Improved Light Extraction for a 130 Im/W OLED Lighting Panel

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Dr. Selina Monickam (PI), Todd Newman and Anshu Manocha Prime - Pixelligent Technologies LLC, 6411 Beckley Street, Baltimore, MD 21224 Jeff Spindler, Ray Kesel and Dr. Michael Boroson

Sub Contractor - OLEDWorks, LLC, 1645 Lyell Avenue, Suite 140, Rochester, New York 14606

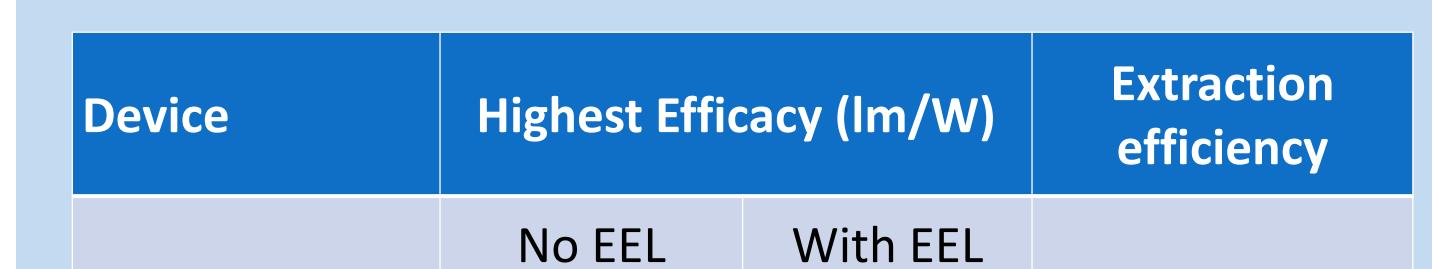
The Clear Solution®

Project Objectives

To develop a High Refractive Index – Light extraction (HRI-LE) formulation product for OLED lighting panel manufacturers. The HRI-LE should demonstrate an efficiency of at least 100 lm/W. This project is supported by DOE SBIR Phase I Grant# DE-SC0018604.

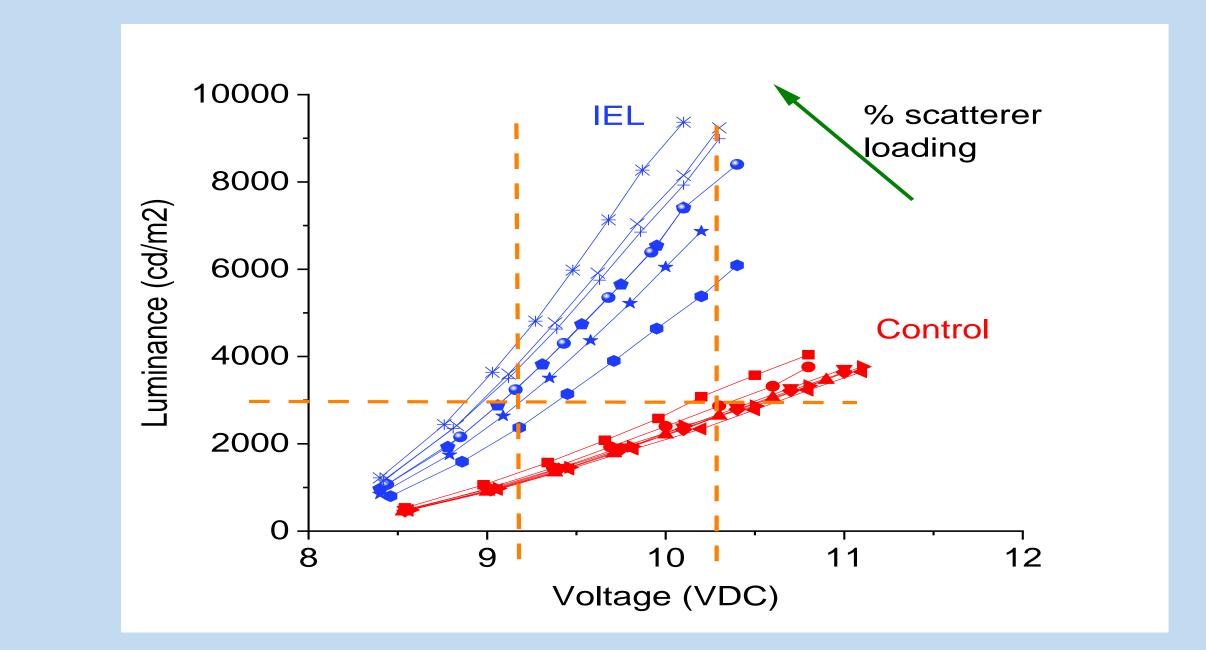
Phase I Results

Highest efficacy with HRI-ILE at 3000 cd/m²



Phase I Results

Devices demonstrate lower driving voltage at higher luminance and uniform color distribution at all viewing angles



Project Technology

- One major challenge for an OLED lighting device is its low light extraction efficacy which is only ~ 20%
- Light is lost at different interfaces within the device
- Incorporating an Internal light extraction can access ~ 80% of the light but requires a high quality HRI layer

Outgoing light (~18%)

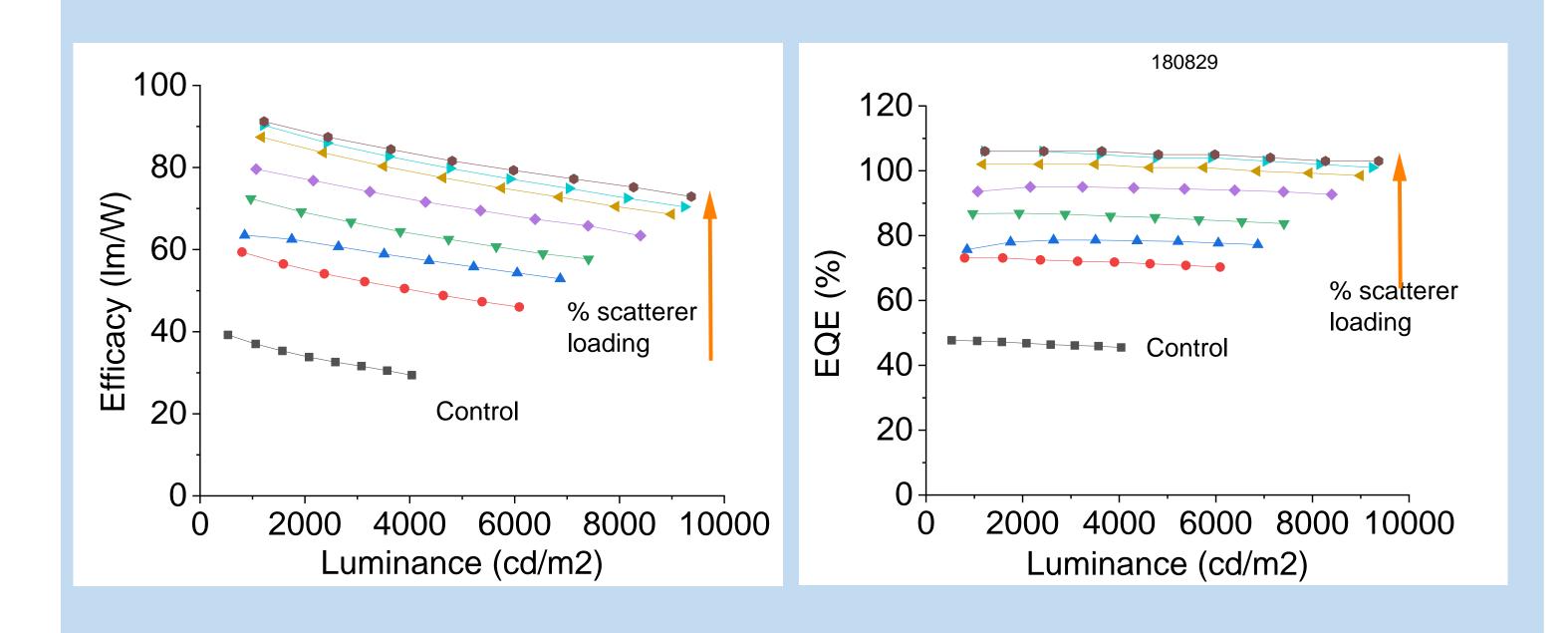
Substrate mode

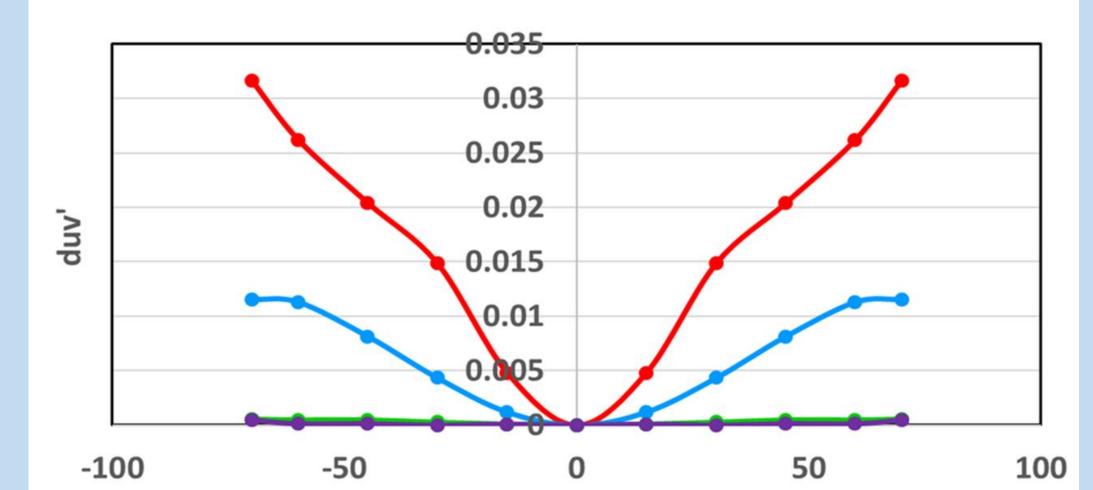
Pixelligent's proprietary high quality ZrO₂/Acrylic nanocomposite embedded with scatterers provides an ideal material system for the HRI layer

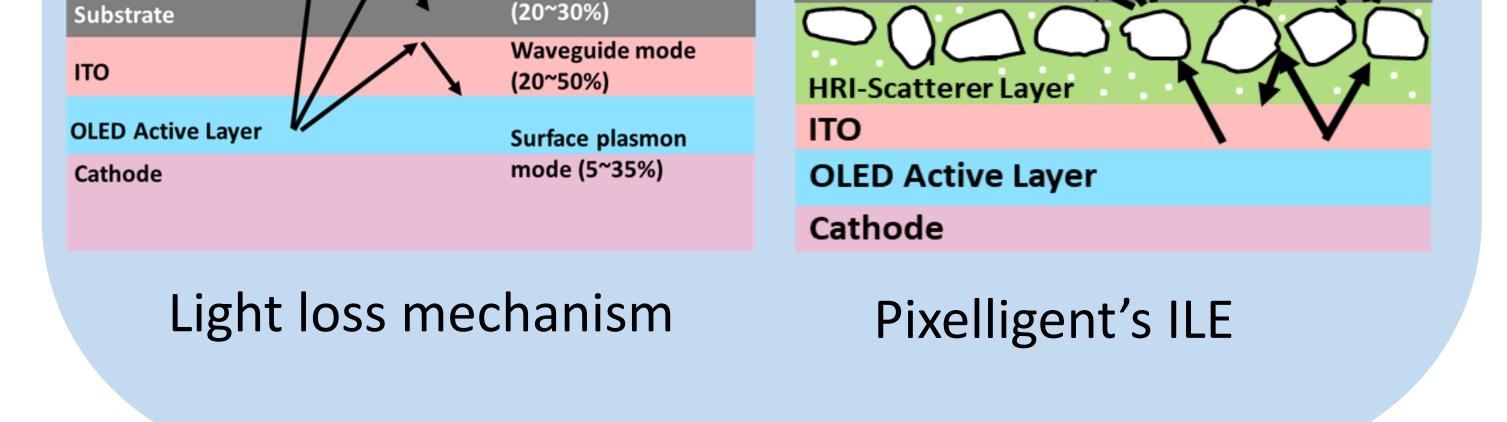
Substrate

Control (no ILE)	32	67	_
HRI-ILE	87	90	53% (2.3X)

Effect of scatterer loading on the efficacy and EQE of the device





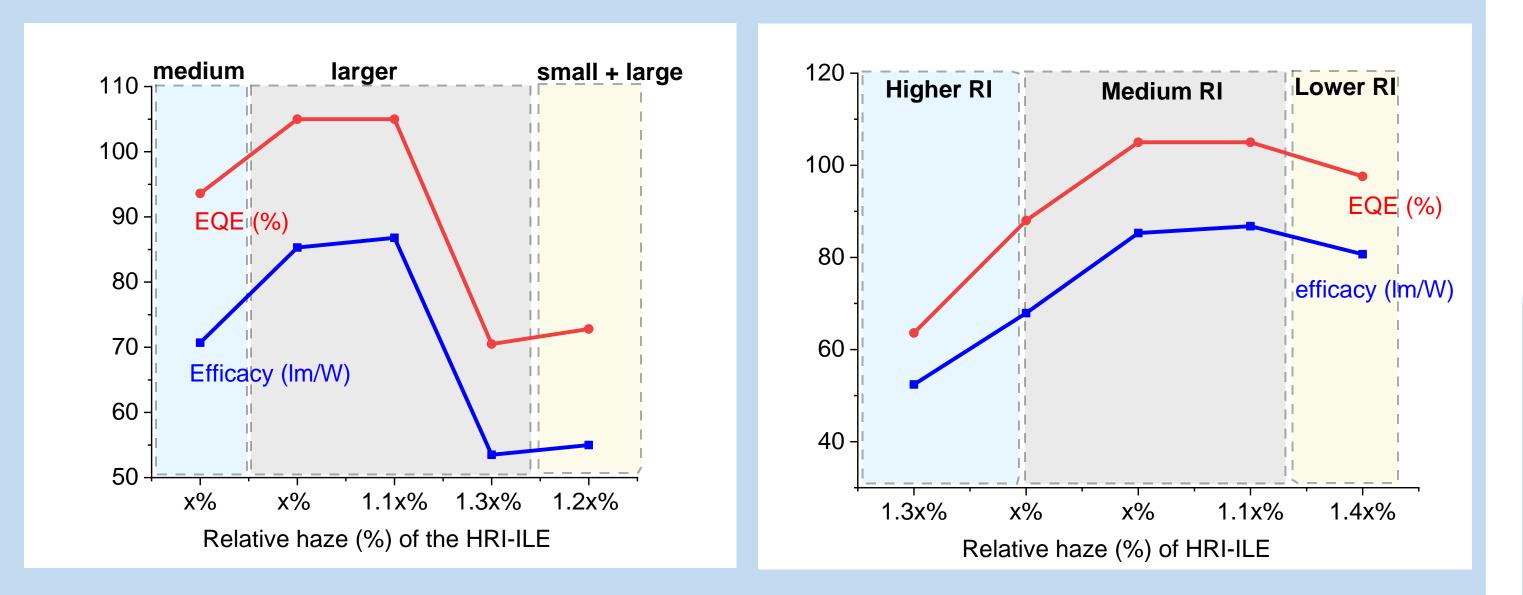


Phase I Technical Objectives

Understand the fundamentals of our HRI-LE formulation to increase light out-coupling efficiency

- Determine optimum scatterer loading for light out-coupling
- Print light extraction layers with different

Scatterer size and binder RI influences the device performances. More data is required to make a conclusive judgement about increasing binder RI.



Binder RI has a direct effect on IEL transmittance, with higher RI binders leading to higher transmittance

Angle (degree)

-Control -Control w/EEL -IEL -IEL w/EEL

Technology Roadmap

Pixelligent has shown feasibility of the following cost effective, easy to manufacture, and efficient light extraction technologies for OLED lighting

/er (n=1.5)	Glass/Barrier Film Layer (n=1.5)			
y Layer	High Index Layer			
=1.8)	Transparent Anode (n=1.8) OLED			

Gen 1

Glass/Barrier Film La

High Index Smoothin

Transparent Anode (

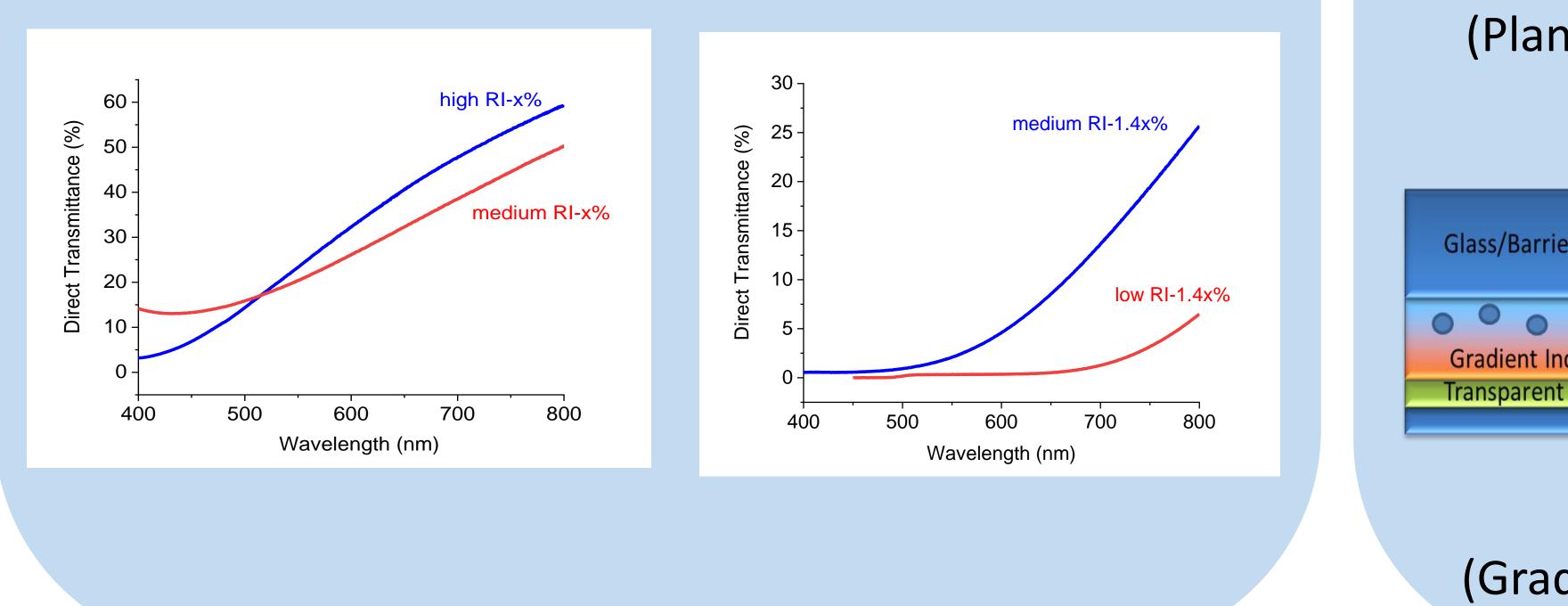
OLED



- scatterer sizes or combinations of sizes
- Investigate the effect of binder refractive index (RI) on light out-coupling

Project Update

Project Completed January 2019



(HRI-ILE with scatterers) (Planarization of the scatterers) Glass/Barrier Film Layer (n=1.5) Glass/Barrier Film Layer (n=1.5) Gradient Index Lave Transparent Anode (n=1.8) Transparent Anode (n=1.8) Gen 4 Gen 3 (3D gradient) (Graded Index HRI-ILE)