

# Wireless Plug-in Electric Vehicle (PEV) Charging

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Program Annual Merit Review and Peer Evaluation Meeting

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# Overview

## Timeline

- Start – Oct. 2010
- Finish – Sept. 2013
- 84% complete

## Budget

- Total project funding
  - DOE share – 100%
- Funding received for FY11
  - \$400K

## Partners/Advisors

- ORNL Fusion Energy RF experts

## Barriers and Opportunity

- Plug-in Electric Vehicles (PEV) are burdened by the need for cable and plug charger, galvanic isolation of the on-board electronics, bulk and cost of this charger and the large energy storage system (ESS) packs needed.
- Wireless charging opportunity:
  - Provides convenience to the customer.
  - Inherent electrical isolation.
  - Regulation done on grid side.
  - Reduce on-board ESS size using dynamic on-road charging.
- Program targets
  - Level II charging at 3.6kW to 19kW level
  - On road stationary charging
  - On road dynamic charging (vehicle in motion)

# Objective

## Objective for FY11

- Develop an efficient method for transferring large power levels over moderate distances in stationary setting
  - Loosely coupled magnetic resonant transformers have the potential to accomplish this goal.
  - Target for Vehicle application: Level II 3.6kW, 200mm gap @ >90% efficiency

## Overall program

- Wireless charging of PEV stationary and dynamic conditions
  - Demonstrate 90% transfer efficiency from plug to battery at SAE J1772 Level II power of 3.6kW to 19kW.
  - Comply with SAE J2954 Wireless Power Transfer (WPT) emissions guidelines of 500uT in active zone and <62.5mG outside the active zone.
  - Target for Vehicle application: Level III >60kW to vehicle in motion.

# Milestones

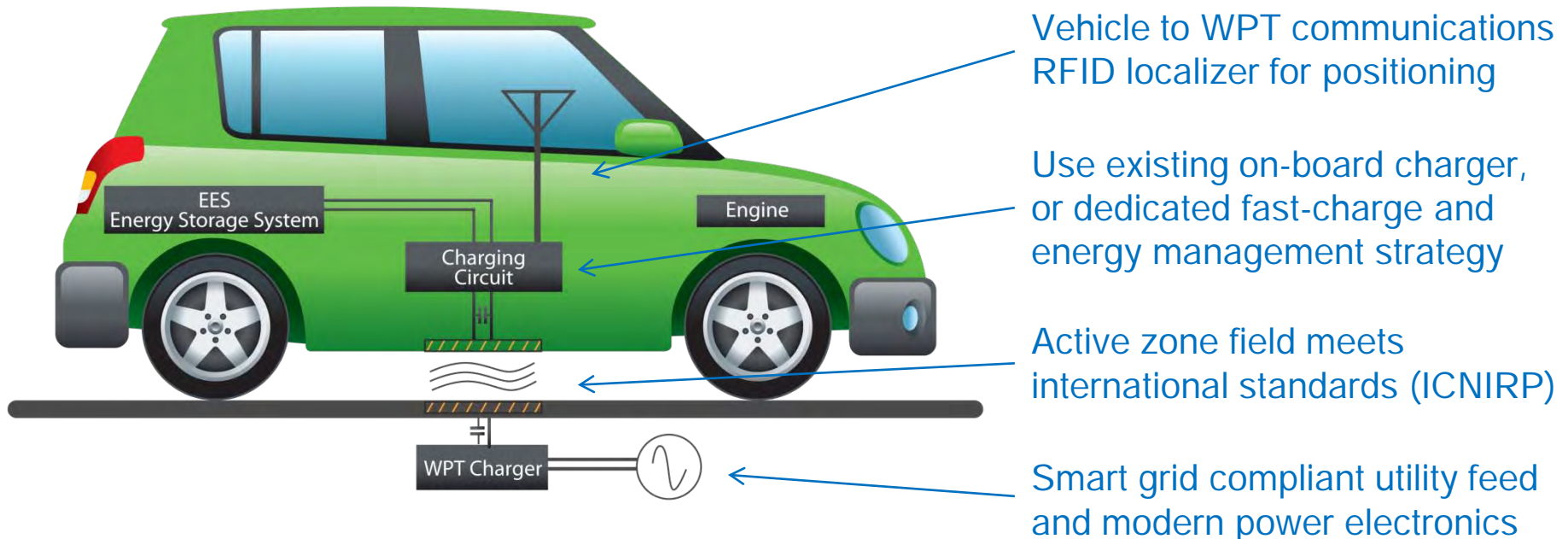
Month/Year	Milestone or Go/No-Go Decision
Sept-2011	<p><u>Milestone</u>: Completed three (3) iterations of antenna design</p> <p><u>Milestone</u>: Completed skin and proximity effect model and simulation to understand power loss mechanisms</p> <p><u>Milestone</u>: Completed current sensor scale calibration</p>
May-2012	<p><u>Milestone</u>: Demonstrate antenna design with field shaping and shielding sufficient to meet ICNIRP field levels</p> <p><u>Go/No-Go Decision</u>: Functional prototype meets field constraints and coil-to-coil efficiency &gt;96%</p>
Sept-2012	<p><u>Milestone</u>: Complete integration of wireless power transfer (WPT) into battery electric vehicle.</p> <p><u>Milestone</u>: Complete integration of one (1) WPT into solar canopy charging station at ORNL.</p>

# Approach

- Design a system that first targets efficiency and then power levels:
  - Optimum operating points for maximum efficiency are quite different than for maximum power.
- Simulate circuit to find “best” operating region and to identify its required operating parameters.
- Target methods for best magnetic coupling over moderate distances and verify in the lab.
  - Vehicle ground clearance requirements:
    - U.S. 200mm and European vehicles 150mm gap
  - Dedicated power inverter needed
    - Design, analyze, simulate LCL inverter concepts at 3.6kW
  - Design and demonstrate grid side vs. vehicle side controls
    - Energy Storage System (Battery) regulation and communications needs.

# Approach (contd.)

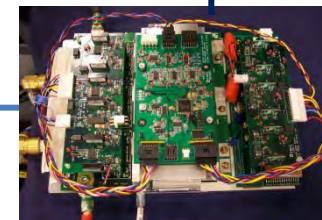
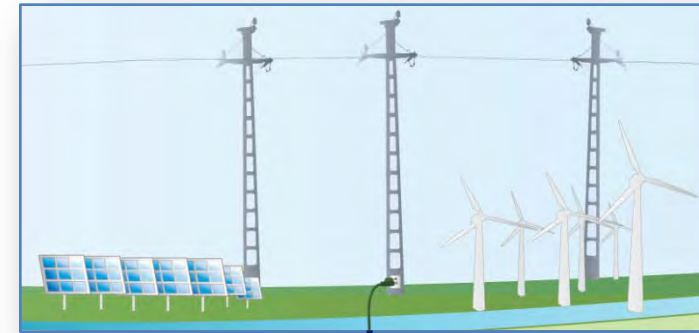
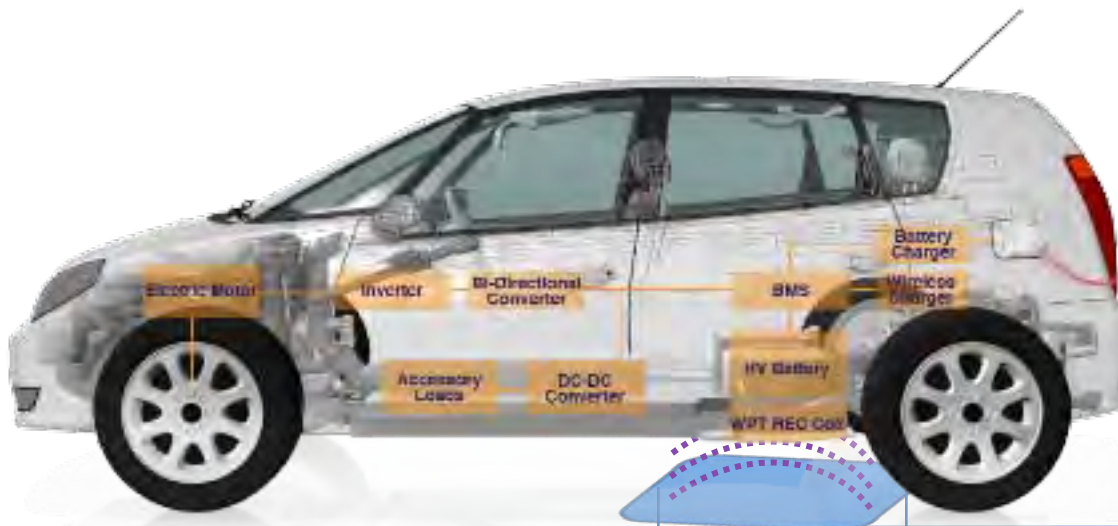
- Design and develop antenna system suitable for vehicle integration for stationary, on-road stationary and on-road dynamic charging at high power levels.
  - Technically: a non-radiating, near field reactive zone power transfer method
  - Practically: a convenient, safe and flexible means to charge electric vehicles.



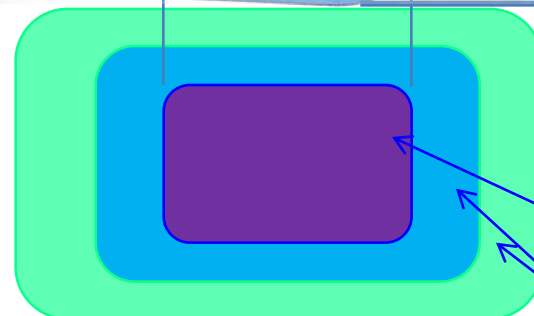
Graphic: Lindsey Marlar ORNL graphics services

# Approach (contd.)

- Wireless charging technical challenges:
  - Antenna coil field shaping, vehicle chassis/wiring shielding, alignment tolerance
  - Maximum power across active zone and minimal side lobe emissions



ORNL developed power inverter courtesy Gui-Jia Su.

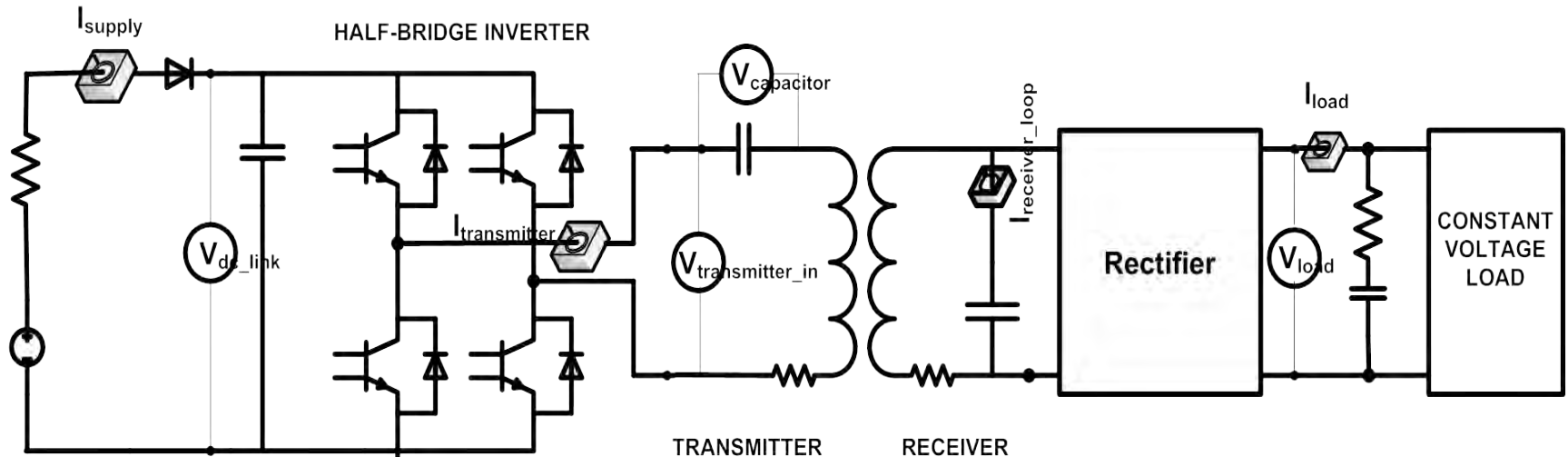


- Zone 1: Active field,  $\sim 1\text{m}^2$ ,  $< 500\mu\text{T}$
- Zone 2: Transition: 300mm boundary
- Zone 3: Public zone: Field focusing & shielding  $< 62.5\text{mG}$  (incl. cabin)

Vehicle graphic Lindsey Marlar, ORNL

# Approach (contd.)

- Wireless power transfer using magnetic resonance coupling of air core transformer.
  - Power converter to regulate and drive resonant coil system
  - Simple uncontrolled rectifier on secondary
- Prototype hardware identified sensor accuracy issue
  - Current sensors, especially flux nulling type, suffer from scale error in this application.



Circuit diagram obtained from Dr. Matthew Scudirie of ORNL



# Approach (contd.)

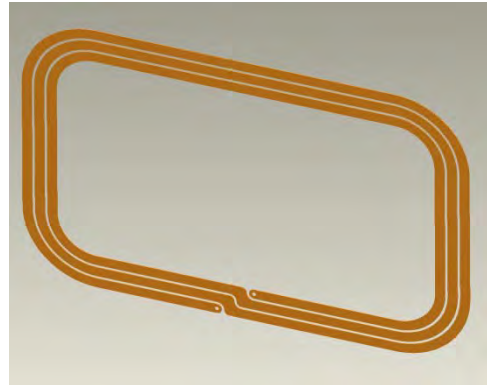
- Antenna (coil) design is crucial to this program
  - Meeting plug to battery efficiency target demands very high coil-to-coil efficiency

## 1<sup>st</sup> Gen



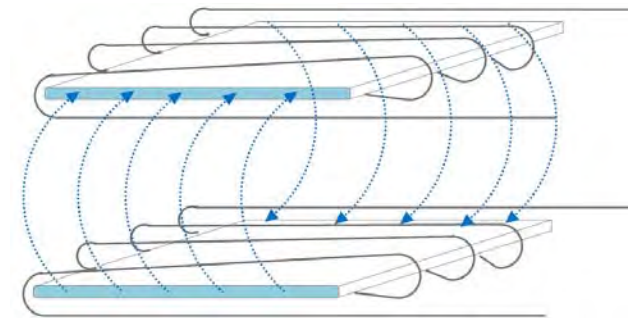
Copper tube (0.635mm), 2 in parallel, 3 turns overall:  
 $R_{ac} = 16\text{m}\Omega$   
 $L_s = 15.3\ \mu\text{H}$

## 2<sup>nd</sup> Gen



Copper plate (2.37mm thick by 25.4mm width), 3 turns overall:  
 $R_{ac} = 11\text{m}\Omega$   
 $L_s = 15.3\ \mu\text{H}$

## 3<sup>rd</sup> Gen

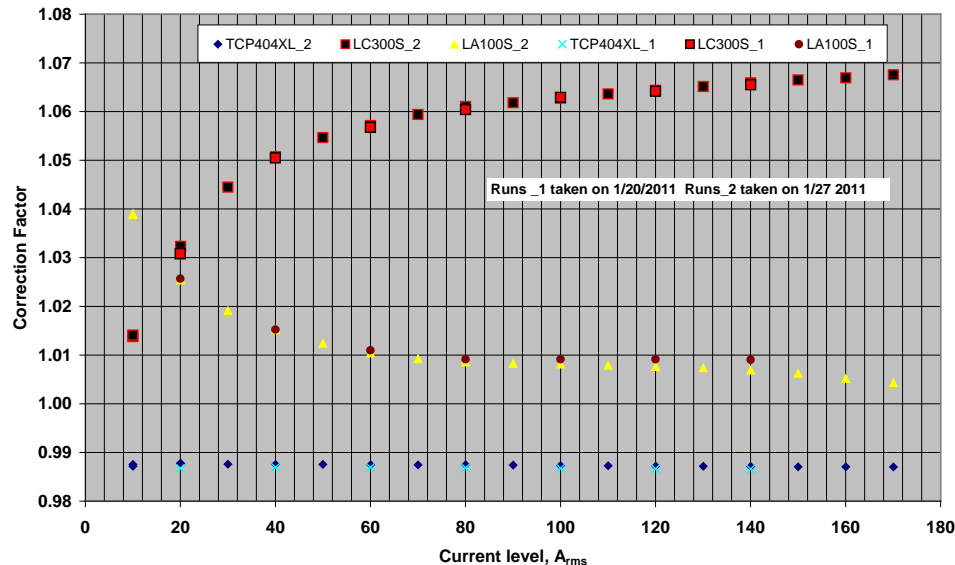


Copper tube (0.635mm) around plexiglass core for field shaping materials, 4 turns overall  
 $R_{ac} = xx\ \text{m}\Omega$   
 $L_s = yy\ \mu\text{H}$

# Approach (contd.)

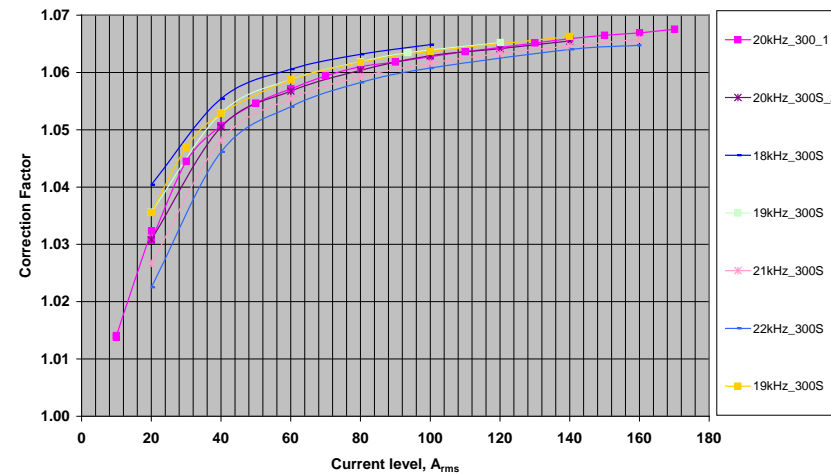
- Current sensor issue added unanticipated tasks
  - Can exhibit significant scale error at operating frequency
  - Tests performed at 20kHz over full range of current for the following sensors:
    - LEM LA100S; LEM LC300S; Tektronix® probe TCP404XL

Current Probe Calibration  
(Normal Trigger at 20 kHz)



Scale error is repeatable  
Tektronix current probe stable with current magnitude.

LEM LC300S Current Probe Calibration  
(Normal Trigger)



Correction factor necessary for LEM

Charts courtesy of Dr. John McKeever of ORNL

# Technical Accomplishments and Progress - Overall

- Completed fabrication of laboratory test apparatus
  - Two antennas are mounted vertically to allow easier access for experimental work.
  - The closer “mobile” antenna rides in a track that translates it in the direction of travel to measure longitudinal displacement effects.
  - The transmitting antenna in the back could be adjusted to measure coil spacing ( $d$ ) and lateral displacement effects to study variation of coefficient of coupling ( $k$ ).

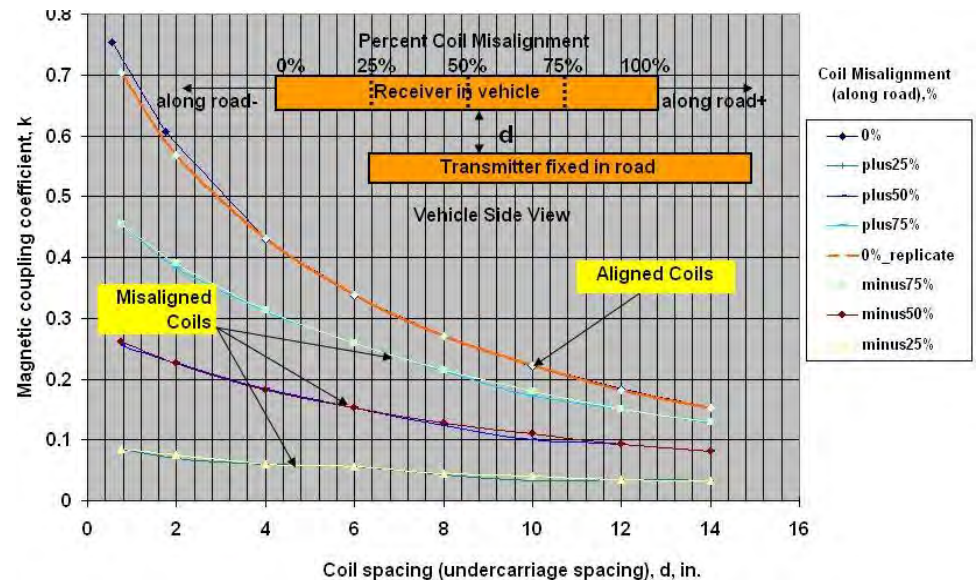
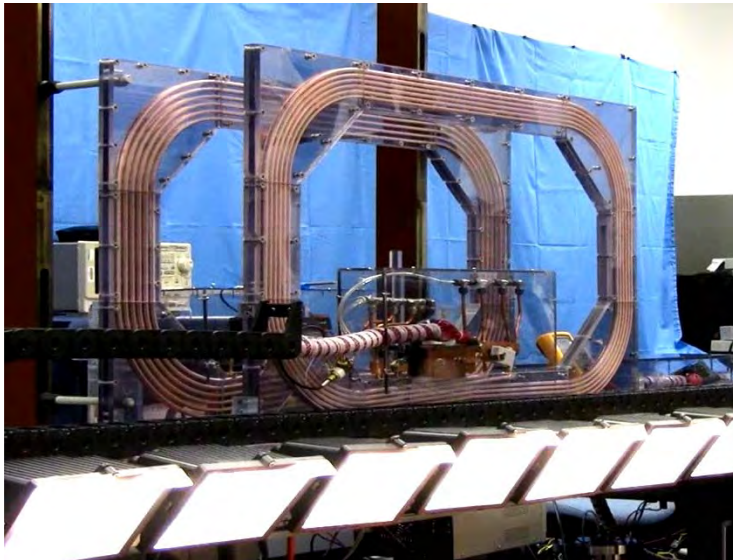
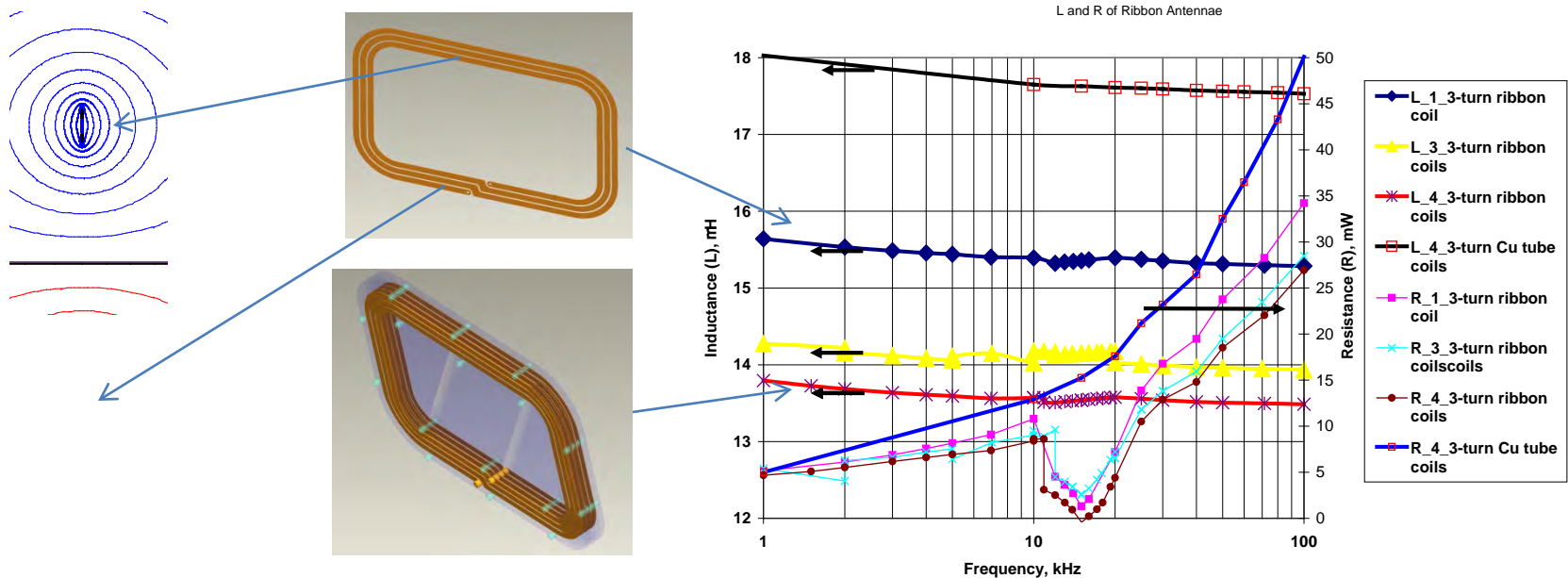


Photo and chart courtesy of Dr. Matt Scudiere of ORNL

# Technical Accomplishments and Progress – FY11 (contd.)

- Evaluation of stacked “ribbon” antennas
  - ORNL evaluated the performance ( $R_{ac}$ ,  $L_s$ ) of 1, 3 and 4 antenna coils in parallel
  - Very disappointing results due to substantial proximity effect in 2<sup>nd</sup> gen ribbon coil antenna.



Plot of coil field at 20kHz excitation in air

Source: coil CAD drawings courtesy Dr. Matthew Scudiere, Laboratory test data Dr. John McKeever  
Field flux plot simulation: Dr. Pan-Seok Shin

# Technical Accomplishments and Progress - FY11 (contd.)

- Experimental finding that multiple “ribbon” antennas operating in parallel offer no benefit in terms of loss reduction.
  - Two such coils in close proximity (~15mm) exhibit virtually unchanged  $R_{ac}$  and  $L_s$



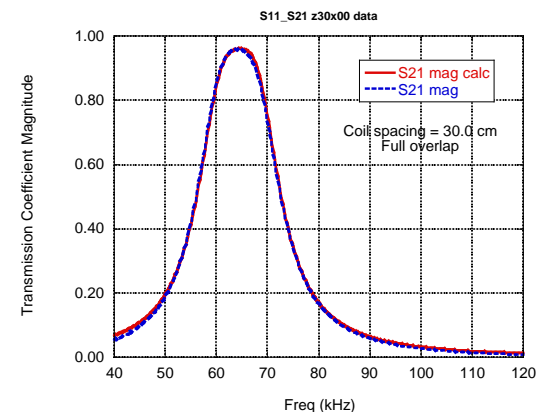
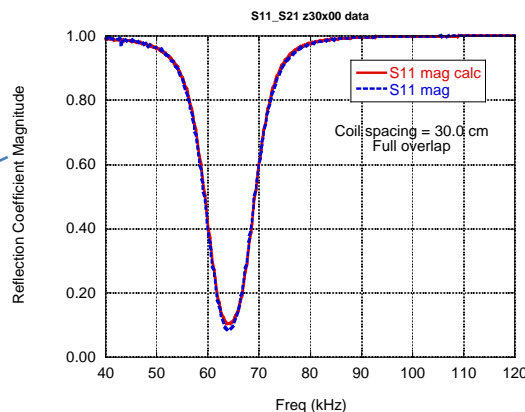
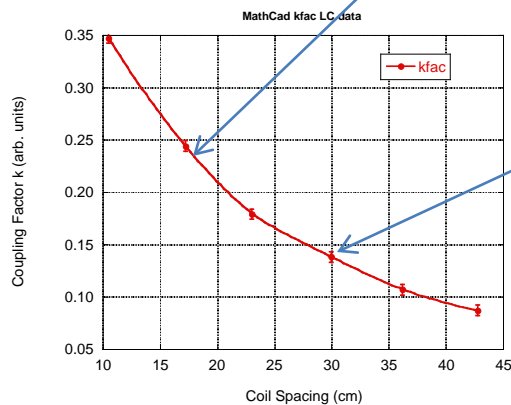
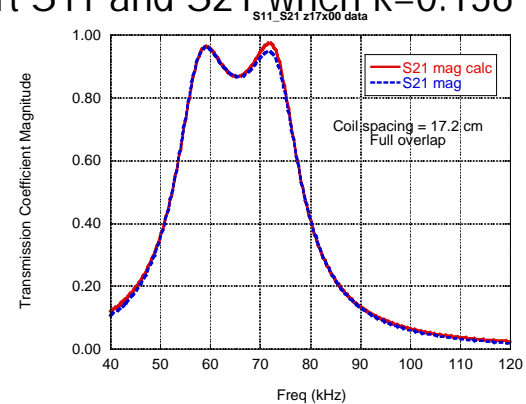
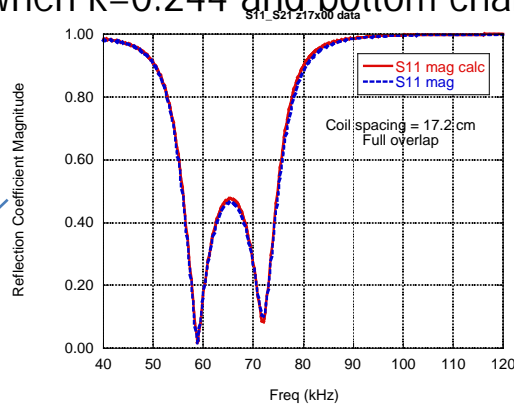
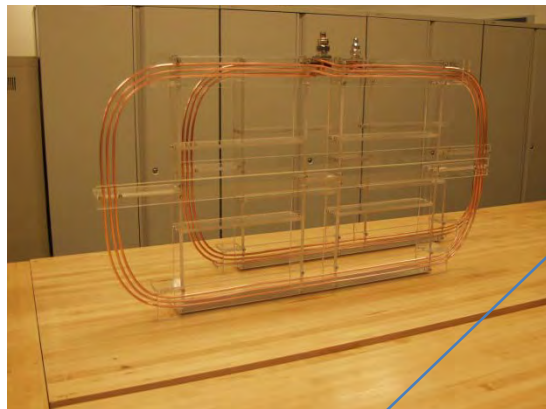
Top: End on view of flux lines for 3 turn ribbon coil antenna. Bottom: end on view of ribbon coil conductor current density plots shown extensive skin effect and proximity effects in two outside bars.



Source: Field flux plot simulation: Dr. Pan-Seok Shin

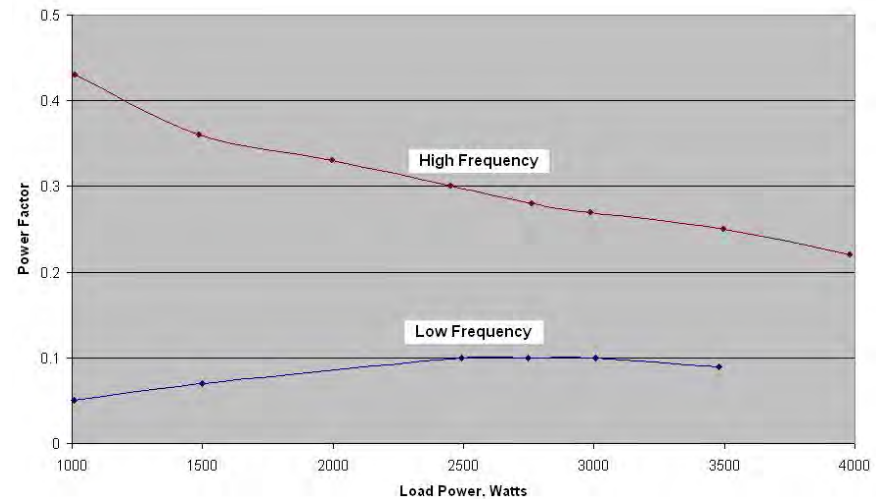
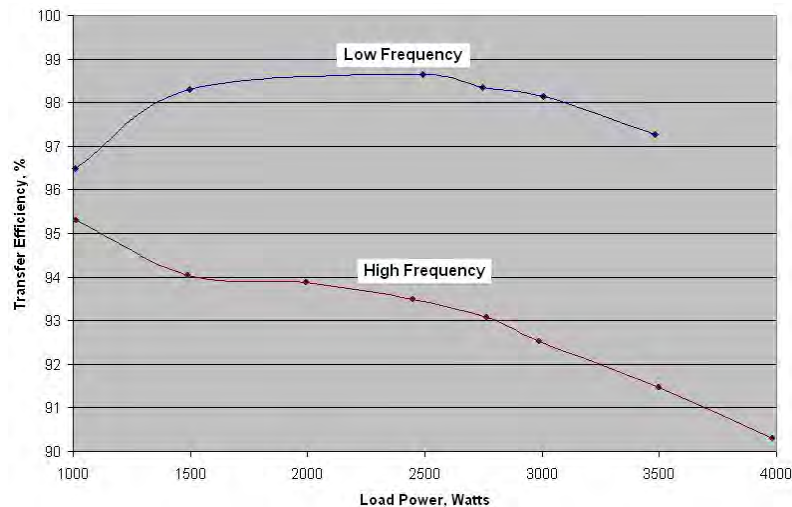
# Technical Accomplishments and Progress - FY11 (contd.)

- RF experts at ORNL Fusion Energy modeled and simulated the copper tube antenna system showing coil-coil efficiency  $\sim 96\% = (S_{21})^2$ 
  - Reflection coefficient S11 and transmission coefficient S21 analyzed wrt coil spacing d.
  - Top chart shows S11 and S21 when  $k=0.244$  and bottom chart S11 and S21 when  $k=0.138$



# Technical Accomplishments and Progress - FY11 (contd.)

- ORNL APEEM experimental work measured the transfer efficiency results for the copper tube coil antenna design as function of frequency.
  - Efficiencies >95% were obtained coil-coil, but power factors were low!



- Power factor versus Transfer Efficiency does not include the H-bridge converter. A commercial, or purpose designed (sister project), inverter will have better efficiency.
- Low power factor means a larger inverter is necessary, or, the resonant design shifts from the present LC to an LCL design.

# Collaborations

- **ORNL Plasma Energy & Applications, Fusion Energy Division**
  - Dr. John Caughman, Dr. Timothy Bigelow, Dr. Phillip M. Ryan
- **SAE J2954 Wireless PEV Charging Task Force**
  - Mr. Jesse Schneider (BMW) chairman



# Future Work

- Remainder of FY11

- Design, model, simulate and fabricate 3<sup>rd</sup> Gen antenna and demonstrate coil-coil efficiency, field focusing and shielding.
- Subtask on dedicated inverter to demonstrate kW/kVA → 0.5
- Demonstrate plug to secondary rectifier output eff > 90%

- FY12

- Design, model, simulate and fabricate strip line power cables
- Characterize antenna shielding effect in proximity to concrete and vehicle chassis floor pan galvanneal.
- Refine design for vehicle integration and stationary vehicle charging demonstration.

# Summary

## FY11 Accomplishments

- This project has demonstrated an efficient wireless power transfer technology capable of transferring large power levels over coil-coil gaps commensurate with vehicle ground clearance.
- Loosely coupled magnetic resonance transformer approach is shown to have the best performance.
- New antenna designs are underway to address shielding and field focusing to minimize emissions.
- Impacts
  - Wireless charging eliminates the inconvenience of plug and cable.
  - Introduces inherent electrical isolation into the charging process.
  - Regulation can be done grid side with short range communications to/from the vehicle over Zigbee, active RFID, others.
  - Opportunity for on-board energy storage system size reduction.