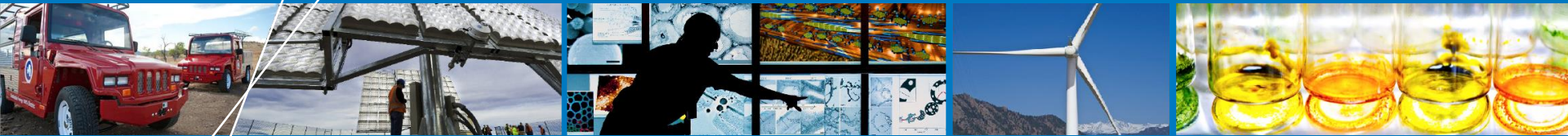


# Establishing baselines/protocols/targets relevant for PEM electrolysis



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**April 12, 2016**

# PEM FC Protocols

- **Learn/Follow examples of PEM FC**
  - FC Protocols/Targets established/continuously updated for components, MEAs and cells
  - Different protocols for different organizations US DOE, US DRIVE, FCCJ, JARI tend to have similarities.
  - Pt stability, carbon corrosion, membrane stability/durability, MEA performance and durability.
  - Which of these areas have unique concerns for electrolysis vs. PEM.

## APPENDIX E – TESTING PROTOCOLS

**Table E1 Electrocatalyst Cycle and Metrics**

|                   |  |  |   |
|-------------------|--|--|---|
| Cycle             | Triangle sweep cycle: 50 mV/s between 0.6 V and 1.0 V. Single cell 25-50 cm <sup>2</sup>                         |  |   |
| Number            | 30,000 cycles  |  |   |
| Cycle time        | 16 s   |  |   |
| Temperature       | 80°C   |  |   |
| Relative Humidity | Anode/Cathode 100/100%   |  |   |
| Fuel/Oxidant      | Hydrogen/N <sub>2</sub> (H <sub>2</sub> at 200 sccm and N <sub>2</sub> at 75 sccm for a 50 cm <sup>2</sup> cell) |  |   |
| Pressure          | Atmospheric pressure   |  |   |
|                   |  |  |   |
|                   | Metric   | Frequency                                      |   |
|                   |  | Target   |   |
|                   | Catalytic Mass Activity <sup>a</sup>   | At Beginning and End of Test minimum           | ≤40% loss of initial catalytic activity |
|                   | Polarization curve from 0 to ≥1.5 A/cm <sup>2b</sup>   | After 0, 1k, 5k, 10k, and 30k cycles           | ≤30 mV loss at 0.8 A/cm <sup>2</sup>    |
|                   | ECSA/Cyclic Voltammetry <sup>c</sup>   | After 10, 100, 1k, 3k, 10k, 20k and 30k cycles | ≤40% loss of initial area               |

- a. Mass activity in A/mg @ 150 kPa abs backpressure at 857 mV iR-corrected on 6% H<sub>2</sub> (balance N<sub>2</sub>)/O<sub>2</sub> {or equivalent thermodynamic potential}, 100% RH, 80°C normalized to initial mass of catalyst and measured before and after test.
- b. Polarization curve per protocol in Table E3.
- c. Sweep from 0.05 to 0.6 V at 20 mV/s, 80°C, 100% RH.

US DEPARTMENT OF ENERGY (DOE), Funding Opportunity Announcement (FOA)  
Number: DE-FOA-0001224

# PEM FC vs PEM Electrolysis

- **Contrasting PEM automotive FC vs electrolysis**
  - Highly oxidizing, high potential oxygen electrode, typically higher pressure operation, duty cycle and number of operating hours required, cost targets.
- **HOR vs HER**
  - low loadings Pt/C possible, low over potentials, modest impacts between 50 mV and -50 mV vs RHE, carbon corrosion concerns (start up/shut down)?, gas generation vs consumption?
- **Membranes**
  - Similar materials, FCs have higher concerns with RH cycling, decreased concerns relative to cross-over (selectivity) and pressure drop (creep/mechanical properties).
- **MEAs/cell performance**
  - FC targets/protocols specific for application. Electrolysis can be intermittent or continuous, very different potential impacts.
- **Bipolar Plates**
  - Higher cell potentials, increased pressure drops.
- **ORR vs OER**
  - Pt vs Ir, 0.6-1 V operation versus 1.4-2V operation. Supported vs unsupported or non-carbon supported catalysts, diffusion layers (on oxygen side).

All need discussion. ORR vs OER is clearly an area where changing conditions have a strong impact on established knowledge base/approach.

# Need for baselines – Standards for Comparison

|            |                  | Ref  | 1.45 V | 1.48 V | 1.51 V | 1.53 V | 1.55 V | 1.60 V | $i/i_{\text{Ir-Ni}}$ |
|------------|------------------|------|--------|--------|--------|--------|--------|--------|----------------------|
| Ir-Ni      | NREL             | [1]  | 42     | 186    | 635    | 1317   | 2372   | 9363   | <b>0.86</b>          |
| Ir-Ni Acid | NREL             | [1]  | 55     | 218    | 741    | 1578   | 2771   | 11001  | <b>1.00</b>          |
| Ir-Co      | NREL             | [1]  | 44     | 182    | 625    | 1327   | 2469   | 10010  | <b>0.89</b>          |
| Ir-Co Acid | NREL             | [1]  | 40     | 158    | 540    | 1182   | 2115   | 9038   | <b>0.76</b>          |
| Ir         | NREL             | [1]  | 3      | 11     | 58     | 146    | 295    | 1006   | <b>0.11</b>          |
| Ir-Ni      | Strasser et al.  | [4]  | –      | –      | –      | 370    | –      | –      | <b>0.23</b>          |
| Ir-Ni      | Strasser et al.  | [5]  | –      | 38     | –      | –      | –      | –      | <b>0.17</b>          |
| Ir-Ni      | Strasser et al.  | [6]  | –      | –      | 88     | –      | –      | –      | <b>0.12</b>          |
| Ir         | Strasser et al.  | [7]  | –      | –      | 70     | –      | –      | –      | <b>0.09</b>          |
| Ir         | Chen et al.      | [8]  | –      | –      | –      | –      | –      | 572    | <b>0.05</b>          |
| Ir-Nb-Ti   | Chen et al.      | [9]  | –      | –      | –      | –      | –      | 537    | <b>0.05</b>          |
| Ir         | Shao et al.      | [10] | –      | –      | –      | –      | –      | 475    | <b>0.04</b>          |
| Ir         | Shao-Horn et al. | [11] | –      | 3      | –      | –      | –      | –      | <b>0.02</b>          |
| Ir-Bi      | Walton et al.    | [12] | –      | –      | –      | 6      | –      | –      | <b>0.00</b>          |
| Ru-Co      | Strasser et al.  | [13] | –      | 205    | –      | –      | –      | –      | <b>0.94</b>          |
| Ru         | Shao-Horn et al. | [11] | –      | 14     | –      | –      | –      | –      | <b>0.07</b>          |
| Ru-Ir      | Mayousse et al.  | [14] | 2      | –      | –      | –      | –      | –      | <b>0.03</b>          |

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