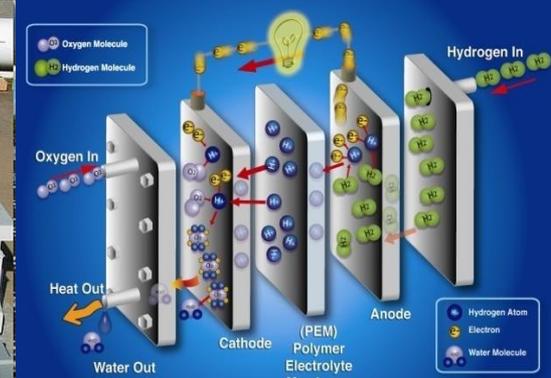
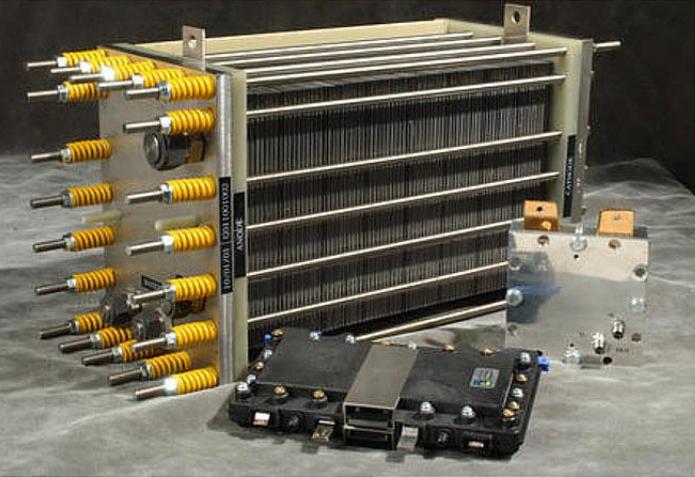


Potential Strategies for Integrating Solar Hydrogen Production and Concentrating Solar Power: A Systems Analysis

U.S. DEPARTMENT OF
ENERGY

Energy Efficiency &
Renewable Energy

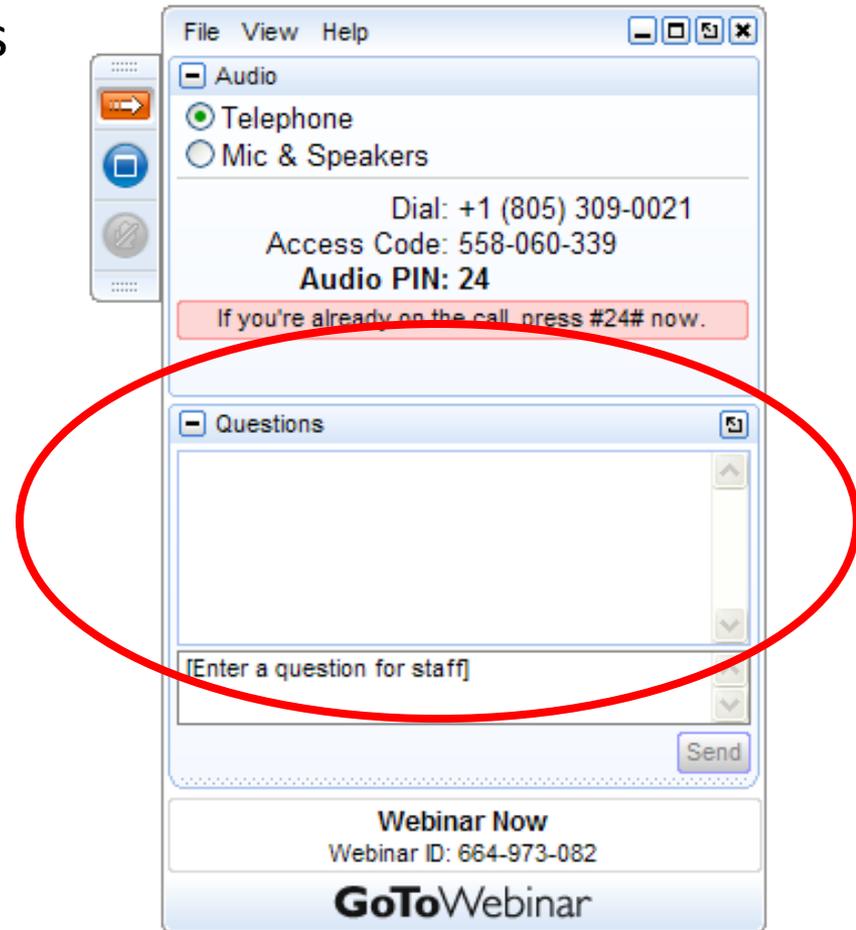


Presenter:
Scott Paap – Sandia National Laboratory
DOE Host:
Eric Miller – DOE Fuel Cell Technologies Office

U.S. Department of Energy
Fuel Cell Technologies Office
January 21st, 2016

Question and Answer

- Please type your questions into the question box



Exceptional service in the national interest



Potential Strategies for Integrating Solar H₂ Production and Concentrating Solar Power: A Systems Analysis

Scott Paap

Sandia National Laboratories

January 21st, 2016

Funded by the Fuel Cell Technologies Office
U.S. Department of Energy's
Office of Energy Efficiency and Renewable Energy



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND NO. 2015-10025 PE
PE

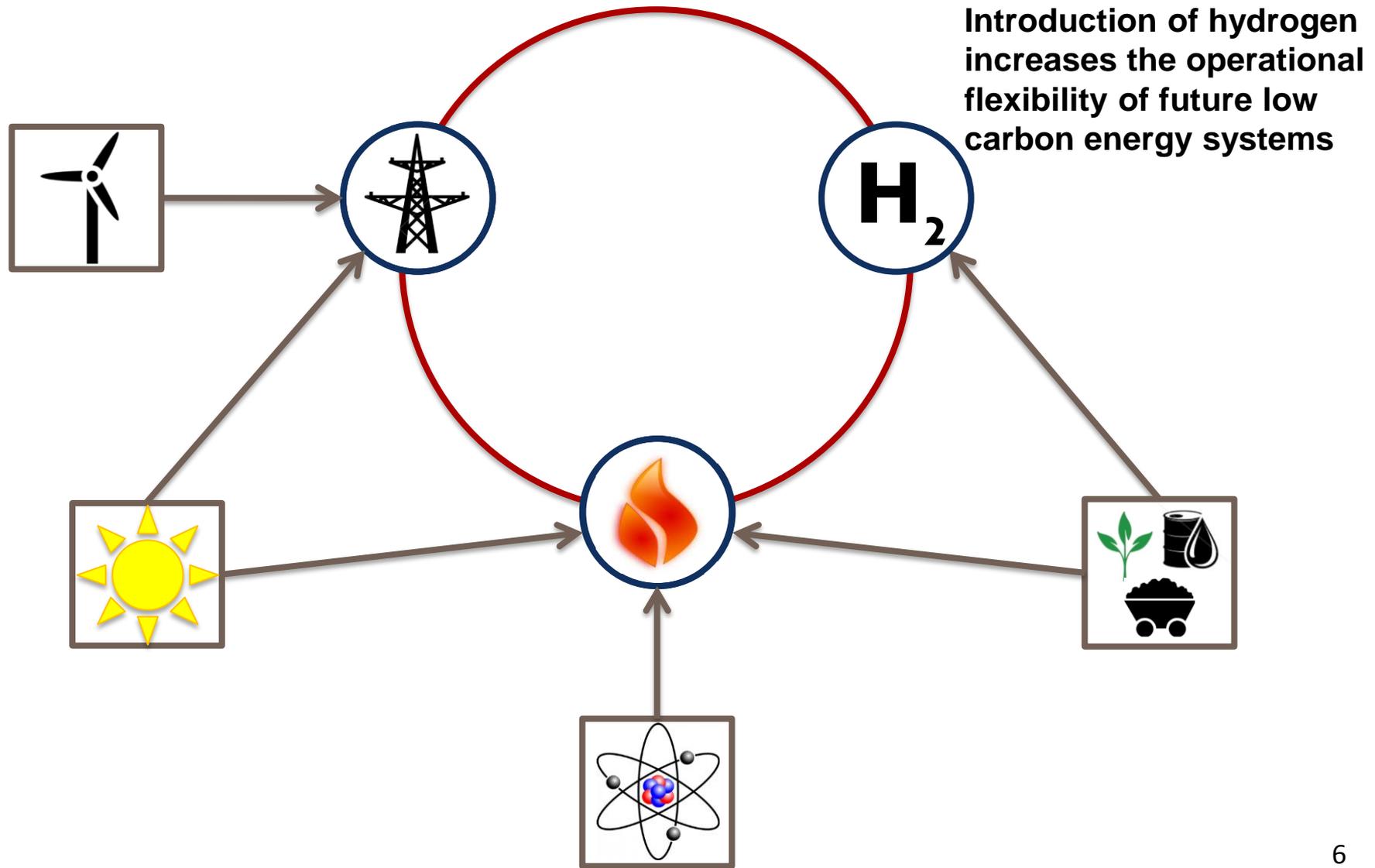
Outline

- Introduction
 - Background
 - Modeling approach
 - Key assumptions
 - Concentrating solar power (CSP) overview
 - General comments on CSP-H₂ integration
- CSP-H₂ integration scenarios
- Conclusions and insights

Outline

- **Introduction**
 - **Background**
 - **Modeling approach**
 - **Key assumptions**
 - **Concentrating solar power (CSP) overview**
 - **General comments on CSP-H₂ integration**
- CSP-H₂ integration scenarios
- Conclusions and insights

Hydrogen, heat, and electricity provide links between energy sources



Hydrogen, heat, and electricity provide links between energy sources

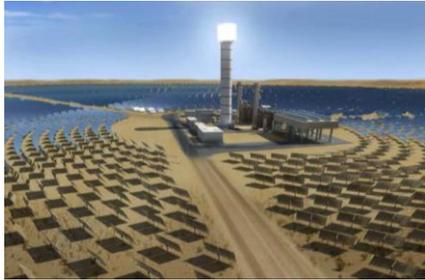


Image: BrightSource Limitless

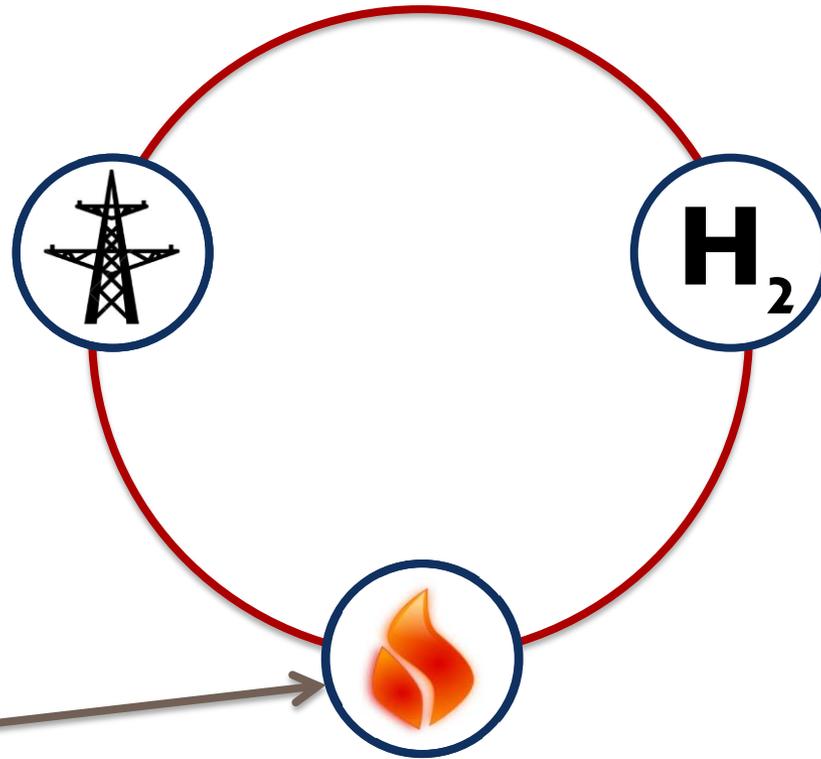
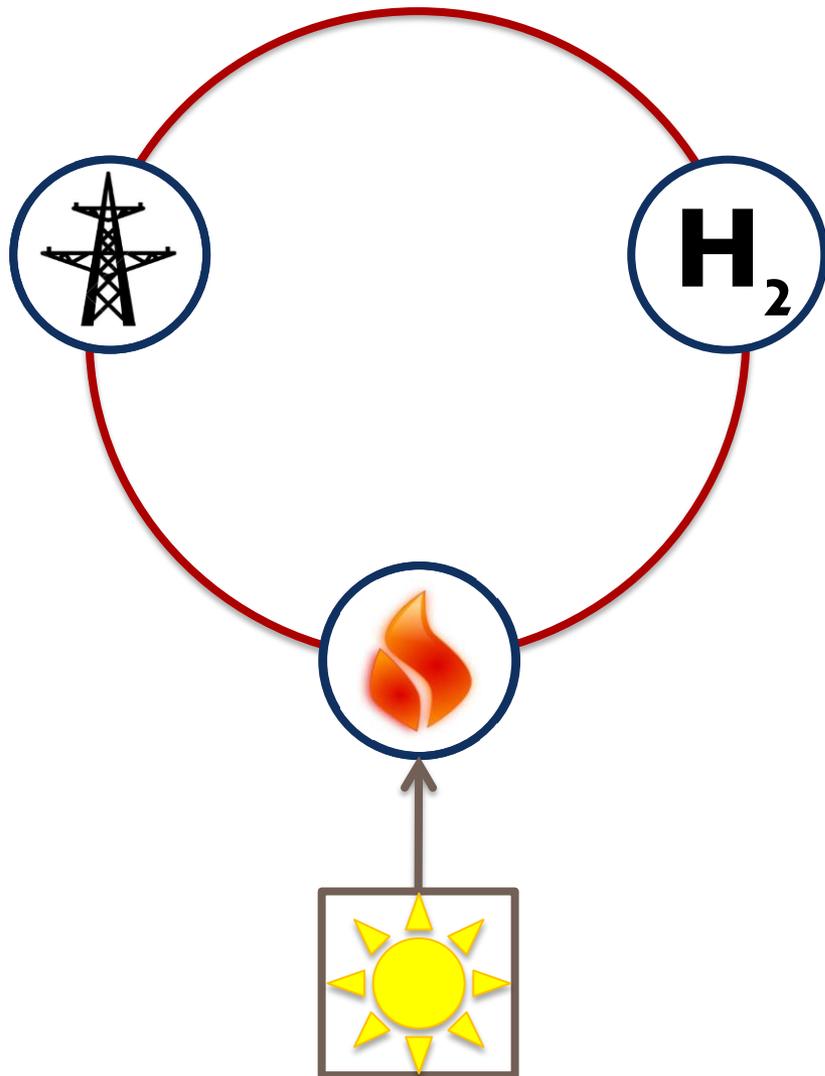


Image: flickr (Creative Commons license)

Focus of the current analysis: **Hydrogen** and **electricity** production from solar energy in the form of **heat**

Hydrogen, heat, and electricity provide links between energy sources



Analysis Goal: Explore pathways for integrating concentrating solar power (CSP) and solar hydrogen production
→ **Do synergies exist that could reduce costs?**

Analysis Scope: Process-level integration of CSP and H₂ production

- No consideration of H₂ for energy storage
- No transportation/geographical considerations (e.g., benefits of co-locating H₂ production near H₂ users)

Modeling approach leverages previous analyses of CSP and H₂ production

CSP

Published reports / models developed at Sandia

- Power conversion calculations and reliability analysis
- Capital and O&M cost estimates
→ Levelized cost of electricity (LCOE)
- Cost reduction / performance targets

H₂ Production

DOE H₂ production models

- Discounted cash flow analysis based on conversion efficiency and capital, O&M, and materials costs
- Output is cost of H₂ per kg



Key relationships were extracted and represented in a simplified Excel-based model

Objectives:

- Identify important performance drivers and ***fundamental conditions*** that favor CSP-H₂ integration (***NOT*** process optimization)
- Understand ***key uncertainties*** and ensure robustness of conclusions

Assumptions: Process performance and costs

H2A Hydrogen Production Cash Flow Analysis Tool v3.0

Table of Contents

Technical Operating Parameters and Specifications

Financial Input Values

Parameter	Value	Notes
Operating Capacity Factor (%)	80.00	
Plant Design Capacity (kg of H2/del)	800.00	
Plant Output (kg/del)	640.00	
Plant Output (kg/del)	2,000.00	
Assumed start-up year	2025	It is a H2A Default
Days used for costs	330	Other costs will be entered below
Length of Construction Period (years)	3	
% of Capital Spent in 1st Year of Construction	33.33	These values were changed to match DOE assumptions
% of Capital Spent in 2nd Year of Construction	33.33	
% of Capital Spent in 3rd Year of Construction	33.33	
Plant Life (years)	40	
Analysis period (years)	40	
Depreciation Schedule Length (years)	10	
Depreciation Type	MACRS	It is a H2A Default
% of Revenue	0.00	It is a H2A Default
Interest rate on debt, if applicable (%)	0.00	It is a H2A Default
Debt period (years)	10	Changed from H2A 50%
% of Fixed Operating Costs During Start-up (%)	100.00	
% of Revenue During Start-up (%)	0.00	
% of Variable Operating Costs During Start-up (%)	100.00	
Discounting interest (%) of depreciable capital investment	10.00	It is a H2A Default
Salvage value (%) of total capital investment	0.00	It is a H2A Default
Inflation rate (%)	0.00	It is a H2A Default
After-tax IRR (%)	0.00	It is a H2A Default
Cost Level (%)	0.00	It is a H2A Default
Fixed Fee (%)	0.00	It is a H2A Default
Feed To Plant (%)	0.00	It is a H2A Default
WATER COST (%) of water charge depending on unit	0.00	It is a H2A Default

Energy Feedbacks, Utilities, and Byproducts

Use the Table to Use

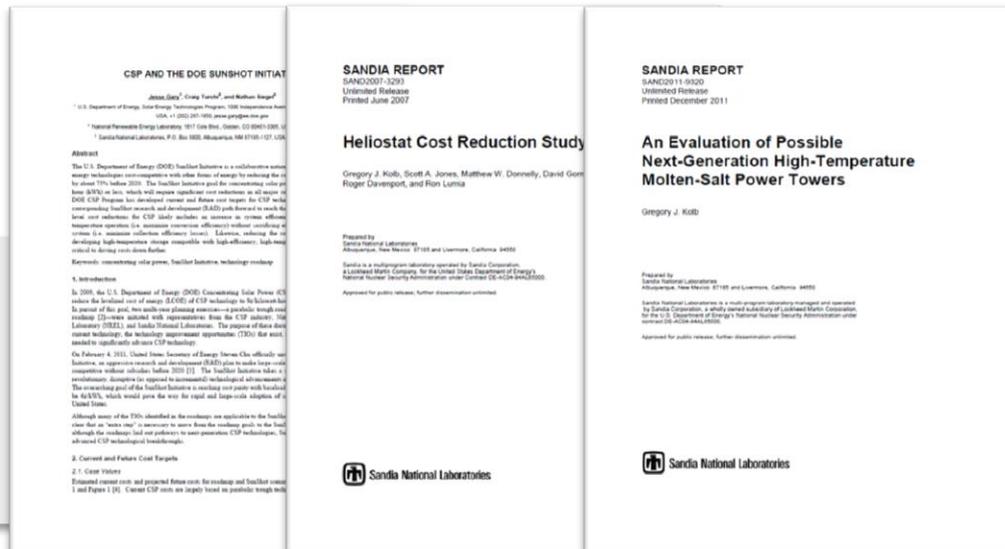
Table of Contents

Table of Contents

Table of Contents

H₂ Production: Process configurations and costs taken directly from DOE H₂ Analysis (H2A) models
 → **“Future Central Hydrogen Production”**
 (start-up year: 2025-2030)

CSP: Process configurations and costs taken directly from DOE and National Laboratory reports
 → **SunShot** target costs (2020)

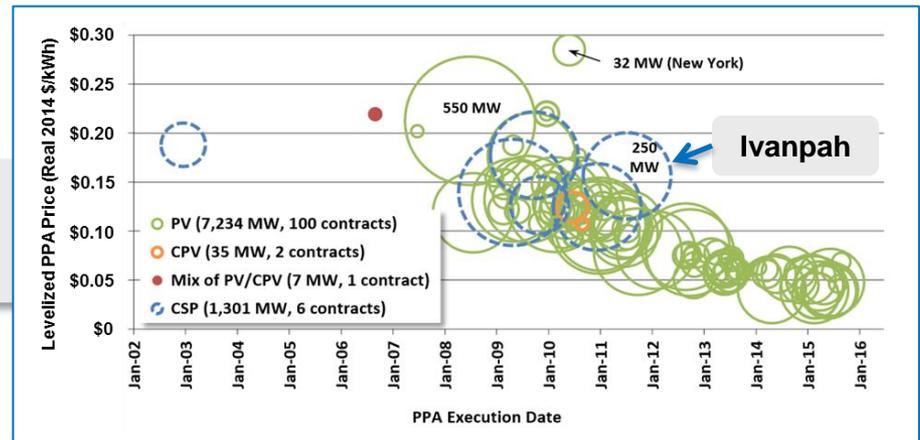


For both H₂ production and CSP, assumptions are based on **future systems**

Assumptions: Future electricity prices

- Current electricity prices¹:
 - CA: \$0.13/kWh retail (industrial), ~\$0.04/kWh wholesale
 - AZ: \$0.07/kWh retail (industrial), ~\$0.03/kWh wholesale
- Recent analysis shows solar PV Power Purchase Agreements (PPA) reaching grid parity (after incentives)

Source: Bolinger & Seel, "Utility-Scale Solar 2014: An Empirical Analysis of Project Cost, Performance, and Pricing Trends in the United States," LBNL-1000917, September 2015

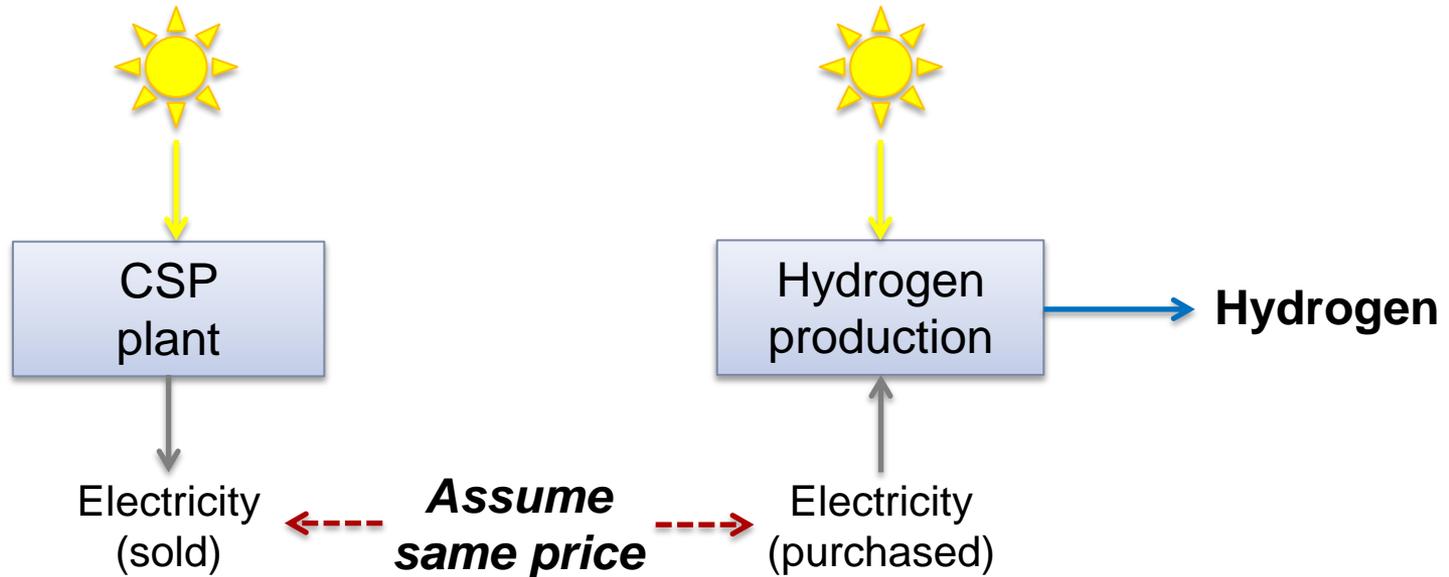


- However, several factors could lead to higher electricity prices
 - Potential increases in natural gas prices (share of electricity generation is rising)
 - Renewables Portfolio Standards (RPS), Cap and Trade, US EPA’s Clean Power Plan, etc.
 - Could increase the price of renewable power
 - As penetration of wind and PV ↑, storage capability of CSP could command a premium

¹Source: EIA

Assumptions: Future electricity prices

- Future electricity prices (2020-2030) are highly uncertain → **Parameterize**



- Assume H₂ plant could purchase electricity at same price that a CSP plant could sell electricity
- Assume CSP and H₂ production facilities owned by same entity
 - H₂ is the primary product → account for electricity revenue in H₂ cost

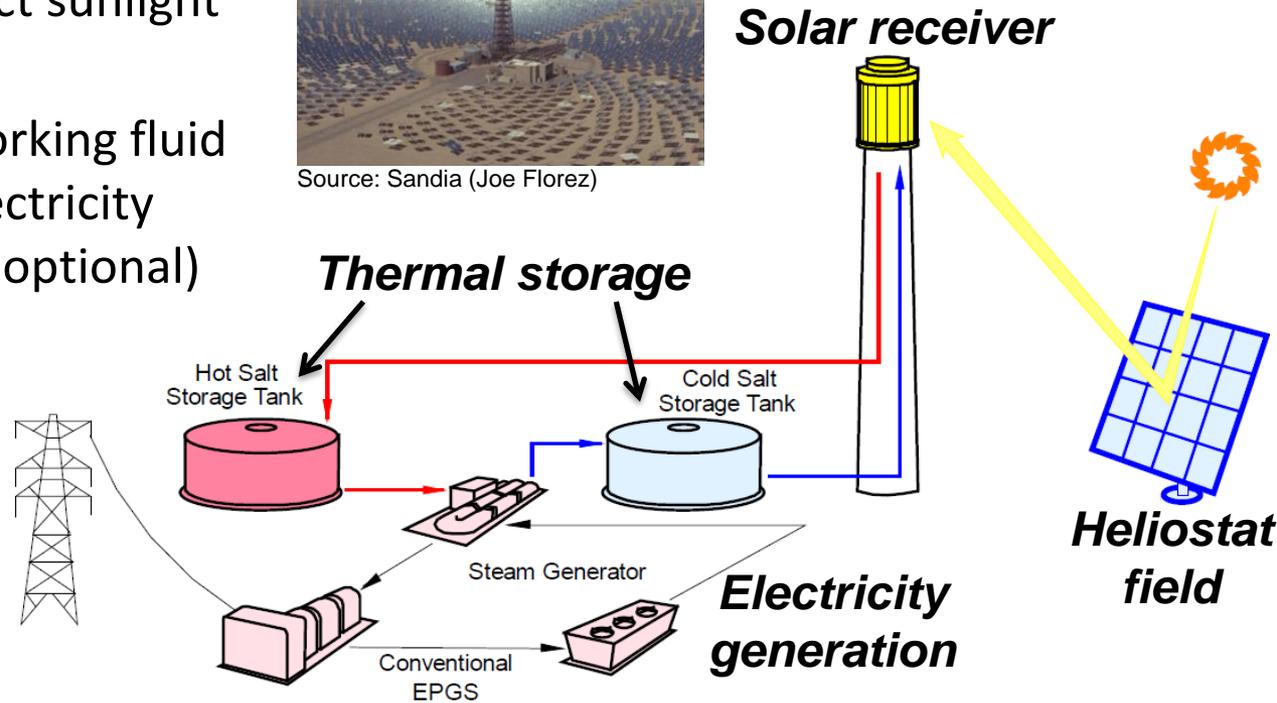
$$H_2 \text{ cost} = \frac{(\text{annualized capital cost})_{\text{with } e^- \text{ gen}} + (O\&M \text{ cost})_{\text{with } e^- \text{ gen}} - \text{electricity revenue}}{(\text{annual } H_2 \text{ production})_{\text{with } e^- \text{ gen}} (\text{plant availability})_{\text{with } e^- \text{ gen}}}$$

Concentrating solar power (CSP)

- Heliostats (mirrors with 2-axis directional control) reflect sunlight onto a solar receiver
- Heat is absorbed by a working fluid and transferred to an electricity generation unit (storage optional)
- Approximate capital cost breakdown:
 - Heliostats: 30-40%
 - Solar receiver: 20-25%
 - Storage: 20-25%
 - Electricity gen: 15-20%



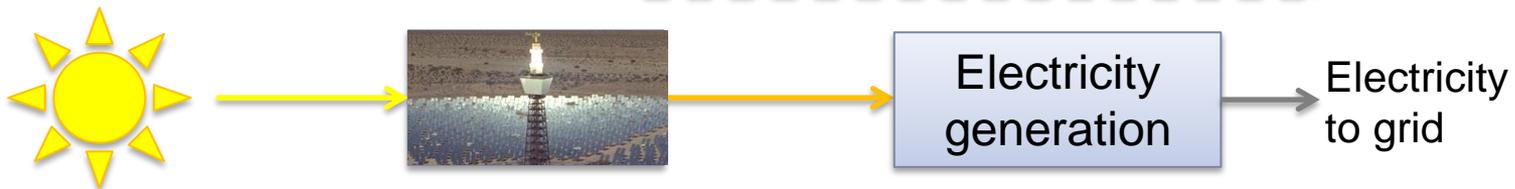
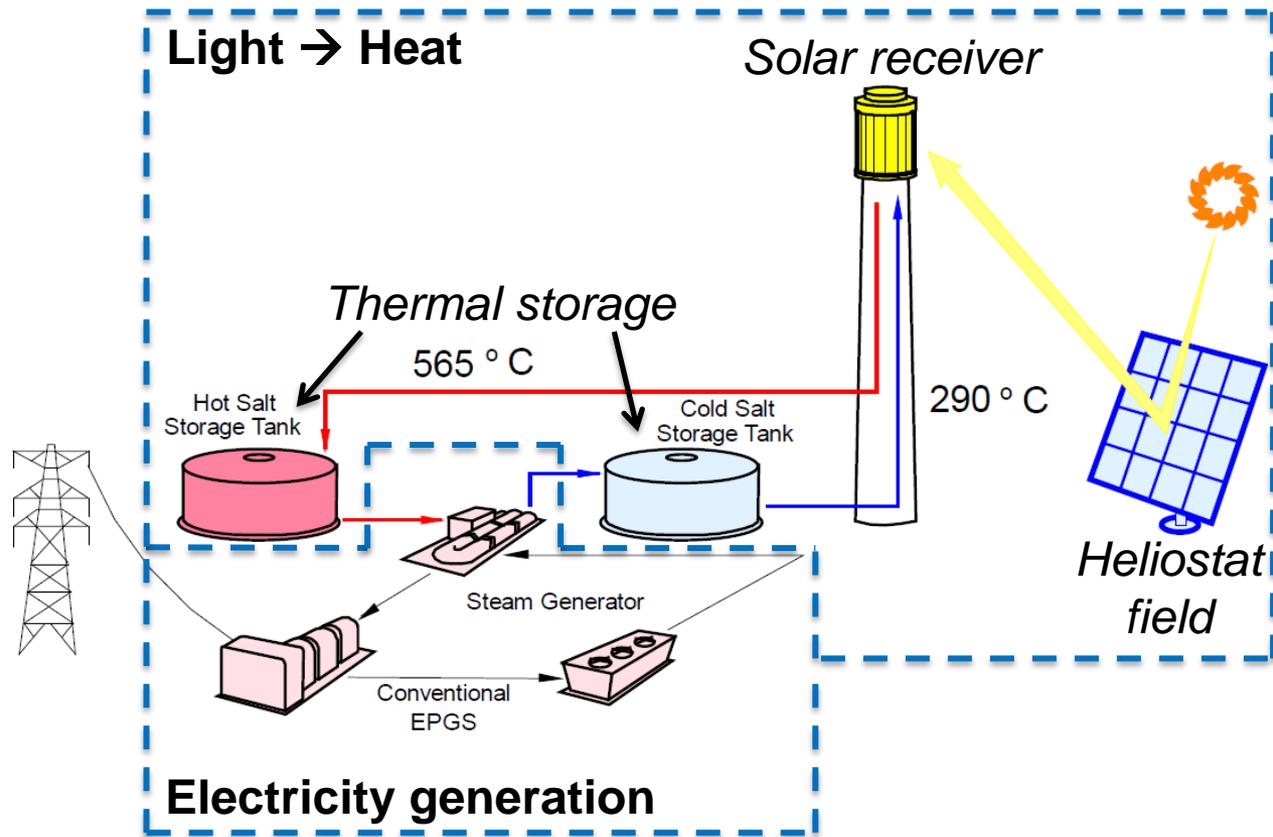
Source: Sandia (Joe Florez)



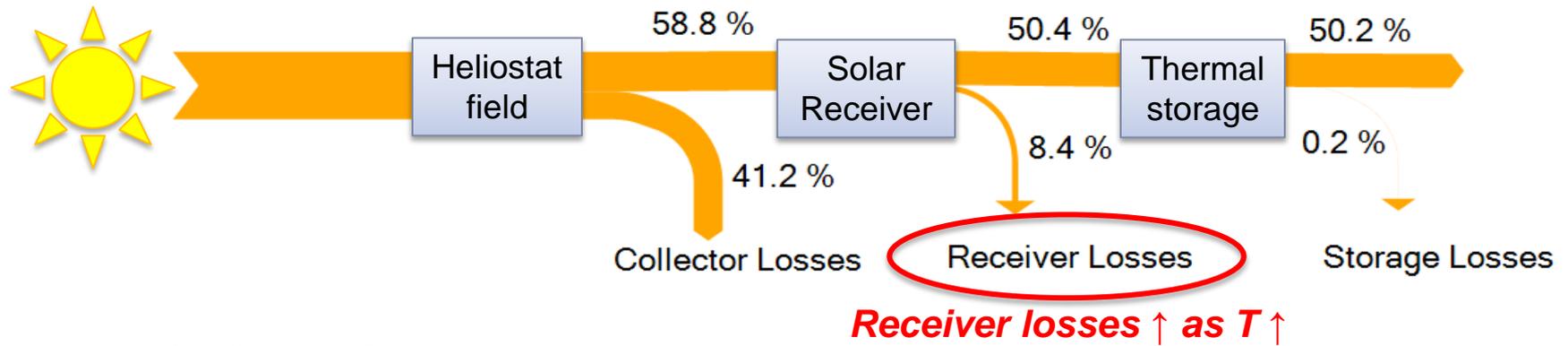
Baseline CSP plant: Power Tower configuration with molten salt thermal storage and subcritical Rankine cycle electricity generation
 → 2010 Sandia estimate: \$0.15/kWh; SunShot goal: \$0.06/kWh

Define major CSP units for analysis

- Collection of light and conversion to thermal energy (Light \rightarrow Heat)
 - Heliostat field
 - Solar receiver
 - Thermal storage
- Electricity generation
 - Steam generator
 - Turbine
 - Cooling towers



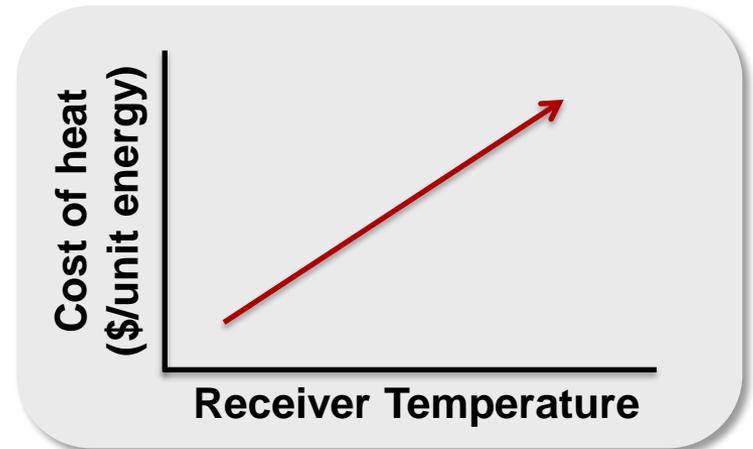
Heat can be treated as a “feedstock”



Heat “quality” is defined by:

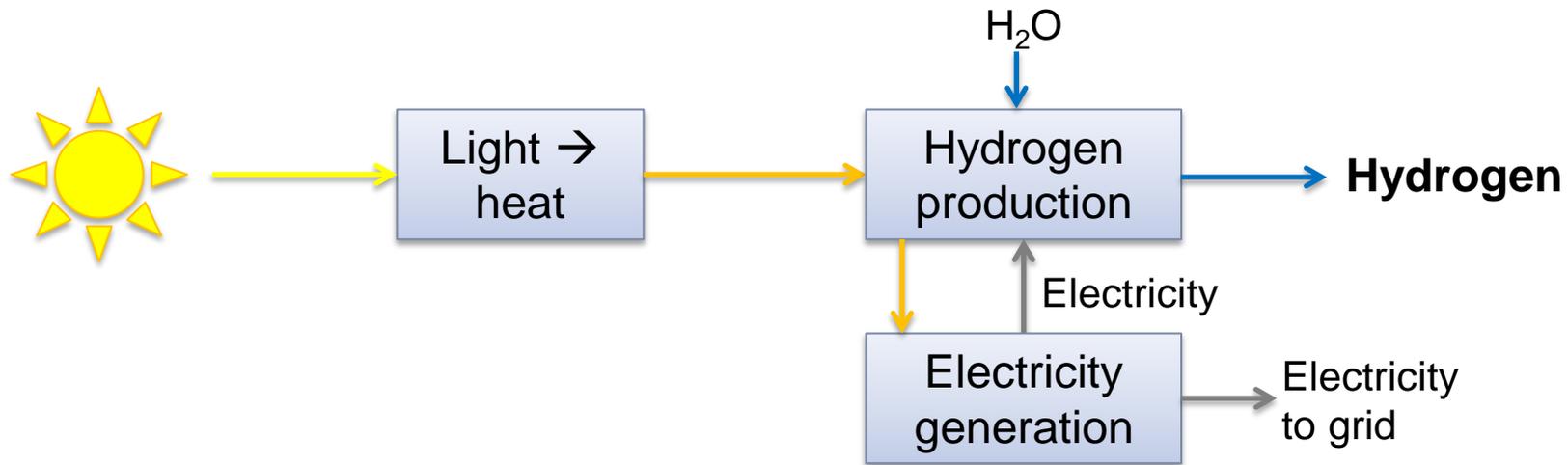
- Temperature
- Availability (storage)

Solar thermal energy “feedstock” is a major cost; Cost rises with temperature



However, higher T allows **more efficient** production of electricity or H₂
→ Sandia analysis: Optimal T for CSP is ~565°C

Goal: Investigate opportunities for integrating H₂ production and CSP processes



H₂A analyses assume ***purchase*** of grid electricity

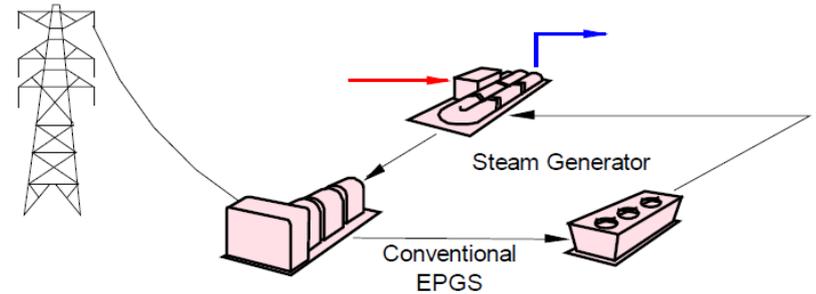
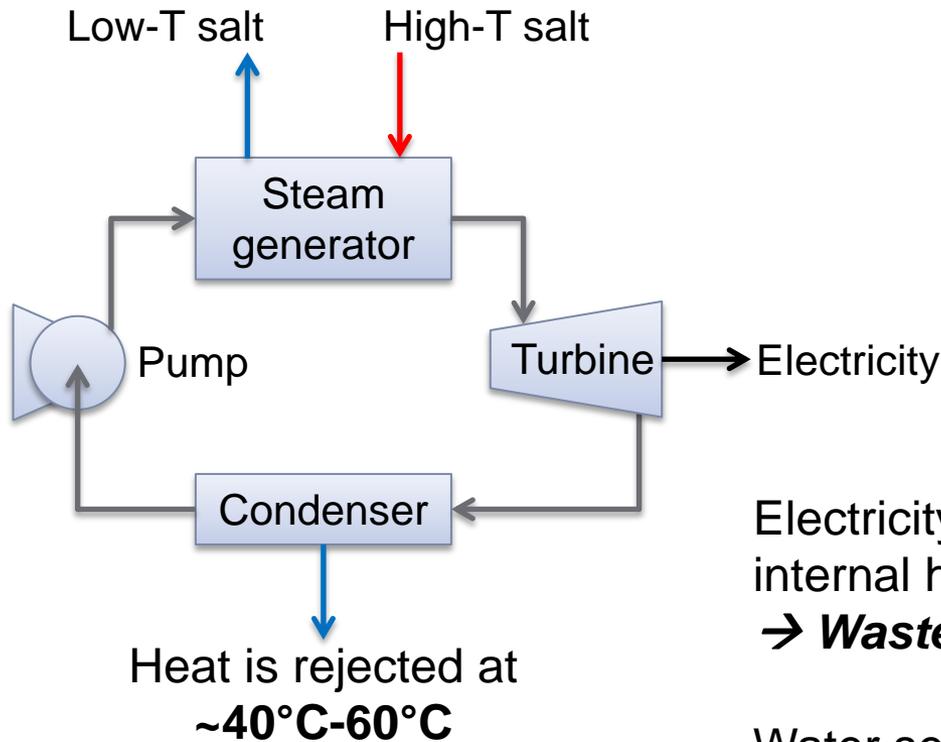
→ Current analysis considers ***co-production*** of electricity (CSP)

Key question to ask for each process: Are there potential synergies between the processes which would favor co-location of CSP and H₂ production?

- Waste heat streams
- Byproducts → Feedstocks

Thermal energy is a major cost → Focus on heat streams for CSP-H₂ integration

CSP yields few byproducts



Electricity generation cycles feature efficient internal heat integration
→ **Waste heat exiting system is of low quality**

Water serves as working fluid in closed cycles
→ **No significant material waste streams**

Look to H₂ production processes for integration opportunities

Outline

- Introduction
 - Background
 - Modeling approach
 - Key assumptions
 - Concentrating solar power (CSP) overview
 - General comments on CSP-H₂ integration
- **CSP-H₂ integration scenarios**
- Conclusions and insights

Three scenarios were analyzed

1. Baseline: CSP electricity coupled with polymer electrolyte membrane (PEM) electrolysis (low-T)
2. Elevated temperature (850°C) electrolysis integrated with a CSP plant
3. High temperature (1380°C) metal oxide thermochemical (TC) H₂ production integrated with a CSP plant

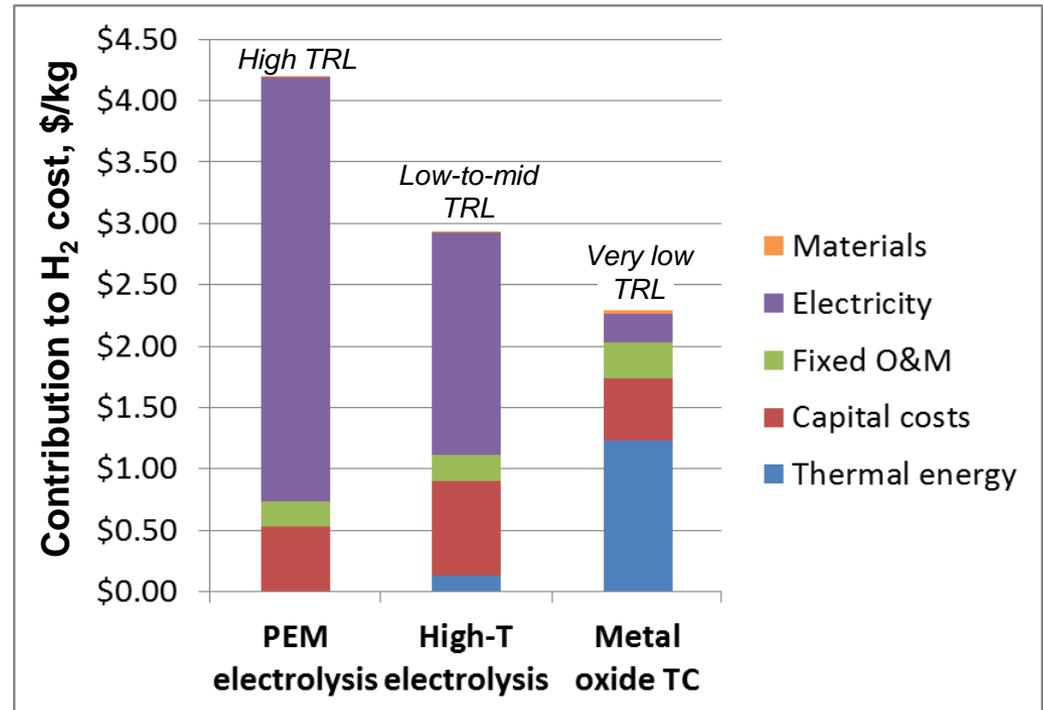
Thermal energy input varies by process

Hydrogen production costs

- Thermal energy
- Capital costs
- Fixed O&M costs
- Electricity cost
- Materials costs

Data sources:

H2A models of H₂ production



- High-T electrolysis leverages a relatively small amount of thermal energy to significantly increase efficiency of H₂ production
- Thermochemical metal oxide (TC) cycles convert larger amounts of thermal energy directly to chemical energy
 - Electricity is required to drive equipment, etc.

BASELINE CASE: PEM ELECTROLYSIS

PEM electrolysis case assumes no integration of H₂ production and electricity generation

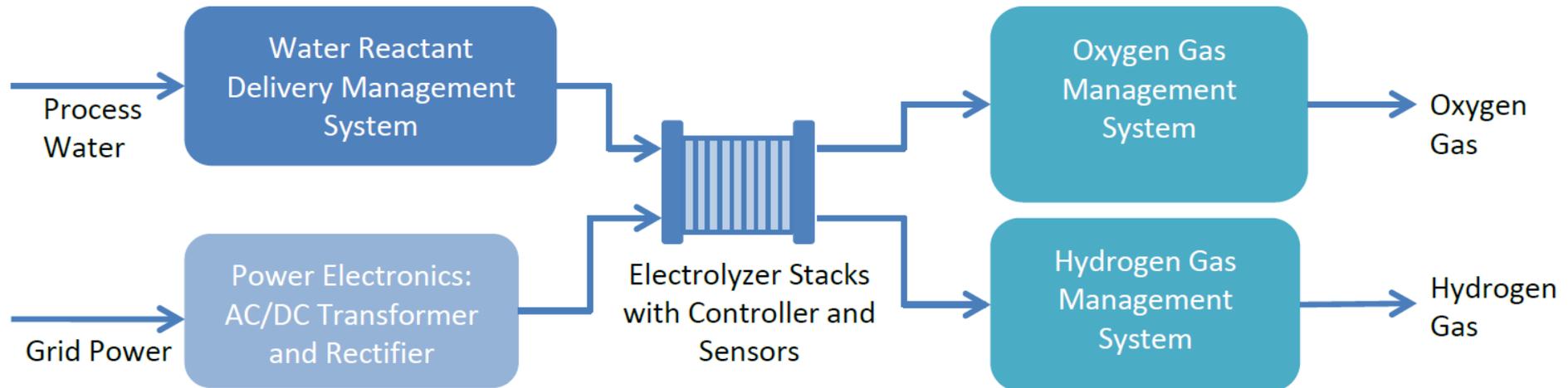
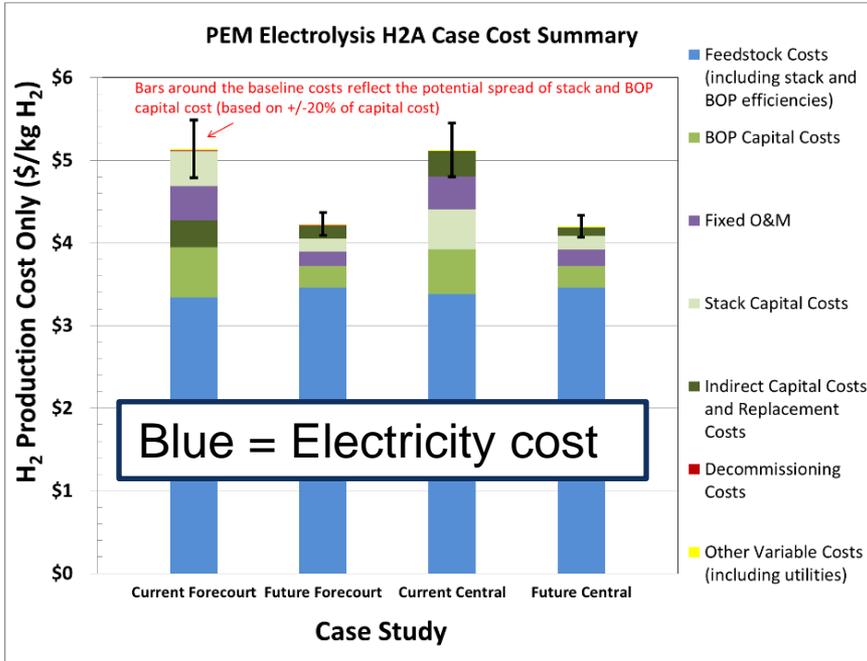


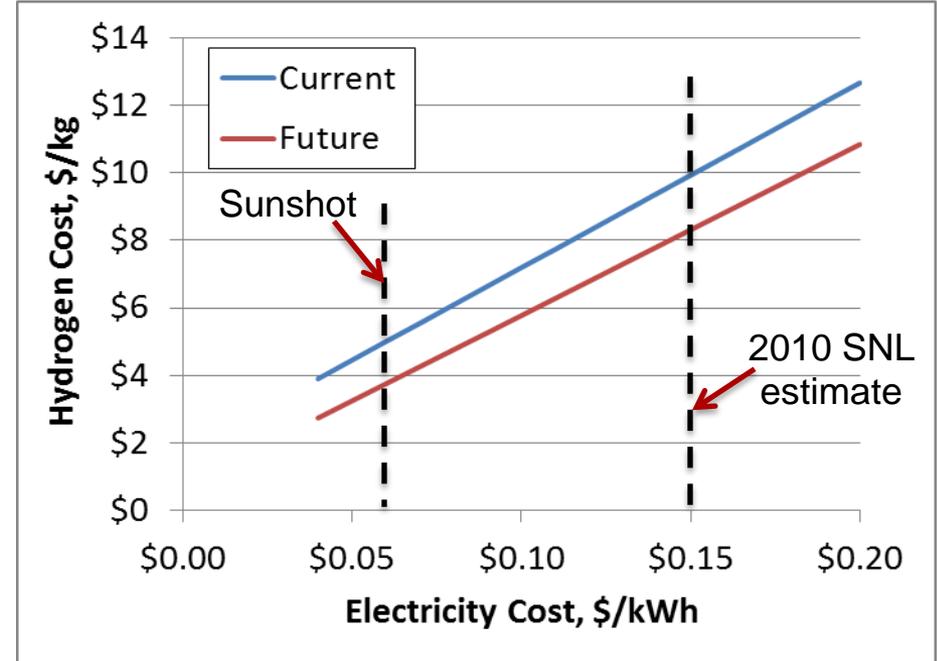
Image Source: James et al., *PEM Electrolysis H₂A Production Case Study Documentation*, Grant DE-EE0006231, Arlington, VA, December 31, 2013.

- Main inputs are water and electricity → **No heat inputs**
- Electrolyzer stack, power electronics, and H₂ gas management system account for most of capital costs (~70%)

Electricity costs dominate for PEM electrolysis



Source: James et al., *PEM Electrolysis H2A Production Case Study Documentation*, Grant DE-EE0006231, Arlington, VA, December 31, 2013.



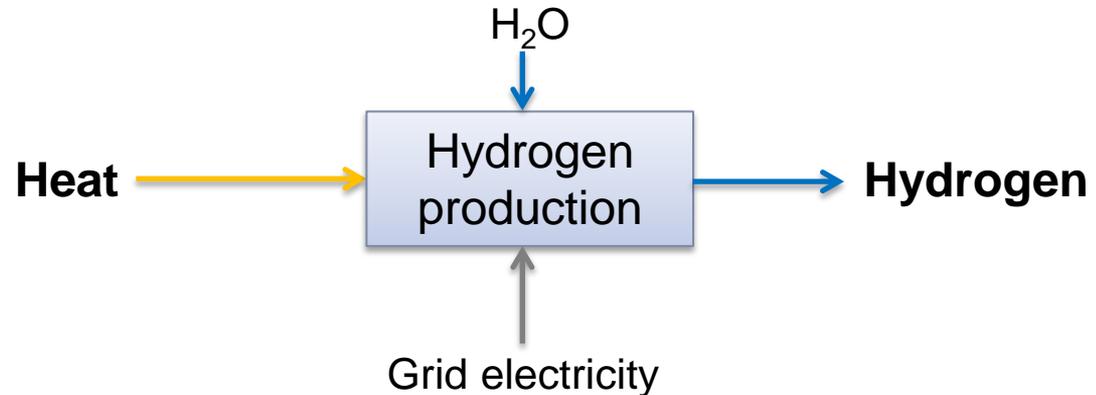
Results from H2A model of Hydrogen Production from PEM Electrolysis .

- H₂ production via PEM electrolysis requires low-cost electricity
 - Using 2010 SNL estimate of CSP costs (\$0.15/kWh), H₂ cost is \$8-10/kg
 - Using SunShot target (\$0.06/kWh), H₂ cost is \$3.75-\$5/kg

HIGH-T ELECTROLYSIS

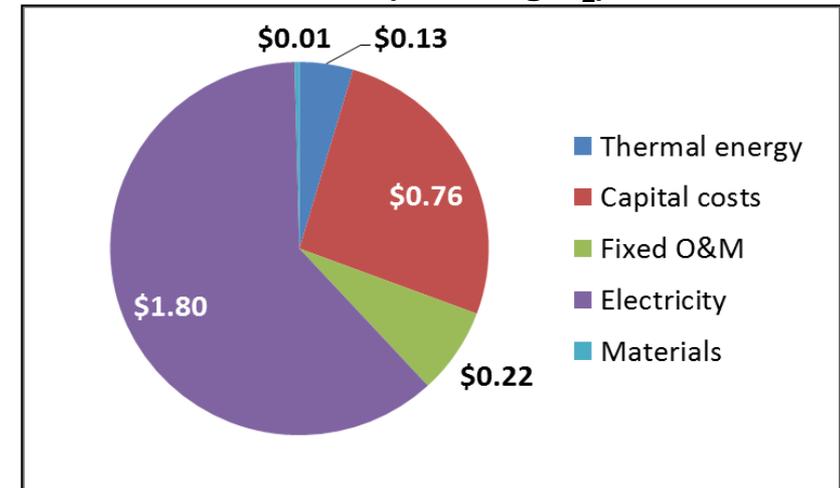
High-T electrolysis uses thermal energy to increase efficiency

*H2A analyses assume heat is supplied by a nuclear reactor**



- Thermal energy is used to raise the temperature of electrolysis
→ A portion of electrolysis energy can be supplied as heat
- Heat input is relatively low: $6.8 \text{ kWh}_T / \text{kg H}_2$, versus electricity input of $33.2 \text{ kWh}_e / \text{kg H}_2$

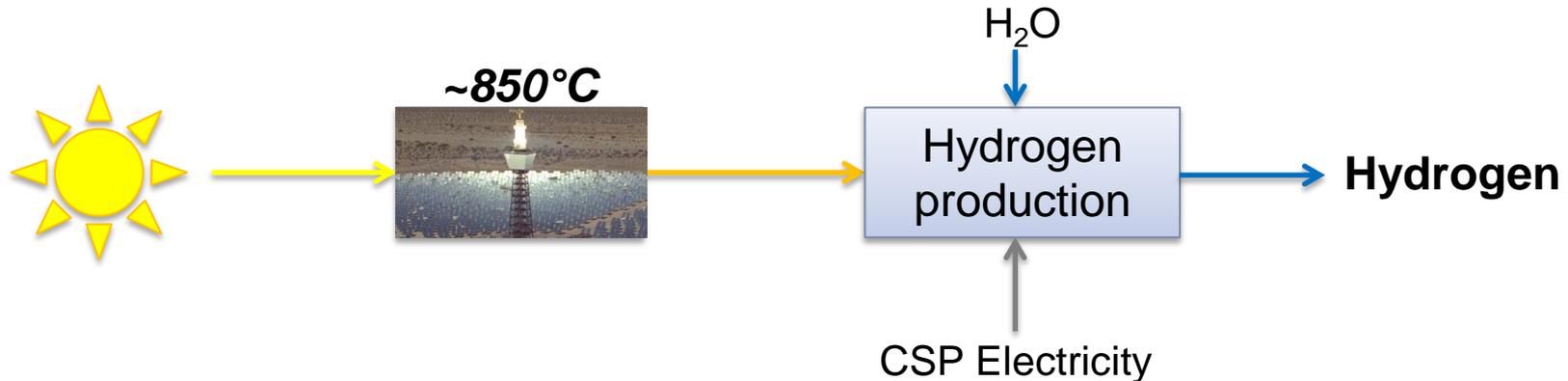
Breakdown of costs (\$2.93/kg H₂) for H2A case



Source: Future Central Hydrogen Production from Nuclear Energy via High Temperature Electrolysis, H2A Case Study

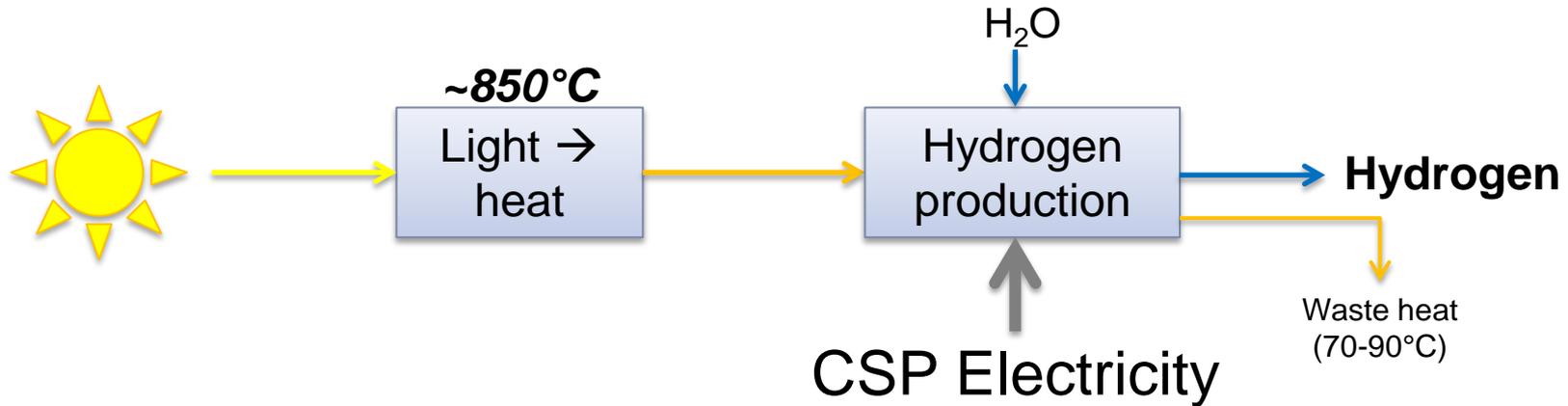
*Forthcoming H2A case will not specify source of thermal energy

Current analysis assumes solar thermal energy



- Assume solar receiver(s) with 340 MW_T output
 - Total amount of heat available is similar to H2A case
- Solid particle receivers provide heat at $\sim 850^{\circ}\text{C}$

Current analysis assumes solar thermal energy



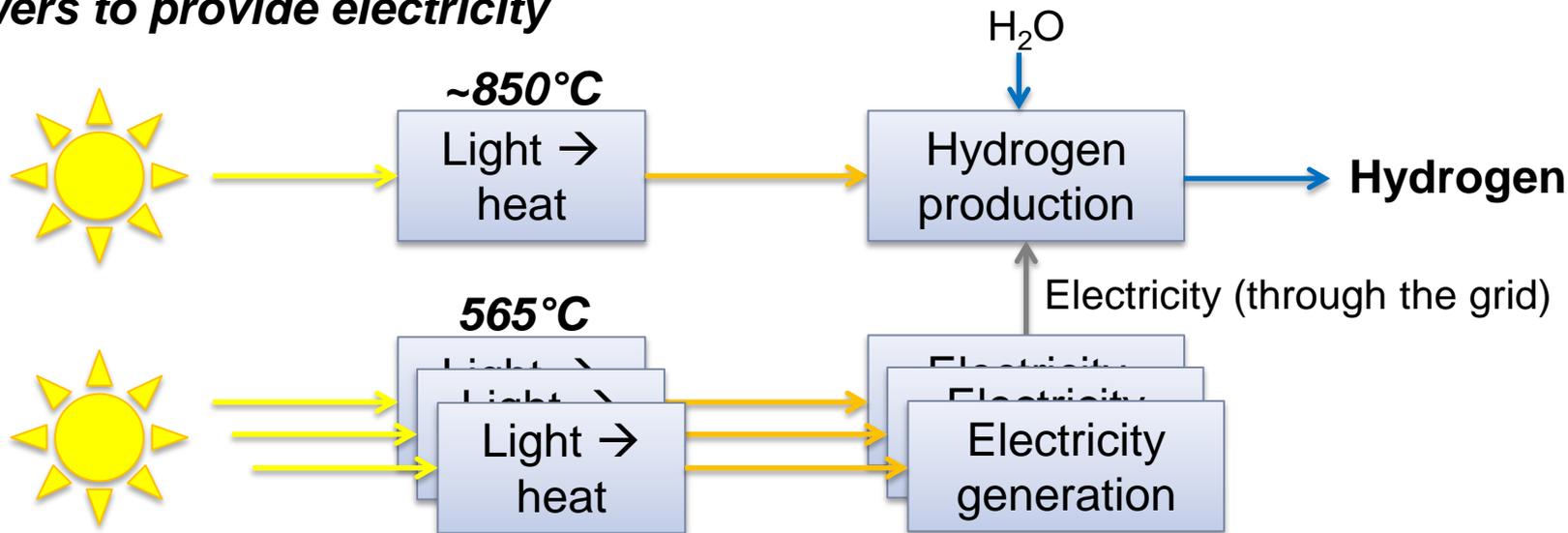
- Assume solar receiver(s) with 340 MW_T output
 - Total amount of heat available is similar to H2A case
- Solid particle receivers provide heat at ~850°C

Key Factors:

- Electricity consumption is high
- Process yields low-T waste heat

High-temperature electrolysis Case 1

Single tower dedicated to providing thermal energy, multiple additional CSP towers to provide electricity



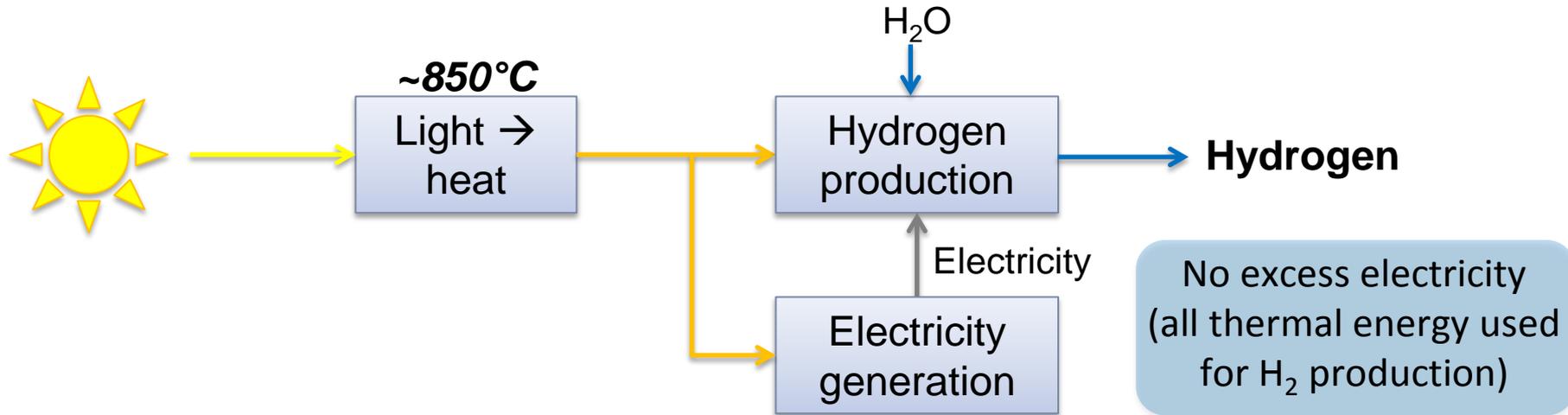
11 additional CSP towers would be necessary to supply electricity for each tower supplying exclusively heat for H₂ production

→ No process-level integration of H₂ production and CSP

Case 1 looks very similar to H₂A case, with heat and electricity provided by solar energy

High-temperature electrolysis Case 2

Single tower dedicated to Hydrogen production

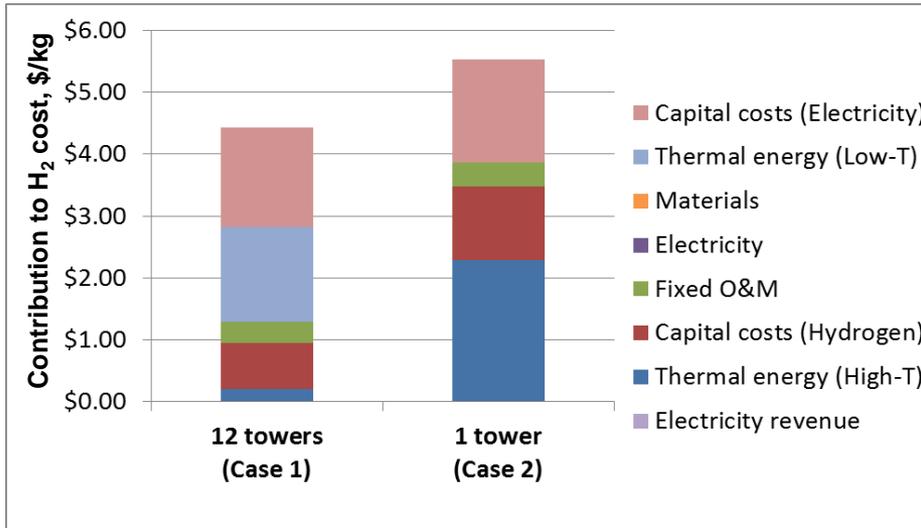


For Case 2, **9%** of thermal energy is used directly for H₂ production, **91%** of thermal energy is used for electricity generation
 → Total H₂ production is 80,000 kg/day

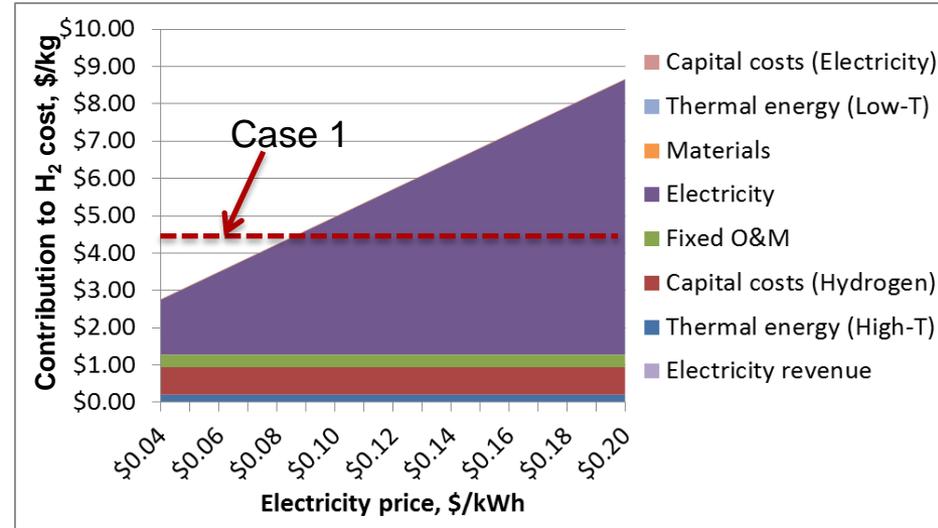
- Thermal energy for electricity gen is $\geq 650^{\circ}\text{C}$ → Electricity generation efficiency ↑
- However, cost of thermal energy collection ↑

Trade-off: Power generation efficiency vs. cost of thermal energy collection

12 towers vs 1 tower



12 towers (Case 1, internal electricity gen) vs H2A-like case (purchase electricity)



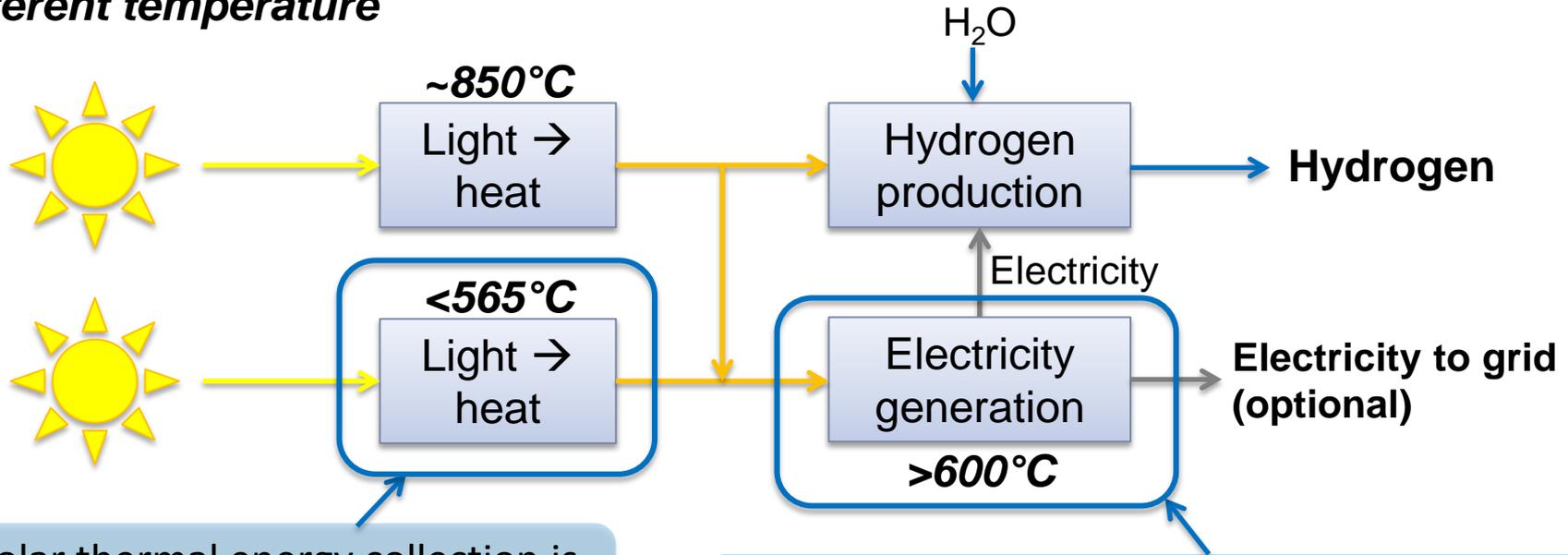
Case 1 reduces cost vs Case 2

- Economies of scale and lower cost for thermal energy collection favor Case 1
- Higher power generation efficiency in Case 2 is not sufficient

Electricity cost is the primary driver for the H₂A case (purchased electricity)
 → Cost of CSP vs grid electricity determines viability of CSP cases

High-temperature electrolysis Case 3

Utilize two towers for hydrogen production, each providing thermal energy at a different temperature



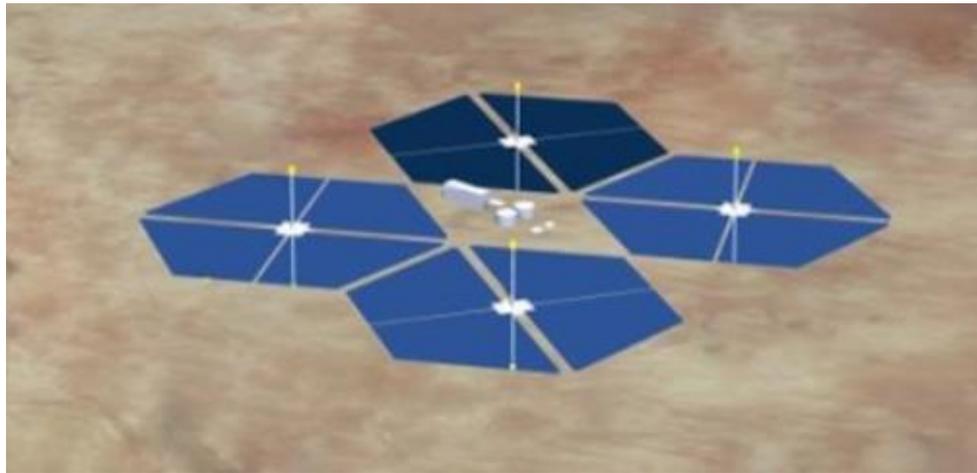
Solar thermal energy collection is more cost-effective at lower T

Electricity generation is more efficient at higher T
→ Electricity generation efficiency increases from **42%** to **48%**

- **18%** of thermal energy at 850°C is used to raise electrolysis T
- Excess thermal energy from first tower and all thermal energy from the second tower is used for electricity generation
→ H_2 production is 160,000 kg/day

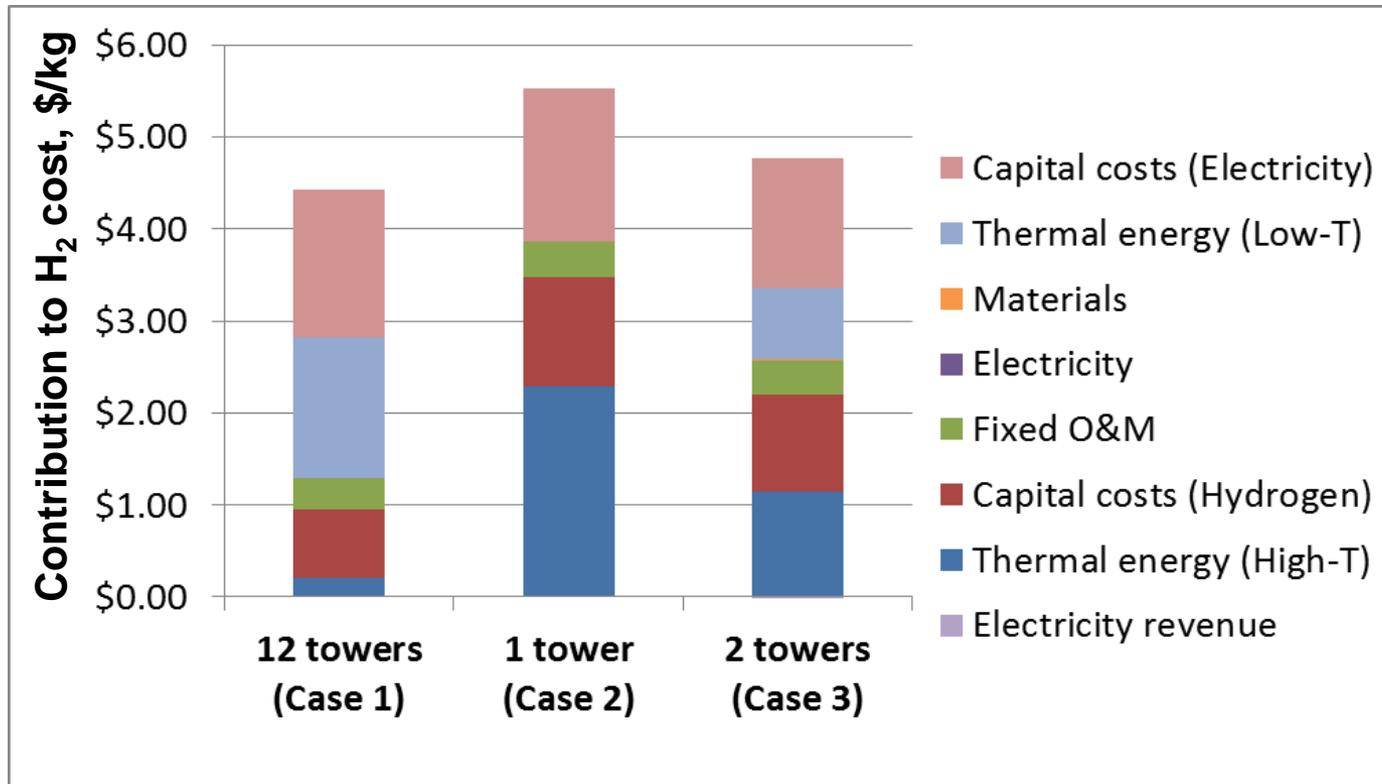
Combining heat from multiple towers has precedent in industry

- eSolar has taken a modular approach for utility-scale solar power tower thermal plants
 - Total plant output is deployed in 12MW_T increments for direct steam, 50MW_T increments for molten salt solar fields
- Similar approach could be taken in collecting heat from multiple towers producing H_2 and electricity



Source: www.eSolar.com

Operation of multiple towers at two different temperatures reduces H₂ cost

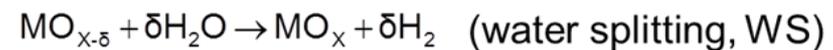
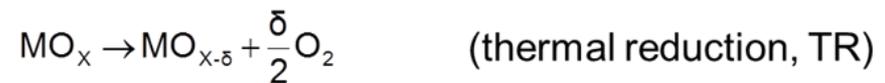
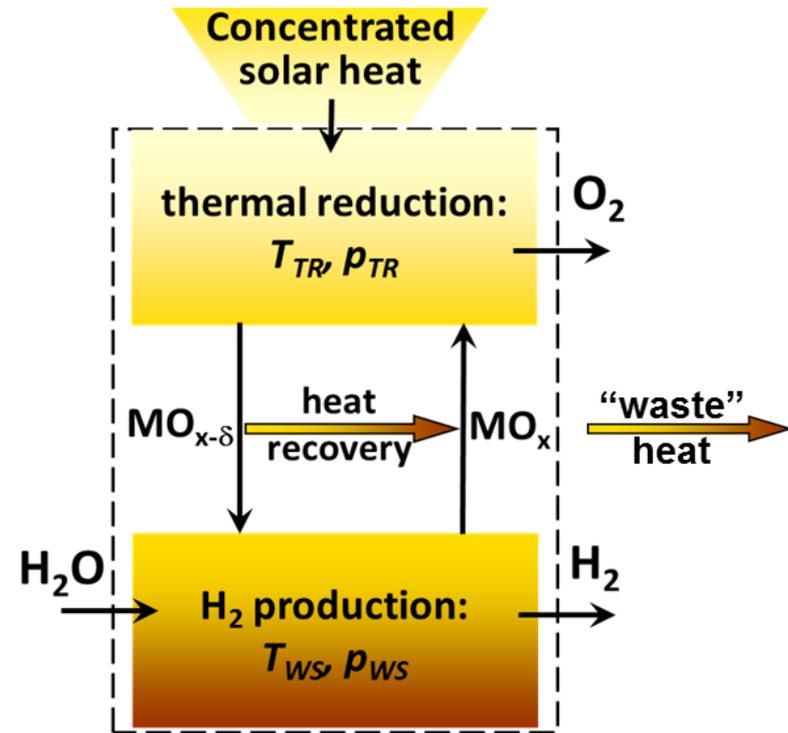


- Case 1 remains lowest cost due to large scale and cost-effective collection of thermal energy
- Case 3 is preferred over Case 2 due to lower costs for thermal energy collection

METAL OXIDE THERMOCHEMICAL HYDROGEN PRODUCTION

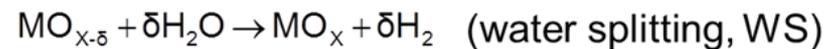
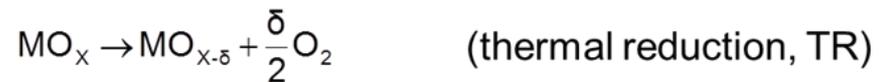
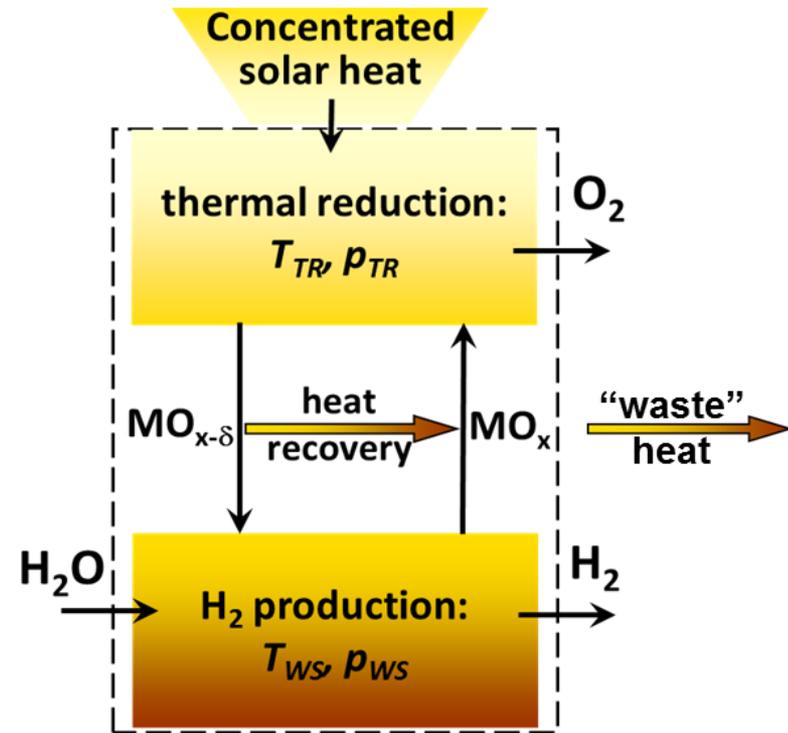
Metal oxide TC cycles convert thermal energy to chemical energy

- Solar thermal energy is utilized for thermal reduction of metal oxide particles at high T
- Thermal energy is rejected at high T (high-quality heat) between reduction chamber and H₂ production
→ Inefficiencies in heat recovery result in “waste” heat



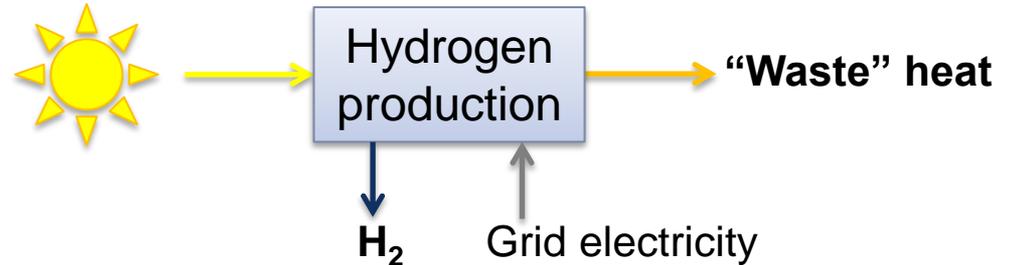
Metal oxide TC cycles convert thermal energy to chemical energy

- Analysis was based on H2A assumptions
 - Temperatures of reduction (1500°C) and H₂ production (1150°C) were fixed
 - Metal oxide: Ceria
 - 231 small 4.24 MW_T towers (vs. one large 1000 MW_T tower for CSP)



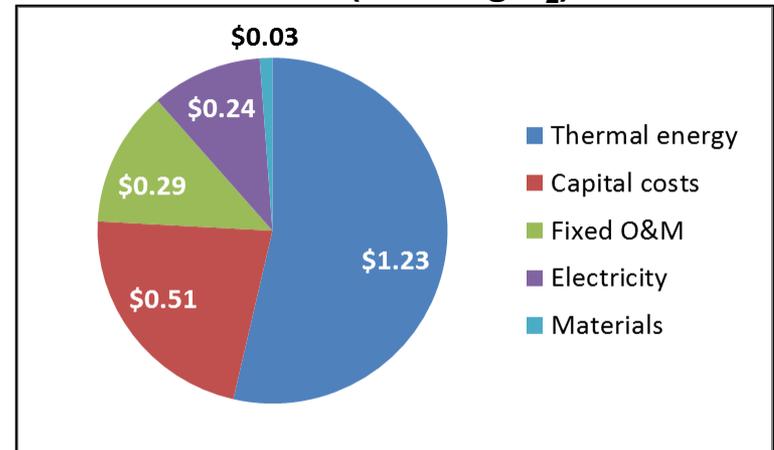
Metal oxide TC cycle Case 1: Electricity purchased from the grid

- **“Waste” heat is not utilized in the Solar Thermo-Chemical H2A Case Study**
→ **Case 1 is similar to H2A case**



Process consumption
of electricity is a
relatively minor cost

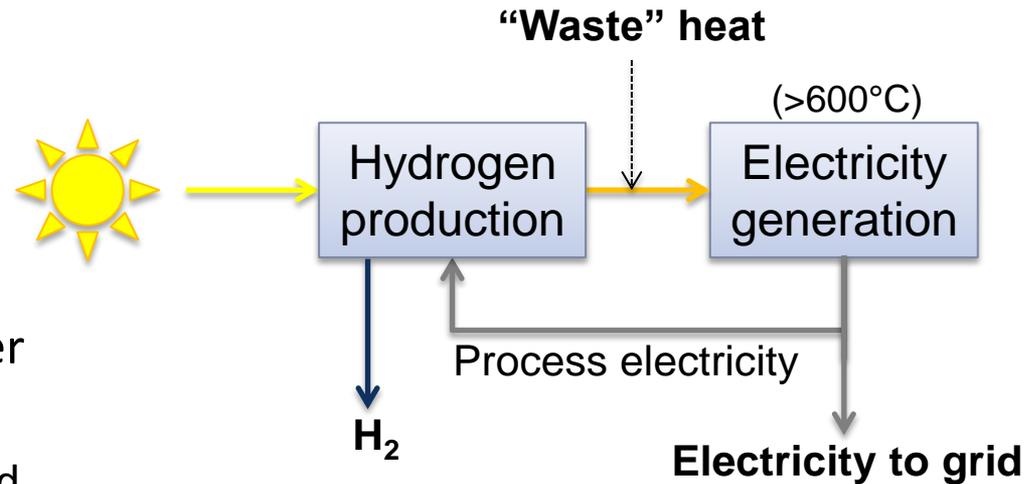
Breakdown of costs (\$2.29/kg H₂) for H2A case



Source: Unpublished SNL H2A model, “Ultimate” Central Hydrogen Production from Solar Thermo-Chemical Cycle

Metal oxide TC cycle Case 2: Internal power generation from waste heat

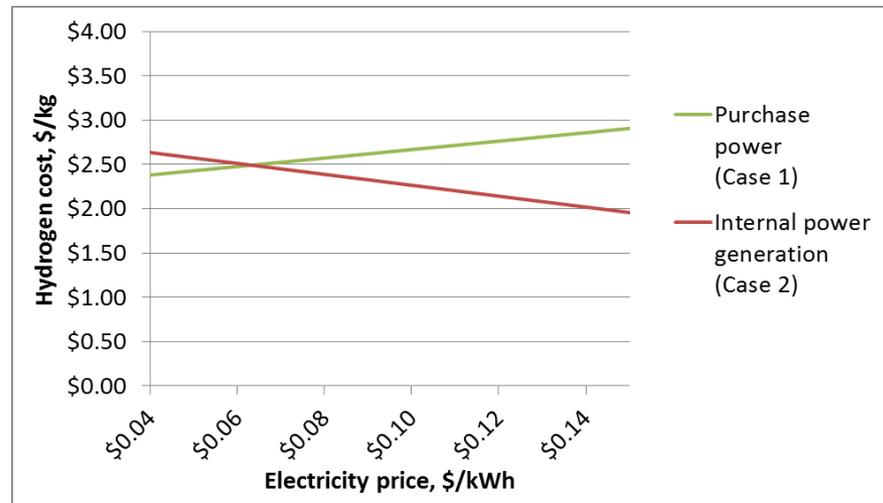
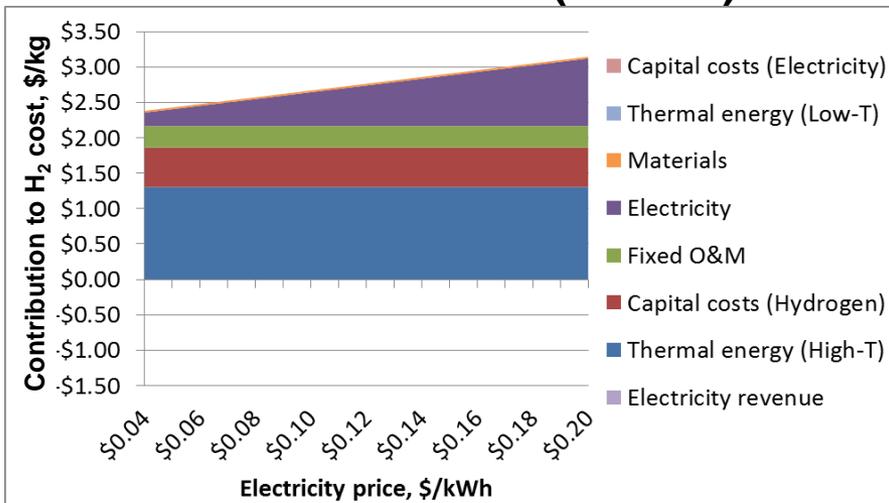
- Waste heat is used to generate power for internal use
- Electricity generation is sufficient to meet process power needs
 - Small excess may be sold to grid



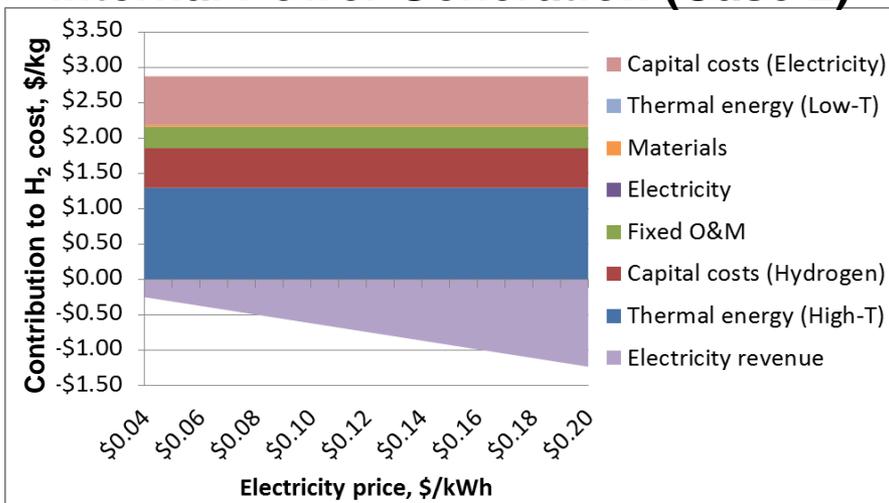
No need to purchase grid electricity, but smaller scale of power generation reduces efficiency and increases cost compared to full-scale CSP

Electricity generation from waste heat reduces H₂ cost if electricity price is >\$0.07/kWh

Purchase Power (Case 1)



Internal Power Generation (Case 2)

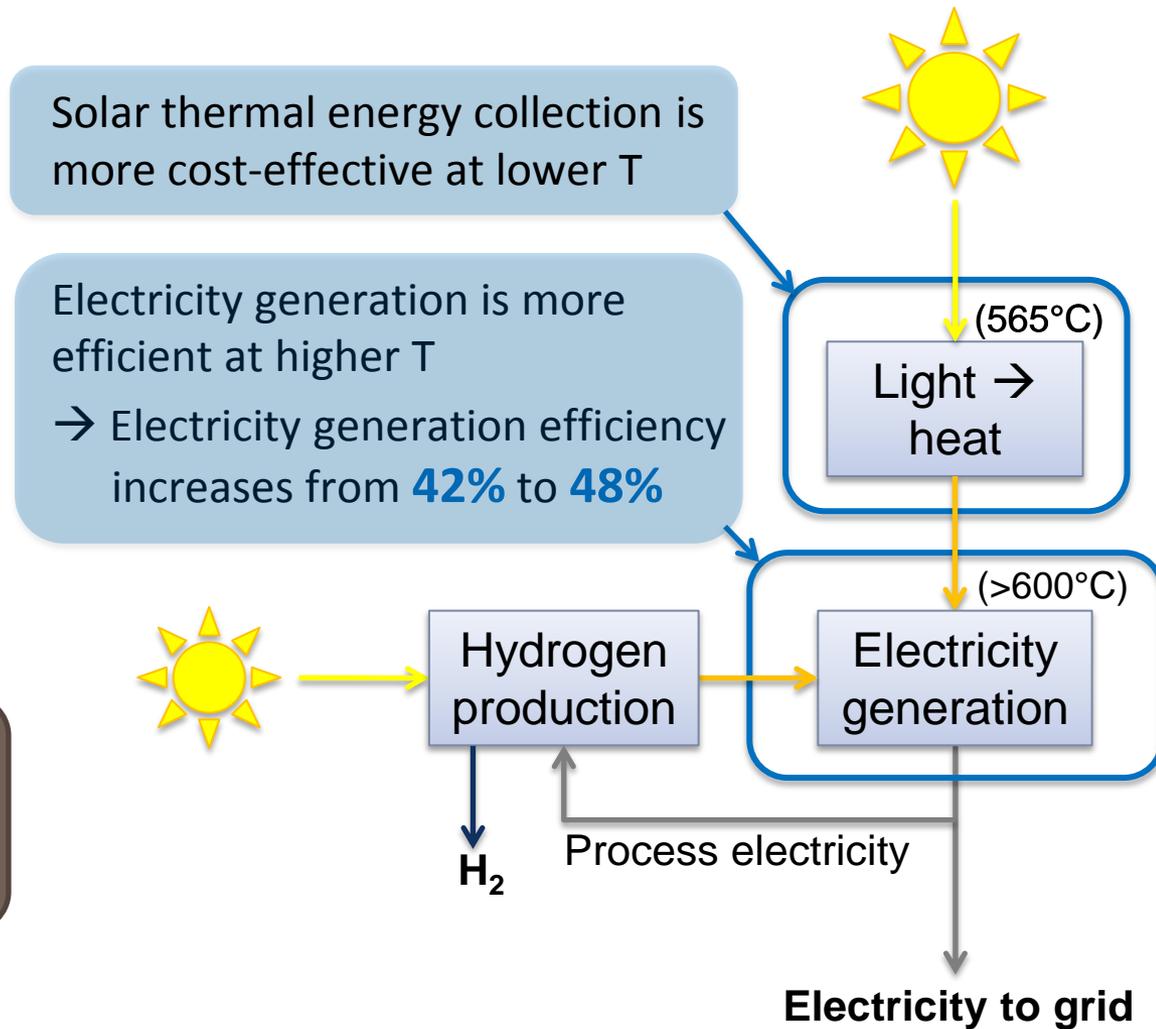


Electricity is a relatively small cost for metal oxide TC cycles
 → Benefits of internal power generation become more significant as electricity price exceeds \$0.10/kWh

Metal oxide TC cycle Case 3: Integration with CSP

- Combine excess thermal energy with thermal energy from a CSP tower
- Temperature of electricity generation is raised

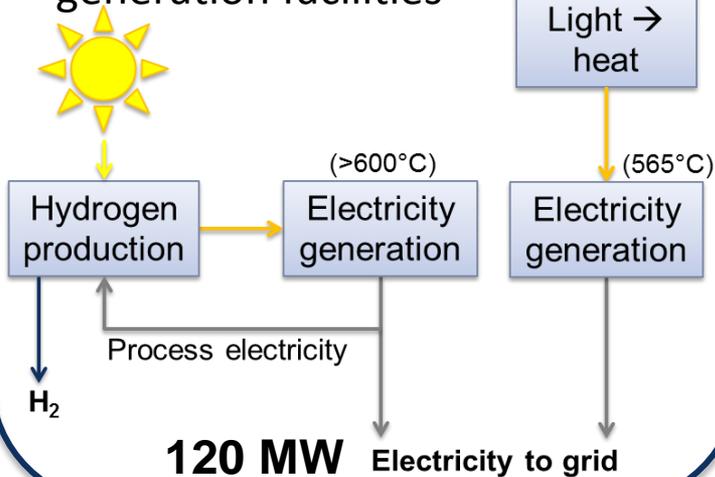
Value of waste heat is amplified by integration with CSP



Thought experiment: Adjacent H₂ and CSP plants

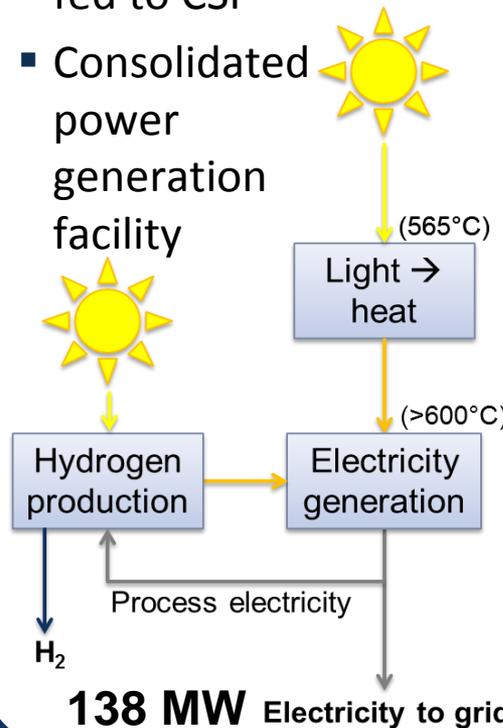
No integration

- Waste heat supplies internal power needs
- H₂ production and CSP do not interact
- Separate power generation facilities



CSP-H₂ integration

- Waste heat is fed to CSP
- Consolidated power generation facility



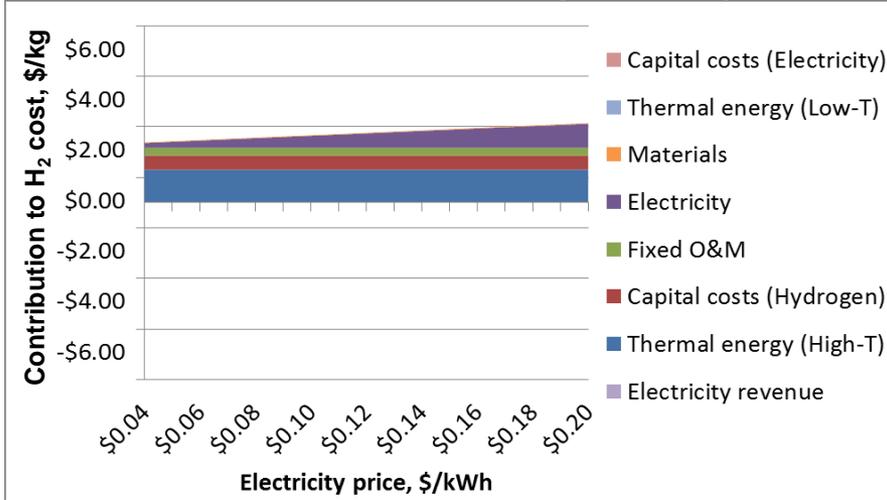
Electricity generation efficiency increases from **42%** to **48%** at higher T

* **All heat** is converted to electricity more efficiently, not only heat from H₂ production

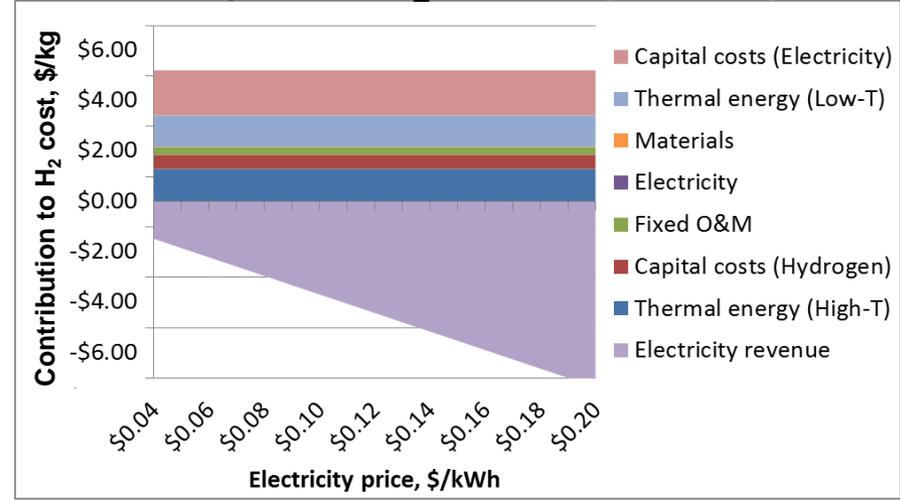
CSP-H₂ integration increases electricity generation by 15% (relative), with lower total capital costs

Waste heat from H₂ production has high potential value as a CSP “feedstock”

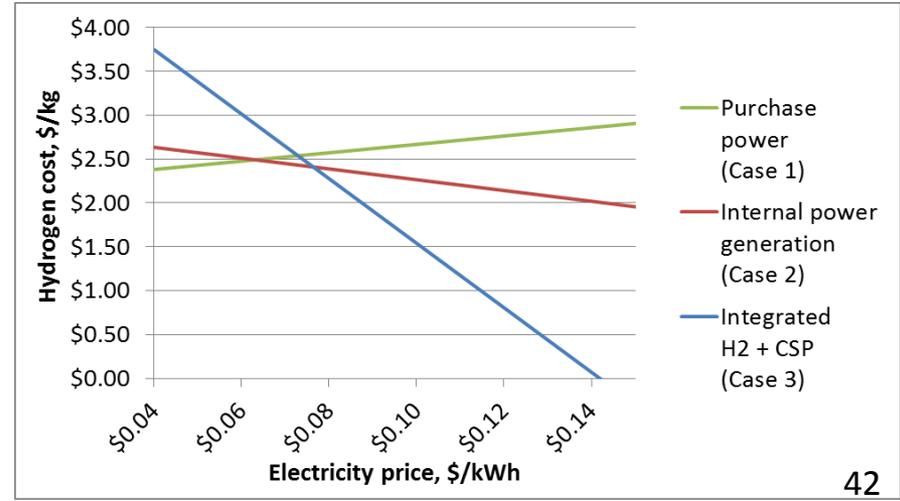
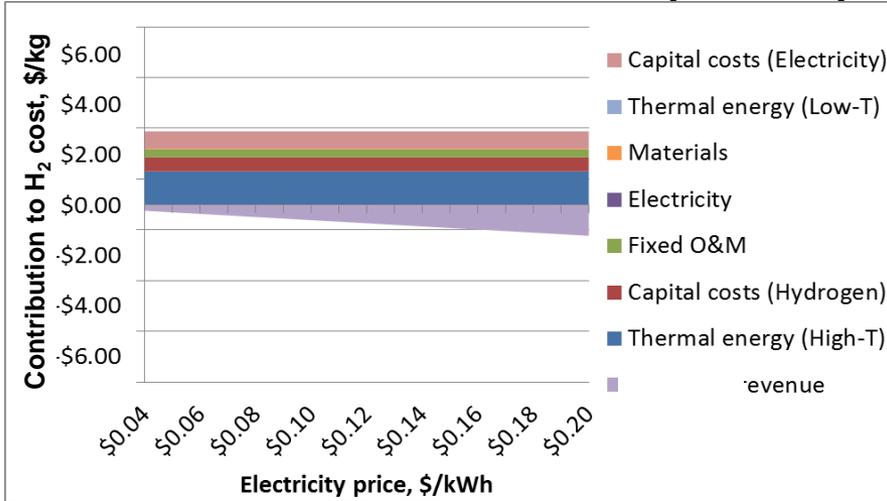
Purchase Power (Case 1)



Integrated H₂ + CSP (Case 3)

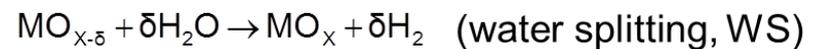
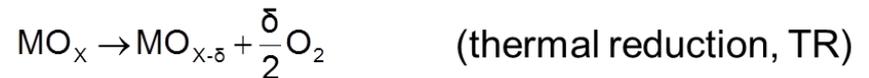
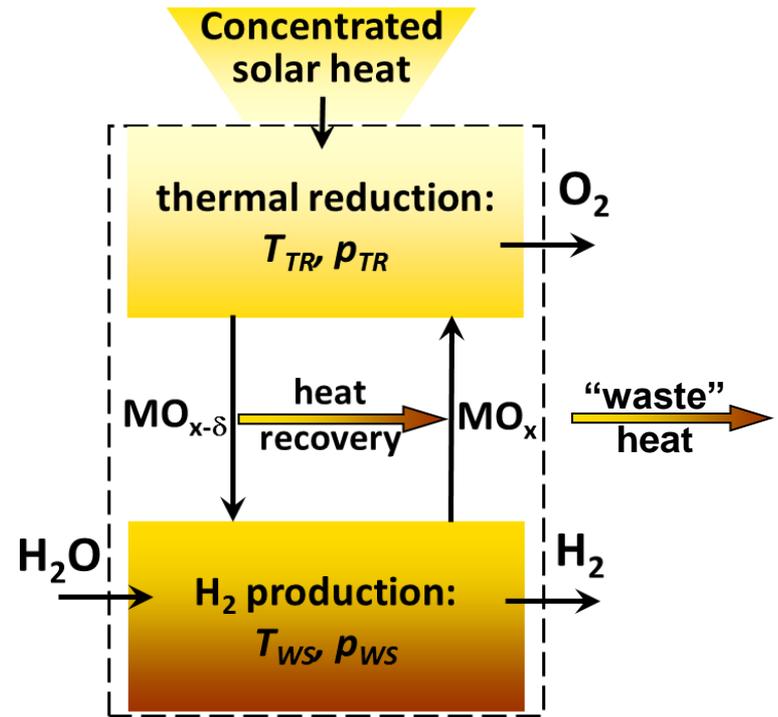


Internal Power Generation (Case 2)



The “optimal” MOTC cycle maximizes H₂ production efficiency

- The “optimal” case assumes efficient heat recovery, higher H₂ production temperature (1150°C)
 - “Waste” heat is minimized
- A second case features lower H₂ production temperature (800°C) and less efficient heat recovery
 - More “waste” heat is available

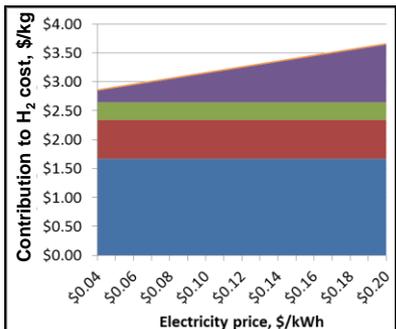
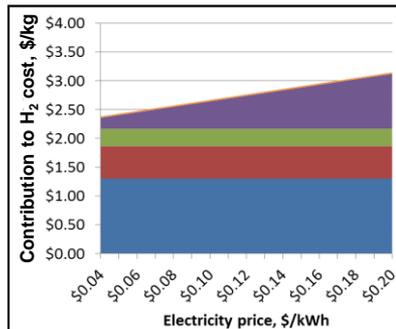


More “waste” heat increases electricity production

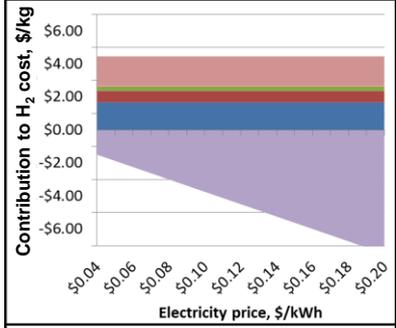
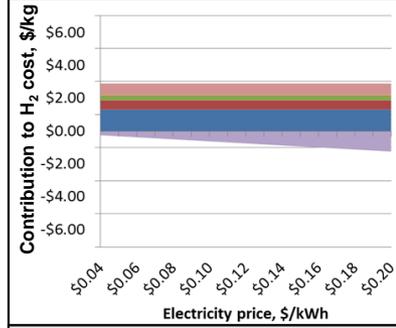
“Optimal” process

More “waste” heat

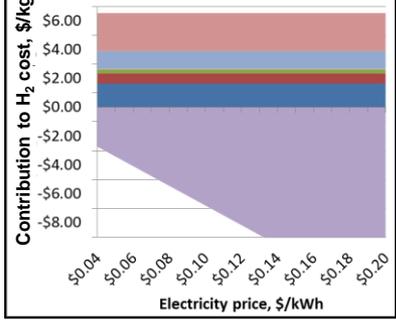
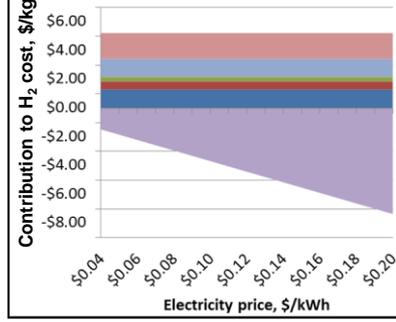
Purchase Power (Case 1)



Internal Power Generation (Case 2)

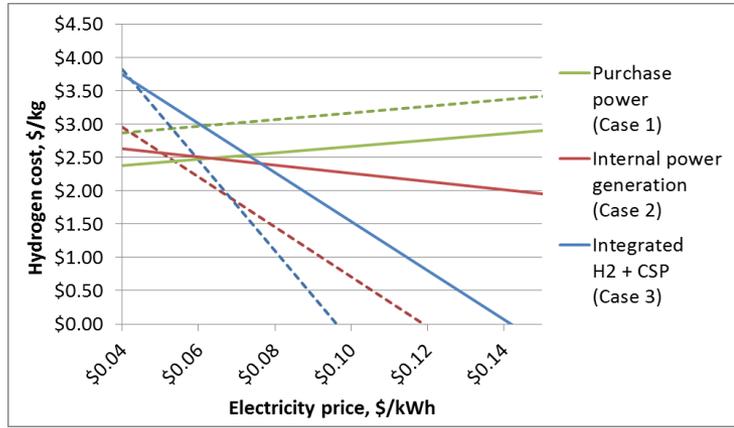


Integrated H₂ + CSP (Case 3)



Larger thermal energy input, higher capital costs
→ Higher H₂ production cost

Larger thermal energy input and higher capital costs (H₂ & electricity),
But increased electricity revenue



Solid lines: “Optimal” case;
Dashed lines: More “waste” heat

- Capital costs (Electricity) ■ Materials ■ Fixed O&M ■ Thermal energy (High-T)
- Thermal energy (Low-T) ■ Electricity ■ Capital costs (Hydrogen) ■ Electricity revenue

Outline

- Introduction
 - Background
 - Modeling approach
 - Key assumptions
 - Concentrating solar power (CSP) overview
 - General comments on CSP-H₂ integration
- CSP-H₂ integration scenarios
- **Conclusions and insights**

A few words about uncertainty and sensitivity of results

- Solar H₂ technologies are at an early stage of development
 - Costs and performance are highly uncertain
 - Detailed optimizations are premature
- The key analysis results are the set of insights regarding favorable conditions for CSP-H₂ integration
- These results (insights) are robust
 - Insights are driven by inherent characteristics of processes
 - Insights are unaffected by absolute H₂ production costs (excluding electricity costs)

General conclusions

- Collection of solar thermal energy is a significant cost for both CSP and solar H₂ production
 - Heat integration is a potential strategy for improving the performance of both CSP and H₂ production
 - Optimal temperature of CSP is lower than that for H₂ production
- CSP yields no high-T waste heat or significant material byproducts
 - Necessary to look for potential heat flows from H₂ production to CSP
- Electricity prices have a significant impact on the analysis results
 - From the perspective of H₂ production, CSP-H₂ integration is favored when CSP price is lower than electricity price

Conclusions: High-T electrolysis

- A relatively small input of heat is required compared to electricity needs
 - No high-T waste heat is available from H₂ production
- Integration of multiple towers for combined H₂ + electricity production is potentially attractive
 - More efficient collection and conversion of thermal energy
 - Excess heat from high-T tower can be diverted to raise the efficiency of electricity production by 15% (relative)
 - Diverting high-T heat to power generation will decrease thermal energy collection efficiency
 - Case-by-case optimization will be required to determine lowest-cost configuration

Conclusions: Metal Oxide TC cycles

- For metal oxide TC cycles, high-quality “waste” heat may be available in larger quantities than is needed for internal electricity generation
 - Electricity demand of MO TC cycles is relatively small
 - Internal electricity generation using waste heat has minimal impact for low to moderate electricity prices
- Integration of MO TC cycles and separate CSP tower is potentially attractive
 - Impact of high-T waste heat is amplified by integration with CSP
 - Efficiency of electricity generation could be increased by 15% (relative)
 - Waste heat from H₂ production has high potential value as CSP feedstock
- Future metal oxide TC cycles assume reductions in inert material, high recuperation of high-T heat
 - Current metal oxide TC cycles may generate significantly more waste heat
 - Increased potential for electricity revenue as a bridge to future development

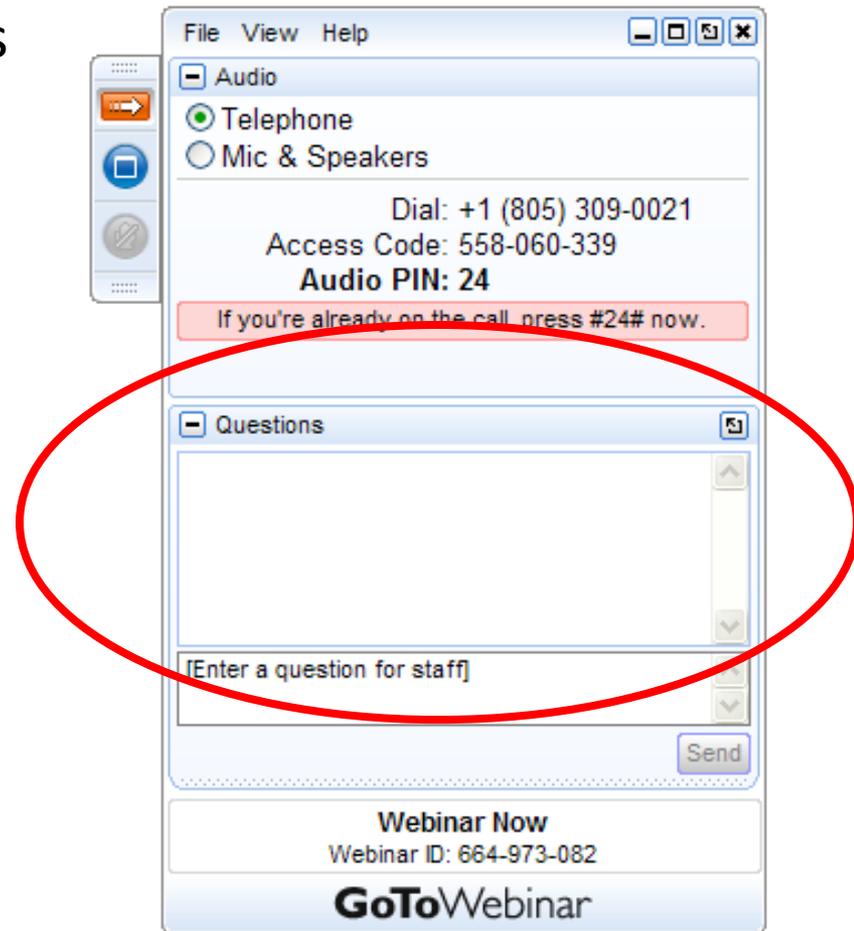
Acknowledgements

- Tony McDaniel, Sandia National Laboratories (Metal Oxide TC H₂ production)
- Ivan Ermanoski, Sandia National Laboratories (Metal Oxide TC H₂ production)
- Cliff Ho, Sandia National Laboratories (CSP)

This study was funded by the Fuel Cell Technologies Office in the U.S. Department of Energy's Office of Energy Efficiency and Renewable Energy

Question and Answer

- Please type your questions into the question box



Thank You

Presenter: Scott Paap (smpaap@sandia.gov)

DOE Host: Eric Miller (Eric.Miller@ee.doe.gov)

Webinar Recording and Slides:
(<http://energy.gov/eere/fuelcells/webinars>)

Newsletter Signup
(<http://energy.gov/eere/fuelcells/subscribe-news-and-financial-opportunity-updates>)