

Low Cost Desalination Using Nanophotonics Enhanced Direct Solar Membrane Distillation (DE-EE0008397)

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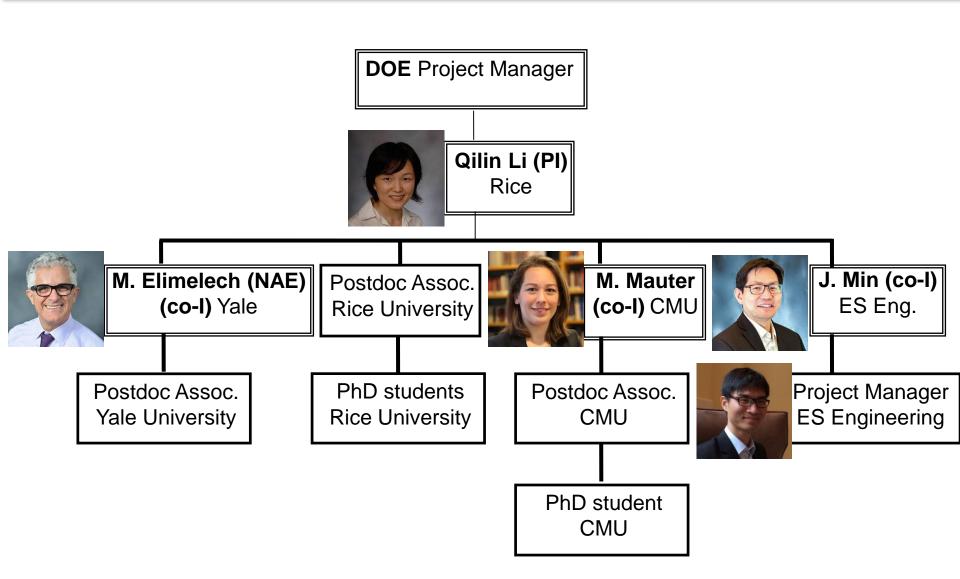
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Project Team

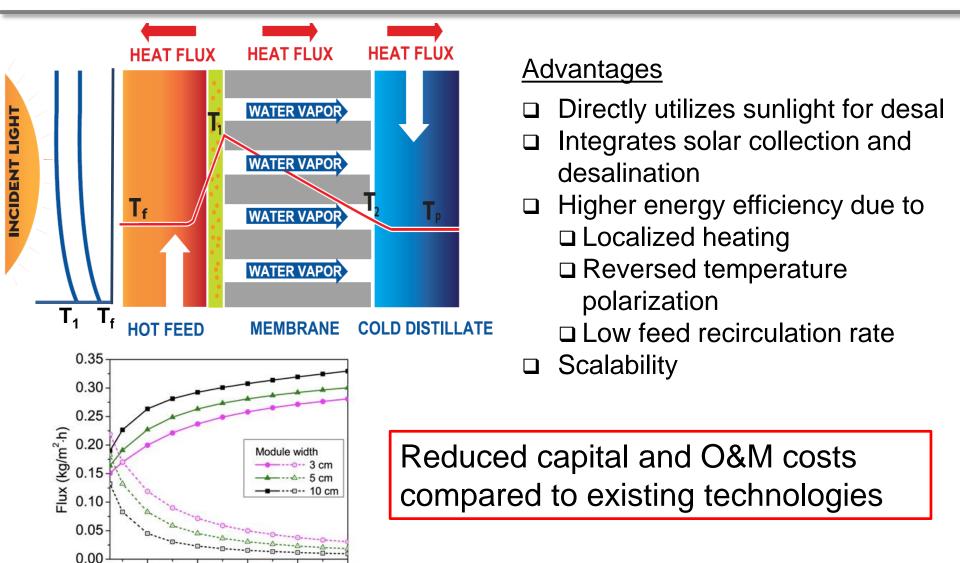




20

Module length (cm)

Nanophotonics Enhanced Direct Solar Membrane Distillation



100



Project Objectives

Develop and **optimize** a pilot NESMD system, move the technology <u>from TRL 3 to TRL 7</u>, and **assess** its potential for low cost solar desalination

- Develop mathematical models at microscopic, reactor, and system levels
- Design, build, test, and optimize an integrated, NESMD pilot system
- Combine mathematical modeling and experiments in bench and pilot scale systems to **investigate** the effect of system scale, influent water quality, and environmental conditions (e.g., solar irradiance and ambient temperature);
- □ Assess the long-term system reliability and performance stability;
- Develop model framework for comprehensive cost and market analyses as well as system optimization for different source water and geographical locations



Research Needs & Challenges

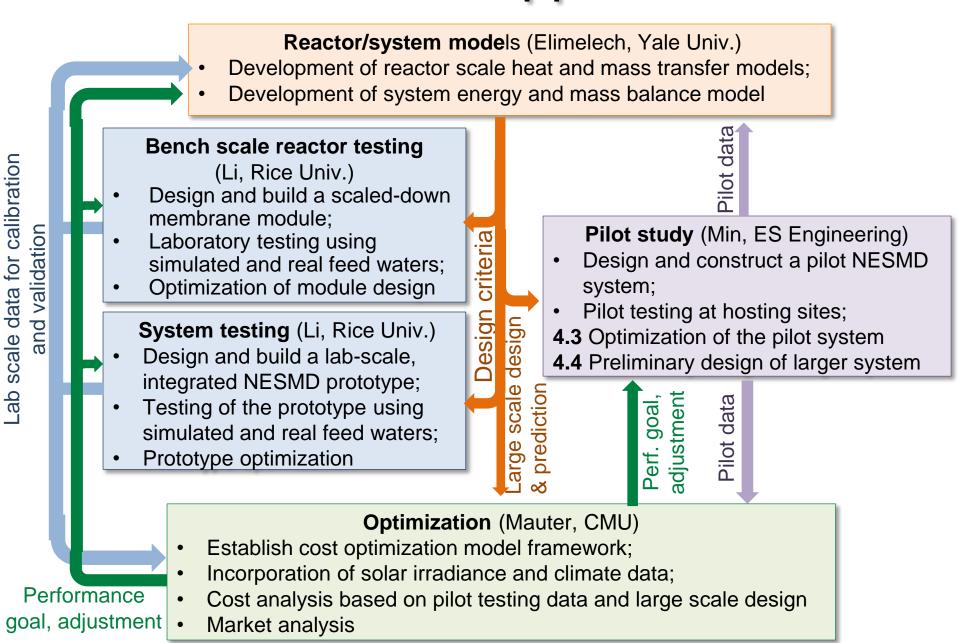
Research Needs

- Membrane module design
- Heat recovery/management
- System scale up
- Effect of environmental conditions

Technical Challenges

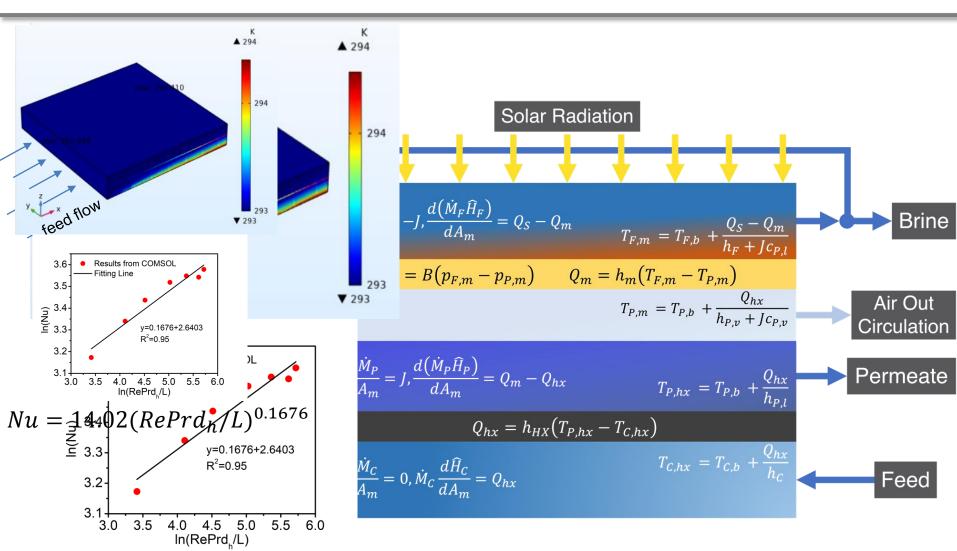
- Non-linear, coupled heat and mass transfer processes
- Non-steady state condition
- Complex, multi-objective optimization
- Membrane stability, fouling/scaling
- Scale up of membrane fabrication

Research Approach





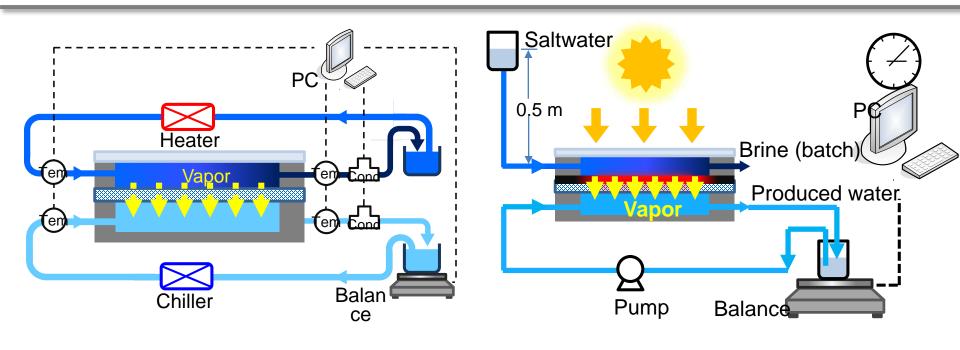
Reactor Scale Model



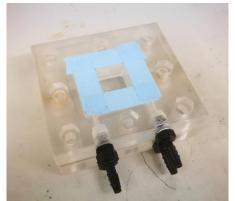
 $Nu = 14.02(RePrd_h/L)^{0.1676}$



Bench-scale Experimental System

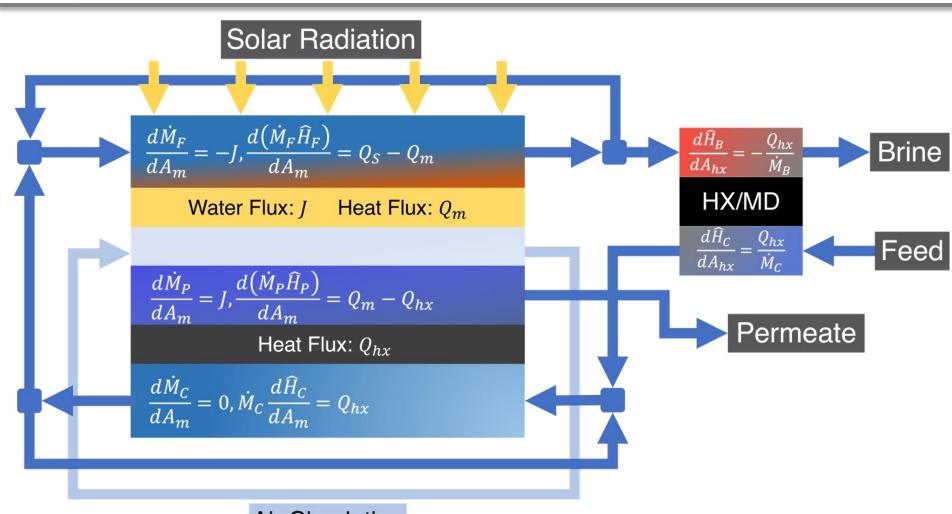








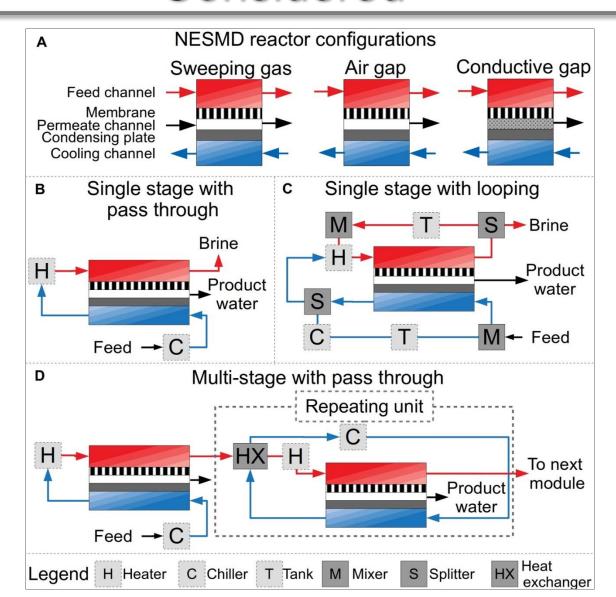
System Scale Model



Air Circulation



Reactor/system Configurations Considered





Cost Optimization Model Framework

Parameters

- Process parameters: solution properties, channel heights material conductivities, and membrane permeabilities
- Financial parameters for: membrane reactor, heaters, chillers, heat exchangers, pumps, indirect capital, maintenance, electricity, siting, and installation

Case specifications

- · Feed salinity and flowrate
- · Water recovery
- Solar irradiance

System configuration

- · Pass-through or looping
- · Single or multi-stage
- Inclusion of heaters, chillers, and heat exchangers

Cost optimization model

- · NLP minimizing the LCOW
- · Mass and energy balance equations
- Process unit equations describing reactors, heaters, chillers, and heat exchangers.
- System equations connecting process units in the specified configuration.
- Financial equations estimating the capital and operating cost
- Variables include: temperatures and flowrates of the streams, sizes of the equipment, and duties of the heaters, chillers, and heat exchangers

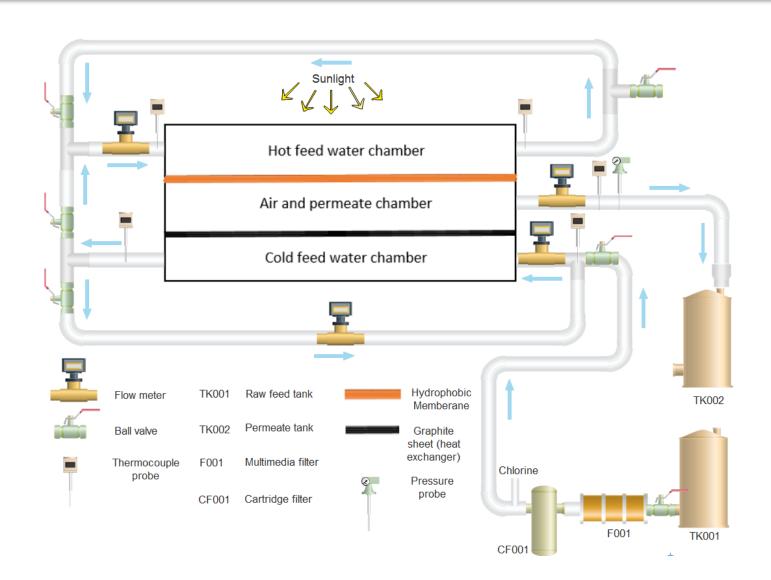
Cost optimal solutions

Analysis

- Cost optimal LCOW, GOR, and average water flux for multiple case specifications and system configurations
- Extract generalizable guidelines for low cost design and operation

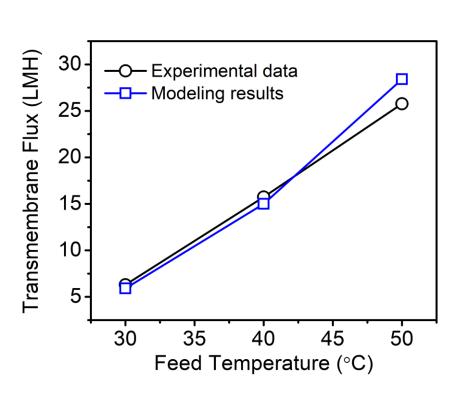


Scaled-down Module Design





Preliminary Results: Reactor Model



Experimental measurements

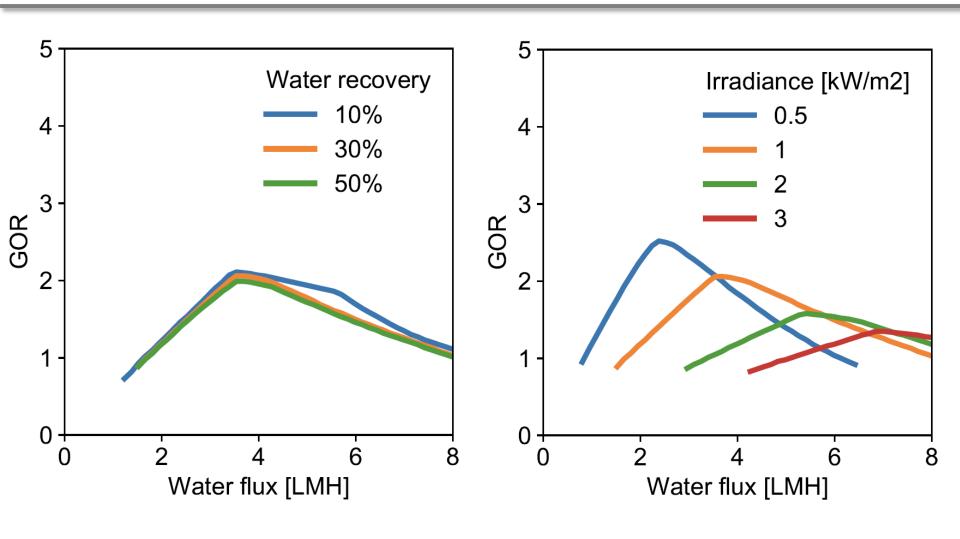
| T _{feed,in} (°C) | T _{feed,out} (°C) | T _{perm,in} (°C) | T _{perm,out} (°C) |
|---------------------------|----------------------------|---------------------------|----------------------------|
| 30.18 | 27.62 | 20.1 | 21.62 |
| 39.96 | 34.99 | 20 | 22.34 |
| 49.89 | 41.73 | 19.75 | 25.12 |

Model prediction

| T _{feed,in} (°C) | T _{feed,out} (°C) | T _{perm,in} (°C) | $T_{perm,out}$ (°C) |
|---------------------------|----------------------------|---------------------------|---------------------|
| 30 | 27.4 | 20 | 21.06 |
| 40 | 34.68 | 20 | 22.37 |
| 50 | 41.78 | 20 | 24.1 |



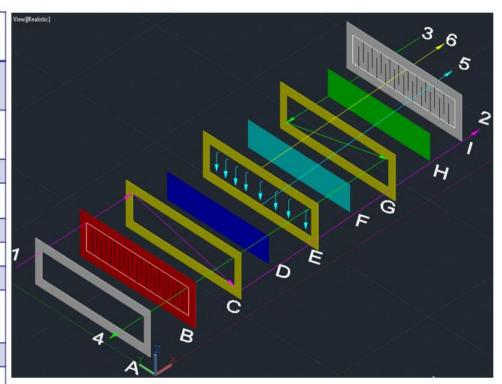
Preliminary Results: Optimization Model

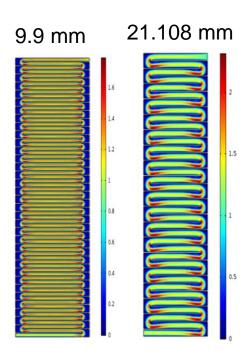




Preliminary Results: Reactor Design

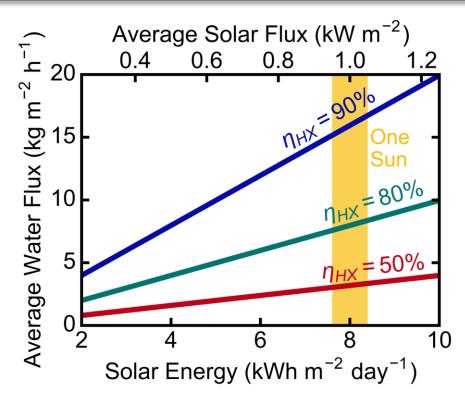
| A and I | Acrylic closing plates (thickness 12.7 mm) | | |
|---------------|--|--|--|
| В | Irradiation acrylic glass (thickness 3mm) | | |
| C,E, and G | Silicon rubber frames | | |
| D | Hydrophobic membrane | | |
| F and H | Plastic net spacer | | |
| 1 | Inlet hot feed water | | |
| 2 | Outlet hot feed water | | |
| 3 | Inlet cold feed water | | |
| 4 = 1 | Outlet cold feed water, which is the inlet of feed water | | |
| 5 | Distillate | | |
| 6 | Venting line | | |

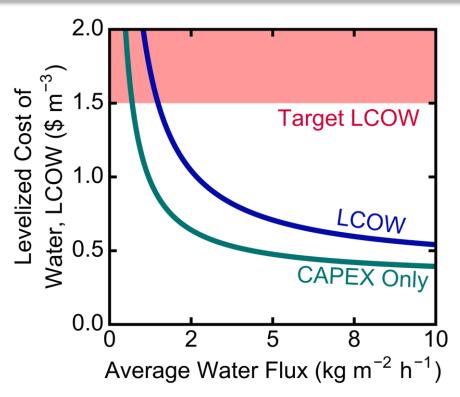






Feasibility to Meet LCOW





Average Water Flux:

$$\bar{J} = \frac{Q_S}{(1 - \eta_{HX})\Delta^v H}$$

where Q_S denotes the solar flux, η_{HX} is the heat exchange efficiency, and $\Delta^v H$ is the enthalpy of vaporization of water.

System Size:

$$System \, Size = \frac{Target \, Capacity}{\bar{J}_{day}}$$

where \bar{J}_{day} is the average water flux per day assuming a daily solar irradiation time of 8 h day⁻¹.









THANK YOU

