



Hydrogen Production

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Bulk Storage of Gaseous Hydrogen Workshop

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Production Methodologies



• Steam-methane Reformer (thermochemical)

- Max capacity: 150 MMSCFD
- Feed: NG and Steam
- Autothermal Reforming(thermo chemical)
 - Max capacity: 450 MMSCFD
 - Feed: GOX and NG

Pyrolysis

- Commercial Scale, 275, 000 metric tons per year
- 194,000 metric tones per year of Carbon black.
- Electrolysis
 - Alkaline Electrolysis
 - PEM Electrolysis
 - Chloralkali Electrolysis











Green, Blue, and Turquoise Hydrogen - Challenges



- Green
 - Source of renewable electricity



• Blue

Carbon dioxide sequestration



• Turquoise

• Carbon black disposal / reuse.



Bulk vs Onsite Production



- Bulk Production
 - Advantages
 - Economy of Scale
 - Disadvantages
 - Transportation
 - Delivery optimization based on demi
- Onsite Production
 - Advantages
 - No delivery complications
 - Disadvantages
 - Operation and Maintenance
 - Cost





- What is changing?
 - Traditionally Industrial Gas Companies Produced and supplied Hydrogen
 - Refineries, mobile hydrogen consumers, other chemical companies started evaluating own hydrogen production

- Why?
 - New hydrogen users do not want to depend on IGCs.
 - Why?
 - Business models are changing.



- Old
 - Refineries
 - Hydrotreating processes
- New
 - Mobile Energy from Fuel Cells
 - Backup Energy from Fuel Cells
 - IC Engines
 - Power Stations
 - Home appliances
 - Other Combustion processes



Thank You! Let us discus!

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