

DoE SuperTruck Program

Technology and System Level Demonstration of Highly Efficient and Clean, Diesel Powered Class 8 Trucks



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Peterbilt Motors Company

Project ID: ARRAVT081

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Relevance - Program Objectives ***(DoE Vehicle Technologies Goals)***

Objective 1: Engine system demonstration of **50% or greater BTE** in a test cell at an operating condition indicative of a vehicle traveling on a level road at 65 mph.

Objective 2

a: Tractor-trailer vehicle demonstration of **50% or greater freight efficiency improvement** (freight-ton-miles per gallon) over a defined drive cycle utilizing the engine developed in Objective 1.

b: Tractor-trailer vehicle demonstration of **68% freight efficiency improvement** (freight-ton-miles per gallon) over a defined 24 hour duty cycle (above drive cycle + extended idle) representative of real world, line haul applications.

Objective 3: Technology scoping and demonstration of a **55% BTE engine system**. Engine tests, component technologies, and model/analysis will be developed to a sufficient level to validate 55% BTE.

Baseline Vehicle and Engine: 2009 Peterbilt 386 Tractor
and Cummins 15L ISX Engine

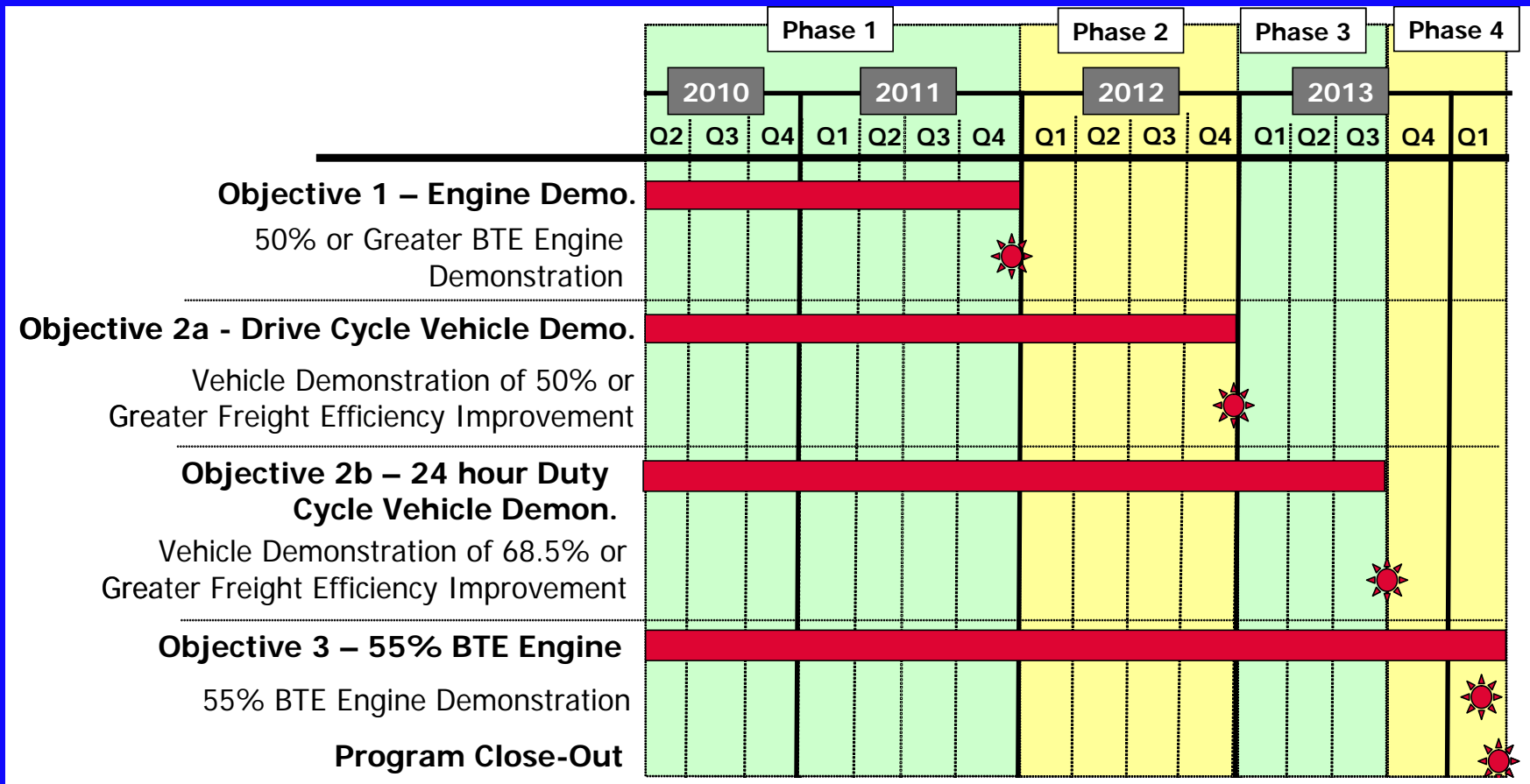
Overview - Schedule and Budget

Budget

DoE Share \$38.8M (48%)

Contractor Share \$42.1M (52%)

4 Year Program: April 2010 to April 2014



Relevance - American Recovery and Reinvestment Act (ARRA) Goals

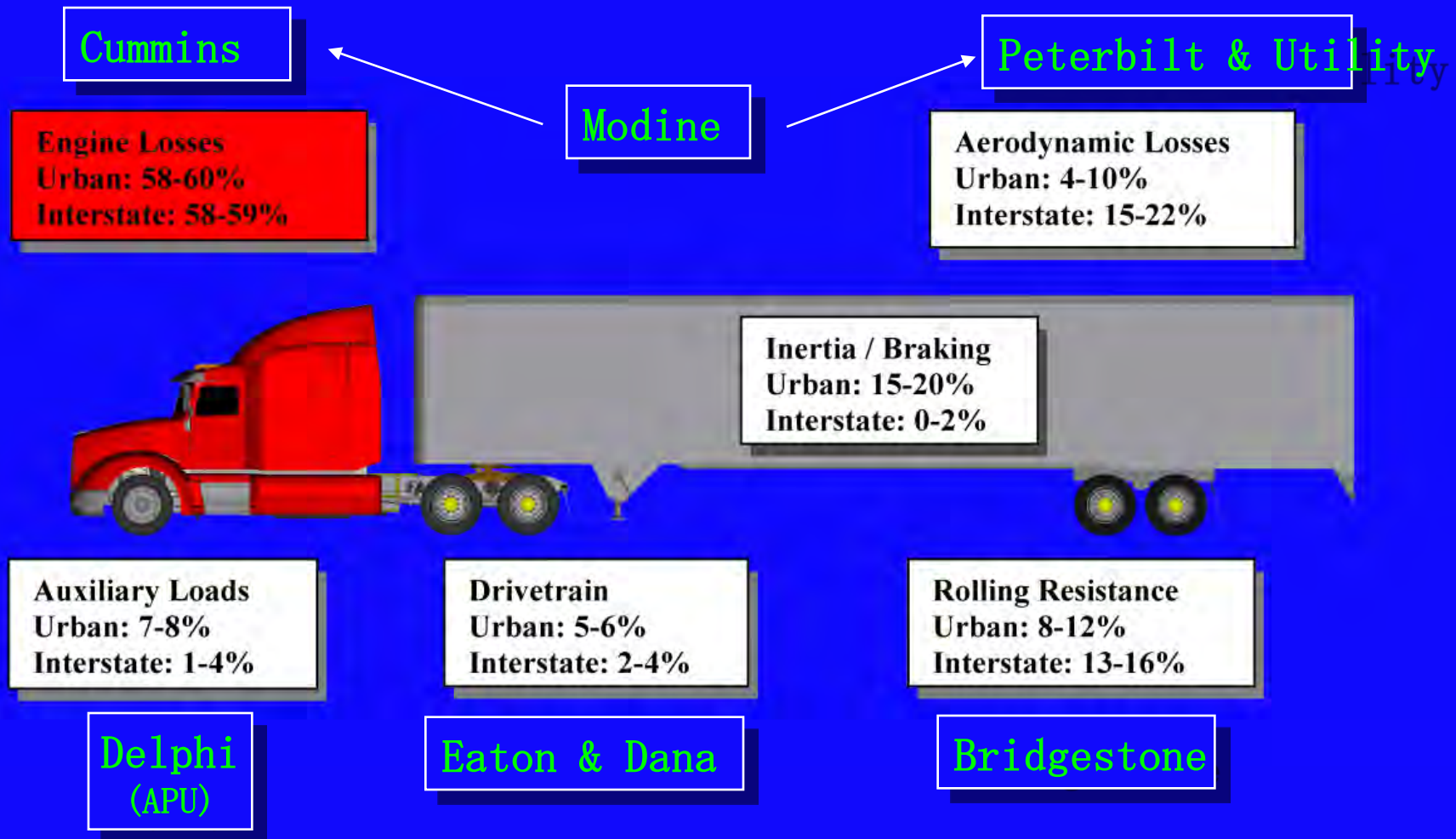
- Create and/or Retain Jobs

Year	Projections		
	2010	2011	2012
Full Time Equivalent	75.5	107.5	131.0

States: Indiana, Texas, Michigan, Wisconsin, Tennessee, Illinois, California

- Spur Economic Activity:
 - Greater than \$13M Total Spend to Date
- Invest in Long-Term Economic Growth
 - Commercial Viability Assessment
 - Demonstrate Technologies with Acceptable Payback Period
 - Adopt Technologies into Product Plans to Meet GHG and CO₂ Regulations for 2017 and beyond

Comprehensive Approach



Analysis of 27 Drive Cycles of Class 8 Vehicles
Variety of Seasons (Summer, Winter, etc)

Overview - Program Barriers

- Underhood Cooling with Waste Heat Recovery
- Vehicle and Engine System Weight Reduction
- Engine Downspeed (Reduced Engine Speed)
 - Powertrain Components
 - Vibration/Customer Acceptance
- Trailer Aerodynamic Devices that Meet Operational Requirements
- Vehicle and Powertrain Communication Speed

Comprehensive Approach with Enabling Technology

Idle Management
(APU)

Enhanced Tractor
and Trailer
Aerodynamics

Transmission/Axle
Technology

Weight
Reduction

Highly Efficient
Engine/
Aftertreatment

Route Performance
Management

Next Generation
LRR Tires

Driver Display with
Fuel Economy Tools



Approach – Freight Efficiency Path to Target

	Drive Cycle Vehicle Demonstration	24 Hour Duty Cycle Vehicle Demonstration
Technology	Freight Efficiency Improvement (%)	Freight Efficiency Improvement (%)
Vehicle Aerodynamics	14%	24%
Engine	25.5%	27%
Transmission/ Axles	3.5%	3.5%
Rolling Resistance	3.5%	3.5%
Route Performance Management	2.5%	2.5%
Idle Management	N/A	10%
Vehicle Weight	3%	3%
Total	52%	73.5%
Target	50%	68.5%

Peterbilt Participants

- Contract Lead - Cummins

- Suppliers

- Modine – Cooling Module



- Eaton – Transmissions



- Dana – Drivetrain



- Bridgestone – Fuel Efficient Tires



- Alcoa - Wheels



- Delphi – Solid Oxide Fuel Cell APU



- Bergstrom – eSHVAC



- Garmin – 3D Map and Display



- Exa – CFD Analysis



- OEM

- Utility Trailer Manufacturing



- End User

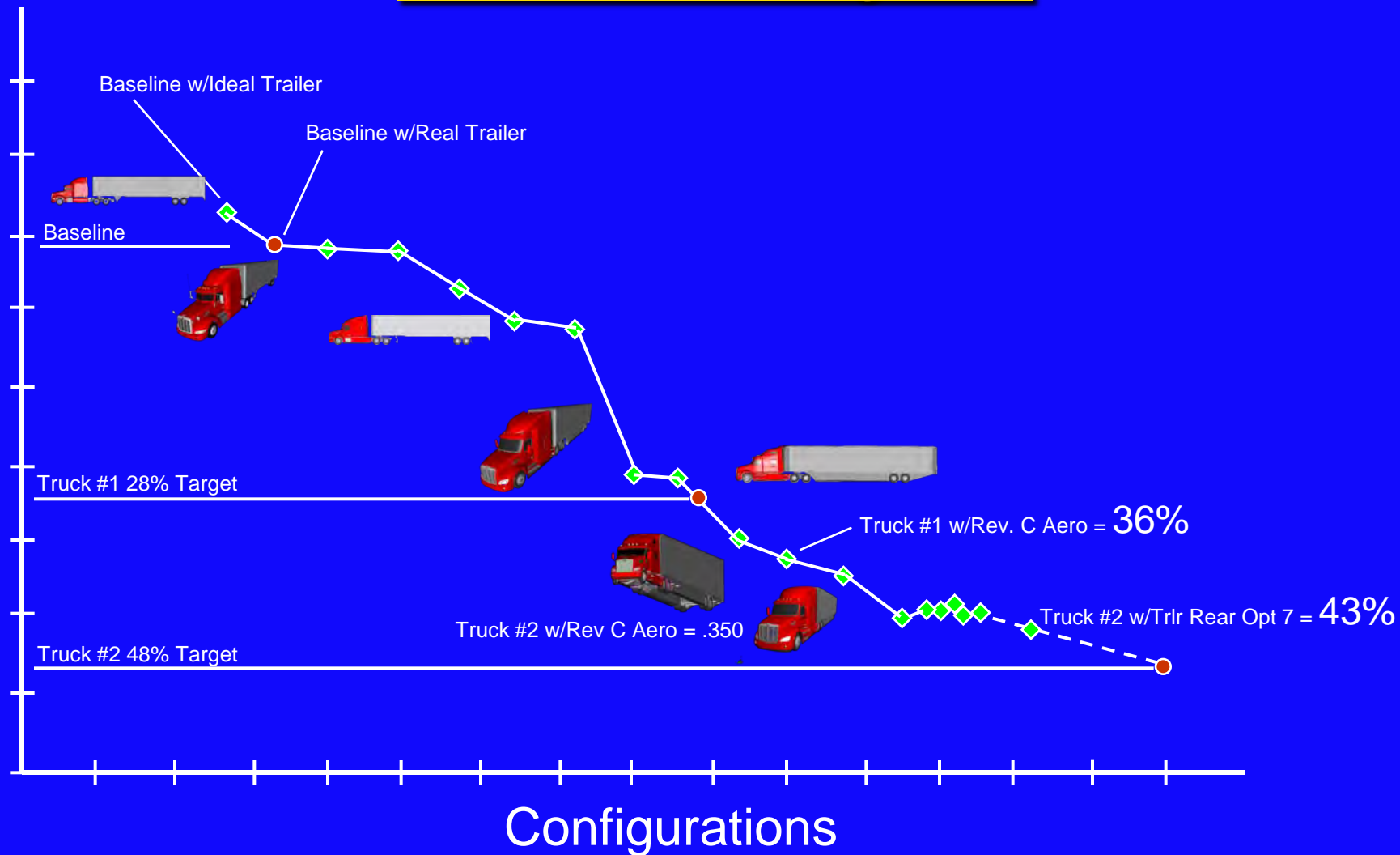
- US Xpress



End User Participation – Collaboration/Partnerships

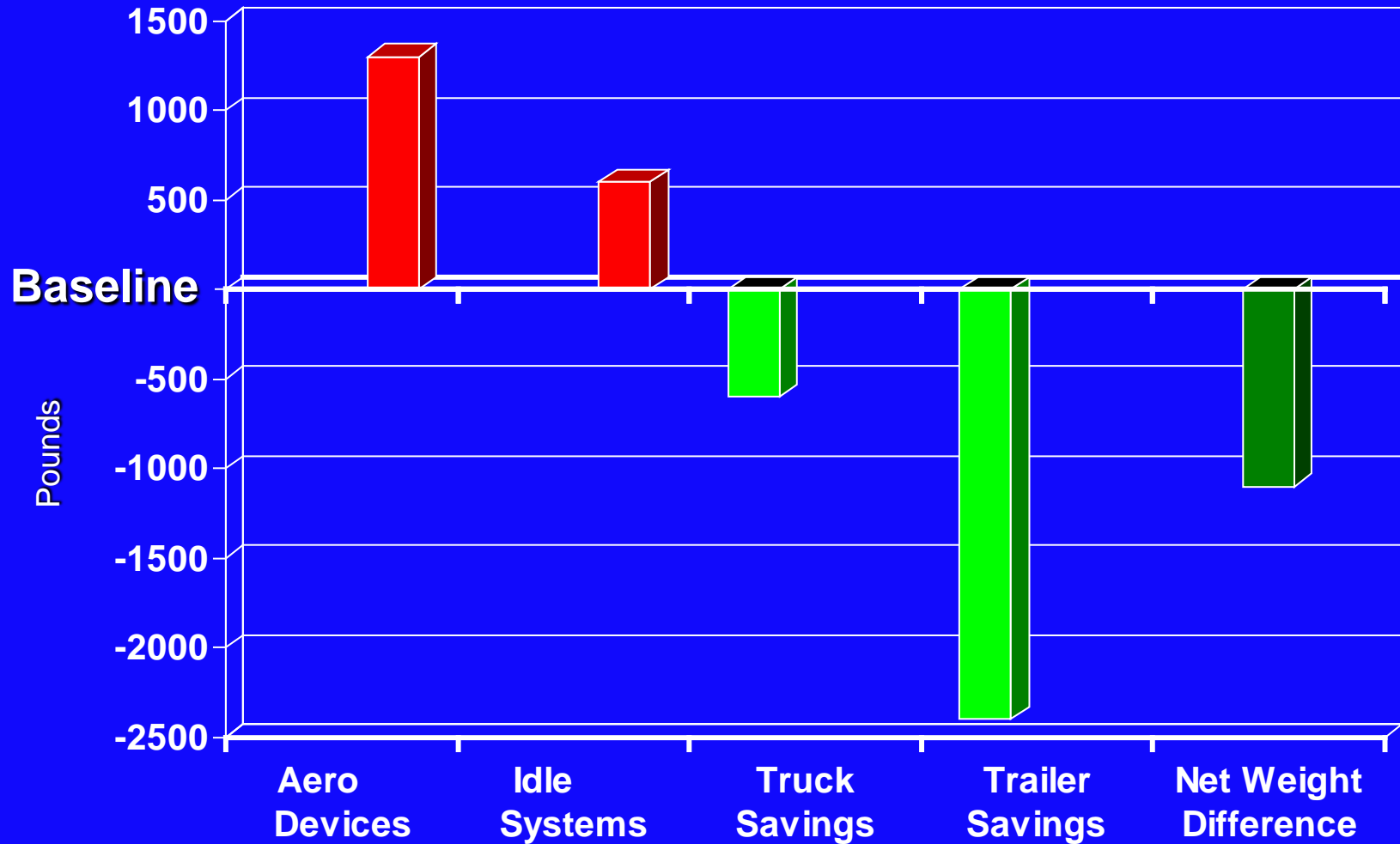
- US Xpress – will provide:
 - Feedback on the 24 hour duty cycle used for fuel efficiency testing
 - Comments on the practicality of the trailer configuration and aero devices
 - Comments on the business aspects of the technology being investigated
 - Driver feedback on the appearance, performance and drivability of the new technology in the development trucks

Aerodynamic Improvements – Technical Progress

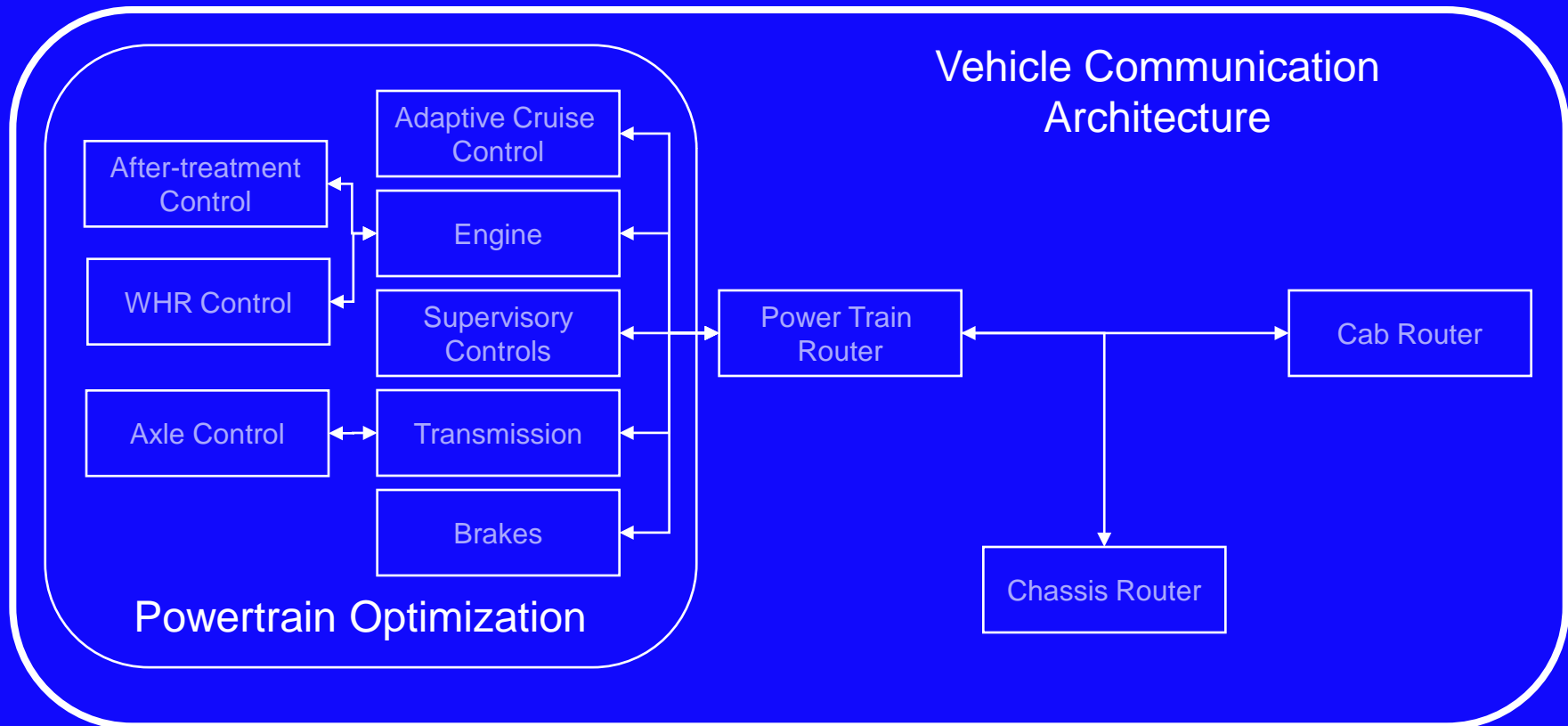


* Cd's Shown Are Adjusted to SAE J1252 Baseline Using
% Average Deltas From 0 and 6 Degree CFD Runs

Truck/Trailer Weight – Technical Progress



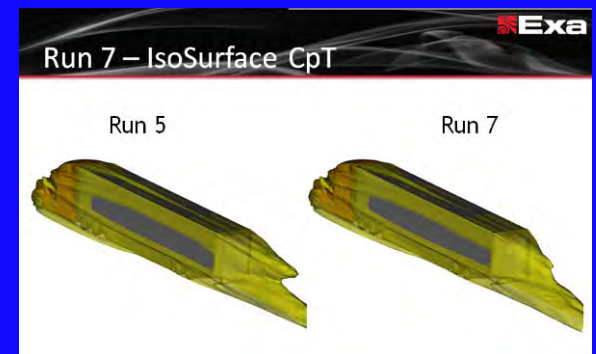
Vehicle and Powertrain Communication Architecture – Technical Progress



- Establish Requirements For Future Vehicle Communication Architecture
- New Level Of Vehicle And Powertrain Optimization For Fuel Efficiency (Algorithms Completed And Simulation Completed: Hardware-in-the-loop Testing On-going)

Trailer Development – Technical Progress

- Trailer Build In Process
- Devices Support Industry
 - Swing Doors, Not Roll-Up
 - Not Obstruct Trailer Opening
 - End Customer Input



Milestones and Technical Accomplishments

- March 2010 to March 2011 – **Technical Accomplishments**
 - Simulation of Path to Target for Engine and Vehicle Efficiencies
 - Baseline Vehicle Testing
 - CFD Analysis of Vehicle Demo. #1 Aero
 - Design of Advanced Transmission
 - Performance Assessment of SOFC APU
 - Integration of Cummins Waste Heat Recovery System
- March 2011 to March 2012 – **Future Work**
 - Design Freeze for Vehicle Demonstration #1 (Objective 2a)
 - Truck #1 and Trailer Build
 - Testing of Tractor – Trailer Aerodynamics Solution
 - Vehicle Testing of Advanced Transmission
 - Complete Design of Second Generation of SOFC APU



Summary

- Program Remains On Schedule With 100% Milestone Completion
- Meeting The Goals For American Recovery And Reinvestment Act (ARRA)
- Completed Baseline Vehicle Testing
- Completed CFD Analysis Of Tractor-trailer Aerodynamic Design For Vehicle #1 (Objective 2a)
- Engine Efficiency And Vehicle Freight Efficiency Roadmaps Updated With Evidence To Meet Or Exceed Targets
- Vehicle Packaging And Integration Proceeding Without Any Major Issues
- Completed Design Of Advanced Transmission – Part Procurement On-going

Technical Back-Up Slides

Baseline Testing – Technical Progress

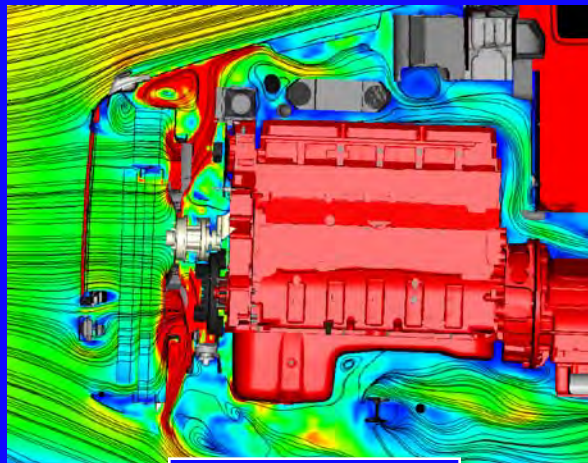
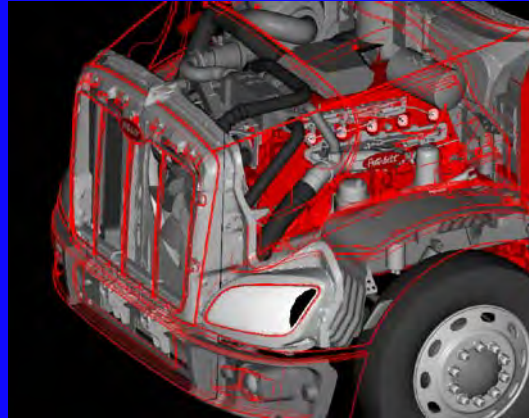
- Baseline Testing Complete
- Strong Simulation Tool Correlation
 - Within 4.6% of Actual
 - Weather Variables
 - Additional Testing to Increase Confidence



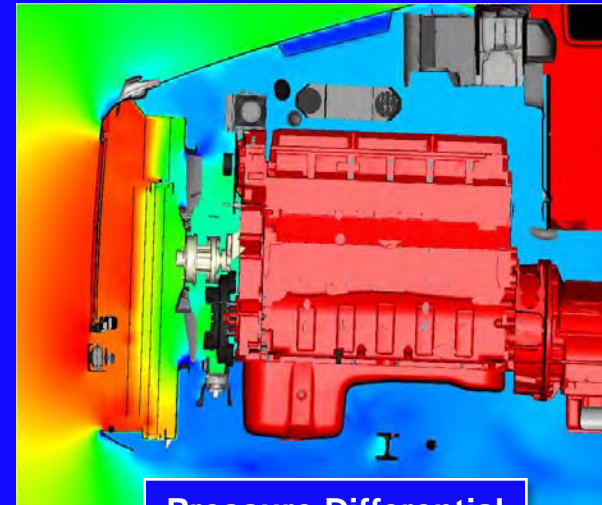
Vehicle and Engine Cooling System Design

Underhood Air Flow and Temperature Analysis

Successful Packaging of the Engine + Waste Heat Recovery
In the Aerodynamic Vehicle Design



Velocity Profile



Pressure Differential