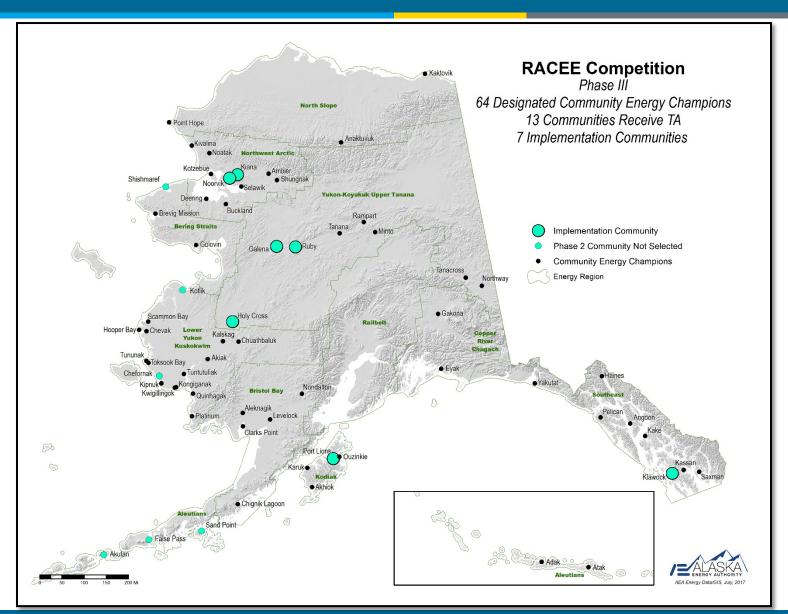
### Remote Alaska Communities Energy Efficiency Peer Network



### **Webinar Operations**

- All participants have been automatically muted.
- If you have a question during the presentation, please type it into the Question panel on the right side of your computer screen. We will pose the question at the end.
- Please check the RACEE website after 9/15/17 for a link to the recording and transcription of this webinar.

http://energy.gov/eere/racee-competition-peer-exchange-network

- DOE plans to collect information for announcement on the next Peer Network call.
  - This can include useful information on funding and project ideas and opportunities
  - Email your input to <u>Fletcher.Souba@ee.doe.gov</u> for June's Webinar.



#### Welcome to the RACEE Peer Network

- The RACEE Peer Exchange Network is intended to provide a fundamental benefit to the 64 communities that pledged to reduce per capita energy usage by 15% by 2020.
- It will consist of three components:
  - RACEE website
  - Monthly technical webinars
  - In-person meetings
    - For, example, the RACEE Competition Summit at end of RACEE Phase 3
- For more details, see the RACEE Website:

http://energy.gov/eere/racee-competition-peer-exchange-network



### **RACEE** Peer Exchange

- The goal of the network is to empower Alaskan communities and native Alaskan villages to develop effective tools to advance the use of reliable, affordable, and energy efficient solutions that are replicable throughout Alaska and other Arctic regions.
- The Department leverages the existing convening power of the AEA and other regional energy efficiency organizations to form the Peer Exchange Network to build a community of energy efficiency information sharing and action by peer exchange through webinars, and events.



### **Future Webinar Topics**

- Heat Recovery Systems and Benefits: Tashina Duttle (ANTHC)
- Diesel Part 1
- Diesel Part 2
- Line Loss Mitigation
- AKEnergySmart More about Renewable Energy in Alaska





### Heat Recovery in Rural Alaska



### Introduction – Rural AK Heat Recovery





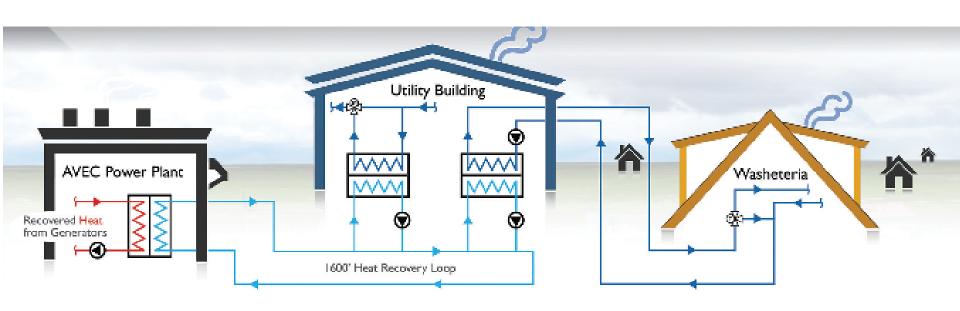
Kotlik PowerPlant Inside

**Radiators** 



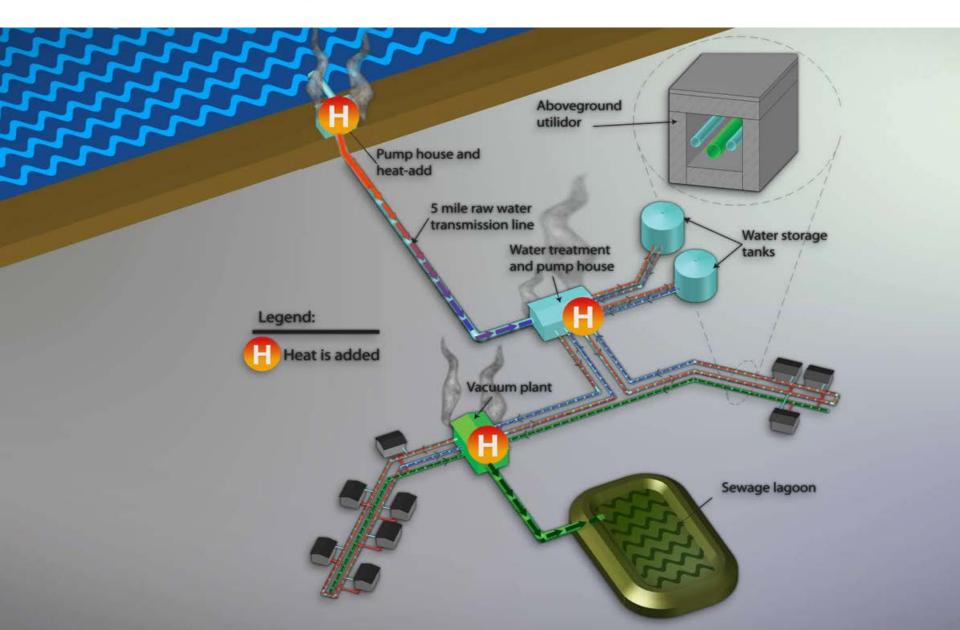
### Typical Uses in Rural Alaska

- Heat for occupied building space see below
- Adding heat to water/sewer next slide





# Adding heat to water/sewer



### **Project Examples**

- Quinhagak, AK
- Emmonak, AK
- Stebbins, AK
- Saint Mary's, AK
- Brevig Mission, AK



# Quinhagak

#### Quinhagak Heat Recovery

Client: Alaska Native Tribal Health Consortium • Anchorage, Alaska Owner: Community of Quinhagak • Quinhagak, Alaska Agency: CRW Engineering Group, LLC • Anchorage, Alaska

The Goal: Reduce energy costs, improve energy security, decrease the community's carbon footprint, and help to make the piped water and sewer system more affordable.

Our Solution: Capture heat from the AVEC power plant generators, and pipe it to the community's water and sewer Utility Building and to the Washeteria Building via a 1,600 foot heat recovery loop. The system design was simple yet controllable, efficient and affordable to construct and operate. Utilizing the recovered heat has resulted in cost savings for the entire community.

— Ethylene Glycol Loop ∰

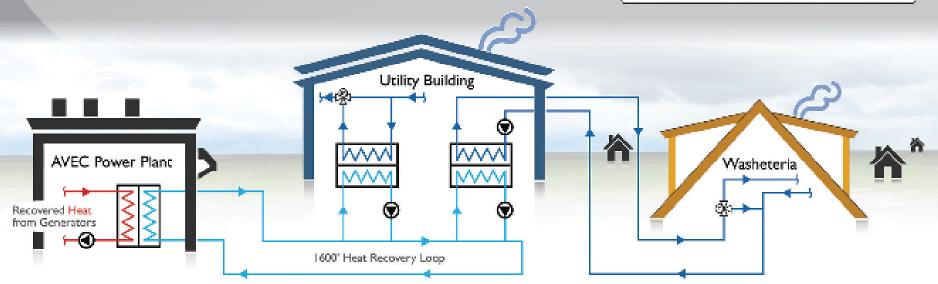
Propylene Glycol Loop ∰

Propylene Glycol Loop ∰

Heat Exchanger

Circulating Pump

√21 Control Valve.



#### **Combined Utility Building**

- 10,000 gallons
- \$38,000 annually

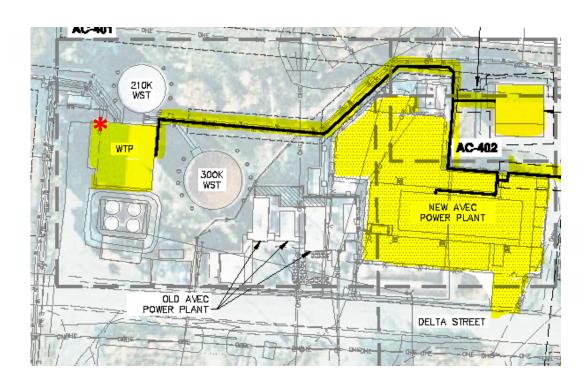
#### Washeteria

- 4,200 gallons
- \$16,000 annually LASKA NATIVE TRIBAL HEALTH CONSORTIUM

# Quinhagak Heat Recovery



### **Emmonak**



\* Water Treatment Plant

**Boys and Girls Club** 

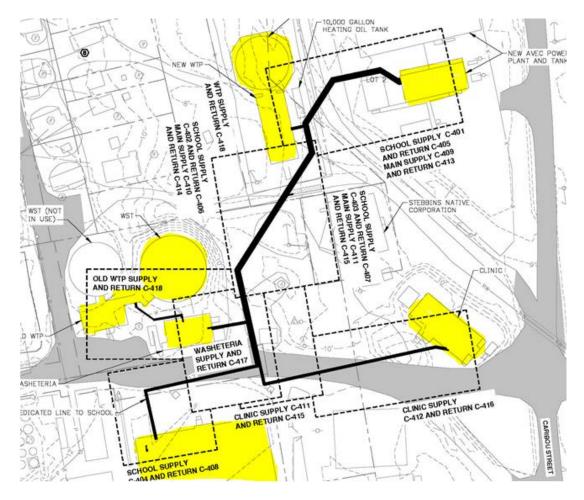
This project is expected to reduce the fuel oil usage by 18,879 gallons annually.

\* Indicates that the building is a sanitation related facility





# **Stebbins Heat Recovery**

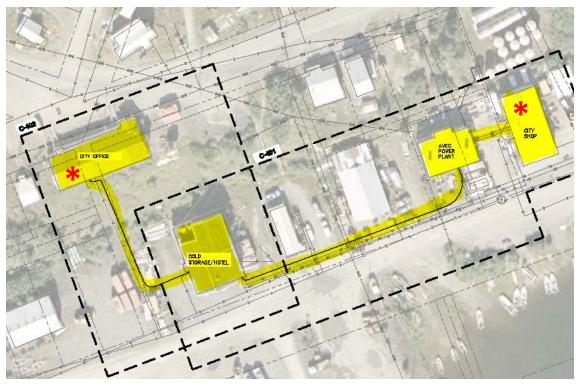


Washeteria
Old WTP
New WTP
Clinic
School

It is projected to save the community 57,000 gallons of heating fuel annually, which equates to over \$240,000 in cost savings each year.



# Saint Mary's



\* Indicates that the building is a sanitation related facility

\* City Shop: houses the Water Storage Tank and water water circulation loop components

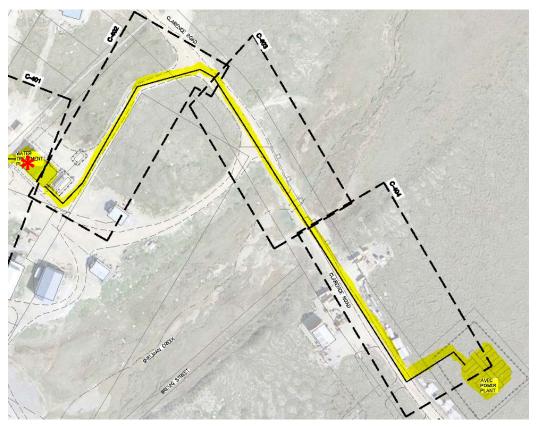
**City Office:** houses city officials office space.

**Cold Storage/Hotel**: The bottom portion of the bldg is used for storage, there are accommodations above.

This project is expected to reduce the fuel used in the community by approximately 15,726 gallons annually.



# **Brevig Mission**



\* Water Treatment Plant

This project is expected to reduce the fuel oil usage by 14,726 gallons annually.

\* Indicates that the building is a sanitation related facility



# Things to Consider During Planning

- Ownership
- Close proximity to the Power Plant
- Operations & Maintenance
- Heat Sales Agreement
- Power Plant module heating insulate!
- Training Power Plant Operator & City/Tribal Maintenance person
- Who to call if something breaks?



# Remote Monitoring (AVEC Web-Based Monitoring Program)

```
\\dehecad\remotemonitor\Emmonak\Emmonak\EmmonakHRM.exe
    ------ EMMONAK HEAT RECOUERY MONITORING PROGRAM (U00B04)
 → EXPORT LOOP OUT
                PUMP1 = 1.0 %
                                                                  51 KBTU/HR
                                            HEAT RATE
                                            FLOWRATE
                                                                68.0 GPM
                                            TOTAL EXPORT = 2317236 KBTU
                                          186.4 F
 RIGHT BAY COOLANT-
                PUMP2 = 83.0 %

■ EXPORT LOOP IN

 LEFT SIDE (POS1+POS2):
                            RADIATORS:
                                                       RIGHT SIDE (POS3+POS4)
                                           = 100.0 %
 ENG OUT =
                            LEFT VALUE
                                                      ENG OUT =
                                             44.9 %
 ENG RETURN =
                            LEFT FANS
                                                      ENG RETURN =
 ENG OUT PR =
                19.0 PSI
                            RIGHT VALUE
                                           = 100.0 %
                                                      ENG OUT PR =
                                                                      0.0 PSI
 ENG IN PR =
                                                      ENG IN PR
                            RIGHT FANS
ACCESSING EVERY 10 SECONDS, LOGGING EVERY 600 SECONDS
 YPE COMMAND OR PRESS THE 'ESC' KEY TO TERMINATE PROGRAM
```



### **ANTHC Remote Monitoring**

Map Data Charts and Reports Custom Reports Training Videos and Project Reports System Administrator

#### **Charts and Reports**

Group:	All Facilities ▼	Facility:	Office DEMO	<ul><li>Report</li></ul>	: Current Sensor Values	7	Refresh Data

Current Values: Office DEMO

Value	Unit	When						
Weather								
60.98	°F	23.5 minutes ago						
Heat Recovery, Emmonak								
39	kBtu/hour	8.4 minutes ago						
2,317,236	kBtu	8.4 minutes ago						
68	gpm	8.4 minutes ago						
185.4	°F	8.4 minutes ago						
184.8	°F	8.4 minutes ago						
183.7	°F	8.4 minutes ago						
Miscellaneous								
70.7	°F	7.9 minutes ago						
0	Amps	9.1 minutes ago						
	60.98 39 2,317,236 68 185.4 184.8 183.7	60.98 °F  39 kBtu/hour 2,317,236 kBtu 68 gpm 185.4 °F 184.8 °F 183.7 °F  70.7 °F						

-- Get Link --



Thanks to the Alaska Housing Finance Corporation for providing most of the source code for this website.

BMON Version: Thu Aug 10 15:11:37 2017 -0800



### **Funding Projects**

- Alaska Energy Authority: Power Project Loan Fund
- USDA RD: For water/sewer connected projects
- Regional EDCs: NSEDC, BBEDC, etc.
- USDA High Energy Cost Grant
- Power Utility
- Loans: for projects with high potential for quick payback





# Thank You

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tmduttle@anthc.org

ANTHC Rural Energy Initiative 907-729-3509

**Questions?**