



#### Scale-up & Optimization BETO Workshop

October 5-6, 2016 Rosemont, IL





#### Ensyn's Business – Forest Biomass to High Value Products



## A 30+ Year Growth Story Backed by Commercial Operations





Ongoing Bioenergy Expansion



1989 Commercial Deployment

1984

1998-2005 Heavy Oil 2006 Ontario Facility & return to Bio-energy

Crossing the "valley of death"



## 1984 – Early 1990s Initial Commercialization – Food Ingredients & Industrial Heating Fuels





- From proof of concept to 2 Ton per day
- Demo evolved to commercial unit



## Early 1990's Scale-up Food Ingredients & Heating Fuels





- From 2 Tons/day to 30 Tons/day
- Both units in operation today



# 1998 – 2005: Scale-up Heavy Oil Upgrading





- From Pilot to 300 barrels per day of residual oil
- Approximately equivalent to 70 dry tons of biomass/day



# 2006 – Renfrew Merchant Plant





- 70 tons/day nameplate
- 3 million gallons/year
- Operated since 2006
- Ensyn's first dedicated fuels facility



ENSYN

# Expansion Projects for Fuels – Honeywell UOP

- Increasing Biocrude production capacity
- Engineering & Supply by Honeywell
   UOP with performance guarantee
- Two designs: 5 million gpy & 20 million gpy (100 & 200 tpd)







- 10 M gpy (200 tpd) facility partners are Ensyn, Arbec Forest Products, Groupe Rémabec
- First of several projects under a joint development agreement
- Located at Arbec's sawmill in Port Cartier, Quebec forest slash feed
- Product will be sold to heating and refining customers in the U.S. Northeast
- Fully financed, under construction
- Project capex approx CDN\$ 103 million







#### **Cote Nord – Under Construction**



#### **Cote Nord – Commissioning scheduled for end 2017**



## **Regulatory Framework Supports Expansion**

RFS	<ul> <li>Three pathways for Ensyn – fuel oil (D-7), renewable gasoline (D-3) &amp; cellulosic diesel (D-7)</li> <li>Part 80 registration at Renfrew facility</li> <li>Part 79 approval for Ensyn's renewable gasoline and diesel</li> </ul>
LCFS	<ul> <li>Ensyn's renewable gasoline &amp; diesel approved by the California ARB (4 co-processing pathways)</li> <li>Carbon Intensity of 21-27 gC02e/MJ – among the lowest</li> </ul>
RECs	<ul> <li>Generation of REC-eligible fuel oil since August 2015 in NH</li> <li>Final stages of agreeing on measurement protocols with the regulatory authorities</li> </ul>



## California regulatory framework is very attractive

Strong LCFS provisions, in addition to RFS and Cap & Trade







# Thank You !!