



# Progress Towards Stable, Cadmium-Free Quantum Dot Down-Converters

Department of Energy, Solid-State Lighting Workshop 2022

Nanosys | Ilan Jen-La Plante | 02.01.2022

# Existing challenges for solid-state lighting

## Problem Definition:

- Solid state lighting has greatly reduced energy consumption compared to older lighting technologies, but still lags the theoretical maximum for luminous efficacy.
- Color-mixed direct LED emission offers the highest potential efficacy, but due to material challenges, this technology has not yet surpassed phosphor-converted LEDs.
- The future of solid-state lighting technology requires precisely tunable emission spectra to improve light quality, while simultaneously increasing luminous efficiency.



## Proposed solution:

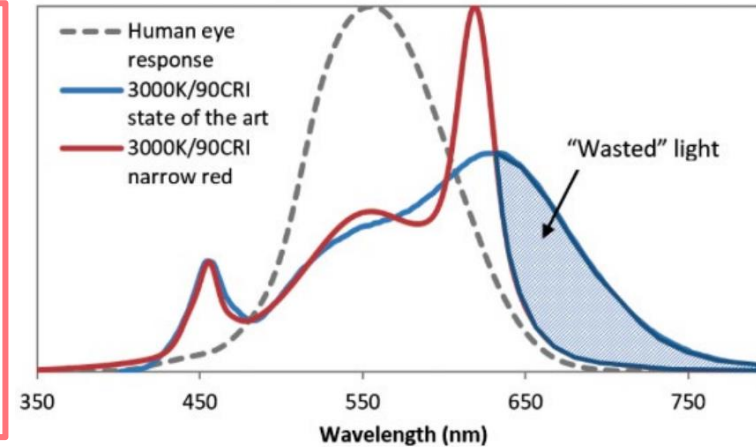
- For phosphor-converted LEDs, developing a narrow, efficient, and tunable downconverter could produce high quality light at improved luminous efficacy with incredible flexibility across multiple lighting applications.

# Advantages of Quantum Dot down-converters



Nanosys QD examples

Quantum Dots (QDs) offer narrow, efficient, and tunable emission properties, but improvements in operational stability are required for use in LEDs.



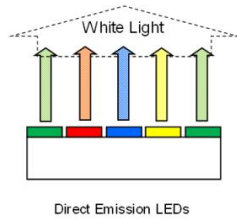
DOE, EERE, 2019 Lighting R&D Opportunities

- Red QDs (40 nm) used in combination with a conventional green phosphor material can improve LED conversion efficiency by up to 15% (2700 K) over commercial pc-LEDs.  
*K. T. Shimizu et al., Photonics Research, vol. 5, no. 2, pp. A1-A6, 2017.*
- Using conservative estimates, a mid-range improvement of 10% results in a payback of less than one year for incorporation of red QDs downconverters in an LED.
- Existing commercial products harness the narrow emission linewidths of QDs to improve LED efficacy at high CRI (>90) but rely on cadmium-containing QDs and thus further efficacy gains are limited by restrictions on heavy metal content.

Developing stable, cadmium-free quantum dot downconverters would enable greater gains in LED efficacy without compromising regulatory standards.

# Comparison to existing and competing technologies

## Direct electroluminescence



### Pros:

Theoretical maximum light production efficiency due to elimination of downconversion energy losses.

### Cons:

Color-mixed (CM)-LEDs require efficient emission across all emission wavelengths; green and amber emitters have poor demonstrated efficiency.

## Inorganic phosphor down-converters

### Pros:

Low-cost material with good stability in high-flux excitation environments.

Some recent examples of narrow, red emission have been demonstrated.

### Cons:

Opportunities remain to improve operational stability under high-T/high-flux conditions.

There are no current solutions for wavelength tuning in narrow phosphor emitters preventing use in green or amber downconversion applications.

## Cadmium-based Quantum Dots



Osram OSCONIQ® S 3030

### Pros:

Demonstrated product readiness meeting required stability targets, tunable PWL, and narrow FWHM

### Cons:

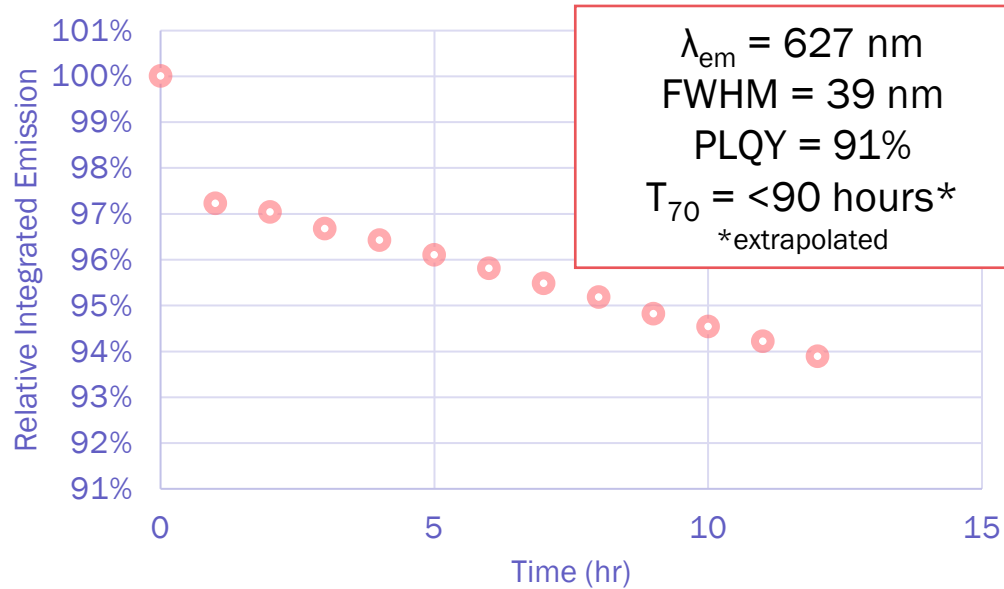
Regulations on total Cd concentration in consumer products limits use and adoption

**Compared to competing technologies, heavy-metal-free Quantum Dots offer significant benefit as emitter materials.**

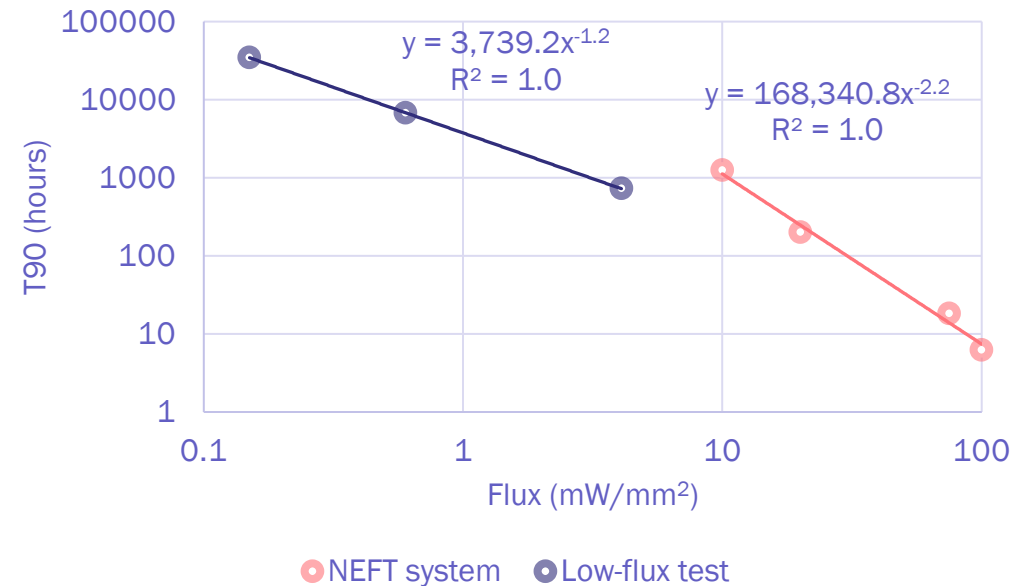
- These benefits include 1) narrow emission wavelengths with conversion efficiencies of 90-100%, 2) highly tunable emission wavelengths can be mixed to maximize spectral efficiency, 3) demonstrated stability (>30,000 hours) under display conditions or environmental stress tests, and 4) elemental compositions not under regulatory restriction.

# Quantum Dot lifetimes under elevated temperature and excitation flux

Photoemission at  
50 mW/mm<sup>2</sup>, 50 °C



Lifetime as a  
Function of Excitation Flux



- Initial baseline measurements of heavy-metal-free QD lifetime as a function of time are insufficient to meet the demands of solid-state lighting
- The super-linearity of QD degradation rate as a function of excitation flux implicates biexciton formation as a critical pathway in permanent QD emission loss

# Research approach

Currently working on DOE-funded project (DE-EERE0009164: Stable Cadmium-Free Quantum Dot Optical Down-Converters for Solid-State Lighting) to improve QD stability to meet lighting product specifications

Project Management  
Quantum Dot Synthesis  
Optical Physics, Engineering, and Testing



Photophysical Characterization  
Atomic-level Structural Characterization



## Synthetic Control of QD Structure



## Confirmation of QD Structure

## Correlation of QD Photophysics and Performance

### Synthesis

Minimize Auger recombination  
Control Auger excitation branching ratio  
Improve excited state confinement.

### Structural Characterization

Composition analysis by ICP, FTIR, NMR, XRD, XPS, TGA, TEM, STEM-EDS, and Raman spectroscopy.

### Photophysical Characterization

Measure Auger dynamics using transient absorption spectroscopy and time-resolved photoluminescence spectroscopy of negatively charged QDs.  
Measure PL dynamics using time-resolved emission and photoluminescence spectroscopy.

### Performance Testing

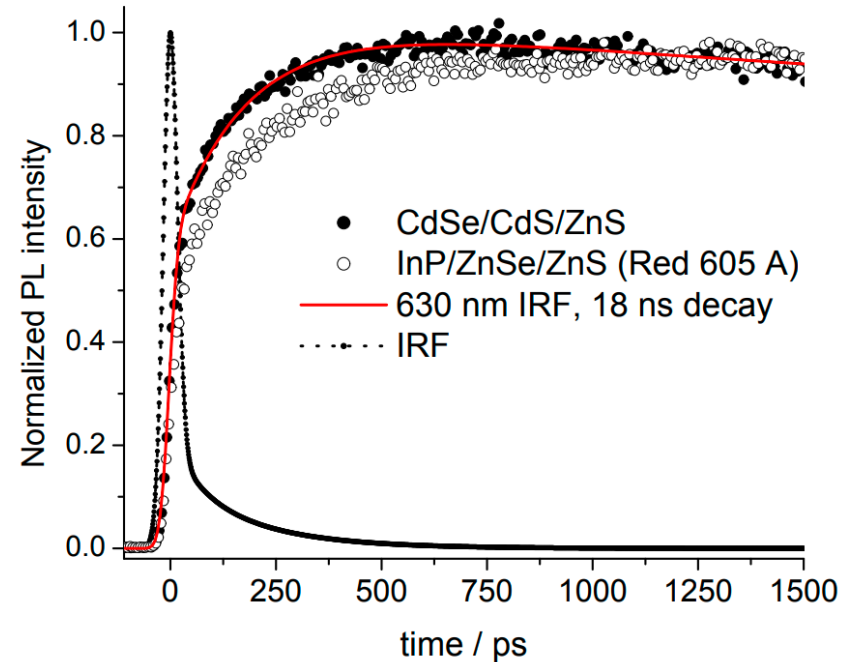
Measure static QY at 0.0001 to 1 W/mm<sup>2</sup> and temperatures of RT to 150°C.  
Measure QD power retention lifetime across same temperature and flux range as above.

Control of QD Structure by Synthetic Modifications

Best QDs

Identify properties that improve performance

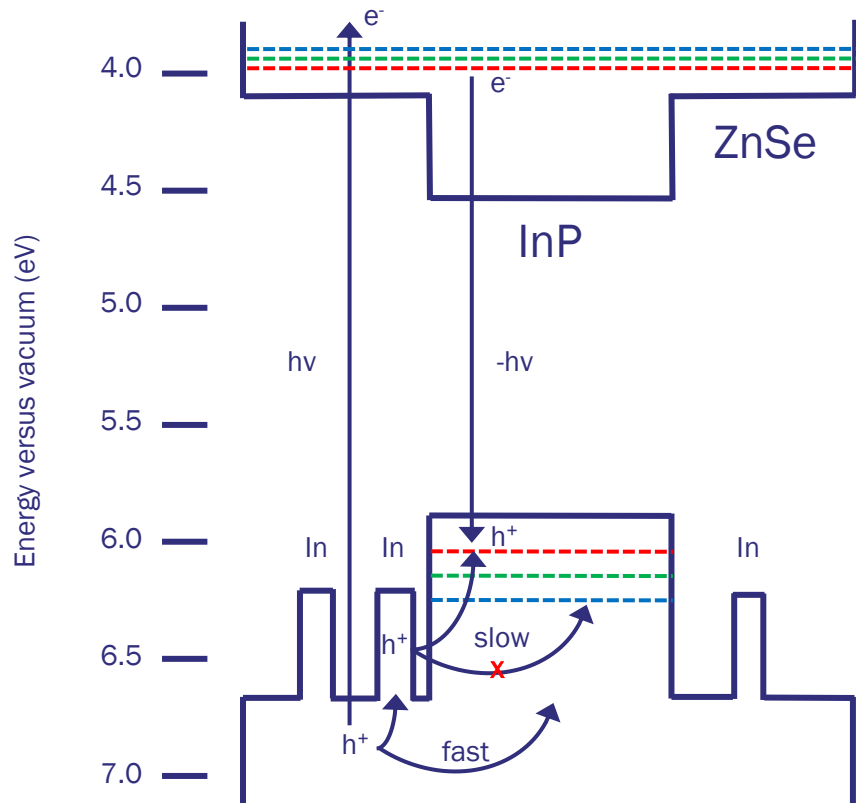
# Observations of photoluminescence risetimes



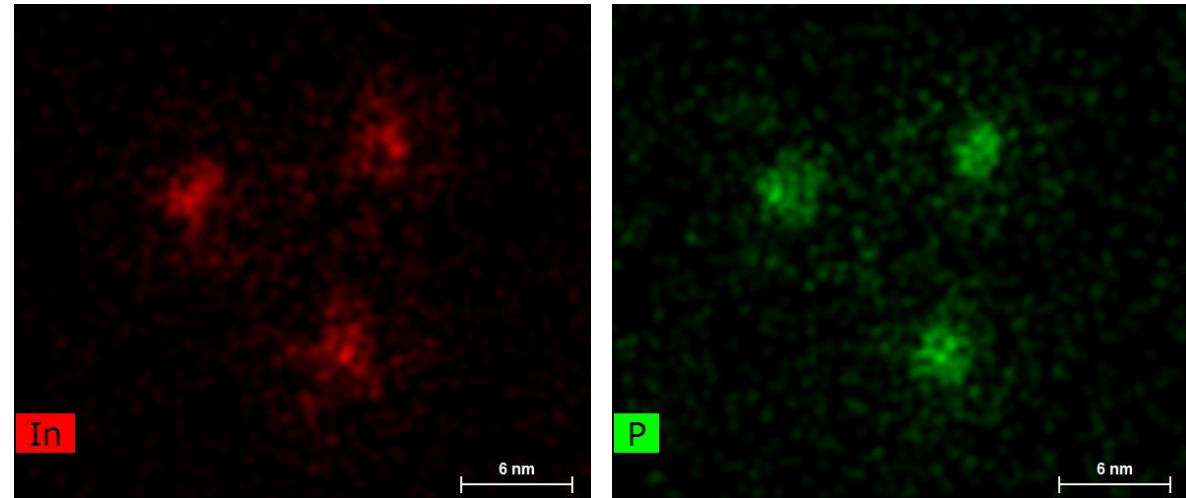
*Extremely Slow Trap-Mediated Hole Relaxation in Room-Temperature InP/ZnSe/ZnS Quantum Dots,*  
Anh T. Nguyen, Ilan Jen-La Plante, Christian Ippen, Ruiqing Ma, and David F. Kelley,  
*J. Phys. Chem. C* **2021**, *125*, 7, 4110-4118.

InP/ZnSe/ZnS QDs exhibit slow photoluminescence (PL) risetimes on the order of 50-500 ps; this is a phenomenon not previously observed in CdSe/CdS/ZnS QDs.

# Photolumuminescence risetime model



## Elemental mapping by STEM-EDS



**Non-stoichiometric In confirmed by elemental ratios (ICP), mapping (STEM-EDS), and Raman spectroscopy**

*Resonance Raman Study of Shell Morphology in InP/ZnSe/ZnS Core/Shell/Shell Nanocrystals*  
Paul Cavanaugh, Ilan Jen-La Plante, Christian Ippen, Ruiqing Ma, David F. Kelley, Anne Myers Kelley  
J. Phys. Chem. C 2021, 125, 19, 10549-10557

**We have developed a model to explain this behavior based on transient hole trapping on non-stoichiometric In sites where absorption by the ZnSe shell results in delayed localization to the core band edge and subsequent emission**

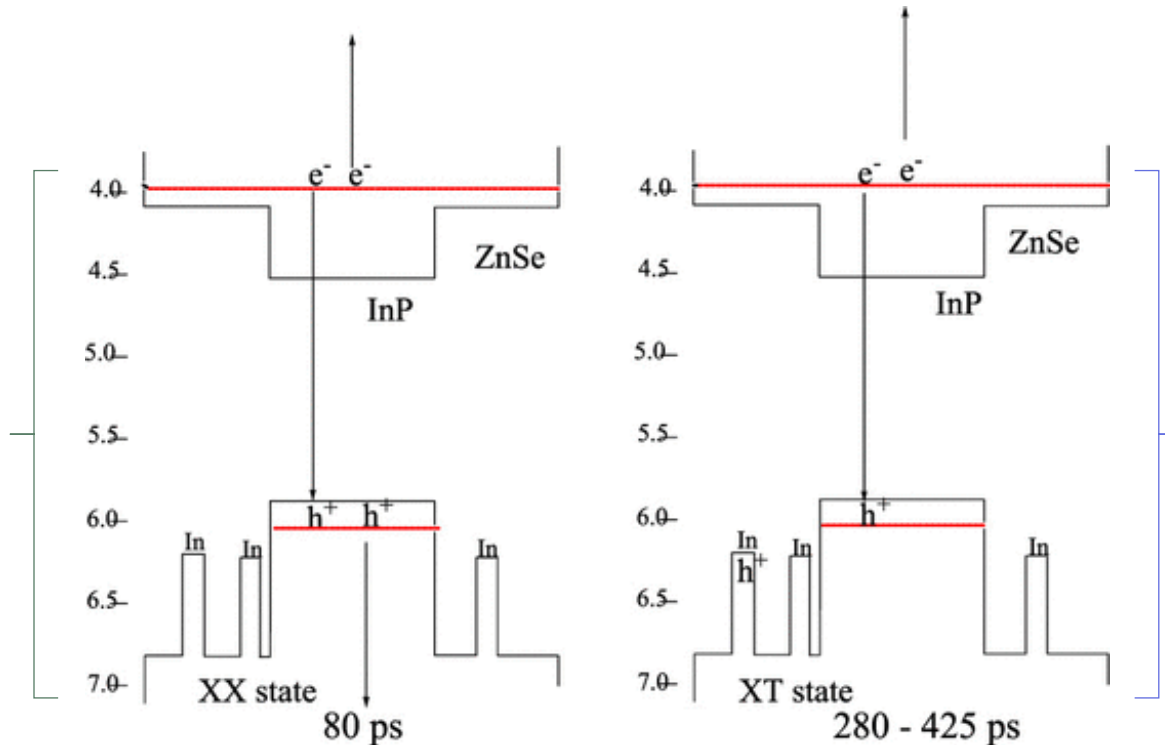


# Impact to Auger branching ratios

- Hole trapping on In sites results in a multiexciton state that behaves similarly to a negative trion resulting in a slower average Auger rate and an increase in the Auger electron excitation fraction

## The XX biexciton state

- Occurs when there are two conduction band electrons and two valence band holes
- Has an average Auger lifetime of 80 ps

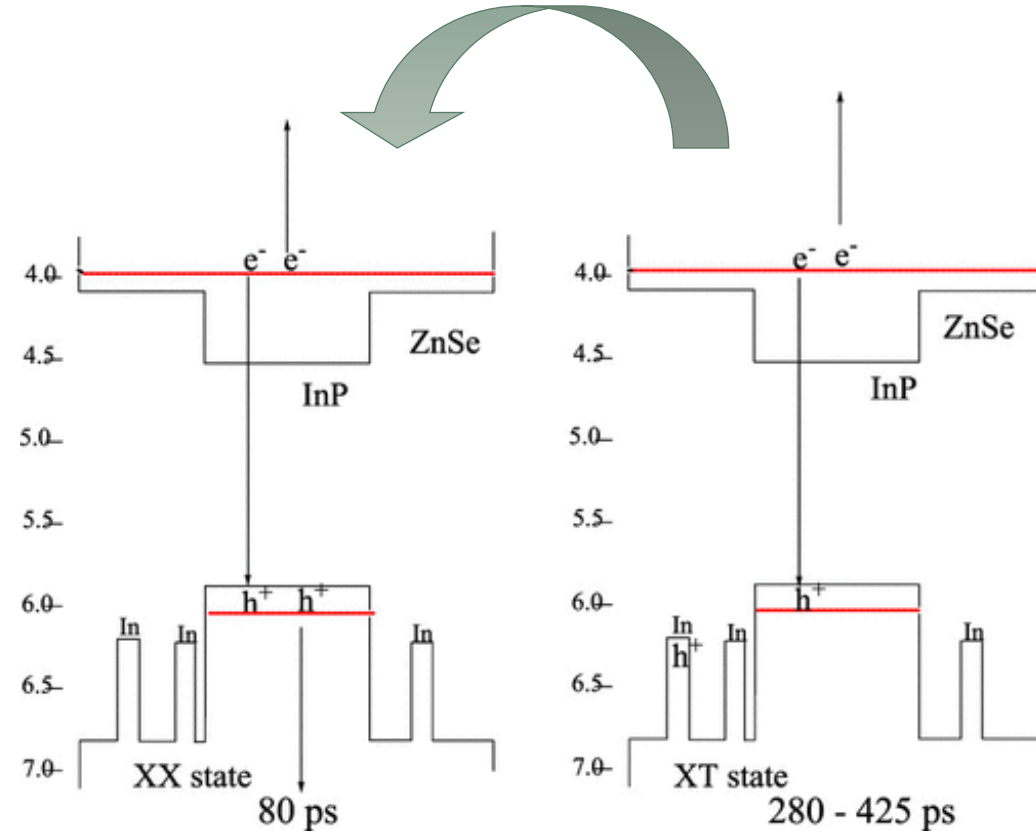


## The XT multiexciton state

- Occurs when there are two conduction band electrons, one valence band hole, and one hole trapped in the ZnSe shell (on an In-associated site)
- Has an average Auger lifetime of 280-425 ps

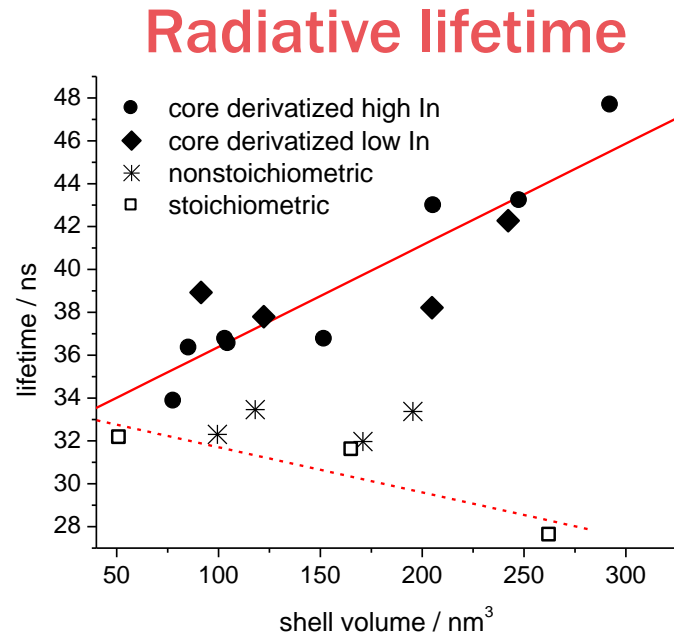
*Auger Dynamics in InP/ZnSe/ZnS Quantum Dots Having Pure and Doped Shells*  
Anh T. Nguyen, Paul Cavanaugh, Ilan Jen-La Plante, Christian Ippen, Ruiqing Ma, and David F. Kelley  
J. Phys. Chem. C **2021**, 125, 28, 15405–15414

# Hole trapping is a transient phenomenon

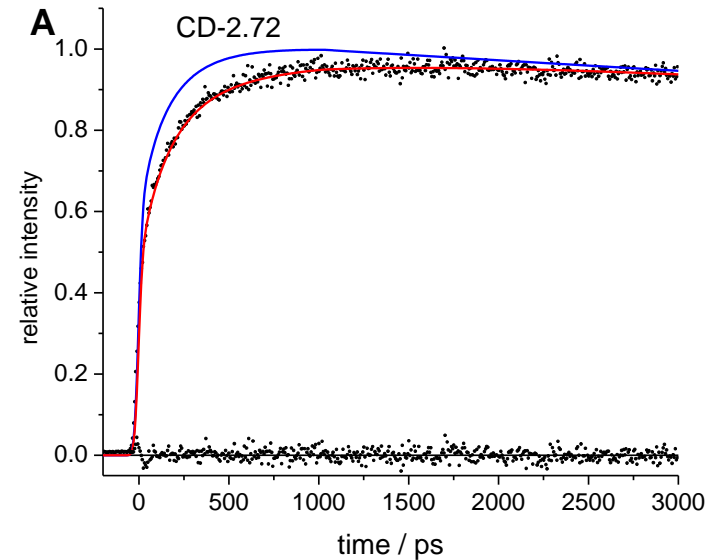


- In an XT multiexciton state, absorbance in the ZnSe shell results in a trapped hole on a In-associated site
- The trapped hole can tunnel to the InP valence band edge reverting to a standard XX biexciton state

# Core/shell interface composition impacts trapping likelihood



### Photoluminescence risetime

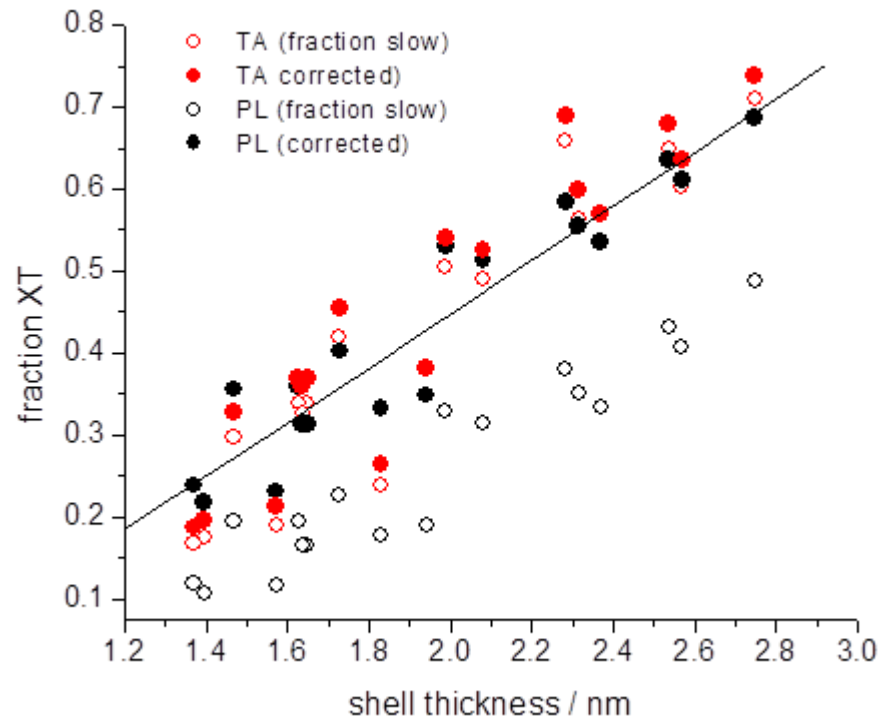


*Radiative dynamics and delayed emission in pure and doped InP/ZnSe/ZnS quantum dots*

Paul Cavanaugh, Haochen Sun, Ilan Jen-La Plante, Maria J. Bautista, Christian Ippen, Ruiqing Ma, Anne Myers Kelley, and David F. Kelley  
J. Chem. Phys. **2021**, just accepted

Composition control of the InP/ZnSe core/shell interface can promote the XT state leading to increased transient hole trapping as seen via long radiative lifetimes and slow photoluminescent risetimes

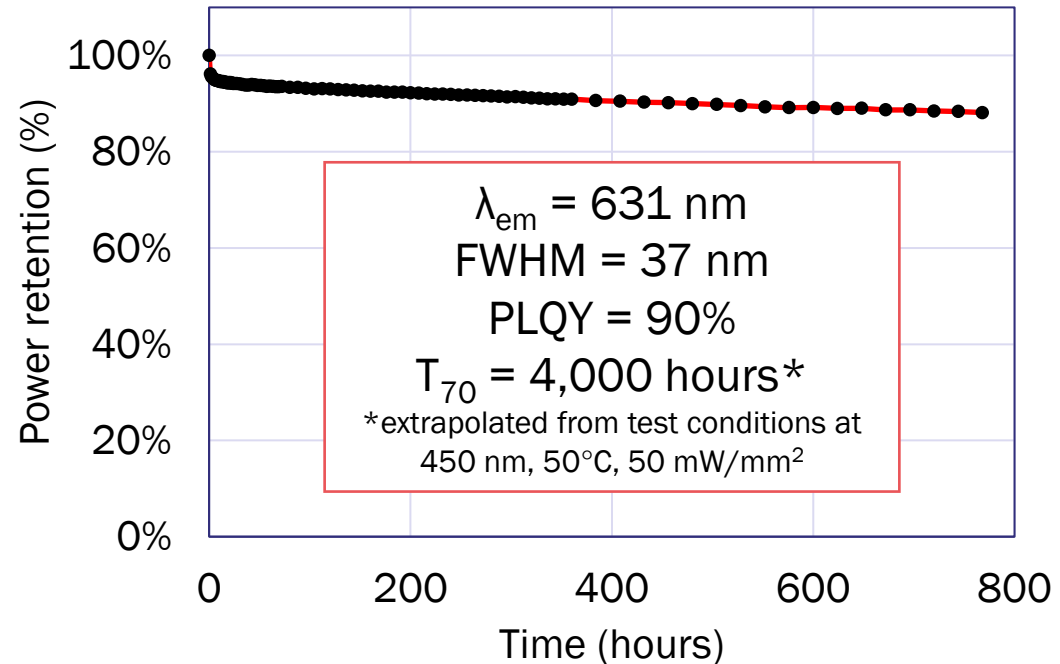
# Transient hole trapping is maximized in thicker ZnSe shells



*Biexciton and trion dynamics in InP/ZnSe/ZnS quantum dots*  
Haochen Sun, Paul Cavanaugh, Ilan Jen-La Plante, Maria J. Bautista, Christian Ippen, Ruiqing Ma, and David F. Kelley submitted

For In-associated holes traps within the first ~2 monolayers of the ZnSe shell, the hole wavefunction is coupled with the InP valance band preventing the formation of the XT state.

# Maximizing the less damaging Auger electron excitation process improves QD lifetime under high-flux excitation



- QD composition was controlled to maximize the degree of transient hole trapping thereby promoting Auger electron excitation (over Auger hole excitation) when a multiexciton Auger process does occur
- InP/ZnSe/ZnS core/shell structural modifications made as a result of these findings have led to some of our longest lifetime samples representing a >50X improvement in  $T_{70}$  since the project start

# Acknowledgments and technical project team



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**THANK YOU**

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