## Thermal Storage Tank Ice-on-Coil Internal Melt





### **Heating in Cold Urban Cities**

- Replace gas boilers with electric
  - Resistance heat will exacerbate winter peaking
- GSHP restricted by underground infrastructure
- ASHP limited by ambient
  - Electric reheat supplemental
  - Defrost derating
  - Limited roof space



## Storage-Source Heat Pump System (SSHP)

An innovative way to make all-electric heat pump heating possible even in cold climates and dense urban environments where there is limited roof space.



#### FEATURES

- Energy efficient: Reclaims excess heat from the building using it to heat when needed.
- Reliable operation: Collects and stores heat from air-to-water heat pump operation during favorable conditions enabling heating at all outdoor conditions including extreme cold.
- **Save roof space:** Collecting and storing heat over 24-hour period for later use, can reduce required air-to-water heat pump capacity and cost.
- Higher supply water temperatures: Sourcing energy from a stable thermal energy storage source enables up to 130F.
- Lowers costs: Storing thermal energy for later use provides flexibility to use lower-cost electricity. Thermal energy storage can frequently qualify for up to 40% tax credit reducing overall system costs.





Smart HVAC. Brilliant Savings.

## FLEX<sup>™</sup> direct-contact heat exchange increases TES responsiveness





- 100 ton-hrs (latent); 10 ton charge; 20 ton discharge
- 8'D x 10'H; 3,000 gallon tank
- Steady temperature charge & discharge
  - Scalable to larger tanks
  - Expanding to: ice/hot water (heat pump), salt hydrates, glycol brine (cold chain)

#### Shift Thermal seeks to partner with industry leaders to rapidly commercialize TES

- Team of seven full-time employees with a diverse set of backgrounds
- Deployed first commercial install in Akron, OH in Feb. 2024
- Currently in lab testing at NREL
- Received one issued patent and one patent pending for the company's heat exchange and thermal storage technology
- Raised over \$5M in funding from public and private sources of capital

#### The Team





## **ETS for Space Heating**



#### *Al Takle – Steffes 8/27/2024*



## It All Began with Room Units













80,000 SYSTEMS INSTALLED SINCE 1987 EZ ZONING CO

COMFORT

**2100 SERIES** 



## **Enhanced Heat Pump Performance**

Storage of Renewable or Off-Peak Electricity in the form of Heat



 Electricity is stored as heat in a well-insulated brick core.

- Combination of heat pumps and Electric Thermal Storage heaters maximizes home and the electric grid system efficiency.
- On-board controls regulate charging and discharging.
- Internal blower system delivers heat to the conditioned space as needed to maintain total home comfort 24/7.

#### It's FULLY AUTOMATIC!



A typical installation





## **Commercial, Industrial and Institutional**

### ThermElect



- Schools have been the primary application
- BACnet Compatible
- Increased building load factor





#### **Heat Pump Water Heating**

- Multi-Family Residential
- Up to 1500 gallons of storage
- CTA-2045 compatible for utility control
- Plug and Play Design







# CONCLUSION

ETS technology is a proven solution that can reduce peak demand and improve climate resilience.

## **THANK YOU!**



## Stay connected with us at <u>www.steffes.com</u>

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## Heat Pump Heating and Hot Water with Thermal Energy Storage



Pierre Delforge, Co-founder and Head of Product pierre@harvest-thermal.com

Aug. 27, 2024

### Markets

- ✓ Residential single-family and low-rise multi-family
- ✓ Retrofit and new
- ✓ Forced air and radiant floor



## 62% of Home Energy Use = Heating and Hot Water



EIA End Use Energy Consumption 2020

#### **ô** Harvest

#### Making Heat Pumps Run on Renewable Energy



![](_page_18_Figure_0.jpeg)

#### **ô** Harvest

## Highly Stratified Sensible Storage

- High temperature differential achieves good energy density with low-cost sensible storage
- Single pass AWHP raises water temp to 150 F
- Hydronic coil designed for high dT, hydronic flow rate controlled for return temp = 85 F

![](_page_19_Figure_4.jpeg)

### System Performance

Field measured efficiency:

- **370%** average field-measured <u>heat pump</u> performance
- 300% average field-measured <u>system</u> performance (including fan, pump, electronics, thermal losses)

#### M&V studies:

CVRH 2022
PCE-TRC 2022
CalNext 2024
CVRH 2024

![](_page_20_Figure_6.jpeg)

60 field systems, winter 2023-2024, each dot represents average system performance over one month

#### **Coefficient of Performance**

## Storage Performance: TES vs. Li-Ion Batteries

Harvest TES Beats Li-Ion on Efficiency and Capacity

#### **Li-Ion Performance:**

Tesla Powerwall round-trip efficiency (RTE) = 92.5%\* when new, and below 70% at end-of-life

\* Tesla Powerwall User Manual

#### Harvest TES performance:

Harvest TES RTE is 95% with negligible degradation in efficiency and capacity over its life

![](_page_21_Figure_7.jpeg)

\*Li-Ion battery state of health declines with cumulative energy throughput and age

Source: Guannan He et al., "The Economic End of Life of Electrochemical Energy Storage", <u>https://arxiv.org/pdf/1811.08486.pdf</u>

## Load Shifting Field Results

#### DR / TOU / Real-Time Pricing

![](_page_22_Figure_2.jpeg)

Demand Flexibility: TOU Rates

![](_page_22_Figure_4.jpeg)

Demand Flexibility: Day Ahead Pricing

#### **ô** Harvest

# Thank you.

![](_page_23_Picture_1.jpeg)