

U.S. Department of Energy (DOE) Bioenergy Technologies Office (BETO) 2017 Project Peer Review

Waste-to-Energy (WTE): Feedstock Evaluation and Biofuels Production Potential March 7, 2017 Waste-to-Energy

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Richard Skaggs Pacific Northwest National Laboratory (PNNL) **Goal:** Provide foundational data, strategic analyses, and resource assessment modeling to support further development of the WTE industry.

Outcome: Enable the bioenergy industry to accurately assess the viability, scale, and sustainability of WTE potential.

Relevance: Considerable stockpile of underutilized organic wastes requiring alternative, cheaper, and sustainable solutions to disposal.

Quad Chart

Timeline

- Project start date: 2015 (Q4, seed project); 2016 (full project)
- Project end date: 2018
- Percent complete: 36%

Budget

	Total Costs FY12– FY14	FY15 Costs	FY16 Costs	Total Planned Funding (FY17-Project End Date
DOE Funded	\$0k	\$75k	\$640k	\$1.38M

Budget for both labs

Barriers

Rigorous resource assessment of wet WTE feedstocks to address the following:

Ft A. Feedstock Availability and Cost

Ft-B. Production

At-A. Comparable, Transparent, and Reproducible Analyses

Results provide critical information for:

Ft-E. Feedstock Quality, Monitoring and Impact on Conversion Performance

Ft-I. Overall Integration and Scale-Up

Partners

- Partners: NREL, PNNL
- Other interactions/collaborations: EPA; USDA; Genifuel; Water, Environment & Reuse Foundation
- National Renderers Association

1 – Project Overview

Context: BETO's objectives in WTE technologies

- Develop comprehensive resource evaluation
- Conduct economic and market assessments.

History: Joint lab Q4 FY15 start—builds on previous work at both labs

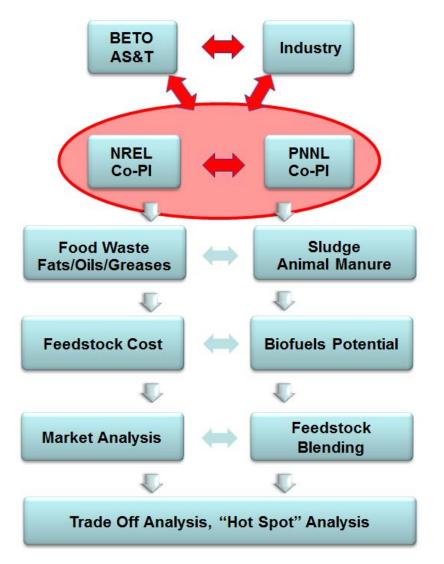
- NREL: Biogas and organic waste estimates
- PNNL: Resource assessment and geospatial analyses of algae and municipal solid waste.

Goal: Provide foundational data, strategic analyses, and resource assessment modeling to support further development of the WTE industry

- Resource availability (location, composition)
- Economic analysis (e.g., feedstock cost and supply curves)
- Multi-feedstock blending and biofuel production potential
- Market analysis (e.g., opportunities and barriers, "hot spot" analysis)
- Logistics and operations
- Trade-off analyses.

2 – Management Approach

- Annual operating plan and project management plan prepared prior to each fiscal year
- Go/no-go decision point to assess project value and direction
- Quarterly progress reporting to BETO (in writing)
- Regularly scheduled BETO calls (monthly and as needed)
- Regularly scheduled NREL-PNNL team calls (bi-weekly and as needed)
- Bi-annual project team and BETO team coordination workshops
- Communication with industry members as needed.



2 – Technical Approach

Unique aspects

- Rigor in data collection/transformation
- Geospatial analysis and modeling to achieve results at finest resolution (previous estimates at national level).

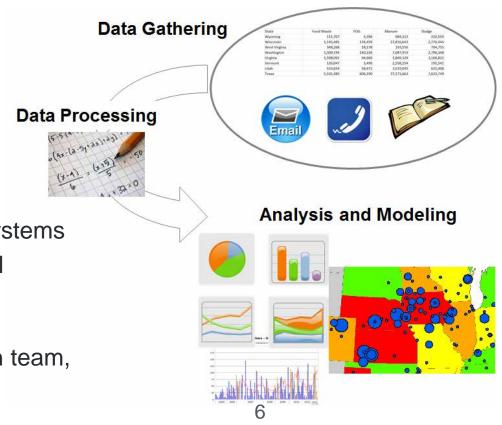
Challenges

- Data availability
- Data quality.

Critical Success Factors

- Industry engagement
- High-quality data
- Advanced understanding of WTE systems
- Retain realism in analytic and model approaches
- Ongoing engagement with technoeconomic analysis team, conversion team, and system dynamic modeling.

Original research based on industry input



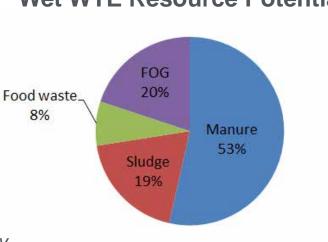
3 – Progress and Results

Wet WTE resources have the equivalent energy content of about one quad or 7 billion diesel gallon equivalent (DGE) per year.

- Wet WTE resources include:
 - Animal manure
 - Fats, oils, and greases (FOG)
 - Wastewater sludge
 - Food waste.
- About half of this potential is generated by animal manure
- Geographic distribution of these resources is driven by relevant activities – agricultural, industrial, and urban.

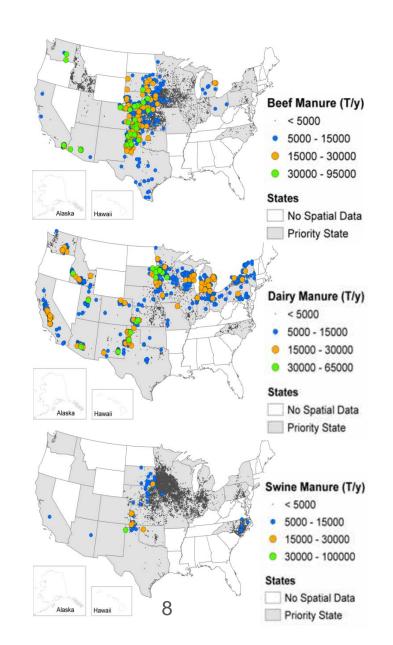






Wet WTE Resource Potential

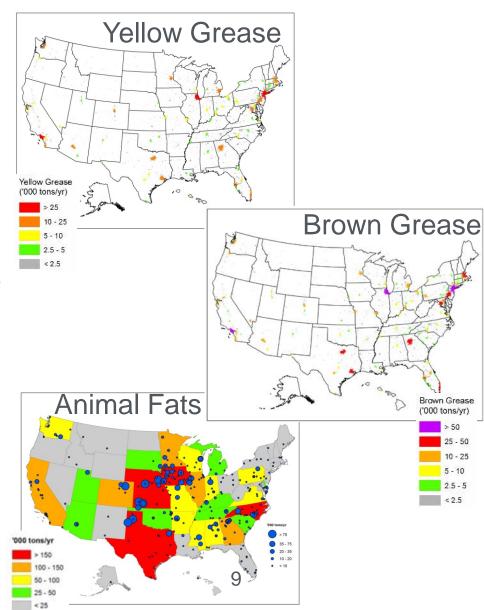
- Organic material containing nitrogen, phosphorus, potassium, and other nutrients
- Focus on feedlot beef, dairy cows, and swine
- Confined livestock produced 41.5 million dry tons per year (MdT/y) of recoverable manure in 2016, equivalent to about 3.8 billion DGE or half of total wet WTE resource potential
- **First national siting** of manure at point scale (32,176 locations)
- Land application is the most common disposal pathway
- About 4.6% of confined recoverable manure is used for on-farm energy recovery (anaerobic digestion).



3 – Progress and Results: Completed FOG Estimate

- Generated during food preparation at food service establishments and at rendering plants
- This analysis includes yellow grease (refined used cooking oil), brown grease (trap/interceptor grease), and inedible animal fats
- About 5.9 million tons generated annually, equivalent to about 1.4 billion DGE or 20% of total wet WTE resource potential
- First estimate of FOG below national level
- About 88% of yellow grease is already used by various industries and export
- About 65% of poultry fat is currently used (e.g., animal feed, small portion for biodiesel production and export)
- Brown grease is underutilized.

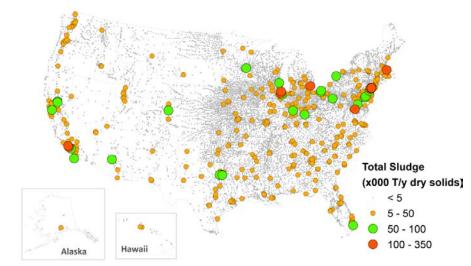


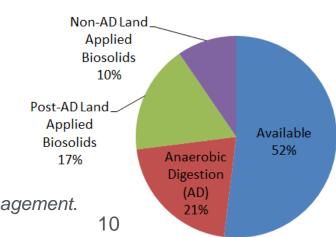


3 – Progress and Results: Completed Sludge Estimate

- Sewage sludge and biosolids are distinct material streams from a WTE perspective:
 - Sewage sludge includes untreated solids that remain after wastewater processing
 - **Biosolids** are treated sludge (to remove pathogens) that meet standards for beneficial use or disposal.
- About 15,000 publicly owned treatment works produce 14.7 MdT of sludge per year, equivalent to about 1.4 billion DGE or 19% of total wet WTE resource potential
- Approximately 52% of total sludge has no direct competitive use.

Seiple et al. 2017. Pending publication. Journal of Environmental Management.

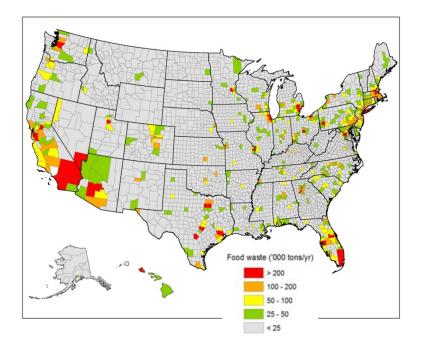




Current Uses for Sludge

- Four primary sources—industrial, institutional, commercial, and residential
- About 61.2 million wet tons* of food waste is generated annually, equivalent to about 550 million DGE or 8% of total wet WTE resource potential
- Residential food waste accounts for about two-thirds of all food waste
- About 57% of the estimated food waste is currently destined for landfills—this material is essentially available for alternative uses such as biofuels production.

*About 15.3 MdT/y, assuming 75% moisture content.

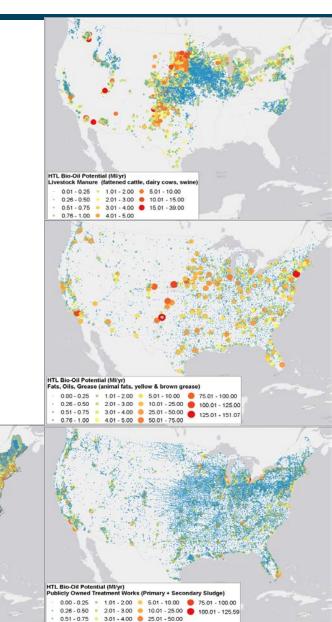


Food waste generated in the US by source

Institutional Industrial 2% Commercial 24% Residential 64%

3 – Progress and Results: Completed Biofuels Potential Estimate

- Assumed hydrothermal liquefaction (HTL) as "baseline" conversion technology pathway
- Reduced form, regression-based conversion model: Yield = f (lipid, protein, carbohydrate)
- Annual average production potential: 6 billion gallons of biocrude or about 6 billion DGE, equivalent to 15% of 2015 U.S. on-highway diesel fuel consumption.



0.76 - 1.00

4.01 - 5.00 😑 50.01 - 75.00

Fod Waste 15% FOG 19% Sludge 23%

WTE HTL Bio-Oil Potential

¹² Bioenergy Technologies Office Skaggs et al. 2017. Pending publication. *Renewable and Sustainable Energy Reviews*.

5.01 - 10.00 75.01 - 100.00

10.01 - 25.00 100.01 - 113.03

HTL Bio-Oil Potential (MI/yr)

1.01 - 2.00

2.01 - 3.00

3.01 - 4.00 25.01 - 50.00

4.01 - 5.00 50.01 - 75.00

0.01 - 0.25

0.26 - 0.50

0.51 - 0.75

0.76 - 1.00

4 – Project Relevance

WTE = Reduce Waste Disposal + Energy Production

- Support the **bioenergy industry**:
 - Resource evaluation (first step in any feasibility study)
 - Feedstock cost information that is currently unavailable
 - Conversion technology development (enable focus on most promising feedstocks for biofuel production)
 - Relevant data and analysis to support decision-making.
- Support the **waste management** industry as it explores opportunities to treat waste streams as energy sources
- It is likely that these waste streams are cheaper than terrestrial feedstocks therefore may be candidates for early commercialization
- Advanced WTE technologies, such as HTL, give us access to diesel and jet fuel markets which are growing fuel markets in the country.

4 – Project Relevance (cont.)

• Foundational study:

- Supports BETO's strategic R&D decisions
- A building block of BETO's "Biofuels and Bioproducts from Wet and Gaseous Waste Streams: Challenges and Opportunities" report, January 2017.

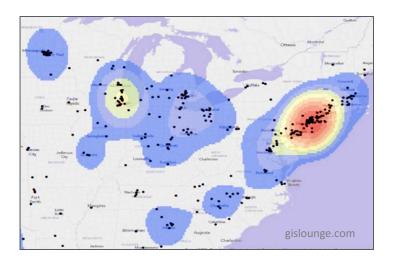
• BETO's Strategic Plan:

- Includes wet WTE resources as an element of a strong bioeconomy and states that "Bioenergy provides value for otherwise problematic waste streams"
- Further development of WTE technologies are among the substrategies to reduce cost, improve performance and incorporate sustainability as a market enabler.
- The 2016 multi-year program plan (MYPP) categorizes wet WTE as an "emerging area" and states that "these materials may contribute significantly to bioenergy goals" and "may also prove to be more amenable to conversion processes than raw lignocellulosic materials."

5 – Future Work

FY17: Utilize knowledge gathered in FY16 to further our understanding of WTE viability for transportation fuels production:

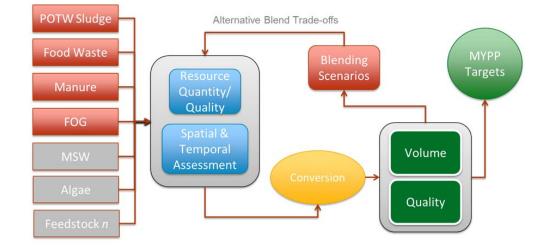
- Estimate wet WTE feedstock cost and develop supply curves
- Analyze opportunities and barriers associated with producing transportation fuels from waste
- Evaluate blending strategies
- Conduct scenario analysis of biofuels production potential at enterprise level relevant to BETO's MYPP target
- Stakeholder Dissemination: Present work to date at Water Environment Federation's Residuals and Biosolids Conference in Seattle April 8–11, 2017.

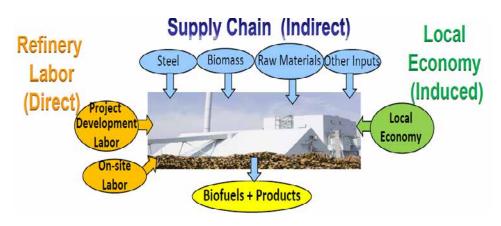


5 – Future Work (cont.)

FY18: Address emerging questions about WTE logistics, operations, and impacts:

- Evaluate supply chain logistics, handling, and pre-processing requirements
- Evaluate environmental sustainability trade-offs
- Evaluate socio-economic benefits (e.g., job development, rural development)
- Trade-off analyses to evaluate "best sites" to achieve targets and support decision-making.





Summary

- Overview: Provide foundational data, strategic analyses, and resource assessment modeling to support further development of the WTE industry
- **Approach**: Comprehensive and rigorous research with input from key stakeholders
- Technical Accomplishments/Progress:
 - Comprehensive wet WTE resource assessment (total and net potential)
 - Estimate of the biofuels potential from wet WTE sources via HTL conversion process.
- **Relevance**: By providing relevant data and analysis, this project supports decision making for BETO and the bioenergy industry
- **Future work**: Economic analysis, market analysis, blending opportunities analysis, logistics/operations analysis, trade-offs.

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NREL Team

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PNNL Team

Timothy Seiple Andre Coleman **Additional Slides**

Milestones and Metrics

Title/Description	Due Date	Completed
WtE Resource Data inventory	Sep-15	On time
Progress report presented to BETO project lead	Dec-15	On time
White paper addressing the physical/chemical characteristic requirements for each waste resource (e.g. biosolids, manure) for effective HTL conversion.		On time
Draft comprehensive WtE feedstock database	Jun-16	On time
Draft manuscript describing the data sources, methodology and results of the WtE feedstock evaluation.	Sep-16	On time
Draft manuscript analyzing the relationship between feedstock availability and characteristics, HTL conversion efficiency, and biofuel production potential.	Sep-16	On time
Go/No Go. Demonstrate the viability of WtE feedstock: Assess potential for WtE feedstocks to generate 10% of BETO's MYPP FY22 target of 285 MDT/yr.	Dec-16	On time
Draft supply-cost algorithms and associated data sets to enable the generation of supply- cost curves for each of the current WtE feedstocks (sludge, manure, food waste and FOG).	Mar-17	
Analyze opportunities and barriers associated with producing transportation fuels from waste	Jun-17	
Assess and report on the market potential for producing transportation fuels from waste.	Sep-17	
Identify at least 2 scenarios indicating potential for production of biofuels from waste streams capable of supporting BETO MYPP FY22 target of 285 MDT/year at the enterprise scale.	Sep-17	
Harmonize resource, economic and market analyses with HTL processing TEA efforts to identify sustainable, integrated enterprises and work towards achieving BETO feedstock production target of 285 million dry tons	Sep-18	

Publications and Presentations

- "Waste-to-Energy Resource Assessment" (Preliminary Results).
 Presentation at the DOE Waste-to-Energy Workshop. June 22-23. Golden, CO.
- Seiple, T., Coleman, A., Skaggs, R. "Municipal Wastewater sludge as a Sustainable Bioresource in the United States". Publication submitted to the Journal of Environmental Management.
- Milbrandt, A. Seiple, T., Heimiller, D., Coleman, A., Skaggs, R. "Wet Wasteto-Energy Resource Assessment". Publication submitted to the Biomass and Bioenergy Journal.
- Skaggs, R., A. Coleman, T. Seiple, A Milbrandt, "Waste-to-Energy Biofuel Production Potential for Selected Feedstocks in the United States".
 Publication Submitted to Renewable and Sustainable Energy Reviews.

Abbreviations and Acronyms

AS&T: Allegheny Science and Technology **BETO:** Bioenergy Technologies Office DGE: Diesel gallon equivalent EPA: U.S. Environmental Protection Agency FOG: Fats, oils and greases HTL: Hydrothermal liquefaction MdT/y: million dry tons per year MYPP: Multi-year program plan NREL: National Renewable Energy Laboratory PNNL: Pacific Northwest National Laboratory quad: quadrillion Btu USDA: U.S. Department of Agriculture WTE: Waste-to-Energy