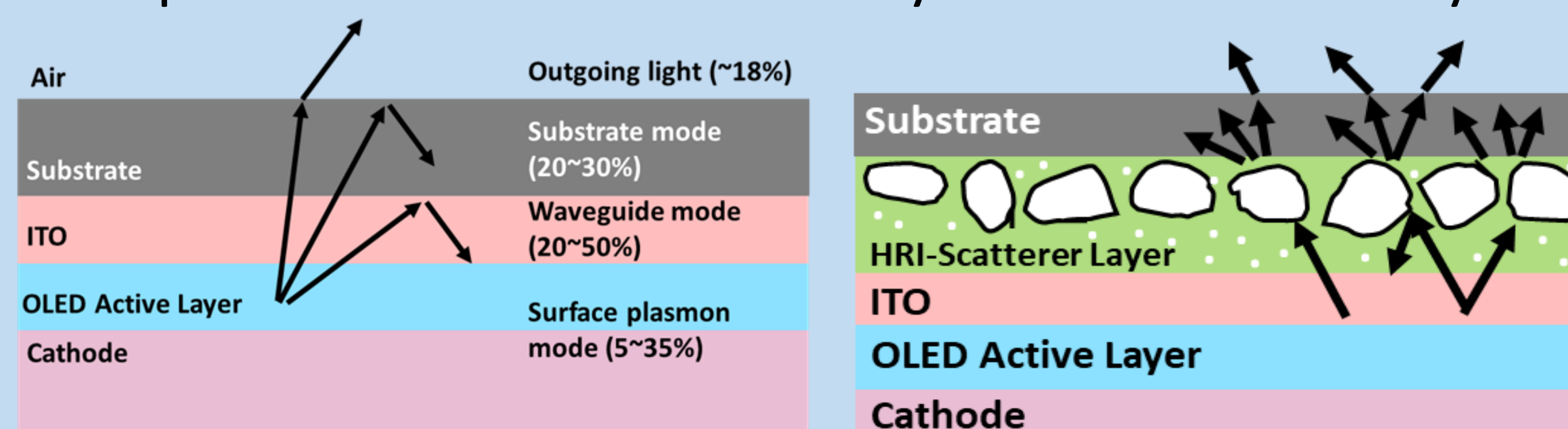


## Project Objectives

To develop a High Refractive Index – Light extraction (HRI-LE) formulation product for OLED lighting panel manufacturers. The HRI-LE should demonstrate an efficiency of at least 100 lm/W. This project is supported by DOE SBIR Phase I Grant# DE-SC0018604.

## Project Technology

- One major challenge for an OLED lighting device is its low light extraction efficacy which is only ~ 20%
- Light is lost at different interfaces within the device
- Incorporating an **Internal light extraction** can access ~ 80% of the light but requires a high quality HRI layer
- Pixelligent's proprietary high quality ZrO<sub>2</sub>/Acrylic nanocomposite embedded with scatterers provides an ideal material system for the HRI layer



Light loss mechanism

Pixelligent's ILE

## Phase I Technical Objectives

Understand the fundamentals of our HRI-LE formulation to increase light out-coupling efficiency

- Determine optimum scatterer loading for light out-coupling
- Print light extraction layers with different scatterer sizes or combinations of sizes
- Investigate the effect of binder refractive index (RI) on light out-coupling

## Project Update

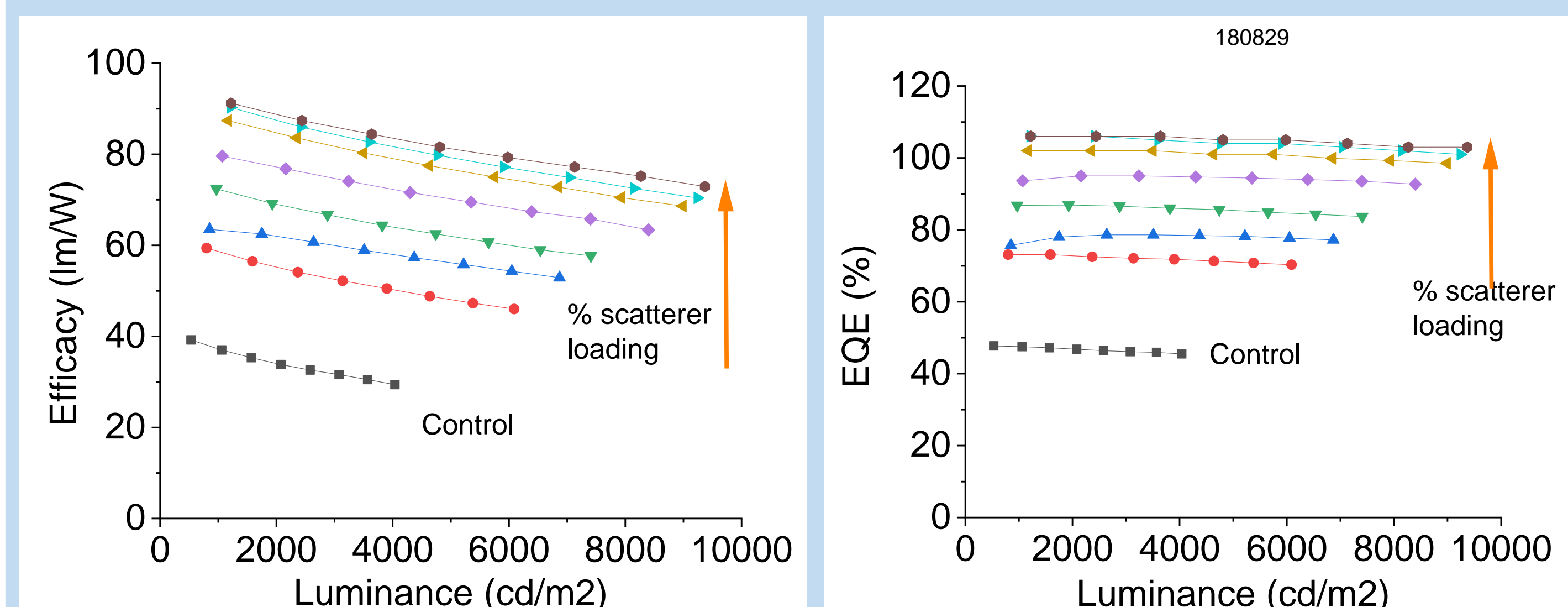
Project Completed January 2019

## Phase I Results

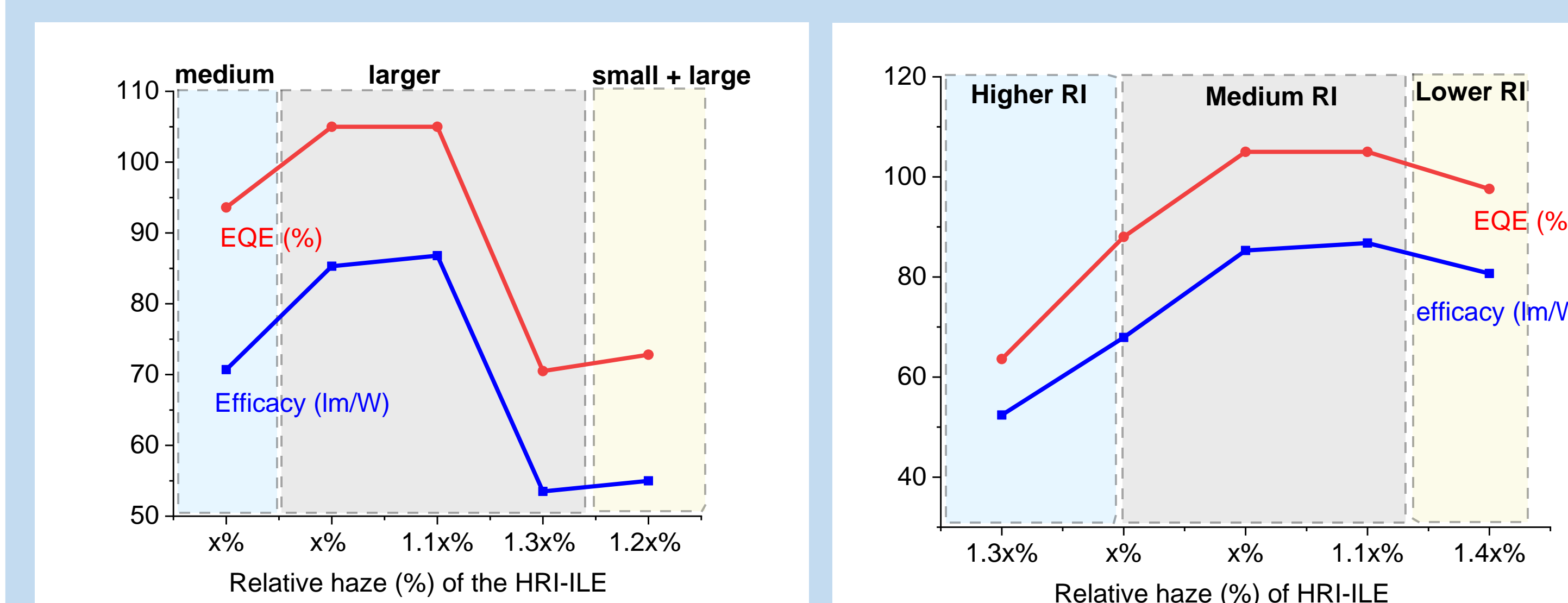
Highest efficacy with HRI-ILE at 3000 cd/m<sup>2</sup>

Device	Highest Efficacy (lm/W)		Extraction efficiency
	No EEL	With EEL	
Control (no ILE)	32	67	-
HRI-ILE	87	<b>90</b>	53% (2.3X)

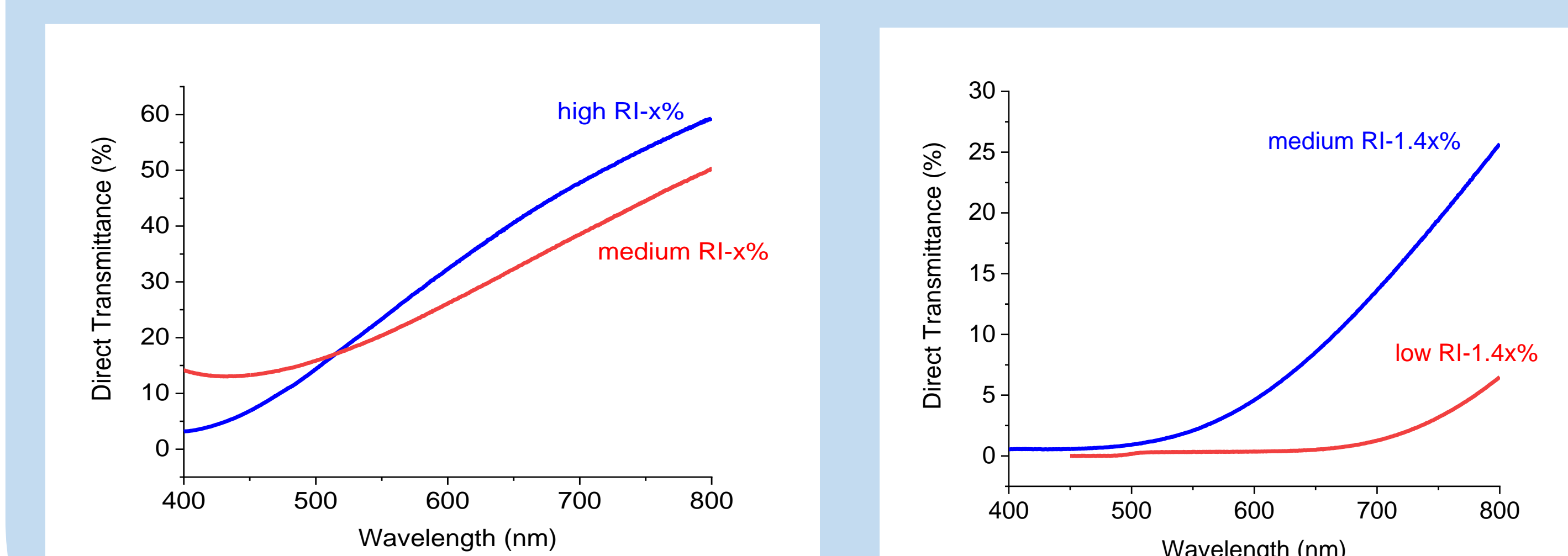
Effect of scatterer loading on the efficacy and EQE of the device



Scatterer size and binder RI influences the device performances. More data is required to make a conclusive judgement about increasing binder RI.

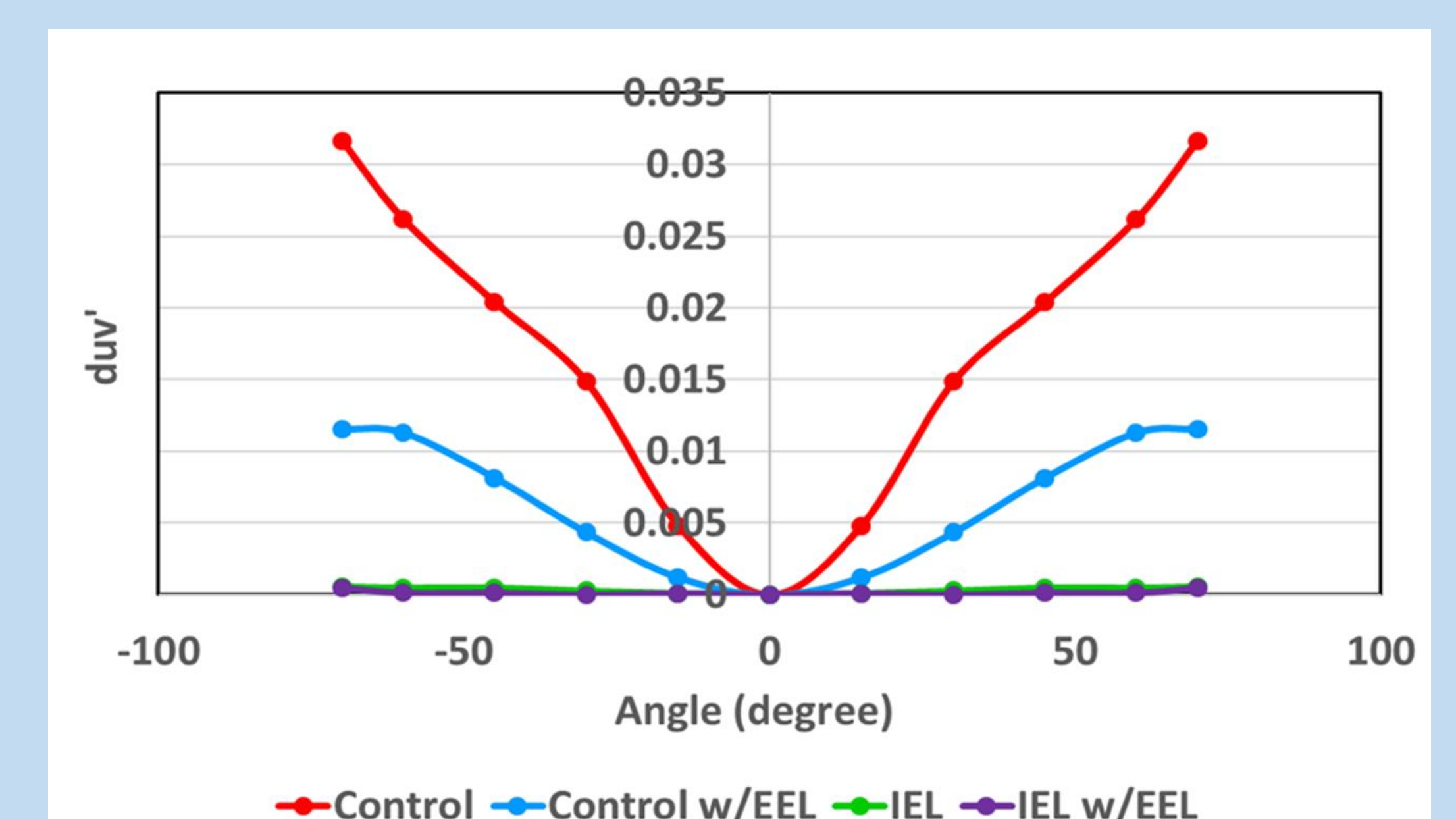
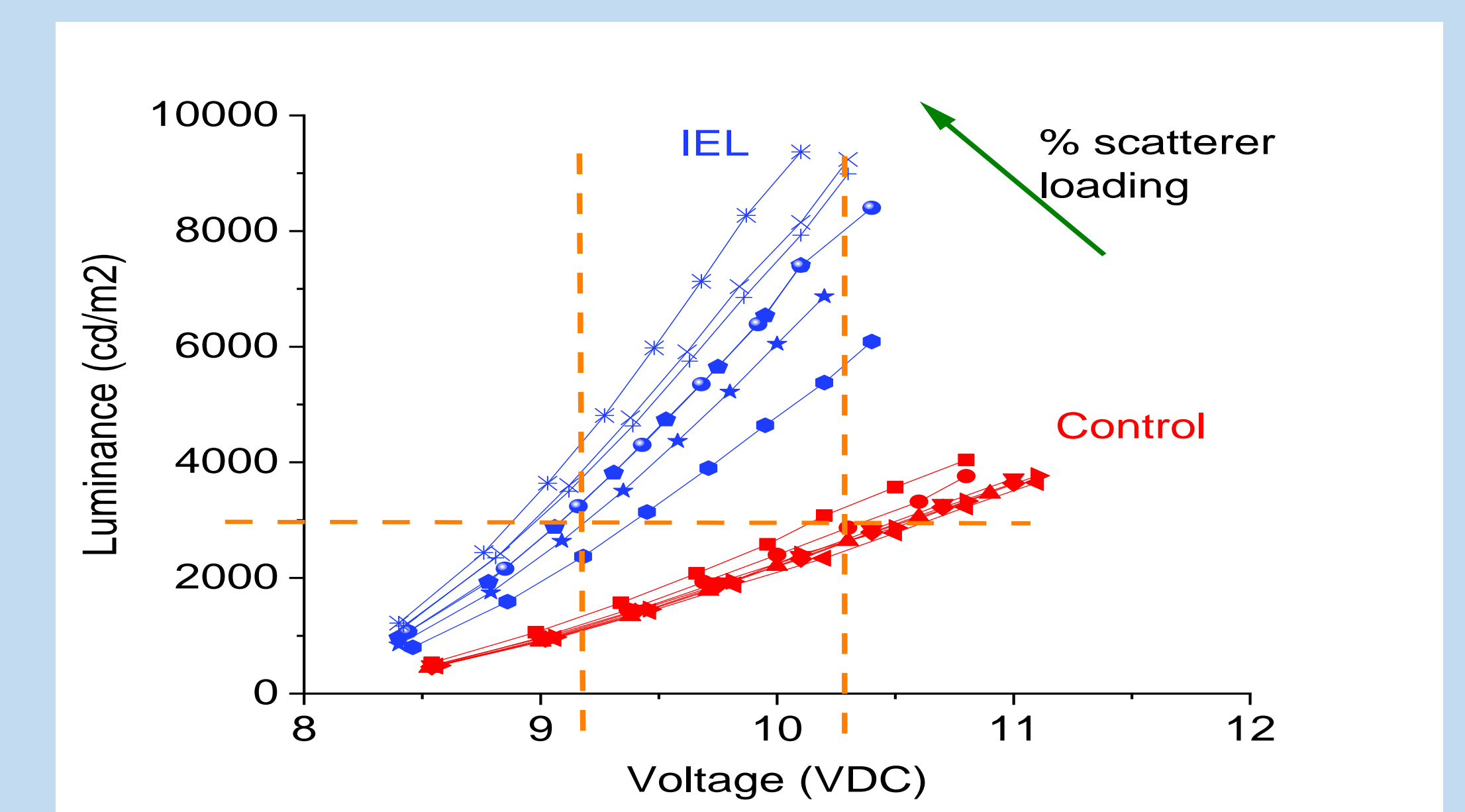


Binder RI has a direct effect on IEL transmittance, with higher RI binders leading to higher transmittance



## Phase I Results

Devices demonstrate lower driving voltage at higher luminance and uniform color distribution at all viewing angles



## Technology Roadmap

Pixelligent has shown feasibility of the following cost effective, easy to manufacture, and efficient light extraction technologies for OLED lighting

