# **Building America – ORNL R&D: HVAC Research**

2015 Building Technologies Office Peer Review





Energy Efficiency & Renewable Energy

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### **Project Summary**

#### Timeline:

Start date: 10/1/2013

Planned end date: 9/30/2014

#### **Key Milestones**

1. Heating Performance Curves; 4/15/2014

2. Cooling Performance Curves; 7/15/2014

3. Final Report w/Sizing Guidelines; 2/28/2015

#### **Key Partners**:

Tennessee Valley Authority (TVA)	Research Houses and Equipment
National Renewable Energy Laboratory (NREL)	BEopt w/EMPD model

#### **Budget:**

Total DOE \$ to date: \$200k

Total future DOE \$: \$ 0

#### **Project Goal**:

Accelerated adoption of variable-speed heat pumps (VSHPs) and implementation of new sizing guidelines leading to a 10-15% energy savings over traditionally sized VSHPs

#### **Target Market/Audience**:

Builders, HVAC Contractors, Homeowners



## **Purpose and Objectives**

**Problem Statement**: Heat pumps are traditionally sized based on a home's cooling load. While this ensures that traditional non-modulating HPs provide dehumidification and comfort in the summer, the HP is often left undersized for heating, which increases the use of inefficient resistance heat. Unlike traditional HPs, when VSHPs are sized to the heating load, their ability to modulate enables summer dehumidification and comfort to be retained. Air Conditioning Contractors of America (ACCA) Manual S sizing requirements currently limit the ability to size VSHPs to the heating load in many climates.

**Target Market and Audience**: Builders, HVAC contractors, and homeowners. Homes with electric heating; homes/climates that have higher design heating loads than cooling loads.

**Impact of Project**: Accelerated adoption of VSHPs with a 10-15% target energy savings compared to traditionally sized VSHPs (estimated at 25 trillion BTUs)

Final Deliverable: VSHP sizing guide for the mixed-humid climate Adoption of New Sizing Guidelines

-Short Term: Building America Solution Centers Department of

-Long Term: ACCA Manual S

### **Approach**

#### Approach:

- Generate EnergyPlus VSHP performance curves from field data
- Calibrate VSHP performance curves to measured data
- Run simulations for various equipment capacities in a Building
   America Benchmark house located in different climates

#### **Key Issues:**

 Heating and cooling loads in the building are biased to different units, e.g. downstairs unit does most of the heating and upstairs unit does most of the cooling

#### **Distinctive Characteristics:**

 Utilize data from a real house that will capture how the HP/thermostat system responds to changes in the building temperature.



## **Progress and Accomplishments**

#### **Lessons Learned:**

- Significant interaction between systems on 1<sup>st</sup> and 2<sup>nd</sup> floor
- Duct losses have a larger impact on VSHPs due to increased runtime

#### **Accomplishments**:

- ACCA VSHP oversize limit increased from 1.20 to 1.30 in Manual S 2<sup>nd</sup> Edition 2014.
- Manual S allows simulation or bin-hour calculations to justify larger oversize limit.
- Field test VSHP model showed ability to maintain comfort as good as or better than the baseline single speed HP at cooling size ratios up to 1.7 to 2.0
- Annual energy savings increase of 3-10 percentage points by increasing cooling size ratio from 1 to 1.6-2.0 in the cold climate
- Significant peak heating power reductions are possible



## **Project Integration and Collaboration**

**Project Integration**: Engaged with ACCA on manual S guidelines for VSHPs. Discussions with NREL, EPRI, and Ecotope regarding VSHP sizing and field and laboratory test data on VSHPs.

Partners, Subcontractors, and Collaborators: TVA supplied the research house and equipment. NREL provided an "in-house" version of BEopt that utilizes an improved, dual layer, effective moisture penetration depth (EMPD) model.

**Communications**: Prior work on VSHPs at TVA research houses has been presented at ASHRAE conferences.



### **Next Steps and Future Plans**

#### **Next Steps and Future Plans:**

- Disseminate study results to target groups (utilities, ACCA, etc.)
- In order to utilize ACCA manual S simulation or bin-hour route for justifying larger VSHPs, additional performance data is needed.
  - Manufacturer's expanded performance tables typically only provide data at min and max compressor speeds and often do not include data for enhanced dehumidification modes that are available.
  - Need cooling performance data for enhanced dehumidification mode
  - Need to accurately capture this mode of operation in equipment models
- Peak power management is a major factor in buildings to grid activities and net zero energy homes



### **Background**

- Research began as a utility led study to eliminate supplementary resistance heat use and reduce peak heating power.
- 2 VSHPs installed in a single home
  - 2 ton downstairs
  - 3 ton upstairs
- House had emulated occupancy, lights, clothes washer, clothes dryer, dishwasher, oven, refrigerator/freezer doors, TVs.





### **Background**

- VSHPs instrumentation (data interval 15 seconds)
  - Energy Use
    - Air Handler Total
      - ID Fan
      - Resistance Heat
    - Outdoor Unit Total
      - Compressor
  - Air Temperature and Humidity
    - Return (Avg of 3 sensors)
    - Supply (Avg of 5 sensors)
    - Thermostats
  - Condensate from fan coil drain
  - Supply airflow



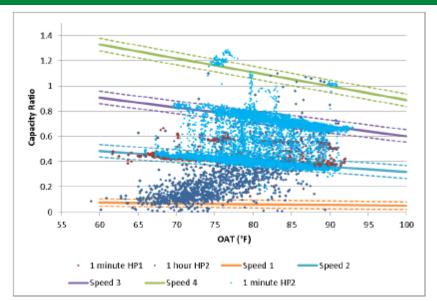


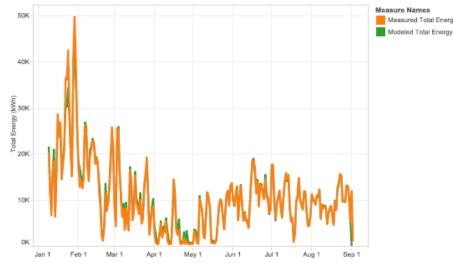
### **Approach**

- Use measured data to generate EnergyPlus performance curves
- Calibrate performance curves
- Run simulations in Building America Benchmark houses in different cities
  - Baseline 13 SEER HP model from BEopt sized to cooling load
  - VSHP model from field test data 2-5 tons
  - VSHP model included in BEopt2-5 tons
- Results analyzed utilizing cooling size ratio (aka oversize factor):

  Equipment Total Cooling Capacity

  House Design Total Cooling Load

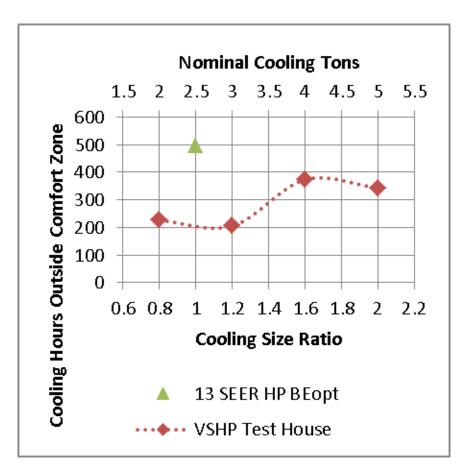






## **Comfort Results (Charlotte, NC)**

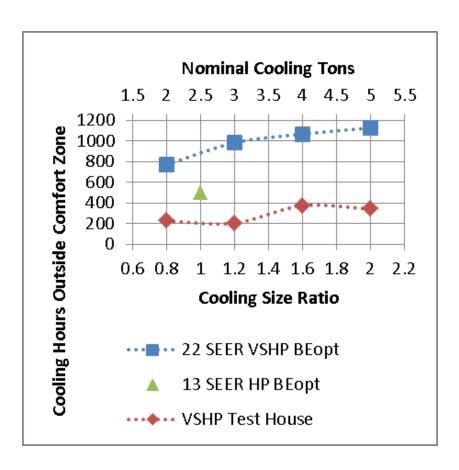
- VSHP can provide better comfort than a single speed heat pump even when oversized for the cooling load
- VSHPs can reduce the indoor blower speed when necessary to provide additional dehumidification
- Lower indoor airflow reduces the sensible heat ratio (SHR), reduces indoor humidity, and increases comfort.





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- VSHPs can reduce the indoor blower speed when necessary to provide additional dehumidification
- Lower indoor airflow reduces the sensible heater ratio (SHR), reduces indoor humidity, and increases comfort.
- Mode of operation is important for comfort regardless of manufacturer



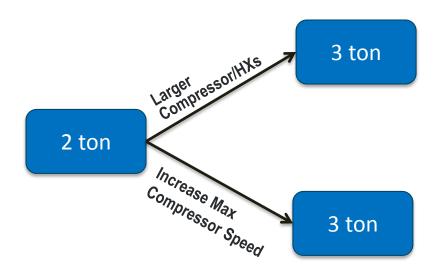


## **How Different Capacity VSHPs Are Designed**

#### **Traditional Single Speed HPs**



#### **VSHPs**



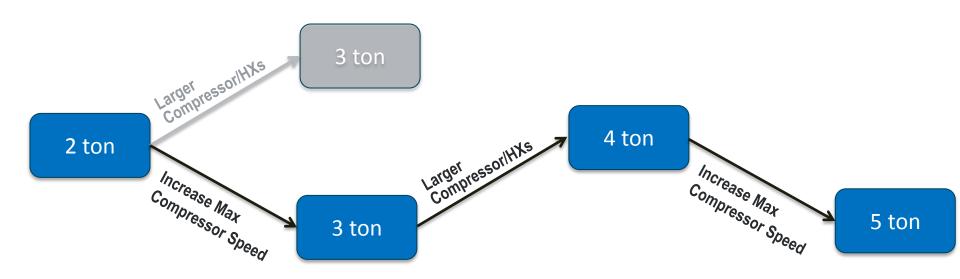


## **How Different Capacity VSHPs Are Designed**

### **Traditional Single Speed HPs**



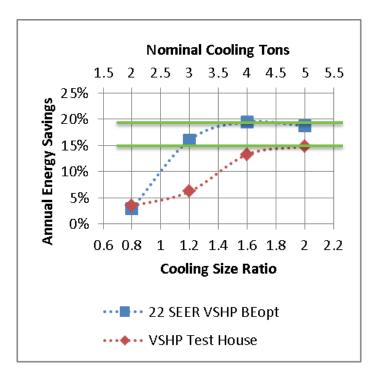
#### VSHPs at field test house



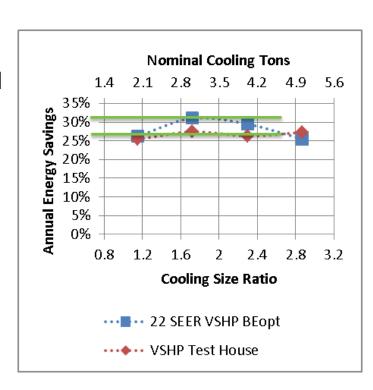


#### **Duct Losses**

 Duct losses reduce potential savings of VSHPs due to increased runtime



~12% additional savings over baseline when duct losses eliminated



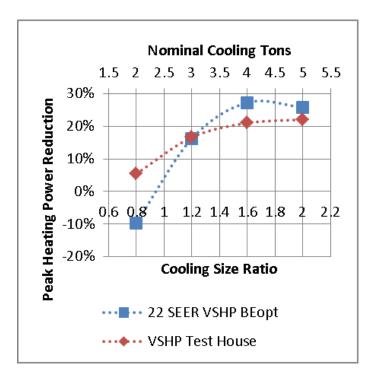
15% duct leakage, R-4 duct insulation

No duct losses

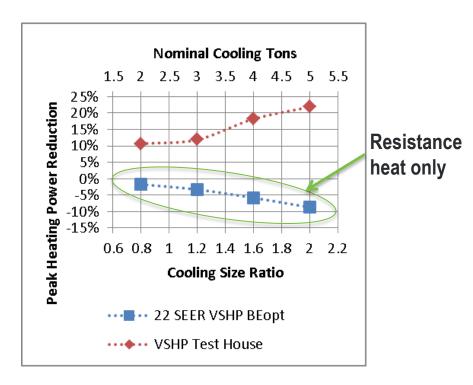


## **Heating Peak Power Reduction**

- Sizing up to the heating load will provide peak heating power reductions in all climates
- Minimum compressor operating temperature is important in cold climates





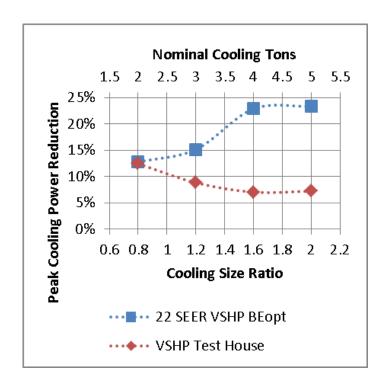


Pittsburgh, PA (cold)

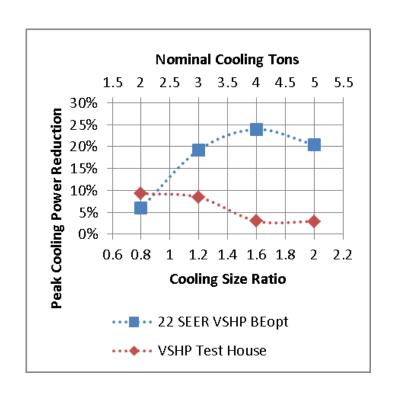


## **Cooling Peak Power**

 Model results show different trends (compressor related?, mode of operation related?) more research needed.



**Charlotte, NC (mixed-humid)** 

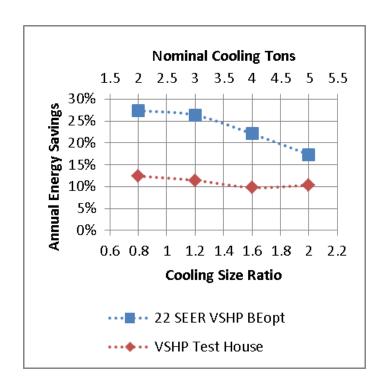


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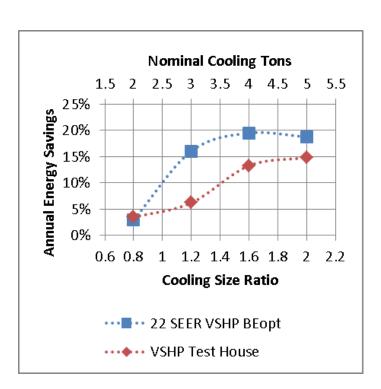


## **Annual Energy Savings**

- No additional savings seen by oversizing in the southern portion of the mixed-humid climate
- ~10% additional savings possible for the cold climate



**Charlotte, NC (mixed-humid)** 



Pittsburgh, PA (cold)



## **Project Budget**

**Project Budget**: 200k

Variances: N/A

Cost to Date: 200k

Additional Funding: TVA provided research house and equipment estimated at

100k/year

Budget History								
		.015 rent)		FY2016 (planned)				
DOE 200k	Cost-share 100k	DOE	Cost-share	DOE	Cost-share			



### **Project Plan and Schedule**

Start Date: 10/1/2013

• Planned End Date: 9/30/2014 rescheduled to 2/28/2015 due to conflicting project schedules and incorporating new data into report.

Heating Performance Curves: 4/15/2014
Cooling Performance Curves: 7/15/2014

Project Schedule												
Project Start: 10/1/2013		Completed Work										
Projected End: 2/28/2015		Active Task (in progress work)										
	•	Milestone/Deliverable (Originally Planned)										
	•	Milestone/Deliverable (Actual)										
		FY2013 FY2014					FY2015					
Task	Q1 (Oct-Dec)	Q2 (Jan-Mar)	Q3 (Apr-Jun)	Q4 (Jul-Sep)	Q1 (Oct-Dec)	Q2 (Jan-Mar)	Q3 (Apr-Jun)	Q4 (Jul-Sep)	Q1 (Oct-Dec)	Q2 (Jan-Mar)	Q3 (Apr-Jun)	Q4 (Jul-Sep)
Past Work												
Heating Performance Curves							<b>•</b>					Т
Cooling Performance Curves								<b>•</b>				
Final Report										40		
												T
Current/Future Work												