Recycling carbon dioxide through PEM electrolysis

Kendra Kuhl

Co-founder & CTO

OPUS12 REVERSE COMBUSTION

ISF-2 DOE Listening Day

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ECO2R can be thought of as "reverse combustion"

Overall Reaction:

 $CO_2 + H_2O + Energy \rightarrow C_xH_yO_z + O_2$

Split into electrochemical half reactions:



To convert carbon dioxide into chemicals and fuels, must add energy back into the system

Water Oxidation (Anode)	Eo	
$2H_2O \rightarrow O_2 + 4(H^+ + e^-)$	1.23 V	Determines minimum
CO ₂ Reduction (Cathode)		energy required
$CO_2 + m(H^+ + e^-) \rightarrow C_x H_y O_z + nH_2 O$	~0 V	various products
↑ Fuels & Chemicals	-	

Our team: uniquely positioned to bring this product to market



NICHOLAS FLANDERS, CEO

MS E-IPER, Stanford Work Experience: COO/CFO Levo McKinsey CleanTech practice



KENDRA KUHL, CTO

PhD in Chemistry, Stanford Post doc, SLAC Research: Transition metal catalyzed CO₂ electroreduction, reactor design



ETOSHA CAVE, CSO

PhD in Mechanical Eng, Stanford Research: Modified gold catalysts for CO₂ electroreduction, reactor design



FOUNDING TEAM



SICHAO MA, SENIOR CHEMIST

PhD in Chemistry, University of Illinois Urbana-Champaign Research: ECO2R ethylene catalysis, reactor design



GEORGE LEONARD, SENIOR CHEMIST

BS Chemistry, Carnegie Mellon Work Experience: CO₂ catalysis, reactor design - Liquid Light



DANIEL DIAZ, CHEMIST

MS Material Science, University of Michigan Work Experience: Silicium



FIONA FOTHERBY, JUNIOR ENGINEER

BS in Chemistry, University of



PhD in Chemistry, UC Berkeley/Tsinghua University Research: Nanoparticle catalyst synthesis

ANNIE ZENG, ENGINEER

BS Mechanical Engineering Olin College of Engineering Work Experience: Alteros



KEN HUA, JUNIOR ENGINEER

MS in Materials Engineering, Northwestern

Traction: Scaling up our record-setting prototype at Lawrence Berkeley National Lab



Our approach: a platform technology that recycles $\rm CO_2$ back into chemicals and fuels



We are converting a commercial-scale water electrolyzer into a CO₂ electrolyzer.



Opus 12 has developed a breakthrough drop-in solution that enables us to use existing PEM architecture. This significantly reduces scale-up risk and capital costs.

PEM electrolyzers



By integrating into a PEM electrolyzer, we capture all of the benefits of an existing industrial reactor design, while significantly reducing scale-up risk

Advantages

- **Commercial readiness** deployed around the world for decades
- Fast ramp times enables use of intermittent low-cost electricity (modern systems can integrate directly with a wind turbine)
- Low capex thanks to years of commercial development and mild operating conditions
- Modularity and scalability allows for integration with CO₂ sources of diverse volumes
- **High current density**, leading to a small footprint
- **Operational simplicity** no need for specialized operators on site

Electrochemical CO₂ conversion (ECO2R): a \$300 billion global market

The global market for our technology is huge and diversified: nearly \$300 billion and growing at over 4% per year.

Our team has demonstrated the electrochemical conversion of CO₂ into 16 different products; the top nine by market value are illustrated here **PRODUCT \$BILLION, GLOBAL SALES**



TOTAL PRODUCTS: \$300 BILLION

Performance Targets



ECO2R Enables Emerging Markets

- Complimentary to biological processes
 - CO₂ produced from fermentation/anaerobic digestion could be converted into additional product
- Feedstock for biological processes
 - Products of ECO2R can be fed to microbes as an energy & carbon source

Carbon-neutral, zero land use feedstock for biological processes



$0PUS^{12}$ **Scientific Advice:** Kathy Ayers, Proton OnSite Nicholas Flanders Tom Jaramillo, Stanford **Etosha Cave** Jen Wilcox, CSM George Leonard Brian Bartholomeusz, Stanford **Daniel Diaz** Mike Tucker, LBNL Sichao Ma John Newman, UC Berkeley Annie Zheng Adam Weber, LBNL Nate Lynd, UT Austin Fiona Fotherby Mark Warner, Warner Advisors Kenneth Hua Ilan Gur, Cyclotron Road Ziyang Huo Nem Danilovic, LBNL



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Thank you for your attention

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