

## **Insulate Supply Boots**

Job Aid for Insulate Ducted Distribution System Badge

Aligns With Standard Work Specifications 5.0107.1, 5.0107.2

#### **BEFORE YOU BEGIN**



Exposed duct boots are a prime location for energy loss when ductwork is located in an unconditioned space.



Verify ducts are connected, supported, and air sealed properly.



Pull excess insulation tight to cover and insulate the exposed boot or measure and cut a new piece of duct wrap insulation to fit.



Secure the insulation in place, then seal around the boot to plenum connection with mastic to ensure a complete vapor retarder seal.



### Checklist

# Insulate ducted distribution system

#### **DESIRED OUTCOME**

Reduced conductive heat transfer of duct system and minimized condensation on the duct system.<sup>1</sup>

Preparing for the work:		Flex Ducts:		
	Ducts are prepared and sealed according to "air seal ducted distribution system" guidelines.		All metal fittings including boots, elbows, and take-offs are insulated separately using a duct wrap of the minimum acceptable R-value with	
General:			vapor retarder.	
	Duct insulation has an attached and continuous vapor barrier.		Insulation on metal fittings, boots, elbows, and take-offs is mechanically fastened (e.g., stitch staples, tie bands) and sealed with no	
	Duct insulation is mechanically fastened and		exposed metal.	
	sealed with no exposed ducts.		Any replacement flex duct is sized accordingly.	
	All insulation seams are sealed.		Interior liner of flex-to-metal connections is	
	Ducts are adequately supported and support materials do not cause the interior dimensions of		fastened with tie bands using tie band tensioning tool. <sup>3</sup>	
	the ductwork to be smaller than specified.		Interior liner of flex-to-metal connections	
Metal Ducts:			is sealed with UL 181 B-M listed mastic.	
	Insulation is securely attached to the ducts with metal wire or rot-proof nylon twine.		The exterior liner of the flex duct is fastened with tie bands using a tie band tensioning tool.	
	Pattern of wire or twine is sufficient to securely hold the duct insulation tight to the duct.		Exterior liner connections are sealed with UL 181 B-M listed mastic.	
	Duct insulation vapor barrier seams are sealed with manufacturer approved tape.			
	Duct insulation is minimum R-8.2		<b>SCE</b>	

- 1. Relevant Standards: 5.0107.1, 5.0107.2
- 2. If variance request has been approved, replace this with approved figure.
- 3. Or other appropriate mechanical fasteners as necessary.



For more information, visit: energy.gov/eere/wap

DOE/GO-102023-5934 • September 2023