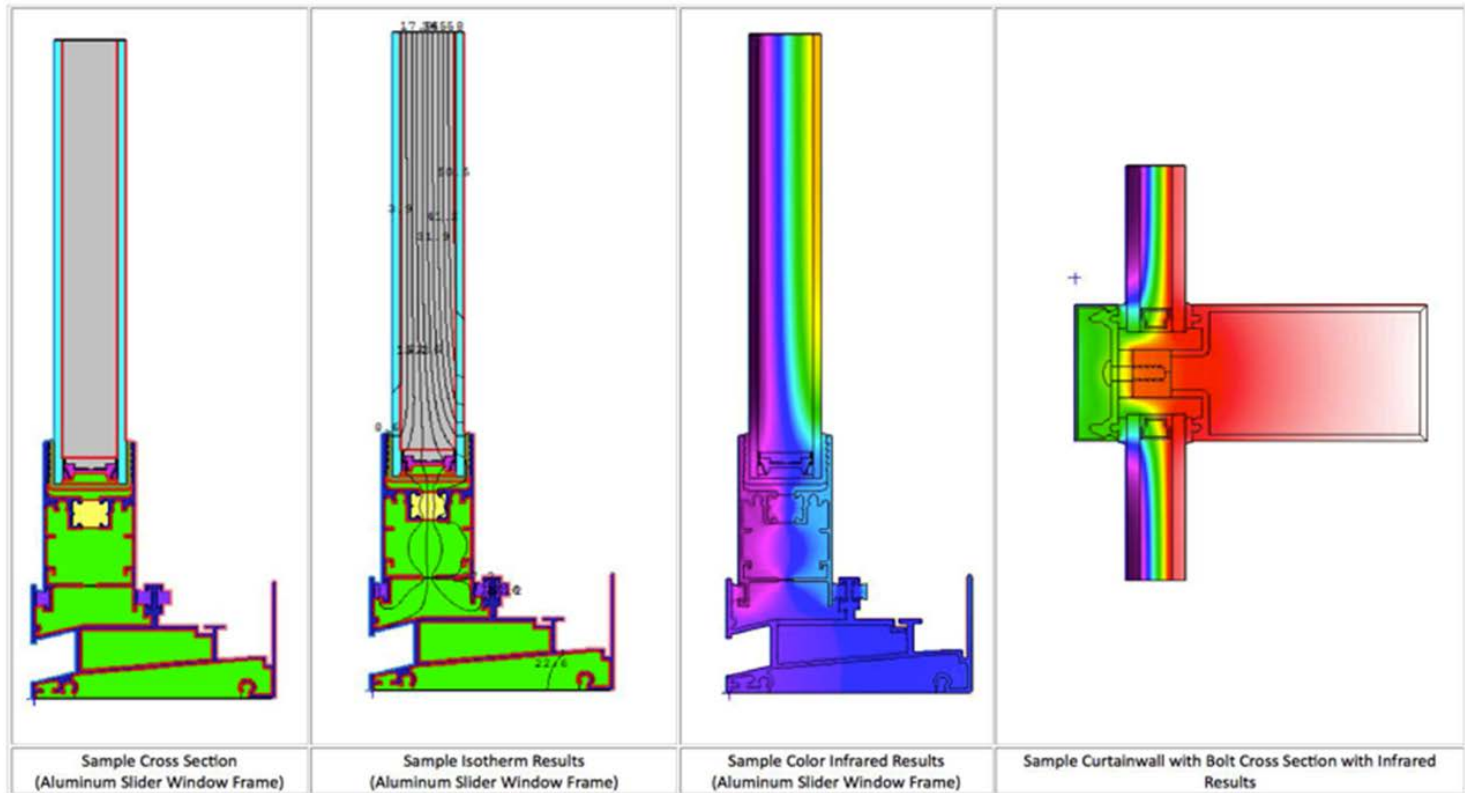


Fenestration Modeling Tools

2017 Building Technologies Office Peer Review



Project Summary

Timeline:

Start date: 10/1/2015

Planned end date: 9/30/2018

Key Milestones:

1. International Glazing Database (IGDB)/Complex Glazing and shading database (CGDB) Releases – IGDB every 2 months, CGDB ever 6 months.
2. XML Schema for IGDB/CGDB – 4/30/17
3. Design and planning document for next gen WINDOW/THERM – 9/30/17
4. EPCalc release to industry – 5/15/17, version 1.1 - 9/30/17

Budget:













Total Project \$ to Date:

- DOE: \$500K (Last 12 months: \$275K)
- Cost Share: \$470K (Last 12 months: \$210K)

Total Project \$:

- DOE: \$800K
- Cost Share: \$770K

Key Partners:

NFRC - National Fenestration Rating Council 	AAMA – American Architectural Manufacturers Association 
AERC - Certification & Rating of Attachment Fenestration Technology 	Luca Papaz / Pellini 
CBERD – Joint US/India Energy Research Center 	Chris Mackey / Performance Network 
PPG/Vitro – Major glass manufacturer 	PassivHaus – Passive House Rating 
International partners: Australia, Brazil, South Africa, India, China, EU	   

Project Outcome:

Suite of interconnected tools capable of accurately modeling prime fenestration systems, integrated shading systems and window attachments and coverings

Purpose and Objectives

Problem Statement: The window industry needs accurate, independently verified tools—and associated measurement facilities—to move toward a paradigm of virtual, rapid product design, development, and rating. Specifically, manufacturers need tools to accelerate design-to-market delivery of new energy efficient window technologies and products. These tools also form the foundation for rating fenestration products and attachments through NFRC, AERC and AAMA.

Target Market and Audience: Window and attachment manufacturers, window rating organizations.

Impact of Project: Technical potential for energy savings by 2030 from windows is 2 quads (commercial and residential) and an additional 1.0 quad for daylighting.

World class modeling tools form the basis for building energy codes for fenestration in the US, as well as helping national fenestration manufacturers innovate and sell their products globally.



Prime window



Window attachments

Approach

Approach: Develop a suite of interconnected credible modeling tools capable of accurately modeling prime fenestration systems, integrated shading systems and window attachments/coverings.

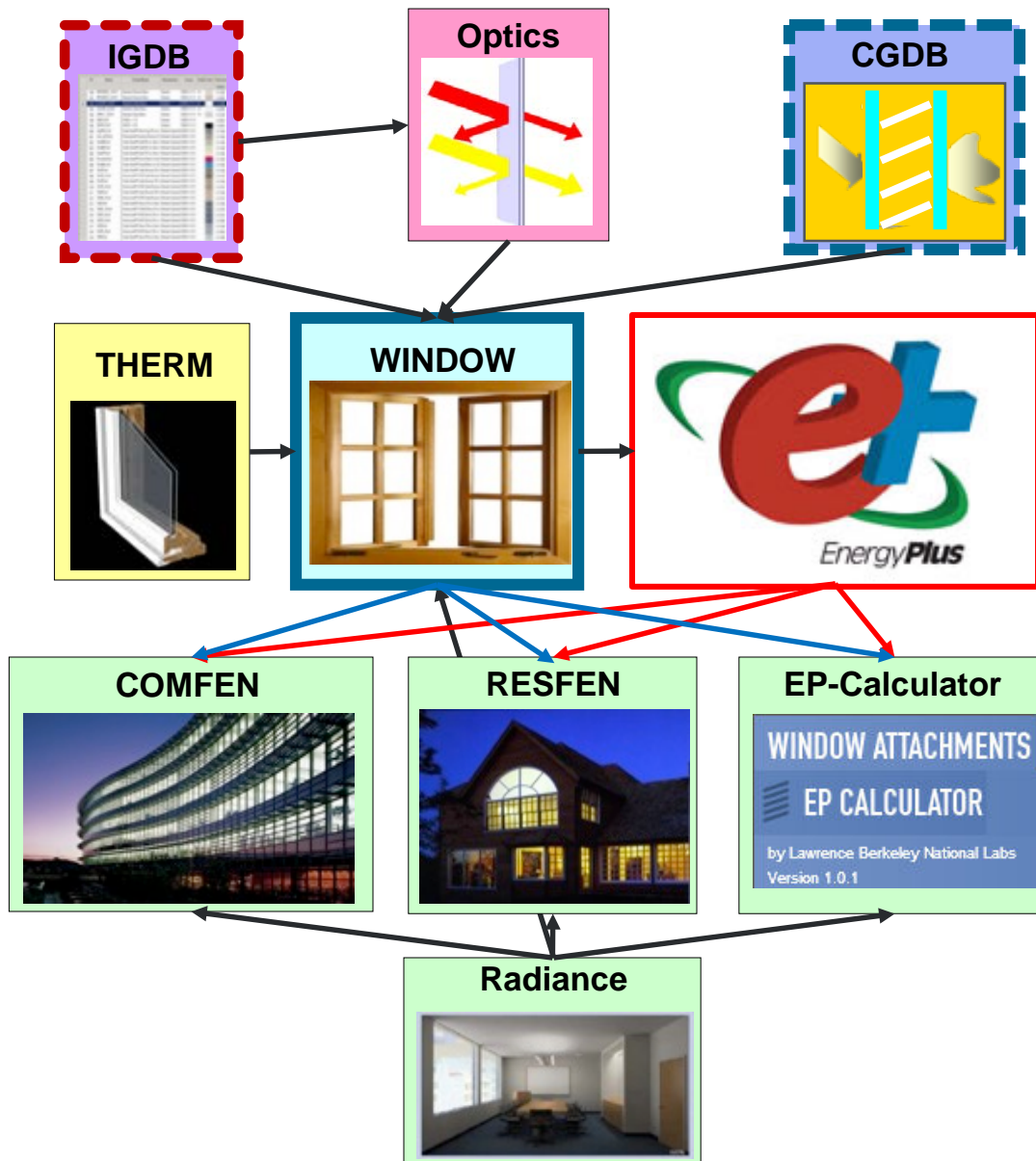
Key Issues:

- Enable rapid development of new technologies, such as vacuum glazing, window attachments & shades, chromogenic glazing, PV integration, Hi-R windows, etc.
- Enable cost-effective rating/certification of prime windows with or without integrated shades (NFRC) and window attachments/coverings (AERC).
- Provide wider access to software tools by building and related industries beyond fenestration. Examples are PassivHaus, opaque envelope, appliance industry.
- Convert to open source model and greater input from third-party contributors.

Distinctive Characteristics:

- Long-running project.
- Supports whole-building codes, product ratings, and product development.
- Serves broad audience in building industry, both in US and internationally.

Current Fenestration Software Tools Ecosystem



IGDB: specular glazing database

CGDB: complex glazing & shading database

Optics: virtual glass lab

Angular SHGC/U/VT: design

THERM: window frame heat transfer

WINDOW: glazing, shading, whole-window

Radiance: detailed lighting/daylighting

EnergyPlus: whole-building energy

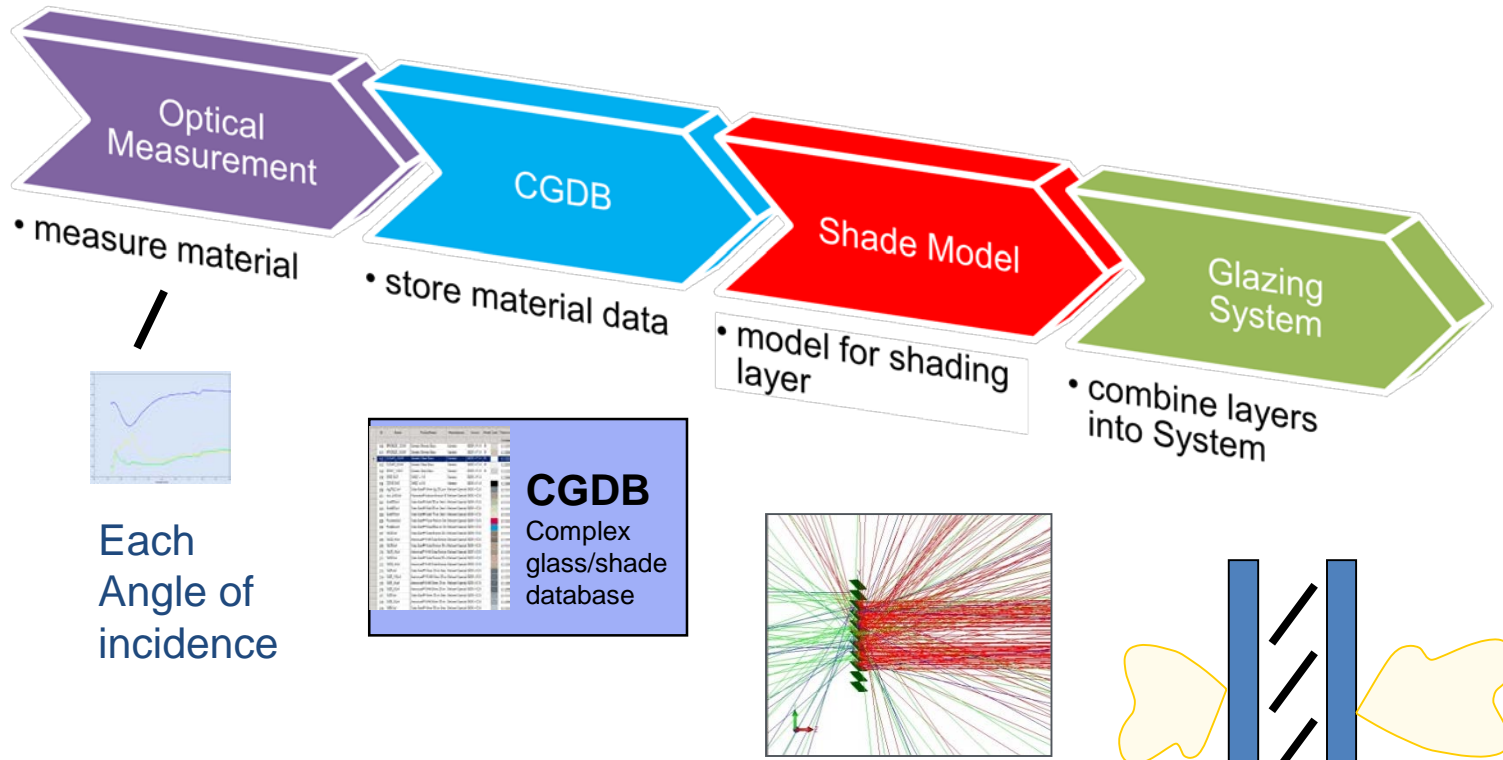
COMFEN: commercial fenestration design

RESFEN: residential fenestration design

EP-Calculator: attachment energy indices

IGDB/CGDB Material Database

- Current state and data flow for Complex Glazing and shading DataBase (CGDB)



- **Current and future work:**

- Transition to Cloud-based unified IGDB/CGDB database
- API for data access
- Regional Data Aggregation (RDA) model to accomplish decentralized management and support of IGDB/CGDB



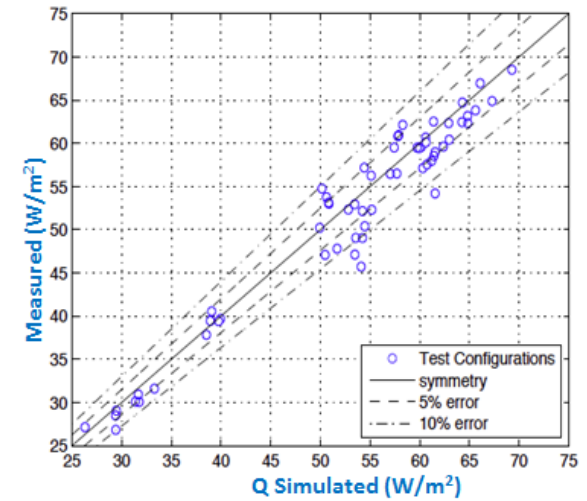
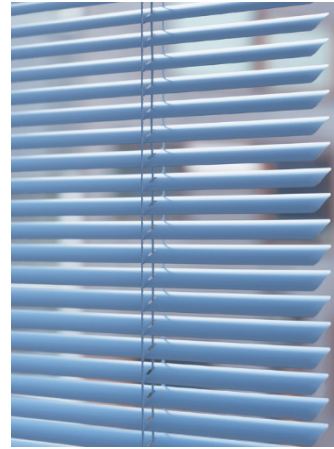
WINDOW and THERM – Air Flow

Air flow around shading systems

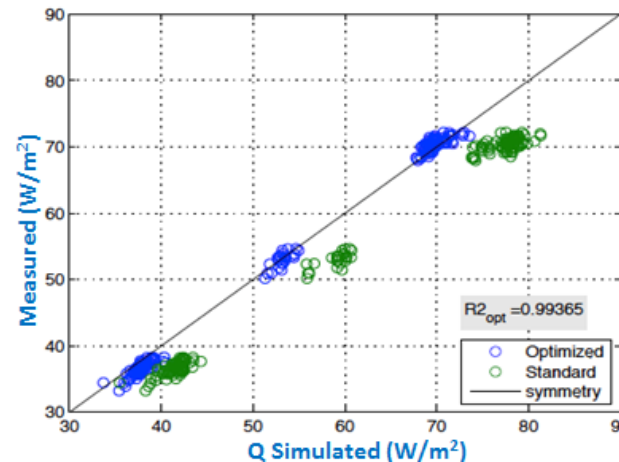
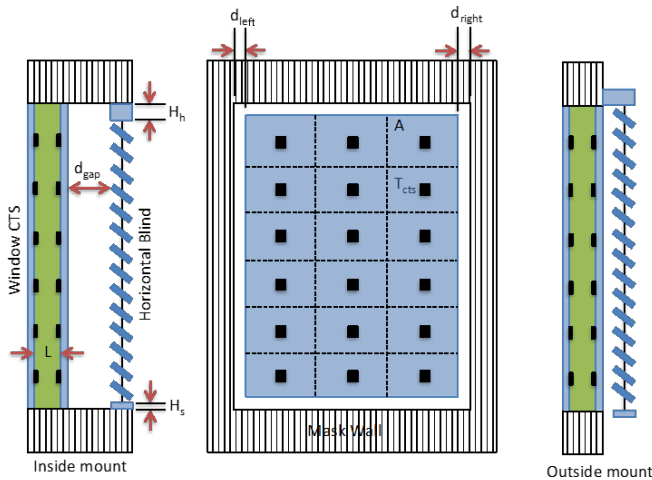
- Edge gaps, top and bottom gaps
- Validated existing algorithms → no change

Air flow through venetian blinds

- Developed new algorithms
- Implemented in WINDOW



Validation of airflow around attachments



Green circles – existing algorithms
 Blue circles – new algorithms

Experimental setup for validation and development of new algorithms



WINDOW and THERM – Permeability

Heat transfer effects from fabrics and perforated shading devices

- New Permeability Factor (PF)
- New heat transfer equations based on PF

$$PF = \left(\frac{K}{3.44 \times 10^{-9}} \right)^{1/1.6}$$

- PF is used in calculating velocity in a cavity between the attachment and window, which in turn is used in heat transfer correlation

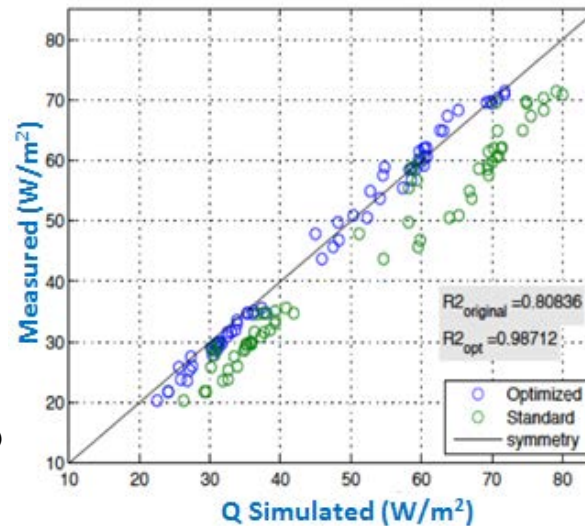
WINDOW Shading Library

ID #: 101
 Name: SE10
 Product Name: Shade
 Manufacturer: Shade
 Type: Perforated screen
 Material: 31006 Woven Shade Material
 Effective Openness Fraction: 0.087

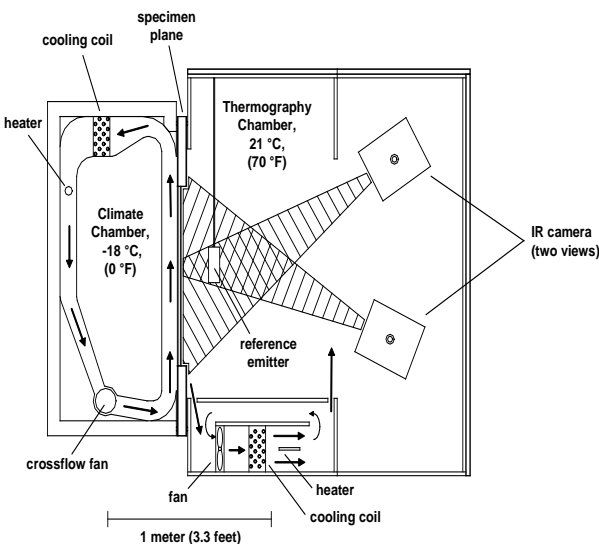
Perforated Screen

Geometry: Circular
 Dimensions
 Diameter: 6.350 mm
 Thickness: 0.600 mm
 Spacing
 Sx: 19.050 mm
 Sy: 19.050 mm

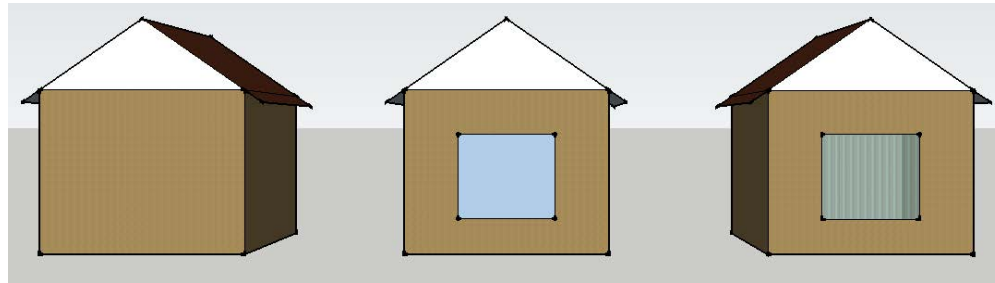
Measurement vs simulation



Green – existing algorithms
 Blue – new algorithms



EP-Calculator – Energy Performance for Attachments



A (“Adiabatic” window) **B** (Baseline window) **S** (Window + Shade/attachment)

EP-Calculator: annual energy performance indices for window attachments (AERC)

- EP_C (cooling) & EP_H (heating) - Ratios of annual energy saving resulting from the addition of attachment to annual energy use caused by window. $(E_B - E_S) / (E_B - E_A)$
- Based on COMFEN (EnergyPlus), beta released Feb. 2017, final release Sep. 2017.
- Expand to include commercial window attachments to meet AERC needs in 2 years.
- Cost shared by Window Attachments Project

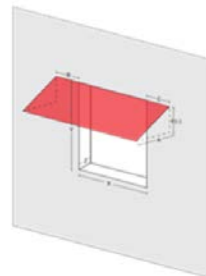
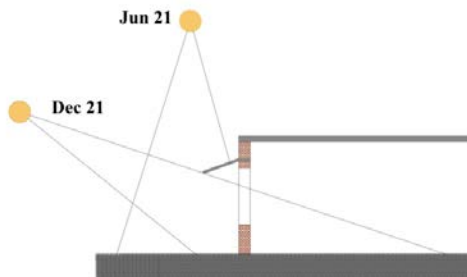
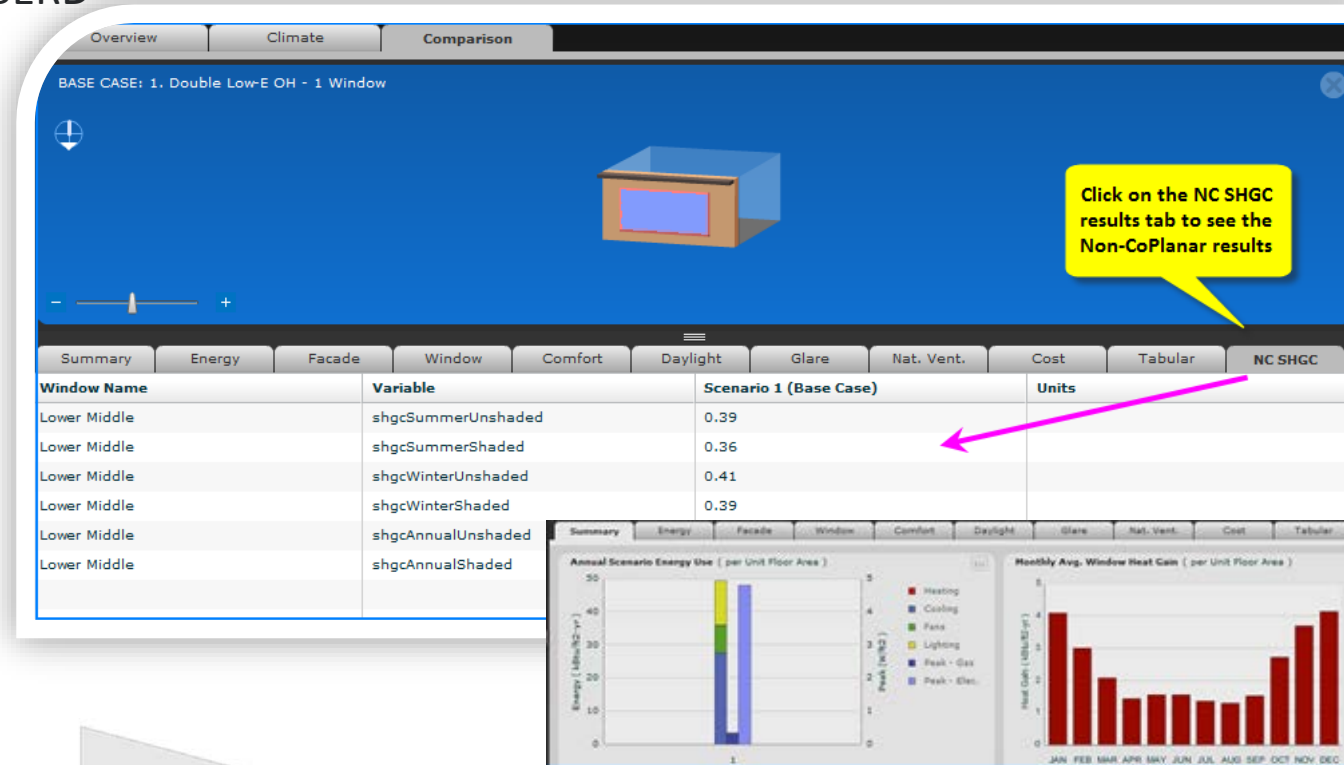
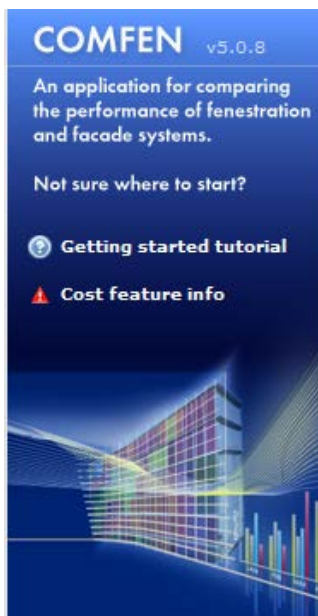
ID	Name	Window Attachment	U-factor (W/m2-K)	SHGC	TVIS	ELAh (cm2)	ELAc (cm2)	EPc	EPH
7	Sample Solar Screen Exterior::SS::BW01	SS	1.93447	0.100369	0.077729	873	1248	85	-51
8	Sample Cellular Shade Opaque Dark Interior::CS::BW01	CS	1.363665	0.42443	0.030937	873	1248	25	11
9	Sample pleated shade Interior::PS::BW01	PS	1.972174	0.606538	0.288282	873	1248	16	15
10	Sample Roller Shade Woven Shade Exterior 10% openness::RS::BW01	RS	1.811433	0.132761	0.086895	873	1248	60	-28
11	Sample Applied Film NFRClD 9607 Exterior::AF::BW01	AF	2.665086	0.222646	0.140405	873	1248	70	-64
12	Sample Window Panel Exterior::WP::BW01	WP	1.308888	0.434089	0.673524	873	1248	43	38
13	Sample Cellular Shade Opaque Dark BwnGlass::CS::BW01	CS	1.376248	0.320278	0.028843	873	1248	37	2
14	Sample Cell in Cell Shade Interior::CS::BW01	CS	1.935715	0.476411	0.00089	873	1248	21	-1
15	Sample 1 inch Venetian Horizontal Blind Exterior							67	-28
16	Sample 1 inch Venetian Horizontal Blind Exterior::VB0::BW01	VB0	1.945154	0.728462	0.747737	873	1248		
17	Sample 1 inch Venetian Horizontal Blind Exterior::VB45::BW01	VB45	1.932055	0.168516	0.15047	873	1248		
18	Sample 1 inch Venetian Horizontal Blind Exterior::VB-45::BW01	VB-45	1.931981	0.19933	0.190851	873	1248		
19	Sample 1 inch Venetian Horizontal Blind Exterior::VB90::BW01	VB90	1.80739	0.042642	0.007197	873	1248		



EP-Calculator/COMFEN/RESFEN – Non-Coplanar Shading

Non-coplanar shading (e.g., awnings)

- Current work: add models and interface EP Calculator/COMFEN/RESFEN
- COMFEN CBERD with Getting Started Guide (<https://windows.lbl.gov/projects/CBERD/>)
- Cost share by DOE CBERD



Project Integration and Collaboration

Project Integration:

- NFRC collaboration (monthly calls)
- AERC coordination and support (multiple weekly calls)
- User support and education
- CRADA and non-CRADA collaboration with manufacturers
- Standards development (ISO 15099, NFRC, AERC, ASTM, ASHRAE)



Partners, Subcontractors, and Collaborators:

- Rating organizations
- Trade associations
- Window/Glazing manufacturers
- AEC companies: Arup, HOK, Parmastelisa, Enclos
- Media companies: BuildingGreen, US Glass
- International partners: Brazil, Mexico, South Africa, India, China, Australia, UK, Thailand, ES-SO (European Solar-Shading Organization)
- Subcontractors: Daniel McQuillen



Communications:

- e-mail/phone user support
- web-based software support forum
- Conferences
- Webinars



Progress and Accomplishments

Accomplishments

- WINDOW and THERM 7.5 released:
 - New algorithms for louvered blinds
 - Refined modeling of air flow around shading device
 - New model for permeability of shading devices
- Release of new and updated CGDB content every six months.
- Release of new and updated IGDB content every 2 months
- Open source plan

Market Impact

- Tools used by all major fenestration manufacturers
- Compliance with standards, codes, & above code programs
- Global user base

Recognition

- Consistently among the top 3 requests from industry when DOE asks for input

Lessons Learned

- Open-source transition substantially slowed-down due to sub-module licensing issues that need to be resolved, sometimes on a module-by-module basis

Next Steps and Future Plans

FY17

- Develop optical and thermal models for window quilts and awnings (non-coplanar shades) - Software tools affected: THERM, WINDOW and EP Calculator
- Extend improved algorithms for modeling air flow around shading devices (effects of edge gaps, shade porosity/openness) into EnergyPlus through updating WinCalc open source engine.
- Add shading and window-attachment content to CGDB in support of AERC
- Develop WINDOW/THERM plan to handle new IGDB/CGDB and greater model complexity
- Release EP-Calculator 1.0

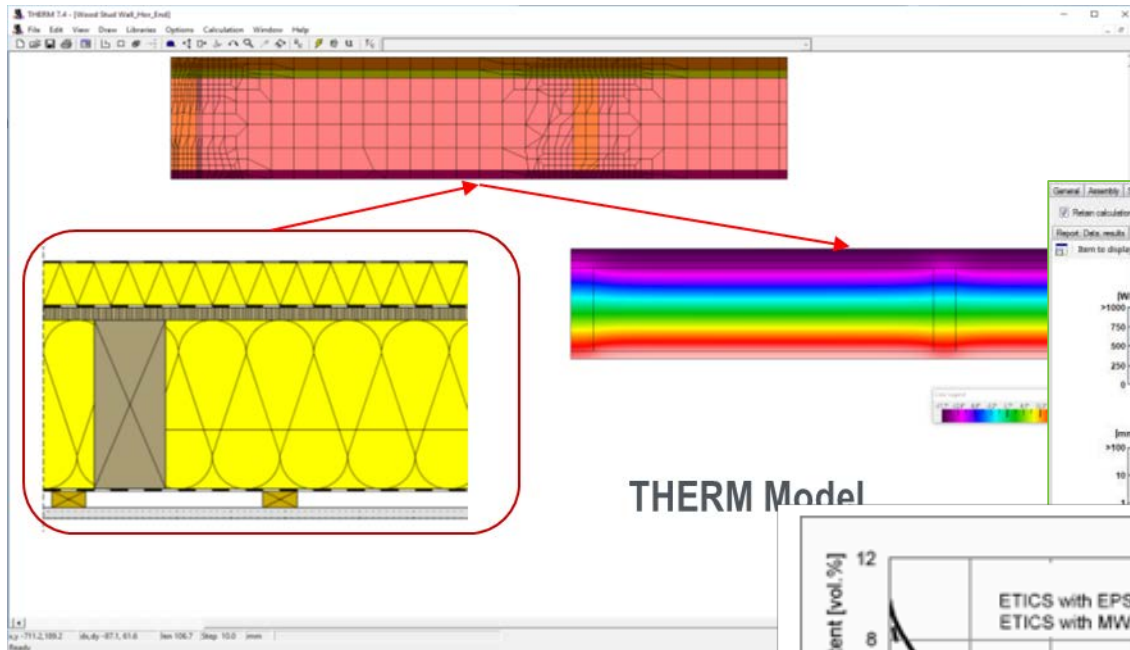
Out Years

- Extend WINDOW, THERM, EP Calculator, COMFEN, RESFEN and EnergyPlus to model full set of window attachments and shades
- Cloud-based unified IGDB/CGDB and connection to DOE's Building Component Library (or TPEX)
- Develop models for fenestration-integrated PV as part of BIPV and implement in WINDOW
- Integration with THERMM
- Complete transition to open-source

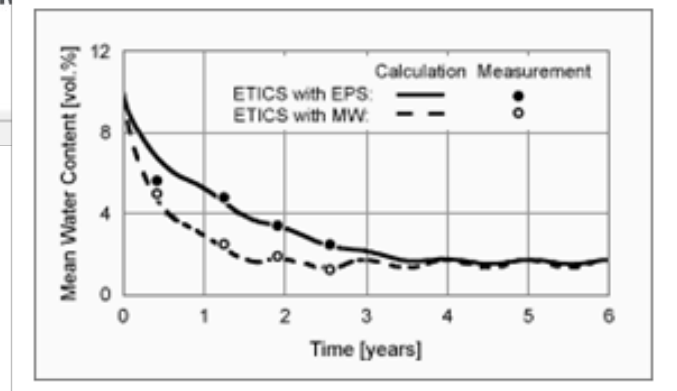
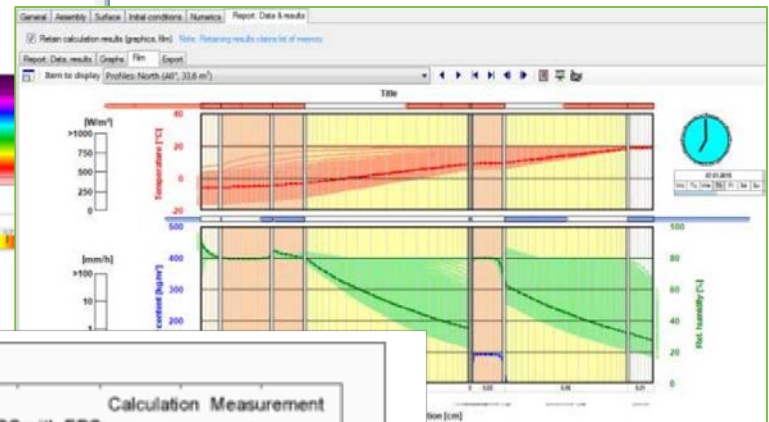
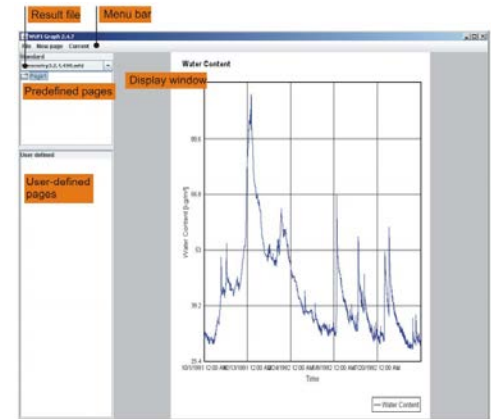
Related Project – THERMM

THERMM: enhance THERM with moisture modeling

- BTO BENEFIT FOA award FY17-FY19
- 20% cost share from California Energy Commission (CEC)
- Joint project with ORNL



THERM Model



REFERENCE SLIDES

Project Budget

Project Budget: 3 year project with DOE budget of \$800K and cost share of \$770K

Variances: Long history of fenestration software tools development. Current budget is substantial decrease from past funding.

Cost to Date: Current year's budget is \$300K. S far, \$130K?? was expended

Additional Funding: Cost shared by industry at almost 50%

Budget History

FY 2016 (past)		FY 2017 (current)		FY 2018 (planned)	
DOE	Cost-share	DOE	Cost-share	DOE	Cost-share
\$200K	\$200K	\$300K	\$270K	\$300K	\$300K

Project Plan and Schedule

	◆	Milestone/Deliverable (Originally Planned)											
	◆	Milestone/Deliverable (Actual)											
		FY2016				FY2017				FY2018			
Task		Q1 (Oct-Dec)	Q2 (Jan-Mar)	Q3 (Apr-Jun)	Q4 (Jul-Sep)	Q1 (Oct-Dec)	Q2 (Jan-Mar)	Q3 (Apr-Jun)	Q4 (Jul-Sep)	Q1 (Oct-Dec)	Q2 (Jan-Mar)	Q3 (Apr-Jun)	Q4 (Jul-Sep)
Past Work													
WINDOW and THERM For Window Attachments					◆								
RESFEN/E+ updated for use in analysis				◆									
WINDOW/ THERM Open Source Transition Plan			◆										
IGDB/CGDB Releases		◆	◆	◆	◆								
Current/Future Work													
Software tools w/ Ph 2 attachment models										◆			
IGDB/CGDB Releases						◆	◆	◆	◆				
Next gen software tools plan										◆			
EPCalc release						◆				◆			
Implementation of open source plan													◆