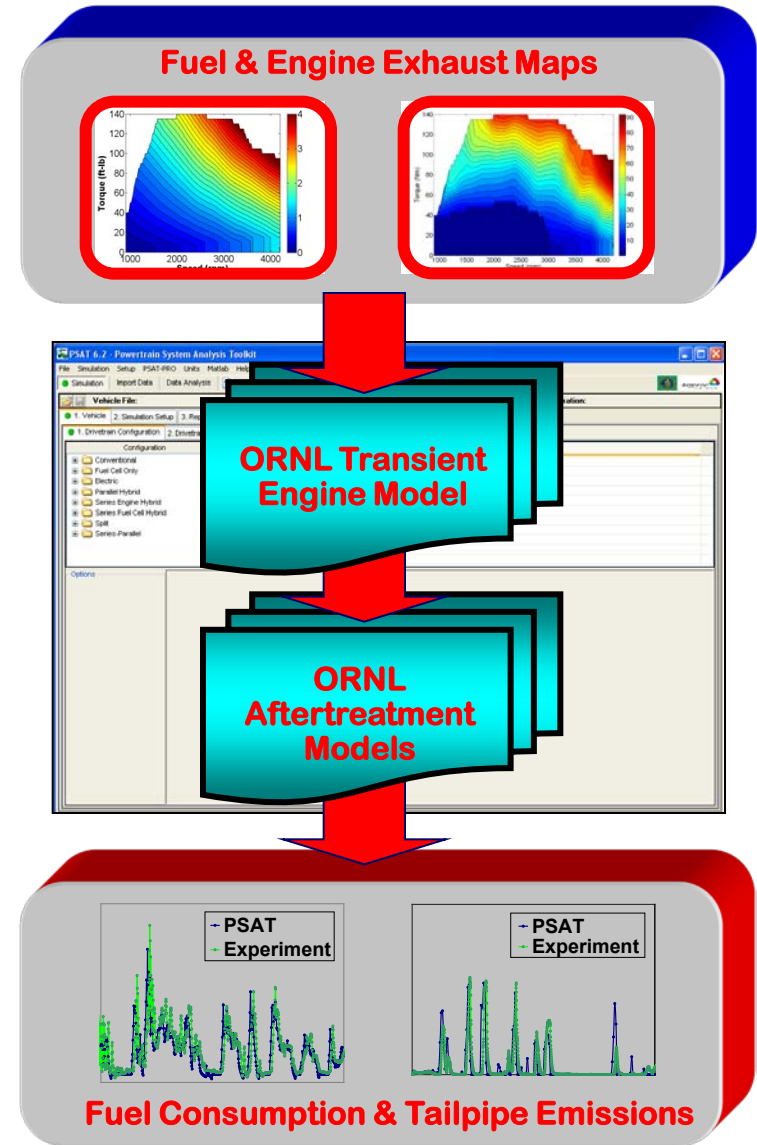
- PSAT- ANL developed forward-looking simulation package
- Transitioning to AUTONOMIE, which will replace PSAT

## ➤ ORNL transient engine model

- Estimate transient engine exhaust properties and fuel economy based on corrections to steady-state maps

## ➤ Aftertreatment models

- Low-order, physically consistent
- TWCs, DOCs, LNTs, DPFs, SCRs
- Development ongoing ORNL/PNNL



# ORNL transient engine model demonstrates a good prediction for engine-out emissions, exhaust temperature, and fuel economy associated with cold and warm starting conditions

## Example Simulation:

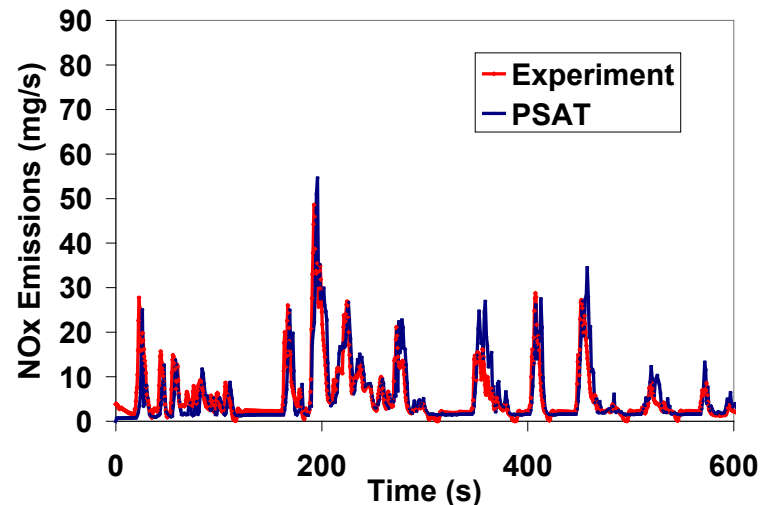
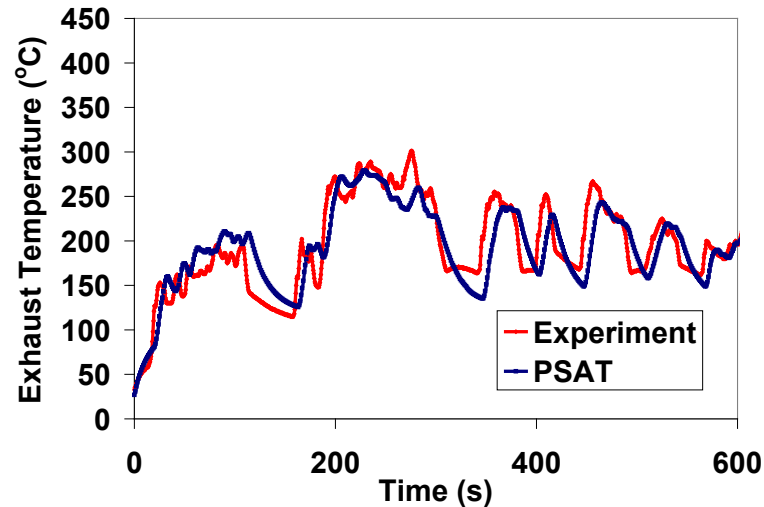
- Mercedes 1.7L diesel engine
- A UDDS cycle with cold start
- Civic vehicle configuration

## Results :

- Integrated mileage and engine-out emissions\*

	Mileage (mpg)	CO (g/mi)	HC (g/mi)	NO <sub>x</sub> (g/mi)	PM (g/mi)
Exp	40.3	2.28	0.54	0.74	0.14
Simu	40.4	2.29	0.54	0.89	0.12

\* Int. J. Engine Res., 11(3), 2010, 137-151



# Simulated Aftertreatment System

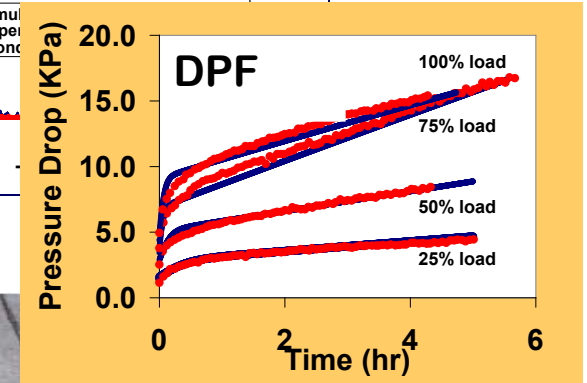
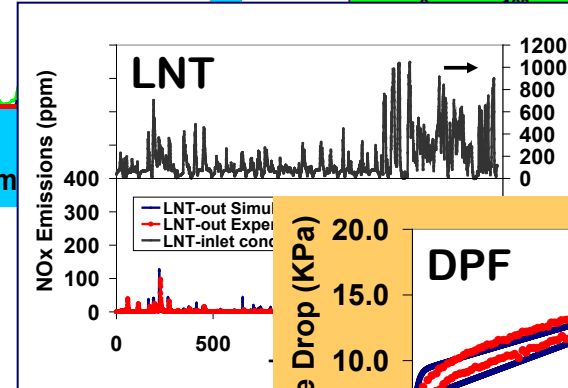
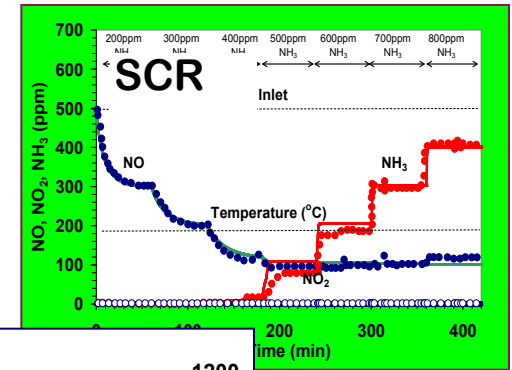
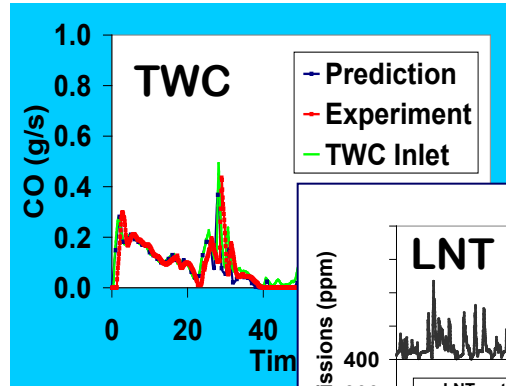
## ➤ Stoichiometric engines

- 1D TWC

## ➤ Lean-burn engines

- 1D LNT (SAE 2010-01-0082)
- 1D SCR (Cu-ZMS-5)
- DOC/LNT/CDPF
- DOC/SCR/CDPF

## ➤ The models were validated with public domain experimental data



# Results and Analysis

# Std. gasoline vs. diesel baseline HEV comparison indicates large diesel fuel economy benefit

## Simulation parameters:

- 1450 kg HEV
- One UDDS cycle at hot start
- 1.3 kWhr battery charge (65%)
- 1.5-L gasoline & diesel engines
- No emissions control device

## Diesel vs. Gasoline HEV:

+13% energy density for diesel  
+6% engine efficiency for diesel  
 = +19% fuel economy for diesel (mpg)

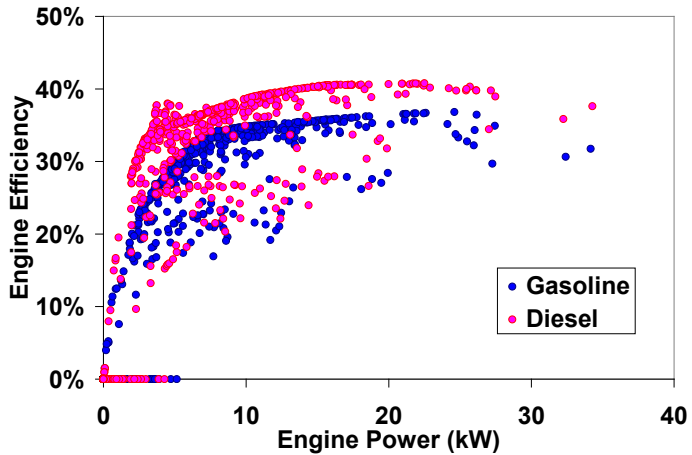


### Gasoline HEV without any aftertreatment:

- 70.7 mpg gasoline (71.2mpg @ SAE 2007-01-0281)
- 34% cycle average engine efficiency

### Diesel HEV without any aftertreatment:

- 84.2 mpg diesel
- 36% cycle average engine efficiency



## Engine-out Emissions

Engine	CO	HC	NOx	PM
Gasoline (g/mi)	3.74	0.65	1.76	0.00
Diesel (g/mi)	0.44	0.11	1.14	0.62



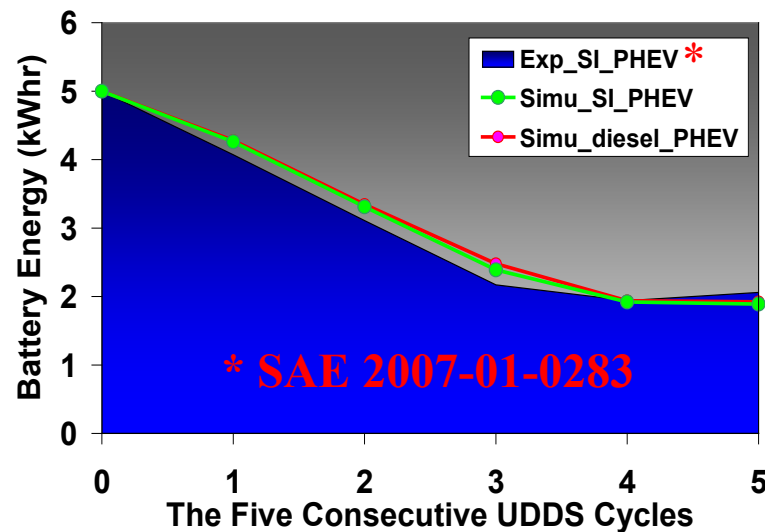
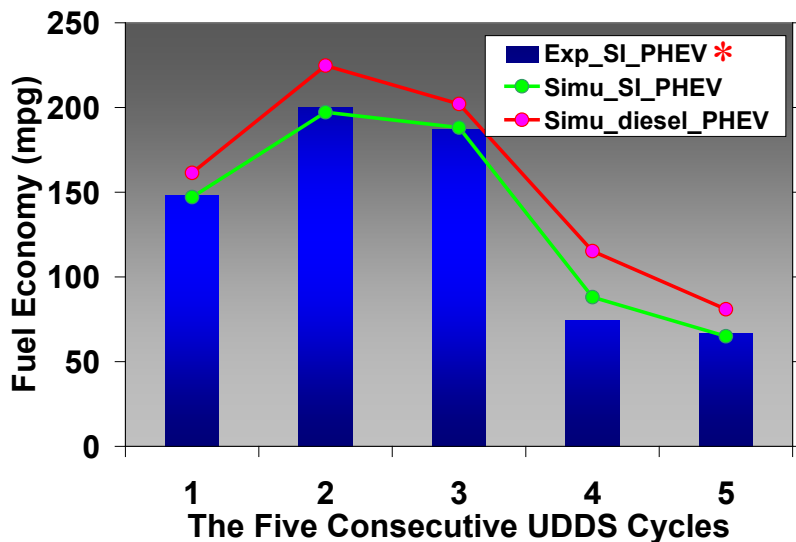
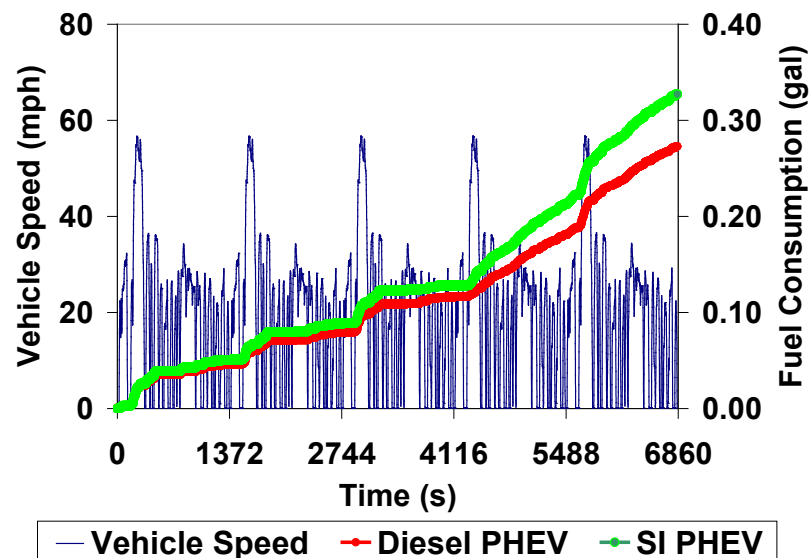
# PHEV baseline comparison also indicates large potential diesel efficiency benefit similar to HEV

## Simulation condition:

- PHEV (1450kg HEV+120kg battery)
- Cold start, 5 kWh charge (100%)
- 5 consecutive UDDS cycles
- 1.5-L gasoline and diesel engines
- No emissions control device

## Results:

- Overall 19.9% better mpg for diesel (6% higher energy efficiency)



# However, lean NOx control has a big impact on expected diesel HEV efficiency advantage

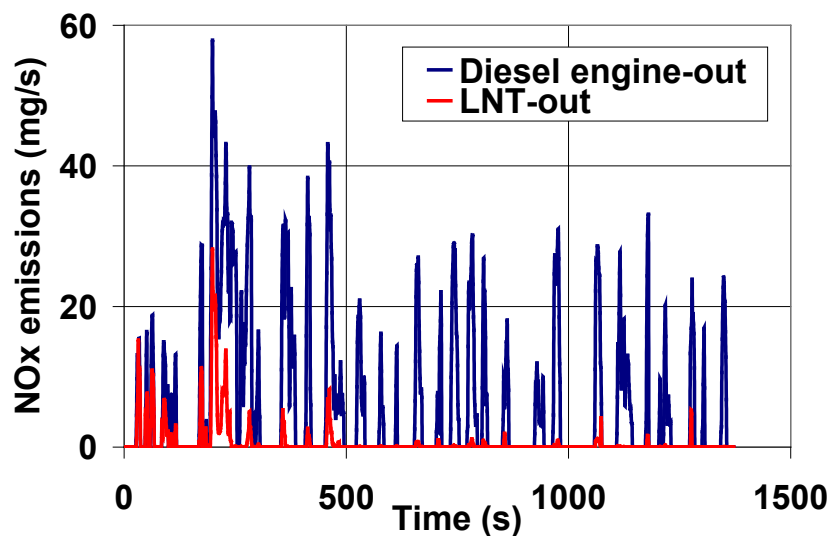
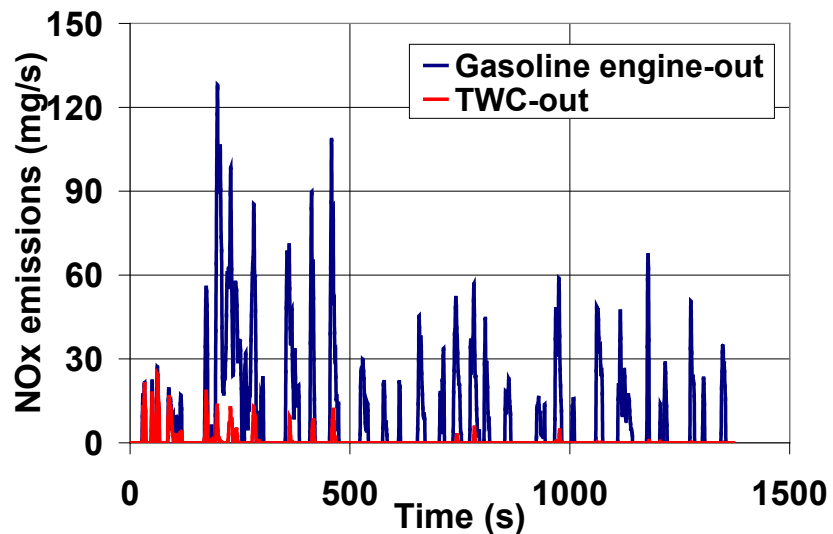
## Simulation parameters:

- 1450kg HEV 1.3 kWhr battery (65% charge)
- Cold start UDDS drive cycle
- 1.5-L gasoline w/ 2.2-L TWC
- 1.5-L diesel engines w/ 2.4-L LNT
- Engine fueling modulation for LNT regeneration (e.g. 60s lean vs. 3 rich)

## Results:

- 78.8 mpg diesel vs. 67.3 mpg gasoline
- 0.12 g/mile NOx vs. 0.12g/mile NOx
- LNT fuel penalty for diesel: 2.8%
- With LNT diesel efficiency advantage just over 3%

**LNT fuel efficiency penalty has spurred interest in SCR NOx control**



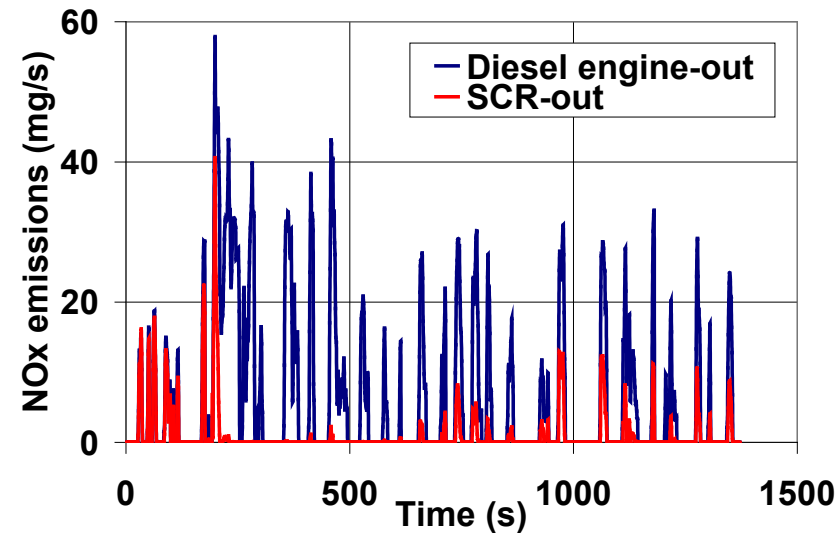
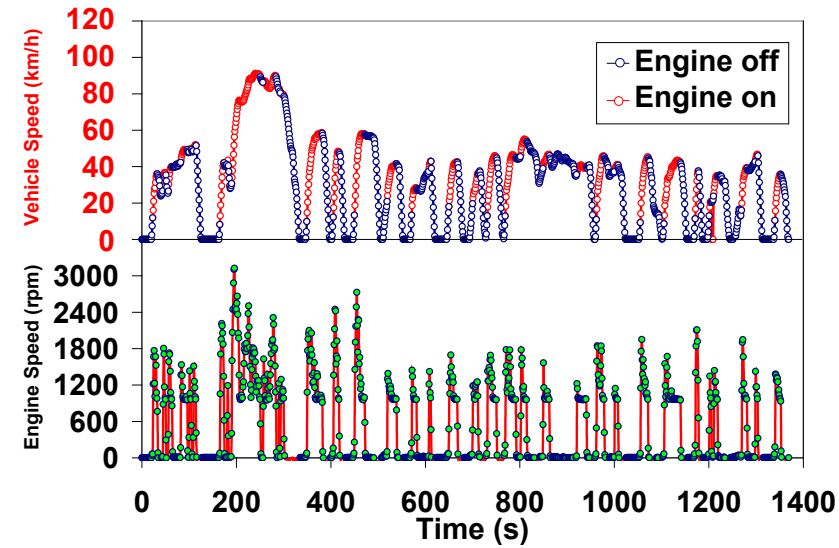
# Urea SCR saves diesel efficiency advantage, but causes extra $\text{NH}_3$ slip and a slightly less $\text{NO}_x$ reduction

## Simulation parameters:

- 1450kg HEV
- Cold start UDDS drive cycle
- 1.3 kWh battery (65% charge)
- 1.5-L diesel engines w/ 2.4-L SCR
- Urea inj. for SCR (1:1  $\text{NH}_3$  to  $\text{NO}$ )
- No  $\text{NH}_3$  slip control for SCR

## Results:

	TWC	LNT	SCR
Tailpipe $\text{NO}_x$ (g/mi)	0.12	0.12	0.20
Fuel Economy (mpg)	67.3	78.8	80.9
Fuel penalty (%)	0.00	2.80	0.00
$\text{NH}_3$ slip (g/mi)	0.00	0.00	0.04



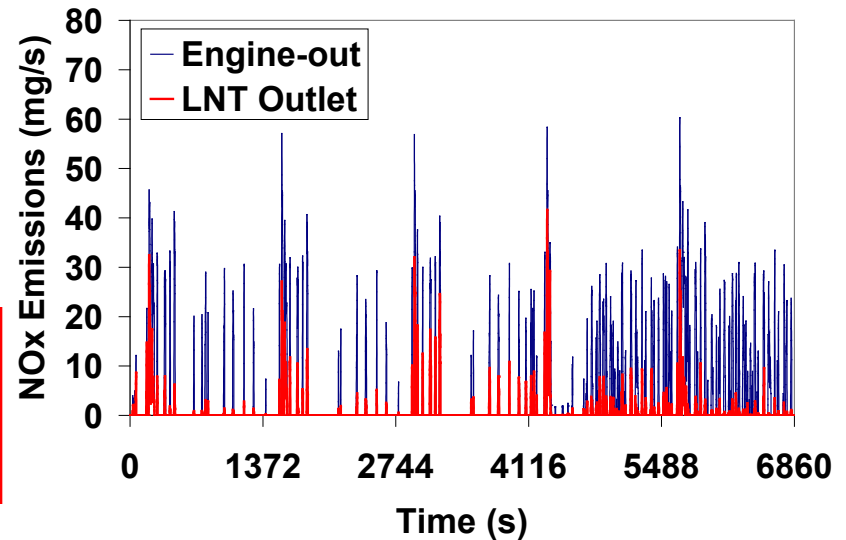
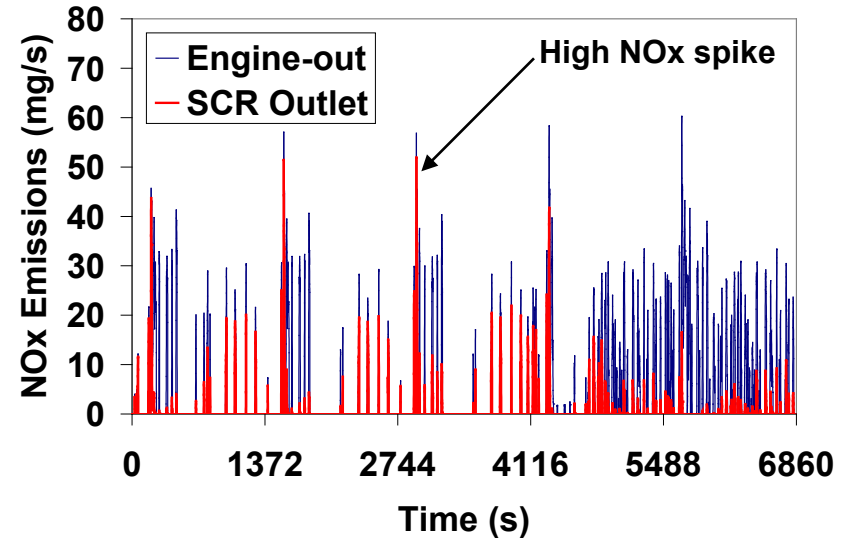
# We are using this SCR model to compare PHEVs with different NOx control technologies

## Simulation parameters:

- PHEV powered by 1.5-L diesel engine
- 5 kWh, 24 Ah battery charge (full charge)
- 5 UDDS cycles beginning with cold start
- 2.4-L LNT, 2.4-L Urea SCR
- LNT regeneration: 60s lean vs. 3 rich
- Urea inj. for SCR (1:1 NH<sub>3</sub> to NO)
- No NH<sub>3</sub> slip control for SCR

## Results:

- Tailpipe NOx: SCR=0.16g/mi; LNT=0.15g/mi
- SCR generated 0.068g/mile NH<sub>3</sub> emissions
- Fuel econ.: SCR=136.4mpg; LNT=133.8mpg
- 1.9% penalty in fuel efficiency for LNT vs. SCR (less LNT penalty than previous HEV case due to less NOx removal)



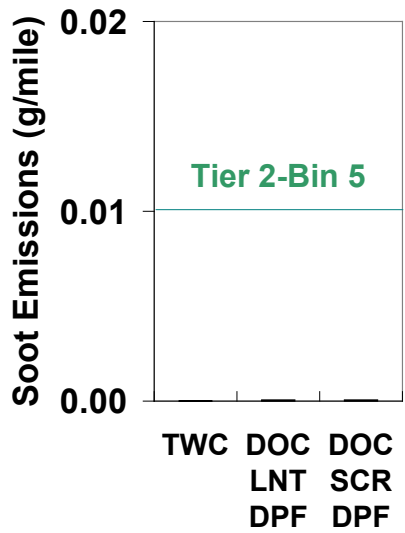
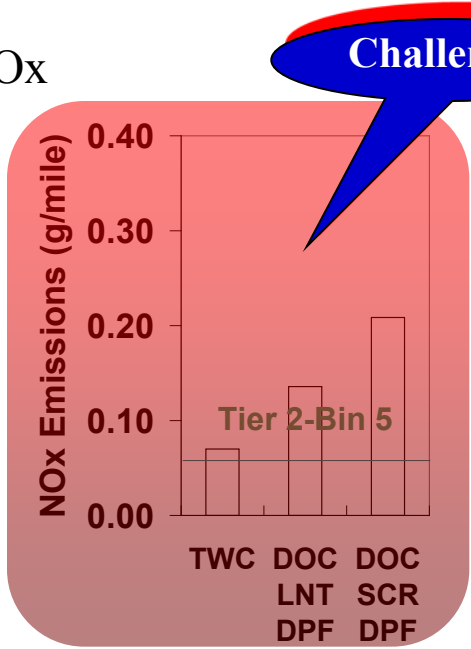
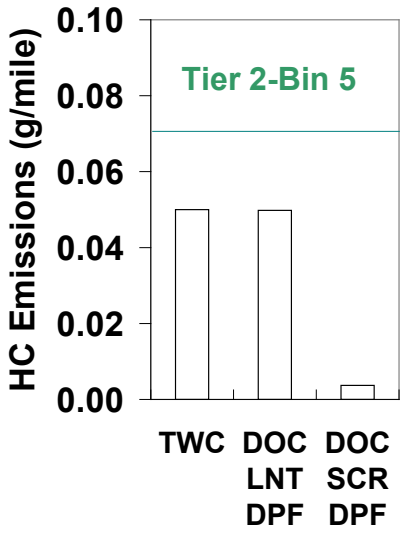
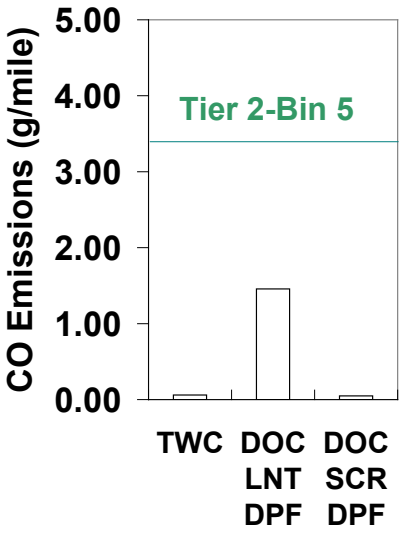
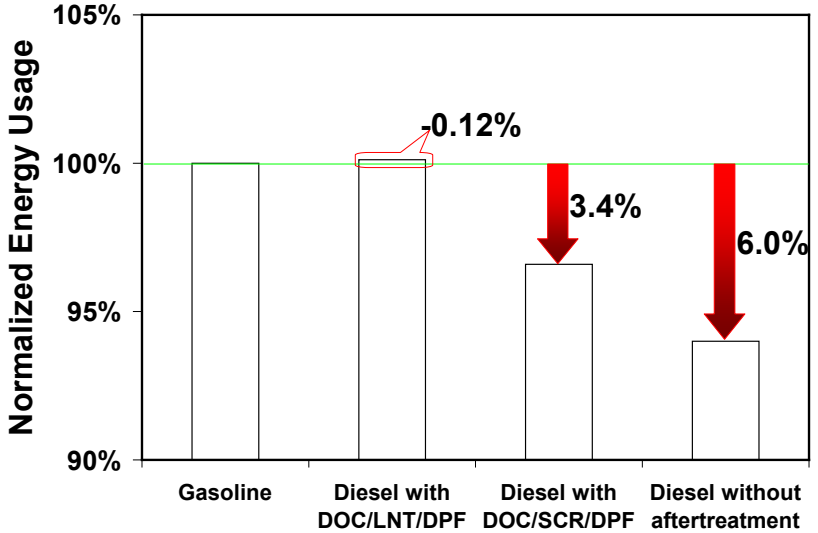
# Key issue is the impact of the integration of aftertreatment device models on diesel HEV fuel efficiency and Emissions

## Simulation parameters:

- 1450kg HEV w/ 80 UDDS drive cycles
- 1.5-L gasoline w/ TWC
- 1.5-L diesel engines w/
  - 1): DOC/LNT/CDPF; 2): DOC/SCR/CDPF
 (DPF regen.: 600s if pressure drop >7.5kPa)

## Results:

- Better fuel economy for DOC/SCR/CDPF
- One DPF regeneration event (for diesel HEV)
- CO, HC, and PM meet Tier 2 Bin 5, except NOx



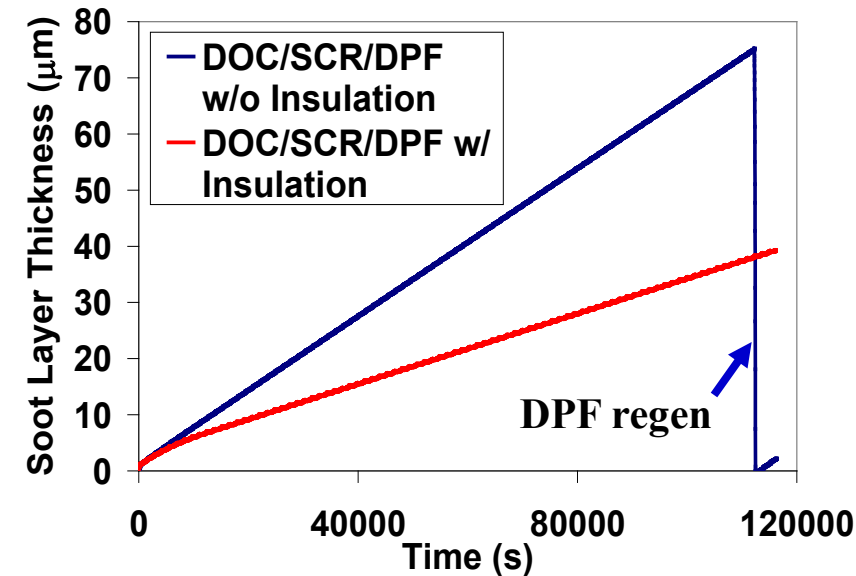
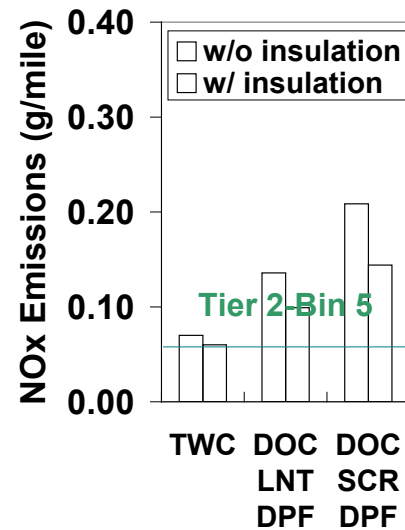
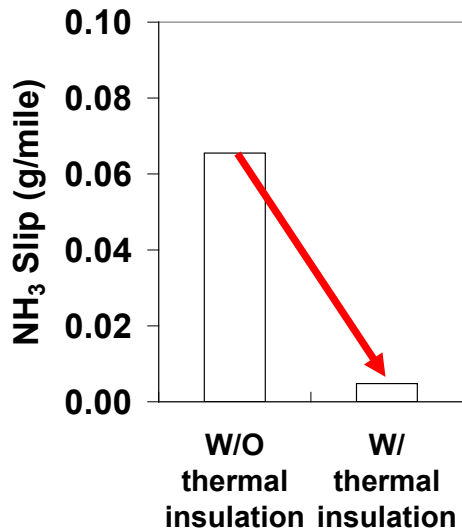
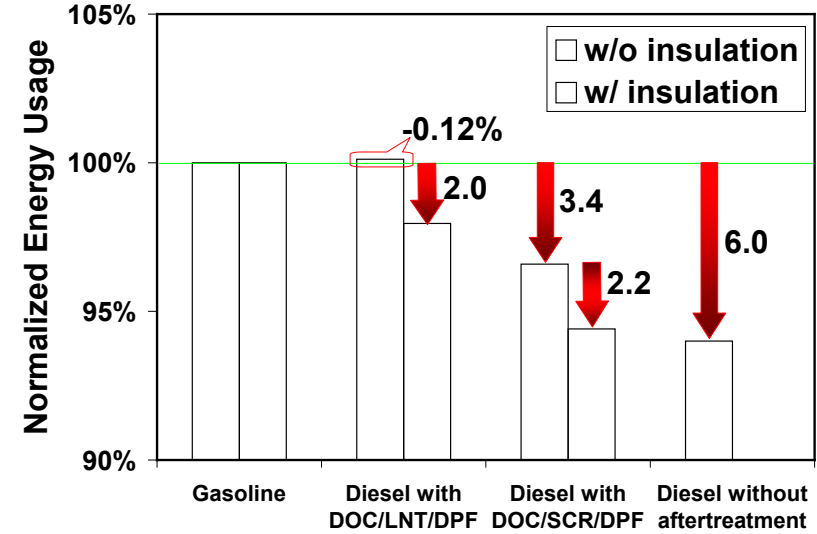
# We recently studied the effect of thermal insulation on HEV fuel efficiency and emissions

## Simulation parameters:

- 1450kg HEV with 80 UDDS drive cycles
- Insulation material: 3.0mm mineral fiber
- Aftertreatment device: Shell, Can, Insulation layer, and Catalyst

## Results:

- Improve fuel economy
- Enhance CDPF self regeneration
- Reduce NO<sub>x</sub> and NH<sub>3</sub> emissions



# Summary

- **Diesel HEV/PHEV achieve 19% higher fuel economy (mpg) than gasoline HEV/PHEV without emission control device**
  - 13% higher energy density for diesel
  - 6% better engine efficiency for diesel
- **NO<sub>x</sub>/PM emission control reduce diesel HEV/PHEV fuel efficiency advantages**
  - LNT add about 2%-4% fuel penalty in HEVs
  - SCR saves diesel efficiency advantage, but causes extra NH<sub>3</sub> slip
  - DPF add about 2%-3% fuel penalty in HEVs
- **The integrated system of DOC/SCR/CDPF**
  - Save 3.4% diesel efficiency advantage
  - Meet Tier 2 Bin 5 regulation for CO, HC, and PM, except NO<sub>x</sub>
  - Good insulation boosts diesel efficiency advantage and emission reduction
- **NO<sub>x</sub> emissions control is still challenging for gasoline and diesel HEV/PHEV**

# Acknowledge

**The authors thank Lee Slezak and U.S. Department  
of Energy for support to this research**





**Thanks**

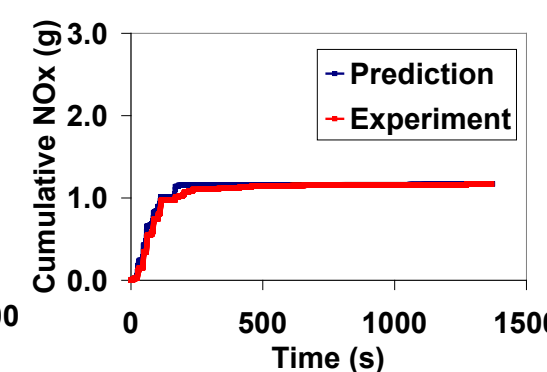
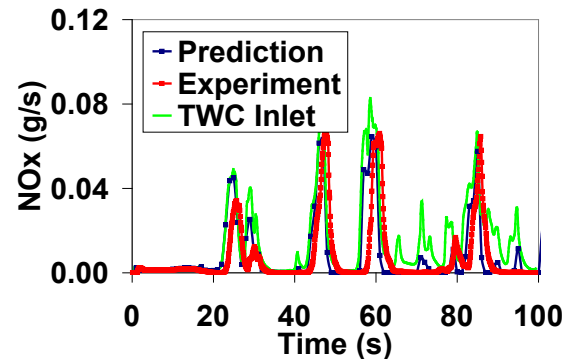
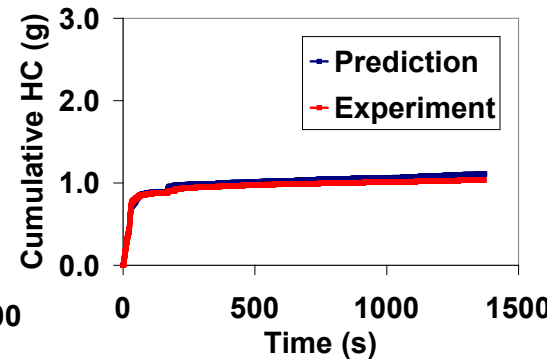
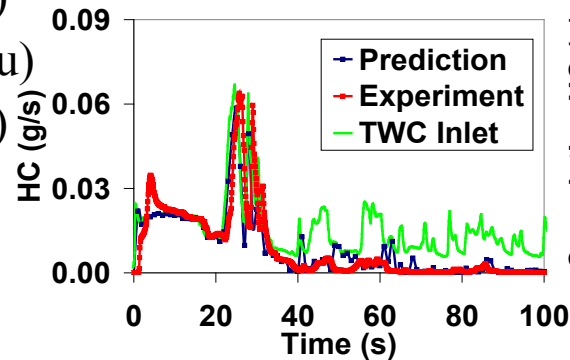
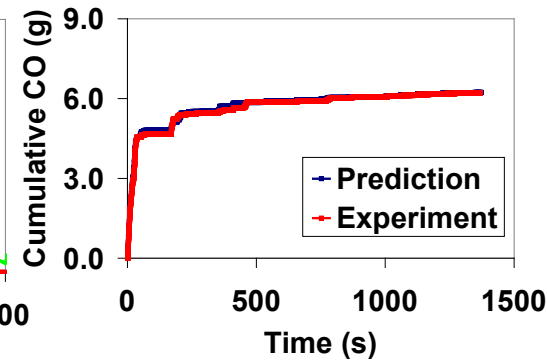
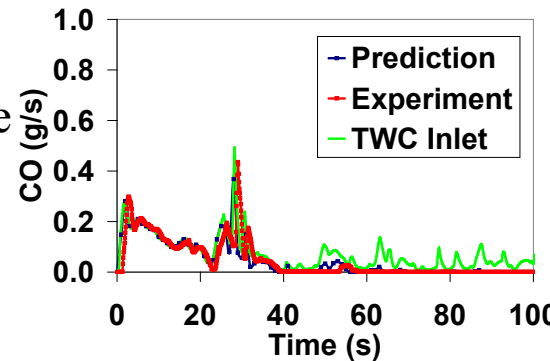
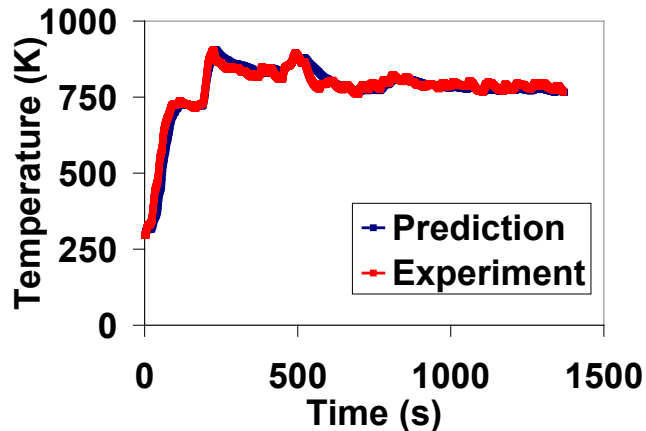
# ORNL 1D TWC model has been validated against independent OEM data

## Model validation conditions:

- Vehicle chassis data for gasoline engine
- Supplied by OEM collaborator
- UDDS cycle, cold start

## Integrated emissions:

- CO (g/mi): 0.833(exp) vs. 0.836(simu)
- NOx (g/mi): 0.156(exp) vs. 0.157(simu)
- HC (g/mi): 0.139(exp) vs. 0.148(simu)



# ORNL basic 1D DOC model has been validated against open literature experimental data

## ORNL DOC model

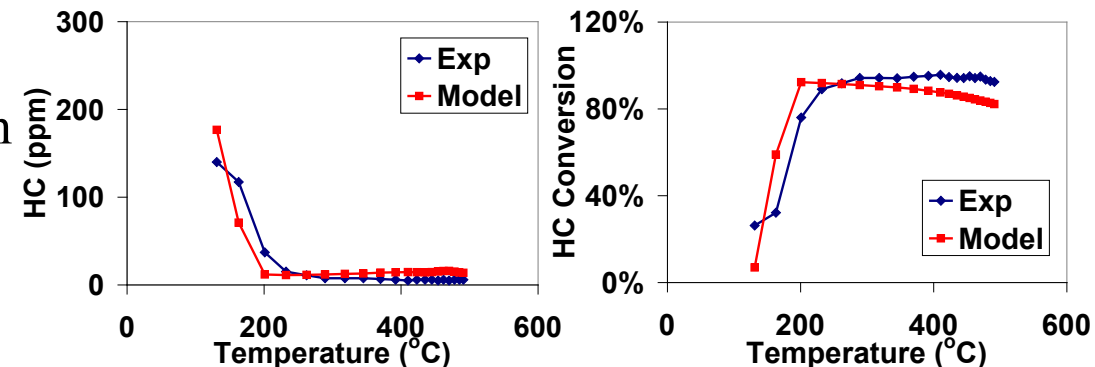
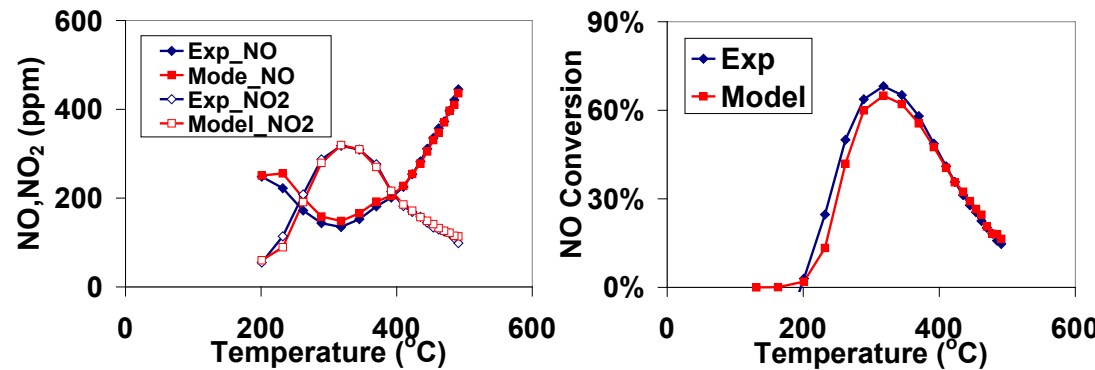
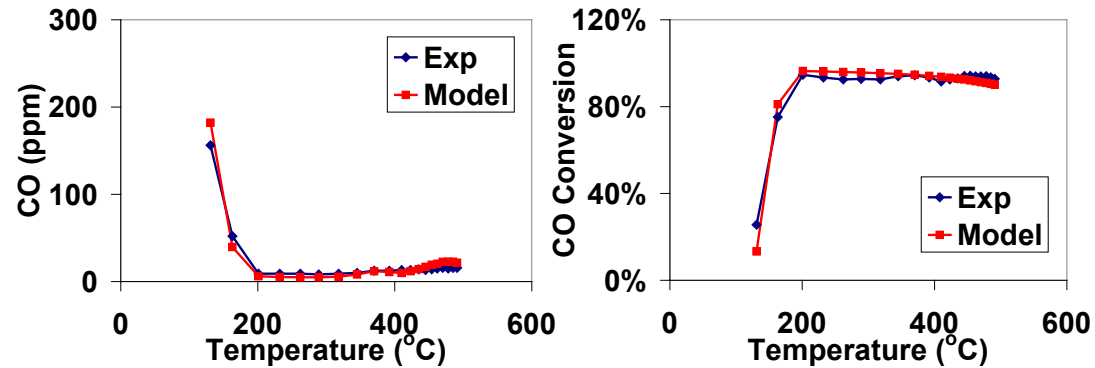
- Three global reactions: (1) CO oxidation, (2) NO oxidation, (3) HC oxidation

## Model validation conditions:

- Experimental data from the open literature (P. Triana, Dissertation, MTU, 2005)

## Example results

- 5%-100% engine load at the engine speed of 1400rpm-2200rpm



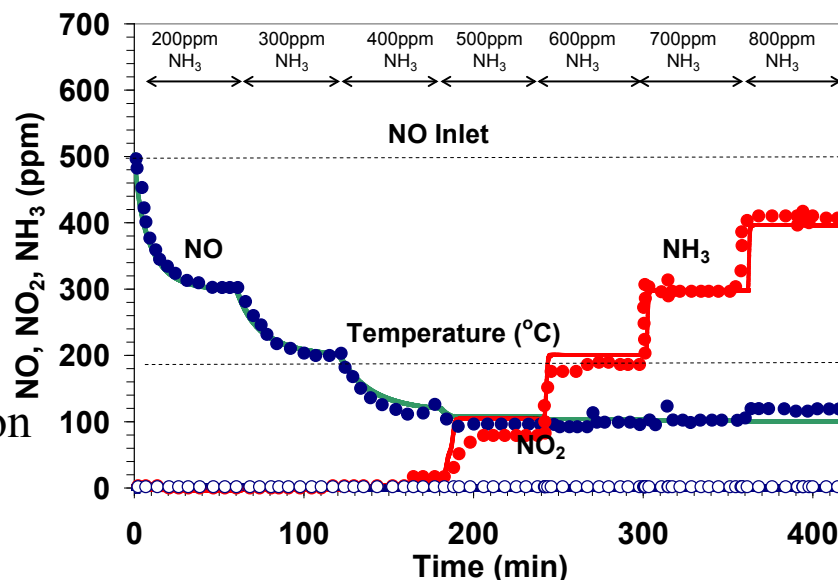
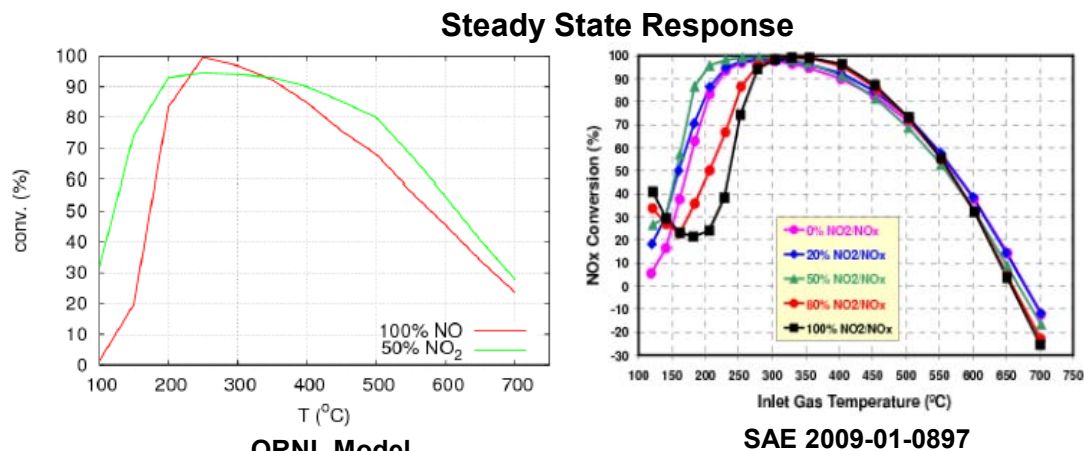
# We have utilized literature data to construct an initial 1-D transient Simulink module for SCR-NO<sub>x</sub> control

## SCR model assumptions:

- Currently CuZSM5 catalyst
- NH<sub>3</sub> adsorption/desorption
- NO SCR reaction
- NO<sub>2</sub> SCR reaction
- Fast SCR reaction (NO + NO<sub>2</sub>)
- NO and NH<sub>3</sub> oxidation

## SCR vs. LNT:

- SCR uses urea for NO<sub>x</sub> reduction
- SCR does not require PGM catalyst
- No modulation of engine is required
- LNT causes fuel penalty for NO<sub>x</sub> reduction
- LNT requires PGM catalyst

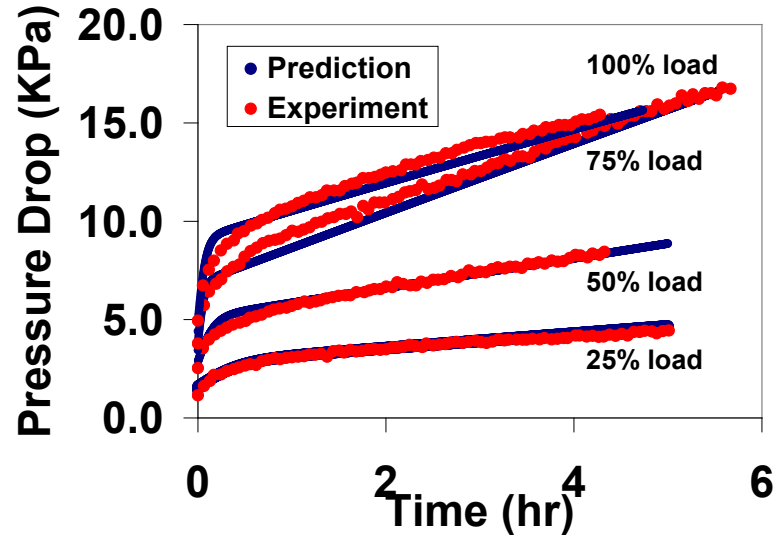
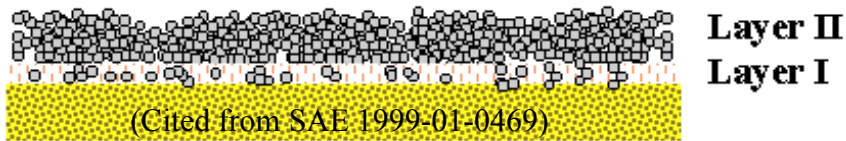


Points from experiments by Olsson et.al, Applied Catalysis B: Environmental, 81(2008), 203-217. Lines from ORNL simulation.

# ORNL DPF model for simulating soot emissions filtration compares well with open literature

## CDPF model assumptions:

- Two-layer model
- Thermal and catalytic oxidation reactions



## Model validation conditions:

- Experimental data from the open literature (SAE 2003-01-0841)

## Validation Results:

- 25%-100% engine load at the engine speed of 1800rpm

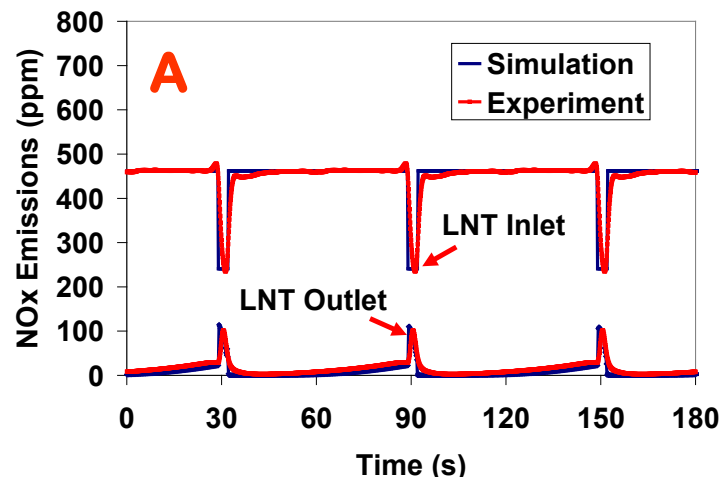
## Cumulative soot

Engine load	25%	50%	75%	100%
Exp (g)	18	35	103	55
Model (g)	18	34	108	53

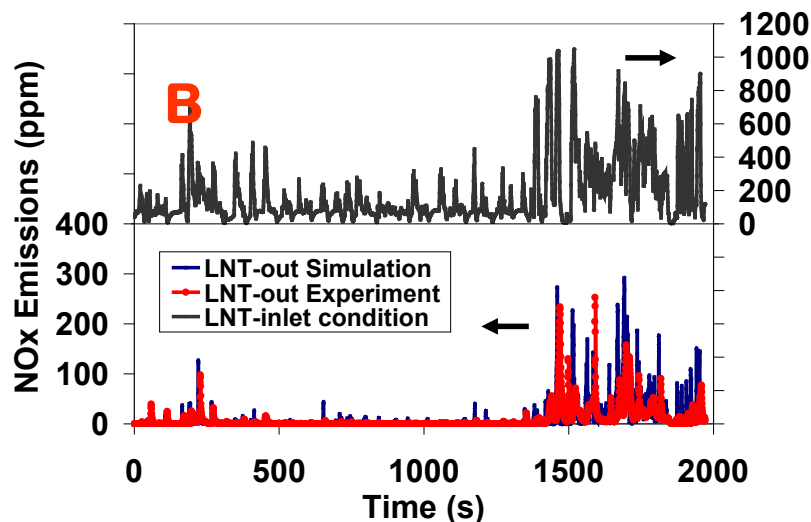
# ORNL LNT model for simulating lean NOx emissions compares well with observations

## Simulation Parameters

- Engine: 1.7-L Mercedes diesel engine
- Steady-state engine operation (A): 57s Lean burn and 3s rich combustion
- FTP driving engine operation (B): a combined driving cycle of UDDS and US06



Steady-state operation



FTP driving operation

	LNT-out NO <sub>x</sub> (g/mi)	NO <sub>x</sub> Reduction (%)
Simu	0.05	94.1
Exp	0.04	95.5

**Successfully demonstrates reasonably agreement with observations for both steady-state and FTP driving engine operation (SAE 2010-0882).**

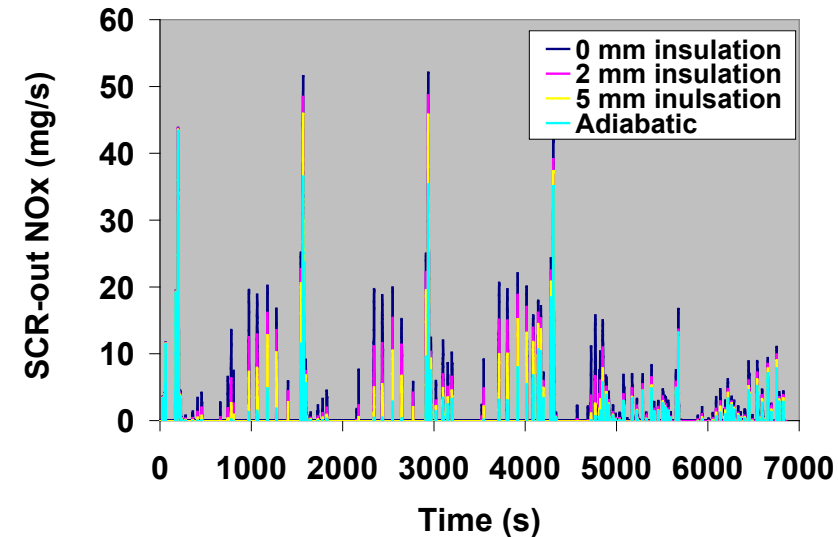
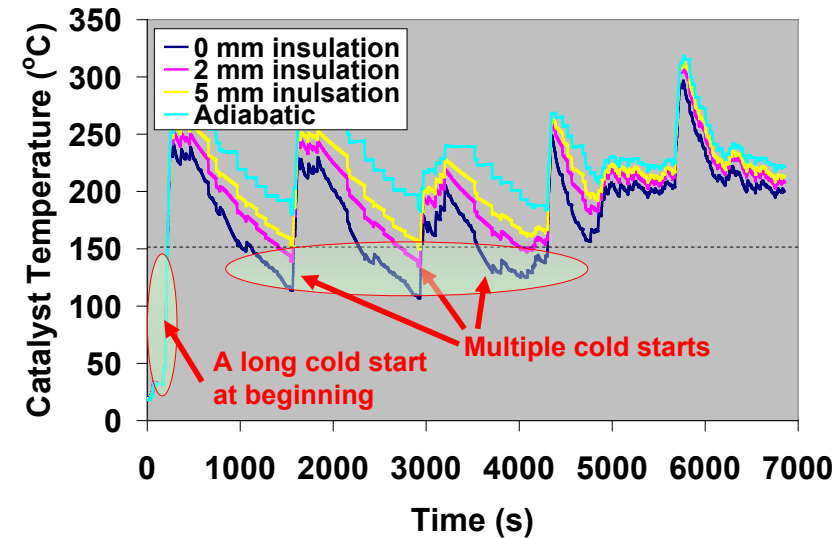
# Thermal insulation improve on aftertreatment device thermal operation conditions

## Simulation parameters:

- PHEV powered by 1.5-L diesel engine
- 5 kWh, 24 Ah battery charge (full charge)
- 5 UDDS cycles beginning with cold start
- 2.4-L Urea SCR (Cu-ZSM-5 catalyst)
- Insulation material: 3.0mm mineral fiber
- Aftertreatment device: Shell, Can, Insulation layer, and Catalyst

## Results:

- Avoid multiple cold start in PHEV
- Reduce NO<sub>x</sub> and NH<sub>3</sub> emissions



# Objectives

- Develop engine maps and aftertreatment models for simulating the performance of conventional, advanced hybrid and plug-in hybrid vehicles operating with gasoline, diesel and alternative fuels as well as advanced engine combustion modes

## In the presentation

**We focus on reporting simulated comparison of gasoline and diesel HEVs with explicit consideration of the impacts of emissions control**



# Future work

- **Smart control strategies for utilization of ammonia in SCRs and reductant in LNTs**
- **Potential impact of cold start or low temperature emissions traps technology**
- **Optimization of integrated DOC/LNT/SCR/CDPF systems**
- **Effects of advantage engine combustion (e.g. GDI, HCCI, PCCI) on improving fuel economy and emission reduction**
- **Effects of waste energy recovery on improving fuel economy and emission reduction**
- **Coordination**
  - **Close to coordination with OEM, national laboratories, and universities to maintain relevance to the latest engine/emissions technologies for HEV/PHEV and industry needs**