

Welcome to the DOE-BETO Workshop – Advancing Synergistic Waste Utilization as Biofuels Feedstocks: Preprocessing, Co-products, and Sustainability

Login and Optional Networking Activities: 9:30 - 10:00am ET

Workshop will start 10:00am ET

Morning Networking – Please feel free to answer these questions in the chat!

- 1) What motivated you to participate in this event?
- 2) Do you know anyone who is logged in right now?
- 3) What would you like other participants to know about you or your organization?

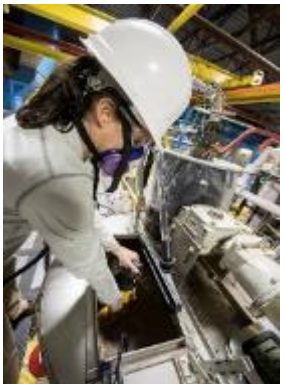
U.S. DEPARTMENT OF
ENERGY

Office of
ENERGY EFFICIENCY &
RENEWABLE ENERGY

Advancing Synergistic MSW Utilization as Biofuels Feedstocks: Preprocessing, Co-products, and Sustainability

Chenlin Li, Technology Manager, DOE-BETO

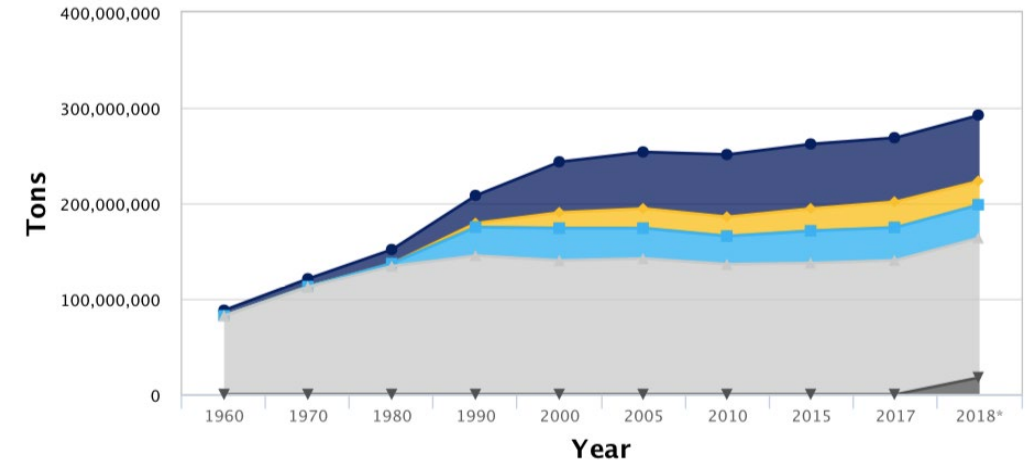
April 14, 2021



Welcome to the MSW Preprocessing and Sustainability Workshop

All About Non-Recycled MSW Streams

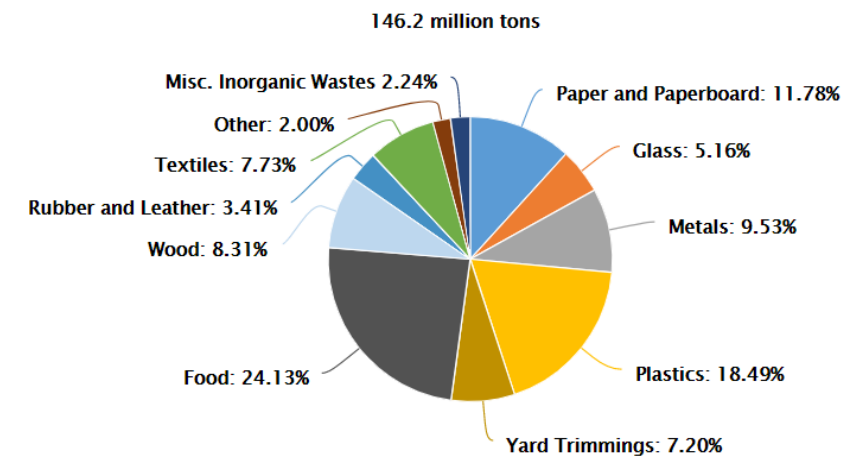
- The relevant feedstock is non-recycled MSW, which would be going to a landfill.
- Focus: the organic portions of MSW that can be converted to biofuels/ bioproducts, including non-recycled paper, plastic, rubber and leather, textiles, wood, food waste, and yard trimming constituents of the MSW stream, and any relevant contaminants that could affect conversion of the feedstock to a fuel or product.



Click on legend items below to customize items displayed in the chart

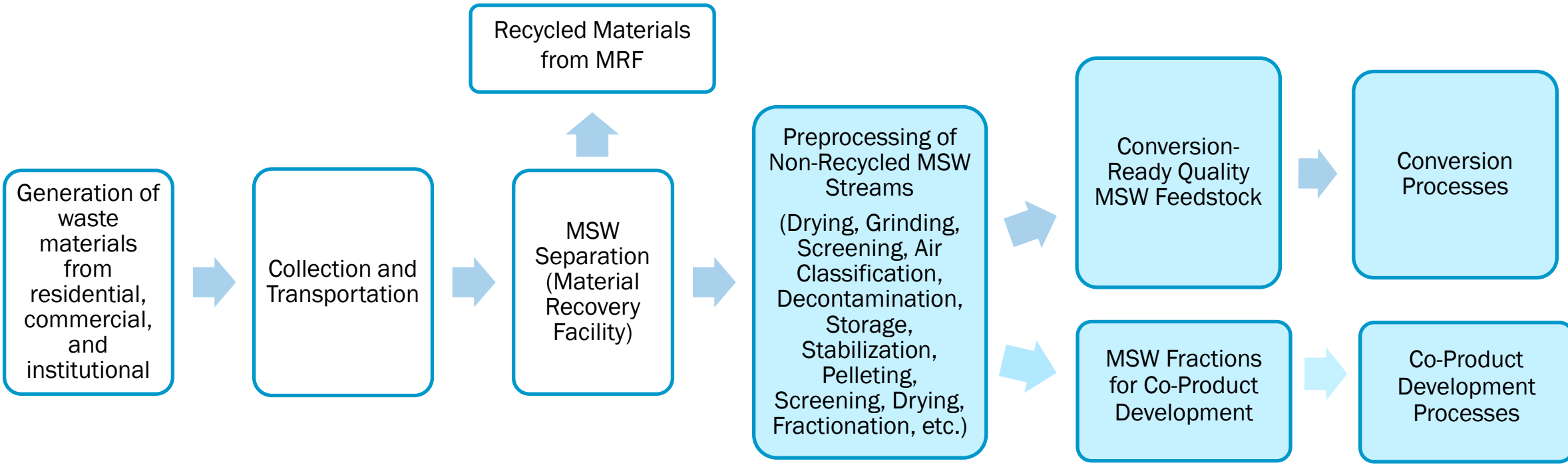
- Recycling
- Composting
- Combustion with Energy Recovery
- Landfill
- Other Food Management

Total MSW Landfill by Material, 2018



<https://www.epa.gov/facts-and-figures-about-materials-waste-and-recycling/national-overview-facts-and-figures-materials>

MSW Supply, Preprocessing, and Utilization



Environmental, Economic, and Social Sustainability along the MSW Supply, Preprocessing, and Utilization

Learnings from FY20 DOE Waste Workshop

- 80 attendees
- MSW stream is currently undervalued
 - Combustion or landfill are two major pathways
- Participants agreed that advancements in the following areas are necessary:
 - Characterization of MSW, across multiple scales and using rapid/real-time analysis techniques
 - Better fractionation technologies to separate MSW stream into distinct components
 - Specifications for feedstocks for various conversion technologies
- Benefits and drawbacks of AI also needs further exploration
- Robust environmental impact modelling of waste utilization is needed
- Non-technical recommendations included
 - Consumer & industry education
 - Regulation (e.g. landfill bans, carbon tax/credits)



Arlington, Virginia | February 2020



Gaps and Opportunities in MSW Utilization

- Variability in MSW Streams and Influential MSW Material

Attributes for Conversion:

- ✓ Biochemical Conversion into sugar/alcohol (upgrading into Jet Fuel).
 - ✓ MSW Gasification
 - ✓ MSW Pyrolysis
 - ✓ Hydrothermal Liquefaction
- MSW Decontamination, Preprocessing, and Formatting Required by Each Conversion Pathway
- Reactor Feeding and Reaction Mechanisms
- MSW Variability and Influential MSW Material Attributes for Co-product Development
- Sustainability Impacts of MSW Streams Utilization
 - ✓ Data gaps? Tools? Models?

MSW Mixed Paper	
Ink	70.03%
Ink + Stickies	6.92%
Ink + Staples	3.75%
Glossy	6.92%
Glossy + Stickies	6.05%
Glossy + Food residue	0.86%
Glossy + Food residue	0.29%
Glossy + Food residue + Stickies	0.29%
Stickies	3.75%
Other	0.86%
Food residue	0.29%
MSW Mixed Plastic	
Dirt	66.11%
Dirt + Labels	32.10%
Dirt + Food residue + Labels	1.12%
Dirt + Food residue	0.67%

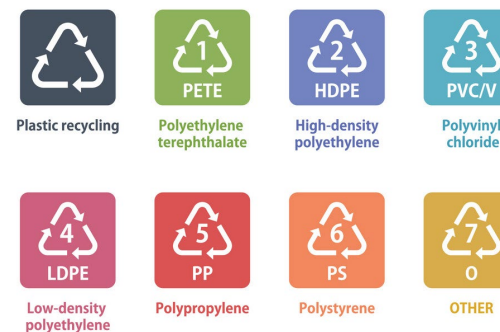
80.70% of mixed paper contains ink

14.41% of mixed paper contains glossy coatings



100% of mixed plastic contains dirt

Photos and Data courtesy of Dr. Vicki Thompson, INL



BETO/AMO has joint R&D activities on Plastics Chemical Upcycling and Design within BOTTLE



Our Workshop Goals

- Identifying technical challenges and opportunities associated with developing advanced *preprocessing technologies*
 - ✓ What knowledge can we learn and transfer from herbaceous and woody biomass for converting MSW into biofuels?
 - ✓ What are existing and new preprocessing technologies to address heterogeneity of MSW streams?
- Defining critical paths toward synergistic use of municipal solid waste streams for both *conversion-ready feedstocks and valuable co-products*
 - ✓ What potential co-products can be derived from MSW streams to maximize feedstock value?
- Examining the *economic and environmental viability and sustainability* impacts of waste stream valorization
 - ✓ What are potential environmental impacts and indicators of utilizing various streams of MSW to produce fuel and products?

Workshop Logistics

Wednesday, April 14

- Morning: Introduction and Keynote Presentations
- Afternoon: Session #1 – Feedstock Preprocessing

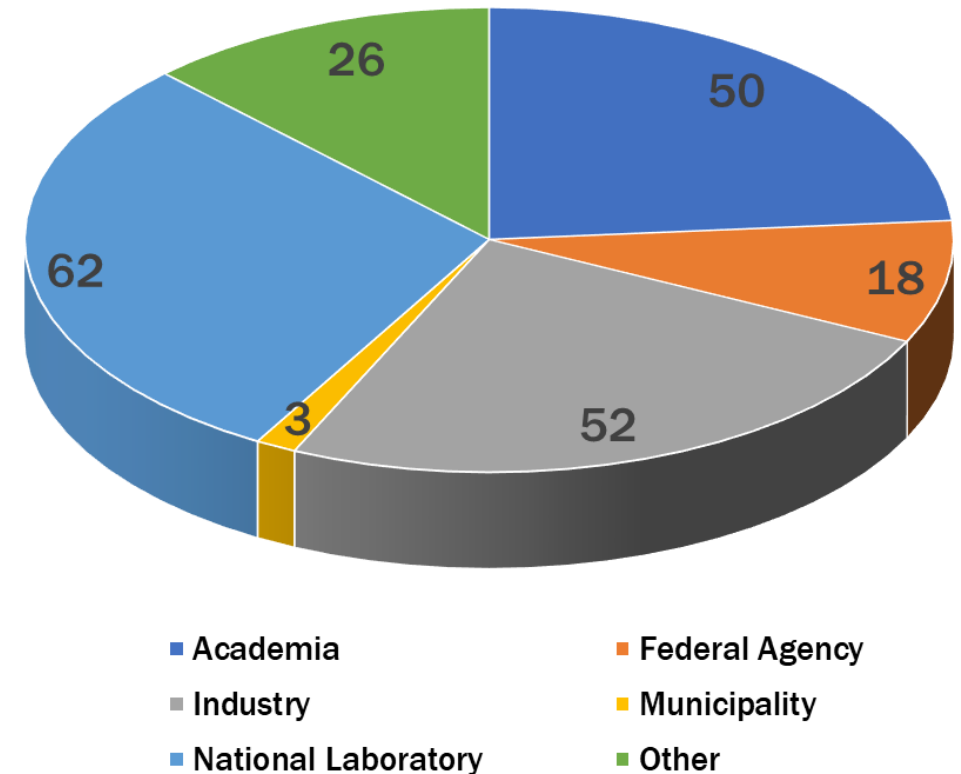
Thursday, April 15

- Session #2 – Co-Product Development
- Session #3 – Sustainability and Tradeoff Analysis

Each Session will Include:

- Presentations from invited panelists
- Moderated Panel Q&A
- Facilitated group discussion with opportunity for direct input via a web-based collaboration **software X-LEAP**
- Discussion summary provided by Rapporteur

Registered Workshop Participants



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Dr. Valerie Sarisky-Reed, Acting Director, DOE-BETO



“Bioenergy Technologies Office Overview”

Dr. Nichole Fitzgerald, Program Manager, DOE-BETO



“BETO Feedstock Technologies R&D Program Overview”

JD Lindeberg, President, Resource Recycling Systems



“State of Recycling – Q1 2021”

Workshop Structure and Software Overview

Lauren Illing – Lead Facilitator, BCS LLC.



Web-based Collaboration Software X-Leap for Panel and Group Discussion

LUNCH BREAK

11:15 AM– 12:00 PM ET

Lunch Break Networking – Please feel free to answer these questions in the chat!

- 1) What was the most interesting thing that you have learned in your work recently?**
- 2) If you could ask your peers anything, what would it be?**
- 3) What do you miss most about in-person workshops?**

BREAK

1:30 – 1:45 PM ET

Group Discussions @ X-LEAP Software

1:45 – 3:15 PM ET

BREAK

3:15 – 3:30 PM ET