

Badger



Rockwell International  
Energy Systems Group

SUPPORTING DOCUMENT

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ABSTRACT

Data on exposures of Energy Systems Group personnel at NRC-licensed facilities are presented for CY 1981. This summary, in conjunction with previous annual reports, has been used to determine that the NRC License Condition 23 of the Special Nuclear Materials License SNM-21 continues to be met. The exposures to ionizing radiation continue to be below license limits. There have been no significant upward trends in these exposures. There were no serious radiological events during 1981. This experience and the continued level of activity scheduled for 1982 indicate that there is no need for changes in the ESG radiological controls program.

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| REV | SUMMARY OF CHANGE   | APPROVALS AND DATE  |
|-----|---|---|
| A   | <p>Table 5 had shown values for airborne concentrations that were for 1980. These have been revised to show the concentration values for 1981.</p> <p>Page 14, Lines 5 to 9:</p> <p>Change <math>2.5 \times 10^{-11}</math> to <math>1.7 \times 10^{-10}</math><br/>           Change <math>2.0 \times 10^{-10}</math> to <math>5.5 \times 10^{-14}</math><br/>           Change <math>8.5 \times 10^{-12}</math> to <math>1.5 \times 10^{-10}</math><br/>           Change <math>2 \times 10^{-12}</math> to <math>4.8 \times 10^{-13}</math><br/>           Change <math>5.5 \times 10^{-13}</math> to <math>6.9 \times 10^{-13}</math><br/>           Change <math>1 \times 10^{-13}</math> to <math>1.6 \times 10^{-13}</math><br/>           Change <math>9.0 \times 10^{-12}</math> to <math>3.8 \times 10^{-14}</math><br/>           Add <math>2.3 \times 10^{-14}</math></p> <p>Page 14, Line 18:</p> <p>Change <math>9.0 \times 10^{-12}</math> to <math>1.5 \times 10^{-12}</math></p> <p>Page 14, Line 19</p> <p>Change <math>2.2 \times 10^{-13}</math> to <math>2.3 \times 10^{-14}</math></p> <p>Page 14, Building Description Column:<br/>           Add radiation symbol to Building No.</p> | <p><i>[Signature]</i><br/>05/26/84</p> <p><i>[Signature]</i> 5/28/84</p> <p><i>Release date 5-29-84</i></p> |
|     |   |   |



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## INTRODUCTION

Condition 23 of the Atomic International special material license<sup>(1)</sup> requires that: "A formal annual report shall be made to the Radioisotope Committee of the Nuclear Safeguards Review Panel (NSRP) reviewing employee exposures and effluent release data to determine (1) if there are any upward trends developing in personnel exposures for identifiable categories of workers or types of operation or effluent releases, (2) if exposures and effluent releases might be lowered under the concept of 'as low as reasonably achievable,' and (3) if equipment for effluent and exposure control is being properly used, maintained, and inspected. This report shall include review of other required audits and inspections performed during the past 12 months and review of the data from the following areas: employee exposures, bioassay results, effluent releases, in-plant airborne radioactivity and environmental monitoring."

These reports for the years 1975 through 1980<sup>(2)(3)(4)(5)(6)(7)</sup> provide a historical basis for the identification of trends. It should be noted that, in some instance, both NRC-licensed and non-NRC-licensed activities take place in the same building. In these cases, certain measurements (e.g., ventilation air exhaust radioactivity) are not possible to be separated for each type of activity. When this occurs, the values are reported unmodified as measured and conservatively may be attributed wholly to licensed activities.

Additionally, it is not possible to separate the integrated personnel radiological doses to that attributable from either nonlicensed activities for the DOE or the licensed activities.

The following ESG facilities and operations are specifically covered in this report:

- 1) Fuel Fabrications — Building 001 and supporting operations in Buildings 001 and 004, De Soto facility, Canoga Park, California



- 2) Rockwell International Hot Laboratory (RIHL) — Building 02C, Santa Susana Field Laboratories
  
- 3) Nuclear Material Development Facility (NMDF) — Building 055, Santa Susana Field Laboratories.



## I. PERSONNEL DOSIMETRY

Personnel dosimetry techniques generally consist of two types: those which measure incident radiation on the body from external sources (e.g., film badges) and those which measure internal body organ accumulations of radioactivity via inhalation, ingestion, or possibly through cuts or puncture wounds (e.g., bioassays). An attempt has been made to separate the exposure modes as much as possible along these lines to (1) permit an evaluation of the more significant exposure routes and (2) to allow a differentiation between those exposure sources which are external and controllable in the future and those which may continue to irradiate the body from some time period, regardless of future efforts (i.e., internal body deposits). Appendix A describes the Personnel Monitoring Program and Appendix B describes the Analytical Procedure Summary for Bioassay by Urinalysis.

### A. FILM/TLD DATA

Personnel external radiation exposures for the pertinent activities for the year are presented in Table 1, where the number of individuals within a specific annual dose range is shown along with the percentage of employees within each annual dose range or less and the man-rem contributed by each dose range value. It also should be noted (see Summary, Section VI) that all exposures were less than 2 rem and were well below the annual occupational limit of 5 rem. The cumulative log-normal distribution of all those personnel with reported exposures greater than zero is shown in Figure 1.

### B. IN-VIVO LUNG SCANS

Measurements are periodically made of the total body or lung burden for those employees who have been or potentially were exposed to radioactive aerosols in the respirable-sized particle range. These measurements are accomplished through the use of a whole body counter.\* During 1981, 63 lung scans were made for uranium deposition. Twenty-seven of the scans (on 22 different individuals) showed positive results. However, followup scans showed a steady decrease of these lung burdens (see Table 3).

\*Helgeson Nuclear Services, Inc., Pleasanton, California

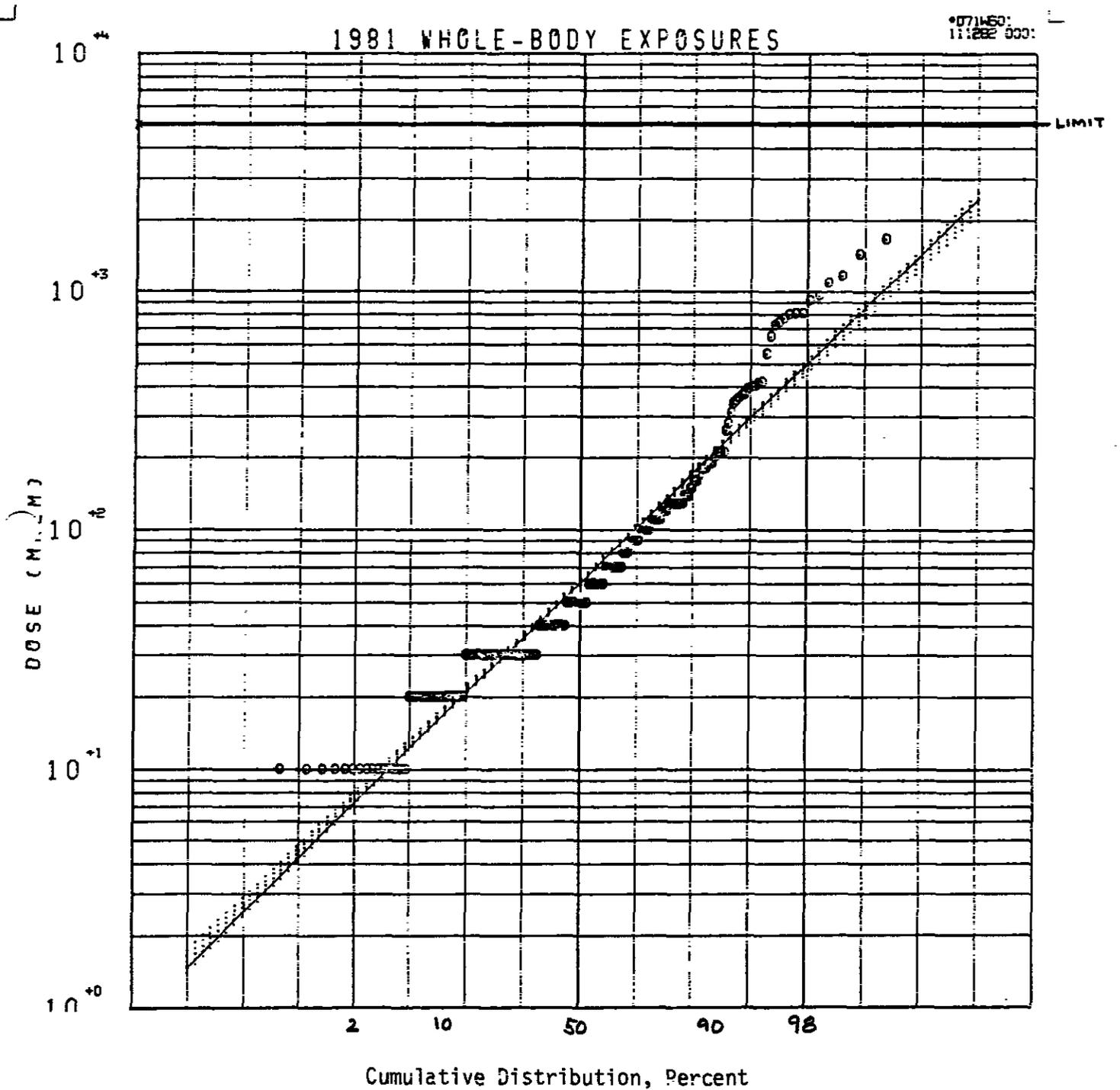


Figure 1. Cumulative Log-Normal Distribution for Whole-Body Radiation Exposures of Occupationally Exposed Individuals in 1981

TABLE 1  
PERSONNEL EXTERNAL (WHOLE BODY) EXPOSURES - 1981

| Dose Range (rem)  | P (People) | C.P. (Cumulative People) | C.P. (%) | Population - Dose* (Man-rem) |
|-------------------|------------|--------------------------|----------|------------------------------|
| No Meas. Exposure | 418        | 418                      | 51.23    | 0                            |
| <0.10             | 311        | 729                      | 89.34    | 15.55                        |
| 0.10 - 0.25       | 61         | 790                      | 96.81    | 10.68                        |
| 0.25 - 0.50       | 12         | 802                      | 98.28    | 4.50                         |
| 0.50 - 0.75       | 4          | 806                      | 98.78    | 2.50                         |
| 0.75 - 1.00       | 5          | 811                      | 99.39    | 4.38                         |
| 1.00 - 2.00       | 5          | 816                      | 100.00   | 7.50                         |
| 2.00 - 3.00       | 0          | 816                      | 100.00   | 0                            |
| >3.00             | 0          | 816                      | Total    | 45.11                        |

\*The midpoint of each dose range was assumed for the average dose in the calculation of the man-rem.

C. BIOASSAYS

Bioassays normally consist of analysis of urine and occasionally, fecal samples. Personnel whose work assignments potentially expose them to respirable-sized radioactive aerosols are routinely evaluated in this manner. Normally, urinalyses are performed quarterly and fecal analysis only when gross internal contamination is suspected. The techniques employed are described in the Appendix. A statistical summary of the results for 1981 appear in Table 2, while a detailed listing of the positive results and followup measurements are shown in Table 3. Data on the In-Vivo lung scans performed in 1981 also appear in these tables.



TABLE 2  
SUMMARY OF BIOASSAYS - 1981

| Measurement* | Type* | Total Tests | Total Positive Results | Total Individuals With Positive Results |
|--------------|-------|-------------|------------------------|---|
| U            | UF    | 161         | 2                      | 2                                       |
| U            | UR    | 152         | 1                      | 1                                       |
| GA           | 1A    | 0           | 0                      | 0                                       |
| GA           | 1B    | 0           | 0                      | 0                                       |
| GA           | 2B    | 62          | 0                      | 0                                       |
| GB           | H     | 0           | 0                      | 0                                       |
| PU           | A     | 11          | 0                      | 0                                       |
| FP           | 1     | 0           | 0                      | 0                                       |
| FP           | 3A    | 141         | 31                     | 23                                      |
| FP           | 3B    | 141         | 3                      | 2                                       |
| U            | IVLC  | 63          | 27                     | 22                                      |
| Sr-90        | Sr-90 | 8           | 2                      | 2                                       |
| Cs-137       | TBC   | 0           | 0                      | 0                                       |
| H-3          | H-3   | 29          | 0                      | 0                                       |
| Th           | Th    | 0           | 0                      | 0                                       |

\*UF = Uranium - Fluorometric  
 UR = Uranium - Radiometric  
 GA = Gross Alpha  
 GB = Gross Beta  
 Pu = Gross Plutonium  
 FP = Fission Products  
 (For a discussion of specific analytical techniques employed, see Appendix B)  
 U-IVLC = Uranium In-Vivo Lung Count  
 TBC = Total Body Count  
 H-3 = Tritium  
 Th = Thorium  
 H = High Level

TABLE 3  
 POSITIVE BIOASSAY RESULT SUMMARY — 1981  
 (Sheet 1 of 3)

| H&S*<br>Number | Sample<br>Date | Analysis<br>Type* | Results                    |                             | Assumed<br>Specific<br>Radionuclide | Assumed<br>Critical<br>Nuclide<br>Equivalent<br>MPBB<br>(%) |
|----------------|----------------|-------------------|----------------------------|-----------------------------|-------------------------------------|---|
|                |                |                   | Per<br>Vol. Anal.<br>(dpm) | Per<br>1500 ml-day<br>(dpm) |                                     |   |
| 3725           | 06/03/81       | IVLC              | 40 ug                      |                             | U-235                               | 16.3**  |
| 3725           | 11/01/81       | FP3A              | 5.8                        | 43.5                        | Sr-90                               | 9.1   |
| 3897           | 12/14/81       | FP3A              | 5.8                        | 43.5                        | Sr-90                               | 9.1   |
| 3762           | 02/27/81       | IVLC              | 39 ug                      |                             | U-235                               | 15.9**  |
| 4662           | 10/21/81       | IVLC              | 62 ug                      |                             | U-235                               | 25.3**  |
| 3742           | 11/23/81       | FP3A              | 8.2                        | 61.5                        | Sr-90                               | 12.8  |
| 4253           | 10/16/81       | FP3A              | 6.0                        | 45.0                        | Sr-90                               | 9.4   |
| 4253           | 11/15/81       | FP3A              | 10.4                       | 78.0                        | Sr-90                               | 16.2  |
| 4390           | 08/24/81       | FP3A              | 33.1                       | 248.0                       | Sr-90                               | 51.7 <sup>(1)</sup>   |
| 4390           | 08/24/81       | Sr-90             | 21.8                       | 72.7                        | Sr-90                               | 15.1  |
| 4390           | 08/24/81       | FP3A              | 9.8                        | 73.5                        | Sr-90                               | 15.3  |
| 4136           | 06/03/81       | IVLC              | 49 ug                      |                             | U-235                               | 20.0**  |
| 2040           | 02/27/81       | IVLC              | 51 ug                      |                             | U-235                               | 20.8**  |
| 2040           | 06/03/81       | IVLC              | 49 ug                      |                             | U-235                               | 20.0**  |
| 2040           | 10/21/81       | IVLC              | 53 ug                      |                             | U-235                               | 21.6**  |
| 2040           | 12/02/81       | UR                | 0.86                       | 6.45                        | U-235                               | 6.4   |
| 1281           | 10/21/81       | IVLC              | 37 ug                      |                             | U-235                               | 15.1**  |
| 4681           | 02/27/81       | IVLC              | 60 ug                      |                             | U-235                               | 24.5**  |
| 4163           | 08/23/81       | FP3A              | 39.6                       | 297.0                       | Sr-90                               | 61.9 <sup>(1)</sup>   |
| 4163           | 08/23/81       | Sr-90             | 26.7                       | 89.0                        | Sr-90                               | 18.5  |
| 4163           | 09/08/81       | FP3A              | 6.3                        | 47.3                        | Sr-90                               | 9.8   |
| 4163           | 09/29/81       | FP3A              | 4.6                        | 34.5                        | Sr-90                               | 7.2   |
| 4163           | 10/29/81       | FP3A              | 5.7                        | 42.8                        | Sr-90                               | 8.9   |
| 4486           | 05/19/81       | FP3A              | 4.2                        | 31.5                        | Sr-90                               | 6.6   |
| 4486           | 11/23/81       | FP3A              | 10.6                       | 79.5                        | Sr-90                               | 16.6  |
| 4160           | 12/14/81       | FP3A              | 12.7                       | 95.25                       | Sr-90                               | 19.8  |

TABLE 3  
POSITIVE BIOASSAY RESULT SUMMARY -- 1981  
(Sheet 2 of 3)

| H&S*<br>Number | Sample<br>Date | Analysis<br>Type* | Results                    |                             | Assumed<br>Specific<br>Radionuclide | Assumed<br>Critical<br>Nuclide<br>Equivalent<br>MPBB<br>(%) |
|----------------|----------------|-------------------|----------------------------|-----------------------------|-------------------------------------|---|
|                |                |                   | Per<br>Vol. Anal.<br>(dpm) | Per<br>1500 ml-day<br>(dpm) |                                     |   |
| 3746           | 06/03/81       | IVLC              | 34 µg                      |                             | U-235                               | 13.9**  |
| 1073           | 10/21/81       | IVLC              | 30 µg                      |                             | U-235                               | 12.2**  |
| 4440           | 10/21/81       | IVLC              | 40 µg                      |                             | U-235                               | 16.3**  |
| 1863           | 10/21/81       | IVLC              | 51 µg                      |                             | U-235                               | 20.8**  |
| 4572           | 02/27/81       | IVLC              | 29 µg                      |                             | U-235                               | 11.8**  |
| 4650           | 02/27/81       | IVLC              | 45 µg                      |                             | U-235                               | 18.4**  |
| 4650           | 06/03/81       | IVLC              | 37 µg                      |                             | U-235                               | 15.1**  |
| 4231           | 11/23/81       | FP3A              | 17.5                       | 131.25                      | Sr-90                               | 27.3  |
| 4430           | 11/22/81       | FP3A              | 39.4                       | 295.50                      | Sr-90                               | 61.6  |
| 4393           | 06/03/81       | IVLC              | 40 µg                      |                             | U-235                               | 16.3**  |
| 2307           | 11/15/81       | FP3A              | 6.3                        | 47.3                        | Sr-90                               | 9.8   |
| 4524           | 06/01/81       | FP3A              | 9.3                        | 70.0                        | Sr-90                               | 14.6  |
| 4524           | 09/04/81       | FP3A              | 5.7                        | 42.8                        | Sr-90                               | 8.9   |
| 4710           | 11/16/81       | FP3A              | 8.5                        | 63.75                       | Sr-90                               | 13.3  |
| 4565           | 11/23/81       | FP3A              | 9.9                        | 74.25                       | Sr-90                               | 15.5  |
| 2041           | 05/29/81       | FP3A              | 11.7                       | 87.8                        | Sr-90                               | 18.3  |
| 2041           | 06/22/81       | FP3B              | 13.0                       | 97.5                        | Cs-137                              | 0.015   |
| 3403           | 06/17/81       | FP3B              | 12.0                       | 90.0                        | Cs-137                              | 0.014   |
| 3393           | 11/15/81       | FP3A              | 10.8                       | 81.0                        | Sr-90                               | 16.9  |
| 4211           | 06/03/81       | IVLC              | 47 µg                      |                             | U-235                               | 19.2**  |
| 3726           | 11/01/81       | UF                | 0.0004 µg                  | 0.6                         | U                                   | 0.6   |
| 3726           | 11/01/81       | FP3A              | 5.4                        | 40.1                        | Sr-90                               | 8.4   |
| 4840           | 07/28/81       | UF                | 0.0003 µg                  | 0.45                        | U                                   | 0.45  |
| 4125           | 10/21/81       | IVLC              | 40 µg                      |                             | U-235                               | 16.3**  |
| 4303           | 09/13/81       | FP3A              | 6.1                        | 45.8                        | Sr-90                               | 9.5   |

TABLE 3  
POSITIVE BIOASSAY RESULT SUMMARY - 1981  
(Sheet 3 of 3)

| H&S*<br>Number | Sample<br>Date | Analysis<br>Type* | Results                    |                             | Assumed<br>Specific<br>Radionuclide | Assumed<br>Critical<br>Nuclide<br>Equivalent<br>MPBB<br>(%) |
|----------------|----------------|-------------------|----------------------------|-----------------------------|-------------------------------------|---|
|                |                |                   | Per<br>Vol. Anal.<br>(dpm) | Per<br>1500 ml-day<br>(dpm) |                                     |   |
| 4303           | 12/02/81       | FP3A              | 25.3                       | 189.75                      | Sr-90                               | 39.5  |
| 1374           | 06/22/81       | FP3B              | 9.8                        | 73.5                        | Cs-137                              | 0.011   |
| 1374           | 06/22/81       | FP3A              | 4.2                        | 31.5                        | Sr-90                               | 6.6   |
| 0606           | 06/03/81       | IVLC              | 53 µgm                     |                             | U-235                               | 21.6**  |
| 4137           | 11/23/81       | FP3A              | 6.0                        | 45.0                        | Sr-90                               | 9.4   |
| 4104           | 06/03/81       | IVLC              | 39 µg                      |                             | U-235                               | 15.9**  |
| 2729           | 06/03/81       | IVLC              | 36 µg                      |                             | U-235                               | 14.7**  |
| 3078           | 07/06/81       | FP3A              | 4.7                        | 35.3                        | Sr-90                               | 7.4   |
| 3939           | 11/02/81       | FP3A              | 5.4                        | 40.5                        | Sr-90                               | 8.4   |
| 4651           | 02/27/81       | IVLC              | 46 µg                      |                             | U-235                               | 18.8**  |
| 4651           | 10/21/81       | IVLC              | 41 µg                      |                             | U-235                               | 16.7**  |
| 1547           | 06/03/81       | IVLC              | 42 µg                      |                             | U-235                               | 17.1**  |
| 1547           | 06/17/81       | FP3A              | 4.1                        | 30.8                        | Sr-90                               | 6.4   |
| 1547           | 10/21/81       | IVLC              | 34 µg                      |                             | U-235                               | 13.9**  |
| 4587           | 10/21/81       | IVLC              | 48 µg                      |                             | U-235                               | 15.5**  |

\*IVLC: In-Vivo Lung Count  
 UF: Uranium - Fluorometric  
 UR: Uranium - Radiometric  
 GA: Gross Alpha  
 GB: Gross Beta  
 Pu: Gross Plutonium  
 FP: Fission Products  
 MDL: Minimum Detectable Level  
 MPBB: Maximum Permissible Body Burden  
 \*\*MPLB: Maximum Permissible Lung Burden  
 TBC: Total Body Count

(For a brief description of the specific analytical techniques, see Appendix B)



II. RADIATION/RADIOACTIVITY MEASUREMENTS

The measurements and surveillance performed to determine local radiation levels in the working areas where licensed activities are performed are described below. The equipment used for these measurements is maintained by CRIS (see Appendix C) to assure its proper maintenance and calibration.

A. AREA RADIATION LEVELS

To roughly characterize the general external levels of penetrating radiation which existed at each facility during the year, the data presented in Table 4 were compiled based on survey measurements made by the assigned HS&RS representative(s) during the year. It should be noted that while these data are typical, higher levels existed for very limited periods in Building 020 during the handling of a fuel canister.

TABLE 4  
RADIATION LEVELS — WORKING AREAS — 1981

| Building/<br>Area | Average Dose<br>Rate*<br>(mrem/h) | Maximum Dose<br>Rate<br>(mrem/h) | Remarks                                |
|-------------------|-----------------------------------|----------------------------------|--|
| 001-Fuel Fab      | 0.2                               | 8                                | Final element inspection area          |
| 004               | 0.035                             | 0.15                             |  |
| 020               | { 0.1<br>0.5                      | { 0.2<br>200                     | Uncontrolled areas<br>Controlled areas |
| 055               | 2-3                               | ~80                              | Waste storage area                     |

\*Estimated

B. INTERIOR AIR SAMPLES — WORKING AREAS

In those working areas where the nature of the tasks being performed and of the materials in use might lead to the potential for generation of respirably-sized radioactive aerosols, periodic local air sampling is performed. A summary of these results for 1981 is given in Table 5.



TABLE 5  
INTERIOR AIR SAMPLE SUMMARY - 1981

| Building             |          | Maximum<br>$\mu\text{Ci/cc}$ | Average<br>$\mu\text{Ci/cc}$ |
|----------------------|----------|------------------------------|------------------------------|
| 001-Fuel Fab (Lapel) | $\alpha$ | $1.7 \times 10^{-10}$        | $5.5 \times 10^{-14}$        |
| 004                  |          | (Not Required)               | --                           |
| 020 Controlled Areas | $\beta$  | $1.5 \times 10^{-10}$        | $4.8 \times 10^{-13}$        |
| Uncontrolled Areas   | $\beta$  | $6.9 \times 10^{-13}$        | $1.6 \times 10^{-13}$        |
| 055                  | $\alpha$ | $3.8 \times 10^{-14}$        | $2.3 \times 10^{-14}$        |

C. SPECIAL AIR SAMPLES - BUILDING 055

The NMDF (Building 055) was not utilized for Pu fuel fabrication or R&D work during 1981. The routine sampling of many different locations in the building continued on a daily basis as in past years until the last week in August. At that time, a review of the results indicated that the measurements of the cumulative weekly exposures were low and unvarying. Air sampling remained on a continuous basis but the filter change frequency was reduced to weekly. The same sampling locations were used. The maximum cumulative weekly exposure at any location was  $1.5 \times 10^{-12} \mu\text{Ci-hr/ml}$ . The average weekly concentration (40 hr/wk) is  $2.3 \times 10^{-14} \mu\text{Ci/ml}$ , which can be compared to the MPC for the most restrictive radioisotope that could be present (Pu-239), i.e.,  $2 \times 10^{-12} \mu\text{Ci/ml}$ .



### III. EFFLUENT MONITORING

Effluents which may contain radioactive material are generated at certain ESG facilities as a result of operations performed either under contract to DOE, or under the NRC Special Nuclear Materials License SNM-21, or under the State of California Radioactive Material License 0015-70. The specific facilities identified with the NRC license are Buildings 001 and 004 at the headquarters site and Buildings 020 and 055 at the SSFL at Santa Susana. Equipment used for these measurements is maintained by CRIS (see Appendix C) to assure proper operation and calibration.

An annual review of effluent releases prepared by Radiation & Nuclear Safety in the HS&RS Department describes in detail the monitoring program at ESG for gaseous and liquid effluents from the ESG facilities. The data reported in the 1981 edition of that review<sup>(8)</sup> for atmospherically discharged and liquid effluents for the facilities identified above is presented in Tables 6 and 7, respectively.

TABLE 6  
ATMOSPHERIC EMISSIONS TO UNRESTRICTED AREAS - 1981

| Building   | Approximate Emissions Volume (ft <sup>3</sup> ) | Activity Monitored | Approximate Minimum Detection Level (μCi/ml) | Annual Average Concentration (μCi/ml) | Sampling Period Maximum Observed Concentration (μCi/ml) | Total Radioactivity Released (Ci) | % of Guide <sup>a</sup> | % of Samples with Activity <MDL |
|--|---|--------------------|--|---------------------------------------|---|-----------------------------------|-------------------------|---------------------------------|
| 001<br>De Soto   | 1.4 x 10 <sup>10</sup>                          | α                  | 1.6 x 10 <sup>-16</sup>                      | <6.8 x 10 <sup>-15</sup>              | 5.0 x 10 <sup>-14</sup>                                 | <2.8 x 10 <sup>-6</sup>           | <0.23                   | 35                              |
|  |   | β                  | 5.4 x 10 <sup>-16</sup>                      | <6.7 x 10 <sup>-15</sup>              | 4.7 x 10 <sup>-14</sup>                                 | <2.7 x 10 <sup>-6</sup>           | <0.002                  | 35                              |
| 004<br>De Soto   | 3.1 x 10 <sup>10</sup>                          | α                  | 2.1 x 10 <sup>-16</sup>                      | <4.4 x 10 <sup>-16</sup>              | 2.1 x 10 <sup>-15</sup>                                 | <3.9 x 10 <sup>-7</sup>           | <0.01                   | 56                              |
|  |   | β                  | 7.2 x 10 <sup>-16</sup>                      | <4.7 x 10 <sup>-15</sup>              | 2.3 x 10 <sup>-14</sup>                                 | <4.1 x 10 <sup>-6</sup>           | <0.002                  | 12                              |
| 020<br>SSFL  | 1.0 x 10 <sup>10</sup>                          | α                  | 0.9 x 10 <sup>-16</sup>                      | <2.3 x 10 <sup>-16</sup>              | 8.7 x 10 <sup>-16</sup>                                 | <6.9 x 10 <sup>-8</sup>           | <0.38                   | 32                              |
|  |   | β                  | 3.0 x 10 <sup>-16</sup>                      | 4.6 x 10 <sup>-14</sup>               | 1.7 x 10 <sup>-13</sup>                                 | 1.4 x 10 <sup>-5</sup>            | 0.15                    | 0                               |
| 021-<br>022<br>SSFL  | 1.2 x 10 <sup>10</sup>                          | α                  | 0.9 x 10 <sup>-16</sup>                      | <2.5 x 10 <sup>-16</sup>              | 1.4 x 10 <sup>-15</sup>                                 | <8.7 x 10 <sup>-8</sup>           | <0.42                   | 38                              |
|  |   | β                  | 3.0 x 10 <sup>-16</sup>                      | 1.2 x 10 <sup>-14</sup>               | 3.4 x 10 <sup>-14</sup>                                 | 4.0 x 10 <sup>-6</sup>            | 0.04                    | 0                               |
| 055<br>SSFL  | 7.0 x 10 <sup>9</sup>                           | α                  | 2.9 x 10 <sup>-16</sup>                      | <2.9 x 10 <sup>-16</sup>              | 6.6 x 10 <sup>-16</sup>                                 | <5.9 x 10 <sup>-8</sup>           | <0.48                   | 88                              |
|  |   | β                  | 9.6 x 10 <sup>-16</sup>                      | 9.8 x 10 <sup>-15</sup>               | 4.2 x 10 <sup>-14</sup>                                 | 2.0 x 10 <sup>-6</sup>            | <0.003                  | 0                               |
| Annual average ambient air radioactivity concentration (μCi/ml) - 1981 |   | α                  |  | <6.8 x 10 <sup>-15</sup>              | Total<br>(α + β)  | <3.0 x 10 <sup>-5</sup>           |                         |                                 |
|  |   | β                  |  | <1.2 x 10 <sup>-13</sup>              |   |                                   |                         |                                 |

<sup>a</sup>Guide: De Soto site, 3 x 10<sup>-12</sup> μCi/ml alpha, 3 x 10<sup>-10</sup> μCi/ml beta, 10 CFR 20 Appendix B.  
SSFL site, 6 x 10<sup>-14</sup> μCi/ml alpha, 3 x 10<sup>-11</sup> μCi/ml beta, 3 x 10<sup>-12</sup> μCi/ml beta (055 only); 10 CFR 20 Appendix B, CAC-17, and DOE Order 5480.1 Chapter XI.

Note: All release points are at the Stack Exit.

TABLE 7  
LIQUID EFFLUENT DISCHARGED TO SANITARY SEWER 1981

| Building             | Point of Release | Approximate Effluent Volume (gal) | Activity Monitored | Approximate MDL ( $\mu\text{Ci}/\text{ml}$ ) | Annual Average Concentration ( $\mu\text{Ci}/\text{ml}$ ) | Sample Maximum Observed Concentration ( $\mu\text{Ci}/\text{ml}$ ) | Total Radioactivity Released (Ci) | % of Guide <sup>b</sup> |
|----------------------|------------------|-----------------------------------|--------------------|--|---|--|-----------------------------------|-------------------------|
| 001                  | Retention tank   | 25,500                            | $\alpha$           | $1.0 \times 10^{-9}$                         | $1.8 \times 10^{-7}$                                      | $5.4 \times 10^{-7}$   | $9.3 \times 10^{-6}$              | 0.020                   |
|                      |                  |                                   | $\beta$            | $3.7 \times 10^{-9}$                         | $9.6 \times 10^{-8}$                                      | $1.8 \times 10^{-7}$   | $1.7 \times 10^{-5}$              | 0.010                   |
| 004                  | Flow sampler     | 1,516,000                         | $\alpha$           | $1.1 \times 10^{-9}$                         | $<1.3 \times 10^{-8}^c$                                   | $7.0 \times 10^{-8}$   | $7.5 \times 10^{-5}$              | 0.001                   |
|                      |                  |                                   | $\beta$            | $3.7 \times 10^{-9}$                         | $<3.7 \times 10^{-8}^c$                                   | $1.6 \times 10^{-7}$   | $2.1 \times 10^{-4}$              | 0.004                   |
| 020 <sup>a</sup>     |                  | 0                                 | -                  | -  | -   | -  | -                                 | -                       |
| 021-022 <sup>a</sup> |                  | 0                                 |                    |  |   |  |                                   |                         |
| 055 <sup>a</sup>     |                  | 0                                 |                    |  |   |  |                                   |                         |

<sup>a</sup>All liquid radioactive wastes are solidified and land buried as dry waste.

<sup>b</sup>Guide:  $9 \times 10^{-4}$   $\mu\text{Ci}/\text{ml}$  alpha,  $1 \times 10^{-3}$   $\mu\text{Ci}/\text{ml}$  beta; 10 CFR 20 Appendix B, CAC-17

<sup>c</sup>% of samples <MDL: 59.7% alpha activity, 47.8% beta activity

Note: The average radioactivity concentration in De Soto site domestic water supplied by the Los Angeles City Department of Water and Power during 1981 was  $3.7 \times 10^{-10}$   $\mu\text{Ci}/\text{ml}$  alpha and  $3.8 \times 10^{-9}$   $\mu\text{Ci}/\text{ml}$  beta.



#### IV. ENVIRONMENTAL MONITORING PROGRAM

The basic policy for control of radiological and toxicological hazards at ESG requires that through engineering controls adequate containment of such materials be provided and, through rigid operational controls, that facility effluent releases and external radiation levels are reduced to a minimum. The environmental monitoring program provides a measure of the effectiveness of the Group safety procedures and of the engineering safeguards incorporated into facility designs. Specific radionuclides in facility effluent or environmental samples, although not routinely identified due to the extremely low radioactivity levels normally detected, may be identified by analytical or radiochemistry techniques if significantly increased radioactivity levels are observed. Equipment used for these measurements is maintained by CRIS (see Appendix C) to assure proper maintenance and calibration.

The annual review of radiological controls prepared by Radiation & Nuclear Safety in the HS&RS Department also describes in detail the ESG environmental monitoring program.

Some of the data reported in the 1981 edition of that review<sup>(8)</sup> are presented here. It is important to remember that the radiological activity levels reported can be attributed not only to all activities at ESG-NRC licensed, DOE-sponsored, and State of California-licensed, but also to external influences such as fallout from nuclear weapon testing.

These data are:

- . Soil Gross Radioactivity Data presented in Table 8
- . Soil Plutonium Radioactivity Data presented in Table 9
- . Vegetation Radioactivity Data presented in Table 10
- . SSFL Site - Domestic Water Radioactivity Data presented in Table 11
- . Bell Creek and Rocketdyne Site Retention Pond Radioactivity Data presented in Table 12
- . Ambient Air Radioactivity Data presented in Table 13

TABLE 8  
SOIL GROSS RADIOACTIVITY DATA — 1981

| Area                | Activity | No. Samples | Gross Radioactivity ( $\mu\text{Ci/g}$ )  |  |
|---------------------|----------|-------------|---|--|
|                     |          |             | Annual Average Value (Standard Deviation) | Maximum Observed Value <sup>a</sup> and Month Observed |
| Onsite (monthly)    | $\alpha$ | 144         | $(0.69 \pm 0.20) 10^{-6}$                 | $1.32 \times 10^{-6}$<br>(December)                    |
|                     | $\beta$  | 144         | $(25.4 \pm 3.5) 10^{-6}$                  | $38.2 \times 10^{-6}$<br>(May)                         |
| Offsite (quarterly) | $\alpha$ | 48          | $(0.64 \pm 0.23) 10^{-6}$                 | $1.26 \times 10^{-6}$<br>(July)                        |
|                     | $\beta$  | 48          | $(22.8 \pm 4.5) 10^{-6}$                  | $33.2 \times 10^{-6}$<br>(April)                       |

<sup>a</sup>Maximum value observed for single sample.

TABLE 9  
SOIL PLUTONIUM RADIOACTIVITY DATA — 1981

| Sample Location | 8 July 1981 Survey Results             |  | 17 December 1981 Survey Results        |  |
|-----------------|--|--|--|--|
|                 | $\text{Pu}^{238}$ ( $\mu\text{Ci/g}$ ) | $\text{Pu}^{239} + \text{Pu}^{240}$ ( $\mu\text{Ci/g}$ ) | $\text{Pu}^{238}$ ( $\mu\text{Ci/g}$ ) | $\text{Pu}^{239} + \text{Pu}^{240}$ ( $\mu\text{Ci/g}$ ) |
| S-56            | $(-2.4 \pm 2.0) 10^{-9}$               | $(2.0 \pm 2.4) 10^{-9}$                                  | $(-2.9 \pm 2.1) 10^{-9}$               | $(3.5 \pm 3.8) 10^{-9}$                                  |
| S-57            | $(-3.7 \pm 1.4) 10^{-9}$               | $(0.04 \pm 1.7) 10^{-9}$                                 | $(-3.4 \pm 1.5) 10^{-9}$               | $(4.8 \pm 3.1) 10^{-9}$                                  |
| S-58            | $(-2.2 \pm 2.0) 10^{-9}$               | $(4.2 \pm 2.7) 10^{-9}$                                  | $(-3.6 \pm 0.8) 10^{-9}$               | $(0.3 \pm 1.4) 10^{-9}$                                  |
| S-59            | $(-3.2 \pm 1.3) 10^{-9}$               | $(4.5 \pm 2.7) 10^{-9}$                                  | $(-3.4 \pm 0.7) 10^{-9}$               | $(1.1 \pm 1.6) 10^{-9}$                                  |
| S-60            | $(-8.8 \pm 4.8) 10^{-9}$               | $(15.9 \pm 5.5) 10^{-9}$                                 | $(-2.5 \pm 1.5) 10^{-9}$               | $(5.2 \pm 3.1) 10^{-9}$                                  |

Note: Minus (-) indicates sample value less than reagent blank.

TABLE 10  
VEGETATION RADIOACTIVITY DATA — 1981

| Area                | Activity | No. Samples | Gross Radioactivity (dpm/g)     |   |   | # of Samples with Activity <MDL <sup>b</sup> |
|---------------------|----------|-------------|---------------------------------|---|---|--|
|                     |          |             | Dry weight Annual Average Value | Asr                                       |   |  |
|                     |          |             |                                 | Annual Average value (Standard Deviation) | Maximum Value <sup>a</sup> and Month Observed |  |
| Onsite (monthly)    | β        | 244         | (0.65 ± 0.04) 10 <sup>-6</sup>  | (0.16 ± 0.20) 10 <sup>-6</sup>            | 1.25 x 10 <sup>-6</sup> (January)             | 51   |
|                     | β        | 244         | (21.2 ± 9.6) 10 <sup>-6</sup>   | (137.0 ± 52.0) 10 <sup>-6</sup>           | 257.0 x 10 <sup>-6</sup> (July)               | 0  |
| Offsite (quarterly) | β        | 48          | (0.04 ± 0.07) 10 <sup>-6</sup>  | (0.18 ± 0.17) 10 <sup>-6</sup>            | 0.52 x 10 <sup>-6</sup> (January)             | 44   |
|                     | β        | 48          | (26.1 ± 13.9) 10 <sup>-6</sup>  | (129.0 ± 58.0) 10 <sup>-6</sup>           | 221.0 x 10 <sup>-6</sup> (April)              | 0  |

<sup>a</sup>Maximum value observed for single sample.  
<sup>b</sup>Minimum detection level: 0.12 x 10<sup>-6</sup> dpm/g; 0.36 x 10<sup>-6</sup> dpm/g (ash).

TABLE 11  
SSFL SITE — DOMESTIC WATER RADIOACTIVITY DATA — 1981

| Area               | Activity | No. Samples | Gross Radioactivity (μCi/ml)       |   |
|--------------------|----------|-------------|------------------------------------|---|
|                    |          |             | Average Value (Standard Deviation) | Maximum <sup>a</sup> Value and Month Observed |
| ESG-SSFL (monthly) | α        | 24          | (0.11 ± 0.12) 10 <sup>-9</sup>     | 0.44 x 10 <sup>-9</sup> (December)            |
|                    | β        | 24          | (2.79 ± 0.55) 10 <sup>-9</sup>     | 3.65 x 10 <sup>-9</sup> (October)             |

<sup>a</sup>Maximum value observed for single sample.



TABLE 12  
BELL CREEK AND ROCKETDYNE SITE RETENTION POND  
RADIOACTIVITY DATA - 1981

| Area<br>(Monthly)   | Activity | No.<br>Samples | Gross Radioactivity Concentration     |   |                            |  |
|---|----------|----------------|---------------------------------------|---|----------------------------|--|
|   |          |                | Average Value<br>(Standard Deviation) | Maximum <sup>a</sup><br>Value and<br>Month Observed | % of<br>Guide <sup>b</sup> | % of<br>Samples<br>with Activity<br>MCL <sup>c</sup> |
| Bell Creek<br>Ruc no. 54<br>(LCI/g)                         | a        | 12             | (0.58 = 0.16) 10 <sup>-6</sup>        | 0.77 x 10 <sup>-6</sup><br>(December)               | NA                         | 0  |
|   | B        | 12             | (23.5 = 2.1) 10 <sup>-6</sup>         | 27.3 x 10 <sup>-6</sup><br>(November)               | NA                         | 0  |
| Pond R-2A<br>Ruc no. 55<br>(LCI/g)                          | a        | 12             | (0.79 = 0.23) 10 <sup>-6</sup>        | 1.12 x 10 <sup>-6</sup><br>(December)               | NA                         | 0  |
|   | B        | 12             | (25.5 = 3.2) 10 <sup>-6</sup>         | 32.9 x 10 <sup>-6</sup><br>(February)               | NA                         | 0  |
| Bell Creek<br>vegetation<br>no. 54<br>(LCI/g-ash)           | a        | 12             | (0.07 = 0.07) 10 <sup>-6</sup>        | 0.25 x 10 <sup>-6</sup><br>(September)              | NA                         | 83   |
|   | B        | 12             | (103.0 = 45.1) 10 <sup>-6</sup>       | 188.0 x 10 <sup>-6</sup><br>(May)                   | NA                         | 0  |
| Bell Creek<br>vegetation<br>no. 54<br>(LCI/g<br>dry weight) | a        | 12             | (0.01 = 0.01) 10 <sup>-6</sup>        | 0.05 x 10 <sup>-6</sup><br>(September)              | NA                         | 83   |
|   | B        | 12             | (16.0 = 6.44) 10 <sup>-6</sup>        | 31.6 x 10 <sup>-6</sup><br>(October)                | NA                         | 0  |
| Bell Creek<br>water no. 16<br>(LCI/m <sup>3</sup> )         | a        | 12             | (0.05 = 0.09) 10 <sup>-9</sup>        | 0.20 x 10 <sup>-9</sup><br>(January)                | <0.001                     | 100  |
|   | B        | 12             | (3.78 = 0.65) 10 <sup>-9</sup>        | 5.0 x 10 <sup>-9</sup><br>(October)                 | 1.3                        | 0  |
| Pond water<br>no. 6<br>(LCI/m <sup>3</sup> )                | a        | 12             | (0.05 = 0.08) 10 <sup>-9</sup>        | 0.17 x 10 <sup>-9</sup><br>(February)               | <0.001                     | 100  |
|   | B        | 12             | (4.25 = 0.63) 10 <sup>-9</sup>        | 5.26 x 10 <sup>-9</sup><br>(December)               | 1.4                        | 0  |
| SSFL pond R-2A<br>water no. 12<br>(LCI/m <sup>3</sup> )     | a        | 12             | (0.07 = 0.15) 10 <sup>-9</sup>        | 0.37 x 10 <sup>-9</sup><br>(January)                | <0.001                     | 83   |
|   | B        | 12             | (5.16 = 1.22) 10 <sup>-9</sup>        | 8.30 x 10 <sup>-9</sup><br>(December)               | 1.7                        | 0  |

<sup>a</sup>Maximum value observed for single sample

<sup>b</sup>Guide: 5 x 10<sup>-6</sup> LCI/mL, 3 x 10<sup>-7</sup> µCi/mL; 10 CFR 20 Appendix B, CAC 17, DOE Order 5480.1

<sup>c</sup>Minimum detection level: 0.23 x 10<sup>-9</sup> LCI/mL; 0.64 x 10<sup>-9</sup> µCi/mL.

NA - not applicable, no Guide value having been established



TABLE 13  
AMBIENT AIR RADIOACTIVITY DATA — 1981

| Site Location (Continuous)                                | Activity | Nc. Samples | Average Value (Standard Deviation) | Maximum <sup>a</sup> Value and Date Observed | % of <sup>b</sup> Guide <sup>b</sup> | % of Samples with Activity < MDL |
|---|----------|-------------|------------------------------------|--|--------------------------------------|----------------------------------|
| De Soto Onsite (LCI/m <sup>3</sup> )                      | a        | 704         | ( $6.9 \pm 7.7$ ) $10^{-15}$       | $2.6 \times 10^{-14}$ (01/02)                | <0.23                                | 95 <sup>c</sup>                  |
|   | b        |             | ( $1.2 \pm 0.2$ ) $10^{-13}$       | $1.1 \times 10^{-12}$ (03/01)                | <0.04                                | 10 <sup>c</sup>                  |
| SSFL Onsite (LCI/m <sup>3</sup> )                         | a        | 1799        | ( $6.8 \pm 7.9$ ) $10^{-15}$       | $3.5 \times 10^{-14}$ (11/18)                | <11.5                                | 95 <sup>c</sup>                  |
|   | b        |             | ( $1.2 \pm 0.2$ ) $10^{-13}$       | $1.1 \times 10^{-12}$ (03/31)                | <0.40                                | 10 <sup>d</sup>                  |
| SSFL sewage treatment plant Offsite (LCI/m <sup>3</sup> ) | a        | 364         | ( $6.9 \pm 7.4$ ) $10^{-15}$       | $2.2 \times 10^{-14}$ (01/24)                | <11.5                                | 94 <sup>c</sup>                  |
|   | b        |             | ( $1.1 \pm 0.2$ ) $10^{-13}$       | $5.5 \times 10^{-13}$ (03/31)                | <0.35                                | 9 <sup>c</sup>                   |
| SSFL Control Center Offsite (LCI/m <sup>3</sup> )         | a        | 355         | ( $6.8 \pm 7.0$ ) $10^{-15}$       | $1.6 \times 10^{-14}$ (02/23)                | <11.5                                | 96 <sup>c</sup>                  |
|   | b        |             | ( $1.3 \pm 0.2$ ) $10^{-13}$       | $1.6 \times 10^{-12}$ (01/02)                | <0.12                                | 10 <sup>c</sup>                  |

<sup>a</sup>Maximum value observed for single sample

<sup>b</sup>Guide: De Soto site,  $3 \times 10^{-12}$  LCI/m<sup>3</sup>,  $3 \times 10^{-10}$  LCI/m<sup>3</sup>; 10 CFR 20 Appendix B, SSFL Site,  $6 \times 10^{-14}$  LCI/m<sup>3</sup>,  $3 \times 10^{-11}$  LCI/m<sup>3</sup>; 10 CFR 20 Appendix B, CAC 17 and DOE Order 5480.1

<sup>c</sup>MDL =  $6.4 \times 10^{-15}$  LCI/m<sup>3</sup>—Individual daily samples with activity levels of 0 to  $6.4 \times 10^{-15}$  LCI/m<sup>3</sup> are recorded and averaged as  $6.4 \times 10^{-15}$  LCI/m<sup>3</sup>.

<sup>d</sup>MDL =  $1.3 \times 10^{-14}$  LCI/m<sup>3</sup>—Individual daily samples with activity levels of 0 to  $1.3 \times 10^{-14}$  LCI/m<sup>3</sup> are recorded and averaged as  $1.3 \times 10^{-14}$  LCI/m<sup>3</sup>. Indicated average values are upper limits, since some data were below the minimum detection levels.



TABLE 14  
DE SOTO AND SSFL SITES — AMBIENT RADIATION  
DOSIMETRY DATA — 1981

| TLD Location       | Quarterly Exposure (mR) |     |     |     | Annual Exposure (mR) | Equivalent Exposure Rate (μR/h) |
|--------------------|-------------------------|-----|-----|-----|----------------------|---------------------------------|
|                    | Q-1                     | Q-2 | Q-3 | Q-4 |                      |                                 |
| 1. De Soto         | 35                      | 32  | 32  | 40  | 140                  | 16                              |
| 2. De Soto         | 36                      | 35  | 32  | 41  | 144                  | 16                              |
| 3. De Soto         | 33                      | 29  | 31  | 47  | 140                  | 16                              |
| 4. De Soto         | 36                      | 36  | 44  | 43  | 159                  | 18                              |
| 5. De Soto         | 36                      | 29  | 32  | 39  | 136                  | 15                              |
| 6. De Soto         | 40                      | 33  | 33  | 48  | 154                  | 17                              |
| 7. De Soto         | 35                      | 31  | 31  | 38  | 135                  | 15                              |
| Mean value         |                         |     |     |     | 144 = 9              | 16.1                            |
| 1. SSFL            | 39                      | 37  | 35  | 48  | 159                  | 18                              |
| 2. SSFL            | 43                      | 33  | 36  | 54  | 166                  | 19                              |
| 3. SSFL            | 44                      | 40  | 46  | 58  | 188                  | 21                              |
| 4. SSFL            | (44) <sup>a</sup>       | 40  | 39  | 50  | 173                  | 20                              |
| 5. SSFL            | 39                      | 31  | 36  | 44  | 150                  | 17                              |
| 6. SSFL            | 37                      | 31  | 30  | 39  | 137                  | 16                              |
| Mean value         |                         |     |     |     | 162 = 18             | 18.5                            |
| 1. Offsite control | 38                      | 32  | 36  | 32  | 138                  | 16                              |
| 2. Offsite control | 39                      | 33  | 35  | 55  | 162                  | 18                              |
| 3. Offsite control | 35                      | 31  | 33  | 33  | 132                  | 15                              |
| 4. Offsite control | 44                      | 34  | 37  | 37  | 152                  | 17                              |
| 5. Offsite control | 40                      | 36  | 35  | 45  | 156                  | 18                              |
| Mean value         |                         |     |     |     | 148 = 13             | 16.8                            |

<sup>a</sup>Missing dosimeter, assumed value

Note: The elevation for the De Soto and offsite dosimeters is about 1000 ft less than those for the SSFL site. From sea level to a few thousand feet in elevation, the increase in annual exposure is approximately 15 mR/1000 ft. This amount subtracted from the SSFL site results would provide good agreement between the three data sets.

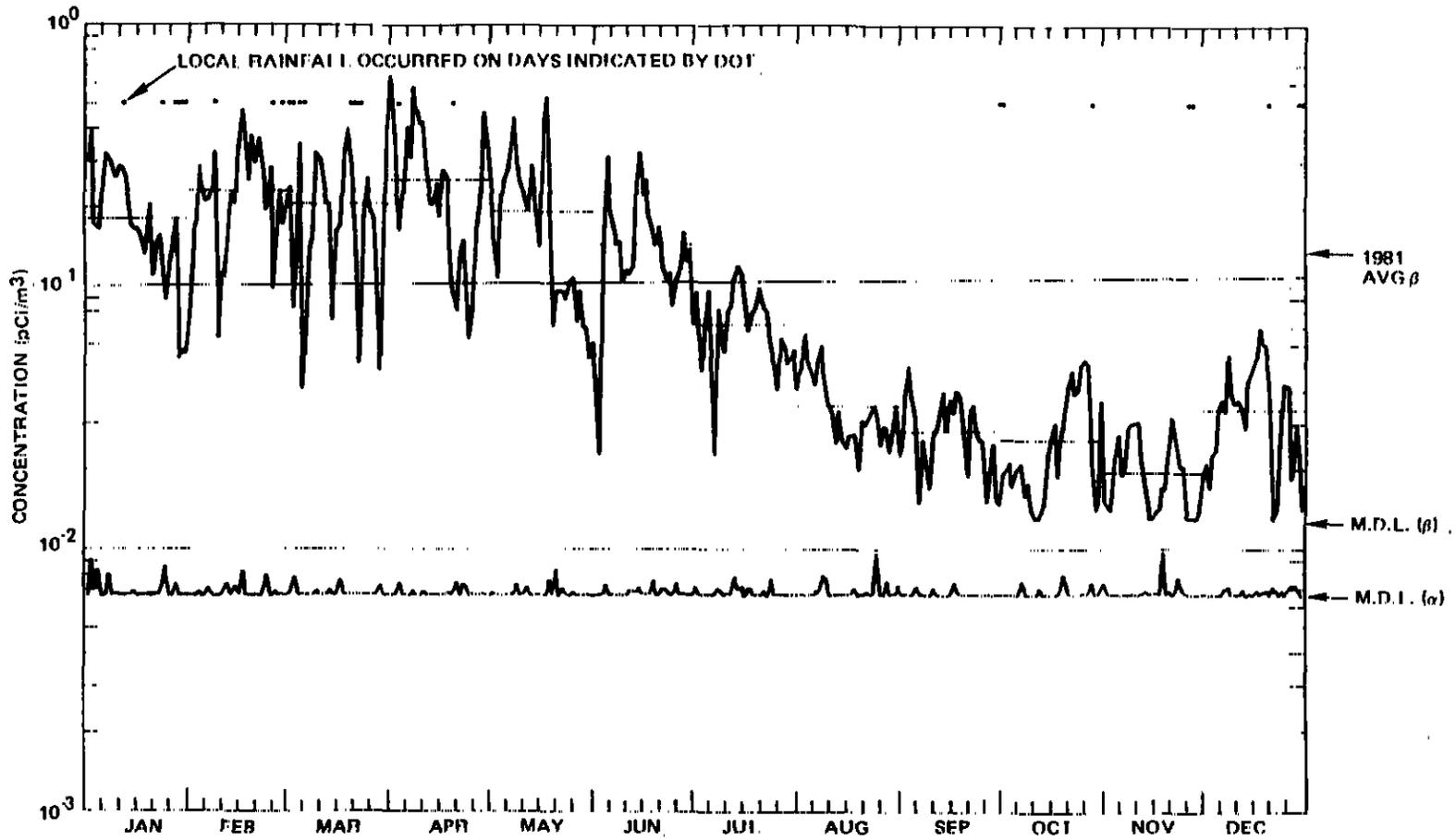


Figure 1. Daily Averaged Long-Lived Airborne Radioactivity at the De Soto and Santa Susana Field Laboratories Sites - 1981



## V. UNUSUAL EVENTS

There were a number of unusual events at facilities performing licensed activities. None of these events was reportable under the licence requirements. These events at each of the facilities are summarized below.

### Fuels Area (Building 001)

On January 9, 1981, a powder room worker's breathing zone air sampler was 706 dpm, which increased the individual's total exposure for the week to  $2.8 \times 10^{-9} \mu\text{Ci-h/cc}$  or 70% of the 40-h time-weighted occupational exposure limit. The cause of the elevated exposure could not be attributed to any specific event. The worker indicated that he had not performed any tasks involving nuclear material since the inventory performed on January 5, 1981.

A radioisotope shipment received from CEN/SCK Laboratories, Mol, Belgium, on February 24, 1981, was stored in the SNM vault pending transfer to the user. On March 3, 1981, the shipping container was surveyed for external radiation levels, which were approximately 700 mR/h surface and 15 mR/h at 3 ft. The appropriate limits are 200 mR/h and 10 mR/h, respectively. The NRC was informed of the shipment; a review of the shipment including routing, packaging, and external radiation levels was conducted by NRC as part of an unannounced compliance inspection. Although the circumstances of the shipment were nonreportable, since it was an international shipment, the NRC holds jurisdiction for investigating and, if deemed necessary, reporting the circumstances to the IAEA.

On August 14, 1981, at 0850, fuel production area personnel were evacuated to EAA-1 due to a high-radiation alarm from the fuel vault RAS. The alarm was inadvertently actuated by a Plant Services electrician who was performing routine calibration of the RAS unit with a radiation source. The electrician notified the Protective Services Control Center that the alarm would be tested and then proceeded before the Control Center operator could disable the alarm annunciator system within the building.



A powder room glove box operator's breathing zone (lapel) air sampler filter had a total count of 2162-dpm alpha for October 12, 1981. The individual was restricted from further work in the powder room pending completion of bioassay analyses to evaluate any incurred internal exposure. The blend glove box stationary air sampler was then counted and had a decayed total count of 8830-dpm alpha, which is greater than the 40-h limit for that work station. A smear survey of the blend box front panel indicated 1100 dpm/100 cm<sup>2</sup> removable alpha contamination. The glove box was found to be positively pressurized and was, therefore, removed from service pending repairs.

On investigation, an electrical problem was found in the photohelic gauge which controls the glove box pressure level. The vacuum and pressure solenoid valves were not being properly actuated; therefore, the glove box was continually pressurized, resulting in external contamination. The results of urinalyses for uranium and of an In-Vivo count given on October 21, 1981, to the individual involved showed that no internal exposure occurred, and he was released from the powder room work restriction.

#### NMDF (Building 055)

On May 30, at 1920 h, the SSFL Protective Service Control Center received a stack monitor failure alarm. The vacuum pump serving the stack monitor had failed. Repair was arranged by facility management and was completed by noon on May 31. The vacuum pump was not reconnected to the stack monitor at completion of repair. This condition was corrected 3 or 4 days later when found. No release of material from the facility occurred during the nonmonitoring interval due to the low level of operations within the facility, and alternate facility engineering safeguards were normal. The recommendations presented in the incident summary were (1) HS&RS should have been notified of the vacuum pump failure and (2) Operations should be familiar with corrective measures.



A high-airborne radioactivity alarm for the glove box room was received at the Protective Services Control Center on the morning of November 7, 1981. On entry, the Eberline Alpha-3 air monitor for Station C was in "alarm" mode. Smear and direct survey of the area around the air monitor showed no radioactive contamination.

RIHL (Building 020)

On August 21, 1981, at approximately 1430, three facility workers had loaded bagged contaminated equipment from the Hot Storage room into a 19A disposal box located in the airlock. The routine personal survey subsequently performed detected nasal, face, and hair radioactivity contamination up to 440 dpm on a nares wipe. All personal contamination was reduced to below 50 dpm, and post-exposure bioassay analyses indicated that no significant internal exposure was incurred by any of the individuals involved.

On September 9, 1981, at 1919, a high-radiation alarm for the T/020 Liquid Waste Facility was received by the SSFL Protection Services Control Center. No abnormal radiation levels were observed within the facility during the emergency response entry, and the facility was pronounced all clear at 2038. The exact cause was unknown, however, an electrical power dip was reported at the time of the alarm, and also Pacific Telephone employees were working onsite at that time.

On October 20, 1981, a ladder being used in an unposted area was monitored prior to release to another facility. A maximum of 30 mrad/h fixed and 5000 dpm/100 cm<sup>2</sup> beta contamination was found. The ladder had previously been used in painting the service gallery, Decon Cell 4 area. The ladder was covered with plastic and returned to a posted area. All individuals involved, and the area involved, were monitored. No additional significant contamination was found.



VI. SUMMARY/TRENDS — EXPOSURE, EFFLUENTS

A review of the data of this and previous years shows:

- 1) The upward trend from 1975 through 1978 in the occupational population dose has been reversed in 1979, 1980, and 1981 as shown below:

| <u>Year</u> | <u>Population Dose</u> |
|-------------|------------------------|
| 1975        | 27 man-rem             |
| 1976        | 48 man-rem             |
| 1977        | 67 man-rem             |
| 1978        | 110 man-rem            |
| 1979        | 91 man-rem             |
| 1980        | 52 man-rem             |
| 1981        | 45 man-rem             |

This decrease in part probably reflect the somewhat lessened overall activity; however, it does substantiate that the controls provided continue to be effective.

- 2) The annual average personnel exposures over the last 7 years were:

| <u>Year</u> | <u>Average Exposure</u> |
|-------------|-------------------------|
| 1975        | 115 mrem                |
| 1976        | 200 mrem                |
| 1977        | 312 mrem                |
| 1978        | 198 mrem                |
| 1979        | 205 mrem*               |
| 1980        | 149 mrem                |
| 1981        | 113 mrem                |

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\*This number was incorrectly reported in Reference 6.

The average personnel exposure is computed on the basis that only those personnel who actually received an exposure were radiation workers subject to exposure. This eliminates many personnel that were provided film badges during each year because of duties for which exposure was possible, but did not receive any exposure. This average exposure is small (currently less than 3% of the occupational limit of 5 Rem/yr) and has not shown any significant trends.

- 3) Engineered and operational controls continue to effectively limit releases of radioactive materials to the environment. The summary of annual atmospherically discharged effluents and liquid effluent radioactivity for 1975-1981 is presented below:

Atmospherically Discharged Effluent Radioactivity (curies)

|      |                       |                 |
|------|-----------------------|-----------------|
| 1975 | $9.4 \times 10^{-5}$  | $\alpha$        |
|      | $6.7 \times 10^{-3}$  | $\beta, \gamma$ |
| 1976 | $7.3 \times 10^{-5}$  | $\alpha$        |
|      | $3.3 \times 10^{-5}$  | $\beta, \gamma$ |
| 1977 | $1.1 \times 10^{-5}$  | $\alpha$        |
|      | $2.5 \times 10^{-5}$  | $\beta, \gamma$ |
| 1978 | $<1.7 \times 10^{-5}$ | $\alpha$        |
|      | $<6.8 \times 10^{-5}$ | $\beta, \gamma$ |
| 1979 | $<2.2 \times 10^{-5}$ | $\alpha$        |
|      | $<5.8 \times 10^{-5}$ | $\beta, \gamma$ |
| 1980 | $<6.7 \times 10^{-6}$ | $\alpha$        |
|      | $<2.5 \times 10^{-5}$ | $\beta, \gamma$ |
| 1981 | $<3.0 \times 10^{-5}$ | $\alpha, \beta$ |

Liquid Effluent Discharged to Sanitary Sewer (Curies)

|      |                       |                 |
|------|-----------------------|-----------------|
| 1975 | $6.9 \times 10^{-5}$  | $\alpha$        |
|      | $3.3 \times 10^{-4}$  | $\beta, \gamma$ |
| 1976 | $<1.6 \times 10^{-4}$ | $\alpha$        |
|      | $<3.4 \times 10^{-4}$ | $\beta, \gamma$ |
| 1977 | $1.1 \times 10^{-5}$  | $\alpha$        |
|      | $2.5 \times 10^{-5}$  | $\beta, \gamma$ |
| 1978 | $<1.0 \times 10^{-4}$ | $\alpha$        |
|      | $3.3 \times 10^{-4}$  | $\beta, \gamma$ |
| 1979 | $<9.9 \times 10^{-5}$ | $\alpha$        |
|      | $<2.1 \times 10^{-4}$ | $\beta, \gamma$ |
| 1980 | $<1.8 \times 10^{-4}$ | $\alpha$        |
|      | $<4.2 \times 10^{-4}$ | $\beta, \gamma$ |
| 1981 | $<8.4 \times 10^{-5}$ | $\alpha$        |
|      | $<2.3 \times 10^{-4}$ | $\beta$         |

From the above listings, it can be seen that the radioactivity content of both liquid and atmospheric discharges has remained relatively constant over the period 1975-1981, accounting to a few, or at most a few hundreds of microcuries per year. No trends can be discerned from these discharge data that are meaningful; however, the controls provided are effective and adequate.



VII. ANTICIPATED ACTIVITIES DURING NEXT REPORTING  
PERIOD (1982)

Building 001/004

Current production run of test reactor fuel elements will be completed. No further production of fuel elements is planned.

Building 020

Continue the SEFOR fuel decladding program. May initiate Saxton/EBWR fuel decladding program.

Building 055

This facility is inactive. Decommissioning may be proposed.



### REFERENCES

1. U.S. Nuclear Regulatory Commission — Special Nuclear Materials License No. SNM-21, USNRC (September 15, 1977)
2. "Annual Review of Radiological Controls — 1975," R. S. Hart, Atomic International, Rockwell International, N001TI990002, July 2, 1979
3. "Annual Review of Radiological Controls — 1976," R. S. Hart, Energy Systems Group, Rockwell International, N01TI990003, April 2, 1980
4. "Annual Review of Radiological Controls — 1977," R. S. Hart, Energy Systems Group, Rockwell International, N01TI000098, May 27, 1980
5. "Annual Review of Radiological Controls — 1978," R. S. Hart, Energy Systems Group, Rockwell International, N01TI000104, August 6, 1980
6. "Annual Review of Radiological Controls — 1979," R. S. Hart, Energy Systems Group, Rockwell International, N01TI000113, September 15, 1980
7. "Annual Review of Radiological Controls — 1980," R. R. Eggleston, Energy Systems Group, Rockwell International N001TI000144, July 14, 1981
8. "Energy Systems Group Environmental Monitoring and Facility Effluent Annual Report — 1981," J. D. Moore, Rockwell International, Energy Systems Group, ESG-82-21, July 15, 1982



APPENDIX

A. PERSONNEL MONITORING PROGRAM

Film badges are furnished by a vendor service, the R. S. Landauer, Jr. & Co. A description of the badge components and their functions follow:

- 1) Type of film — Eastman Kodak film stock of type 2 and type NTA specially packaged by R. S. Landauer, Jr. & Co.

Exposure Range

- a) Gamma and X-ray (>100 keV) — 10 mR — 500R  $\pm$  10% or 20 mR, whichever is greater.
- b) Gamma and X-ray (<100 keV) — 10 mR — 60R  $\pm$  20% or 30 mR, whichever is greater.
- c) Beta (>1.5 MeV — 40 m rad — 100 rad  $\pm$  20% or 30 m rad, whichever is greater. (A beta-energy corrected exposure can be reported for energies down to 0.5 MeV as a service option).
- d) Neutron (1 MeV — 14 MeV) — 20 mrem — 25 rem  $\pm$  30% or 30 mrem, whichever is greater. (Where exposure to ionizing radiation is small, calibrations are based on AmBe spectra unless otherwise designated).
- e) Thermal neutron — 10 mrem — 20 rem  $\pm$  20% or 30 mrem, whichever is greater.

- 2) Filters and Specifications



- a) Holder design and dimension — A plastic holder measuring approximately 2-1/4 in. by 3/4 in. by 3/8 in. with an attached fiberglass filled nylon clip is supplied. This holder contains patented "U" absorbers consistent with the radiation requirements selected by the user.
- b) Absorber description — The following absorbers are included in all holders or are optionally used depending on badge type requirements or optionally used depending on service options selected by the user.

| <u>Filter Position</u>     | <u>Mass (mg/cm<sup>2</sup>)</u>                             |
|----------------------------|---|
| Open Window                | 25 (wrapper and label)                                      |
| Plastic-I                  | 100 (includes 1. above)                                     |
| Plastic-II                 | 175 (includes 1. above)                                     |
| Plastic-III                | 325 (includes 1. above)                                     |
| Aluminum                   | 375 (includes 75/mg/cm <sup>2</sup> plastic and 1. above)   |
| Lead (60%) + tin (40%)     | 1660 (includes 140 mg/cm <sup>2</sup> plastic and 1. above) |
| Lead (60%) + cadmium (40%) | 1660 (includes 140 mg/cm <sup>2</sup> plastic and 1. above) |

3) Sources which film are calibrated to:

- a) Cs<sup>137</sup>
- b) Sr<sup>90</sup> and Uranium
- c) X-rays (18 kVE — 140 kVE)

4) Criticality Function

Indium Foil — 1/2 in. by 5/8 in. by 0.015 in. thick; primarily a thermal neutron detector used as an indicator in case of a criticality event. Plastic in front of this foil is 0.040 in. thick. By using a thin window radiation survey meter, an estimate



of the magnitude of exposure can be made. Although the foil may reach saturation, highly exposed individuals can be separated from those less likely to have had exposure. The half life is approximately 54 minutes - 320 mg; 99.97% purity.

Gold Foil - There are two pieces of gold foil used; one is covered with cadmium and the other is bare. Each piece is 3/6 in. by 5/8 in. by 0.005 in. thick. The cadmium cover is 0.015 in. thick. The gold interacts with a wide range of neutron energies - 200 mg; 99.95% purity.

The cadmium cover over the gold eliminates almost all neutrons below the cut-off at approximately 0.4 eV. The difference between activation of the bare gold and the cadmium covered gold is used in the determination of the magnitude and the ratio of the neutron distribution above and below 0.4 eV. Detection is provided for less than 100 rem, to several magnitudes higher than that. The approximate half life is 2.7 days.

Sulphur - Pellet form; 1-2 in. in diameter and 1/8 in. thick, has a threshold of 2.8 meV. Determination of the activity can be made by direct measurement, if of a sufficiently high activity; or by carrying the sulphur and measuring the remaining phosphorous-32. The sulphur provides a measure of the fast neutron dosage of 2.8 meV - 450 mg, 99+% purity.

Options

Lithium Fluoride - One or two LiF rods are optionally provided for high range gamma dosimetry. The rods used are Harshaw extruded dosimeters 0.5 mm in diameter and 6 mm long. If two are used, one is placed in a brass sleeve having a wall thickness of 0.20 in., thus allowing for some gamma energy determination.



Glass Rods — Two glass rods are provided at extra cost. One is bare and the other is shielded using a brass sleeve with a wall thickness of 0.020 in. The rods used are Bausch and Lomb Low "Z" microdosimeters. They are of silver activated phosphate glass, 6 millimeters long and 1 millimeter in diameter.

Several different types of detector systems can be used for the determination of the activity of the gold and sulphur, depending on the magnitude of the activity. One can utilize a shielded end window Geiger counter, an internal gas flow counter, or any one of a number of scintillation detector systems. Because of the possibility of activation of small amounts of foreign material, it is advisable to use a single (or multi) channel analyzer. Some sort of provision for cleaning the gold may be advisable also.

All personal film badges are processed routinely by the ESG film badge vendor (R. S. Landauer, Jr. & Co.) according to the methods described above.

Certain operations, such as hot cell entries, which may pose a high exposure potential, require the use of special badges, which are badges worn for a single operation in place of personal badges. When special badges are required, two badges are worn by each individual. Special badges are evaluated according to the method previously described; however, the average reading of the two badges is recorded as the dose.

In the event of an accidental criticality incident, the film badge holder also contains additional components for the measuring of high-level gamma and neutron exposures generally associated in this type incident. Excessive film blackening prevents the microscopic identification of proton tracks. Therefore, neutron exposures above 10 rad are determined by means of sulfur pellets, gold and indium foils, and a copper washer which are incorporated into the film holder.



The Film Badge Dosimetry report also contains the following information on monitored personnel:

- |                            |  |
|----------------------------|--|
| (1) Social Security Number | (5) Current Dose X + Gamma,<br>Neutron, Beta             |
| (2) Name                   | (6) Calendar Quarter Dose<br>Penetrating, Nonpenetrating |
| (3) Date of Birth          | (7) Calendar Year Dose<br>Penetrating, Nonpenetrating    |
| (4) Badge Number           | (8) Lifetime Dose<br>Penetrating, Nonpenetrating         |

At the end of the year, R. S. Landauer also sends an individual NRC Form-5 on each person on the film badge roster with a summary of the above information.



## B. ANALYTICAL PROCEDURE SUMMARY FOR BIOASSAY BY URINALYSIS

The following summary of analytical procedures is limited to the most frequently performed bioassays by urinalyses for radioactive material.

### Uranium-Radiometric and Fluorometric (UR, UF)

Uranium is extracted from an acidic solution of ashed urine using aluminum nitrate, tetrapropyl ammonium hydroxide, and methyl isobutyl ketone. The uranium is recovered by back extracting into water by evaporating to ketone. The water solution is plancheted for alpha counting for the UR analysis. Fluorometric analysis requires that an appropriate aliquot of the water solution be removed prior to plancheting for pelletizing with NaF, LiF. The pellet is then analyzed for uranium with a fluorometer.

### Mixed Fission Products (FP1)

Mixed fission products will precipitate from a basic oxalate media. By adjustment of pH and oxalate concentrations, those elements which are amphoteric, or which form oxalate complexes in the form of excess oxalate, will also precipitate. Alkali metals such as Cs<sup>137</sup> will not precipitate. Also, volatile fission products such as I<sup>131</sup> will be lost.

The precipitate is washed with NaOH and water and plancheted for counting.

### Mixed Fission Products (FP2)

Same extraction procedure as FP1, however, the soluble oxalate precipitates are gamma counted for Cs<sup>137</sup> and other gamma emitters. The results from its FP1 analysis and the FP2 analysis are summed and reported as a single value.

### Mixed Fission Products (FP3)

Same as FP2 except that the oxalate insoluble results will be reported separately as FP3a and the oxalate soluble results will be reported separately as FP3b.



Plutonium (PUA, PUB)

After reduction to plutonium (III) and (IV) with hydroxylamine hydrochloride, plutonium is precipitated with lanthanum fluoride. This isolates the plutonium from most elements including uranium, except thorium, the rare earths and actinides.

After oxidation of plutonium with sodium nitrate in acid media, extraction of plutonium is carried out with 0.5 M thenoyltrifluoro acetone in xylene. Following extraction, the aqueous solution containing plutonium is neutralized and concentrated by heating. After oxidation of the plutonium in a basic media, it is electrofeposited on a stainless steel disc. The plutonium activity is determined by autoradiography (PUA) for greater sensitivity, or counted for alpha radiation with a proportional counter (PUB).

Gross Beta, High Level (GBH)

The gross sample is evaporated to dryness, followed by organic digestion by hydrogen peroxide and nitric acid. Natural potassium ( $K^{40}$ ) correction is determined by diluting the ashed salts to a known volume, and removing an ali- quot for flame spectrophotometry. The remaining solution is evaporated to near dryness, planchatted, and counted for beta radiation with a proportional counter. The radioactivity in the urine sample due to  $K^{40}$  is subtracted from the gross count.

Gross Alpha (GA1a)

Specific for uranium and/or plutonium which is extracted from ashed urine salts using aluminum nitrate, tetrapropylammonium hydroxide, and methyl isobutyl ketone. Transuranics do not extract to any appreciable extent. Uranium and/or plutonium are electrodeposited on a stainless steel disc and autoradiographed.

Gross Alpha (GA1b)

Same as GA1a except the extraction solution is planchatted and counted for alpha radiation with a proportional counter.



Gross Alpha (GA2)

Specific for all alpha emitters. Metabolized actinides are converted to states suitable for coprecipitation with alkaline earth phosphates by digesting the gross urine sample in 10% nitric acid. The actinides are coprecipitated with calcium phosphate by neutralizing the acid solution with ammonia. The precipitate is washed, plancheted, and counted for alpha radiation with a proportional counter.

Some data pertinent to these bioassay services are shown in Table B-1.

TABLE B-1  
SUMMARY OF BIOASSAY SERVICES AVAILABLE FROM UNITED STATES TESTING COMPANY, INC.

| Analysis Type        | Listing Code | Analysis Specific For   | Sensitivity/<br>1500 ml    | Accuracy at<br>Minimum<br>Sensitivity | Minimum<br>Volume<br>Required | Remarks  |
|----------------------|--------------|---|----------------------------|---------------------------------------|-------------------------------|--|
| Fluorometric Uranium | UF           | Normal or depleted uranium  | 0.3 µg                     | ±50%                                  | 10 ml                         |  |
| Radiometric Uranium  | UR           | Enriched uranium  | 3.75 dpm                   | ±50%                                  | 200 ml                        |  |
| Fission Products (1) | FP1          | Insoluble oxalates including alkaline earths, transition elements, lanthanides, antimony, phosphates. Excludes soluble oxalates, i.e., Cs 137 | 30 dpm                     | ±50%                                  | 200 ml                        | Volatile fission products lost.  |
| Fission Products (2) | FP2          | Same as FP1 plus gamma scan on soluble oxalates.  | 60 dpm                     | ±50%                                  | 300 ml                        | Results combined into single value for report. Volatile fission products lost. |
| Fission Products (3) | FP3          | Same as FP2 with insoluble and soluble oxalate results reported separately as FP3a and FP3b, respectively.                                    | 30 dpm FB3a<br>60 dpm FB3b |                                       | 300 ml                        | Volatile fission products lost.  |
| Tritium              | H3           | Tritium   | $2.25 \times 10^6$<br>dpm  | ±50%                                  | 10 ml                         |  |
| Plutonium (A)        | PUA          | Plutonium   | 0.0495 dpm                 | ±50%                                  | 1000 ml                       | Greater accuracy than PUB analysis.  |

TABLE B-1  
SUMMARY OF BIOASSAY SERVICES AVAILABLE FROM UNITED STATES TESTING COMPANY, INC.  
(Continued)

| Analysis Type               | Listing Code | Analysis Specific For                | Sensitivity/<br>1500 ml | Accuracy at<br>Minimum<br>Sensitivity | Minimum<br>Volume<br>Required | Remarks   |
|-----------------------------|--------------|--------------------------------------|-------------------------|---------------------------------------|-------------------------------|---|
| Plutonium (B)               | PUB          | Plutonium                            | 0.0495 dpm              | ±75%                                  | 1000 ml                       | Double precipitations, washes, and extractions are eliminated for faster analysis at reduced accuracy.      |
| Plutonium (B)<br>(Optional) | PUB          | Plutonium                            | 0.75 dpm                | ±100%<br>alpha<br>counting            | 1000 ml                       | Sample proportional counted for alpha-radiation for immediate result. Sample may be later autoradiographed. |
| Strontium-90                | SR90         | Strontium-90                         | 30 dpm                  | ±50%                                  | 200 ml                        |   |
| Thorium                     | TII          | Thorium                              | 0.99 µg                 | ±50%                                  | 1000 ml                       |   |
| Gross Beta High<br>Level    | GBH          | All beta emitters<br>except halogens | 750 dpm                 | ±75%                                  | 50 ml                         | K <sup>40</sup> corrected   |
| Gross Alpha (1a)            | GA1A         | Uranium and plutonium                | 1.5 dpm                 | ±50%                                  | 100 ml                        | Sample electrodeposited on SS disc and auto-radiographed.   |
| Gross Alpha (1b)            | GA1B         | Uranium and plutonium                | 9 dpm                   | ±50%                                  | 100 ml                        | Sample plancheted and proportional counted for alpha.   |

TABLE B-1  
SUMMARY OF BIOASSAY SERVICES AVAILABLE FROM UNITED STATES TESTING COMPANY, INC.  
(Continued)

| Analysis Type   | Listing Code | Analysis Specific For  | Sensitivity/<br>1500 ml | Accuracy at<br>Minimum<br>Sensitivity | Minimum<br>Volume<br>Required | Remarks   |
|-----------------|--------------|--|-------------------------|---------------------------------------|-------------------------------|---|
| Gross Alpha (2) | GA2          | All other alpha emitters including Th, Pa, U, Np, Pu, Am, Cm, Po, and Ra | 15 dpm                  | ±50%                                  | 100 ml                        | Sample plancheted and proportional counted for alpha. |
| Iodine-131      | I131         | Iodine-131   | 300 dpm                 | ±50%                                  | 250 ml                        | Decay corrected to sampling date.                     |

SUMMARY OF IN-VIVO COUNTING SERVICES AVAILABLE FROM HELGESON NUCLEAR SERVICES, INC.

|                  |      |  |  |   |  |  |
|------------------|------|--|--|---|--|--|
| Fission Products | TBC  | All gamma emitting radionuclides 0.06 <2.6 MeV in the total body |  | Nuclide dependent, i.e., Cs-137 = 2.8 nCi, Cr-51 = 28.7 nCi |  | Technique can identify centers of localized deposition due to detector scan over body.                     |
| IVLC             | IVLC | U-235 in the lung  |  | 40 µgm Ux ~ 16 MPLB   |  | Femoral bone is used as background control. Results are reported separately for thorax and femoral counts. |



### C. CALIBRATION, RECALL, AND INVENTORY SYSTEM (CRIS)

Instrumentation utilized in making radiological and environmental measurements receive preventative maintenance on schedules maintained by a computerized system (Calibration, Recall, and Inventory System - CRIS). This system provides notification to the users that specific instruments are due for scheduled inspection, calibration, or adjustment. If the instruments are not returned for this service as required, delinquency reports are printed out for management attention.