# Power Transformer seismic resilience

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FEM (finite element modeling )

INL (Idaho National Laboratory)

WEGAI (W.E. Gundy and Associates, Inc.)

CITRC (Critical Infrastructure Test Range Complex)





## **Project Summary**

#### Problem

- Dynamic Coupling "whipping" during an earthquake can cause insulator bending failure
  - Insufficient requirements
- Current base isolation solutions are costly and may be inadequate

#### **Proposed solution**

- Bushing mount decoupler
  - Cost effective
  - Retrofit flexibility
  - Fits wide range of transformer designs









#### **The Numbers**

DOE PROGRAM OFFICE:
 OE – Transformer Resilience and
 Advanced Components (TRAC)

Cybersecurity, Energy Security, and Emergency Response (CESER)

- FUNDING OPPORTUNITY: XXX
- LOCATION: Idaho Falls, ID
- PROJECT TERM: 06/01/2023 to 09/30/2026

- PROJECT STATUS: Beginning
- AWARD AMOUNT (DOE CONTRIBUTION): \$750k [OE] \$1,200k [CESER]
- AWARDEE CONTRIBUTION (COST SHARE):
   \$0

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• PARTNERS: University at Buffalo, Utility partner TBD



#### **Technical Approach – Year 1**

- Develop design requirements for bushing isolator
  - Parametric studies
  - Current industry standards
  - Functional/Environmental/structural requirements
- Identify materials for construction
- Begin experimental studies on design concepts



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#### **Technical Approach – Year 2**

- Identify a design concept for detailed characterization
- Perform detailed mechanical characterization with small-medium scale experiments
- Validate and update numerical models
   based on testing results
- Begin coordinating time on large shake table test





#### **Technical Approach – Year 3**

- Finalize design concept based on experimental data
- Perform snap back tests and shake table test on a fully dressed (decommissioned) power transformer with and without design concept implemented
- Validate and update models based on testing results
- Finalize guidelines for bushing isolator design





#### Timeline – Year 1

Milestone Name/Description	Criteria	End Date	Туре	Completion
1.1 FY23 Q4: INL will Develop design requirements for the bushing isolator solution	Annual Report	09/30/2023	Annual Milestone (Regular)	0%
1.2 FY24 Q1: Identify potential materials for the bushing isolator and develop a set of conceptual designs that meet the requirements in Task 1.	Quarterly report	12/30/2023	Quarterly Progress Measure (Regular)	0%
<ul> <li>1.3 FY24 Q2: Construct a pre-prototype</li> <li>1.4 FY24 Q3: Experimentally characterize the pre- prototype and update models based on results</li> </ul>	Quarterly report	6/30/2024 planned	Quarterly Progress Measure (Regular)	0%
1.5 FY24 Q4: Publish and disseminate results.	Annual report Submitted Journal Article	9/30/2024 planned	Annual Milestone (Regular)	0%
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### Impact/Commercialization

- Journal publications, conference presentations and IEEE working group presentations
  - Inform design standards for power transformers
- Patentable bushing isolator devices









- Kick off project
- Begin developing simulations and researching design parameters







# THANK YOU

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## **Backup Slides**



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