



PROTON

THE LEADER IN **ON SITE** GAS GENERATION.

Commercial Electrolysis: Setting the Stage for H2@Scale

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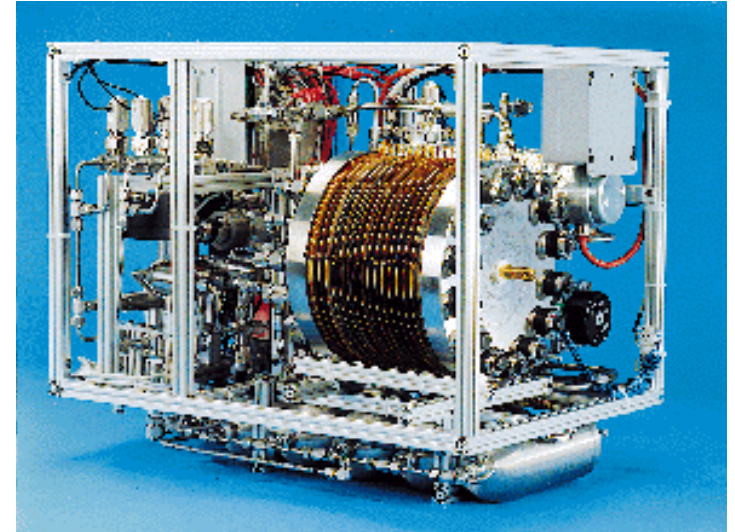
H2@Scale workshop, November 16, 2016

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PEM Electrolysis: Product History

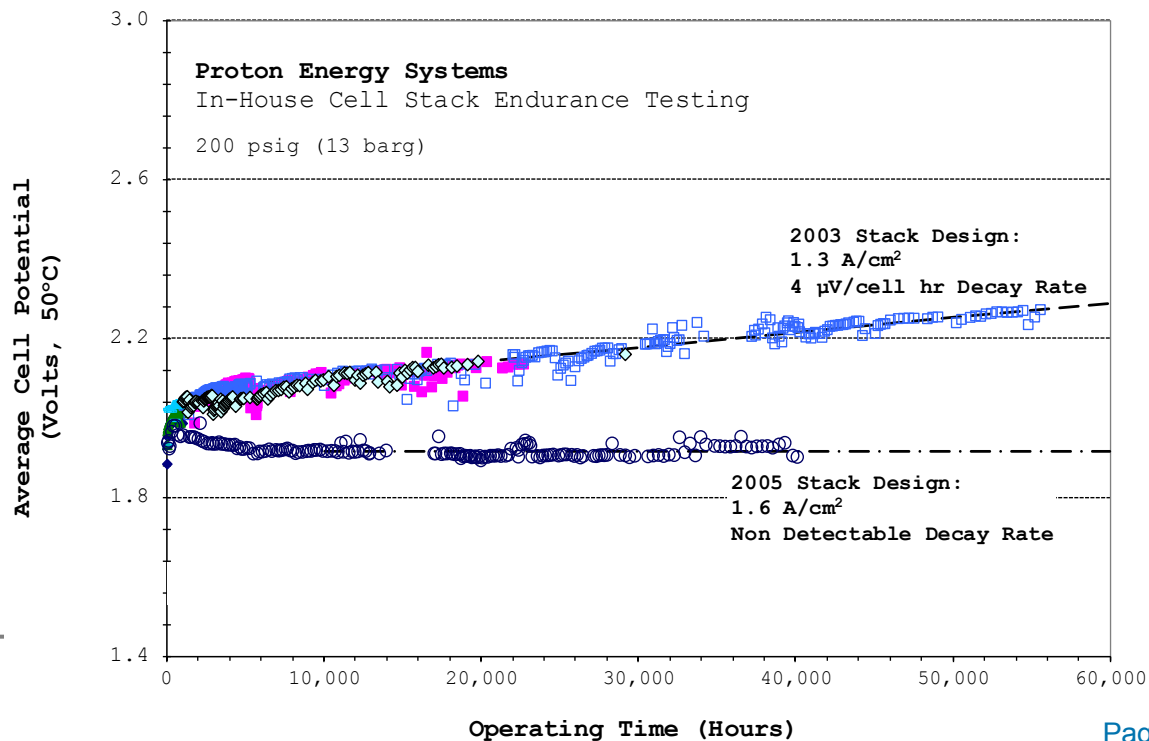
- Designed for life support in closed environments
 - Replaced caustic KOH systems
 - Qualified for O₂ generation in space and underwater
- Optimized for high reliability
 - Shock and vibration mil specs
 - Cost and efficiency not factors
- Early lab scale products also replaced KOH systems
 - Pure water as circulating fluid eliminated need for customer to handle hazardous materials



NASA OGA system: ISS

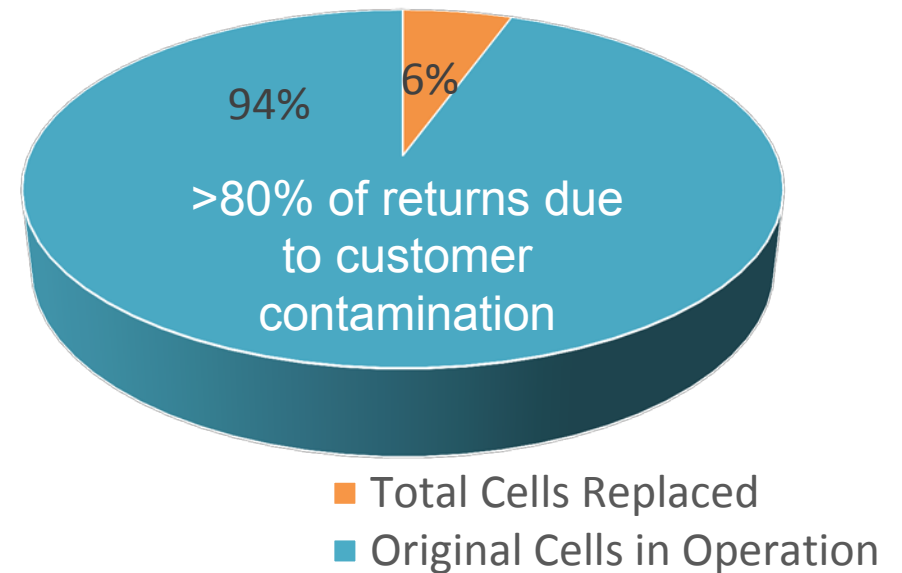
Evolution: 20 Years of Maturity and Scale

Product Type Input Power	 300 W	 6 kW	 36 kW	 180 kW	 1 - 2 MW
Year Introduced	1999	2000	2004	2012	2014
H2 output (Nm³/hr)	0.04	1	6	30	200-400
Replaces	 Cylinder	 Six Pack	 Tube Trailer	 Jumbo Tube Trailer	 Jumbo Tube Trailers

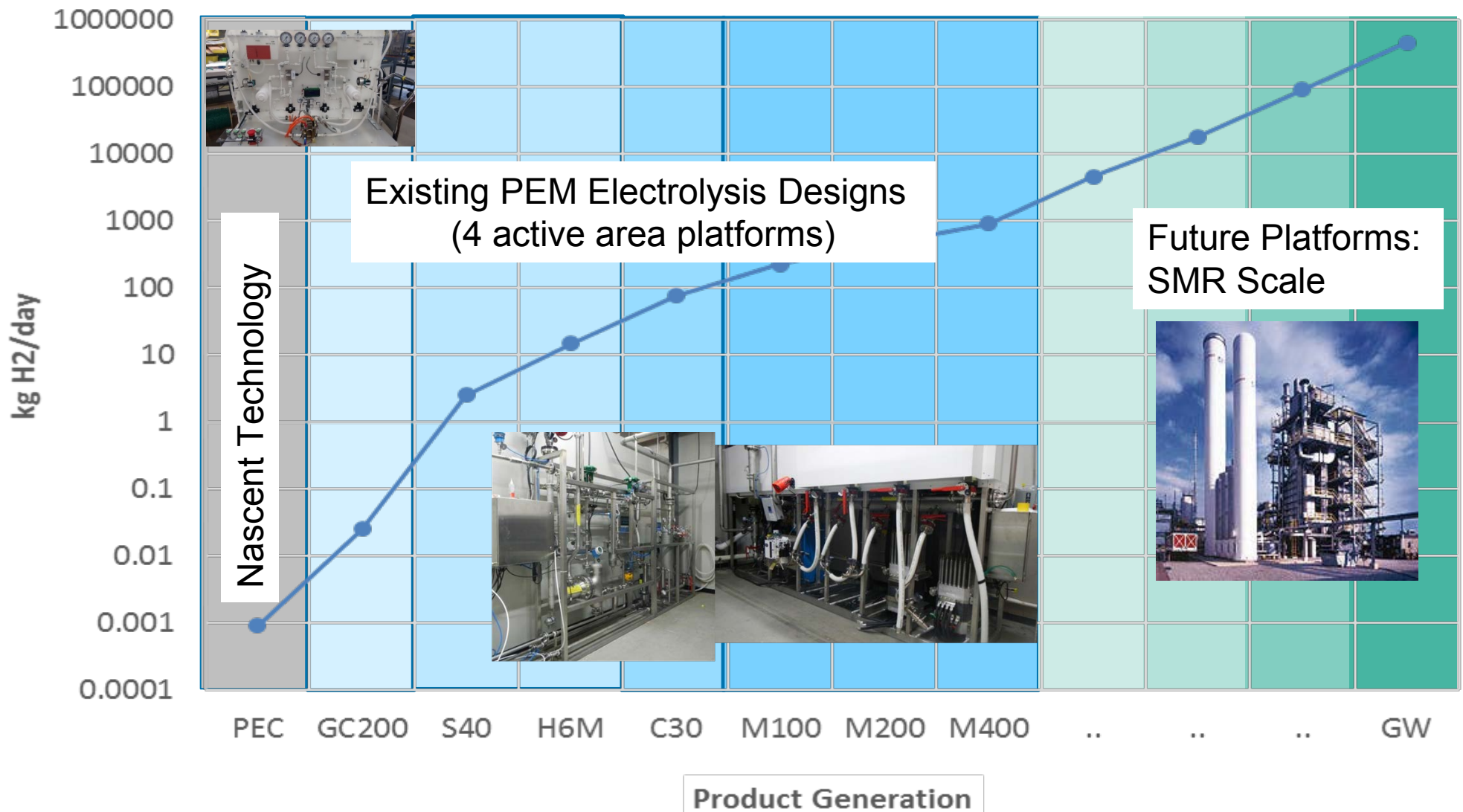


Proton Testing and Field History

Cell Rework Summary, 2006 - 2015



Platform Iterations: Electrolysis



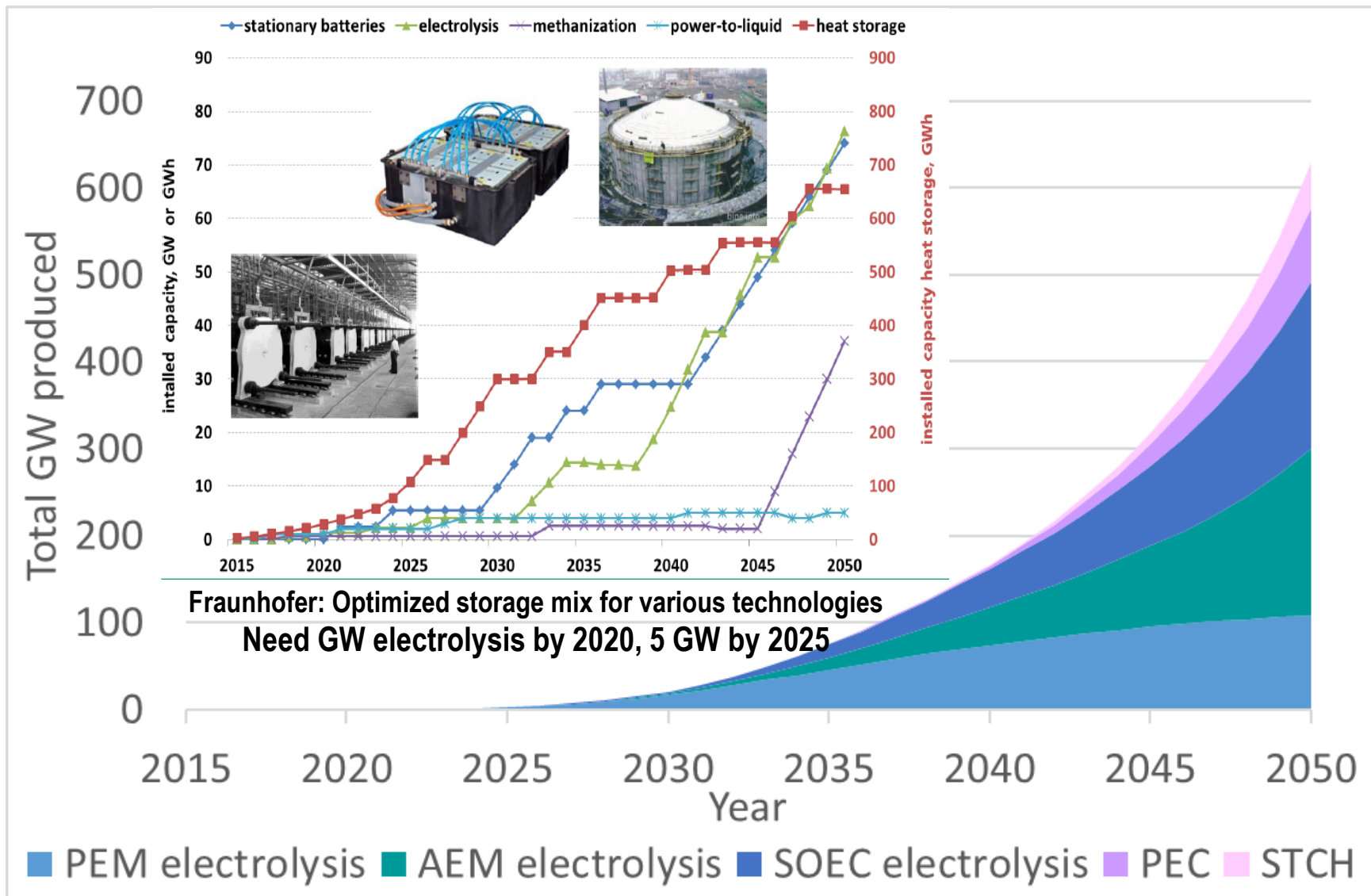
- 4 major platform changes over ~5 orders of magnitude
- New technology has to go through similar progression

Projections for H2@Scale

Let's assume:

- PEM systems at 100 MW scale w/in 10 yrs
 - Pt/Ir can support 10's of GW production
- Membrane based electrolysis = some mix of PEM and AEM (aggressive AEM)
- SOEC matches aggressive AEM assumptions
- PEC reaches 100 kW scale by 2026 and 5 MW by 2036
 - 100 kW = ~1000 m² electrode area
- STCH lags PEC by 2 years

Resulting Timeline for Energy Storage



New technology 20-25 years from impact even with aggressive assumptions
 Need focus on near term technology to accelerate 1st 10 years

Electrolysis Markets

- Each new platform has had an identified market



Lab line: Instrumentation



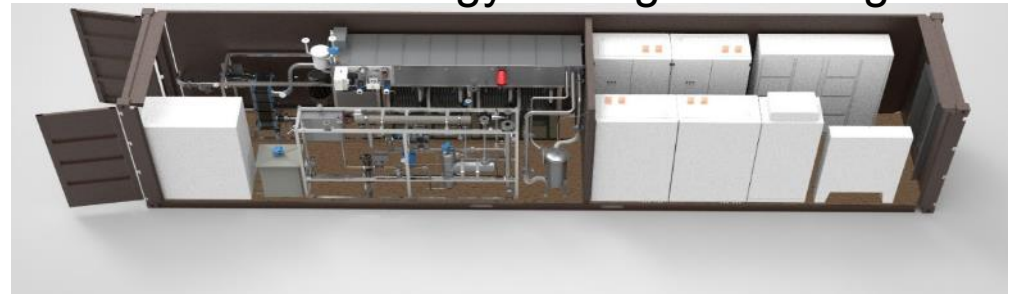
H and C-series:
Power Plants/
Industrial



S-series: Weather Balloons



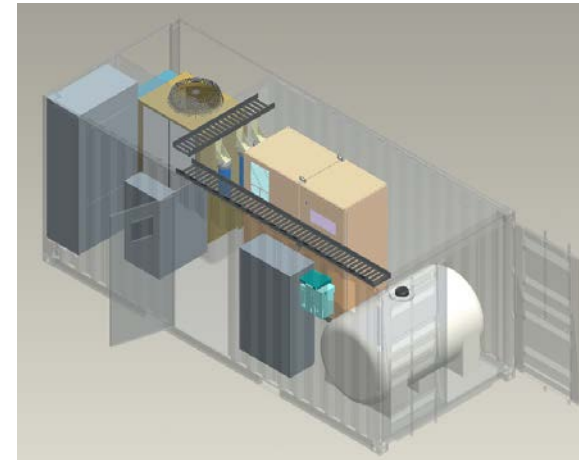
M-series: Energy Storage and Biogas



- Required to maintain sustainability and profitability

Power Plant Market

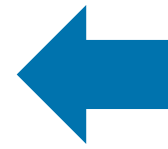
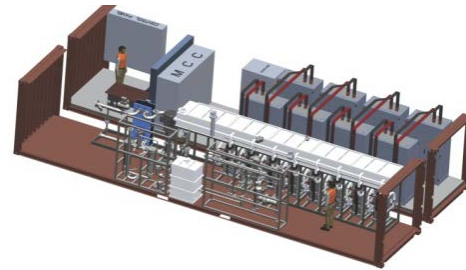
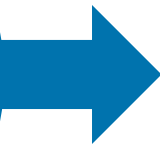
- Over 18,000 hydrogen-cooled electric power generators world-wide
 - 25% North America, 75% ROW
- Addressable market estimated at over \$2.5 billion
- Value proposition
 - Improved plant efficiency
 - Increased plant output
 - Reduced greenhouse gas emissions
 - Payback typically less than one year
- Primarily H- and C-series, often integrated solutions (containerized)



Renewable Energy Storage: Stranded Wind & Solar

Wind and solar production mismatch can cause up to **30%** of electricity to become stranded

Value of this stranded renewable energy represents a TAM of over **\$12B⁽¹⁾**



H₂ to Gas

Industrial

H₂ to Energy Storage

Transportation Infrastructure

Synthetic Methane

(1) Addressable market size based on management's internal estimates for Germany.

Finding the Value Proposition

- Markets are large but customers want solutions: not a set of discrete technologies.
- Creative entrepreneurs are finding ways that hydrogen fits and provides an investment return
- Opportunities vary in size from <10MW to >> 100 MW
- Successful product strategy will need to scale to accommodate
- Gaps in technology / cost need to be addressed to enable

Demonstrations

- Many larger European projects in progress
- MW scale and larger: >20 MW awarded
- Projects include R&D elements

Swiss Electrolyzer Plant Generates Hydrogen from Renewable Power For Fueling and Industrial Applications



Viessmann (MicrobEnergy), Schwandorf, Germany

- 200 kW Proton electrolyzer + methanization
- H₂ combined with biogas CO₂ to produce bio-methane ($4\text{H}_2 + \text{CO}_2 \rightarrow \text{CH}_4 + \text{H}_2\text{O}$).
- Injected in gas grid → Carbon neutral process.



Synthetic Energy, Idaho, USA
Wind to H₂



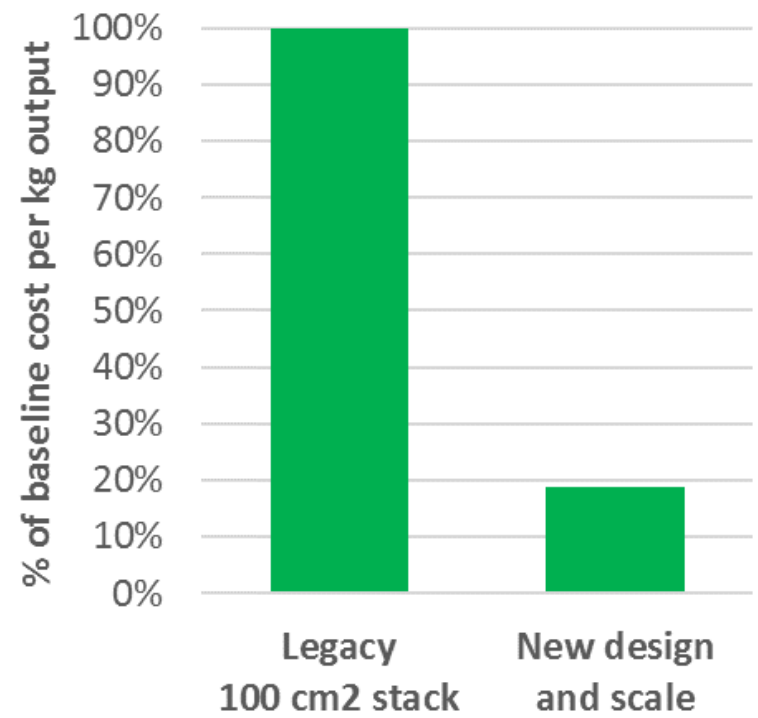
- Wind to H₂ to ammonia (NH₃): UMM
- Combining N₂ and H₂ to produce NH₃ onsite.

Cost Reduction Opportunities



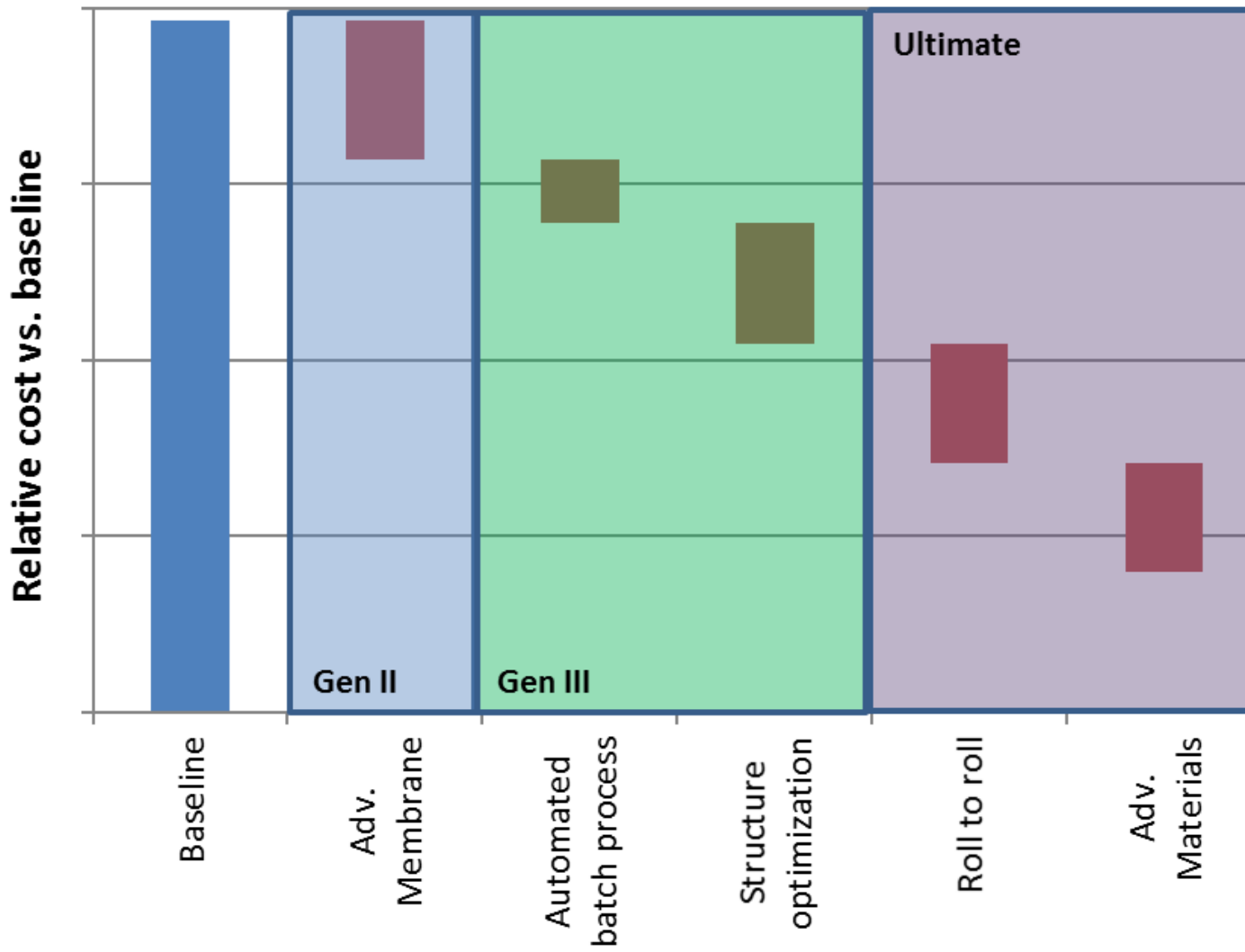
Bipolar Plate Project Success

- Surveyed and selected manufacturing techniques
- Modeled fluid flow and mechanical strength
- Prototyped parts and qualified alternate coating for improved resistance to environment and lower cost
- Scaled by 6X in active area and 3X in cell count vs. prototype
- Realized expected savings and achieved >500,000 cell hours
- Establishes credibility of cost reduction opportunities



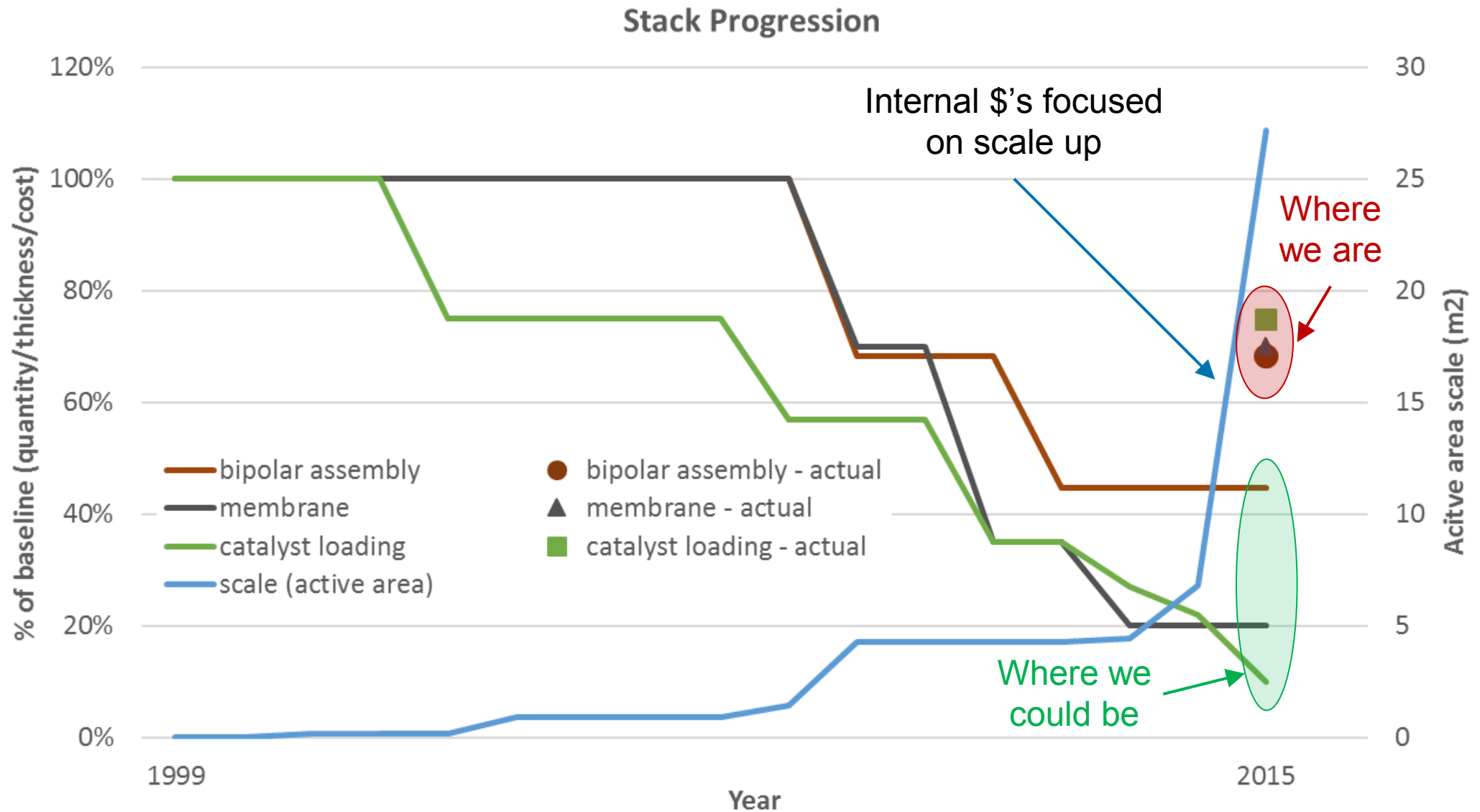
MEA Improvement Pathway

MEA and stack price relative to 2015 MW baseline



- Similar opportunity as bipolar plate
- Higher material utilization and automation
- Demonstrated feasibility for manual/small batch processes
- Interactions with other components

Implementation lags R&D considerably



Opportunities and Challenges

- Pathway defined to cost targets
 - Opportunities/needs in several areas
 - No single area that contributes majority
 - Lag in proof of concept to commercialization
- Interactions and integration are essential
 - Adjacent cell components
 - Matching of stack and power supply I-V
- Fundamental need is next scale
 - Manufacturing processes and product output
- Requires investment and focus
 - Materials understanding for manufacturing development

Questions to be Answered

- Need additional market input on:
 - How the system needs to interact with the grid
 - Optimal building block size – distributed vs. centralized
 - Preferences for hydrogen usage solutions (can we develop “typical” scenarios?)
 - Standard parametric cost/performance model for business case development
 - Regulatory position / constraints to scaled applications (no different from large scale industrial process plants??)