



## **Quadrennial Technology Review-2015**

**Public Webinar** 

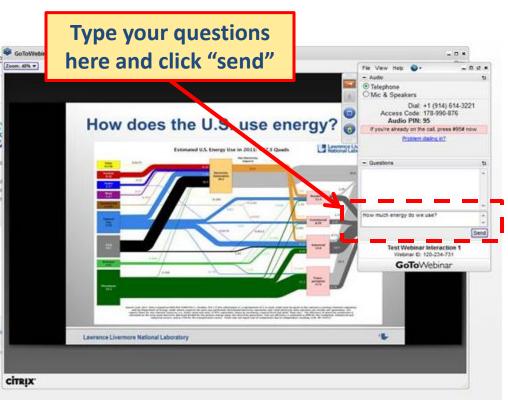
Review Lead: Sam Baldwin

2015-02-18



## **Webinar Logistics**

- Due to the large number of expected participants, the audio and video portions of this webinar will be a "one way" broadcast. Only the organizers and QTR authors will be allowed to speak.
- Submit clarifying questions using the GoToWebinar control panel. Moderators will respond to as many questions as time allows.
   Substantial input regarding chapter content should be submitted by email to: DOE-QTR2015@hq.doe.gov





## Webinar Schedule (all times EST)

Begin	End	Chapter	Торіс
10:00 AM	10:30 AM	N/A	QTR and Webinar Overview
10:30 AM	12:00 PM	4	Fuels
12:00 PM	1:00 PM	5	Electric Grid
1:00 PM	2:30 PM	6	Power Generation
2:30 PM	3:30 PM	7	Buildings
3:30 PM	4:30 PM	8	Manufacturing
4:30 PM	5:30 PM	9	Transportation



## **Administration priorities**

- President Obama set forth the Administration's Climate Action Plan in June 2013 with three key thrusts:
  - Cutting carbon emissions in the United States
  - Preparing the United States for the impacts of climate change
  - Leading international efforts to address global climate change
- Research, development, demonstration and deployment of innovative energy technologies will be critical to achieving these objectives.
- The QTR 2015 will facilitate DOE's contribution to the President's Climate Action Plan by examining an "all of the above" range of energy technologies to inform future planning.



## **Quadrennial Reviews Underway**

- <u>Quadrennial Energy Review</u>: Called for by the President to analyze government-wide energy policy, particularly focused on energy infrastructure.
- <u>Quadrennial Technology Review</u>: Secretary Moniz requested the second volume be published in parallel with the QER to provide analysis of the most promising RDD&D opportunities across energy technologies in working towards a clean energy economy.

The resulting analysis and recommendations of the QTR 2015 will inform the national energy enterprise and will guide the Department of Energy's programs and capabilities, budgetary priorities, industry interactions, and national laboratory activities.

# Expanded Scope of QTR 2015

- The QTR will evaluate major changes since the first volume of the QTR was published in 2011 and provide forward leaning analysis to inform DOE's strategic planning and decision making.
- In doing so, the QTR 2015 will provide three levels of analyses:
  - <u>Systems Analyses</u> Uses systems frameworks to evaluate the power, buildings, industry, and transportation sectors, enabling a set of options going forward.
  - <u>Technology Assessments</u> Examines in detail, the technical potential and enabling science of key technologies out to 2030.
  - <u>Road Maps</u> Uses these analyses and assessments to extend R&D Roadmaps and frame the R&D path forward.
- The QTR is a comprehensive assessment of science and energy technology research, development, demonstration, and deployment (RD3) opportunities to address our nation's energy-linked economic, environmental, and security challenges.

## **QTR 2015 Chapter Outline**

1. Energy Challenges

Introduction

ssessmen

Integrated

- 2. What has changed since QTR 2011
- 3. Energy Systems and Strategies

	<ol> <li>Advancing Systems and Technologies to Produce Cleaner Fuels</li> <li>Enabling Modernization of Electric Power Systems</li> <li>Advancing Clean Electric Power Technologies</li> <li>Increasing Efficiency of Buildings Systems and Technologies</li> <li>Increasing Efficiency and Effectiveness of Industry and Manufacturing</li> <li>Advancing Clean Transportation and Vehicle Systems and Technologies</li> <li>Enabling Capabilities for Science and Energy</li> </ol>
Analysis	<ul> <li>11.U.S. Competitiveness</li> <li>12.Integrated Analysis</li> <li>13.Accelerating Science and Energy RDD&amp;D</li> <li>14.Action Agenda and Conclusions; Web-Appendices</li> <li>Web Appendices</li> </ul>





## Quadrennial Technology Review-2015 Chapter 8: Industry & Manufacturing

**Public Webinar** 

Chapter Leads: Joe Cresko Dev Shenoy

2015-02-18



## Today's Webinar

- Introduce the 2015 Quadrennial Technology Review (QTR)\*
- Build upon outreach initiated at the Dec. 4<sup>th</sup>-5<sup>th</sup> "Cornerstone Workshop"\*
- This session will provide an <u>contextual overview</u> of QTR Chapter 8 -Industry & Manufacturing (~25 pages)
- This session will introduce the fourteen supporting Technology Assessments (~15-30 pages each)\*\*

<u>**Goal</u>**: Provide an overview of the QTR, and the opportunity for public input into the QTR. Substantial input regarding chapter content should be submitted by email to: <u>DOE-QTR2015@hq.doe.gov</u></u>

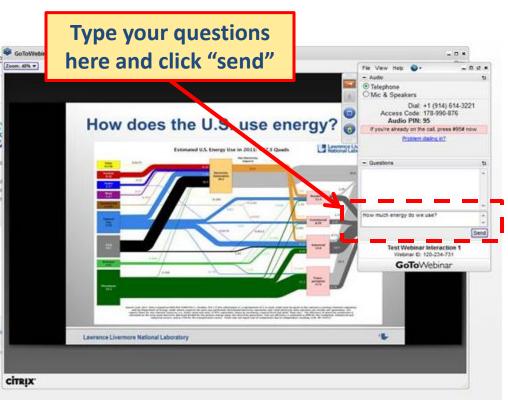
\*More information can be found at <u>http://energy.gov/qtr</u> including the Framing Document which outlines all the Chapters.

\*\*Follow the links for "Public Webinars" to get to draft Chapter 8 Tech Assessments.



## **Webinar Logistics**

- Due to the large number of expected participants, the audio and video portions of this webinar will be a "one way" broadcast. Only the organizers and QTR authors will be allowed to speak.
- Submit clarifying questions using the GoToWebinar control panel. Moderators will respond to as many questions as time allows.
   Substantial input regarding chapter content should be submitted by email to: DOE-QTR2015@hq.doe.gov



## **QTR 2015 Chapter Outline**

1. Energy Challenges

Introduction

Assessments

Integrated

- 2. What has changed since QTR 2011
- 3. Energy Systems and Strategies
- 4. Advancing Systems and Technologies to Produce Cleaner Fuels 5. **Enabling Modernization of Electric Power Systems** Advancing Clean Electric Power Technologies 6. 7. Increasing Efficiency of Buildings Systems and Technologies Increasing Efficiency and Effectiveness of Industry and 8. **Manufacturing** 9. Advancing Clean Transportation and Vehicle Systems and Technologies 10. Enabling Capabilities for Science and Energy 11.U.S. Competitiveness 12. Integrated Analysis 13. Accelerating Science and Energy RDD&D
  - 14. Action Agenda and Conclusions; Web-Appendices Web Appendices



## **Chapter Outline**

- 1. Introduction
- 2. Unit Operations
  - Process Heating Systems
  - Motor-Driven Systems
  - Innovative New Manufacturing Approaches
- 3. Facility Systems
  - Onsite Generation and Energy Management
  - Waste Heat Recovery
  - Data and Automation in Manufacturing
- 4. Beyond the Plant Boundaries
  - Recyclability and Design for Re-Use
  - Sustainable Manufacturing (energy and resource utilization)
  - Advanced Materials Manufacturing
  - Critical Materials and Critical Material Alternatives
  - Manufactured Goods with Life Cycle Energy Impacts
- 5. Conclusions



## **Snapshot of Industry and Manufacturing**

### **Definitions**:

- Industry: Industry encompasses manufacturing (NAICS 31-33), agriculture (NAICS 11), mining (NAICS 21), and construction (NAICS 23)
- Manufacturing: Includes 21 sectors (e.g., chemicals, paper, food, computers and electronics)
- Advanced Manufacturing: Making things in a manner such that technology provides a competitive advantage over the practices widely in use.
- Clean Energy Manufacturing: Making things such that environmental impact is reduced in the making, use, or disposal of the product made
- Technology: Defined by the system of interest

Key Economic Data (2012)	Key Energy and Economic Data (2012)		
Manufacturing Share of GDP	13%	Industrial Energy Consumption	30.9 Quads
Manufacturing Payroll	\$594 billion	Industrial Energy Expenditures	\$226 billion
Manufacturing Exports	\$1,163 billion	Manufacturing Facilities	~300,000
Manufactured Goods Trade Balance*	-\$458 billion	Manufacturing R&D	\$201 billion
Advanced Technologies Trade Balance	-\$91 billion	Expenditures (2011)	
U.S. Manufacturing Share of World Output	18%	Manufacturing sector direct employment	12 million

\* Does not include crude oil, but does include some petroleum products. Adjusted for re-exports.



## **Manufacturing in the United States**

Is a key driver of our economy, energy productivity<sup>1</sup> and innovation.

"The economic evidence is increasingly clear that a strong manufacturing sector creates spillover benefits to the broader economy, making manufacturing an essential component of a competitive and innovative economy."

> Gene Sperling, former Director of the National Economic Council Remarks at the Conference on the Renaissance of American Manufacturing, March 27, 2012

### Approach:

- Efficiency opportunities through deployment of state-of-the-art technologies to existing manufacturing practices.
- Research, Development and Demonstration of new, advanced processes and materials technologies that reduce energy consumption for manufactured products and enable life-cycle energy savings<sup>2</sup>

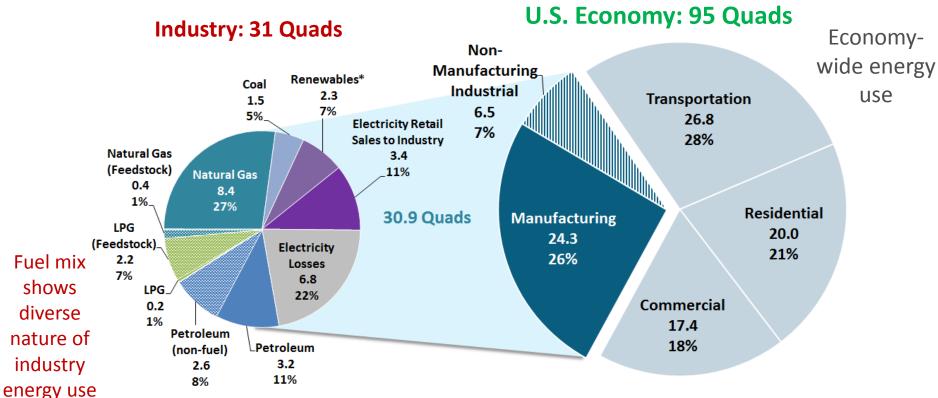
<sup>1</sup> Energy productivity and competitiveness issues will be addressed in more-depth in Chapter 11 of the QTR <sup>2</sup> Historically DOE has communicated industrial energy use/opportunities in terms of site energy use; little precedent for materials flows, cross-sector impacts, economics & competitiveness.



## **Industry and Manufacturing Energy Use**

• Before discussing U.S. economy-wide impacts, consider industry and manufacturing energy use/loss and manufacturing energy utilization (based on EIA data, years of analysis, etc.)

### 2012 Data

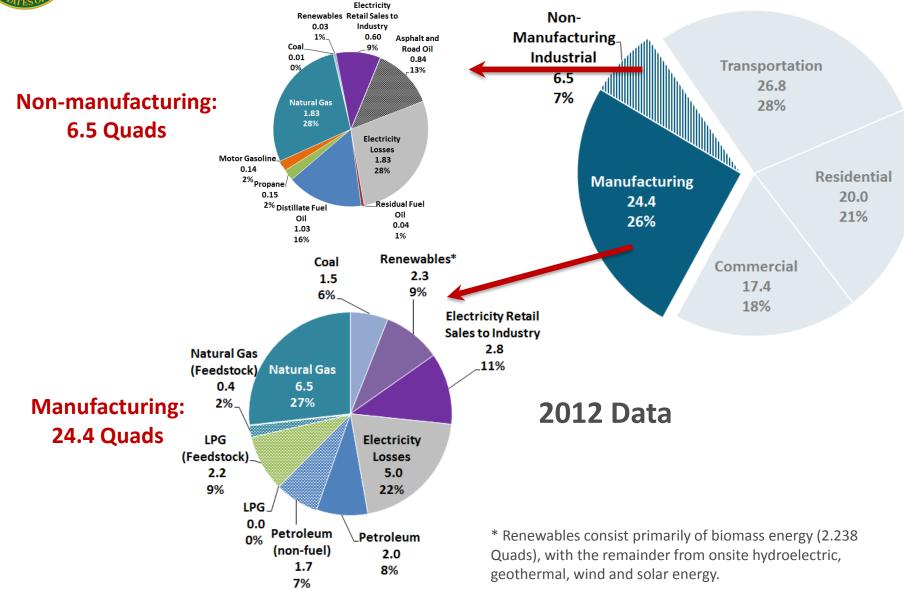


Source: EIA Monthly Energy Review, Aug 2014; AEO 2014

\* Renewables consist primarily of biomass energy (2.238 Quads), with the remainder from onsite hydroelectric, geothermal, wind and solar energy. 15



## **Energy Use by Fuel Type ...**

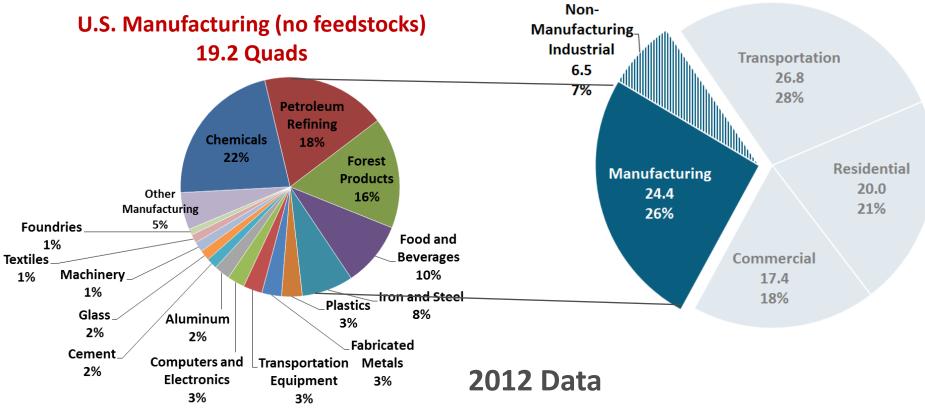


Note: non-manufacturing natural gas energy use includes plant and lease fuel.

Source: EIA Monthly Energy Review, Aug 2014; AEO 2014.



...and by Subsector...



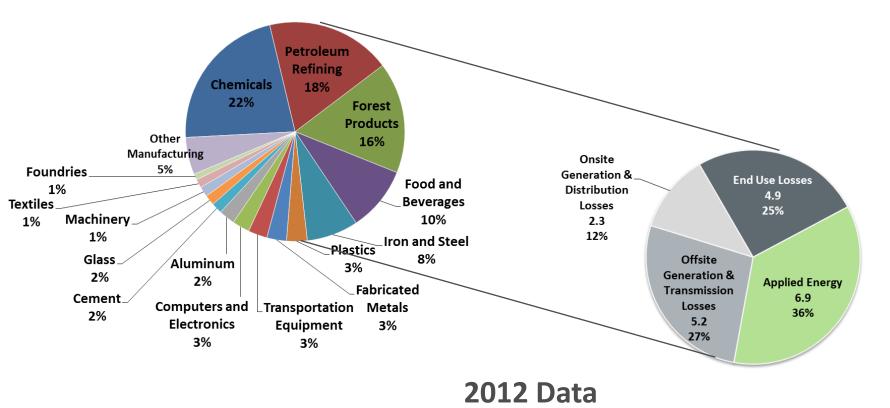
#### U.S. Economy: 95 Quads

Source: EIA Monthly Energy Review, Aug 2014



## ...to "Applied" Energy, revealing opportunities.

U.S. Manufacturing (no feedstocks) 19.2 Quads

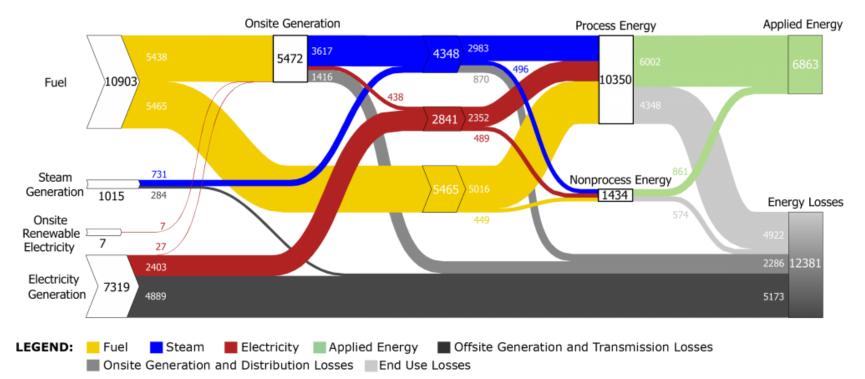


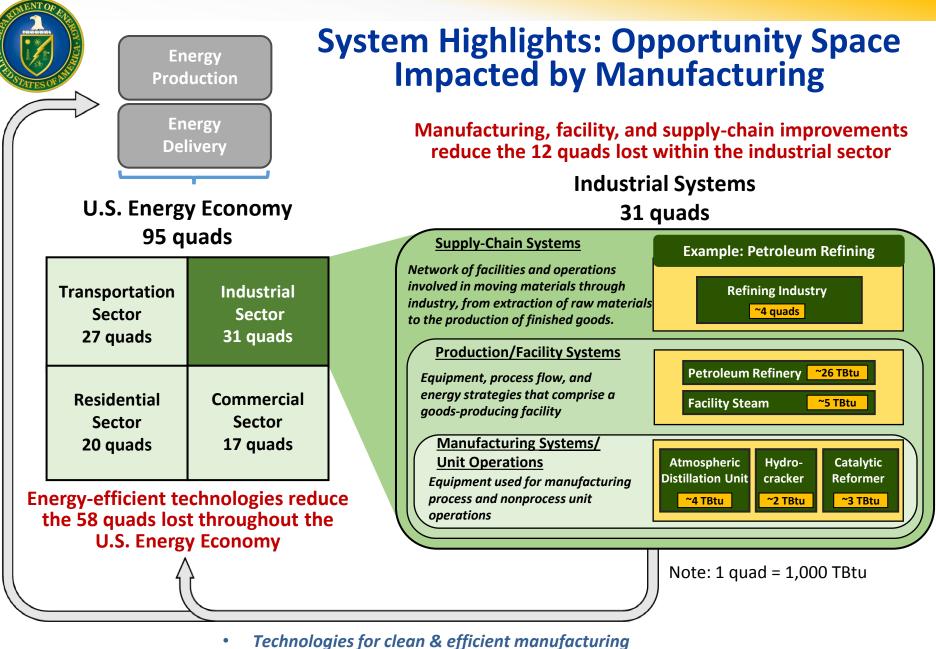
Source: EIA Monthly Energy Review, Aug 2014



### System Highlights: Bottom-up assessment of technologies

#### U.S. Manufacturing Sector (TBtu), 2010

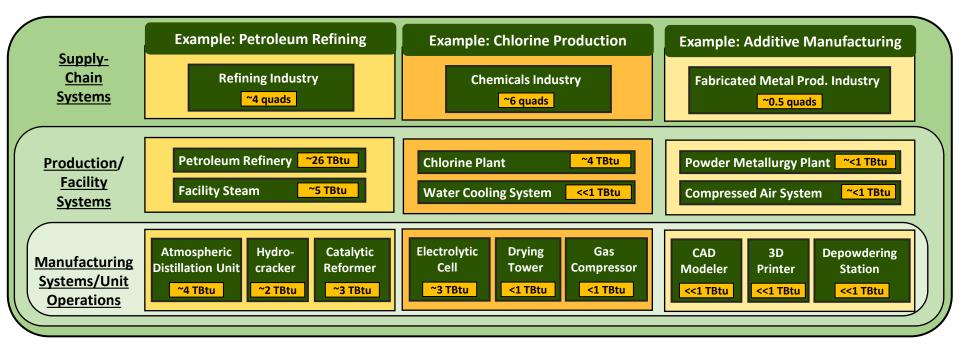




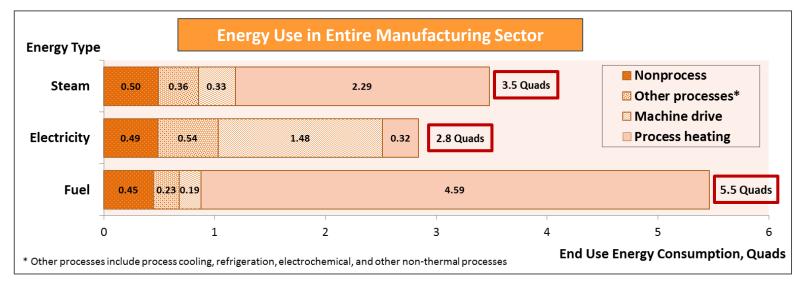
- Technologies to improve energy use in transportation
- Technologies to improve energy use in buildings
- Technologies to improve energy production and delivery



### System Highlights: Bottom-up assessment of technologies



## Interdependency of Manufacturing Systems/Unit Operations and Production/Facility Systems



#### Machine-driven systems:

• Pumps, fans, compressors, etc.

#### Process heating systems:

• Furnaces, ovens, kilns, evaporators, dryers, etc.

#### Other process systems:

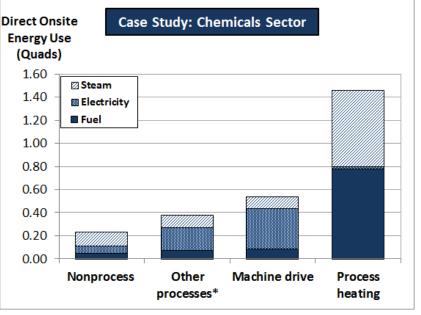
• Electrochemical systems , process cooling, etc.

#### Nonprocess systems:

• Facility HVAC, lighting, onsite transportation, etc.

#### Steam systems and other onsite generation:

• Boilers, cogeneration (CHP) equipment, other onsite electricity generation (solar or geothermal)



## Technology Highlights – Energy Intensity Improvements

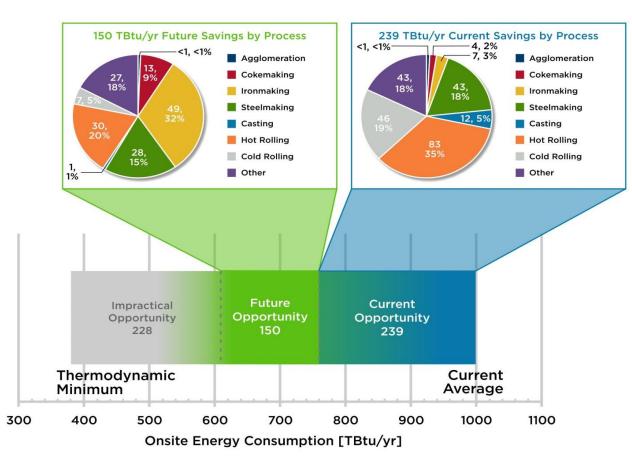
**Technical Energy Savings Opportunities: Iron & Steel Industry** 

#### Energy Intensity e.g.:

Process efficiency Process integration Waste heat recovery

Carbon Intensity, e.g.: Process efficiency Feedstock substitution Green chemistry Biomass-based fuels Process changes Renewables

> Use Intensity e.g.: Recycling Reuse and remanufacturing Material efficiency and substitution By-products Product-Service-Systems



• The 2014 Iron and Steel Industry Energy Bandwidth Study explores the energy intensity of steel manufacturing by major process area

Source: DOE/AMO, Iron & Steel Industry Energy Bandwidth Study (2014) Note: 1 quad = 1000 TBtu



## **Bandwidth Studies underway**

### Chemicals, e.g.:

- Advanced Distillation Technologies
- New Membranes (liquid, gas)
- New Catalysts

## Petroleum Refining, e.g.:

- Thermal Cracking
- Progressive Distillation
- Dividing-wall Columns
- Improved Heat Integration

## Pulp and Paper, e.g.:

- Black Liquor Gasification
- Directed Green Liquor Utilization
- New Fibrous Fillers

### Iron and Steel, e.g.:

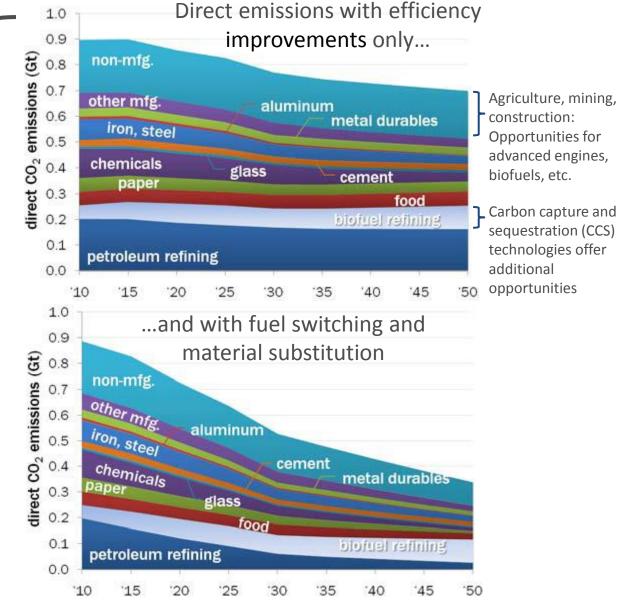
- Heat Recovery
- Slag Recycling
- Endless Rolling
- High Temperature Insulation
   Materials

## Technology Highlights – Carbon Intensity Improvements

Energy Intensity e.g.: Process efficiency Process integration Waste heat recovery

Carbon Intensity, e.g.: Process efficiency Feedstock substitution Green chemistry Biomass-based fuels Process changes Renewables

> Use Intensity e.g.: Recycling Reuse and remanufacturing Material efficiency and substitution By-products Product-Service-Systems



Example analysis using the Buildings, Industry, Transport, Electricity Scenario (BITES) tool



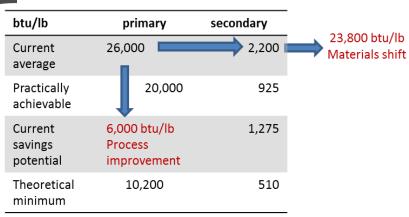
## **Technology Highlights – Use Intensity Improvements**

Energy Intensity e.g.: Process efficiency Process integration Waste heat recovery

#### Carbon Intensity, e.g.:

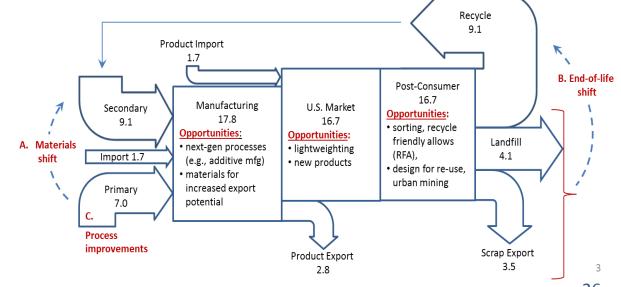
Process efficiency Feedstock substitution Green chemistry Biomass-based fuels Process changes Renewables

> <u>Use Intensity</u> e.g.: Recycling Reuse and remanufacturing Material efficiency and substitution By-products Product-Service-Systems

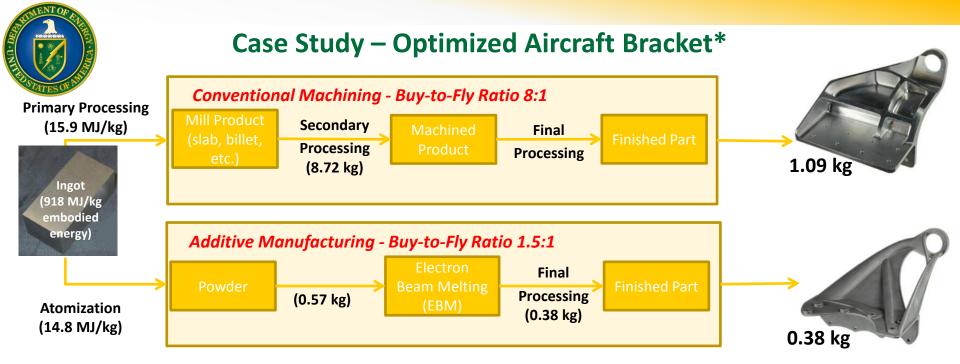


#### **Expanded Technology Opportunity Space:**

- Materials Shift To enable increase of secondary aluminum by manufacturing
- End-of-life shift To enable greater capture and use of landfill + scrap export
- <u>Systems-wide</u>- Materials & product design, manufacturing, use and re-use.



Aluminum Materials Flows – U.S. and Canada, 2009 Billions of Pounds



#### \*"Average" conventional bracket 1.09 kg, "average" AM bracket 0.38 kg

Process	Final part kg	Ingot consumed kg	Raw mat'l MJ	Manuf MJ	Transport MJ	Use phase MJ	End of life	Total energy per bracket MJ	Total energy per (120 brackets) MJ
Machining	1.09	8.72	8,003	952	41	217,949	Not considered	226,945	27.3 MM
EBM (Optimized)	0.38	0.57	525	115	14	76,282	Not considered	76,937	9.2 MM

#### Key assumptions:

Source: MFI and LIGHTEnUP Analysis

- Ingot embodied (source) energy 918 MJ/kg (255 kWh/kg)<sup>[5]</sup>
- Forging 1.446 kWh/kg<sup>[5]</sup>, Atomization 1.343 kWh/kg<sup>[6,7,8]</sup>, Machining 9.9 kWh/kg removed<sup>[9]</sup>, SLM 29 kWh/kg<sup>[10, 11]</sup>, EBM 17 kWh/kg<sup>[10]</sup>
- 11 MJ primary energy per kWh electricity
- Machining pathway buy-to-fly 33:1<sup>[15]</sup>, supply chain buy point = forged product (billet, slab, etc.)
- AM pathway buy-to-fly 1.5:1, supply chain buy point = atomized powder
- Argon used in atomization and SLM included in recipes but not factored into energy savings in this presentation



### **Additive Manufacturing**

#### **Applications in Multiple Sectors**

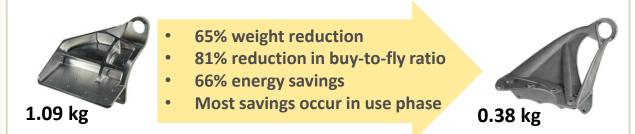
- Lightweight components for the transportation sector
- Advanced tooling for manufacturing
- **Custom products** and smallbatch production
- Accelerated design cycles for rapid product development

#### **R&D Challenges**

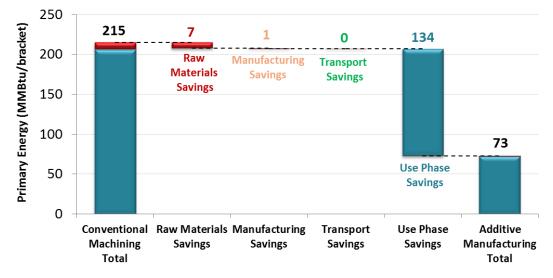
- Fabrication of large products
- Distributed manufacturing
- Time-quality optimization
- Materials efficiency

Energy, cost, and environmental impacts (throughout life cycle) are application dependent.

#### **Case Study: Optimized Aircraft Bracket**



#### Life-Cycle Energy Savings for Additive Manufactured Aircraft Bracket



Source: MFI and LIGHTENUP Analysis Note: 1 guad =  $1 \times 10^9$  MMBtu



## **Technology Highlights – Use Intensity Improvements**

### **Additive Manufacturing**

#### **Applications in Multiple Sectors**

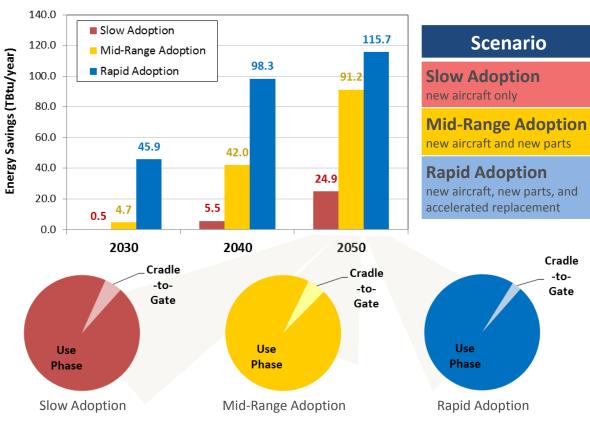
- Lightweight components for the transportation sector
- Advanced tooling for manufacturing
- **Custom products** and smallbatch production
- Accelerated design cycles for rapid product development

#### **R&D Challenges**

- Fabrication of large products
- Distributed manufacturing
- Time-quality optimization
- Materials efficiency

Energy, cost, and environmental impacts (throughout life cycle) are application dependent.

### Impacts from Aircraft Fleet-Wide Adoption of Additive Manufacturing

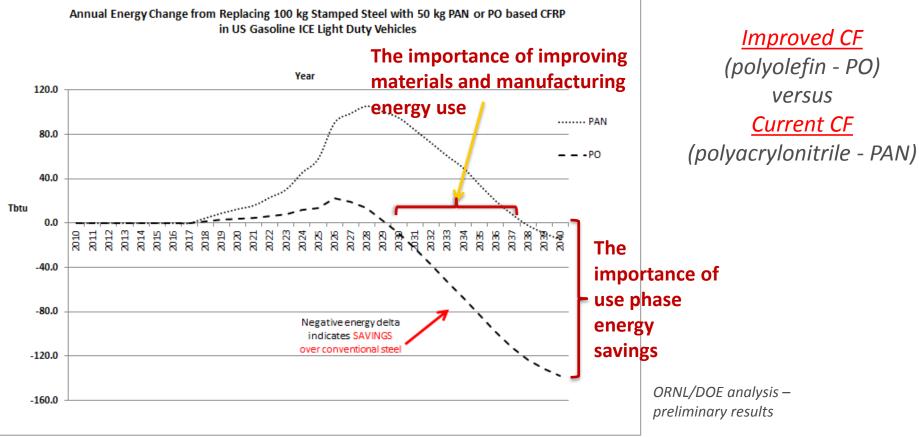


#### Energy Savings Breakdown: Over 95% of savings occur in use phase

*Source: R. Huang, et al.,* "The Energy and Emissions Saving Potential of Additive Manufacturing: The Case of Lightweight Aircraft Components." (Analysis In Progress). *Note:* 1 quad = 1,000 TBtu

Annual Energy Savings for Fleet-Wide Adoption of Additive Manufactured Components in Aircraft

### Life Cycle Energy Consumption Savings from Lightweighting Carbon Fiber Reinforced Plastics (CFRP) vs. Steel



- <u>Carbon Fiber (CF) is currently ~ 5x more energy intensive than steel</u>: savings accrue in the use phase
- Improved CF is ~ ½ energy intensity than PAN: 11,300 MJ/vehicle (PO) vs. 20,200 MJ/vehicle (PAN)
- Per vehicle savings over 13 yr, 250,000 km: 11,500 MJ per PO vehicle, 2600 MJ per PAN vehicle
- <u>Penetration into US LDV fleet</u> Net energy impact of PO (dashed line) vs. PAN (dotted line):
   Significantly improved materials and manufacturing energy investment improves <u>net energy footprint</u>



## **Characteristics of Key Technologies**

### **Opportunity for DOE to Invest in Technologies that are:**

- **Transformative:** Result in significant change in the life-cycle impact (energetic or economic) of manufactured products
- Pervasive: Create value in multiple supply chains, diversifies the end use/markets, applies to many industrial/use domains in both existing and new products and markets
- **Globally Competitive**: Represent a competitive/strategic capability for the United States
- Significant in Clean Energy Industry: Have a quantifiable *energetic* or *economic* value (increase in value-added, increase in export value, increase in jobs created)



### 1. Thermoelectric Materials, Devices, and Systems

- Thermoelectric materials (bismuth telluride, lead telluride, etc.), including high-ZT materials
- Waste heat recovery equipment
- Thermoelectric generation of electricity

### 2. Wide Bandgap Power Electronics

- Opportunities for silicon carbide (SiC) and gallium nitride (GaN) to replace silicon (Si) in power electronics
- Applications including AC adapters, data centers, and inverters for renewable energy generation

### 3. Composite Materials

- Advanced composite materials, e.g. carbon fiber reinforced polymers
- Structural composite materials for lightweighting, including automotive, wind, and gas storage applications
- Forming and curing technologies for thermosetting and thermoplastic polymer composites

### 4. Critical Materials

- Permanent magnets for wind turbines and electric vehicles
- Phosphors for energy efficient lighting
- Supply diversity and global material criticality

### 5. Roll-to-Roll Processing

- Roll-to-roll (R2R) applications such as flexible solar panels, printed electronics, thin film batteries, and membranes
- Deposition processes such as evaporation, sputtering, electroplating, chemical vapor deposition, and atomic layer deposition
- Metrology for inspection and quality control of R2R products



### 6. Process Heating

- Fuel, electricity, steam, and hybrid process heating systems
- Sensors and process controls for process heating equipment
- Process heating energy saving opportunities, e.g. waste heat recovery, non-thermal drying, and low-energy processing

### 7. Combined Heat and Power

- CHP use in the manufacturing sector
- Bottoming and topping cycles
- R&D opportunities for CHP, such as advanced reciprocating engine systems, packaged CHP systems, and fuelflexible systems

### 8. Additive Manufacturing

- 3-D printing technologies including powder bed fusion, directed energy deposition, material extrusion, vat photopolymerization, material jetting, and sheet lamination
- Material compatibility for additive manufacturing technologies, including homogenous (e.g., metals) and heterogeneous materials (e.g., reinforced polymer composites)

### 9. Advanced Sensors, Controls, Modeling and Platforms

- Smart systems and advanced controls
- Advanced sensors and metrology, including power/cost sensors and component tracking across the supply chain
- Distributed manufacturing
- Predictive maintenance
- Product customization
- Cloud computing and optimization algorithms



### 10. Flow of Materials through Industry (Sustainable Manufacturing)

- Supply chain issues, from resource extraction to end of life (life cycle analysis)
- Mechanisms for reducing material demand, such as lightweighting, scrap reduction, recycling, and increased material longevity
- Design for re-use / recycling

### **11. Process Intensification**

- Process intensification equipment and methods
- Application areas where process intensification could provide solutions to energy, environmental, and economic challenges
- Feedstock use and feedstock conversion technologies
- Focus on the energy-intensive chemical sector

### 12. Waste Heat Recovery

- Waste heat recovery technologies, including recuperators, recuperative burners, stationary and rotary regenerators, and shelland-tube heat exchangers
- Major waste heat sources such as blast furnaces, electric arc furnaces, melting furnaces, and kilns
- Opportunities for low, medium, and high-temperature waste heat recovery



### **13. Materials for Harsh Service Conditions**

- Materials for extreme environments including high temperatures, high pressures, corrosive chemicals, heavy mechanical wear, nuclear radiation, and hydrogen exposure, e.g.:
- Phase stable alloys for ultrasupercritical turbines and high-temperature waste heat recovery
  - o Corrosion-resistant materials for pipeline infrastructure
  - o Irradiation-resistant materials for nuclear applications
  - Functional coatings for aggressive environments

### 14. Next Generation Materials and their Manufacture

- Emerging processes for production of advanced materials, such as magnetic field processing, plasma surface treatments, atomically precise manufacturing, powder metallurgy, and advanced joining technologies for dissimilar materials
- Materials Genome as related to materials design for Clean Energy Manufacturing
- Computational Manufacturing
- Technologies to accelerate the development of key materials with important use-phase attributes (e.g., lightweighting, corrosion resistance), including manufacturing, secondary processing, and recycling

These assessments, separate from the main report, will contain the data and analysis that supports the technology discussion in the chapter. They will be available on the web.

#### **Systems Approach to Manufacturing Technology Assessments Critical Materials Thermoelectric Materials,** Flow of Materials through Industry **Devices and Systems** (Sustainable Manufacturing) Wide Bandgap **Combined Heat Power Electronics** and Power Materials for Harsh Service Conditions Waste Heat Recovery **Next Generation Materials** and their Manufacture Advanced Sensors, **Controls, Modeling** and Platforms Additive Manufacturing Process Heating Composite **Materials** Process Intensification **Roll-to-Roll Processing**



### Findings: Systems-of-Systems Approach to Manufacturing Energy Use Reveals Economy-Wide Opportunities

System Level	Examples	R&D Opportunity Examples		
Manufacturing Systems/Unit Operations Technology and equipment used for manufacturing process and nonprocess unit operations	<ul> <li>Composites/curing system</li> <li>Chemicals separation system</li> <li>Low thermal-budget process heating</li> </ul>	<ul> <li>Transition from autoclave to out- of-the autoclave technology</li> <li>Transition from distillation to membranes</li> <li>Smart manufacturing equipment</li> </ul>		
<b>Production/Facility Systems</b> Equipment, process flow, and energy strategies that comprise a goods- producing facility	<ul> <li>Petroleum refinery</li> <li>Vehicle assembly plant</li> <li>Facility steam systems</li> <li>Enterprise computer/control systems</li> </ul>	<ul> <li>Process intensification</li> <li>Smart enterprise systems</li> <li>Advanced CHP systems</li> <li>Grid-friendly equipment</li> </ul>		
<b>Supply-Chain Systems</b> Facilities and operations involved in moving materials through an industry, from the extraction of raw materials to the production of finished goods.	<ul> <li>Steel industry</li> <li>Transportation equipment industry</li> <li>Distributed manufacturing</li> </ul>	<ul> <li>Recyclability/design for re-use</li> <li>Alternative materials development</li> <li>Use of low-carbon fuels and feedstocks</li> <li>Technology opportunities to transform markets</li> </ul>		

Transformative industrial technologies—achieved or advanced through R&D—feed into each of the system levels. Since manufactured products penetrate all sectors, **impacts are economy-wide.** 



## Findings Will Consider Key Issues and Questions for R&D

Some Key Technology and System Assessment/Analysis

**Issues & Questions** 

- What technology and system improvements and innovations will result in the greatest <u>economy-wide</u> impacts?
- What are the most impactful opportunities to leverage abundance of domestic natural gas?
- What timely investments could potentially enable U.S. leadership and open markets?
- What is the appropriate balance between deployment of current SOA vs investment in next-generational technologies?

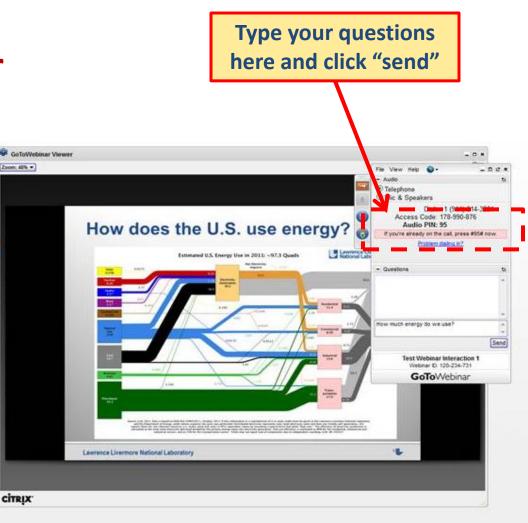
# Findings will <u>not</u> suggest regulatory and market policy recommendations



## **Public Input**

# Thanks for your participation!

You are encouraged to submit questions using GoToWebinar's "Questions" functionality. The moderators will respond, via audio broadcast, to as many appropriate questions as time allows.



 If you have questions or comments that cannot be addressed during the webinar, email them to <u>DOE-QTR2015@hq.doe.gov</u>





## **Quadrennial Technology Review-2015**

**Public Webinar** 

2015-02-18