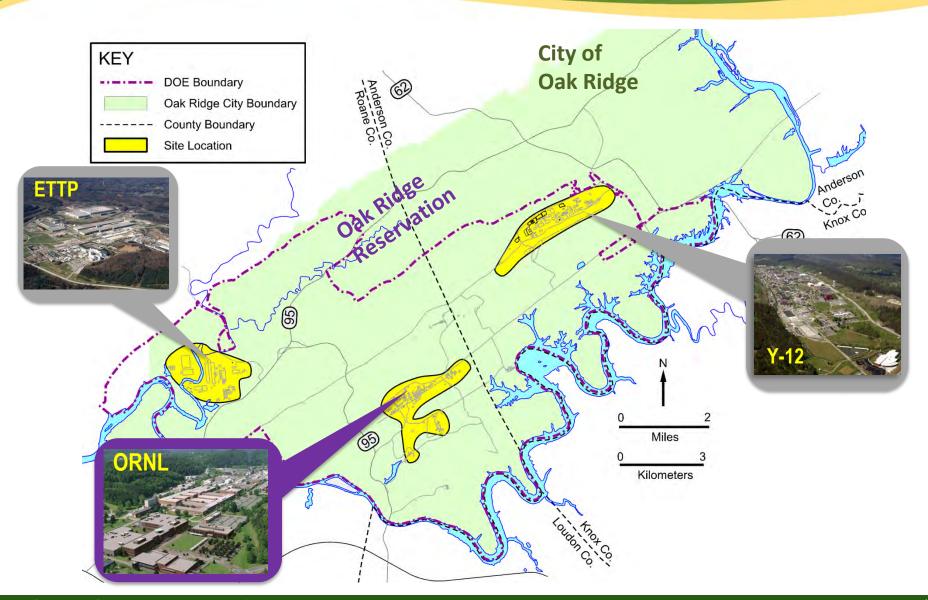
Oak Ridge National Laboratory: Recent Accomplishments and Challenges in the Environmental Management Program

Bill McMillan

ORNL Portfolio Federal Project Director
Office of Environmental Management

October 8, 2014

Oak Ridge National Laboratory (ORNL)



ORNL Scope

Facility Operations Activities

- Surveillance and Maintenance
- LGWO Operations
- U-233 Disposition

Bethel Valley D&D and RA scope

- 160 facilities
- Isotope processing facilities with hot cells
- Reactor facilities with reactor pools (all defueled)
- Radioactive gas handling equipment and 250 ft stack
- Miles of underground piping and underground tanks
- Radioactive liquid processing equipment and facilities
- Contaminated slabs and soils
- BV Groundwater ROD

Melton Valley D&D and RA scope

- 108 facilities
- Reactor facilities and associated soils
- Molten Salt Reactor Experiment, contaminated salts removal and disposal
- Tanks and contents, contaminated resins
- Radioactive waste processing and storage facilities
- Reactor & other facilities ROD
- MV Final ROD





ORNL Portfolio Scope

Near term (through FY 2020)

- Complete uranium-233 direct disposition campaign
- Begin downblending operations for remainder of uranium-233 inventory
- Conduct groundwater investigations and modeling

Mid term (through FY 2024)

- Complete uranium-233 disposition

Long term (beyond FY 2024)

 Complete all building demolition and media remediation by FY 2045

Ongoing: Base Operations

- Waste operations
- Surveillance and maintenance
- Infrastructure
- Environmental monitoring



Challenges

 Performing work in close proximity to ongoing missions **Deteriorating Facilities** - Building 3544 Waste Water Plant Building 3517 -Central Research Oak Ridge Research Reactor -**Chemical and** Computational Bethel Valley Evaporator Service Tanks -Materials Sciences Building 3019 -Sciences -Hot cells Hot cells -**Energy and Environmental** Sciences Specialized handling and packaging of radiological material





= Research Facilities/Government Investments

Recent Accomplishments and Activities

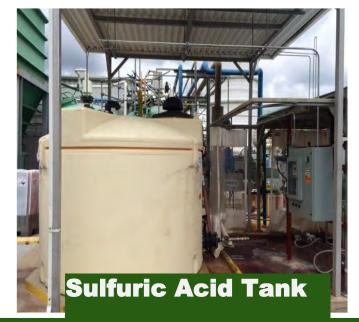
- Process Waste Treatment Complex
- Gaseous Waste Stack Inspections
- MSRE Maintenance
- 3026 Pad
- Waste Disposition
- Pratt & Whitney Shield
- U-233 Disposition
- Building 3042 Pool
- Groundwater Strategy

Reconfiguration at Process Waste Treatment Complex

- Failure of dual media filters led to evaluation of filtration alternatives. Two under-utilized carbon columns now used for filtration of solids
- Carbon media from third carbon column has been replaced with Mersorb, to more efficiently remove mercury



Installed new sulfuric acid tank, concrete pad, associated piping, pumping system, and control system

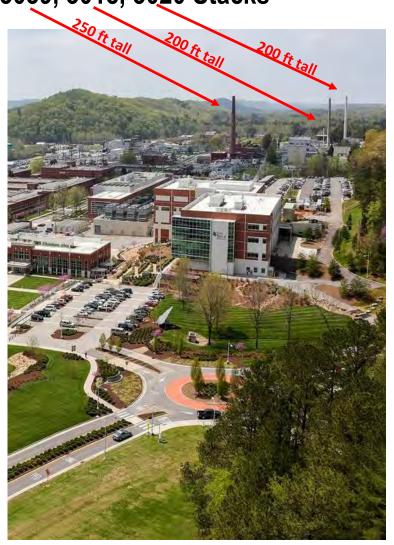




3039, 3020, and 3018 Stacks: Planned Inspections, early FY15

- Drone to be used in conducting inspection of 3039, 3018, 3020 Stacks
- Tether line for continuous power; fiber optic data link to command/receive data from three cameras
- Shutdown of stacks required to complete inspection – substantial preparations needed
- Cost ~\$191K includes development, testing, demonstration, inspections for three stacks, report





Molten Salt Reactor Experiment (MSRE) Maintenance Activities

Aerial view of

- MSRE facilities
- De-fueled salt stored in fuel drain tanks and fuel flush tank at MSRE generates off-gas (radiolytic decay produces fluorine gas) that is periodically pumped out and replaced with argon to prevent corrosion in the tanks and associated piping
- Recent pumpdowns were performed in Nov, 2013 and May, 2014; next pumpdown in October
- NaF trap weighing and non-destructive assay (NDA) completed to measure uranium captured during previous de-fueling efforts; indicates that de-fueling was successful; supports plan for future de-fueled salt disposal
- Reactive Gas Removal System (RGRS) monitors and treats gases generated from de-fueled salt stored in drain and flush tanks
- (7) Radiator (1)Reactor vessel (8) Coolant drain tank (2)Heat exchanger (9) Fans (3)Fuel pump (10) Fuel drain tanks (4)Freeze flange (11) Flush tank (5)Thermal shield (12) Containment vessel (6)Coolant pump (13) Freeze valve

 Upgrades to RGRS: replaced two infrared spectrometers (FTIR); new data acquisition hardware; software updated; planning for additional improvements

Addressing Legacy Issues

Building 3026 hot cells placed in safe standby; polymer fixative was applied to ramp at facility to address migration of residual contamination





 Characterization and disposition of legacy waste from several locations around ORNL, including MSRE, and onsite storage facilities.

Pratt & Whitney Shield Relocation



- Eight ton Pratt & Whitney shield has been stored in building 7602 since 1998
- UCOR worked with UT-B to relocate the shield to a materials storage structure in SWSA-5









Uranium-233 Management Progress

- Building 3019 home to uranium-233 material; requires high security
- Shipment of Consolidated Edison Uranium Solidification Project (CEUSP) material to Nevada National Security Site is pending release from DOE-HQ.
- Transfer of 17 canisters of material for re-use at ORNL completed
- Progress continues at Building 2026 to prepare for future downblending and solidification steps

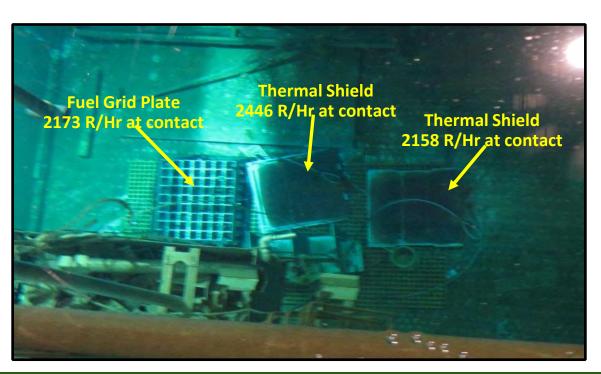


Preparations in Building 2026, for the future Uranium-233 downblend processing operations

Cask to be used for the shipment of CEUSP material

3042 Oak Ridge Research Reactor Pool Leak

- Initial leaks detected on 9/10/14 coming from circumference of the bottom flange (~100 drips per minute) located beneath pool in Sub-pile room; constant monitoring set up; leaking water is being collected and transferred to treatment system
- Liner of pool confirmed intact using underwater video
- Reactor pool water serves as shielding for activated components





3042 Reactor Pool Activities

- Lower a high dose rate meter into pool and obtain current dose rates for irradiated components and pool walls
- Use underwater cameras to visually inspect the pool contents and look for leak sources
- Evaluate potential solutions to repair the leak, such as underwater construction and self-seeking water sealant
- Determine options to remove irradiated components and allow pool to be drained and stabilized



Groundwater Strategy

- Implementation of Strategy underway on two fronts:
- Off-site groundwater assessment
 - Remedial Site Evaluation Plan submitted and approved by EPA and TDEC
 - Contacting residents to obtain access agreements for well sampling
 - Conducting site visits
 - Informing and working with County officials
- Developing a model of the Oak Ridge Reservation groundwater flow paths
 - Directed by technical advisory group
 - Includes regulator input
 - Based on small areas where more information is available; will grow to include the entire reservation and west to the Tennessee River
 - Projected completion date is end of FY 2016

