

### Behavior-Based Safety The Next Generation

#### Date

Frank Cannon – Operator, Co-Chair – Site BBS Users Forum Hazel Darby – Operator, BBS Observer Roger Staten, SRR BBS Process Lead Event/Meeting Title



- Biographies:
  - Frank Cannon:
    - Operator, Savannah River Nuclear Solutions, 25 years
    - BBS Observer 9 years,
    - BBS Local Safety Improvement Team (LSIT) Chair 3 years
    - Site LSIT Forum Co-Chair 1 year
  - Hazel Darby:
    - Operator, Savannah River Remediation (SRR), XX years
    - BBS Observer 5 years,
    - Member F Tank Facility (FTF) LSIT 3 years
    - FTF Observer of the Year -
  - Roger Staten:
    - Principal Safety & Health Specialist, SRR, 20 years
    - B.S. Organizational Management
    - Certified Causal Analyst
    - BBS Observer 11years, LSIT Facilitator 9 years, LWO BBS Advisor 11 years, Site LSIT Forum Facilitator 6 years.
    - Site BBS Subject Matter Expert and Process Lead 5 years
    - HPI Trainer 2 years



### **Why Continue With BBS**

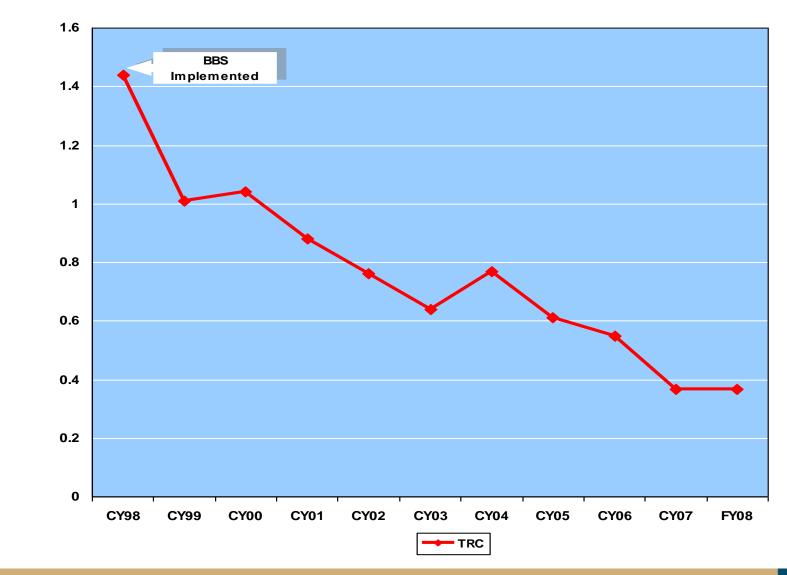
- BBS has a proven track record of injury reduction when used in an Integrated Safety Management System.
- BBS focuses on Employee ownership and engagement.
- BBS Observation is a Human Error Reduction Tool
- Observations will reinforce HPI Training



- The Voyage Begins SRS A Historic Safety Culture
  - From and Through The DuPont years up to 1998
- The Voyage Continues Employee Ownership and Pride
  - SRS has implemented several safety programs that has promoted employee involvement.
  - BBS became ours we manage it and take pride in our accomplishments



## Lay In A Course





# **Cruising On Impulse**

- What has worked:
  - Local leadership of the process
  - Site Steering Committee to provide general heading
  - Routine encouragement of Observers
  - Engaging co-workers in the work place
- Why we flat lined:
  - Concerns over economy
  - Concerns over new contracts
  - Long term involvement leads to Observer and LSIT Burnout
  - Long Term processes often need redesign



# **Core Redesign**

- Employee Exploration:
  - Employee team was organized in anticipation of flat lining.
  - Visited Commercial sites using BBS:
    - Dow Chemical
    - ExxonMobile
    - CMC Steel
  - Research Consultants:
    - Safety Performance Solutions
    - ProAct Safety
    - BST
  - Identified potential changes to enhance our process and re-energize the core.



# **Changing The Core**

- Enhancements to the process:
  - Implement Mini-TimeOut: All employees identify & correct At-risk behavior. Quick documentation.
  - Implement Scheduled Observations: Target 5% of all scheduled facility activities.
  - Implement Functional Area and Task Specific Checklists
  - Focus on fewer Critical Behaviors targeted by knowledgeable work teams.
  - Encourage more self and Extended Observations
  - Return to the Volunteer Observer concept.
  - Redesign Observer Training to include HPI components
  - Redesign Database for easier access, more analytical tools and HPI Components.



- Species: Human
- Characteristics: Very intelligent, however are capable of making error and poor risk decision
- First Contact: BBS
- Continuing Mission: Human Performance
  Improvement



## **The Academy**

- BBS and HPI:
  - Both involve human behavior
  - There are natural points of interaction
  - Implementing those points brings BBS to the Next Generation
- The Original Series:
  - Obstacles and Barriers To Safe Behavior
  - A less than adequate understanding of why the individual was at-risk



# **The Academy**

- The Next Generation:
  - Implement Observation Process Changes for BBS
  - Replace list of 9 Obstacles with Short List of Error Precursors. Track all marked.
  - Identify error reduction tools used.
  - Train Observers to include HPI lines of inquiry during the Observation:
    - What error precursors could impact the task?
    - What error reduction tools are being used?
  - Use Error Precursor identification to increase our understanding.



## The Academy

- The Next Generation will involve delta training for volunteer Observers.
- Data Collection Tool Redesign:

BBS FA	/Task Obse	ervation: Operator	Activity:	:			
UserID: Observation Type: STD Mini-TO		Observation Date:	Observa Time:		Observee LSIT:	Error Pro Task Demands ET01. Time pressure (in a hurry) ET02. High workload (high memory	Individual Capabilities EI01. Unfamiliarity with task/first time EI02. Lack of
Type: STD		Location of Observation: Area:Bldg:	No. of Po Observe	•	Company:	requirements) ET03. Simultaneous, multiple tasks ET04. Repetitive actions/monotony ET05. Irreversible acts ET06. Interpretation requirements	knowledge (mental model) EI03. New technique not used before EI04. Imprecise communication habits EI05. Lack of proficiency/inexperience
Index 1.8 1.9 3.4 2.10 7.3	Critical Beh Eyes on Path Ascending / D Tool Use Correct PPE Misc	/ Walking	Safe	At Risk	I Tools Used Self Check Peer Check 3 way Comm Proc Use/Adherence Timeout Q Attitude Phonetic Alph Pre-Job Brief Place keeping	ET07. Unclear goals, roles, or responsibilities ET08. Lack of or unclear standards Work Environment EW01. Distractions/interruptions EW02. Changes/departure from routine EW03. Confusing displays/controls EW04. Workarounds/out-of- service instrumentation EW05. Hidden system response EW06. Unexpected equipment condition EW05. Personality conflict	EI05. Indistinct problem-solving skills EI07. "Unsafe" attitude for critical tasks EI09. Illness/fatigue Human Nature EH01. Stress EH02. Habit patterns EH03. Assumptions EH04. Complacency/ overconfidence EH05. Mind-set EH05. Mind-set EH05. Mind-set EH07. Mental shortcuts (biases) EH06, Limited short- term memory
мто w	/hat:		Why:			Solution:	



### The Academy

We do the right thing.

### • Learning Opportunity: Data Analysis

Index	Behavior	No Observations	Safe	Risk	TOTAL	% Safe
2-1	Head Protection	<u>193</u>	375	0	375	100%
2-2	Eye and Face Protection	<u>537</u>	896	10	906	<mark>98.9%</mark>
2-3	Hand Protection	<u>617</u>	1015	18	1033	<mark>98.3%</mark>
2-4	Foot Protection	<u>390</u>	693	3	696	<mark>99.6%</mark>
2-5	Fall Protection	<u>41</u>	67	1	68	<mark>98.5%</mark>
2-6	Protective Clothing	<u>153</u>	271	1	272	<mark>99.6%</mark>
2-7	Hearing Protection	<u>123</u>	225	3	228	<mark>98.7%</mark>
2-8	Respiratory Protection	22	41	0	41	100%
2-9	Other PPE	57	103	1	104	<mark>99.0%</mark>
2-10	Correct PPE	<u>494</u>	818	12	830	<mark>98.6%</mark>
		Totals:	4504	49	4553	98.9%

**Classic BBS Report** 



The Academy

We do the right thing.

### Enhanced BBS Reports

#### 2.0 - Personal Protective Equipment

Index	Behavior	< 6 AM	6 AM	7 AM	8 AM	9 AM	10 AM	11 AM	12 PM	1 PM	2 PM	3 PM	4 PM	5 PM	6 PM
2-1	Head Protection	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%
2-2	Eye and Face Protection	100%	100%	100%	100%	100%	100%	100%	<mark>92.9%</mark>	<mark>99.1%</mark>	<mark>96.7%</mark>	<mark>98.1%</mark>	100%	100%	100%
2-3	Hand Protection	100%	100%	<mark>96.3%</mark>	<mark>99.2%</mark>	<mark>99.4%</mark>	<mark>99.4%</mark>	<mark>97.9%</mark>	100%	<mark>96.4%</mark>	<mark>94.8%</mark>	100%	<mark>94.6%</mark>	100%	100%
2-4	Foot Protection	100%	100%	100%	<mark>97.8%</mark>	100%	100%	100%	100%	100%	100%	<mark>97.8%</mark>	100%	100%	100%
2-5	Fall Protection			100%	<mark>94.1%</mark>	100%	100%		100%	100%	100%	100%	100%		100%
2-6	Protective Clothing	<mark>92.9%</mark>	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%
2-7	Hearing Protection	100%	100%	100%	100%	<mark>95.1%</mark>	100%	100%	100%	<mark>95.7%</mark>	100%	100%	100%		100%
2-8	Respiratory Protection	100%		100%	100%	100%	100%		100%		100%	100%	100%		
2-9	Other PPE	100%		100%	92.3%	100%	100%	100%	100%	100%	100%	100%	100%		
2-10	Correct PPE	93.5%	100%	100%	98.8%	98.2%	98.1%	100%	97.7%	100%	100%	98.1%	100%	100%	66.7%

Index	Behavior	Sun	Mon	Tue	Wed	Thu	Fri	Sat
2-1	Head Protection	100%	100%	100%	100%	100%	100%	100%
2-2	Eye and Face Protection	100%	<mark>98.9%</mark>	100%	<mark>98.5%</mark>	<u>97.6%</u>	100%	100%
2-3	Hand Protection	100%	<mark>99.0%</mark>	97.0%	<mark>97.9%</mark>	<mark>99.5%</mark>	100%	<mark>92.9%</mark>
2-4	Foot Protection	<mark>92.9%</mark>	100%	<mark>99.4%</mark>	100%	<mark>99.4%</mark>	100%	100%
2-5	Fall Protection	100%	100%	100%	100%	<mark>95.2%</mark>	100%	
2-6	Protective Clothing	100%	100%	100%	100%	<mark>98.3%</mark>	100%	100%
2-7	Hearing Protection	100%	97.6%	<mark>96.7%</mark>	100%	100%	100%	100%
2-8	Respiratory Protection		100%	100%	100%	100%	100%	100%
2-9	Other PPE	100%	100%	100%	<mark>96.8%</mark>	100%	100%	100%
2-10	Correct PPE	100%	99.4%	97.9%	98.1%	98.1%	100%	100%



### The Academy

### Enhanced BBS/HPI Reports

2.0 - Personal Protective Equipment		Huma	Human Nature							Individual Capabilities											Task Demands									Work Environment								
Index	Behavior		H H	I H	H O	0	0	E H 0 7	0	I	E I 0 1	E I 0 2	E I 0 3	I 0	E I 0 5	I O	I 0	E I 0 9	L	E E T 1 0 0	T 0	T	T	T	E T 0 7	E T 0 8	I	E W 0 1	E W 0 2	E W 0 3	E W 0 4	E W 0 5	E W 0 6	E W 0 7	E W 0 8			
2-2	Eye and Face Protection		5		4				1		1	2			<u>1</u>		<u>1</u>			2				<u>1</u>					4									
2-3	Hand Protection	4	3	2	5	1	4	1					2		2					9		4						3					2					
2-4	Foot Protection		1			1														3								2										
2-5	Fall Protection		1	1			1					<u>1</u>												<u>1</u>		1												
2-6	Protective Clothing		1		1															1								1										
2-7	Hearing Protection		1	2	1				1																													
2-9	Other PPE													1																								
2-10	Correct PPE		2	4	3		1	1			3	<u>1</u>								2		4			2													



BBS Error Precursors:

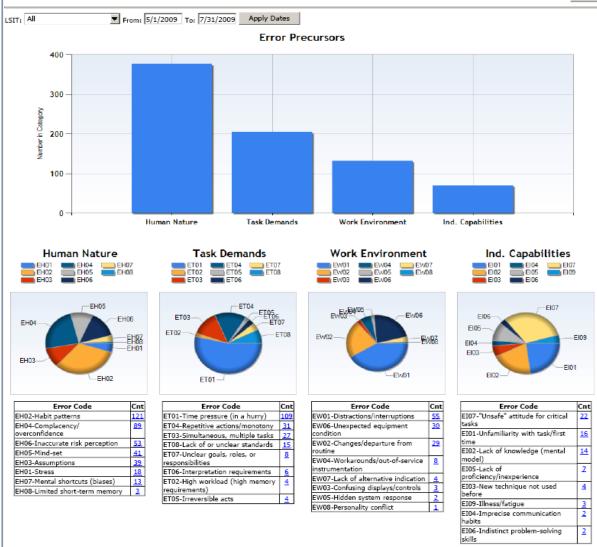
## The Academy

#### We do the right thing.

Reset

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#### Enhanced BBS/HPI Reports





**Boldly Go!** 

• Educate: People must understand

• Communicate: People must know